NOTES

'A'-HOLE-1off DRILL ø1.5 x 27 DEEP, THEN C\BORE ø8.8 x 18.1±0.1 DEEP, THEN C\BORE ø10.55±0.05 x 6.9±0.1 DEEP AND TAP M12x1.25-6H x 5 DEEP MIN'.

'B'-HOLE-1off C\BORE ø6.35$^{0.00}_{-0.05}$ x 17.0 DEEP,THEN DRILL ø7.3 x 11 DEEP AND TAP M8x0.75-6H x 9 DEEP MIN', THEN C\BORE ø9$^{0.1}_{0.0}$ x 4.0 DEEP.

'C'-HOLE-1off DRILL ø1.2 x 25 DEEP, THEN COUNTER DRILL ø1.7±0.05 x 4 DEEP, ON AN 18 P.C.D.

'D'-HOLE-1off DRILL ø1.2 x 10 DEEP, THEN COUNTER DRILL ø1.7±0.05 x 4 DEEP, ON AN 18 P.C.D.

'E'-HOLE-1off DRILL ø2 THRO', THEN COUNTER DRILL ø2.4±0.05 x 5 DEEP MAX', ON AN 18 P.C.D.

'F'-HOLE-1off DRILL ø2.5$^{0.1}_{0.0}$ x 24mm DEEP, ON A 18 P.C.D.

'G'-HOLE-1off DRILL ø2 x 15 DEEP ON AN 18 P.C.D.

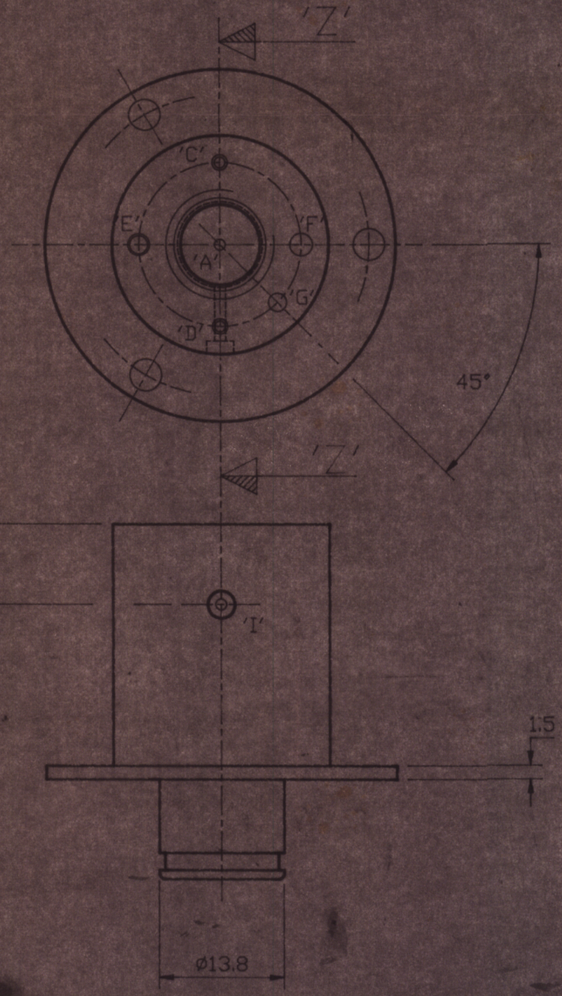
'H'-HOLES-3off DRILL ø3.5 x THRO', EVENLY SPACED AS SHOWN ON A 33 P.C.D.

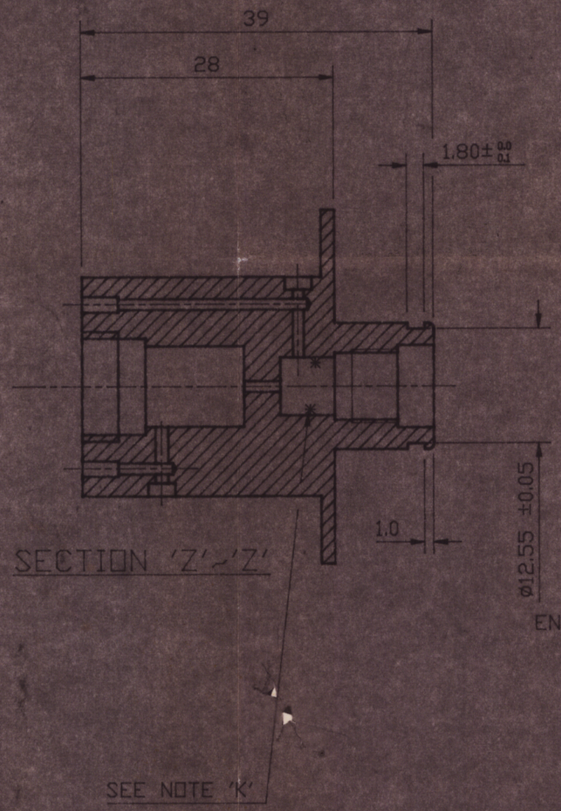
'I'-HOLE-1off DRILL ø1.5 INTO HOLE 'A', THEN C\BORE ø3 x 1.5 DEEP MAX'.

'J'-HOLE-1off DRILL ø1.5 INTO HOLE 'B', THEN C\BORE ø3 x 1.5 DEEP MAX'.

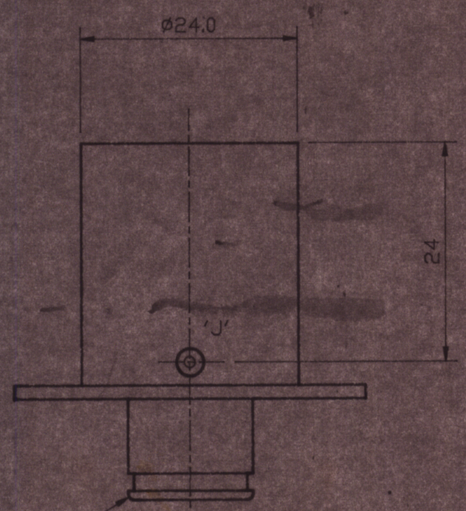
'K'- (✱)=N5 FINISH TO THE BORE.

SPECIAL NOTE:- THE ORIENTATION OF THE HOLES TO EACH OTHER IS IMPORTANT.



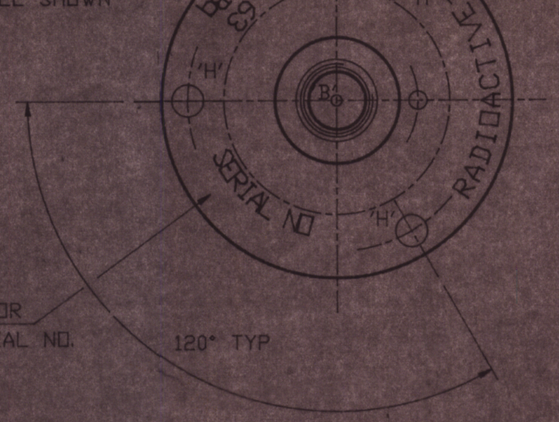


SECTION 'Z'-'Z'



R0.65 (N5-FINISH)

ENGRAVE THE TEXT SHOWN
2.5MM MIN HEIGHT OUTSIDE
THE ø25 CIRCLE SHOWN



LEAVE SPACE FOR
ENGRAVING THE SERIAL NO.

120° TYP

D-3

ISSUE	A	B	C	1	2							SK200001
CH.No.	-	-	-	-	1352							
DATE	14\11\92	11/3/94	22/3/94	8/7/94	11/11/94							

CONFORMS TO BS308	DIMS. IN mm	DO NOT SCALE PRINT	REMOVE ALL BURRS & SHARP EDGES	TOLERANCES UNLESS OTHERWISE STATED WHOLE NUMBERS ±0.4 1 DECIMAL PLACE= ±0.2 2 DECIMAL PLACES= ±0.1 ANGLES ±30' SCREW THREADS MED. FIT
CHKD	SCALE 2 : 1	MATL. ST\STEEL 303S21~BS970		
DRN	DATE 14\11\92	FINISH CLEAN & DE-BURR		TITLE E.C.DETECTOR

AlCambridge Ltd — LONDON ROAD, PAMPISFORD, CAMBRIDGE, CB2 4EF. TEL: (0223) 834420 FAX: (0223) 835050 — DRG.No. 200035

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