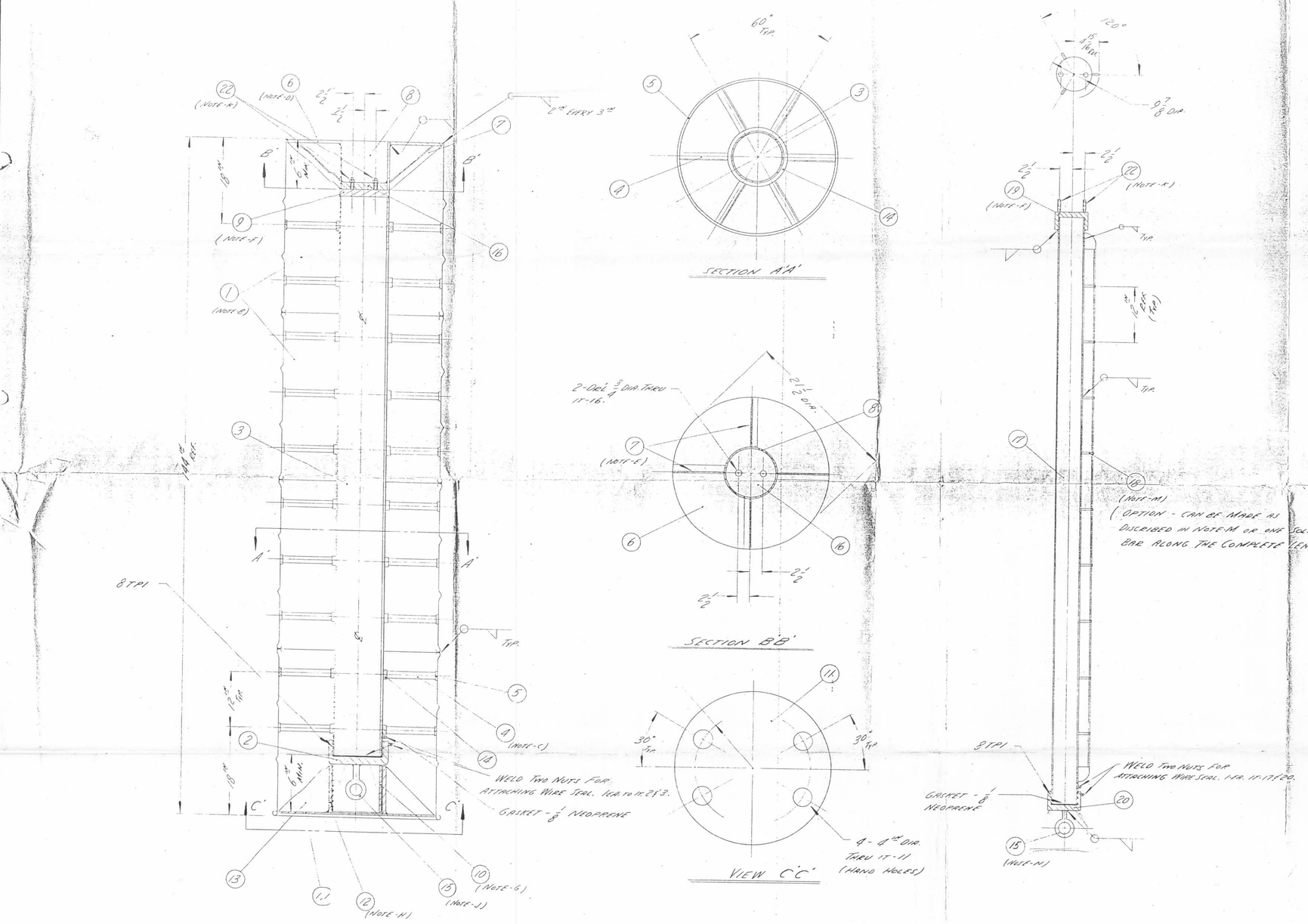
SNM-338 MAY 17, 1965

TITLE SHIPPING CONTAINER

DWG. C773D416 SUB. # 2



FINISH CHART

SYM.	ITEM	DESCRIPTION—MATERIAL DIMENSIONS IN INCHES	PATT. NO. OR REF. DWG.	FIN. SYM. WELD END.	STOCK NO. MTL.	SYM. GR.	1	2	3	4	5
	1	DRUM - STD. 17 H 55 GAL.			STL	4					
	2	CAP - STD 10" PIPE			STL	1					
	3	PIPE - 120" OF 10" STD 10 3/4 OD X .365 WALL			STL	1					
	4	ANGLE - 1 1/4 X 1 1/4 X 3/16 LENGTH TO FIT.			STL	60					
	5	BAND - 3" X 1/4 THK TO FIT			STL	10					
	6	BASE PLATE - 21 1/2 DIA. X 3/8 THK.			STL	1					
	7	BRACING - 1 1/4 X 1 1/4 X 3/16 TO FIT			STL	4					
	8	PIPE - 8" OF 10" SCHED. 40			STL	1					
	9	BASE CAP - 11/2 OF 10 3/4 DIA			STL	1					
	10	PIPE - 8" OF 10" SCHED 40			STL	1					
	11	TOP PLATE - 1/4 OF 22" DIA.			STL	1					
	12	PIPE - 7 3/4 OF 12" SCHED 100			STL	1					
	13	GUSSET - 1/4 OF 9" X 9"			STL	4					
	14	INNER BAND - 2" OF 12" SCHED 100 PIPE			STL	10					
	15	EYE BOLT - 1" DIA. X 6" LG. X 2" I.D. OR EQUIV.			STL	1					
	16	PLATE - 1 1/2 OF 10" DIA.			STL	1					
	17	PIPE - 120" OF 5" SCHED. 40 .6300" WALL			STL	1					
	18	GUIDE STUDS - 1/2 DIA. TO FIT			STL	7					
	19	CAP - 5" PIPE STD (WALDBLE)			STL	1					
	20	CAP - 5" PIPE STD (THREADED)			STL	1					
	21	~~EYE BOLT 1" DIA. X 6" LG. X 2" I.D. OR EQUIV.~~			~~STL~~	1					
	22	THREADED STUDS - 2 1/2 OF 3/4 - 10 NC			STL	4					

T.F. - TO FIT

NOTE:

A- ALL WELDS CONTINUOUS UNLESS SPECIFIED.
B- DRUM INTERIORS TO BE PAINTED YELLOW, INTERIORS TO BE FREE OF GREASE & GROSS DIRT.
C- WELD ITEM-4 TO ITEMS 5 & 14, TACK WELD ITEM-5 TO INTERIOR OF DRUM. STAGGER WITH RESPECT TO ADJACENT RINGS.
D- WELD ITEM-6 TO BOTTOM OF DRUM, TACK WELD 3 PLACES.
E- WELD ITEM-7 TO ITS- 6'8 AS SHOWN.
F- WELD ITEM-8 TO ITEM-3 ALL AROUND. IT-19 TO IT-17 ALL AROUND.
G- WELD ITEM-10 TO ITEM-2
H- WELD IT-12 TO IT-11 & IT-13 TO IT-12 & 11.
J- WELD IT-15 TO IT-2.
K- WELD IT-22 TO ITS 8 & 19.
M- TACK WELD IT-18 TO IT-17 WITH 1/8" X 1/4" BAR WELDED TO TOPS OF IT-18.
N- WELD IT-21 TO IT-20.

SHEET 1 OF B/M MUST NOT EXTEND BELOW THIS SPACE. SEE DRAFTING MANUAL. IF MORE SHEETS ARE NEEDED.

D.	IT.	CHANGE	
	21	IT-21 ADDED-CD.	2
	21	IT-21 ADDED-CD.	

ZENITH WHITE A. & B. SMITH CO., PGH., PA. PR 6303-1162

TOOL REF. DWG. / ENG. REF. DWG. — DATE - 5-7-65

TOLERANCE & MACHINING CHART
TO BE USED UNLESS OTHERWISE SPECIFIED ON DWG.

DIMENSIONS AS SPECIFIED	UNDER 6 IN.	6 IN. TO 12 IN.	12 IN. TO 24 IN.	OVER 24 IN.
DECIMALS	+ −	+ −	+ −	+ −
FRACTIONS (MACHINED)	+ −	+ −	+ −	+ −
FRACTIONS (UNMACHINED)	+ − 1/32	+ − 1/16	+ − 1/8	+ − 1/2

ANGLES ± 1°-0'

FINISH TO BE ✓ UNLESS OTHERWISE SPECIFIED

REMARKS: DO NOT SCALE DWG.

WESTINGHOUSE ELECTRIC CORPORATION

TITLE SHIPPING CONTAINER

DIMENSIONS IN INCHES—SCALE 1" = 1'

DFTM. J. JOHN	5/17/65	APPD.		5-17-65
CHKD.		APPD.		
		APPD.		

C773D416

DIV. & PLANT LOCATION — ATOMIC FUEL DEPT.—CHESWICK, PA.

FORM-F-D-10A

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