





### Introductions

- John K. Wood, Vice-President
- William R. Painter, Mechanic Maintenance
- Robert W. Schrauder, Plant General Manager
- Kevin L. Ostrowski, Director Nuclear Services
- Timothy S. Rausch, Director Engineering
- Peter J. Arthur, Manager Work Control
- Gregory A. Dunn, Manager Projects, Facilities, and Regulatory Affairs
- Bruce A. Luthanen, Engineer Regulatory Affairs

#### **Perry Organization**



# **Meeting Objectives**

- Year 2000 Review
  - ♦ Key Events
  - Challenges
- Refuel Outage 8
- Technical Issues
- Cycle 9 Critical Success Area Initiatives

### 2000 Key Events

**Daily Average Gross Output** 



Day

# **2000 Chronology**

**Emergency Plan Evaluated Exercise** 

**OSRE And Chairman Meserve Visit** 

- March 21
- April 2-5
- May 8-18
- June 1
- June 4-15
- June 21
- June 26
- **July 31**
- September 23
- October 1
- October 23

WANO Peer Review
Power Uprate Amendment Received
Fuel Defect Repair Outage
Public Plant Performance Review Meeting
Evaluation Of Changes, Tests And Experiments Inspection
Problem Identification And Resolution Inspection

Public Open House

Reactor Core Isolation Cooling (RCIC) Supplemental Inspection

Fire Protection Triennial Inspection

# **2000 Technical Challenges**

- Hot Surge Tank Leakage
- Reactor Core Isolation Cooling (RCIC): White Performance Indicator
- Thread Engagement Issues
- Unit 2 Start-up Transformer
- Motor-Operated Valve Issues
  - Emergency Closed Cooling Water System
  - ◆ Residual Heat Removal Minimum Flow
- Diesel Generator AOT Lube Oil Cooler Water Intrusion
- Inadvertent Safety Relief Valve Opening

## **2000 Technical Challenges**

#### Five Licensee Event Reports

- ♦ 2000-01: Potential For Inadequate Suppression Pool Make-Up For The Emergency Core Cooling Systems
- ♦ 2000-02: Inadequate Data Validation Checks Result In Missed Power Distribution Limits Surveillance Requirements
- ♦ 2000-03: Battery Age Determination Results in Technical Specification Violation Of Surveillance Requirement
- ♦ 2000-04: Technical Specification 3.0.3 Entered Due To Inoperability Of Both Trains Of Annulus Exhaust Gas Treatment System
- 2000-05: Unrecognized Design Requirement For Emergency Service Water Resulted In Operation Outside The Design Bases

#### **2000 Focus Areas in Review**

- Human Performance Improvements
- Management/Employee Alignment
- Design Basis Improvements

#### **Perry Critical Success Area Initiatives - 2001**



#### **Plant Overview** Robert W. Schrauder

- Current Status
  - ♦ Identified And Suppressed One Fuel Defect
  - Jet Pump Fouling
  - ♦ License Exams
- SAFETY Radiological, Industrial, Risk Management
- Plant Material Condition
  - ◆ Two Maintenance Rule a(1) Systems
    - + Containment
    - + Containment Venting Via Spray Headers

### **Risk Profile - 2000**



Division 1 and 2: Diesel Generator Residual Heat Removal Emergency Service Water Emergency Core Cooling Associated Support Equipment

#### **Division 3:**

High Pressure Core Spray Diesel Generator Emergency Service Water Associated Support Equipment

#### **Refuel Outage 8** Peter J. Arthur

- Total Work Orders: 2824
   (2516 in RFO7)
  - General /Corrective Maintenance: 620 (695 in RFO7)
  - Preventive Maintenance: 1420 (1094 in RFO7)
  - Surveillance: 784
     (727 in RFO7)
- Committed To Do The Right Work At The Right Time

#### **Refuel Outage 8** Overview

- Outage Begins February 17
- Using New Perry Shutdown Risk Model
  - Shutdown Safety Work Practices
- Dose Reduction RFO8 initiatives
  - System Flushing
  - Permanent Shielding Installation
  - Remote Monitoring
- Fuel Reliability
  - ♦ Major Emphasis In RFO8
  - Enhanced FME Control For The Refueling Floor And Fuel Handling Building
  - Fuel Inspection For 44 Reload Assemblies
  - ♦ Fuel Sipping

#### **Major Refuel Outage Projects**



## **Refuel Outage 8 Goals**



#### **Regulatory Activities Supporting RF08**

#### Received:

- Refuel Interlocks
- Power Uprate
- ♦ 24 Month Operating Cycle
- Containment Spray Test Frequency
- Pending:
  - 8 Relief Requests ISI / IST Programs
  - Cycle 9 Core Design
  - MCPR Safety Limit
  - OPRM Stability Monitor

#### Human Performance Kevin L. Ostrowski



#### **Human Performance**





Year 2000 Personnel Error Rate Trend



Personnel Errors Per 10,000 Person-Hours

Performance Trends

#### **Event-Free Clock**



Year 2000 Event Free Clock



#### **Corrective Action Program Continuous Improvement**

- Condition Report Process
  - Program Continues To Mature
  - Common FENOC Process Adopted
  - CREST System Implementation
    - + Paperless System
    - + Integrated Binning And Trending Features
- Emphasis On Predict And Prevent
- Focused Self-assessments
  - ◆ 56 Completed In 2000
  - ♦ 72 Scheduled For 2001

#### **Commitment to Safety Conscious Work Environment**

- Updated The Employee Concerns Program February 2000
- Positive Site Survey Results March 2000
- Supervisory Continuing Training October 2000
- FENOC Policy Statement Updated And Re-issued -November 27, 2000
- Re-emphasized Expectations For All-hands Pre-RFO8 Meeting -January 16, 2001
- In-processing / Outage Training For RFO8

#### **Technical Issues** Timothy S. Rausch

- Tornado Design: Building Venting Modifications
  - Operability Determination Compensatory Measures In Place
  - Modifications Involve Damper and Door Replacements Along With Ductwork Hardening
  - Completion On Schedule For Mid-March
- Emergency Service Water Sluice Gates: Seal Modification
  - Unreviewed Safety Question (USQ) Approved by License Amendment 114
    - + Requires Safety Upgrade of Gate Seal System
  - Ancient Design Issue Identified (LER 2000-05)
  - Resolution On Schedule For April

## **Technical Issues**

- Jet Pump Performance
  - ◆ Jet Pumps Cleaned During RFO7
  - Core Flow Reduction Returned Late In Cycle 8
    - + Very Clean Reactor Water High Corrosion Potential
    - + Contributing Factor High Velocity
  - In-Situ Cleaning Scheduled For RFO8
  - ◆ Ongoing Cooperative Effort With GE/EPRI For Long Term Solution.
- Motor Operated Valve Program
  - Recent Program Implementation Issues
  - Investigation Team Identified Root Cause And Corrective Actions
    - + Root Cause: Failure To Follow Procedure And Recognize Trends
    - Corrective Actions: Test Frequency Review, Periodic Verification, And Extensive Extent Of Condition
  - Overall Program Is Sound

### **Technical Issues**

- Fire Protection Program Improvements
  - Consolidated Under New Program Manager
  - System Reliability Improvement Plan Established
  - Procedure Upgrade Planned
- Diesel Generator Exhaust
  - Division 1 And 2 Functioning And On Increased Test Frequency
  - Division 3 Design Change Ineffective
    - + Operable, Maintaining Exhaust Path Open
  - Final Resolution Under Engineering Evaluation

## **2001 Design Focus**

- Design Basis Enhancement
  - Design Basis Assessment Report
    - + Assesses Current Health And Status Of Design Bases
    - + Assesses Improvement Plan Progress
  - Design Basis Information
    - + Electronic Catalog And Multifunction Search Capability
  - Calculation Enhancement Project

10 CFR 50.59 Process Implementation April 30, 2001

### **2001 System Focus**

- System Health Report
  - ◆ Assesses Structure, System And Component (SSC) Reliability
  - Documents Monitoring And Improvement Actions
- Joint Engineering Team
  - Short Term, Emergent Support
  - Facilitates Continuous Focus On Long Term Issues
- Predictive Engineering Approach
  - New Tools And Expectations To Drive Culture Change
- Equipment Reliability

### **FENOC Strategy**

- Common Process
- Maintaining a Motivated, Highly Skilled Work Force
- Life Cycle Management







**Beaver Valley** 

Perry

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