

UNITED STATES NUCLEAR REGULATORY COMMISSION

WASHINGTON, D.C. 20555-0001 September 12, 2000

Mr. J. William Lessig Plant Manager Honeywell International Inc. P.O. Box 430 Metropolis, IL 62960

SUBJECT:

HONEYWELL REQUEST TO SEND CALCIUM FLUORIDE WASTE

CONTAINING LESS THAN 0.05 PERCENT BY WEIGHT SOURCE MATERIAL

TO WASTE CONTROL SPECIALISTS (TAC NO. L31352)

Dear Mr. Lessig:

I am responding to your letter dated June 5, 2000, informing the US Nuclear Regulatory Commission (NRC) of your plan to transfer approximately 215,212 cubic feet of calcium fluoride waste, under 10 CFR 40.13, "Unimportant Quantities of Source Material," to Waste Control Specialists Inc. (WCS), in Texas. We have completed a technical review of the information you submitted by letters dated June 5, and July 26, 2000. 10 CFR 40.13 (a) states that, "Any person is exempt from the regulations in this part and from requirements for a license set forth in section 62 of the Act to the extent that such person receives, possesses, uses, transfers or delivers source material in any chemical mixture, compound, or alloy in which the source material is by weight less than one-twentieth of one percent (0.05 percent) of the mixture, compound, solution, or alloy." The calculated dose to any individual likely to result from transfer of the material is bounded by requirements set forth in "Staff Requirements - SECY 99 - 259 -Exemption in 10 CFR Part 40 for Materials less than 0.05 percent Source Material - Options and Other Issues Concerning the Control of Source Material," dated March 9, 2000, in which the Commission instructed the NRC staff to consider the calculated dose associated with the transfer of unimportant quantities of source material, when reviewing requests such as yours. Based on that directive, therefore, the NRC staff will allow transfers containing less than 0.05 percent by weight source material for permanent disposal if the expected dose does not exceed 100 mrem/yr and notify the Commission when the expected dose exceeds 25 mrem/yr.

The Metropolis Works laboratory indicates that the calcium fluoride waste has an average concentration of 430 ppm (291.1 pCi/gm) of natural uranium and consists of 80% calcium fluoride and 20% calcium hydroxide. An independent analysis was performed by NRC regional staff which revealed even lower concentrations of natural uranium in the range of 303 ppm (205 pCi/gm). This provides the data necessary to confirm that the waste contains source material that is less than 0.05 percent by weight (500 ppm). According to the calculations provided, the external dose was calculated by performing a direct radiation survey of the material. Airborne measurements were not taken because the moisture content of the material is between 30% to 44%. However, for purposes of this request, assumptions were made to include a conservative dust loading of 1 mg/m³ with radiation workers wearing no respirator protection. NRC staff agrees with the data provided and the assumptions made to calculate the dose. The analysis resulted in an estimated external dose of 5 mrem/yr and an internal dose of 0.5 mrem/yr with a total effective dose equivalent unlikely to exceed 6 mrem/yr.

The public dose will be considerably less than 6 mrem/yr since there is no direct contact with the material.

The NRC staff has performed a dose calculation using the RESRAD computer model to ensure that disposal of this material at the WCS facility would not result in a dose to the public exceeding 25 mrem/yr. The conservative resident farmer scenario, using hydrogeologic parameters specific to the WCS facility, was analyzed. The maximum resulting dose, calculated out to 1000 years, was significantly less than 25 mrem/yr.

Since the calcium fluoride waste contains source material under 0.05 percent by weight as specified in 10 CFR 40.13(a), and the disposal of the material would not result in a dose to the public exceeding 25 mrem/yr no additional NRC action is required for the transfer of this material for disposal at WCS. It is noted, however, that the other requirements, such as those imposed by the Texas Natural Resource Conservation Commission and the Texas Department of Health, may apply to the transfer and disposal of the material. Therefore, we suggest you contact the Texas officials on this matter.

If you have any further questions, please contact Leslie Fields of my staff at 301-415-6267.

In accordance with 10 CFR 2.790 of the NRC's "Rules of Practice," a copy of this letter will be available electronically for public inspection in the NRC Public Document Room or from the Publicly Available Records (PARS) component of NRC's document system (ADAMS). ADAMS is accessible from the NRC Web site at http://www.nrc.gov/NRC/ADAMS/index.html (the Public Electronic Reading Room).

Sincerely,

Philip Ting, Chief

Fuel Cycle Licensing Branch Division of Fuel Cycle Safety and Safeguards, NMSS

Docket 40-3392 License SUB-526

Enclosures:

1. Ltr requesting transfer of calcium fluoride dtd 6/5/00

2. Ltr responding to NRC's 6/14/00 RAI dtd 7/26/00 The public dose will be considerably less than 6 mrem/yr since there is no direct contact with the material.

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From:

Kevin Hsueh

To:

Leslie Fields

Date: Subject: Fri, Sep 8, 2000 11:10 AM Honeywell's Request to Send CaF2 to WCS

STP has concurred on the package with attached comments.

CC:

Frederick Combs, Kathaleen Kerr

MEMORANDUM TO: Leslie Fields, NMSS/FCSS

FROM:

Frederick C. Combs, Deputy Director Office of State and Tribal Programs

DATE:

8/30/2000

SUBJECT:

Honeywell's Request to Send CaF2 to WCS

We have reviewed the response letter to Honeywell International Inc. and offer the following suggestion for your consideration:

Since the Honeywell facility is located in Illinois, for courtesy purpose we suggest that you send a cc copy of the letter to the Illinois Agreement State program director listed below:

Thomas W. Ortciger, Director Department of Nuclear Safety 1035 Outer Park Drive Springfield, IL 62704

We appreciate the opportunity you have provided to review the letter at this time. If you have any questions, please contact me at 301-415-2792 or Kevin Hsueh at 301-415-2598.

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It is noted, however, that the other requirements, such as those imposed by the Texas Natural Resource Conservation Commission and the Texas Department of Health, may apply to the transfer and disposal of the material. Therefore, we suggest that you contact the Texas officials on this matter.

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3/1/00

Specialty Chemicals Honeywell Route 45 North P.O. Box 430 Metropolis, IL 62960 618 524-2111 618 524-6239 Fax

June 5, 2000

Certified Mail: 7080-7103

U. S. Nuclear Regulatory Commission Attention: Ms. Leslie Fields Division of Fuel Cycle Safety & Safeguards, NMSS Washington, DC 20555-0001

Subject:

Radioactive Waste Burial Calcium Fluoride (CaF₂)

Less than 0.05% Source Material, 10 CFR Part 40.13

Dear Ms. Fields:

Currently, Honeywell is working with the Illinois Environmental Protection Agency (IEPA) to resolve a Notice of Violation (NOV) received for Pond "A" calcium fluoride surface impoundment. The calcium fluoride stored within this surface impoundment contains source material at an average concentration of 430 PPM (291.1 pCi/gm).

In an effort to resolve the NOV, Honeywell is proposing to clean close "A" Pond. One of the options that will be presented to IEPA to achieve clean closure is to bury this material at Waste Control Specialist in Texas. This material has been analyzed for T.C.L.P., paint filter test, and natural uranium. It is our opinion, based on the applicable agency guidance and the analytical results, the material stored in "A" Pond is a non-hazardous waste with the exception of the source material contamination.

We would like to ship this material (approximately 167,000 ft³) for burial at Waste Control Specialist under 10 CFR Part 40.13, "Unimportant Quantities of Source Material".

We would appreciate a timely review and approval for this request.

If you need any additional information, please contact Mr. Hugh Roberts at 618-524-6349 or Mr. Marshall Shepherd at 618-524-6238.

Sincerely.

த். William Lessig Plant Manager

JWL/sm-

M. Shepherd H. Roberts CC:

C. Bibb

Chief, Fuel Cycle Branch NRC Region III 801 Warrenville Road Lisle, IL 60532-4351

Specialty Chemicals

Honeywell Route 45 North P.O. Box 430 Metropolis, IL 62960 618 524-2111 618 524-6239 Fax July 26, 2000

Certified Mail 7080-7394

U.S. Nuclear Regulatory Commission
Attention: Ms. Leslie Fields, Project Manager
Fuel Cycle Licensing Branch
Division of Fuel Cycle Safety & Safeguards, NMSS
Office of Nuclear Material Safety & Safeguards
Washington, DC 20555-0001

Subject: Calcium Fluoride less than 0.05% By Weight Source Material

Docket No. 40-3392, Lic. No. SUB-526

TAC No. L31352

Dear Ms. Fields:

This letter refers to your letter dated June 14, 2000 requesting additional information, and the conference telephone call between your staff and my staff on July 25, 2000 for disposal of calcium fluoride at Waste Control Specialists in Texas.

NRC Question:

What are the chemical compositions of the waste? Is the waste classified as mixed waste? In what physical forms (solid, powder, dry, or wet) is the waste?

Honeywell Answer:

The material is a non-hazardous waste that has a chemical composition of calcium fluoride (CaF₂) and 20% hydrated lime. It will not be classified as a mixed waste. The material will be shipped as a solid with a moisture range between 30 and 44%. Refer to the attached Waste Profile Sheet for WCS (Attachment No. 1) and the TCLP report (Attachment No. 2) for additional information.

NRC Question:

Identify the radionuclides that are present in the waste material and their concentrations. Present your answers in weight percent.

Honeywell Answer:

The major radionuclides analyzed on a dry basis from RSA Laboratories, Inc. are as follows:

Radionuclide	pCi/gm	μg/g	Dry Basis %	
U-238	129.6	385.1	0.038	
U-234	135.3	0.022	2.2 ^{E-6}	
U-235	5.6	2.60	2.6 ^{E-4}	
Th-234	108.1	4.67 ^{E-9}	4.67 ^{E-13}	
Pa-234m	157.9	2.27 ^{E-13}	2.27 ^{E-15}	
Ra-226	<2.3	<2.32 ^{E-6}	<2.32 ^{E-10}	
Pb-214	0.1	3.05 ^{E-15}	3.05 ^{E-19}	
Bi-214	0.5	1.13 ^{E-14}	1.13 ^{E-18}	
Pb-212	0.1	7.20 ^{E-14}	7.2 ^{E-18}	

NRC Ouestion:

What is the projected dose of the source material from the point it leaves the site boundary to the burial facility which should include dose to persons transporting the waste material and burying the waste material? What is the leachability of the waste? Please provide the name of computer models, assumptions used to determine the dose, and a hard copy of the computer model solution. Present your answers in mrem/yr. for both the internal and external

Honeywell Answer:

The internal dose calculations are based on the laboratory results from RSA Laboratories. The RSA laboratory report is Attachment No. 3. We also provided Mr. Darrel Wiedeman, NRC Region III senior inspector with a dried composite sample for radionuclide analysis. The NRC data indicated 205 pCi/gm or 303 PPM U(nat.). The Metropolis Works Laboratory results indicate 291 pCi/gm or 430 PPM U(nat.).

It is estimated the operators and laborers could receive a calculated internal dose of 0.45 mrem/yr. plus 5.0 mrem/yr. external for a total of 5.5 mrem/yr. EDE. Because the calculated dose is low we did not calculate a dose for individuals transporting the material either by rail or highway in closed steel roll off boxes. We also have not calculated any dose to the general public. WCS employees may receive approximately the same dose of 5.5 mrem/yr. for unloading the material. Attachment No. 4 contains the modeling data.

The occupational external deep dose for operators working in the EPF/CaF2 facility for a two year period indicates zero exposure, and this confirms our calculations. The TLD vendor does not report any exposure less than 10 mrem.

The external dose was calculated using the surface reading from a calibrated Ludlum Model 3 survey meter. The surface reading of the material was 40 uR/hr. and the area background reading was 30 uR/hr. The reading for the track-hoe operator was also 30 uR/hr. Shielding and distance was not used in the external dose calculations, only time. This external dose calculated is a very conservative dose because the track-hoe operator is not located next to the material. The dose assigned is 10 uR/hr. or 5.0 mrem/yr.

One other item requires clarification the original request letter, dated June 14, 2000 indicated a total volume of material for burial at 167,000 Ft³. This volume should be changed to 215,212 Ft³.

If you need any additional information, please contact Mr. Hugh Roberts at 618-524-6349.

Sincerely,

J. William Jessig by BWanderneulen Plant Manager

JWL/sm

Cc:

M. Shepherd

H. Roberts

C. Bibb

R. Perry

Chief, Fuel Cycle Branch NRC Region III 801 Warrenville Road Lisle, IL 60532-4351

Bill Domsife Sales Representative

Waste Profile Sheet

Exhibit "B"

Profile Number

FedEx/UPS Address: 9998 W Hwy 176

Mailing Address: 1710 W. Broadway



Waste Control Specialists L.L.C. Eunice, NM 88231 Andrews, TX 79714 Phone # (888) 789-2783 WCS EPA ID # TXD988088464 Corporate Office/Sales: Phone # (888) 492-7552 (505) 394-3427 Fax # Fax # (281) 260-0141 WCS State ID # 50358 List any unacceptable treatment types: Section 1: Generator Information US EPA ID# ILD006278170 Honeywell, Inc. Company Name 1278540002 State ID # P.O. Box 430 Address Metropolis, Illinois 62960 City, State, Zip 618-524-6211 Phone # Rhonda S. Perry - RCRA or Hugh Roberts - RAD Contact Name Fax # 618-524-6358 Environmental Supervisor / Health Physics Supervisor Title 618-524-6201 24 Hour Same as Contact Name **Technical Contact** No Certificate of Disposal Yes Oilfield Oilfield Non-Exempt ■ Non-Industrial ☐ CESQG ☐ Municipal Industrial Section 2: Billing Information (Same as above) Glynna Duplessis Contact Honeywell, Inc. Company Name Phone # 225-376-3812 Address P.O. Box 3133 225-376-3848 Fax # Baton Rouge, LA 70821 City, State, Zip Section 3: General Description of the Waste Waste Name Calcium Fluoride Sludge Wastewater Treatment Detailed Description of Process Generating Waste % Debris 100 %Sludge % Solid % Liquid Physical State at Room Temperature: Color (s): White/Light Grey 1 🔲 2 Number of distinct layers/phases: For LIQUIDS only: Other: Translucent (cloudy) □ Opaque Heavy (warm tar-like) Medium (syrup-like) Viscosity: Light (water-like) Analytical data provided by the Generator (attached): Other: Paint Filter Metals PCB's Semi-Volatiles ∇olatiles TBD TBD Container Type and Size: Steel roll-off box Frequency: Total Waste Quantity or Rate of Generation: 5,000 Tons (215, 212 ft³)

	Regulatory Informat	1011				Profile				
Is this was	te TSCA regulated?	Yes 1	No				water			
	DOT Shipping Name	Not DOT I	Regulated							
•						🗀 📆	□ N			
Class	UN/NA	PG	^{RQ} .		Poison Inhalation Ha	zard? [] Y	∐N			
TX Waste Code #										
Waste Classification: Hazardous Non-Hazardous (Skip to Section 5)										
List all app	List all applicable EPA Waste Code numbers									
Is this was	Is this waste a debris, subject to the alternate treatment standards listed in 40 CFR 268.45? Y N									
	vaste be treated to ach] Y 🔲 N				
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II yes, piez	asc explain									
as per 40 C	Is this waste subject to the national emissions standards for benzene waste operations Y N as per 40 CFR 61.330? List all Underlying Hazardous Constituents* (Check if not applicable)									
*For characte	eristic Wastes, it must be de	etermined if underly	ing hazardous	constituents	s are present.					
TC	CLP CERTIFICATION	ON (mg/L. TC)	LP)		(Check if no	ot applicable)				
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CODE C	COMPONENT			CODE	COMPONENT	REGULATORY	Check If			
		REGULATORY	Check If	CODE	COMPONENT	REGULATORY LIMIT	Check If ≥ Limit			
		LIMIT	≥ Limit							
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D005 b	arsenic parium	5.0 100.0	≥ Limit	D024 D025	°m-cresol	LIMIT 200.0	≥ Limit			
D005 b	nrsenic parium cadmium (except NiCads)	5.0 100.0 1.0	≥ Limit	D024 D025 D026	°m-cresol °p-cresol °mixed cresols	200.0 200.0	≥ Limit			
D005 b D006 c D007 c	ersenic parium cadmium (except NiCads) chromium	5.0 100.0 1.0 5.0	≥ Limit	D024 D025 D026 D027	°m-cresol °p-cresol °mixed cresols °p-dichlorobenzene	200.0 200.0 200.0	≥ Limit			
D005 b D006 c D007 c D008 le	arsenic Darium Ladmium (except NiCads) Chromium ead (except lead batteries)	5.0 100.0 1.0 5.0 5.0	≥ Limit	D024 D025 D026 D027 D028	°m-cresol °p-cresol °mixed cresols °p-dichlorobenzene °1,2-dichloroethane	200.0 200.0 200.0 200.0 7.5	≥ Limit			
D005 b D006 c D007 c D008 ld D009 n	arsenic parium cadmium (except NiCads) chromium ead (except lead batteries) mercury (for low merc)	5.0 100.0 1.0 5.0 5.0	≥ Limit	D024 D025 D026 D027	°m-cresol °p-cresol °mixed cresols °p-dichlorobenzene	200.0 200.0 200.0 7.5 0.5	≥Limit			
D005 b D006 c D007 c D008 ld D009 n D010 s	nrsenic parium cadmium (except NiCads) chromium ead (except lead batteries) mercury (for low merc) selenium	5.0 100.0 1.0 5.0 5.0 0.2	≥ Limit	D024 D025 D026 D027 D028 D029	'm-cresol 'p-cresol 'mixed cresols 'p-dichlorobenzene '1,2-dichloroethane '1,1-dichloroethylene	200.0 200.0 200.0 7.5 0.5	≥Limit			
D005 b D006 c D007 c D008 lc D009 n D010 s D011 s	ersenic parium cadmium (except NiCads) chromium cad (except lead batteries) mercury (for low merc) selenium	5.0 100.0 1.0 5.0 5.0 0.2 1.0 5.0	≥ Limit	D024 D025 D026 D027 D028 D029 D030 D031	'm-cresol 'p-cresol 'mixed cresols 'p-dichlorobenzene '1,2-dichloroethane '1,1-dichloroethylene '2,4-dinitrotoluene	200.0 200.0 200.0 7.5 0.5 0.7	≥Limit			
D005 b D006 c D007 c D008 ld D009 m D010 s D011 s D012 c	arsenic parium cadmium (except NiCads) chromium ead (except lead batteries) mercury (for low merc) celenium silver	5.0 100.0 1.0 5.0 5.0 0.2 1.0 5.0	≥ Limit	D024 D025 D026 D027 D028 D029 D030	*m-cresol *p-cresol *mixed cresols *p-dichlorobenzene *1,2-dichloroethane *1,1-dichloroethylene *2,4-dinitrotoluene *heptachlor and epoxides	200.0 200.0 200.0 7.5 0.5 0.7 0.13	≥Limit			
D005 b D006 c D007 c D008 ld D009 m D010 s D011 s D012 c D013	arsenic parium cadmium (except NiCads) chromium ead (except lead batteries) mercury (for low merc) selenium silver endrin	5.0 100.0 1.0 5.0 5.0 0.2 1.0 5.0 0.02	≥ Limit	D024 D025 D026 D027 D028 D029 D030 D031 D032	*m-cresol *p-cresol *mixed cresols *p-dichlorobenzene *1,2-dichloroethane *1,1-dichloroethylene *2,4-dinitrotoluene *heptachlor and epoxides *hexachlorobenzene	200.0 200.0 200.0 7.5 0.5 0.7 0.13 0.008 0.13	≥Limit			
D005 b D006 c D007 c D008 ld D009 m D010 s D011 s D012 c D013 c D014 c	arsenic parium cadmium (except NiCads) chromium ead (except lead batteries) mercury (for low merc) celenium cilver endrin lindane methoxychlor	5.0 100.0 1.0 5.0 5.0 0.2 1.0 5.0 0.02 0.4	≥ Limit	D024 D025 D026 D027 D028 D029 D030 D031 D032 D033	'm-cresol 'p-cresol 'mixed cresols 'p-dichlorobenzene '1,2-dichloroethane '1,1-dichloroethylene '2,4-dinitrotoluene 'heptachlor and epoxides 'hexachlorobenzene 'hexachlorobutadiene	200.0 200.0 200.0 7.5 0.5 0.7 0.13 0.008 0.13	≥Limit			
D005 b D006 c D007 c D008 ld D009 m D010 s D011 s D012 d D013 d D014 d D015 d	arsenic parium cadmium (except NiCads) chromium ead (except lead batteries) mercury (for low merc) celenium silver endrin lindane methoxychlor foxaphene	5.0 100.0 1.0 5.0 5.0 0.2 1.0 5.0 0.02 0.4 10.0		D024 D025 D026 D027 D028 D029 D030 D031 D032 D033 D034	*m-cresol *p-cresol *mixed cresols *p-dichlorobenzene *1,2-dichloroethane *1,1-dichloroethylene *2,4-dinitrotoluene *heptachlor and epoxides *hexachlorobenzene *hexachlorobutadiene *hexachloroethane	200.0 200.0 200.0 7.5 0.5 0.7 0.13 0.008 0.13 0.5 3.0	≥Limit			
D005 b D006 c D007 c D008 ld D009 n D010 s D011 s D012 d D013 d D014 d D015 d D016 d	arsenic parium cadmium (except NiCads) chromium end (except lend batteries) mercury (for low merc) selenium silver endrin lindane methoxychlor toxaphene 2,4-D	5.0 100.0 1.0 5.0 5.0 0.2 1.0 5.0 0.02 0.4		D024 D025 D026 D027 D028 D029 D030 D031 D032 D033 D034 D035	'm-cresol 'p-cresol 'mixed cresols 'p-dichlorobenzene '1,2-dichloroethane '1,1-dichloroethylene '2,4-dinitrotoluene 'heptachlor and epoxides 'hexachlorobenzene 'hexachlorobutadiene 'hexachloroethane 'methyl ethyl ketone	200.0 200.0 200.0 7.5 0.5 0.7 0.13 0.008 0.13 0.5 3.0	≥ Limit			
D005 b D006 c D007 c D008 ld D009 m D010 s D011 s D012 c D013 c D014 c D015 c D016 c	arsenic parium cadmium (except NiCads) chromium ead (except lead batteries) mercury (for low merc) selenium silver fendrin lindane methoxychlor toxaphene 2,4-D silvex (2,4,5-TP)	LIMIT 5.0 100.0 1.0 5.0 5.0 0.2 1.0 5.0 0.02 0.4 10.0 0.5 10.0		D024 D025 D026 D027 D028 D029 D030 D031 D032 D033 D034 D035 D036	'm-cresol 'p-cresol 'mixed cresols 'p-dichlorobenzene '1,2-dichloroethylene '2,4-dinitrotoluene 'heptachlor and epoxides 'hexachlorobenzene 'hexachlorobutadiene 'hexachloroethane 'methyl ethyl ketone 'nitrobenzene	200.0 200.0 200.0 7.5 0.5 0.7 0.13 0.008 0.13 0.5 3.0 200.0 2.0	≥Limit			
D005 b D006 c D007 c D008 ld D009 m D010 s D011 s D012 d D013 d D014 d D015 d D016 d D017 d D018	arsenic parium cadmium (except NiCads) chromium ead (except lead batteries) mercury (for low merc) selenium silver fendrin lindane methoxychlor foxaphene 2,4-D silvex (2,4,5-TP)	5.0 100.0 1.0 5.0 5.0 0.2 1.0 5.0 0.02 0.4 10.0 0.5 10.0	≥ Limit	D024 D025 D026 D027 D028 D029 D030 D031 D032 D033 D034 D035 D036 D037	'm-cresol 'p-cresol 'mixed cresols 'p-dichlorobenzene '1,2-dichloroethylene '2,4-dinitrotoluene 'heptachlor and epoxides 'hexachlorobenzene 'hexachlorobutadiene 'hexachloroethane 'methyl ethyl ketone 'nitrobenzene 'pentachlorophenol	200.0 200.0 200.0 200.0 7.5 0.5 0.7 0.13 0.008 0.13 0.5 3.0 200.0 2.0 100.0				
D005 b D006 c D007 c D008 ld D009 m D010 s D011 s D012 d D013 d D014 d D015 d D016 d D017 d D018 d D019	arsenic parium cadmium (except NiCads) chromium end (except lend batteries) mercury (for low merc) selenium silver endrin lindane methoxychlor toxaphene 2,4-D silvex (2,4,5-TP) benzene carbon tetrachloride	5.0 100.0 1.0 5.0 5.0 0.2 1.0 5.0 0.02 0.4 10.0 0.5 10.0		D024 D025 D026 D027 D028 D029 D030 D031 D032 D033 D034 D035 D036 D037 D038	*m-cresol *p-cresol *mixed cresols *p-dichlorobenzene *1,2-dichloroethane *1,1-dichloroethylene *2,4-dinitrotoluene *heptachlor and epoxides *hexachlorobenzene *hexachlorobutadiene *hexachloroethane *methyl ethyl ketone *nitrobenzene *pentachlorophenol *pyridine	200.0 200.0 200.0 200.0 7.5 0.5 0.7 0.13 0.008 0.13 0.5 3.0 200.0 2.0 100.0 5.0				
D005 b D006 c D007 c D008 ld D009 n D010 s D011 s D012 dd D013 dd D014 dd D015 dd D016 dd D017 dd D018 dd D019 dd	arsenic parium cadmium (except NiCads) chromium ead (except lead batteries) mercury (for low merc) selenium silver endrin lindane methoxychlor ctoxaphene 2,4-D silvex (2,4,5-TP) benzene carbon tetracbloride chlordane	LIMIT 5.0 100.0 1.0 5.0 5.0 0.2 1.0 5.0 0.02 0.4 10.0 0.5 10.0 1.0 0.5		D024 D025 D026 D027 D028 D029 D030 D031 D032 D033 D034 D035 D036 D037 D038 D039	'm-cresol 'p-cresol 'mixed cresols 'p-dichlorobenzene '1,2-dichloroethylene '2,4-dinitrotoluene 'heptachlor and epoxides 'hexachlorobenzene 'hexachlorobutadiene 'hexachloroethane 'methyl ethyl ketone 'nitrobenzene 'pentachlorophenol 'pyridine 'tetrachloroethylene	200.0 200.0 200.0 200.0 7.5 0.5 0.7 0.13 0.008 0.13 0.5 3.0 200.0 2.0 100.0 5.0 0.7				
D005 b D006 c D007 c D008 ld D009 m D010 s D011 s D012 d D013 d D014 d D015 d D016 d D017 d D018 d D019 d D020 d D021	arsenic parium cadmium (except NiCads) chromium end (except lend batteries) mercury (for low merc) selenium silver endrin lindane methoxychlor toxaphene 2,4-D silvex (2,4,5-TP) benzene carbon tetrachloride	LIMIT 5.0 100.0 1.0 5.0 5.0 0.2 1.0 5.0 0.02 0.4 10.0 0.5 10.0 1.0 0.5 0.5 0.5		D024 D025 D026 D027 D028 D029 D030 D031 D032 D033 D034 D035 D036 D037 D038 D039 D040	'm-cresol 'p-cresol 'mixed cresols 'p-dichlorobenzene '1,2-dichloroethylene '2,4-dinitrotoluene 'heptachlor and epoxides 'hexachlorobenzene 'hexachlorobenzene 'hexachloroethane 'methyl ethyl ketone 'nitrobenzene 'pentachlorophenol 'pyridine 'tetrachloroethylene 'trichloroethylene	200.0 200.0 200.0 200.0 7.5 0.5 0.7 0.13 0.008 0.13 0.5 3.0 200.0 2.0 100.0 5.0 0.7 0.5				

Section 5: Physical and Chemical Data

Section 5: Physical and Chemical Data		Profile	;
COMPONENTS TABLE The whole waste consists of the following material	s (total=100%)	Concentration Ranges are acceptable	Units (%, ppm)
Calcium Fluoride		0 - 80	%
Calcium Hydroxide		0-20	%
Water		0 – 40	%
			<u> </u>
Boiling Point N/A degrees F Asbestos %	N/A	Fuel value, BTU/lbs I	N/A
	Density		lb/ft ³
Flash Point N/A degrees F pH N/A			
Describe the odor None			
Reactive Sulfide Concentration N/A	Reactive Cyanide (Concentration N/A	
0 : 11	Liquid (Organic Peroxide [7
Oxidizer as per 49 CFR	-	us or Etiological	Ī
Pyrophoric	Putresci	•	
Radioactive	Autopol	ymerizable	
Explosive	•	the above	
*Please include specific VOC's, if any, in the components table above.			
Section 6: Radioactive Characteristics	Mixed*	Radioae	etive
	(If neither Mixed n	or Radioactive, go to Se	ction 7)
Basis for identifying as Mixed Waste (circle): (1) Ignitable (2) Re	active (3) Corrosive (4) I	P Toxicity or TCLP (5) Liste	ed Waste
Chemical Form Calcium Fluoride			
Chemical Form Calciant Faorice			
Is material waste (check one):	Is material exempt Yes	(check one): No (WAC sec	ction 3.2.1)
Yes No If Waste-What is Waste Class (check one): A	B C or	>C	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
(see Title 10 CFR 61.55 and TRCR 21, Appendix E)			
Is material NORM (check one):		ain technologically enhan	nced
Yes No	Radium (check one	e): Yes	No
Is material Source Material (check one): Yes \sum No	If yes, Radon emai	nation rate is:pCi/r	n²/sec
Yes No) / /		
Grams of Special Nuclear Material (Total for Profile):	Pu <u>None</u> U-233 <u>N</u>		
Highest Dose Rate in mR/hr:	On Contact < 0.04		
Is the material overpacked?	Yes	No	
Describe the packaging: Steel roll-off box.			

Section 6	Radioactive	Characteristics	Continued
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Profile Number	

Radioactive Constituents:

(List all radionuclides present in the waste, the concentration in pCi/gm and the total activity in milli Curies.)

[Attach additional sheets if necessary- please list the information below in table format]

Nuclide	Concentration Range	Total Activity (mCi)			
	Min	Max	Avg		
U-238	114.03	145.13	129.58	587.8	
U-234	119.09	151.55	135.32	613.8	
U-235	4.71	6.53	5.62	25.5	
Th-234	105.1	111.0	108.05	490.1	
Pa-234m	152.34	163.5	157.92	716.3	
Ra-226	< 2.33	< 2.33	< 2.33	< 10.6	
Pb-214	0.47	0.57	0.52	2.4	
Bi-214	0.43	0.55	0.49	2.2	
Pb-212	0.07	0.11	0.09	0.4	

Section 7: Safety Related Data

If the handling of this waste requires the use of special protective equipment, please explain

Personal protective equipment should consists of the following: chemical protective gloves; sleeved work clothes; safety glasses; NIOSH- approved dust respirator only if dusting occurs.

Section 8: Attached Supporting Documents (Analytical should be noted in Section 3)

Please list all documents, notes, or other data that are being attached to this form as part of the waste approval package. Lab Reports: TCLP; Paint Filter; RAD (Methodology Used for RAD Analysis)

HONEYWELL

Client Sample ID: A POND COMPOSITE

TCLP Metals

Lot-Sample #...: F0E120214-007

Date Sampled...: 04/10/00 Date Received..: 05/11/00 Leach Date....: 05/15/00 Leach Batch #..: P013705

PREPARATION- WORK REPORTING

Matrix....: SOLID

PARAMETER	RESULT	LIMIT	UNITS	METHOD ·	ANALYSIS DATE ORDER #
Prep Batch #.	: 0138421				
Arsenic	7.5 B	750	ug/L	SW846 6010B	05/17-05/18/00 DD537101
		Dilution Facto	or: 2.5	Analysis Time: 15:4	18
Lead	110 B	250	ug/L	SW846 6010B	05/17-05/18/00 DD537102
		Dilution Facto	or: 2.5	Analysis Time: 15:4	1.6
Selenium	4.1 B	625	ug/L	SW846 6010B	05/17-05/18/00 DD537103
		Dilution Facto	or: 2.5	Analysis Time: 15:4	18
Barium	56.9 B	500	ug/L	SW846 6010B	05/17-05/18/00 DD537104
		Dilution Facto	or: 2.5	Analysis Time: 15:4	8
Cadmium	2.2 B	12.5	ug/L	SW846 6010B	05/17-05/18/00 DD537105
		Dilution Facto	r: 2.5	Analysis Time: 15:4	8
Chromium	25.7	25.0	ug/L	SW846 6010B	05/17-05/18/00 DD537106
		Dilution Facto	or: 2.5	Analysis Time: 15:4	8
Silver	ND	25.0	ug/L	SW846 6010B	05/17-05/18/00 DD537107
		Dilution Facto	or: 2.5	Analysis Time. : 15:4	8
Prep Batch #.	: 0139458				
Mercury	0.090 B	1.0 Dilution Facto	ug/L	SW846 7470A Analysis Time: 07:3	05/18-05/19/00 DD537108
		DIIUCION FACCO	,	Analysis lime 07.2	· .
Prep Batch #.	: 0201373			•	
Antimony	11.6 B	25.0	ug/L	SW846 6010B	05/17-05/18/00 DD53710T
		Dilution Facto	or: 2.5	Analysis Time: 15:4	8
Beryllium	ND	12.5	ug/L	SW846 6010B	05/17-05/18/00 DD53710U
-		Dilution Facto	r: 2.5	Analysis Time: 15:4	8
Nickel	ND	100	ug/L	SW846 6010B	05/17-05/18/00 DD53710V
		Dilution Facto	r: 2.5	Analysis Time: 15:4	8
Thallium	ND	25.0	ug/L	SW846 6010B	05/17-05/18/00 DD53710W

HONEYWELL

Client Sample ID: A POND COMPOSITE

TCLP Metals

Lot-Sample #...: F0E120214-007

Matrix....: SOLID

NOTE (S):

Analysis performed in accordance with USEPA Toxicity Characteristic Leaching Procedure Method 1311

B Estimated result. Result is less than RL.

16165246358

RSA Laboratories Inc. Radiochemistry Analysis Data Sheet

rman Nedlotion Safety Assoc.

Attachment No. 3

Final Report

Set No. 10891T#

Customer:

Honeywell

Customer Samp No.

"A" Pond Composit

Location:

Highway 45N, Metropolis, 1L

RSA Laboratories Sample No.

10891

Project:

"A" Pond Disposal

Date Collected:

Not Indicated

Samp. Description: CaFz Solids

06/27/2000

Mairix:

Dried Solids

Date Received:	06/27/2000	Mai⊓x:	Dried Solid	IS	
Parameter	Method	Result :	MDA	Units	Date
Th-234	DOE RS100	108.05 +/- 2.949	0.85	pCi/g	06/29/00
Pa-234m	DOE RS100	157.92 +/- 5.58	1.98	pCi/g	06/29/00
Ra-226	DOE RE100	< 2.33	2.33	pCi/g	06/29/00
Pb-214	DOE R\$100	.0.52 +/- 0.05	0.47	pCi/g	06/29/00
Bi-214	DOE RS100	0.49 +/- 0.06	0.05	pCi/g	06/29/00
Pb-210	DOE R5100	< 0.72	0.72	pCi/g	06/29/00
Ra-228	DOE RS100	< 0.08	80.0	pCi/g	06/29/00
Ra-224	DOE RS100	< 0.43	0.43	pCi/g	06/29/00
Pb-212	DOE RIS100	0.09 +/- 0.02	0.03	pCi/g	06/29/00
Bi-212	DOE RIS100	< 0.21	0.21	pCi/g	06/29/00
TI-208	DOE RIS100	< 0.02	0.02	pCi/g	06/29/00
U-235	DOE RS100	7.64 +/- 0.19	0.22	pCi/g	06/29/00
K-40	DOE RS100	2.23 +/- 0.18	0.11	pCi/g	06/29/00
AM-241	DOE RS100	< 0.07	0.07	; ρCī/g	06/29/00
Co-60	DOE RS100	< 0.02	0.02	pCi/g	06/29/00
Co-57	DOE RS100	< 0.02	0.02	pCl/g	06/29/00
Th-227	DOE RS100	< 0.13	0.13	pCVg	06/29/00
U-238	RSAL-432 Mod.	129.58 +/- 15.55	0.30	pÇi/g	07/12/00
U-234	RSAL-432 Mod.	135.32 +/- 16.23	0.36	pÇi/g	07/12/00
U-235	RSAL-432 Mod.	5.62 +/- 0.91	0.18	pCi/g	07/12/00
	l ·				
U-238 ug/g	l Calculated	385.425 +/- 46.252		ug/g	
U-234 ug/g	- Calculated	0.022 +/- 0:003		ug/g	
U-235 ug/g	from Alpha —	2.598 +/- 0:421		ug/g	
Total Uranium Ug/g	Spec Data	388.045 +/- 46.676		ug/g	
	Ì				
Th-228 + Th-232 ug/g	Calculated	8.16E-01 +/- 1.81E-0	01	uġ/g	
Th-230 ug/g	from Alpha	6.56E-03 +/- 7.87E-	04	ug/g	
Th-234 ug/g	Spec and	5.73E-09 +/- 6.87E-		ug/g	
Th-227 ug/g	Gamma	< 4.15E-12		ug/g	
Total Thonum ug/g	Spec Data	8.22E-01 +/- 1.82E-	01	ug/g	
1.0.0					

Jay Ř. Dockendorff

Attachment No. 4 Modeling Data

Analytical Results RSA

U238 385.4 μg/g U234 0.022 μg/g U235 <u>2.6</u> μg/g Total 388.0 μg/g (PPM) dry basis

Dust exposure for the backhoe operator = 1.0 mg/m³, no respirator. We are assuming this dust load. We were unable to detect any dust load during the trial dig on June 26, 2000. The track-hoe operator was instructed to raise the material as high as possible and drop the material in order to create dust; due to the moisture content this was impossible.

Moisture content is 30%. Material passed the paint filter test in a range of 30% to 44% H₂O. Using a 30% moisture content is the conservative method for calculating the as is uranium concentration.

388.0 μg U/gm dry basis = <u>271.6 μg U/gm</u> at 30% moisture

271.6 μ g U/gm X 1.0^{E-3} gm/m³ (dust) = 0.272 μ g U/m³

Airborne uranium concentration inhaled by the backhoe operator assuming 1.0 mg/m³ at 1.0 um particle size.

0.272 μg U/m³ x 6.77^{E-7} μCi
μg =
$$\frac{1.84^{E-13}}{m^3}$$
μCi/ml U(nat.)

Calculations for Internal Dose

	Concentra tion (µCi/ml)	Isotopic Fraction	Breathing Rate / Hr	Hrs Week	Weeks Year	Solubility Uranium	EDE REM/µCi	Mrem/ rem	Dose EDE
U-238 "D"	1.84E-13	0.48877	1.20E+06	10	50	0.692	2.45	1000	9.16E-02
U-238 "W"	1.84E-13	0.48877	1.20E+06	10	50	0.308	7.03	1000	1.17E-01
U-234 "D"	1.84E-13	0.48877	1.20E+06	10	50	0.692	2.73	1000	1.02E-01
U-234 "W"	1.84E-13	0.48877	1.20E+06	10	50	0.308	7.88	1000	1.31E-01
U-235 "D"	1.84E-13	0.02245	1.20E+06	10	50	0.692	2.53	1000	4.34E-03
U-235 "W"	1.84E-13	0.02245	1.20E+06	10	50	0.308	7.29	1000	5.56E-03
			1						4.51E-01

Attachment No. 4 Modeling Data

Calculation Notes:

- U(nat.) Conc. (μCi/ml) X isotopic fraction in U(nat.) X 1.2E6 ml/hr X hr/wk X wk/yr. X sol. Fraction X rem/μCi EDE dose factor X 1000 mrem/rem = mrem/yr. EDE.
- 2. Effective dose equivalent factors(1um particle size) are from Dose Coefficients, Federal Guidance Report No. 11.
- 3. Breathing rate is for standard adult man, light activity, 20 liters/min. Radiological Health Handbook.
- 4. Solubility uranium fractions are from lung fluid analysis, Health Physics Lab.

Calculations for External Dose

The actual meter reading at the location of the track-hoe operator was background 30 uR/hr.; the surface reading on the "A" Pond was 40 uR/hr. Calculating an external dose of 10 uR/hr. is a very conservative approach using time, but not distance or shielding.

40uR/hr - 30uR/hr(bkg) = 10uR/hr

0.01 mR/hr x 10 hr/wk x 50 wk/yr. = 5 mR/yr.