

Mr. Charles H. Cruse
Vice President - Nuclear Energy
Baltimore Gas and Electric Company
Calvert Cliffs Nuclear Power Plant
1650 Calvert Cliffs Parkway
Lusby, MD 20657-4702

November 3, 1997

181

*See Amend to
Licenses*

SUBJECT: ISSUANCE OF AMENDMENTS FOR CALVERT CLIFFS NUCLEAR POWER PLANT
UNIT NO. 1 (TAC NO. M94205) AND UNIT NO. 2 (TAC NO. M94206)

Dear Mr. Cruse:

The Commission has issued the enclosed Amendment No. 223 to Facility Operating License No. DPR-53 and Amendment No. 199 to Facility Operating License No. DPR-69 for the Calvert Cliffs Nuclear Power Plant, Unit Nos. 1 and 2, respectively. The amendments consist of changes to the Technical Specifications (TSs) in response to your application transmitted by letter dated November 30, 1995, as supplemented by letters dated March 15, 1996, March 6, 1997, and June 27, 1997.

The amendments incorporate references to a new Combustion Engineering, Inc. topical report describing steam generator tube sleeves, delete references to the previous CE topical report, incorporate sleeve/tube inspection scope and expansion criterion, revise the plugging limit for a CE sleeve to 28% of the nominal sleeve wall thickness, and incorporate a post weld heat treatment for free span welds.

A copy of the related Safety Evaluation is enclosed. A Notice of Issuance will be included in the Commission's next regular biweekly Federal Register notice.

Sincerely,

ORIGINAL SIGNED BY:

Alexander W. Dromerick, Project Manager
Project Directorate I-1
Division of Reactor Projects - I/II
Office of Nuclear Reactor Regulation

Docket Nos. 50-317
and 50-318

Enclosures: 1. Amendment No. 223 to DPR-53
2. Amendment No. 199 to DPR-69
3. Safety Evaluation

cc w/encls: See next page

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DATED: November 18, 1997

AMENDMENT NO. 223 TO FACILITY OPERATING LICENSE NO. DPR-53-CALVERT CLIFFS
UNIT 1

AMENDMENT NO. 199 TO FACILITY OPERATING LICENSE NO. DPR-69-CALVERT CLIFFS
UNIT 2

Docket File

PUBLIC

PDI-1 Reading

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cc: Plant Service list



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D.C. 20555-0001

November 18, 1997

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Vice President - Nuclear Energy
Baltimore Gas and Electric Company
Calvert Cliffs Nuclear Power Plant
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Sincerely,

A handwritten signature in cursive script, reading "Alexander W. Dromerick".

Alexander W. Dromerick, Project Manager
Project Directorate I-1
Division of Reactor Projects - I/II
Office of Nuclear Reactor Regulation

Docket Nos. 50-317
and 50-318

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cc w/encls: See next page

Mr. Charles H. Cruse
Baltimore Gas & Electric Company

Calvert Cliffs Nuclear Power Plant
Unit Nos. 1 and 2

cc:

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