August 1, 1985

Docket Nos. 50-317 and 50-318

Mr. A. E. Lundvall, Jr. Vice President - Supply Baltimore Gas & Electric Company P. O. Box 1475 Baltimore, Maryland 21203 DISTRIBUTION: Docket File NRC PDR L PDR SECY ORB#3 Rdg HThompson PMKreutzer-3 DJaffe OELD ACRS-10

BGrimes LTremper RDiggs DBrinkman OPA, CMiles TBarnhart-8 EJordan MVirgilio LJHarmon Gray File 4

Dear Mr. Lundvall:

The Commission has issued the enclosed Amendment Nos.106 and 87 to Facility Operating License Nos. DPR-53 and DPR-69 for Calvert Cliffs Nuclear Power Plant, Unit Nos. 1 and 2. These amendments consist of changes to the Technical Specifications in response to your application dated May 10, 1985 as supplemented by letter dated May 31, 1985.

The amendments changed the Unit 1 and Unit 2 Technical Specifications (TS) to reflect alternate qualifications for the shift technical advisor (STA) as described in TS 6.2.2, "Facility Staff."

A copy of the related Safety Evaluation is also enclosed. The notice of issuance will be included in the Commission's next bi-weekly <u>Federal Register</u> notice.

Sincerely,

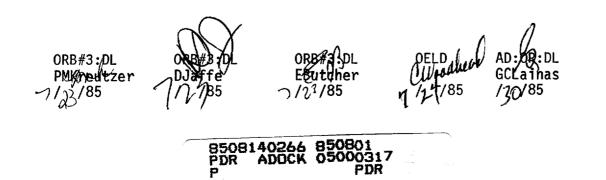
/S/

David H. Jaffe, Project Manager Operating Reactors Branch #3 Division of Licensing

Enclosures:

- 1. Amendment No. 106 to DPR-53
- 2. Amendment No. 87 to DPR-69
- 3. Safety Evaluation

cc w/enclosure:
See next page



Mr. A. E. Lundvall, Jr. Baltimore Gas & Electric Company

cc:

Mr. William T. Bowen, President Calvert County Board of Commissioners Prince Frederick, Maryland 20768

D. A. Brune, Esq. General Counsel Baltimore Gas and Electric Company P. O. Box 1475 Baltimore, Maryland 21203

George F. Trowbridge, Esq. Shaw, Pittman, Potts and Trowbridge 1800 M Street, NW Washington, DC 20036

Mr. R. C. L. Olson, Principal Engineer Nuclear Licensing Analysis Unit Baltimore Gas and Electric Company Room 922 - G&E Building P. O. Box 1475 Baltimore, Maryland 21203

Resident Reactor Inspector c/o U.S.Nuclear Regulatory Commission P. O. Box 437 Lusby, Maryland 20657

Mr. Leon B. Russell Plant Superintendent Calvert Cliffs Nuclear Power Plant Maryland Routes 2 and 4 Lusby, Maryland 20657

Bechtel Power Corporation ATTN: Mr. J. C. Ventura Calvert Cliffs Project Engineer 15740 Shady Grove Road Gaithersburg, Maryland 20760

Mr. R. M. Douglass, Manager Quality Assurance Department Baltimore Gas and Electric Company Fort Smallwood Road Complex P. O. Box 1475 Baltimore, Maryland 21203 Calvert Cliffs Nuclear Power Plant

Regional Administrator, Region I U.S. Nuclear Regulatory Commission Office of Executive Director for Operations 631 Park Avenue King of Prussia, Pennyslvania 19406

Mr. Charles B. Brinkman Manager - Washington Nuclear Operations Combustion Engineering, Inc. 7910 Woodmont Avenue Bethesda, Maryland 20814

Mr. J. A. Tiernan, Manager Nuclear Power Department Calvert Cliffs Nuclear Power Plant Maryland Routes 2 and 4 Lusby, Maryland 20657

Mr. R. E. Denton, General Supervisor Training and Technical Services Calvert Cliffs Nuclear Power Plant Maryland Routes 2 and 4 Lusby, Maryland 20657

Combustion Engineering, Inc. ATTN: Mr. R. R. Mills, Manager Engineering Services P. O. Box 500 Windsor, Connecticut 06095

Department of Natural Resources Energy Administration, Power Plant Siting Program ATTN: Mr. T. Magette Tawes State Office Building Annapolis, Maryland 21204



UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON, D. C. 20555

BALTIMORE GAS AND ELECTRIC COMPANY

DOCKET NO. 50-317

CALVERT CLIFFS NUCLEAR POWER PLANT UNIT NO. 1

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 106 License No. DPR-53

- 1. The Nuclear Regulatory Commission (the Commission) has found that:
 - A. The application for amendment by Baltimore Gas & Electric Company (the licensee) dated May 10, 1985 as supplemented by letter dated May 31, 1985, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations set forth in 10 CFR Chapter I;
 - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
 - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
 - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
 - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.



- Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment, and paragraph 2.C.(2) of Facility Operating License No. DPR-53 is hereby amended to read as follows:
 - (2) Technical Specifications

The Technical Specifications contained in Appendix A, as revised through Amendment No. 106, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective as of the date of its issuance.

FOR THE NUCLEAR REGULATORY COMMISSION

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Edward J. Butcher, Acting Chief Operating Reactors Branch #3 Division of Licensing

Attachment: Changes to the Technical Specifications

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Date of Issuance: August 1, 1985

- 2 -

ATTACHMENT TO LICENSE AMENDMENT NO. 106

FACILTIY OPERATING LICENSE NO. DPR-53

DOCKET NO. 50-317

Replace the following page of the Appendix "A" Technical Specifications with the enclosed page. The revised page is identified by amendment number and contains vertical lines indicating the area of change. The corresponding overleaf page is provided to maintain document completeness.

Remove Page

Insert Page

6-5

1.9

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6-5

TABLE 6.2-1 (Continued)

*Does not include the licensed Senior Reactor Operator or Senior Reactor Operator Limited to Fuel Handling, supervising CORE ALTERATIONS during fuel reloading.

**Assumes each individual is licensed on each unit.

#Shift crew composition may be less than the minimum requirements for a period of time not to exceed 2 hours in order to accommodate unexpected absence of on duty shift crew members provided immediate action is taken to restore the shift crew composition to within the minimum requirements of Table 6.2.1.

##The STA shall be qualified/serve as follows:

- With one unit in MODE 5 or 6, and the other unit in MODE 1, 2, 3 or 4, the SOL holder other than the Shift Supervisor shall serve as the STA.
- (2) With one unit defueled and the other unit in MODE 1, 2, 3 or 4, the STA shall be an SOL holder in addition to the one SOL required.
- (3) With both units in MODE 1, 2, 3 or 4, the STA shall be an SOL holder in addition to the two SOLs required.

As an alternative to the above, the STA may be an individual with the following minimum qualifications: a bachelor degree or equivalent in a scientific or engineering discipline with specific training in plant design and response and analysis of the plant for transients and accidents.

1.23

Amendment No. \$3, 106

ADMINISTRATIVE CONTROLS

6.3 FACILITY STAFF QUALIFICATIONS

6.3.1 Each member of the facility staff shall meet or exceed the minimum qualifications of ANSI N18.1-1971 for comparable positions, except for the Radiation Safety Engineer who shall meet or exceed the qualifications of Regulatory Guide 1.8, September 1975, and (2) the Shift Technical Advisor who shall have a Bachelor's Degree or equivalent in a scientific or engineering discipline with specific training in plant design, and response and analysis of the plant for transients and accidents.

6.4 TRAINING

6.4.1 A retraining and replacement training program for the facility staff shall be maintained under the direction of the General Supervisor - Training and Technical Services for the Nuclear Power Department and the General Supervisor for the Production Maintenance Department and shall meet or exceed the requirements and recommendations of Section 5.5 of ANSI N18.1-1971 and Appendix "A" of 10 CFR Part 55, as applicable.

6.4.2 A training program for the Fire Brigade shall be maintained under the direction of the General Supervisor - Training and Technical Services and shall meet or exceed the requirements of Section 27 of the NFPA Code-1975.

6.5 REVIEW AND AUDIT

6.5.1 PLANT OPERATIONS AND SAFETY REVIEW COMMITTEE (POSRC)

FUNCTION

6.5.1.1 The POSRC shall function to advise the Plant Superintendent on all matters related to nuclear safety.

COMPOSITION

6.5.1.2 The POSRC shall be composed of the:

| Chairman: | Plant Superintendent |
|-----------|--|
| Member: | General Supervisor - Operations |
| Member: | General Supervisor - Electrical and Controls |
| Member: | General Supervisor - Chemistry |
| Member: | Principal Engineer - Plant Engineering Nuclear |
| Member: | General Supervisor - Maintenance and Modifications |
| Member: | Principal Engineer - Incore Fuel Management |
| Member: | General Supervisor - Radiation Safety |
| Member: | General Supervisor - Training and Technical Services |

ALTERNATES

6.5.1.3 All alternate members shall be appointed in writing by the POSRC Chairman to serve on a temporary basis; however, no more than two alternates shall participate as voting members in POSRC activities at any one time.

Amendment No. 26, 43, 53, 18, 185

CALVERT CLIFFS - UNIT 1 6-6



UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON, D. C. 20555

BALTIMORE GAS AND ELECTRIC COMPANY

DOCKET NO. 50-318

CALVERT CLIFFS NUCLEAR POWER PLANT UNIT NO. 2

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 87 License No. DPR-69

- 1. The Nuclear Regulatory Commission (the Commission) has found that:
 - A. The application for amendment by Baltimore Gas & Electric Company (the licensee) dated May 10, 1985 as supplemented by letter dated May 31, 1985, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations set forth in 10 CFR Chapter I;
 - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
 - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
 - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
 - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

- Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment, and paragraph 2.C.2 of Facility Operating License No. DPR-69 is hereby amended to read as follows:
 - 2. Technical Specifications

The Technical Specifications contained in Appendix A, as revised through Amendment No. 87, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective as of the date of its issuance.

FOR THE NUCLEAR REGULATORY COMMISSION

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Edward J. Butcher, Acting Chief Operating Reactors Branch #3 Division of Licensing

Attachment: Changes to the Technical Specifications

Date of Issuance: August 1, 1985

- 2 -

ATTACHMENT TO LICENSE AMENDMENT NO. 87

FACILTIY OPERATING LICENSE NO. DPR-69

DOCKET NO. 50-318

Replace the following page of the Appendix "A" Technical Specifications with the enclosed page. The revised page is identified by amendment number and contains vertical lines indicating the area of change. The corresponding overleaf page is provided to maintain document completeness.

Remove Page

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6-5

6-5

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| Member: | General Supervisor - Operations |
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| Member: | General Supervisor - Chemistry |
| Member: | Principal Engineer - Plant Engineering Nuclear |
| Member: | General Supervisor - Maintenance and Modifications |
| Member: | Principal Engineer - Incore Fuel Management |
| Member: | General Supervisor - Radiation Safety |
| Member: | General Supervisor - Training and Technical Services |

ALTERNATES

6.5.1.3 All alternate members shall be appointed in writing by the POSRC Chairman to serve on a temporary basis; however, no more than two alternates shall participate as voting members in POSRC activities at any one time.

CALVERT CLIFFS - UNIT 2 6-6

Amendment No. 17, 28, 38, 44,68



UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON, D. C. 20555

SAFETY EVALUATION BY THE OFFICE OF NUCLEAR REACTOR REGULATION

RELATED TO AMENDMENT NOS. 106 AND 87

TO FACILITY OPERATING LICENSE NOS. DPR-53 AND DPR-69

BALTIMORE GAS AND ELECTRIC COMPANY

CALVERT CLIFFS NUCLEAR POWER PLANT, UNIT NOS. 1 AND 2

DOCKET NOS. 50-317 AND 50-318

Introduction

By application for license amendment dated May 10, 1985, Baltimore Gas and Electric Company (BG&E) requested a change to the Technical Specifications (TS) for Calvert Cliffs Units 1 and 2. The May 10, 1985 application was supplemented by letter dated May 31, 1985. The proposed amendments would change the Unit 1 and Unit 2 Technical Specifications (TS) to reflect alternate qualifications for the shift technical advisor (STA) as described in TS 6.2.2, "Facility Staff."

Discussion and Evaluation

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Prior to the present amendment, TS 6.2.2 in part, required the STA to have a senior operator license (SOL). Because of recent personnel attrition at Calvert Cliffs, the licensee has requested that TS 6.2.2 be modified to allow alternate qualifications for the STA to allow flexibility in filling this position. The licensee has proposed to adopt alternate STA requirements that conform to NRC requirements as specified in NUREG-0737, "Clarification of TMI Action Plan Requirements", November 1980. Specifically, the proposed change to TS 6.2.2 states that, "...the STA may be an individual with the following minimum qualifications: a bachelor's degree or equivalent in a scientific or engineering discipline with specific training in plant design, and response and analysis of the plant for transients and accidents." In addition, the portion of the TS which specifies STA requirements would be reorganized to facilitate compliance. This change provides an equivalent qualification criteria as an alternative to the existing requirement in the TS. The existing requirement will remain as one of two qualification options.

We have reviewed the proposed TS against NRC requirements for training and qualifications of STAs. We conclude that the proposed TS changes do meet the requirements and are acceptable.

Environmental Consideration

These amendments relate to changes in recordkeeping, reporting or administrative procedures or requirements. Accordingly, these amendments meet the eligibility criteria for categorical exclusion set forth in 10 CFR 51.22(c)(10). Pursuant to 10 CFR 51.22(b), no environmental impact statement or environmental assessment need be prepared in connection with the issuance of these amendments.

Conclusion

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We have concluded, based on the considerations discussed above, that (1) there is reasonable assurance that the health and safety of the public will not be endangered by operation in the proposed manner, and (2) such activities will be conducted in compliance with the Commission's regulations, and the issuance of the amendments will not be inimical to the common defense and security or to the health and safety of the public.

Date: August 1, 1985

Principal Contributor: D. Jaffe