

NOV 17 1981

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Docket No. 50-317
50-318

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Mr. A. E. Lundvall, Jr.
Vice President - Supply
Baltimore Gas & Electric Company
P.O. Box 1475
Baltimore, Maryland 21203

Dear Mr. Lundvall:

The Commission has issued the enclosed Amendment Nos. 62 and 44 to Facility Operating License Nos. DPR-53 and DPR-69 for Calvert Cliffs Nuclear Power Plant, Unit Nos. 1 and 2. These amendments consist of changes to the Technical Specifications in response to your application dated October 16, 1981.

These amendments revise the Technical Specifications (1) to modify the applicability statement of the Limiting Conditions for Operation to allow maintenance on the containment purge valve isolation system during refueling outages and (2) to change the description of the training program to correctly reflect responsibility for training of facility staff.

Copies of our Safety Evaluation and the Notice of Issuance are also enclosed.

Sincerely,

Original signed by:

David H. Jaffe, Project Manager
Operating Reactors Branch #3
Division of Licensing

CP
1

Enclosures:

1. Amendment No. 62 to DPR-53
2. Amendment No. 44 to DPR-69
3. Safety Evaluation
4. Notice of Issuance

cc w/enclosures:
See next page

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OFFICE	ORB#3:DL PMKreutzer	ORB#3:DL DJaffe	ORB#3:DL RAClark	AD:OR:DL TMNovak	OELD JWetmore		
SURNAME	PMKreutzer	DJaffe	RAClark	TMNovak	JWetmore		
DATE	11/10/81	11/16/81	11/12/81	11/12/81	11/12/81		



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555

DO NOT RECOVER

November 17, 1981

Docket No. 50-317
50-318

Posted
Amndt 62
to DPR-53

Mr. A. E. Lundvall, Jr.
Vice President - Supply
Baltimore Gas & Electric Company
P.O. Box 1475
Baltimore, Maryland 21203

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Copies of our Safety Evaluation and the Notice of Issuance are also enclosed.

Sincerely,

A handwritten signature in black ink, appearing to read "D. H. Jaffe", with a long horizontal flourish extending to the right.

David H. Jaffe, Project Manager
Operating Reactors Branch #3
Division of Licensing

Enclosures:

1. Amendment No. 62 to DPR-53
2. Amendment No. 44 to DPR-69
3. Safety Evaluation
4. Notice of Issuance

cc w/enclosures:
See next page

Baltimore Gas and Electric Company

cc:

James A. Biddison, Jr.
General Counsel
Baltimore Gas and Electric Company
P. O. Box 1475
Baltimore, MD 21203

George F. Trowbridge, Esquire
Shaw, Pittman, Potts and Trowbridge
1800 M Street, N. W.
Washington, D. C. 20036

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Nuclear Licensing Analysis Unit
Baltimore Gas and Electric Company
Room 922 - G&E Building
P. O. Box 1475
Baltimore, MD 21203

Mr. Leon B. Russell
Plant Superintendent
Calvert Cliffs Nuclear Power Plant
Maryland Routes 2 & 4
Lusby, MD 20657

Bechtel Power Corporation
Attn: Mr. J. C. Judd
Chief Nuclear Engineer
140 Shady Grove Road
Gaithersburg, MD 20760

Combustion Engineering, Inc.
Attn: Mr. P. W. Kruse, Manager
Engineering Services
P. O. Box 500
Windsor, CT 06095

Public Document Room
Calvert County Library
Prince Frederick, MD 20678

Director, Department of State Planning
301 West Preston Street
Baltimore, MD 21201

Mr. R. M. Douglass, Manager
Quality Assurance Department
Fort Smallwood Road Complex
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Baltimore, MD 21203

Mr. T. L. Syndor, General Supervisor
Quality Assurance
Calvert Cliffs Nuclear Power Plant
Maryland Routes 2 & 4
Lusby, MD 20657

Ms. Mary Harrison, President
Calvert County Board of County Commissioners
Prince Frederick, MD 20768

U. S. Environmental Protection Agency
Region III Office
Attn: Regional Radiation Representative
Curtis Building (Sixth Floor)
Sixth and Walnut Streets
Philadelphia, PA 19106

Mr. Ralph E. Architzel
Resident Reactor Inspector
NRC Inspection and Enforcement
P. O. Box 437
Lusby, MD 20657

Mr. Charles B. Brinkman
Manager - Washington Nuclear Operations
Combustion Engineering, Inc.
4853 Cordell Avenue, Suite A-1
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Mr. J. A. Tierman, Manager
Nuclear Power Department
Calvert Cliffs Nuclear Power Plant
Maryland Routes 2 & 4
Lusby, MD 20657

Mr. W. J. Lippold, Supervisor
Nuclear Fuel Management
Baltimore Gas and Electric Company
Calvert Cliffs Nuclear Power Plant
P. O. Box 1475
Baltimore, Maryland 21203

Mr. R. E. Denton, General Supervisor
Training & Technical Services
Calvert Cliffs Nuclear Power Plant
Maryland Routes 2 & 4
Lusby, MD 20657

cc w/enclosure(s) and incoming
dated: 10/16/81

Administrator, Power Plant Siting Program
Energy and Coastal Zone Administration
Department of Natural Resources
Tawes State Office Building
Annapolis, MD 21204



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555

BALTIMORE GAS AND ELECTRIC COMPANY

DOCKET NO. 50-317

CALVERT CLIFFS NUCLEAR POWER PLANT UNIT NO. 1

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 62
License No. DPR-53

1. The Nuclear Regulatory Commission (the Commission) has found that:
 - A. The application for amendment by Baltimore Gas & Electric Company (the licensee) dated October 16, 1981, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act) and the Commission's rules and regulations set forth in 10 CFR Chapter I;
 - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
 - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
 - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
 - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment, and paragraph 2.C.(2) of Facility Operating License No. DPR-53 is hereby amended to read as follows:

(2) Technical Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No. 62, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective as of the date of its issuance.

FOR THE NUCLEAR REGULATORY COMMISSION



Robert A. Clark, Chief
Operating Reactors Branch #3
Division of Licensing

Attachment:
Changes to the
Technical Specifications

Date of Issuance: November 17, 1981

ATTACHMENT TO LICENSE AMENDMENT NO. 62

FACILITY OPERATING LICENSE NO. DPR-53

DOCKET NO. 50-317

Replace the following pages of the Appendix A Technical Specifications with the enclosed pages as indicated. The revised pages are identified by Amendment number and contain vertical lines indicating the area of change. The corresponding overleaf pages are also provided to maintain document completeness.

Pages

3/4 9-9

6-6

REFUELING OPERATIONS

CONTAINMENT PURGE VALVE ISOLATION SYSTEM

LIMITING CONDITION FOR OPERATION

3.9.9 The containment purge valve isolation system shall be OPERABLE.

APPLICABILITY: During CORE ALTERATIONS or movement of irradiated fuel within the containment.

ACTION:

With the containment purge valve isolation system inoperable, close each of the penetrations providing direct access from the containment atmosphere to the outside atmosphere. The provisions of Specification 3.0.3 are not applicable.

SURVEILLANCE REQUIREMENTS

4.9.9 The containment purge valve isolation system shall be demonstrated OPERABLE within 72 hours prior to the start of and at least once per 7 days during CORE ALTERATIONS by verifying that containment purge valve isolation occurs on manual initiation and on a high radiation test signal from the containment radiation monitoring instrumentation channels.

REFUELING OPERATIONS

WATER LEVEL - REACTOR VESSEL

LIMITING CONDITION FOR OPERATION

3.9.10 At least 23 feet of water shall be maintained over the top of irradiated fuel assemblies seated within the reactor pressure vessel.

APPLICABILITY: During movement of fuel assemblies or CEAs within the reactor pressure vessel while in MODE 6.

ACTION:

With the requirements of the above specification not satisfied, suspend all operations involving movement of fuel assemblies or CEAs within the pressure vessel. The provisions of Specification 3.0.3 are not applicable.

SURVEILLANCE REQUIREMENTS

4.9.10 The water level shall be determined to be at least its minimum required depth within 2 hours prior to the start of and at least once per 24 hours thereafter during movement of fuel assemblies or CEAs.

TABLE 6.2-1 (Continued)

*Does not include the licensed Senior Reactor Operator or Senior Reactor Operator Limited to Fuel Handling, supervising CORE ALTERATIONS during fuel reloading.

**Assumes each individual is licensed on each unit.

#Shift crew composition may be less than the minimum requirements for a period of time not to exceed 2 hours in order to accommodate unexpected absence of on duty shift crew members provided immediate action is taken to restore the shift crew composition to within the minimum requirements of Table 6.2.1.

##With one unit in MODE 5 or 6, and the other unit in MODE 1, 2, 3 or 4, the SOL holder other than the Shift Supervisor may serve as STA. With one unit defueled and the other unit in MODE 1, 2, 3 or 4, the STA must be an SOL holder in addition to the one SOL required. With both units in MODE 1, 2, 3 or 4, the STA must be an SOL holder in addition to the two SOL's required.

ADMINISTRATIVE CONTROLS

6.3 FACILITY STAFF QUALIFICATIONS

6.3.1 Each member of the facility staff shall meet or exceed the minimum qualifications of ANSI N18.1-1971 for comparable positions, except for the Radiation Safety Engineer who shall meet or exceed the qualifications of Regulatory Guide 1.8, September 1975, and (2) the Shift Technical Advisor who shall have a Bachelor's Degree or equivalent in a scientific or engineering discipline with specific training in plant design, and response and analysis of the plant for transients and accidents.

6.4 TRAINING

6.4.1 A retraining and replacement training program for the facility staff shall be maintained under the direction of the General Supervisor - Training and Technical Services for the Nuclear Power Department and the General Foreman for the Production Maintenance Department and shall meet or exceed the requirements and recommendations of Section 5.5 of ANSI N18.1-1971 and Appendix "A" of 10 CFR Part 55, as applicable.

6.4.2 A training program for the Fire Brigade shall be maintained under the direction of the General Supervisor - Training and Technical Services and shall meet or exceed the requirements of Section 27 of the NFPA Code-1975.

6.5 REVIEW AND AUDIT

6.5.1 PLANT OPERATIONS AND SAFETY REVIEW COMMITTEE (POSRC)

FUNCTION

6.5.1.1 The POSRC shall function to advise the Plant Superintendent on all matters related to nuclear safety.

COMPOSITION

6.5.1.2 The POSRC shall be composed of the:

Chairman:	Plant Superintendent
Member:	General Supervisor - Operations
Member:	General Supervisor - Electrical and Controls
Member:	General Supervisor - Chemistry
Member:	Principal Engineer - Plant Engineering Nuclear
Member:	General Foreman - Maintenance and Modifications
Member:	Supervisor - Nuclear Fuel Management
Member:	General Supervisor - Radiation Safety
Member:	General Supervisor - Training and Technical Services

ALTERNATES

6.5.1.3 All alternate members shall be appointed in writing by the POSRC Chairman to serve on a temporary basis; however, no more than two alternates shall participate as voting members in POSRC activities at any one time.



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555

BALTIMORE GAS AND ELECTRIC COMPANY

DOCKET NO. 50-318

CALVERT CLIFFS NUCLEAR POWER PLANT UNIT NO. 2

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 44
License No. DPR-69

1. The Nuclear Regulatory Commission (the Commission) has found that:
 - A. The application for amendment by Baltimore Gas & Electric Company (the licensee) dated October 16, 1981, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act) and the Commission's rules and regulations set forth in 10 CFR Chapter I;
 - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
 - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
 - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
 - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

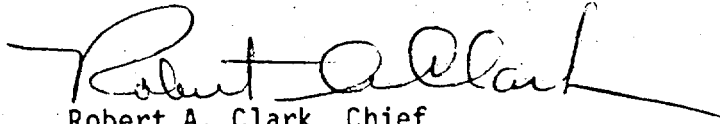
2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment, and paragraph 2.C.(2) of Facility Operating License No. DPR-69 is hereby amended to read as follows:

(2) Technical Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No. 44, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective as of the date of its issuance.

FOR THE NUCLEAR REGULATORY COMMISSION



Robert A. Clark, Chief
Operating Reactors Branch #3
Division of Licensing

Attachment:
Changes to the
Technical Specifications

Date of Issuance: November 17, 1981

ATTACHMENT TO LICENSE AMENDMENT NO. 44

FACILITY OPERATING LICENSE NO. DPR-69

DOCKET NO. 50-318

Replace the following pages of the Appendix A Technical Specifications with the enclosed pages as indicated. The revised pages are identified by Amendment number and contain vertical lines indicating the area of change. The corresponding overleaf pages are also provided to maintain document completeness.

Pages

3/4 9-9

6-6

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SURVEILLANCE REQUIREMENTS

4.9.9 The containment purge valve isolation system shall be demonstrated OPERABLE within 72 hours prior to the start of and at least once per 7 days during CORE ALTERATIONS by verifying that containment purge valve isolation occurs on manual initiation and on a high radiation test signal from the containment radiation monitoring instrumentation channels.

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Member:	General Supervisor - Electrical and Controls
Member:	General Supervisor - Chemistry
Member:	Principal Engineer - Plant Engineering Nuclear
Member:	General Foreman - Maintenance and Modifications
Member:	Supervisor - Nuclear Fuel Management
Member:	General Supervisor - Radiation Safety
Member:	General Supervisor - Training and Technical Services

ALTERNATES

6.5.1.3 All alternate members shall be appointed in writing by the POSRC Chairman to serve on a temporary basis; however, no more than two alternates shall participate as voting members in POSRC activities at any one time.



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555

SAFETY EVALUATION BY THE OFFICE OF NUCLEAR REACTOR REGULATION

SUPPORTING AMENDMENT NOS. 62 AND 44 TO

FACILITY OPERATING LICENSE NOS. DPR-53 AND DPR-69

BALTIMORE GAS AND ELECTRIC COMPANY

CALVERT CLIFFS NUCLEAR POWER PLANT, UNIT NOS. 1 AND 2

DOCKET NOS. 50-317 AND 50-318

Introduction:

By application dated October 16, 1981, Baltimore Gas and Electric Company (BG&E) requested changes to the Technical Specifications for Calvert Cliffs Units 1 and 2. The proposed changes to the Technical Specifications include (1) modification of the applicability for Limiting Conditions for Operation associated with the containment purge valve isolation system, and (2) changes to the description of the training program for the Calvert Cliffs facility staff.

Discussion and Evaluation:

Calvert Cliffs Technical Specification 3.9.9 requires that the containment purge valve isolation system be operable when the reactor is in refueling. Technical Specification 1.4 defines "refueling" as when the "reactor vessel head (is) unbolted or removed and fuel (is) in the vessel". In their application of October 16, 1981, BG&E requested a change in the applicability of Technical Specification 3.9.9 from "refueling" to "during core alterations or movement of irradiated fuel within the containment". The purpose of the proposed change is to allow maintenance on the containment purge valve isolation system during refueling outages.

When irradiated fuel is being handled in the containment, the potential exists for accidents which could result in mechanical damage to fuel and subsequent release of radioactivity. Under such conditions, the containment purge valve isolation system would serve to isolate a major potential release path. In the absence of the handling of irradiated fuel or the movement or manipulation of components within the reactor vessel, (core alteration), a very small potential exists for release of radiation, as a result of mechanical damage to fuel, even if the reactor is technically in the refueling mode. This concept has been adopted by the NRC in the latest version of the Combustion Engineering Standard Technical Specifications (STS). As an example, the Farley Unit 2 STS (Docket No. 50-364), issued in March 1981, requires the containment purge and exhaust isolation system be operable during core alterations or movement of irradiated fuel within the containment.

Based upon the above, we conclude that it is appropriate to change the applicability of Calvert Cliffs Units 1 and 2 Technical Specification 3.9.9 from "refueling" to "during core alterations or movement of irradiated fuel within the containment". This change is appropriate since it allows the licensee the flexibility to conveniently perform needed maintenance while neither increasing the probability nor consequences of potential accidents associated with refueling.

The second change associated with the October 16, 1981 application involves the requirements associated with the Calvert Cliffs facility staff training program. At the present time, Technical Specification 6.4.1 states that the training program "...shall be maintained under the direction of the General Supervisor-Training and Technical Services..." This requirement does not correctly reflect the organization of the Calvert Cliffs facility in that the training program for the Nuclear Power Department is under the direction of the General Supervisor-Training and Technical Services. For the Production Maintenance Department the training program is under the direction of the General Foreman. Accordingly, we find it appropriate to change Technical Specification 6.4.1 to correctly reflect the responsibility for the training programs at Calvert Cliffs. This change does not decrease the effectiveness of the overall program since the training must still meet the requirements and recommendations of Section 5.5 of ANSI N18.1-1971 and Appendix A to 10 CFR Part 55, as required by Technical Specification 6.4.1.

Environmental Consideration

We have determined that the amendments do not authorize a change in effluent types or total amounts nor an increase in power level and will not result in any significant environmental impact. Having made this determination, we have further concluded that the amendments involve an action which is insignificant from the standpoint of environmental impact and, pursuant to 10 CFR §51.5(d)(4), that an environmental impact statement or negative declaration and environmental impact appraisal need not be prepared in connection with the issuance of these amendments.

Conclusion

We have concluded, based on the considerations discussed above, that: (1) because the amendments do not involve a significant increase in the probability or consequences of accidents previously considered and do not involve a significant decrease in a safety margin, the amendments do not involve a significant hazards consideration, (2) there is reasonable assurance that the health and safety of the public will not be endangered by operation in the proposed manner, and (3) such activities will be conducted in compliance with the Commission's regulations and the issuance of these amendments will not be inimical to the common defense and security or to the health and safety of the public.

Date: November 17, 1981

UNITED STATES NUCLEAR REGULATORY COMMISSION
DOCKET NOS. 50-317 AND 318
BALTIMORE GAS AND ELECTRIC COMPANY
NOTICE OF ISSUANCE OF AMENDMENTS TO FACILITY
OPERATING LICENSES

The U. S. Nuclear Regulatory Commission (the Commission) has issued Amendment Nos. 62 and 44 to Facility Operating Licenses Nos. DPR-53 and DPR-69, issued to Baltimore Gas and Electric Company, which revised Technical Specifications for operation of the Calvert Cliffs Nuclear Power Plant, Units Nos. 1 and 2. The amendments are effective as of the date of issuance.

The amendments revise the Technical Specifications (1) to modify the applicability statement of the Limiting Conditions for Operation to allow maintenance on the containment purge valve isolation system during refueling outages and (2) to change the description of the training program to correctly reflect responsibility for training of facility staff.

The application for the amendments complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations. The Commission has made appropriate findings as required by the Act and the Commission's rules and regulations in 10 CFR Chapter I, which are set forth in the license amendments. Prior public notice of the amendments was not required since the amendments do not involve a significant hazards consideration.

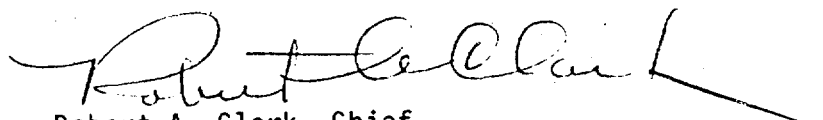
- 2 -

The Commission has determined that the issuance of these amendments will not result in any significant environmental impact and that pursuant to 10 CFR §51.5(d)(4) an environmental impact statement, or negative declaration and environmental impact appraisal need not be prepared in connection with issuance of the amendments.

For further details with respect to this action, see (1) the application for amendment dated October 16, 1981, (2) Amendment Nos. 62 and 44 to License Nos. DPR-53 and DPR-69, and (3) the Commission's related Safety Evaluation. All of these items are available for public inspection at the Commission's Public Document Room, 1717 H Street, N. W., Washington, D.C. and at the Calvert County Library, Prince Frederick, Maryland. A copy of items (2) and (3) may be obtained upon request addressed to the U.S. Nuclear Regulatory Commission, Washington, D.C. 20555, Attention: Director, Division of Licensing.

Dated at Bethesda, Maryland, this 17th Day of November, 1981.

FOR THE NUCLEAR REGULATORY COMMISSION



Robert A. Clark, Chief
Operating Reactors Branch #3
Division of Licensing