

JULY 3 1 1979

Dockets Nos. 50-317 and 50-318

> Mr. A. E. Lundvall, Jr. Vice President - Supply Baltimore Gas & Electric Company P. 0. Box 1475 Baltimore, Maryland 21203

Dear Mr. Lundvall:

ORB#4 Rdg NRR rdg L PDR NRC PDR(2) VStello DEisenhut RVollmer **TJCarter** BGrimes L Shao **JMiller** WGammil1 PKreutzer MConner 🕖 I&E (5) 2 ≥ BJones (8) BScharf (10)

DBrinkman BHarless' ACRS (16) Gray File 🗶 (2) 🗰 8. CMiles, OPA RDiggs HDenton JRBuchanan TERA GLainas

The Commission has issued the enclosed Amendments Nos.40 and 22 to *Facility Operating Licenses Nos. DPR-53 and DPR-69 for the Calvert Cliffs Nuclear Power Plant, Units Nos, 1 & 2 (CCNPP-1/2). The amendments consist of changes to the Technical Specifications (TS) in response to your applications dated June 17, 1977 (as supplemented March 12, 1979) and August 5, 1977.

The amendments change the Appendix A TS of both CCNPP units to (1) implement the degraded grid voltage condition requirements, and (2) allow battery capacity testing during operation of the facilities.

Some portions of your proposed TS have been modified to meet our requirements. These modifications have been discussed with and agreed to by your staff.

Copies of the Safety Evaluation and the Notice of Issuance are also enclosed.

Sincerely,

Original signed by

Robert W. Reid, Chief **Operating Reactors Branch #4** Division of Operating Reactors

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1. Amendment No. 40 to DPR-53 2. Amendment No. 22 to DPR-69

3. Safety Evaluation

4. Notice

cc w/enclosures: See next page

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office >	ORB#4:DOR PKreutzer	ORB#4:DOR		DBrinknagg	GLDIMas	AD-ORP: DOR
DATE	7/3/79	715/79	7/23/70	7/20/79	7/13/79	7/25/79

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UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON, D. C. 20555

July 31, 1979

Dockets Nos. 50-317 and 50-318

> Mr. A. E. Lundvall, Jr. Vice President - Supply Baltimore Gas & Electric Company P. O. Box 1475 Baltimore, Maryland 21203

• Dear Mr. Lundvall:

The Commission has issued the enclosed Amendments Nos. 40 and 22 to Facility Operating Licenses Nos. DPR-53 and DPR-69 for the Calvert Cliffs Nuclear Power Plant, Units Nos. 1 & 2 (CCNPP-1/2). The amendments consist of changes to the Technical Specifications (TS) in response to your applications dated June 17, 1977 (as supplemented March 12, 1979) and August 5, 1977.

The amendments change the Appendix A TS of both CCNPP units to (1) implement the degraded grid voltage condition requirements, and (2) allow battery capacity testing during operation of the facilities.

Some portions of your proposed TS have been modified to meet our requirements. These modifications have been discussed with and agreed to by your staff.

Copies of the Safety Evaluation and the Notice of Issuance are also enclosed.

Sincerely,

Robert W. Reid, Chief Operating Reactors Branch #4 Division of Operating Reactors

Enclosures: 1. Amendment No.40 to DPR-53

- 2. Amendment No. 2 $\ensuremath{\mathbbml{2}}$ to DPR-69
- 3. Safety Evaluation
- 4. Notice

cc w/enclosures: See next page

Baltimore Gas and Electric Company

cc w/enclosure(s): James A. Biddison, Jr. General Counsel G and E Building Charles Center Baltimore, Maryland 21203

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Mr. R. C. L. Olson Baltimore Gas and Electric Company Room 922 - G and E Building Post Office Box 1475 Baltimore, Maryland 21203

Mr. Leon B. Russell, Chief Engineer Calvert Cliffs Nuclear Power Plant Baltimore Gas and Electric Company Lusby, Maryland 20657

Bechtel Power Corporation ATTN: Mr. J. C. Judd Chief Nuclear Engineer 1574U Shady Grove Road Gaithersburg, Maryland 20760

Combustion Engineering, Inc. ATTN: Mr. P. W. Kruse, Hanager Engineering Services Post Office Box 500 Windsor, Connecticut 06095

Calvert County Library Prince Frederick, Maryland 20678

Director, Department of State Planning 301 West Preston Street Baltimore, Maryland 21201

Mr. R. M. Douglass, Manager Quality Assurance Department Room 923 Gas & Electric Building P. O. Box 1475 Baltimore, Maryland 21203 Hr. Bernard Fowler
President, Board of County
Commissioners
Prince Frederick, Maryland 20768

Director, Technical Assessment Division Office of Radiation Programs (AW-459) U. S. Environmental Protection Agency Crystal Mall #2 Arlington, Virginia 20460

U. S. Environmental Protection Agency Region III Office AITN: EIS COORDINATOR Curtis Building (Sixth Floor) Sixth and Walnut Streets Philadelphia, Pennsylvania 19106

cc w/4 cys enclosures and 1 cy
 of BG&E filings dtd: 8/5/77 & 3/12/79 *

Administrator, Power Plant Siting Program Energy and Coastal Zone Administration Department of Natural Resources Tawes State Office Building Annapolis, Maryland 21401

* 6/17/77 ltr. sent w/Amend. 30 & 15 dtd. 3/17/78



UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON, D. C. 20555

BALTIMORE GAS & ELECTRIC COMPANY

DOCKET NO. 50-317

CALVERT CLIFFS NUCLEAR POWER PLANT, UNIT NO. 1

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 40 License No. DPR-53

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- 1. The Nuclear Regulatory Commission (the Commission) has found that:
 - A. The applications for amendment by Baltimore Gas and Electric Company (the licensee) dated June 17, 1977 (as supplemented March 12, 1979) and August 5, 1977 comply with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act) and the Commission's rules and regulations set forth in 10 CFR Chapter I;
 - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
 - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
 - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
 - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

- Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment, and paragraph 2.C. 2° of Facility Operating License No. DPR-53 is hereby amended to read as follows:
 - (2) Technical Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No. 40, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective as of the date of its issuance.

FOR THE NUCLEAR REGULATORY COMMISSION

Robert W. Reid, Chief Operating Reactors Branch #4 Division of Operating Reactors

Attachment: Changes to the Technical Specifications

Date of Issuance: July 31, 1979

ATTACHMENT TO LICENSE AMENDMENT NO. 40

FACILITY OPERATING LICENSE NO. DPR-53

DOCKET NO. 50-317

Replace the following pages of the Appendix "A" Technical Specifications with the enclosed pages. The revised pages are identified by Amendment number and contain vertical lines indicating the area of change. The corresponding overleaf pages are also provided to maintain document completeness.

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TABLE 3.3-3 (Continued)

ENGINEERED SAFETY FEATURE ACTUATION SYSTEM INSTUMENTATION

	FUNC	TIONA	IL UNIT	TOTAL NO. OF CHANNELS	CHANNELS TO TRIP	MINIMUM CHANNELS OPERABLE	APPLICABLE MODES	ACTION
	6.	CONT V <i>P</i>	AINMENT PURGE ALVES ISOLATION					
		a.	Manual (Purge Valve Control Switches)	2/Penetration	1/Penetration	2/Penetration	1, 2, 3, 4	6
		b.	Containment Radiation - High Area Monitor	- 4	2	3	6	8
	7.	LOS	S OF POWER					
		a.	4.16 kv Emergency Bus Undervoltage (Loss of Voltage)	4/Bus	2/Bus	3/Bus	1, 2, 3	7*
		b.	4.16 kV Emergency Bus Undervoltage (Degraded Voltage)	i 4/Bus	2/Bus	3/Bus	1, 2, 3	7*
•								
			•				•	

CALVERT CLIFFS - UNIT 1

3/4 3-13

TABLE 3.3-3 (Continued)

ENGINEERED SAFETY FEATURE ACTUATION SYSTEM INSTRUMENTATION

FUNCTIONAL UNIT		<u>L UNIT</u>	TOTAL NO. OF CHANNELS	CHANNELS TO TRIP	MINIMUM CHANNELS OPERABLE	APPLICABLE MODES	ACTION
8.	CVCS	ISOLATION					
	a.	Manual (CVCS Isolation Valve Control Switches)	1/Valve	l/Valve	l/Valve	1, 2, 3, 4	6
	b.	West Penetration Room/Letdown Heat Exchanger Room Pressure - High	4	2	3	1, 2, 3, 4	7*

TABLE 3.3-4

ENGINEERED SAFETY FEATURE ACTUATION SYSTEM INSTRUMENTATION TRIP VALUES

FUN	CTIONAL UNIT	TRIP SETPOINT	ALLOWABLE VALUES
1.	SAFETY INJECTION (SIAS) a. Manual (Trip Buttons)	Not Applicable	Not Applicable
	b. Containment Pressure - High	<u><</u> 4.75 psig	<u><</u> 4.75 psig
	c. Pressurizer Pressure - Low	<u>></u> 1578 psia	<u>></u> 1578 psia
2.	CONTAINMENT SPRAY (CSAS) a. Manual (Trip Buttons)	Not Applicable	Not Applicable
	b. Containment Pressure High	<u><</u> 4.75 psig	<u><</u> 4.75 psig
3.	CONTAINMENT ISOLATION (CIS) a. Manual CIS (Trip Buttons)	Not Applicable	Not Applicable
	b. Containment Pressure - High	<u><</u> 4.75 psig	<u><</u> 4.75 psig
4.	MAIN STEAM LINE ISOLATION a. Manual (MSIV Hand Switches and Feed Head Isolation		
	Hand Switches)	Not Applicable	Not Applicable
	b. Steam Generator Pressure - Low	<u>></u> 478 psia	<u>></u> 478 psia

3/4 3-17

	TABLE 3.3 ENGINEERED SAFETY FEATURE ACTUAT	3-4 (Continued) ION SYSTEM INSTRUMENTATION TRIP	VALUES
FUN	CTIONAL UNIT	TRIP VALUE	ALLOWABLE VALUES
5.	CONTAINMENT SUMP RECIRCULATION (RAS)		
	a. Manual RAS (Trip Buttons)	Not Applicable	Not Applicable
	b. Refueling Water Tank - Low	<u>></u> 24 inches above tank bottom	> 24 inches above tank bottom
6.	CONTAINMENT PURGE VALVES ISOLATION		
	a. Manual (Purge Valve Control Switches	s) Not Applicable	Not Applicable
	b. Containment Radiation - High		
	Area Monitor	<u><</u> 220 mr/hr	<u>< 220 mr/hr</u>
7.	LOSS OF POWER		
	a. 4.16 kv Emergency Bus Under- voltage (Loss of Voltage)	2450+105 volts with a 2+0.2 second time delay	2450+105 volts with a 2+0.2 second time delay
	b. 4.16 kv Emergency Bus Under- voltage (Degraded Voltage)	3628+25 volts with a 8+0.4 second time delay	3628+25 volts with a 8+0.4 second time delay

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TABLE 3.3-5 (Continued)

		ENGINEERED SAFETT FEATURES RESPON	SE TIMES
INIT	IATIN	IG SIGNAL AND FUNCTION	RESPONSE TIME IN SECONDS
6.	<u>Stea</u>	m Generator Pressure-Low	
÷	a.	Main Steam Isolation	<u><</u> 6.9
	ь.	Feedwater Isolation	<u><</u> 80
7.	<u>Refu</u> a.	eling Water Tank-Low Containment Sump Recirculation	<u><</u> 80
8.	Reac	tor Trip	
	a.	Feedwater Flow Reduction to 5%	<u><</u> 20
9.	Loss	of Power	
	a.	4.16 kv Emergency Bus Undervoltage (Loss of Voltage)	<u><</u> 2.2 ^{***}
	b.	4.16 kv Emergency Bus Undervoltage (Degraded Voltage)	<u><</u> 8.4 ^{***}

ENGINEERED SAFETY FEATURES RESPONSE TIMES

TABLE NOTATION

*Diesel generator starting and sequence loading delays included. ** Diesel generator starting and sequence loading delays <u>not</u> included. Offsite power available.

*** Response time measured from the incidence of the undervoltage condition to the diesel generator start signal.

CALVERT CLIFFS - UNIT 1

3/4 3-21

Amendment No. 40

	ENGINEERED SAFETY FEATURE ACTUATI	ION SYSTEM	INSTRUMENTAION S	URVEILLANCE REQU	JIREMENTS
FUNC	TIONAL UNIT	CHANNEL CHECK	CHANNEL CALIBRATION	CHANNEL FUNCTIONAL TEST	MODES IN WHICH SURVEILLANCE REQUIRED
1.	SAFETY INJECTION (SIAS) a. Manual (Trip Buttons) b. Containment Pressure - High c. Pressurizer Pressure - Low d. Automatic Actuation Logic	N.A. S S N.A.	N.A. R R N.A.	R M M M(1)(3)	N.A. 1, 2, 3 1, 2, 3 1, 2, 3 1, 2, 3
2.	CONTAINMENT SPRAY (CSAS) a. Manual (Trip Buttons) b. Containment Pressure High c. Automatic Actuation Logic	N.A. S N.A.	N.A. R N.A.	R M M(1)	N.A. 1, 2, 3 1, 2, 3
3.	CONTAINMENT ISOLATION (CIS) a. Manual CIS (Trip Buttons) b. Containment Pressure - High c. Automatic Actuation Logic	N.A. S N.A.	N.A. R N.A.	R M M(1)(4)	N.A. 1, 2, 3 1, 2, 3
4.	MAIN STEAM LINE ISOLATION (SGIS) a. Manual SGIS (MSIV Hand Switches and Feed Head Isolation Hand Switches) b. Steam Generator Pressure - Lo c. Automatic Actuation Logic	N.A. w S N.A.	N.A. R N.A.	R M M(1)(5)	N.A. 1, 2, 3 1, 2, 3

TABLE 4.3-2

CALVERT CLIFFS - UNIT 1

3/4 3-22

TABLE 4.3-2 (Continued)

ENGINEERED SAFETY FEATURE ACTUATION SYSTEM INSTRUMENTATION SURVEILLANCE REQUIREMENTS

FUNCTIONAL UNIT	CHANNEL CHECK	CHANNEL CALIBRATION	CHANNEL FUNCTIONAL TEST	MODES IN WHICH SURVEILLANCE REQUIRED
5. CONTAINMENT SUMP RECIRCULATION (RAS) a. Manual RAS (Trip Buttons) b. Refueling Water Tank - Low c. Automatic Actuation Logic	N.A	N.A. R N.A.	R M M(1)	N.A. 1, 2, 3 1, 2, 3
6. CONTAINMENT PURGE VALVES ISOLA a. Manual (Purge Valve Contr Switches) b. Containment Radiation - M Area Monitor	N.A.	N.A. R	R M	N.A. 6
 7. LOSS OF POWER a. 4.16 kv Emergency Bus Undervoltage (Loss of Voltage) b. 4.16 kv Emergency Bus Undervoltage (Degraded) 	N.A.	R	M.	1, 2, 3
Undervoltage (Degraded Voltage) 8. CVCS ISOLATION West Penetration Room/ Letdown Heat Exchanger Room Pressure - High	N.A. N.A.	R R	M M	1, 2, 3, 4

CALVERT CLIFFS - UNIT 1

3/4 3-23

TABLE 4.3-2 (Continued)

TABLE NOTATION

- The logic circuits shall be tested manually at least once per 31 days.
- (3) SIAS logic circuits A-5, B-5, A-10 and B-10 may be exempted from testing during operation; however, these logic circuits shall be tested at least once per 18 months during shutdown.
- (4) CIS logic circuits A-5 and B-5 may be exempted from testing during operation; however, these logic circuits shall be tested at least once per 18 months during shutdown.
- (5) SGIS logic circuits A-1 and B-1 may be exempted from testing during operation; however, these logic circuits shall be tested at least once per 18 months during shutdown.

A.C. DISTRIBUTION - SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.8.2.2 As a minimum, the following A.C. electrical busses shall be OPERABLE and energized from sources of power other than a diesel generator but aligned to an OPERABLE diesel generator:

1 - 4160 volt Emergency Bus

1 - 480 volt Emergency Bus

2 - 120 volt A.C. Vital Busses

APPLICABILITY: MODES 5 and 6

ACTION: .

With less than the above complement of A.C. busses OPERABLE and energized, establish CONTAINMENT INTEGRITY within 8 hours.

SURVEILLANCE REQUIREMENTS

4.8.2.2 The specified A.C. busses shall be determined OPERABLE and energized from A.C. sources other than the diesel generators at least once per 7 days by verifying correct breaker alignment and indicated power availability.

CALVERT CLIFFS-UNIT 1

3/4 8-7

D.C. DISTRIBUTION - OPERATING

LIMITING CONDITION FOR OPERATION

3.8.2.3 The following D.C. bus trains shall be energized and OPERABLE:

- a. 125-volt D.C. bus No. 11, a 125 volt D. C. battery bank and a full capacity charger.
- b. 125-volt D.C. bus No. 12, a 125-volt D. C. battery bank and a full capacity charger.
- c. 125-volt D.C. bus No. 21, a 125-volt D. C. battery bank and a full capacity charger.
- d. 125-volt D.C. bus No. 22, a 125-volt D. C. battery bank and a full capacity charger.

APPLICABILITY: MODES 1, 2, 3 and 4.

ACTION:

- a. With one 125-volt D.C. bus inoperable, restore the inoperable bus to OPERABLE status within 2 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With one 125-volt D.C. battery and/or its charger inoperable, except during surveillance testing per Specifications 4.8.2.3.2.c.2, 4.8.2.3.2.d and 4.8.2.3.2.e, restore the inoperable battery and/or charger to OPERABLE status within 2 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- c. With one 125-volt D.C. battery inoperable during surveillance testing of the battery per Specifications 4.8.2.3.2.c.2 and 4.8.2.3.2.d, operation may continue provided the associated bus is being powered by an OPERABLE charger.
- d. With one 125-volt D. C. battery inoperable during surveillance testing of the battery per Specification 4.8.2.3.2.e, operation may continue provided the associated bus is being powered by a temporary 125-volt D. C. battery bank and an OPERABLE charger.

SURVEILLANCE REQUIREMENTS

4.8.2.3.1 Each D.C. bus train shall be determined OPERABLE and energized at least once per 7 days by verifying correct breaker alignment and indicated power availability.

CALVERT CLIFFS-UNIT 1

SURVEILLANCE REQUIREMENTS (Continued)

4.8.2.3.2 Each 125-volt battery bank and charger shall be demonstrated OPERABLE:

- a. At least once per 7 days by verifying that:
 - 1. The electrolyte level of each pilot cell is between the minimum and maximum level indication marks.
 - 2. The pilot cell specific gravity, corrected to 77°F and full electrolyte level, is \geq 1.200.
 - 3. The pilot cell voltage is ≥ 2.10 volts.
 - The overall Battery voltage is ≥ 125 volts.
 - b. At least once per 92 days by verifying that:
 - The voltage of each connected cell is > 2.10 volts under float charge and has not decreased more than 0.10 × volts from the value observed during the original acceptance test.
 - 2. The specific gravity, corrected to 77°F and full electrolyte level, of each connected cell is \geq 1.200 and has not decreased more than 0.02 from the value observed during the previous test.
 - The electrolyte level of each connected cell is between the minimum and maximum level indication marks.
 - c. At least once per 18 months by verifying that:
 - The cells, cell plates and battery racks show no visual indication of physical damage or deterioration.
 - 2. The cell-to-cell and terminal connections are clean, tight, and coated with anti-corrosion material.
 - d. At least once per 18 months by, verifying that the battery capacity, with the charger disconnected, adequate to either:

1. Supply and maintain in OPERABLE status all of the actual emergency loads for at least 2 hours when the battery is subjected to a battery service test, or

LALVERT CLIFFS-UNIT 1

SURVEILLANCE REQUIREMENTS (Continued)

- Supply a dummy load of the following profile for at least 2 hours while maintaining the battery terminal voltage > 100 volts:
 - a) Batteries 11 and 21:

First minute > 827 amperes Next 1 minute > 461 amperes Next 117 minutes > 251 amperes Next 1 minute > 325 amperes

b) Batteries 12 and 22:

First minute > 193 amperes Next 119 minutes > 160 amperes

At the completion of this battery test, the battery charger shall be demonstrated capable of recharging the battery at a rate of < 400 amperes while supplying normal D.C. loads. The battery shall be charged to at least 95% capacity in < 24 hours.

e. At least once per 60 months, during shutdown*, by verifying that the battery capacity is at least 80% of the manufacturer's rating when subjected to a performance discharge test. This performance discharge test shall be performed subsequent to the satisfactory completion of the required battery service test.

*The surveillance requirement scheduled to be performed no later than March 1, 1980, may be performed during operation in any MODE provided that during this test, the associated bus is being powered by a temporary 125-volt D. C. battery bank and an OPERABLE charger.

CALVERT CLIFFS-UNIT 1

3/4 8-10

Amendment No.40



UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON, D. C. 20555

BALTIMORE GAS & ELECTRIC COMPANY

DOCKET NO. 50- 318

CALVERT CLIFFS NUCLEAR POWER PLANT, UNIT NO. 2

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 22 License No. DPR- 69

- 1. The Nuclear Regulatory Commission (the Commission) has found that:
 - A. The applications for amendment by Baltimore Gas and Electric Company (the licensee) dated June 17, 1977 (as supplemented March 12, 1979) and August 5, 1977 comply with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act) and the Commission's rules and regulations set forth in 10 CFR Chapter I;
 - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
 - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
 - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
 - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

- Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment, and paragraph 2.C. 2 of Facility Operating License No. DPR-69 is hereby amended to read as follows:
 - (2) <u>Technical Specifications</u>

The Technical Specifications contained in Appendices A and B, as revised through Amendment No.22, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective as of the date of its issuance.

FOR THE NUCLEAR REGULATORY COMMISSION

n.h.

Robert W. Reid, Chief Operating Reactors Branch #4 Division of Operating Reactors

Attachment: Changes to the Technical Specifications

Date of Issuance: July 31, 1979

- 2 -

ATTACHMENT TO LICENSE AMENDMENT NO. 22

FACILITY OPERATING LICENSE NO. DPR-69

DOCKET NO. 50-318

Replace the following pages of the Appendix "A" Technical Specifications with the enclosed pages. The revised pages are identified by Amendment number and contain vertical lines indicating the area of change. The corresponding overleaf pages are also provided to maintain document completeness.

Pages 3/4 3-13 3/4 3-14 3/4 3-18 3/4 3-19 3/4 3-21

3/4 3-23 3/4 8-8 3/4 8-9 3/4 8-10

		ENGINEERED S	AFETY FEATURE AC	TUATION SYSTEM	INSTRUMENTATION		
FUNC	TION	AL UNIT	TOTAL NO. OF CHANNELS	CHANNELS TO TRIP	MINIMUM CHANNELS OPERABLE	APPLICABLE MODES	ACTION
6.		TAINMENT PURGE ALVES ISOLATION Manual (Purge Valve Control Switches)	2/Penetration	1/Penetration	2/Penetration	1, 2, 3, 4	6
	b.	Containment Radiation - High Area Monitor	. 4	2	3	6	8
7.		S OF POWER 4.16 kv Emergency Bus Undervoltage (Loss of Voltage)	4/Bus	2/Bus	3/Bus	1, 2, 3	7*
	b.	4.16 kv Emergency Bus Undervoltage (Degraded Voltage)	4/Bus	2/Bus	3/Bus	1, 2, 3	7*

TABLE 3.3-3 (Continued)

CALVERT CLIFFS - UNIT 2

3/4 3-13

TABLE 3.3-3 (Continued)

ENGINEERED SAFETY FEATURE ACTUATION SYSTEM INSTRUMENTATION

FUN	CTIONA	L UNIT	TOTAL NO. OF CHANNELS	CHANNELS TO TRIP	MINIMUM CHANNELS OPERABLE	APPLICABLE MODES	ACTION
8.	CVCS a.	ISOLATION Manual (CVCS Isolation Valve Control Switches)	1/Valve	l/Valve	l/Valve	1, 2, 3, 4	6
	b.	West Penetration Room/Letdown Heat Exchanger Room Pressure - High	4	2	3	1, 2, 3, 4	7*

CALVERT CLIFFS - UNIT 2

TABLE 3.3-4

ENGINEERED SAFETY FEATURE ACTUATION SYSTEM INSTRUMENTATION TRIP VALUES

FUNCT 1	IONAL UNIT	TRIP SETPOINT	ALLOWABLE VALUES
	SAFETY INJECTION (SIAS) a. Manual (Trip Buttons)	Not Applicable	Not Applicable
t	o. Containment Pressure - High	<u><</u> 4.75 psig	<u><</u> 4.75 psig
c	c. Pressurizer Pressure - Low	<u>></u> 1578 psia	<u>></u> 1578 psia
	CONTAINMENT SPRAY (CSAS) a. Manual (Trip Buttons)	Not Applicable	Not Applicable
Ł	o. Containment Pressure High	<u><</u> 4.75 psig	<u><</u> 4.75 psig
	CONTAINMENT ISOLATION (CIS) a. Manual CIS (Trip Buttons)	Not Applicable	Not Applicable
t	o. Containment Pressure - High	<u><</u> 4.75 psig	<u><</u> 4.75 psig
	MAIN STEAM LINE ISOLATION a. Manual (MSIV Hand Switches and Feed Head Isolation Hand Switches)	Not Applicable	Not Applicable
t	o. Steam Generator Pressure - Low	<u>></u> 478 psia	<u>></u> 478 psia

FUNC	TIONA	L UNIT	TRIP VALU	<u>E</u>	ALLOWABLE VALUES	
5.	CONT	AINMENT SUMP RECIRCULATION (RAS)				
	a.	Manual RAS (Trip Buttons)	Not Appli	cable	Not Appli	cable
	b.	Refueling Water Tank - Low	<u>></u> 24 inch tank bott		<u>></u> 24 inch tank bott	
6.	CONT a.	AINMENT PURGE VALVES ISOLATION Manual (Purge Valve Control Switches)	Not Appli	cable	Not Appli	cable
	b.	Containment Radiation - High				
		Area Monitor	<u><</u> 220 mr/	'hr	<u><</u> 220 mr/	hr
7.	LOSS	G OF POWER				
	a.	4.16 kv Emergency Bus Under- voltage (Loss of Voltage)	2450+105 2 <u>+</u> 0.2	volts with a second time delay	2450+105 2 <u>+</u> 0.2	volts with a second time del
	b.	4.16 kv Emergency Bus Under- voltage (Degraded Voltage)	3628+25 8+0,4	volts with a second time delay	3628 <u>+</u> 25 8 <u>+</u> 0.4	volts with a second time de

TABLE 3.3-4 (Continued)

Amendment No. 3,22

CALVERT CLIFFS - UNIT 2

3/4 3-18

FUNCTIONAL UNIT

ENGINEERED SAFETY FEATURE ACTUATION SYSTEM INSTRUMENTATION TRIP VALUES

TABLE 3.3-4 (Continued)

ALLOWABLE VALUES

CVCS ISOLATION 8.

> West Penetration Room/ Letdown Heat Exchanger Room Pressure - High

< 0.5 psig

TRIP VALUE

< 0.5 psig

3/4 3-19

TABLE 3.3-5

ENGINEERED SAFETY FEATURES RESPONSE TIMES

INIT	IATIN	IG SIGNAL AND FUNCTION	RESPONSE TIME IN SECONDS
۱.	Manu	al	
	a.	SIAS Safety Injection (ECCS)	Not Applicable
	b.	CSAS Containment Spray	Not Applicable
	c.	CIS Containment Isolation	Not Applicable
	d.	RAS Containment Sump Recirculation	Not Applicable
2.	Pre	ssurizer Pressure-Low	•
	a.	Safety Injection (ECCS)	<u><</u> 30*/30**
3.	· <u>Con</u>	tainment Pressure-High	
	a.	Safety Injection (ECCS)	<u><</u> 30*/30**
	ь.	Containment Isolation	<u><</u> 30
	c.	Containment Fan Coolers	<u><</u> 35*/10**
4.	Cor	ntainment PressureHigh	
	a.	Containment Spray	<u><</u> 60*/60**
5.	Cor	ntainment Radiation-High	÷
	a.	Containment Purge Valves Isolation	<u><</u> 6

Amendment No. 6

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TABLE 3.3-5 (Continued)

ENGINEERED SAFETY FEATURES RESPONSE TIMES

INIT	IATING SIGNAL AND FUNCTION	RESPONSE TIME IN SECONDS
6.	Steam Generator Pressure-Low	
	a. Main Steam Isolation	<u><</u> 6.9
	b. Feedwater Isolation	<u><</u> 80
7.	Refueling Water Tank-Low	
	a. Containment Sump Recirculation	<u><</u> 80
8.	Reactor Trip	
ĩ	a. Feedwater Flow Reduction to 5%	<u><</u> 20
9.	Loss of Power	***
	a. 4.16 kv Emergency Bus Undervoltage (Loss of Voltage)	<u><</u> 2.2
	b. 4.16 kv Emergency Bus Undervoltage (Degraded Voltage)	<u><</u> 8.4 ^{***}

TABLE NOTATION

*Diesel generator starting and sequence loading delays included.

** Diesel generator starting and sequence loading delays <u>not</u> included. Offsite power available.

*** Response time measured from the incidence of the undervoltage condition to the diesel generator start signal.

CALVERT CLIFFS - UNIT 2

3/4 3-21

Amendment No. 22

TAB	LE 4	.3-2	2
	_		-

ENGINEERED SAFETY FEATURE ACTUATION SYSTEM INSTRUMENTATION SURVEILLANCE REQUIREMENTS

FUNC		CHANNEL CHECK	CHANNEL CALIBRATION	CHANNEL FUNCTIONAL TEST	MODES IN WHICH SURVEILLANCE REQUIRED
1.	SAFETY INJECTION (SIAS) a. Manual (Trip Buttons) b. Containment Pressure - High c. Pressurizer Pressure - Low d. Automatic Actuation Logic	N.A. S S N.A.	N.A. R R N.A.	R M M M(1)(3)	N.A. 1, 2, 3 1, 2, 3 1, 2, 3
2.	CONTAINMENT SPRAY (CSAS) a. Manual (Trip Buttons) b. Containment Pressure High c. Automatic Actuation Logic	N.A. S N.A.	N.A. R N.A.	R M M(1)	N.A. 1, 2, 3 1, 2, 3
3.	CONTAINMENT ISOLATION (CIS) a. Manual CIS (Trip Buttons) b. Containment Pressure - High c. Automatic Actuation Logic	N.A. S N.A.	N.A. R N.A.	R M M(1)(4)	N.A. 1, 2, 3 1, 2, 3
4.	MAIN STEAM LINE ISOLATION (SGIS) a. Manual SGIS (MSIV Hand Switches and Feed Head Isolation Hand Switches) b. Steam Generator Pressure - Low c. Automatic Actuation Logic	N.A. S N.A.	N.A. R N.A.	R M M(1)(5)	N.A. 1, 2, 3 1, 2, 3

FUNC	CTIONAL UNIT	CHANNEL CHECK	CHANNEL CALIBRATION	CHANNEL FUNCTIONAL TEST	MODES IN WHICH SURVEILLANCE REQUIRED
5.	CONTAINMENT SUMP RECIRCULATION (RAS) a. Manual RAS (Trip Buttons) b. Refueling Water	N.A.	N.A.	R	N.A.
	Tank - Low c. Automatic Actuation Logic	N.A. N.A.	R N.A.	M M(1)	1, 2, 3 1, 2, 3
6.	CONTAINMENT PURGE VALVES ISOLATION a. Manual (Purge Valve Control Switches) b. Containment Radiation - High Area Monitor	N.A. S	N.A. R	R M	N.A. 6
7.	LOSS OF POWER a. 4.16 kv Emergency Bus Undervoltage (Loss of Voltage) b. 4.16 kv Emergency Bus Undervoltage (Degraded	N.A.	R	M	1, 2, 3
8.	Voltage) CVCS ISOLATION West Penetration Room/ Letdown Heat Exchanger Room Pressure - High	N.A. N.A.	R	M	1, 2, 3, 4

TABLE 4.3-2 (Continued)

ENGINEERED SAFETY FEATURE ACTUATION SYSTEM INSTRUMENTATION SURVEILLANCE REQUIREMENTS

CALVERT CLIFFS - UNIT 2

3/4 3-23

Amendment No. 3, 22

TABLE 4.3-2 (Continued)

TABLE NOTATION

- The logic circuits shall be tested manually at least once per 31 days.
- (3) SIAS logic circuits A-5, B-5, A-10 and B-10 may be exempted from testing during operation; however, these logic circuits shall be tested at least once per 18 months during shutdown.
- (4) CIS logic circuits A-5 and B-5 may be exempted from testing during operation; however, these logic circuits shall be tested at least once per 18 months during shutdown.
- (5) SGIS logic circuits A-1 and B-1 may be exempted from testing during operation; however, these logic circuits shall be tested at least once per 18 months during shutdown.

A.C. DISTRIBUTION - SHUTDOWN

LIMITING CONDITION FOR OPERATION

3.8.2.2 As a minimum, the following A.C. electrical busses shall be OPERABLE and energized from sources of power other than a diesel generator but aligned to an OPERABLE diesel generator:

1 - 4160 volt Emergency Bus

1 - 480 volt Emergency Bus

2 - 120 volt A.C. Vital Busses

APPLICABILITY: MODES 5 and 6

ACTION: ·

With less than the above complement of A.C. busses OPERABLE and energized, establish CONTAINMENT INTEGRITY within 8 hours.

SURVEILLANCE REQUIREMENTS

4.8.2.2 The specified A.C. busses shall be determined OPERABLE and energized from A.C. sources other than the diesel generators at least once per 7 days by verifying correct breaker alignment and indicated power availability.

CALVERT CLIFFS-UNIT 2

3/4 8-7

D.C. DISTRIBUTION - OPERATING

LIMITING CONDITION FOR OPERATION.

3.8.2.3 The following D.C. bus trains shall be energized and OPERABLE:

- a. 125-volt D.C. bus No. 11, a 125 volt D. C. battery bank and a full capacity charger.
- b. 125-volt D.C. bus No. 12, a 125-volt D. C. battery bank and a full capacity charger.
- c. 125-volt D.C. bus No. 21, a 125-volt D. C. battery bank and a full capacity charger.
- d. 125-volt D.C. bus No. 22, a 125-volt D. C. battery bank and a full capacity charger.

APPLICABILITY: MODES 1, 2, 3 and 4.

ACTION:

- a. With one 125-volt D.C. bus inoperable, restore the inoperable bus to OPERABLE status within 2 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- b. With one 125-volt D.C. battery and/or its charger inoperable, except during surveillance testing per Specifications
 4.8.2.3.2.c.2, 4.8.2.3.2.d and 4.8.2.3.2.e, restore the inoperable battery and/or charger to OPERABLE status within 2 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.
- c. With one 125-volt D.C. battery inoperable during surveillance testing of the battery per Specifications 4.8.2.3.2.c.2 and 4.8.2.3.2.d, operation may continue provided the associated bus is being powered by an OPERABLE charger.
- d. With one 125-volt D.C. battery inoperable during surveillance testing of the battery per Specification 4.8.2.3.2.e, operation may continue provided the associated bus is being powered by a temporary 125-volt D.C. battery bank and an OPERABLE charger.

SURVEILLANCE REQUIREMENTS

4.8.2.3.1 Each D.C. bus train shall be determined OPERABLE and energized at least once per 7 days by verifying correct breaker alignment and indicated power availability.

CALVERT CLIFFS-UNIT 2

Amendment No. 15,22

SURVEILLANCE REQUIREMENTS (Continued)

4.8.2.3.2 Each 125-volt battery bank and charger shall be demonstrated OPERABLE:

- a. At least once per 7 days by verifying that:
 - 1. The electrolyte level of each pilot cell is between the minimum and maximum level indication marks.
 - The pilot cell specific gravity, corrected to 77°F and full electrolyte level, is ≥ 1.200.
 - The pilot cell voltage is > 2.10 volts.
 - 4. The overall battery voltage is \geq 125 volts.
 - b. At least once per 92 days by verifying that:
 - 1. The voltage of each connected cell is ≥ 2.10 volts under float charge and has not decreased more than 0.10 volts from the value observed during the original acceptance test.
 - 2. The specific gravity, corrected to $77^{\circ}F$ and full electrolyte level, of each connected cell is ≥ 1.200 and has not decreased more than 0.02 from the value observed during the previous test.
 - 3. The electrolyte level of each connected cell is between the minimum and maximum level indication marks.
 - c. At least once per 18 months by verifying that:
 - 1. The cells, cell plates and battery racks show no visual indication of physical damage or deterioration.
 - 2. The cell-to-cell and terminal connections are clean, tight, and coated with anti-corrosion material.
 - d. At least once per 18 months by, verifying that the battery capacity, with the charger disconnected, adequate to either:
 - 1. Supply and maintain in OPERABLE status all of the actual emergency loads for at least 2 hours when the battery is subjected to a battery service test, or

CALVERT CLIFFS-UNIT 2

3/4 8-9 Amendment No.22

SURVEILLANCE REQUIREMENTS (Continued)

- Supply a dummy load of the following profile for at least 2 hours while maintaining the battery terminal voltage > 100 volts:
 - a) Batteries 11 and 21:

First minute \geq 827 amperes Next 1 minute \geq 461 amperes Next 117 minutes \geq 251 amperes Next 1 minute \geq 325 amperes

b) Batteries 12 and 22:

First minute > 193 amperes Next 119 minutes > 160 amperes

At the completion of this battery test, the battery charger shall be demonstrated capable of recharging the battery at a rate of ≤ 400 amperes while supplying normal D.C. loads. The battery shall be charged to at least 95% capacity in ≤ 24 hours.

e. At least once per 60 months, during shutdown*, by verifying that the battery capacity is at least 80% of the manufacturer's rating when subjected to a performance discharge test. This performance discharge test shall be performed subsequent to the satisfactory completion of the required battery service test.

*The surveillance requirement scheduled to be performed no later than March 1, 1980, may be performed during operation in any MODE provided that during this test, the associated bus is being powered by a temporary 125-volt D.C. Battery bank and an OPERABLE charger.

CALVERT CLIFFS-UNIT 2



UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON, D. C. 20555

SAFETY EVALUATION BY THE OFFICE OF NUCLEAR REACTOR REGULATION

SUPPORTING AMENDMENTS NOS. 40 AND 22 TO

FACILITY OPERATING LICENSES NOS. DPR-53 AND DPR-69

BALTIMORE GAS AND ELECTRIC COMPANY

CALVERT CLIFFS NUCLEAR POWER PLANT, UNITS NOS. 1 AND 2

DOCKETS NOS. 50-317 AND 50-318

INTRODUCTION

By applications dated June 17 and August 5, 1977 and supplemental information as listed in the reference section, Baltimore Gas & Electric Company (BG&E or the licensee) requested amendments to Facility Operating Licenses Nos. DPR-53 and DPR-69 for the Calvert Cliffs Nuclear Power Plant (CCNPP), Units Nos. 1 and 2. The amendments requested consist of changes to the Appendix A Technical Specifications (TS) to: (1) implement the degraded grid voltage condition requirements and (2) allow battery capacity testing during operation of the facilities.

DISCUSSION AND EVALUATION

1. Grid Voltage Degradation

As a result of an event at Millstone Unit No. 2, the NRC requested all utilities to investigate the vulnerability of each facility to similar degraded voltage conditions (Ref. 1). In References 2 and 3, BG&E provided responses to our Reference 1 request for information and stated that modifications would be made to improve the grid voltage profiles during the expected range of grid voltage. BG&E further described certain proposed design modifications and changes to the TS in Reference 6. Our evaluation of this submittal is based on: (1) General Design Criteria 17 (GDC-17), "Electrical Power System," of Appendix A, "General Design Criteria for Nuclear Power Plants," of 10 CFR Part 50; (2) IEEE Std. 279-1971, "Criteria for Protection System for Nuclear Power Generating Station;" (3) IEEE Std. 308-1974 "Criteria for Class IE Power Systems"; and (4) our staff positions as detailed in Reference 4 which deals with the susceptibility of the onsite emergency power systems and their associated redundant safety-related electrical equipment to sustained degraded grid voltage conditions at the offsite power source, and interaction between the offsite and onsite emergency power systems.

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As part of its response to our staff positions, BG&E has installed certain design modifications and changes to the TS for the CCNPP, Units 1 and 2. These proposed changes are as follows:

- the installation of a dual level undervoltage protection with a higher undervoltage setpoint and a time delay to detect sustained degradation of voltage on the safety related 4160 volt buses;
- (2) changing the fuse types used in control transformer secondaries which supply power to motor starters;
- (3) TS setting the second level undervoltage relay trip setpoint at a value of 3628 + 25 volts with a time delay of 8 + 0.4 seconds on 4160 volt emergency bus, configured in a two-out-of-four coincidence logic; and
- (4) TS that require calibration and testing of the second level undervoltage protection systems and equipment.

The licensee has installed a second level of undervoltage protection for each of the two 4160 volt safety-related buses of each unit from a sustained degradation of grid voltage which exceeds the design value for the equipment. The second level of undervoltage protection consists of an undervoltage relay and a timer. The undervoltage monitor will have a trip setpoint at about 88% of the rated voltage, i.e., 4160 volts, with an eight second time delay. This monitor will be configured in a two-outof-four coincidence logic per bus.

The licensee also modified the fuse types used in the secondaries of the transformer supplying power to motor starters to prevent burn out of the fuses while the undervoltage protection circuits are timing out.

The modifications associated with the second level of undervoltage protection satisfy the following criteria:

- The undervoltage setpoint and the allowable time duration of a degraded voltage shall not result in failure of safety related systems and/or equipment;
- (2) the time delay shall minimize the effect of short duration disturbances from reducing the availability of power to the safety related systems and equipment;
- (3) the time delay shall not exceed the maximum time delay considered in the FSAR accident analyses;
- (4) the undervoltage protection shall include coincidence logic to preclude spurious tripping of the offsite or onsite power source;

- (5) the time delay shall override voltage dips on emergency buses due to the sequenced pick-up of load by a diesel generator;
- (6) the time delay shall be short enough to prevent burnout of fuses in the secondaries of the 480 V/120V power transformer and
- (7) the voltage sensors shall be designed to satisfy the applicable requirements of IEEE Std. 279-1971.

The modifications will provide an additional means for monitoring the conditions of the offsite power system to detect not only the loss-of-offsite power, but an unacceptable sustained degradation of the offsite voltage that could adversely affect safety-related equipment. Moreover, the modifications will not degrade the availability of the offsite power system below an acceptable level and will increase the capability of the onsite power system to provide power to safety-related equipment.

The fuse-type change will increase the availability of vital power to motor starters in the secondaries of the 480V/120V control transformer by means of preventing the burn out of fuses due to overcurrent conditions in the contactor coils.

The modification satisfies the requirement of: (1) General Design Criterion 17, "Electrical Power Systems" which requires provisions to minimize the probability of losing electric power from any of the remaining supplies as a result of or coincident with the loss of power generation at the nuclear power unit, the loss of power from the transmission network, or the loss of power from the onsite electric power supplies; and (2) IEEE Std. 308-1974, "Class IE Power System for Nuclear Power Generating Stations," which requires availability of the standby power supply following loss of the preferred power supply within a time consistent with the requirements of the engineered safety features and the shutdown system under both normal and accident conditions.

The proposed revision to the TS includes the trip setpoint(s) for the second-level undervoltage protection sensors and the associated time delay devices, and surveillance requirements shown on Tables 3.3-3, 3.3-4, 3.3-5 and 4.3-2.

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The present TS satisfy the staff's requirements with respect to tests, which require: (1) simulating the loss of offsite power; (2) simulating the loss of offsite power in conjunction with an engineered safety feature actuation signal; and (3) simulating interruption and subsequent reconnection of the onsite power sources to their respective buses.

The modifications have been implemented by the licensee in accordance with the requirements of IEEE Std. 279-1971, "Criteria for Protection System for Nuclear Power Generating Stations"; IEEE Std. 308-1974, "Class IE Power Systems for Nuclear Power Generating Stations"; and 10 CFR Part 50, Appendix A, General Design Criteria 17, "Electric Power Systems."

Based on our evaluation of the information provided by the licensee, we conclude that the completed modifications are in conformance with the Commission's requirements with regard to: (1) sustained degraded grid voltage condition; and (2) interaction between the offsite and onsite emergency power systems, and are therefore acceptable. We further conclude that these modifications increase the reliability of the safety equipment being supplied power from the station generated power.

We also find that the proposed changes to the TS as modified to meet our requirements, are acceptable.

2. Battery Capacity Testing

In Reference 5, BG&E requested, among other changes, that the words "during shutdown" be deleted from TS 4.8.2.3.2.e. This would allow the 125-volt DC battery performance discharge test, required once per 60 months, to be performed during operation of one or both CCNPP units. During a meeting on August 31, 1977, as documented in Reference 7, we informed BG&E that this proposed change is unacceptable to the staff since running the battery capacity test during the operation of either unit would leave the DC bus in a degraded condition for an extended period of time. The NRC staff and BG&E representatives agreed to postpone evaluation of this part of the Reference 5 request until such time as BG&E submits additional information. This was documented in our Reference 8 letter issuing the other changes requested by Reference 5.

In a second meeting on December 6, 1978, BG&E proposed design modifications that would install a fully qualified spare battery in its own room (Ref. 9). However, in February 1979, BG&E informed us that due to the length of time necessary for the construction of the battery room in which the spare battery will be located, the battery capacity discharge test schedule could not be met. In Reference 10, BG&E proposed to install the battery at an interim temporary installation on the turbine deck directly outside the future permanent location. This application also contains proposed changes to the TS.

This proposed design modification of the 125-volt DC system of CCNPP, Units 1 and 2, was submitted by the licensee in order that the system, after implementation of the modification, will be able to undergo its battery capacity discharge testing without degradation of the DC system. The CCNPP units have four safety-related 125-volt DC buses (buses 11, 12, 21, and 22) that are shared by both the units. Each bus has its associated 1350 ampere-hour battery and 400 ampere battery chargers. The proposed design modification involves the procurement and installation of a fully qualified 1500 ampere-hour spare battery capable of replacing any of the four safety-related batteries during plant operation.

The present TS allow battery capacity discharge testing only during unit shutdown and the proposed changes to the TS would allow these tests to be performed during plant operation.

The proposed modification to the facility 125-volt DC system consists of a spare, fully qualified, 1500 ampere-hour battery, a 1200 ampere transfer switch, and 1200 ampere disconnect switches. The associated charger and its disconnect switches are non-safety related and are only used to keep the spare battery continuously float charged until the battery is required to backup a safety-related 125-volt DC battery.

The new system will be installed such that no permanent connections will be made to the existing 125v dc buses thus preventing any crossconnections between different buses. At the time of the battery discharge tests the cables will be connected between the 1200 ampere disconnect switch and the bus of the battery which is to be tested.

The temporary battery will be seated on 1/2 inch thick plywood and 1/4 inch thick rubber mat directly on the turbine deck, and will be enclosed by a temporary barrier. The temporary cables from the battery to its 1200 ampere disconnect switch will be routed above a drop ceiling until they drop into the permanent conduit. All switching equipment will be located in the cable spreading room where the existing DC switchgear is located.

The licensee has stated that the spare battery is safety-related and fully qualified and tested in the same manner as the original batteries.

The proposed modification of the 125-volt DC system and the proposed interim temporary installation of a spare battery will allow battery capacity discharge testing of the safety related batteries, one at a time, without any degradation of the 125v dc system.

The new spare battery is rated at 1500 ampere-hour and hence has sufficient capacity to replace the existing batteries, one at a time, during discharge tests. The charger associated with the new spare battery will keep the spare battery fully charged at all times.

The spare battery, and associated transfer switch and disconnect switches are fully qualified, safety-related equipment. The spare battery will be temporarily located on the turbine deck for the duration of the first series of battery capacity discharge tests. All other equipment (the transfer switch, disconnect switches, battery charger and associated switches) will be located in its permanent location in the cable spreading room where the existing DC switchgear is located. The proposed new system will be installed such that no permanent connections will be made to the existing 125-volt DC buses. This will ensure that no cross-connections exist between different. buses. Only at the time of the tests will the cables from the disconnect switch to the 125-volt DC bus be connected. The arrangement of the disconnect switch, transfer switch and the connections of the cable, will assure that the modified system, discharge tests, meet the plant single failure criterion.

The licensee has committed to keep the spare battery be under constant surveillance during the tests.

The duration of the battery capacity discharge test would require 24 hours for each battery or approximately four days for all four batteries. The temporary location of the spare battery and the temporary cables will only be required for this period. Once the tests are complete, all temporary cables will be removed and the battery will be relocated in its permanent location. The licensee will provide details of the permanent location of the spare battery, the permanent cable details and other relevant details prior to permanent installation.

Based on our review, we find that:

- The proposed design modification to the 125-volt DC system of CCNPP, Units 1 and 2, will enable battery capacity discharge tests to be performed on the existing batteries during plant operation without any degradation of the 125-volt DC system.
- (2) The proposed modification and the proposed temporary installation does not violate the plant single failure criterion.
- (3) The spare battery has sufficient capacity to perform the function of the battery it replaces during the tests.
- (4) The spare battery and associated equipment required to implement the proposed modification will be a fully-qualified, safetyrelated backup battery system.

- (5) Except for the location of the spare battery, the interim (temporary) installation of the spare battery system meets the installation requirement of the safety-related 125-volt DC system. The temporary connections will only be required for a period of approximately four days during the discharge tests of the plant four safety related 125-volt DC batteries.
- (6) The proposed change to the TS, as modified to meet our requirements, will assure that the battery to be tested is replaced by the spare 125-volt DC battery bank and an operable charger.

Accordingly, we conclude that the proposed interim (temporary) installation of a spare battery, the associated proposed design modification to CCNPP, Units 1 and 2, 125-volt DC system, and the proposed change to the TS are acceptable. Performing the battery surveillance test with a single 125-volt DC buss being supplied by the spare battery and charger has no affect on the reliability of the electrical system.

ENVIRONMENTAL CONSIDERATION

We have determined that the amendments do not authorize a change in effluent types or total amounts nor an increase in power level and will not result in any significant environmental impact. Having made this determination, we have further concluded that the amendments involve an action which is insignificant from the standpoint of environmental impact and pursuant to 10 CFR §51.5(d)(4) that an environmental impact statement or negative declaration and environmental impact appraisal need not be prepared in connection with the issuance of these amendments.

CONCLUSION

We have concluded, based on the considerations discussed above, that: (1) because the amendments do not involve a significant increase in the probability or consequences of accidents previously considered and do not involve a significant decrease in a safety margin, the amendments do not involve a significant hazards consideration, (2) there is reasonable assurance that the health and safety of the public will not be endangered by operation in the proposed manner, and (3) such activities will be conducted in compliance with the Commission's regulations and the issuance of the amendments will not be inimical to the common defense and security or to the health and safety of the public.

Date: July 31, 1979

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REFERENCES

- 1. NRC description of degraded grid voltage condition, D. L. Ziemann to A. E. Lundvall, August 13, 1976.
- BG&E response on degraded grid voltage condition, A. E. Lundvall to D. L. Ziemann, September 15, 1976.
- 3. BG&E additional response on degraded grid voltage condition, A. E. Lundvall to D. L. Ziemann, December 20, 1976.
- NRC request on degraded grid voltage condition, D. K. Davis to A. E. Lundvall, June 3, 1977.
- 5. BG&E application for seven Technical Specification changes including battery testing, A. E. Lundvall to D. K. Davis, June 17, 1977.
- BG&E application for Technical Specification changes on degraded grid voltage condition, A. E. Lundvall to E. G. Case, August 5, 1977.
- 7. NRC summary of August 31, 1977, meeting on battery capacity testing, E. L. Conner to Dockets Nos. 50-317/318, September 15, 1977.
- 8. NRC Amendments Nos. 30 and 15 on five of the seven requested TS changes, R. W. Reid to A. E. Lundvall, March 17, 1978.
- NRC summary of December 6, 1978 meeting on battery capacity testing,
 E. L. Conner to Dockets Nos. 50-318/318, December 21, 1978.
- 10. BG&E proposed Technical Specifications on temporary battery installation, R. F. Ash to R. W. Reid, March 12, 1979.

UNITED STATES NUCLEAR REGULATORY COMMISSION DOCKETS NOS. 50-317 AND 50-318 BALTIMORE GAS AND ELECTRIC COMPANY NOTICE OF ISSUANCE OF AMENDMENTS TO FACILITY OPERATING LICENSES

The U. S. Nuclear Regulatory Commission (the Commission) has issued Amendments Nos. 40 and 22 to Facility Operating Licenses Nos. DPR-53 and DPR-69 issued to Baltimore Gas & Electric Company, which revised Technical Specifications for operation of the Calvert Cliffs Nuclear Power Plant, Units Nos. 1 and 2 (the facility) located in Calvert County, Maryland. The amendments are effective as of the date of issuance.

The amendments revise the Appendix A Technical Specifications of both Calvert Cliffs Nuclear Power Plant units to (1) implement the degraded grid voltage condition requirements and (2) allow battery capacity testing during operation of the facilities.

The applications for the amendments comply with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations. The Commission has made appropriate findings as required by the Act and the Commission's rules and regulations in 10 CFR Chapter I, which are set forth in the license amendments. Prior public notice of these amendments was not required since the amendments do not involve a significant hazards consideration.

The Commission has determined that the issuance of these amendments will not result in any significant environmental impact and that pursuant to 10 CFR \$51.5(d)(4) an environmental impact statement or negative declaration and environmental impact appraisal need not be prepared in connection with issuance of these amendments.

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For further details with respect to this action, see (1) the applications for amendments dated June 17, 1977 (as supplemented March 12, 1979) and August 5, 1977, (2) Amendments Nos. 40 and 22 to Licenses Nos. DPR-53 and DPR-69, and (3) the Commission's related Safety Evaluation. All of these items are available for public inspection at the Commission's Public Document Room, 1717 H Street, N. W., Washington, D. C. and at the Calvert County Library, Prince Frederick, Maryland. A copy of items (2) and (3) may be obtained upon request addressed to the U. S. Nuclear Regulatory Commission, Washington, D. C. 20555, Attention: Director, Division of Operating Reactors. Dated at Bethesda, Maryland, this 31st day of July 1979.

FOR THE NUCLEAR REGULATORY COMMISSION

7590-01

Robert W. Reid, Chief Operating Reactors Branch #4 Division of Operating Reactors