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December 23, 2000 L-00-135

U. S. Nuclear Regulatory Commission Attention: Document Control Desk Washington, DC 20555-0001

### Subject: Beaver Valley Power Station, Unit No. 1 Docket No. 50-334, License No. DPR-66 Updated Inservice Testing Program, Issue 3, Revision 4

The purpose of this submittal is to provide the Nuclear Regulatory Commission (NRC) with an informational copy of revisions to the Beaver Valley Power Station Unit 1 (BVPS-1) Inservice Testing (IST) Program.

Enclosure 1 provides a summary of the IST program changes which have been incorporated into Issue 3, Revision 4.

Enclosure 2 is Issue 3, Revision 4 of the BVPS-1 IST Program. It has been determined that the Revision 4 IST program changes do not require NRC approval prior to implementation. This determination was made because all of the changes are either:

- in accordance with the ASME/ANSI Operations and Maintenance Standard Parts 6 and 10 (OM-6 and OM-10), or
- in compliance with the positions delineated in Attachment 1 and Supplement 1 of Generic Letter No. 89-04, "Guidance on Developing Acceptable Inservice Testing Programs," or
- editorial in nature.

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If you have any questions regarding this submittal, please contact Mr. Thomas S. Cosgrove, Manager, Licensing at 724-682-5203.

Sincerely, H.W. Houre for cum Lew W. Myers

c: Mr. L. J. Burkhart, Project Manager Mr. D. M. Kern, Sr. Resident Inspector Mr. H. J. Miller, NRC Region I Administrator Beaver Valley Power Station, Unit No. 1 Updated Inservice Testing Program, Issue 3, Revision 4 L-00-135 Page 3

bc: <u>w/o Enclosure 2</u>

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R. D. Hecht F. J. Schaffner J. H. West R. G. Williams

### **ENCLOSURE 1**

### SUMMARY OF CHANGES TO THE BVPS-1 IST PROGRAM (ISSUE 3, REV 4)

- I. The following changes made to the Unit 1 IST Program are in accordance with ASME/ANSI Operations and Maintenance Standards, Parts 6 and 10 (OM-6 and OM-10) and Generic Letter 89-04, including Supplement 1, NUREG-1482:
  - A. Incorporated the new MOP curves for the Reactor Plant River Water Pumps, per TER 13249. The MOP point was lowered as a result of incorporating the test data from the thirteenth refueling outage full flow river water tests. (pg. 81, 82, 83)
  - B. Revised the "Valve Testing Requirements" section which discusses check valve testing requirements to state "<u>As an alternative to the testing described above, a check valve may be</u> disassembled and inspected per the requirements of Generic Letter No. 89-04." This wording is taken directly from OM-10, Section 4.3.2.4.c. (pg. 89)
  - C. Deleted [TV-1CC-128, 130, 132], the CCR Inlet Isolation Valves for the Fuel Pool, Non-regenerative and Seal Water Heat Exchangers. These valves had previously been classified as Passive valves. They are normally open and remain open in the event of an accident. They do not meet the scoping requirements of ASME OM-10 to be included in the IST Program. (pg. 126)
  - D. Deleted [1RW-95, 96, 97], Seal Water to RP River Water Pump Check Valves, from the IST Program. The seal water alignment for the river water pumps has been changed such that these valves are isolated from the flow path. Therefore, these valves no longer perform a safety function. (pg. 141)
  - E. Deleted Valve Cold Shutdown Justification # 13 (pg. 173) and added Valve Refueling Outage Justification # 34 (pg. 236). Weighted arm check valves, [1QS-3, 4] and [1RS-100, 101] require scaffolding to be built in containment in order to stroke them using the mechanical exerciser. Since building and removing the scaffolding could extend the length of a cold shutdown, these valves were moved to refueling frequency testing only. Also revised the Valve Outline Sheet for these valves to reference VROJ 34. (pg. 116, 117)
- II. The following changes made to the Unit 1 IST Program are editorial in nature:
  - A. Revised the "Pump Testing Requirements" section to state that "Records of the results of inservice tests and corrective actions as required by Paragraph of OM-6 are *maintained in computerized or* tabular form." (pg. 7)
  - B. Added to the Remarks section of the Pump Outline Sheet for [1CH-P-1A, 1B, 1C], [1CH-P-2A, 2B], [1SI-P-1A, 1B] and [1FW-P-2, 3A, 3B] a statement that the full, or substantial, flow test may be performed in lieu of the quarterly recirculation flow test. The 1989 edition of the ASME XI Code, Operations and

Maintenance Standard, Part 6 (OM-6) for pumps, does not provide any guidance on this subject. However, the 1995 ASME OM Code, Subsection ISTB for pumps, states that a biennial (or refueling frequency) comprehensive test at  $\pm 20\%$  of design flow may be substituted in place of a quarterly pump test. (pg. 10, 11, 12, 13, 14, 17, 18, 32, 33, 34)

- C. Added statements to the Remarks section of the Pump Outline Sheets detailing the flow path used for testing. (pg. 10 41)
- D. Revised the Pump Type for [1RH-P-1A, 1B] to "Vertically-mounted Centrifugal" (pg. 15, 16) and for [1SI-P-1A, 1B], [1RS-P-1A, 1B, 2A, 2B] and [1WR-P-1A, 1B, 1C] to "Vertical Line Shaft." (pg. 17, 18, 25, 26, 27, 28, 35, 36, 37)
- E. Revised the "Valve Testing Requirements" section to state that "Records of the results of inservice tests and corrective actions as required by Paragraph of OM-10 are maintained *in computerized or* tabular form." (pg. 90)
- F. Revised the NSA for [TV-1DA-100A] to S(A). This is to match the NSA listed in the Operating Manual, which is "S" with a Note that "Valve is controlled in Automatic and administratively controlled in OM Chapter 9." (pg. 102)
- G. Revised the OST numbers to 1OST-30.6A and 6B for various River Water System valves that are tested during the performance of the test for 1C River Water Pump. (pg. 141, 142, 144)
- H. Revised the Corrective Maintenance Procedure number listed for the disassembly and inspection of [1WT-383, 388] to 1/2CMP-75-WEST CHECK-1M and of [1WT-387] to 1/2CMP-M-75-006. These are the procedure numbers listed in the Station Asset Equipment List. (pg. 145)
- III. The following changes were made in Partial Revisions 3A, 3B and 3C and are in accordance with ASME/ANSI Operations and Maintenance Standards, Parts 6 and 10 (OM-6 and OM-10) and Generic Letter 89-04, including Supplement 1, NUREG-1482:
  - A. Rev 3A added a closed stroke and time test requirement for [MOV-1CH-115B and D], the RWST Outlet to Charging Pump Suction Header Isolation Valves. (pg. 98)
  - B. Rev 3B added a note to Pump Cold Shutdown Justification (PCSJ) #2 to state that 10ST-24.8, 9 may be performed in lieu of the quarterly tests, 10ST-24.2, 3,
    4. This would allow only one test to be performed during Cold Shutdowns and Refueling outages instead of requiring both. All of the requirements of the quarterly test are met by the full flow test. (pg. 44)

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  - C. Rev 3B incorporated the new MOP curve for the HHSI pumps, per TER 13157. The MOP was able to be lowered because the allowance for frequency variation in the Emergency Diesel Generator was removed. (pg. 64)
  - D. Rev 3B incorporated new MOP curve for [1RH-P-1A]. A new pump performance curve was developed on 3/16/00 after the 1A Residual Heat Removal Pump was replaced. (pg. 67)
  - E. Rev 3B incorporated a new MOP curve for [1WR-P-1C]. A new pump performance curve was developed on 11/11/99 after the 1C Reactor Plant River Water Pump was replaced. (pg. 83)
  - F. Rev 3B deleted the partial stroke test for [1CH-152, 153, 154], Charging Pump Mini Flow Check Valves and Valve Cold Shutdown Justification (VCSJ) #7.
    DCP 2355 installed a flow element in the common recirculation flow line for the charging pumps. With this new flow element, full stroke exercising in the forward direction will be performed quarterly, consistent with the requirements of the Code. Also deleted reference to VCSJ7 from the valve outline sheet. (pgs. 99, 166)
  - G. Rev 3B added River Water Pump Seal water supply manual isolation valves [1RW-65, 66, 67 and 829, 830, 831] to the IST Program. DCP 2400 added a bypass line and separator to this seal water line. Because of this DCP, the NSA for these valves will be changed to shut. They may have to be opened during an accident if the new separator was clogged shut. (pg. 144)
  - H. Rev 3C added a desassembly and inspection as an alternate means of verifying the closure capability of [1RW-106 and 107], the River Water Supply Header Check Valves. (pg. 142)

# **ENCLOSURE 2**

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**BVPS-1 IST Program (Revision 4)** 

# BEAVER VALLEY POWER STATION

Unit 1

Inservice Testing (IST) Program For Pumps And Valves

### **Revision 4**

Preparer Joann N. West	Date: 6-23-00
OSC Meeting # BV-05C-39-00	Date: 7-5-00
Owner Approval Richard D Hecht	Date: 08/14/00
Approval Authority	Date: 8-15-00
Effective Date of Procedure <u>8 - 22 -</u>	00_

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Inservice Testing IST: Program For Pumps And Valves

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Inservice Testing (IST) Program For Pumps And Valves

SECTION I: PUMP TESTING REQUIREMENTS

#### Unit 1

Inservice Testing (IST) Program For Pumps And Valves

The Inservice Testing (IST) Program for pumps at Beaver Valley Power Station (BVPS), Unit 1, is based on the following:

- American Society of Mechanical Engineers (ASME)/American National Standards Institute (ANSI) Operational and Maintenance (OM) Standard, Part 6, "Inservice Testing of Pumps in Light Water Reactor Power Plants" (OM-6), OMa-1988 addenda, to the OM-1987 edition. in accordance with the ASME Boiler and Pressure Vessel Code, Section XI, 1989 edition (the Code).
- Generic Letter No. 89-04, "Guidance on Developing Acceptable Inservice Testing Programs"
- NUREG-1482, "Guidelines for Inservice Testing at Nuclear Power Plants"

The pumps included in this program are all ASME Class 1, 2, or 3 centrifugal and positive displacement pumps that are provided with an emergency power source, which are required in shutting down a reactor to the cold shutdown condition, maintaining the cold shutdown condition, or mitigating the consequences of an accident, at BVPS, Unit 1. Unit 1, however, was designed with Hot Shutdown as its Safe Shutdown condition. (Per NUREG-1482, Section 2.2, "If the plant was licensed for a safe shutdown condition of hot standby or hot shutdown rather than cold shutdown, the IST program document will stipulate that the plant was not designed and licensed for a safe shutdown of cold shutdown.")

The requirements of the Code and Generic Letter No. 89-04 including Supplement 1 (NUREG-1482) will be followed at all times unless specific relief has been granted by the NRC. An inservice test, run quarterly, to measure or observe the test quantities listed in Table 2 of OM-6, below, is required for all pumps in the IST Program.

#### TABLE 2 INSERVICE TEST PARAMETERS

Quantity	Remarks			
Speed: N	If variable speed			
Differential pressure <b>AP</b>	Centrifugal Pumps, including vertical line shaft pumps			
Discharge Pressure: P	Positive Displacement Pumps			
Flow Rate: Q				
Vibration: Velocity, V <sub>v</sub>	Peak			

Table 3b of OM-6, below, shows the allowable ranges for test results that will be used to determine if corrective action is required following performance of BVPS-1 Surveillance Tests. The test data will be compared to the ranges applied to the reference values for each test quantity.

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Test Parameter	Acceptable Range	Alert Rang	ge	Required Action Range	
		Low	High	Low	High
P (Positive displacement pumps)	0.93 to 1.10P,	0.90 to < .93P,		<0.90Pr	>1.10P,
ΔP (Vertical line shaft pumps)	0.95 to 1.10∆Pr	0.93 to <.95∆Pr	_	<0.93∆₽,	>1.10 <u>A</u> P
Q (Positive displacement vertical line shaft pumps)	0.95 to 1.10Q,	0.93 to <.9 <b>5Q,</b>	-	<0.93 <b>Q</b> ,	>1.10Qr
ΔP (Centrifugal pumps)	0.90 to 1.10∆P,	_	_	<0.90 <u>A</u> P,	>1.10AP
Q (Centrifugal pumps)	0.90 to 1.10Q,	-	_	<0.90Q,	>1.10Qr
GENERAL NOTE: The subscript r denotes	0.90 to 1.10Qr	-	-	<0.90Q,	>1.

### TABLE 3b RANGES FOR TEST PARAMETERS (PRESSURES AND FLOWS)

The limits for vibration readings are taken from Table 3a of OM-6, below.

# TABLE 3a<sup>1</sup> RANGES FOR TEST PARAMETERS (VIBRATIONS)

Ритр Туре	Pump Speed	Test Parameter	Acceptable Range	Alert Rang <del>e</del>	Required Action Range
Centrifugal and Pertical line shaft	≥600 rpm	V.	≤2.5 V <sub>r</sub>	>2.5 V, to 6 V, or >0.325 in./sec.	>6 V <sub>r</sub> or >0.70 in./sec.
Reciprocating		v.	≤2.5 V,	>2.5 V, to 6 V,	>6 V,

Corrective action shall be taken if necessary using the following:

- 1. If deviations fall within the "Alert Range" of Tables 3a and 3b of OM-6, the frequency of testing shall be doubled until the cause of the deviation is determined and the condition corrected.
- 2. If the deviations fall within the "Required Action Range" of Tables 3a and 3b of OM-6, the pump shall be declared inoperable immediately until the cause of the deviation has been determined and the condition corrected. An evaluation of the pump's condition with respect to system operability and technical specifications shall also be made as follows:
  - a. If the inoperable pump is specifically identified in the technical specifications, then the applicable technical specification action statements shall be followed.
  - b. If the inoperable pump is in a system covered by a technical specification, an assessment of its condition shall be made to determine if it makes the system inoperable. If the condition of the pump renders the system inoperable, then the applicable system technical specification action statements shall be followed.

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- c. Nothing in the ASME Boiler and Pressure Vessel Code shall be construed to supersede the requirements of any technical specification.
- 3. When tests show deviations outside the acceptable range of Table 3a or 3b of OM-6, the instruments involved may be recalibrated and the test rerun. This is an alternative to replacement or repair, not an additional action that can be taken before declaring the pump inoperable.
- 4. The pump shall not be returned to service until the condition has been corrected. The corrective action shall be considered completed when a satisfactory inservice test has been conducted in accordance with Paragraph 4.4 of OM-6.

Per Paragraph 5.6 of OM-6 each pump shall run at least 2 minutes under conditions as stable as the system permits prior to measurement of the specified parameters.

Utilization of a pump curve in the BVPS-1 IST Program for performing testing and establishing acceptance criteria requires specific relief approved by the NRC prior to usage. The following guidance provided by NUREG-1482, Section 5.2 relating to the use of a pump curve shall be followed:

- 1. A pump curve shall be developed, or manufacturer's pump curve validated, when the pump is known to be operating acceptably.
- 2. The reference points used to develop or validate a pump curve shall be measured using instruments at least as accurate (accuracy and range) as required by OM-6, Paragraphs 4.6.1.1 and 4.6.1.2.
- 3. A pump curve shall be based on an adequate number of reference points, with a minimum of five (5).
- 4. Sufficient reference points shall be beyond the "flat" portion (low flow rates) of the pump curve in a range which includes or is as close as practical to the design basis flow rate.
- 5. Acceptance criteria based on a pump curve shall not conflict with technical specifications or UFSAR operability criteria (minimum operating point/curve) for flow rate and differential pressure, for the affected pump.
- 6. If vibration levels vary significantly over the range of pump conditions, a method of assigning appropriate vibration acceptance criteria should be developed for regions of the pump curve.
- 7. When the reference pump curve may have been affected by repair, replacement, or routine servicing, a new reference pump curve shall be determined or the previous pump curve revalidated by an inservice test.

Manufacturer supplied skid-mounted pumps which are integral sub-components of, and are required to support operation of a parent pump or other component, are often times not designed to be tested in accordance with the ASME XI Code, regardless of their ASME Code class. Therefore, ASME Code class manufacturer supplied skid-mounted pumps are not included in the BVPS Unit 1 IST Program because it has been recognized by the NRC in NUREG-1482, Section 3.4, that the test of the parent pump or other component itself challenges the operability of the sub-components. This ensures that the skid-mounted pumps

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#### Inservice Testing (IST) Program For Pumps And Valves

operate acceptably commensurate with their safety functions provided satisfactory performance of the parent pump or other component is demonstrated by an applicable surveillance test.

Records of the results of inservice tests and corrective actions as required by Paragraph 7 of OM-6 are maintained in computerized or in tabular form. Pump performance characteristics will be examined for trends.

The following five sections of this document are the "Pump Outlines", "Pump Cold Shutdown Justifications", "Pump Refueling Outage Justifications", "Pump Relief Requests", and "Pump Minimum Operating Point (MOP) Curves" sections.

The "Pump Outlines" section is a listing of all the pumps in the IST Program, their testing requirements, and their specific pump cold shutdown justification, refueling outage justification, and/or relief request reference numbers. The pumps are arranged according to system and pump mark number. The following abbreviations and designations are used on the Pump Outlines and throughout the IST Program for pumps:

Ν	- Speed
Р	- Discharge Pressure
ΔP	- Differential Pressure
Q	- Flowrate
V	- Vibration
1BVT	- Unit 1 Beaver Valley Test
10ST -	- Unit 1 Operating Surveillance Test
Q	- Quarterly Test Frequency
CSD	- Cold Shutdown Frequency
R	- Refueling Test Frequency
2 YR	- Required every 2 years, but rormally done at refueling outages
PRR	- Pump Relief Request
PCSJ	- Pump Cold Shutdown Justification
PROJ	- Pump Refueling Outage Justification
Х	- Meets or exceeds OM-6 requirements
NA	- Not Applicable

The "Pump Cold Shutdown Justifications" section contains the detailed technical description of conditions prohibiting the required testing of safety-related pumps and an alternate test method to be performed during cold shutdowns. Beaver Valley Unit 1 reactor containment is maintained subatmospheric as required by technical specifications. The subatmospheric

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condition presents a hazardous working environment for station personnel and is considered inaccessible for surveillance testing. Surveillance testing that requires a reactor containment entry will be performed at cold shutdown and refueling. The pump cold shutdown justification(s) for a specific pump are referenced by the number(s) listed on the pump's outline sheets.

The "Pump Refueling Outage Justifications" section contains the detailed technical description of conditions prohibiting the required testing of safety-related pumps and an alternate test method to be performed during refueling outages. The pump refueling outage justification(s) for a specific pump are referenced by the number(s) listed on the pump's outline sheets.

The "Pump Relief Requests" section contains the detailed technical description of particular conditions and equipment installations prohibiting the testing of some of the characteristics of safety-related pumps. An alternate test method and the frequency of revised testing is also included to meet the intent of 10CFR50.55a. The relief request(s) for a specific pump is referenced by the number(s) listed on the pump's testing outline sheet.

The "Pump Minimum Operating Point (MOP) Curves" section contains a graphical representation of the minimum allowable pump flow versus head, which is required to meet the applicable safety analysis, for each centrifugal pump in the Unit 1 IST Program.

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Inservice Testing (IST) Program For Pumps And Valves

SECTION II: PUMP OUTLINES

Unit 1

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			BVPS-1 IST PUMP OUTLIN	E			
Pump Name: 1)	A Charging Pump	Pump Number	r: 1CH-P-1A Code Class: 2	System: 7-Chemical and	Volume Control		
Function:	To provide no injection,	ormal RCS inver	ntory and high head safety	Type: Centrifugal	Dwg. OM No.: 7-1 Dwg. Coord.: C-4		
Remarks:	Pump is teste recirc path, a be performed	ed quarterly on ro nd at substantial in lieu of the qu	ecirculation flow with the V0 I flow from the RWST to the arterly recirculation flow tes	I CT via the normal charging he ⊢RCS during refueling outage t. Also see PRR1.	ader and/or via the miniflow s. The substantial flow test ma		
Parameter	10ST (Frequency)	Req'd	Comments				
N	NA	NA	Constant speed induction motor.				
ΔΡ	7.4 (Q)	×	$\Delta P$ is calculated using the Pump Discharge Pressure Indicator [PI-1CH- and Pump Suction Pressure from either the installed instrument or the to gauge (local).				
	11.14B (R)	<b>X</b>	ΔP is calculated using th temporary test gauge (log instrument or the tempor	e Pump Discharge Pressure I cal) and Pump Suction Pressu ary test gauge (local).	ndicator [PI-1CH-151] or are from either the installed		
Q	7.4 (Q)	x	Summation of flow rates 124] and [FI-1CH-122A] Room) and assumed flow	from Flow Indicators [FI-1CH (Control Room) or Flow Indica v through mini flow line.	-130], [FI-1CH-127], [FI-1CH- Itor [FI-1CH-160] (Control		
	11.14B (R)	X	Flow Indicator (FI-1SI-94	3] (Control Room).	<u> </u>		
	1		Destable as a literation				
·V	7.4 (Q)	X	Portable monitoring equip	oment using velocity units.			

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			B) PUI	VPS-1 IST	· · ·	
Pump Name: 18	B Charging Pump	Pump Number	: 1CH-P-1B (	Code Class:	System: 7-Chemical and	Volume Control
Function:	To provide no injection.	ormal RCS inven	tory and high h	ead safety	Type: Centrifugal	Dwg. OM No.: 7-1
						Dwg. Coord.: D-4
Remarks:	Pump is teste recirc path, a be performed	ed quarterly on re nd at substantial I in lieu of the qua	ecirculation flov flow from the f arterly recircula	with the VC RWST to the I ation flow test.	T via the normal charging he RCS during refueling outage Also see PRR1.	ader and/or via the miniflow s. The substantial flow test ma
Parameter	10ST (Frequency)	Req'd	Comments			
N	NA	NA	Constant speed induction motor.			
ΔP 7.5 (Q) X ΔP is calculated using the Pump Discharge Pressure Indicat and Pump Suction Pressure from either the installed instrum gauge (local).				ndicator [PI-1CH-152] (local) istrument or the temporary test		
	11.14B (R)	×	ΔP is calcula temporary te instrument of	ited using the st gauge (loca r the temporal	Pump Discharge Pressure I al) and Pump Suction Pressury test gauge (local)	ndicator [PI-1CH-152] or are from either the installed
Q	7.5 (Q)	×	Summation of 124] and [FI- Room) and a	of flow rates fr 1CH-122A] (C ssumed flow f	rom Flow Indicators (FI-1CH Control Room) or Flow Indica through mini flow line.	-130], [FI-1CH-127], [FI-1CH- Itor [FI-1CH-160] (Control
	11.14B (R)	X	Flow Indicate	or [FI-1SI-943]	] (Control Room).	•
			-			
v	7.5 (Q)	x	Portable mor	nitoring equipr	nent using velocity units.	

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			E PL	SVPS-1 IST	······································	
Pump Name:	IC Charging Pump	Pump Number: 1CH-P-1C Code Class: 2			System: 7-Chemical and V	Volume Control
Function:	To provide no injection.	ormal RCS inven	tory and high	head safety	Type: Centrifugal	Dwg. OM No.; 7-1
			_			Dwg. Coord.: E-4
Remarks:	Pump is teste recirc path, a be performed	ed quarterly on re nd at substantial in lieu of the qua	ecirculation flo flow from the arterly recircu	w with the VC1 RWST to the I lation flow test.	r via the normal charging hea RCS during refueling outages Also see PRR1.	ader and/or via the miniflow 5. The substantial flow test may
Parameter	1OST (Frequency)	Req'd	Comments			
N	NA	NA	Constant speed induction motor.			
ΔΡ	7.6 (Q)	x	ΔP is calcu and Pump gauge (loca	lated using the Suction Pressu al).	Pump Discharge Pressure Ir re from either the installed in	ndicator (PI-1CH-153] (local) strument or the temporary test
	11.14 (R)	×	ΔP is calcu temporary t instrument	lated using the test gauge (loca or the temporal	Pump Discharge Pressure Ir II) and Pump Suction Pressu ry test gauge (local).	ndicator [PI-1CH-153] or re from either the installed
Q	7.6 (Q)	×	Summation 124] and [F Room) and	of flow rates fr I-1CH-122A] (C assumed flow f	om Flow Indicators (FI-1CH- Control Room) or Flow Indica through mini flow line.	130], [FI-1CH-127], [FI-1CH- tor [FI-1CH-160] (Control
	11.14 (R)	×	Flow Indica	tor [FI-1SI-943]	(Control Room).	
v	7.6 (Q)	×	Portable mo	onitoring equipr	nent using velocity units.	
	11.14 (R)	X	Portable mo	onitoring equipr	nent using velocity units.	

### Unit 1

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			PL	BVPS-1 IST JMP OUTLINE			
Pump Name: 2.4 Trans	Soric Acid ifer Pump	Pump Number: 1CH-P-2A Code Class:		System: 7-Chemical and	Volume Control		
Function:	Chemical shi	m and emergency	boration su	ipply.	Type: Centrifugal	Dwg. OM No.: 7-3	
						Dwg. Coord.: C-3	
Remarks:	Pump tested outages. The PROJ1.	by recirculating th e full-flow test may	e Boric Acio v be perform	d Tank quarterly ned in lieu of the	r using a fixed-resistance line e quarterly recirculátion flow	e and at full flow during refueling test. Also see PRR1 and	
Parameter	10ST (Frequency)	Req'd	Comments				
N	NA	NA	Constant speed induction motor.				
ΔP	7.1 (Q)	×	$\Delta P$ is calculated using the Pump Discharge Pressure Indicator [PI-1CH-110] (local) and the calculated suction pressure from the level in the Boric Acid Storage Tank [LI CH-106(161)], in accordance with Section 5.5.3 of NUREG-1482 (Control Room).				
	7.13 (R)	x	ΔP is calcu and the cal CH-106(16	lated using the lculated suction i1)], in accordan	Pump Discharge Pressure I pressure from the level in th nee with Section 5.5.3 of NU	Indicator [PI-1CH-110] (local) ne Boric Acid Storage Tank [LI- REG-1482 (Control Room).	
Q	7.1 (Q)	X (PROJ1)	No installe resistance	d instrumentation recirculation lin	on to measure flow rate quar e with the flow assumed to b	terly. Pump tested on a fixed- be constant.	
	7.13 (R)	X (PROJ1)	Flow rate n	neasurement us	sing portable ultrasonic flow	meter (local) at refueling.	
V	7.1 (Q)	X	Portable m	onitoring equipr	ment using velocity units.		
	7.13 (R)	×	Portable m	onitoring equipr	nent using velocity units.		

Unit 1

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			P	BVPS-1 IST UMP OUTLINE	······	
Pump Name: 28 Trans	3 Boric Acid sfer Pump	Pump Number	r: 1CH-P-28	Code Class: 3	System: 7-Chemical and	Volume Control
Function:	Chemical shi	im and emergeno	cy boration su	ipply.	Type: Centrifugal	Dwg. OM No.: 7-3
Remarks:	Pump tested during refueli PRR1 and Pl	by recirculating ing outages. The ROJ1.	the Boric Acid	d Tank quarterly ; may be perforn	using a fixed-resistance min ned in lieu of the quarterly re	nimum flow line and at full flow ecirculation flow test. Also see
Parameter	10ST (Frequency)	Req'd	Comments			
N	NA	NA	Constant speed induction motor.			
ΔΡ	7.2 (Q)	x	ΔP is calcu and the ca 1CH-108(1	llated using the lculated suction 63)], in accorda	Pump Discharge Pressure I pressure from the level in th nce with Section 5.5.3 of NU	ndicator [PI-1CH-105A] (local) le Boric Acid Storage Tank [LI- JREG-1482 (Control Room).
	7.14 (R)	×	ΔP is calcu and the cal 1CH-108(1	ilated using the culated suction 63)], in accorda	Pump Discharge Pressure I pressure from the level in th nce with Section 5.5.3 of NU	ndicator [PI-1CH-105A] (local) le Boric Acid Storage Tank [LI- JREG-1482 (Control Room).
Q	7.2 (Q)	X (PROJ1)	No installer fixed-resist constant.	d instrumentatio ance minimum f	n to measure flow rate quart low recirculation line with th	terty. Pump is tested on a e flow assumed to be a
	7.14 (R)	X (PROJ1)	Flow rate m	neasurement us	ing portable ultrasonic flow r	neter (local) at refuelings.
v	7.2 (Q)	X	Portable m	onitoring equipm	nent using velocity units.	
	7.14 (R)	X	Portable m	onitoring equipm	ent using velocity units.	· · · · · · · · · · · · · · · · · · ·

Unit 1

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			P	BVPS-1 IST UMP OUTLINE		
Pump Name: 1A Remo	A Residual Heat oval Pump	Pump Number	: 1RH-P-1A	Code Class: 2	System: 10-Residual Heat Re	emoval
function:	Long term de	cay heat remova	al.	L	Type: Vertically-mounted Centrifugal	Dwg. OM No.: 10-1
Remarks:	Per PCSJ1.   Also see PRI	oump is tested a R1 and PRR2.	t full flow qua	rterly during col	I d shutdowns and refueling outag	ges by recirculating the RCS
Parameter	1OST (Frequency)	Req'd	Comments			
N	NA	NA	Constant s	speed induction	motor.	
ΔΡ	10.1 (CSD,R)	X (PRR2)	Calculated suction pre between [1 Pump Disc	using Pump Di ssure gauge or RH-200] and [1 charge Pressure	scharge Pressure Indicator [PI-1 [1RH-200] (local) or from temp RH-213] (local). See PRR2 for Indicator, [PI-1RH-600].	RH-600] (local) and pump orary $\Delta P$ gauge installed range and accuracy of
Q	10.1 (CSD,R)	X	Flow indica	ator (FI-1RH-60	5] (Control Room).	
V	10.1 (CSD,R)	X	Portable m will be obta	ionitoring equipr ained because th	nent using velocity units. (Moto ne pump bearings are in the driv	r bearing vibration readings er.)

Unit 1

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			Р	BVPS-1 IST UMP OUTLINE		
Pump Name: 1E Remo	3 Residual Heat oval Pump	Pump Number:	1RH-P-18	Code Class: 2	System: 10-Residual Heat Re	emoval
unction: Long term decay heat removal.					Type: Vertically-mounted Centrifugal	Dwg. OM No.: 10-1 Dwg. Coord.: F-3
Remarks:	Per PCSJ1, j Also see PRI	oump is tested at R1 and PRR2.	full flow qua	rterly during col	L d shutdowns and refueling outag	J ges by recirculating the RCS
Parameter	10ST (Frequency)	Req'd			Comments	<u> </u>
N	NA	NA	Constant s	speed induction	motor.	
ΔΡ	10.1 (CSD,R)	X (PRR2)	Calculated suction pre between [1 Pump Disc	I using Pump Di essure gauge or IRH-200] and [1 charge Pressure	scharge Pressure Indicator [PI-1 n [1RH-200] (local) or from temp RH-213] (local). See PRR2 for Indicator, [PI-1RH-601].	RH-601] (local) and pump orary ∆P gauge installed range and accuracy of
Q	10.1 (CSD,R)	x	Flow indica	ator (FI-1RH-60	5] (Control Room).	
v	10.1 (CSD,R)	X	Portable m will be obta	ionitoring equipr ained because t	nent using velocity units. (Moto he pump bearings are in the driv	r bearing vibration readings er.)

Unit 1

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			BVPS-1 IST PUMP OUTLINE				
Pump Name:	1A Low Head Safety Injection Pump	Pump Number:	1SI-P-1A Code Class: System: 11-Safety Injection				
Function:	Low pressure recirculation.	- high volume sa	afety injection and long term Type: Vertical line shaft Dwg. OM No.: 11-1 Dwg. Coord.: F-2				
Remarks:	Pump is tester refueling outa and PRR2.	ed quarterly on re iges. The full flow	circulation flow with the RWST and at full flow from the RWST to the RCS during w test may be performed in lieu of the quarterly recirculation flow test. Also see PRR1				
Parameter	10ST (Frequency)	Req'd	Comments				
N	NA	NA	Constant speed induction motor.				
ΔΡ	11.1 (Q)	x	$\Delta P$ is calculated using the Pump Discharge Pressure Indicator [PI-1SI-943] (local) and the calculated suction pressure using RWST level indicators [LI-QS-100A-D], in accordance with Section 5.5.3 of NUREG-1482 (Control Room).				
	11.14A (R)	X (PRR2)	ΔP is calculated using the Pump Discharge Pressure Indicator [PI-1SI-943] (local) and the calculated suction pressure using RWST level indicators [LI-QS-100A-D], in accordance with Section 5.5.3 of NUREG-1482 (Control Room). See PRR2 for range and accuracy of Pump Discharge Pressure Indicator [PI-1SI-943].				
Q	11.1 (Q)	x	Flow indicator [FI-1SI-941] (local). (Mini flow and test line flow indicator).				
	11.14A (R)	X	Flow indicator [FI-1SI-941] (local) and [FI-1SI-945] (Control Room).				
v	11.1 (Q)	x	Portable monitoring equipment using velocity units.				
	11.14A (R)	X	Portable monitoring equipment using velocity units.				

Unit 1

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	· · · · · · · · · · · · · · · · · · ·	<u></u>	BVPS-1 IS PUMP OUT	ST 'LINE			
Pump Name:	1B Low Head Safety Injection Pump	Pump Number:	ISI-P-1B Code CI 2	ass:	System: 11-Safety Injection		
Function:	Low pressure recirculation.	- high volume sa	ety injection and long	term	Type: Vertical line shaft	Dwg. OM No.: 11-1 Dwg. Coord.: F-4	
Remarks:	Pump is teste refueling outa and PRR2.	ed quarterly on re- iges. The full flow	rculation flow with th test may be perform	e RW: ed in li	L ST and at full flow from the RWS ieu of the quarterly recirculation f	I T to the RCS during low test. Also see PRR1	
Parameter	10ST (Frequency)	Req'd			Comments		
N	NA	NA	Constant speed indu				
ΔΡ	11.2 (Q)	x	$\Delta P$ is calculated using the Pump Discharge Pressure Indicator [PI-1SI-944] (local) and the calculated suction pressure using RWST level indicators [LI-1QS-100A-D], in accordance with Section 5.5.3 of NUREG-1482 (Control Room).				
	11.14A (R)	X (PRR2)	ΔP is calculated usir the calculated suctio accordance with Sec and accuracy of Pun	ng the n pres tion 5 np Dis	Pump Discharge Pressure Indica sure using RWST level indicators 5.3 of NUREG-1482 (Control Ro charge Pressure Indicator (PI-1S	tor [PI-1SI-944] (local) and s [LI-1QS-100A-D], in om). See PRR2 for range I-944].	
Q	11.2 (Q)	x	Flow indicator [FI-1S	1-941]	(local). (Mini flow and testline flo	ow indicator).	
	11.14A (R)	x	Flow indicator [FI-1S	1-941]	(local) and [FI-1SI-946] (Control	Room).	
v	11.2 (Q)	X	Portable monitoring	equipn	nent using velocity units.		
	11.14A (R)	x	Portable monitoring	equipn	nent using velocity units.		

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			ן אר	BVPS-1 IST JMP OUTLINE		······································
Pump Name:	1A Quench Spray Pump	Pump Number	: 1QS-P-1A	Code Class: 2	System: 13-Containment	Depressurization
Function:	To provide a depressuriza	flow of borated v tion following a [	water for conti DBA.	ainment	Type: Centrifugal	Dwg. OM No.: 13-1
						Dwg. Coord.: C-5
Remarks:	Pump is test	ed quarterly by re	ecirculating th	e RWST on red	irculation flow. Also see PF	RR1.
Parameter	10ST (Frequency)	Req'd	Comments			
N	NA	NA	Constant s	peed induction	motor.	
ΔΡ	13.1 (Q)	×	∆P is calcu and the pu gauge (loca	ulated using the mp inlet pressu al).	Pump Discharge Pressure I re from either the installed in	Indicator [PI-1QS-101A] (local) Istrument or the temporary test
Q	13.1 (Q)	X	Total flow r (local).	ates from recir	culation line Flow Indicators	[FI-1QS-103] and [FI-1QS-104]
V	13.1 (Q)	×	Portable m	onitoring equip	ment using velocity units.	

Unit 1

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		— ·	PI	BVPS-1 IST JMP OUTLINE			
Pump Name:	1B Quench Spray Pump	Pump Numbei	: 1QS-P-1B	Code Class: 2	System: 13-Containment	Depressurization	
Function:	To provide a flow of borated water for containment depressurization following a DBA.				Type: Centrifugal Dwg. OM No.: 13-1		
						Dwg. Coord.: D-5	
Remarks:	Pump is test	ed quarterly by re	ecirculating th	e RWST on red	irculation flow. Also see PF	RR1.	
Parameter	10ST (Frequency)	Req'd	Comments				
N	NA	NA	Constant s	speed induction	motor.		
ΔΡ	13.2 (Q)	X	ΔP is calcu and the pu gauge (loc	ulated using the mp inlet pressu al).	Pump Discharge Pressure re from either the installed ir	Indicator [PI-1QS-101B] (local) Instrument or the temporary test	
Q	13.2 (Q)	X	Total flow (local).	rates from recir	culation line Flow Indicator [	FI-1QS-103] and [FI-1QS-104]	
v	13.2 (Q)	×	Portable m	ionitoring equip	ment using velocity units.		

Unit 1

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			BVPS-1 IST PUMP OUTLINE			
Pump Name:	4A Chemical Injection Pump	Pump Number	: 1QS-P-4A Code Class: 2	System: 13-Containment D	epressurization	
unction	Chemical inje	ection during con	tainment depressurization.	Type: Positive Displacement	Dwg. OM No.: 13-1	
Remarks:	Pump is teste	ed quarteriy at fu	II flow by recirculating the Ch	nemical Addition Tank. Also si	Dwg. Coord.: G-3 ee PRR1.	
Parameter	10ST (Frequency)	Req'd	Comments			
N	NA	NA	Constant speed induction	motor.		
P	13.10A (Q)	×	Pump Discharge Pressure	Indicator [PI-1QS-400A] (loca	ai).	
Q	13.10A (Q)	X	Recirculation line Flow Ind	licator [FI-1QS-108] (local).	·····	
v	13.10A (Q)	X	Portable monitoring equipr	nent using velocity units.		

### Unit 1

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			P	BVPS-1 IST UMP OUTLINE		······································
Pump Name: 48	Chemical ection Pump	Pump Number	: 1QS-P-4B	Code Class: 2	System: 13-Containment D	epressurization
Function.	Chemical inje	ction during con	tainment dep	ressurization.	Type: Positive Displacement	Dwg. OM No.: 13-1
Remarks: Parameter	Pump is teste	d quarterly at fu	II flow by reci	irculating the Ch	Inemical Addition Tank. Also s	ee PRR1.
	(Frequency)				Comments	
N	NA	NA	Constant s	speed induction	motor.	
P	13.10B (Q)	×	Pump Disc	charge Pressure	Indicator [PI-1QS-400B] (loca	ai).
Q	13.10B (Q)	x	Recirculati	on line Flow Inc	licator [FI-1:QS-108] (local).	
v	13.10B (Q)	×	Portable m	ionitoring equip	ment using velocity units.	

Unit 1

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			PI	BVPS-1 IST UMP OUTLINE			
Pump Name: 40 In	C Chemical Jection Pump	Pump Number	: 1QS-P-4C	1QS-P-4C Code Class: System: 13-Containment Depressurizat			
Function:	Chemical inje	ection during con	tainment dep	ressurization.	Type: Positive Displacement	Dwg. OM No.: 13-1	
Remarks:	Pump is test	ed quarterly at fu	Il flow by reci	rculating the Ch	emical Addition Tank. Also s	Dwg. Coord.: G-3	
Parameter	10ST (Frequency)	Req'd	Comments				
N	NA	NA	Constant s	peed induction	motor.	<u>-</u>	
P	13.10A (Q)	×	Pump Discharge Pressure Indicator [PI-1QS-400A] (local).				
Q	13.10A (Q)	x	Recirculati	on line Flow Ind	icator [FI-1QS-108] (local).		
v	13.10A (Q)	x	Portable m	onitoring equipr	nent using velocity units.		

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1

			PI	BVPS-1 IST JMP OUTLINE			
Pump Name: 40	4D Chemical Pump Nul Injection Pump		er: 1QS-P-4D Code Cla		s: System: 13-Containment Depressurization		
Function:	Chemical injection during containment depressurization.				Type: Positive Displacement	Dwg. OM No.: 13-1	
Remarks:	Pump is test	ed quarterly at fu	ll flow by reci	rculating the C	nemical Addition Tank. Also s	Dwg. Coord.: G-5	
Parameter	10ST (Frequency)	Req'd	Comments				
N	NA	NA	Constant speed induction motor.				
	13.10B	X	Pump Discharge Pressure Indicator [PI-1QS-400B] (local).				
Р	(Q)			-	Indicator [PI-1QS-400B] (loc	al).	
P	(Q) 13.10B (Q)	x	Recirculati	on line flow ind	cator [FI-1QS-108] (loc	al). 12	

Unit 1

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T

BVPS-1 IST PUMP OUTLINE							
Pump Name:	1A Inside Recirc Pump Number Spray Pump		: 1RS-P-1A	Code Class: 2	System: 13-Containment Depressurization		
Function:	Circulate con containment (	tainment sump v depressurization	vater for long	Type: Vertical line shaft	Dwg. OM No.: 13-2 Dwg. Coord.: E-2		
Remarks:	Per PROJ2, ; through a tes	oump is tested b t loop on recircul	y recirculating lation flow du	g water from a t ring refueling ou	I emporary dike built around the itages only. Also see PRR1.	containment sump area	
Parameter	10ST (Frequency)	Req'd	Comments				
Ň	NA	NA	Constant speed induction motor.				
ΔΡ	1BVT 1.13,5 (2 YR)	×	$\Delta P$ is calculated using the installed discharge pressure test gauge and the calculated suction pressure using the level in the sump (local) in accordance with Section 5.5.3 of NUREG-1482.				
Q	1BVT 1.13.5 (2 YR)	x	Recirculation test line flow measured by differential pressure across local flow orifice				
v	1BVT 1.13.5 (2 YR)	X	Portable monitoring equipment using velocity units.				

Unit 1

		<u> </u>	PL	BVPS-1 IST JMP OUTLINE	······································		
Pump Name:	1B Inside Recirc. Spray Pump	Pump Number	: 1RS-P-18	Code Class: 2	System: 13-Containment Depressurization		
Function:	Circulate con containment	tainment sump v depressurization	vater for long	term	Type: Vertical line shaft	Dwg. OM No.: 13-2 Dwg. Coord.: E-4	
Remarks:	Per PROJ2, through a tes	pump is tested b t loop on recircu	y recirculating lation flow du	g water from a t ring refueling ou	emporary dike built around the itages only. Also see PRR1.	containment sump area	
Parameter	10ST (Frequency)	Req'd	Comments				
N	NA	NA	Constant speed induction motor.				
ΔP	1BVT 1.13.5 (2 YR)	x	$\Delta P$ is calculated using the installed discharge pressure test gauge and the calculated suction pressure using the level in the sump (local) in accordance with Section 5.5.3 of NUREG-1482.				
Q	1BVT 1.13.5 (2 YR)	×	Recirculation test line flow measured by differential pressure across local flow onfice.				
v	1BVT 1.13.5 (2 YR)	X	Portable monitoring equipment using velocity units.				
Unit 1

### Inservice Testing (IST) Program For Pumps And Valves

I

			P	BVPS-1 IST UMP OUTLINE	<u> </u>	
Pump Name:	2A Outside Recirc. Spray Pump	Pump Number	: 1RS-P-2A	Code Class: 2	System: 13-Containment De	pressurization
Function: Circulate ci containmer		depressurization	water for long	term	Type: Vertical line shaft	Dwg. OM No.; 13-2
						Dwg. Coord.: E-7
emarks:	Per PROJ3, during refuel	pump is tested b ing outages only.	y recirculatin Also see Pf	g water from the RR1.	e pump casing through a test loc	op on recirculation flow
Parameter	10ST (Frequency)	Req'd	Comments			
N	NA	NA	Constant s	speed induction	motor.	
ΔΡ	13.7 (2 YR)	×	ΔP is calcu (local) and	lated using the local pressure	installed Discharge Pressure In gauge at pump suction.	dicator [PI-1RS-156A]
Q	13.7 (2 YR)	×	Flow Indica	ator [FI-1RS-15	7A] (local).	
V	13.7 (2 YR)	×	Portable m	ionitoring equipr	nent using velocity units.	
	1	I I	I I			

Unit 1

# Inservice Testing (IST) Program For Pumps And Valves

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BVPS-1 IST PUMP OUTLINE										
Pump Name:	2B Outside Recirc. Spray Pump	Pump Number	: 1RS-P-2B	Code Class: 2	System: 13-Containment De	pressurization				
Function:	Circulate cor containment	tainment sump v depressurization	vater for long i	erm	Type: Vertical line shaft	Dwg. OM No.: 13-2 Dwg. Coord.: E-9				
Remarks:	Per PROJ3. during refueli	pump is tested bing outages only.	y recirculating Also see PR	water from the R1.	pump casing through a test loc	pp on recirculation flow				
Parameter	10ST (Frequency)	Req'd	Comments							
N	NA	NA	Constant sp	peed induction	motor.					
ΔΡ	13.7 (2 YR)	X	ΔP is calcul (local) and l	ΔP is calculated using the installed Discharge Pressure Indicator (PI-1RS-156B) (local) and local pressure gauge at pump suction.						
Q	13.7 (2 YR)	×	Flow Indica	tor (FI-1RS-15	7B] (locai).					
v	13.7 (2 YR)	×	Portable mo	onitoring equip	ment using velocity units.					

Unit 1

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			PI	BVPS-1 IST UMP OUTLINE			
Pump Name: 1 C P	A Component Cooling Water Pump	Pump Number	: 1CC-P-1A	Code Class: 3	System: 15-Reactor Plant Coolin	: Component g Water	
Function:	To provide c	ooling water to R	X plant comp	l ponents.	Type: Centrifugal	Dwg. OM No.: 15-1	
						Dwg. Coord.: E-6	
Remarks:	Pump is test	ed quarterly throu	igh various h	eat exchangers	using a pump curve per PRF	R3. Also see PRR1 and PRR2	
Parameter	10ST (Frequency)	Req'd	Comments				
N	NA	NA	Constant s	speed induction	motor.		
ΔΡ	15.1 (Q)	X (PRR2)	Calculated Pressure In Discharge	Calculated using Discharge Pressure Indicator [PI-1CC-100A] and Pump Suction Pressure Indicator [PI-1CC-181] (local). See PRR2 for range and accuracy of Pump Discharge Pressure Indicator [PI-1CC-100A].			
Q	15.1 (Q)	X (PRR2)	Summation local gages See PRR2 118], [FI-10	n from Flow Indi s or control room for range and a CC-119] and [Pl	cators (PDI-1CC-117), (PDI- n indicators, (FI-1CC-117), (F iccuracy of pump Flow Indica DI-1CC-119).	1CC-118] and [PDI-1CC-119], FI-1CC-118] and [FI-1CC-119], stors [FI-1CC-117], [FI-1CC-	
V	15.1 (Q)	x	Portable m	onitoring equipr	nent using velocity units.	······	

#### Unit 1

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			P	BVPS-1 IST UMP OUTLINE		
Pump Name:	18 Component Cooling Water Pump	Pump Number	: 1CC-P-1B	Code Class: 3	System: 15-Reactor Plan Coolir	nt Component ng Water
Function	To provide ci	ooling water to R	X plant comp	ponents.	Type: Centrifugal	Dwg. OM No.: 15-1
						Dwg. Coord.: E-7
Remarks:	Pump is test	ed quarterly throu	igh various h	eat exchangers	using a pump curve per PR	R3. Also see PRR1 and PRR2.
Parameter	10ST (Frequency)	Req'd	Comments			
N	NA	NA	Constant s	speed induction	motor.	
ΔР	15.2 (Q)	X (PRR2)	Calculated Pressure I Discharge	l using Discharg ndicator (PI-1C0 Pressure Indica	e Pressure Indicator (PI-1C C-183] (local). See PRR2 fo Itor (PI-1CC-100B].	C-100B] and Pump Suction or range and accuracy of Pump
Q	15.2 (Q)	X (PRR2)	Summation local gages See PRR2 118], [FI-14	n from Flow Ind s or control roor for range and a CC-119] and [P	icators [PDI-1CC-117], [PDI n indicators, [FI-1CC-117], [ iccuracy of pump Flow Indic DI-1CC-119].	-1CC-118] and [PDI-1CC-119], FI-1CC-118] and [FI-1CC-119], ators [FI-1CC-117], [FI-1CC-
v	15.2 (Q)	x	Portable m	ionitoring equipr	nent using velocity units.	<u>, , , , , , , , , , , , , , , , , , , </u>

Unit 1

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	BVPS-1 IST PUMP OUTLINE									
Pump Name:	1C Component Cooling Water Pump	Pump Number	1CC-P-1C	Code Class: 3	System: 15-Reactor Plan Coolin	t Component ng Water				
Function:	To provide co	ooling water to R	X plant comp	ionents.	Type: Centrifugal	Dwg. OM No.: 15-1				
						Dwg. Coord.: E-8				
Remarks:	Pump is test	ed quarterly throu	gh various h	eat exchangers	using a pump curve per PRI	R3. Also see PRR1 and PRR2.				
Parameter	10ST (Frequency)	Req'd	Comments							
N	NA	NA	Constant s	peed induction	motor.					
ΔΡ	15.3 (Q)	X (PRR2)	Calculated Pressure I Discharge	using Discharg ndicator [PI-1C0 Pressure Indica	e Pressure Indicator [PI-100 C-185] (local). See PRR2 fo tor [PI-100-1000].	C-100C] and Pump Suction r range and accuracy of Pump				
Q	15.3 (Q)	X (PRR2)	Summation local gages See PRR2 118], [FI-1	n from Flow Indi s or control roon for range and a CC-119] and [Pl	cators [PDI-1CC-117], [PDI- n indicators, [FI-1CC-117], [ ccuracy of pump Flow Indica DI-1CC-119].	-1CC-118] and [PDI-1CC-119], FI-1CC-118] and [FI-1CC-119]. ators [FI-1CC-117], [FI-1CC-				
V	15.3 (Q)	x	Portable m	onitoring equipr	nent using velocity units.					

Unit 1

			BVPS-1 IST		
		P	UMP OUTLINE		
Imp Name: Steam Driven Auxiliary Feed Pump		np Number: 1FW-P-2 Code 3		System: 24-Auxiliary Fee	dwater
Provide eme feedwater	rgency make-up o	during any lo	l ss of normal	Type: Centrifugal	Dwg. OM No.: 24-2 Dwg. Coord.: F-7
Per PCSJ2, p recirculating from cold shu flow test. Als	oump is fested quitte PPDWST and the PPDWST and utdowns and refue so see PRR1 and	larterly (on a d at full flow eling outages PRR2.	staggered test from the PPDW s. The full flow t	basis with the other AFW pu ST to the Steam Generators test may be performed in lie	umps) on recirculation flow by s when in Mode 3 during startup u of the quarterly recirculating
10ST (Frequency)	Req'd		<u>, , , , , , , , , , , , , , , , , , , </u>	Comments	
24.4 (Q)	x	No installe	ed rpm indication	n. Use portable monitoring e	equipment-Stroboscope.
24.9 (CSD,R)	x	No installe	ed rpm indication	n. Use portable monitoring e	equipment-Stroboscope.
24.4 (Q)	X (PRR2)	Calculated Pressure I Suction Pr	I using Discharg ndicator (PI-1FV ressure Indicato	e Pressure Indicator [PI-1F\ V-156] (local). See PRR2 fo r [PI-1FW-156].	W-155] and Pump Suction or range and accuracy of Pump
24.9 (CSD.R)	X (PRR2)	Calculated Pressure I Suction Pr	I using Discharg ndicator (PI-1FV ressure Indicator	e Pressure Indicator (PI-1FV V-156] (local). See PRR2 fo r (PI-1FW-156].	N-155] and Pump Suction or range and accuracy of Pump
24.4 (Q)	X (PCSJ2)	Flow meas	surement perform	ned at cold shutdowns and r	refueling outages.
24.9 (CSD,R)	X (PRR2)	Summation C] (Contro 1FW-100A	n of flow to Stea I Room). See P , B and C].	m Generators through Flow RR2 for range and accuracy	Indicators (FI-1FW-100A, B and y of pump Flow Indicators (FI-
24.4 (Q)	X	Portable m	ionitoring equipr	nent using velocity units.	
24.9 (CSD.R)	X	Portable m	ionitoring equipr	nent using velocity units.	
	Steam Driven Auxiliary Feed Pump Provide eme feedwater. Per PCSJ2, j recirculating from cold shu flow test. Ais <b>10ST</b> (Frequency) 24.4 (Q) 24.9 (CSD,R) 24.4 (Q) 24.9 (CSD,R) 24.4 (Q) 24.9 (CSD,R) 24.4 (Q) 24.9 (CSD,R)	Steam Driven Auxiliary Feed Pump     Pump Number       Provide emergency make-up of feedwater.     Per PCSJ2. pump is tested quarecirculating the PPDWST and from cold shutdowns and refue flow test. Also see PRR1 and       10ST (Frequency)     Req'd       24.4 (Q)     X       24.9 (CSD,R)     X       24.4 (Q)     (PRR2)       24.9 (CSD,R)     X       24.9 (CSD,R)     (PRR2)       24.9 (CSD,R)     (PRR2)       24.9 (CSD,R)     (PRR2)       24.4 (Q)     (Q)       24.4 (Q)     X (PCSJ2)       24.9 (CSD,R)     (PRR2)       24.4 (Q)     X (PCSJ2)       24.9 (CSD,R)     X (PRR2)       24.4 (Q)     X (PCSJ2)       24.4 (Q)     X (PCSJ2)       24.9 (CSD,R)     X (PCSJ2)	Steam Driven Auxiliary Feed Pump     Pump Number: 1FW-P-2       Provide emergency make-up during any lo feedwater.       Per PCSJ2. pump is tested quarterly (on a recirculating the PPDWST and at full flow from cold shutdowns and refueling outages flow test. Also see PRR1 and PRR2.       10ST     Req'd       24.4     X       (Q)     X       24.9     X       (Q)     X       24.4     X       (Q)     Pressure I Suction Pr       24.4     X       CSD.R)     (PRR2)       24.9     X       CSD.R)     (PRR2)       24.4 (Q)     X       24.9     X       CSD.R)     (PRR2)       Flow mease       24.4 (Q)     X       24.9     X       CSD.R)     (PRR2)       24.4     X       Q     X       24.9     X       CSD.R)     (PRR2)       Flow mease       Q     (PRR2)       24.9     X       Q     (PRR2)       24.4     X       Q     (PRR2)       24.9     X       Q     (PRR2)       CI (Contro CI (Contro CI (Contro CI (Contro CI (Contro CI (Contro CI (Contro CI (CONTR)       24.9     X       Q	BVPS-1 IST PUMP OUTLINE           Steam Driven Auxiliary Feed Pump         Pump Number:         1FW-P-2         Code Class:         3           Auxiliary Feed Pump         Provide emergency make-up during any loss of normal feedwater.         Per PCSJ2, pump is tested quarterly (on a staggered test recirculating the PPDWST and at full flow from the PPDW from cold shutdowns and refueling outages. The full flow f flow test. Also see PRR1 and PRR2.           10ST (Frequency)         Req'd           24.4         X         No installed rpm indication (Q)           24.9         X         No installed rpm indication (Q)           24.4         X         Calculated using Discharg Pressure Indicator [PI-1FV Suction Pressure Indicator (PR2)           24.9         X         Calculated using Discharg Pressure Indicator [PI-1FV Suction Pressure Indicator (PCSJ2)           24.9         X         Calculated using Discharg Pressure Indicator [PI-1FV Suction Pressure Indicator (PCSJ2)           24.4         X         Flow measurement perform (PCSJ2)           24.9         X         Flow measurement perform           24.4         X         Portable monitoring equipr           24.4         X         Portable monitoring equipr	BVPS-1 IST PUMP OUTLINE           Steam Driven Auxiliary Feed Pump           Auxiliary Feed Pump         Pump Number:         1FW-P-2         Code Class:         System:         24-Auxiliary Fee           Provide emergency make-up during any loss of normal feedwater.         Type:         Centrifugal         Type:         Centrifugal           Per PCSJ2, pump is tested quarterly (on a staggered test basis with the other AFW pr recirculating the PPDWST and at full flow from the PPDWST to the Steam Generator from cold shutdowns and refueling outages. The full flow test may be performed in lie flow test. Also see PRR1 and PRR2.           10ST         Req'd         Comments           24.4         X         No installed rpm indication. Use portable monitoring of (CSD,R)         No installed rpm indication. Use portable monitoring of Suction Pressure Indicator [PI-1FW-156] (local). See PRR2 for Suction Pressure Indicator [PI-1FW-156] (local). See PRR2 for Suction Pressure Indicator [PI-1FW-156] (local). See PRR2 for Suction Pressure Indicator [PI-1FW-156].           24.9         X         Calculated using Discharge Pressure Indicator [PI-1FW-156].           24.9         X         Summation of flow to Stea

Unit 1

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			PI	BVPS-1 IST UMP OUTLINE			
Pump Name:	3A Motor Driven Auxiliary Feed Pump	Pump Number:	1FW-P-3A	Code Class: 3	System: 24-Auxiliary Fee	dwater	
Function: Provide eme feedwater.		rgency make-up o	luring any lo	ss of normal	Type: Centrifugal	Dwg. OM No.: 24-2	
						Dwg. Coord.: F-2	
Remarks:	Per PCSJ2, p recirculating refueling outa and PRR2,	oump is tested qu the PPDWST and ages. The full flow	arterly (on a f at full flow f v test may b	staggered test from the PPDW e performed in I	basis with the other AFW pu /ST to the Steam Generators lieu of the quarterly recirculat	mps) on recirculation flow by a during cold shutdowns and ting flow test. Also see PRR1	
Parameter	10ST (Frequency)	Req'd	Comments				
N	NA	NA	Constant speed induction motor.				
ΔΡ	24.2 (Q)	X (PRR2)	Calculated using Discharge Pressure Indicator [PI-1FW-155A] and Pump Suction Pressure Indicator [PI-1FW-156A] (local). See PRR2 for range and accuracy of Pum Suction Pressure Indicator [PI-1FW-156A].				
	24.8 (CSD,R)	X (PRR2)	Calculated Pressure in Suction Pre	using Discharg Idicator (PI-1FV Essure Indicator	e Pressure Indicator [PI-1FW V-156A] (local). See PRR2 f r [PI-1FW-156A].	V-155A] and Pump Suction for range and accuracy of Pump	
Q	24.2 (Q)	X (PCSJ2)	Flow meas	urement perfor	ned at cold shutdowns and re	efueling outages.	
	24.8 (CSD,R)	X (PRR2)	Summation C] (Control 1FW-100A)	of flow to Stea Room). See P , B and C],	m Generators through Flow RR2 for range and accuracy	Indicators [FI-1FW-100A, B and of pump Flow Indicators [FI-	
v	24.2 (Q)	x	Portable m	onitoring equipr	nent using velocity units.		
	24.8	×	Portable m	onitoring equipn	nent using velocity units.		

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			Pl	BVPS-1 IST JMP OUTLINE		
Pump Name:	3B Motor Driven Auxiliary Feed Pump	Pump Number	: 1FW-P-38	Code Class: 3	System: 24-Auxiliary Fe	edwater
Function: Provide emerge feedwater.		gency make-up	during any los	ss of normal	Type: Centrifugal	Dwg. OM No.: 24-2
						Dwg. Coord.: F-5
r emarks.	Per PCSJ2, p recirculating t refueling outa and PRR2.	tump is tested quicker of the PPDWST and iges. The full flo	d at full flow f t test may b	staggered test from the PPDW e performed in I	basis with the other AFW p /ST to the Steam Generato lieu of the quarterly recircul	pumps) on recirculation flow by ors during cold shutdowns and lating flow test. Also see PRR1
Parameter	1OST (Frequency)	Req'd			Comments	······
N	ŇĂ	NĂ	Constant s	peed induction	motor.	
ΔΡ	24.3 (Q)	X (PRR2)	Calculated Pressure In Suction Pre	using Discharg ndicator (PI-1FV essure Indicator	e Pressure Indicator (PI-1F V-156B] (local). See PRR2 r (PI-1FW-156B].	W-155B] and Pump Suction for range and accuracy of Pump
	24.8 (CSD,R)	X (PRR2)	Calculated Pressure In Suction Pre	using Discharg Indicator [PI-1FV Essure Indicator	e Pressure Indicator [PI-1F V-156B] (local). See PRR2 r [PI-1FW-156B].	W-155B] and Pump Suction for range and accuracy of Pump
Q	24.3 (Q)	X (PCSJ2)	Flow meas	urement perform	ned at cold shutdowns and	refueling outages.
	24.8 (CSD,R)	X (PRR2)	Summation C] (Control 1FW-100A,	of flow to Stea Room). See P B and C].	m Generators through Flov RR2 for range and accurac	w Indicators [FI-1FW-100A, B and cy of pump Flow Indicators [FI-
v	24.3 (Q) ·	X	Portable mo	onitoring equipr	nent using velocity units.	
	24.8 (CSD,R)	×	Portable mo	onitoring equipn	nent using velocity units.	

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			BVPS-1 IST PUMP OUTLINE			
Pump Name:	1A River Water Pump	Pump Number	: 1WR-P-1A Code Class: System: 30-River Water 3			
Function:	To provide a conditions to equipment.	source of water primary plant he	during normal and emergency <b>Type:</b> Vertical line shaft at exchangers and	Dwg. OM No.: 30-1 Dwg. Coord.: B-1		
Remarks:	Pump is test	ed quarterly at fu	I flow through the River Water flush line. Also see PRR1.			
Parameter	10ST (Frequency)	Req'd	Comments			
N	NA	NA	Constant speed induction motor.			
ΔΡ	30.2 (Q)	X	Calculated using the Pump Discharge Pressure Indicator calculated suction pressure using the Ohio River Level Re accordance with Section 5.5.3 of NUREG-1482 (local).	[PI-1RW-101A] and the corder [LR-1CW-101] in		
Q	30.2 (Q)	×	Flow indicator [FI-1RW-102A] (Control Room).			
V	30.2 (Q)	× .	Portable monitoring equipment using velocity units.			

Unit 1

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			Pl	BVPS-1 IST UMP OUTLINE		
Pump Name:	1B River Water Pump	Pump Number	: 1WR-P-1B	Code Class: 3	System: 30-River Water	
Function:	To provide a conditions to equipment.	source of water primary plant he	during norma at exchanger	I I and emergency s and	Type: Vertical line shaft	Dwg. OM No.: 30-1 Dwg. Coord.: C-1
Remarks:	Pump is teste	ed quarterly at fu	il flow througi	h the River Wate	r flush line. Also see PRR1.	<u></u>
Parameter	10ST (Frequency)	Req'd	Comments			
N	NA	NA	Constant s	peed induction r	notor.	
ΔΡ	30.3 (Q)	x	Calculated calculated accordance	using the Pump suction pressure e with Section 5.	Discharge Pressure Indicator using the Ohio River Level Re 5.3 of NUREG-1482 (local).	[PI-1RW-101B] and the corder [LR-1CW-101], in
Q	30.3 (Q)	×	Flow indica	ator (FI-1RW-102	2B] (Control Room).	
v	30.3 (Q)	x	Portable m	onitoring equipm	ent using velocity units.	

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			B Pប	MP OUTLINE		
Pump Name:	1C River Water Pump	Pump Number 1WR-P-1C	:	Code Class: 3	System: 30-River Water	
Function.	To provide a conditions to equipment.	source of water primary plant he	during normal at exchangers	and emergency and	Type: Vertical line shaft	Dwg. OM No.: 30-1 Dwg. Coord.: D-1
Remarks:	Pump is test	ed quarterly at fu	II flow through	the River Wate	r flush line. Also see PRR1.	
Parameter	10ST (Frequency)	Req'd	Comments			
N	NA	NA	Constant sp	eed induction n	notor.	
ΔΡ	30.6 (Q)	×	Calculated u calculated s accordance	using the Pump auction pressure with Section 5.	Discharge Pressure Indicator using the Ohio River Level Re 5.3 of NUREG-1482 (local).	[PI-1RW-101C] and the ecorder [LR-1CW-101], in
Q	30.6 (Q)	×	Flow indicat	or [FI-1RW-102	A or B] (Control Room).	
v	30.6 (Q)	×	Portable mo	nitoring equipm	ent using velocity units.	

Unit 1

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			BVPS-1 IST PUMP OUTLINE	· · · · · · · · · · · · · · · · · · ·		
Pump Name: 1A Tr	DG #1 Fuel ansfer Pump	Pump Number	: 1EE-P-1A Code Class: 3	System: 36-Station Service	e 4KV	
Function:	Transfer fuel	from the underg	round tank to the day tank.	Type: Positive Displacement	Dwg. OM No.: 36-2	
Remarks:	Pump is norm PRR4 and Pl	nally tested mon RR5.	hly at full flow from the fuel	il storage tank to the day tan	K. Also see PRR1, PRR2,	
Parameter	10ST (Frequency)	Req'd	Comments			
N	NA	NA	Constant speed induction	motor.		
P	36.1 (Q)	X (PRR2) (PRR5)	Positive displacement pur (local). See PRR2 for ran 1EE-101A]. Expanded Ra	np. Pump Discharge Pressure ge and accuracy of Pump Dis nges used per Pump Relief Re	e Indicator (PI-1EE-101A) charge Pressure Indicator (PI- equest 5.	
Q	36.1 (Q)	X (PRR4) (PRR5)	No instrumentation provid measured and converted t Relief Request 5.	ed - Level change over time in o flowrate, per PRR4. Expand	the day tank will be led Ranges used per Pump	
V	36.1 (Q)	x	Portable monitoring equip	ment using velocity units.		

Unit 1

			BVPS-1 IST PUMP OUTLIN	Ε	
Pump Name: 18 Tr	BDG #1 Fuel ansfer Pump	Pump Number	: 1EE-P-18 Code Class	System: 36-Station Service	2 4KV
Function:	Transfer fuel	from the underg	round tank to the day tank.	Type: Positive Displacement	Dwg. OM No.: 36-2
Remarks:	Pump is norn PRR4 and Pl	nally tested mon RR5.	hly at full flow from the fue	I oil storage tank to the day tank	. Also see PRR1, PRR2,
Parameter	10ST (Frequency)	Req'd		Comments	· · · · · · · · · · · · · · · · · · ·
N	NA	NA	Constant speed inductio	n motor.	
Р	36.1 (Q)	X (PRR2) (PRR5)	Positive displacement po (local). See PRR2 for ra 1EE-101A]. Expanded R	Imp. Pump Discharge Pressure Inge and accuracy of Pump Disc anges used per Pump Relief Re	Indicator [PI-1EE-101A] charge Pressure Indicator [PI equest 5.
Q	36.1 (Q)	X (PRR4) (PRR5)	No instrumentation provi measured and converted Relief Request 5.	ded - Level change over time in to flowrate, per PRR4. Expand	the day tank will be ed Ranges used per Pump
v	36.1 (Q)	x	Portable monitoring equi	pment using velocity units.	

Unit 1

			PL	BVPS-1 IST JMP OUTLINE		
Pump Name:	1C DG #2 Fuel Transfer Pump	Pump Number	1EE-P-1C	Code Class: 3	System: 36-Station Service	e 4KV
Function:	Transfer fuel	from the undergr	ound tank to	the day tank.	Type: Positive Displacement	Dwg. OM No.: 36-2
Remarks:	Pump is norn PRR4 and Pf	nally tested mont RR5.	hiy at full flov	v from the fuel o	il storage tank to the day tank	K. Also see PRR1, PRR2,
Parameter	1OST (Frequency)	Req'd			Comments	
N	. NA	NA	Constant s	peed induction i	notor.	
Р	36.2 (Q)	X (PRR2) (PRR5)	Positive di (local). Se 1EE-102A]	splacement pum e PRR2 for rang . Expanded Rar	p. Pump Discharge Pressure ge and accuracy of Pump Dis ges used per Pump Relief Re	e Indicator [PI-1EE-102A] charge Pressure Indicator [PI- equest 5.
Q	36.2 (Q)	X (PRR4) (PRR5)	No instrum measured a Relief Requ	entation provide and converted to uest 5.	d - Level change over time in flowrate, per PRR4. Expand	the day tank will be ed Ranges used per Pump
v	36.2 (Q)	X	Portable m	onitoring equipn	nent using velocity units.	

Unit 1

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			E PU	INP OUTLINE		
Pump Name:	1D DG #2 Fuel Transfer Pump	Pump Number	: 1EE-P-1D	Code Class: 3	System: 36-Station Service	4KV
Function	Transfer fuel	from the underg	round tank to	the day tank.	Type: Positive Displacement	Dwg. OM No.: 36-2
Remarks:	Pump is norm PRR4 and Pf	nally tested mont RR5.	hly at full flow	from the fuel o	il storage tank to the day tank	Also see PRR1, PRR2,
Parameter	10ST (Frequency)	Req'd			Comments	<u> </u>
N	NA	NA	Constant sp	peed induction r	notor.	
Р	36.2 (Q)	X (PRR2) (PRR5)	Positive dis (local). See 1EE-102A].	placement pum PRR2 for rang Expanded Ran	p. Pump Discharge Pressure ge and accuracy of Pump Disc iges used per Pump Relief Re	Indicator [PI-1EE-102A] harge Pressure Indicator [PI quest 5.
Q	36.2 (Q)	X (PRR4) (PRR5)	No instrume measured a Relief Requ	entation provide nd converted to est 5.	d - Level change over time in ) flowrate, per PRR4. Expande	the day tank will be ed Ranges used per Pump
v	36.2 (Q)	x	Portable mo	onitoring equipm	ent using velocity units.	

Beaver	Valley	Power	Sta	tion
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#### Unit 1

Inservice Testing (IST) Program For Pumps And Valves

SECTION III: PUMP COLD SHUTDOWN JUSTIFICATIONS

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Beaver Valley Power St	ation Unit 1	Revision
Inservice Testing (IST) F	Program For Pumps And Valves	Page 43 of 24
	WN JUSTIFICATION 1	
Pump Mark No(s):	1RH-P-1A 1RH-P-1B	Code Class:
System:	10 - Residual Heat Removal	
Function:	To provide long term removal of decay he sensible heat from the RCS in order to ac cold shutdown condition.	eat from the reactor core and chieve and maintain the plant in a
Test Requirement:	Per OM-6, Paragraph 5.1, "Frequency of shall be run on each pump, nominally eve	Inservice Tests", an inservice te ery 3 months.
Basis for CSJ:	These pumps are not required to be run a service. They are not returned to service and RCS pressure is ≤430 psig. Per OM- Systems Out of Service", the test schedul in a system not required to be operable.	at power and are considered out until RCS temperature is ≤350F 6, Paragraph 5.4, "Pumps in e need not be followed for pump
	In addition, these pumps are located insid test personnel would have to make a cont pump operation. However, Beaver Valley maintained subatmospheric as required b subatmospheric condition presents a haza station personnel and is considered inacc	te containment. If tested at power tainment entry to properly monitor of Unit 1 reactor containment is by technical specifications. The ardous working environment for ressible for surveillance testing.
Alternate Test:	These pumps will be tested quarterly at fu and refueling outages per 10ST-10.1, "Re Performance Test".	III flow only during cold shutdowr esidual Heat Removal Pumps
References:	OM-6, Paragraphs 5.1 and 5.4.	

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Beaver Valley Power Sta	ation Unit 1						
		Revision 4					
Inservice Testing (IST) P	Inservice Testing (IST) Program For Pumps And Valves						
PUMP COLD SHUTDO	WN JUSTIFICATION 2						
Pump Mark No(s):	1FW-P-2 1FW-P-3A 1FW-P-3B	Code Class: <u>2</u>					
System:	24 - Auxiliary Feedwater						
Function:	To provide an emergency source of feedwater to the	Steam Generators.					
Test Requirement:	Per OM-6, Paragraph 5.2, "Test Procedure" and Tabl Parameters," flow rate shall be determined and record	e 2, "Inservice Test ded.					
Basis for CSJ:	These pumps are tested quarterly in a fixed resistanc without installed flow instrumentation. The flow is the fixed and at its reference value. The $\Delta P$ value is then compared to the acceptance criteria. In accordance v 89-04, the pumps are also tested through the full-flow Generators at a cold shutdown frequency.	e recirculation line refore, assumed to be measured and with Position 9 of GL path to the Steam					
Alternate Test:	These pumps will be tested quarterly on the fixed resi line while measuring $\Delta P$ per 1OST-24.2, 3 & 4, "The M Steam Turbine-Driven Auxiliary Feed Pump Tests". T during cold shutdown and refueling outages when pla directing flow to the steam generators. Flow will be m flow instrumentation in the S/G supply header and $\Delta P$ local suction and discharge pressure indicators, per 10 Driven Auxiliary Feed Pumps Check Valves and Flow 24.9, "Turbine-Driven AFW Pump [1FW-P-2] Operabil	stance recirculation lotor-Driven and "hey will also be tested nt conditions permit easured using the calculated from the OST-24.8, "Motor- Test", and 1OST- ity Test".					
	Note: The Auxiliary Feed Water Full Flow tests, 103 be performed in lieu of the quarterly tests, 10	ST-24.8 or 24.9, may ST-24.2, 3 and 4.					
	Separate vibration reference and acceptance criteria with the different test conditions of the recirculation and full	values will be used for -flow tests.					
References:	OM-6, Paragraph 5.2 and Table 2. Generic Letter 89-04, Position 9.						

Be	aver	Valley	Power	Station
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Unit 1

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Inservice Testing (IST) Program For Pumps And Valves

SECTION IV: PUMP REFUELING OUTAGE JUSTIFICATIONS

Beaver Valley Power S	tation Unit 1	
Inservice Testing (IST)	Program For Pumps And Valves	Revision 4 Page 46 of 241
PUMP REFUELING O	UTAGE JUSTIFICATION 1	
Pump Mark No(s):	1CH-P-2A 1CH-P-2B	Code Class: 2
System:	7 - Chemical and Volume Control	
Function:	To supply borated water to the suction of the Char injection into the RCS.	ging HHSI pumps for
Test Requirement:	Per OM-6, Paragraph 5.2, "Test Procedure" and T Parameters," flow rate shall be determined and re	able 2, "Inservice Test corded.
Basis for ROJ:	Testing the Boric Acid Transfer pumps using the ere path is impractical because it could result in a react path available to test these pumps is shown on the normal plant operations, the pumps are tested through the restricting orifices in the minimum flow fix recirculation lines. Therefore, the flow is assumed reference value. There is no installed flow instrum recirculation lines. Delta-P is then measured and or acceptance criteria. A review of past test results have the method is capable of assessing pump performance degradation.	mergency boration flow ctor shutdown. The flow e attached figure. During bugh [RO-1CH-ORBA- ked resistance to be fixed and at its entation in these compared to the as shown this test e and detecting
	In accordance with Position 9 of the GL 89-04, the through their full-flow recirculation flow paths through the full-flow recirculation flow paths through at a refueling frequency. For the full-flow test, the f a portable ultrasonic flow meter that has been "wet the $\pm 2\%$ accuracy required by ASME. In order to in however, the insulation must be removed from the elements must be moved away from where the trans be installed. Moving the heat trace elements place which could cause them to break. Therefore, it is a pump at a cold shutdown frequency.	pumps are also tested gh [HCV-1CH-110 (105)], flow will be measured by t-flow" calibrated to within install the flow meters, line and the heat trace insducers and tracks will s stresses on them, also impractical to test the
	The use of the portable flow meter and full-flow rec for the quarterly test. It was determined, however, line was impractical for quarterly testing. A design of be required and additional flow instrumentation wou to permanently install the ultrasonic flow meter. In achieve a substantial flow rate, flow must be aligned 110 (105)]. If the pump under test was required for HCV would have to be isolated in order to ensure e would be injected into the RCS.	irc line was considered that use of the full-flow change to the plant would uld have to be purchased addition, in order to d through [HCV-1CH- Emergency Boration, the nough boric acid solution

Beaver Valley Power Stat	on Unit 1	
Inservice Testing (IST) Pr	Revision 4 Page 47 of 24 Page 47 of 24	1 1
PUMP ROJ <u>1</u>	Performing the full-flow test quarterly and during cold shutdowns would no enhance our ability to assess the operability of the pumps enough to compensate for the increased cost.	t
	Therefore, because of the difficulty in installing the flow meter for each test and the cost of having it permanently installed, the use of the full-flow recirculation flow path will be limited to once during refueling outages.	•
Alternate Test:	Test quarterly through a fixed-resistance minimum flow recirculation line: assuming flow to be constant and measuring delta-P in 10ST-7.1, 2, "Boric Acid Transfer Pump Operational Tests".	C
	Test at a refueling frequency at "full-flow" through a larger recirculation line using a portable ultrasonic flow meter in 10ST-7.13, 14, "Boric Acid Transfer Pump Operational Test During Refueling".	<del>)</del> ,
	Separate vibration reference and acceptance criteria values will be used fo the different test conditions of the recirc and full-flow tests.	ſ
References:	OM-6, Paragraph 5.2 and Table 2. Generic Letter 89-04, Position 9.	

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Unit 1

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Inservice Testing (IST) Program For Pumps And Valves

PROJ 1



Beaver Valley Power S	itation Unit 1	
Inservice Testing (IST)	Program For Pumps And Valves	Revision 4 Page 49 of 241
PUMP REFUELING C	DUTAGE JUSTIFICATION _2_	
Pump Mark No(s):	1RS-P-1A 1RS-P-1B	Code Class: 2
System:	13 - Containment Depressurization	
Function:	To circulate water from the reactor containme the top of the containment dome for the purpo containment atmosphere thereby depressuriz pressure subatmospheric for the long term fol	ent sump to the spray rings at ose of removing heat from the ing and holding containment. lowing a DBA.
Test Requirement:	Per OM-6, Paragraph 5.1, "Frequency of Inse shall be run on each pump, nominally every 3	rvice Tests", an inservice test months.
Basis for ROJ:	These vertical suction well centrifugal pumps a containment building and take suction from the to test these pumps, a temporary dike must be around the sump to ensure adequate NPSH for testing at power in this manner is a safety con the sump from the containment in the event of during cold shutdowns, while not involving the increase the personnel radiation exposure, cre additional radioactive waste, divert maintenan- and could extend the length of a plant shutdow preparatory work required to properly install th 5.5, "Pumps Lacking Required Fluid Inventory not be tested every 3 months, however, they s every 2 years with the required fluid inventory	are located inside the reactor e containment sump. In order e installed in the containment or each pump. Quarterly icern, since it would block off f an accident. Pump testing e same safety concern, would eate over 2,000 gallons of ce from high priority items, wn due to the extensive ne dike. Per OM-6, Paragraph ", pumps in dry sumps need shall be tested at least once provided during the test.
Alternate Test:	These pumps will be tested on recirculation flo once during each refueling outage per 1BVT 1 Spray Pump Test".	w (approximately 2000 gpm) .13.5, "Inside Recirculation
References:	OM-6, Paragraphs 5.1 and 5.5.	

Inservice Testing (IST) Program For Pumps And Valves       Page 30 0124         PUMP REFUELING OUTAGE JUSTIFICATION _3_	beaver valley Fower C	uation Unit I	Revision
PUMP REFUELING OUTAGE JUSTIFICATION 3         Pump Mark No(s):       1RS-P-2A 1RS-P-2B       Code Class: 2         System:       13 - Containment Depressurization         Function:       To circulate water from the reactor containment sump to the spray rings at the top of the containment dome for the purpose of removing heat from th containment atmosphere thereby depressurizing and holding containment pressure subatmospheric for the long term following a DBA.         Test Requirement:       Per OM-6, Paragraph 5.1, "Frequency of Inservice Tests", an inservice tes shall be run on each pump, nominally every 3 months.         Basis for ROJ:       These vertical suction well centrifugal pumps are located outside the react containment building in the safeguards building and take suction from the safeguards sump in containment. The pumps are designed with a recirculation flow path for testing; however, in order to perform the test, the pump casing must be filled with water to provide the fluid required to run th pump. The piping arrangement and required valve lineup for post-test system restoration prevents draining the pump casing and suction lines without returning some water to the safeguards sump in the containment building. As a result, a containment entry is required to pump the sump down. Pump testing quarterly and during cold shutdowns would increase the personnel radiation exposure and create over 2,000 gallons of addition radioactive waste. Per OM-6, Paragraph 5.5, "Pumps Lacking Required Fluid inventory, pumps in dy supps need not be tested every 3 months, however, they shall be tested at least once every 2 years with the required fluid inventory provided during the test.         Alternate Test:       These pumps will be tested on recirculation flow (approximat	Inservice Testing (IST)	Program For Pumps And Valves	- age 50 01 24
Pump Mark No(s):       1RS-P-2A 1RS-P-2B       Code Class:         System:       13 - Containment Depressurization         Function:       To circulate water from the reactor containment sump to the spray rings a the top of the containment dome for the purpose of removing heat from th containment atmosphere thereby depressurizing and holding containment pressure subatmospheric for the long term following a DBA.         Test Requirement:       Per OM-6, Paragraph 5.1, "Frequency of Inservice Tests", an inservice test shall be run on each pump, nominally every 3 months.         Basis for ROJ:       These vertical suction well centrifugal pumps are located outside the react containment building in the safeguards building and take suction from the safeguards sump in containment. The pumps are designed with a recirculation flow path for testing; however, in order to perform the test, the pump casing must be filled with water to provide the fluid required to run th pump. The piping arrangement and required valve lineup for post-test system restoration prevents draining the pump casing and suction lines without returning some water to the safeguards sump in the containment building. As a result, a containment entry is required to pump the sump down. Pump testing quarterly and during cold shutdowns would increase the personnel radiation exposure and create over 2,000 gallons of addition radioactive waster. Per OM-6, Paragraph 5.5, "Pumps Lacking Required Fluid Inventory", pumps in dry sumps need not be tested every 3 months, however, they shall be tested at least once every 2 years with the required fluid inventory provided during the test.         Alternate Test:       These pumps will be tested on recirculation flow (approximately 2000 gpm during each refueling outage per 1OST-13.7, "Outside	PUMP REFUELING C	UTAGE JUSTIFICATION 3	
System:       13 - Containment Depressurization         Function:       To circulate water from the reactor containment sump to the spray rings at the top of the containment dome for the purpose of removing heat from the containment atmosphere thereby depressurizing and holding containment pressure subatmospheric for the long term following a DBA.         Test Requirement:       Per OM-6, Paragraph 5.1, "Frequency of Inservice Tests", an inservice tes shall be run on each pump, nominally every 3 months.         Basis for ROJ:       These vertical suction well centrifugal pumps are located outside the react containment building in the safeguards building and take suction from the safeguards sump in containment. The pumps are designed with a recirculation flow path for testing; however, in order to perform the test, the pump casing must be filled with water to provide the fluid required to run th pump. The piping arrangement and required valve lineup for post-test system restoration prevents draining the pump casing and suction lines without returning some water to the safeguards sump in the containment building. As a result, a containment entry is required to pump the sump down. Pump testing quarterly and during cold shutdowns would increase the personnel radiation exposure and create over 2,000 gallons of addition radioactive waste. Per OM-6, Paragraph 5.5, "Pumps Lacking Required Fluid Inventory", pumps in dry sumps need not be tested every 3 months, however, they shall be tested at least once every 2 years with the required fluid inventory provided during the test.         Alternate Test:       These pumps will be tested on recirculation flow (approximately 2000 gpm) during each refueling outage per 10ST-13.7, "Outside Recirculation Spray Pump Test".	Pump Mark No(s):	1RS-P-2A 1RS-P-2B	Code Class: 2
Function:To circulate water from the reactor containment sump to the spray rings a the top of the containment dome for the purpose of removing heat from th containment atmosphere thereby depressurizing and holding containment pressure subatmospheric for the long term following a DBA.Test Requirement:Per OM-6, Paragraph 5.1, "Frequency of Inservice Tests", an inservice tes shall be run on each pump, nominally every 3 months.Basis for ROJ:These vertical suction well centrifugal pumps are located outside the react containment building in the safeguards building and take suction from the safeguards sump in containment. The pumps are designed with a recirculation flow path for testing; however, in order to perform the test, the pump casing must be filled with water to provide the fluid required to run th pump. The piping arrangement and required valve lineup for post-test system restoration prevents draining the pump casing and suction lines without returning some water to the safeguards sump in the containment building. As a result, a containment entry is required to pump the sump down. Pump testing quarterly and during cold shutdowns would increase the personnel radiation exposure and create over 2,000 gallons of addition radioactive waste. Per OM-6, Paragraph 5.5, "Pumps Lacking Required Fluid Inventory", pumps in dry sumps need not be tested every 3 months, however, they shall be tested at least once every 2 years with the required fluid inventory provided during the test.Alternate Test:These pumps will be tested on recirculation flow (approximately 2000 gpm) during each refueling outage per 10ST-13.7, "Outside Recirculation Spray Pump Test".	System:	13 - Containment Depressurization	
Test Requirement:Per OM-6, Paragraph 5.1, "Frequency of Inservice Tests", an inservice test shall be run on each pump, nominally every 3 months.Basis for ROJ:These vertical suction well centrifugal pumps are located outside the react containment building in the safeguards building and take suction from the safeguards sump in containment. The pumps are designed with a recirculation flow path for testing; however, in order to perform the test, the pump casing must be filled with water to provide the fluid required to run th pump. The piping arrangement and required valve lineup for post-test system restoration prevents draining the pump casing and suction lines without returning some water to the safeguards sump in the containment building. As a result, a containment entry is required to pump the sump down. Pump testing quarterly and during cold shutdowns would increase the personnel radiation exposure and create over 2,000 gallons of addition radioactive waste. Per OM-6, Paragraph 5.5, "Pumps Lacking Required Fluid Inventory", pumps in dry sumps need not be tested every 3 months, however, they shall be tested at least once every 2 years with the required fluid inventory provided during the test.Alternate Test:These pumps will be tested on recirculation flow (approximately 2000 gpm) during each refueling outage per 10ST-13.7, "Outside Recirculation Spray Pump Test".	Function:	To circulate water from the reactor contai the top of the containment dome for the p containment atmosphere thereby depress pressure subatmospheric for the long terr	inment sump to the spray rings a ourpose of removing heat from th surizing and holding containment m following a DBA.
Basis for ROJ:These vertical suction well centrifugal pumps are located outside the react containment building in the safeguards building and take suction from the safeguards sump in containment. The pumps are designed with a recirculation flow path for testing; however, in order to perform the test, the pump casing must be filled with water to provide the fluid required to run th pump. The piping arrangement and required valve lineup for post-test system restoration prevents draining the pump casing and suction lines without returning some water to the safeguards sump in the containment building. As a result, a containment entry is required to pump the sump down. Pump testing quarterly and during cold shutdowns would increase the personnel radiation exposure and create over 2,000 gallons of addition radioactive waste. Per OM-6, Paragraph 5.5, "Pumps Lacking Required Fluid Inventory", pumps in dry sumps need not be tested every 3 months, however, they shall be tested at least once every 2 years with the required fluid inventory provided during the test.Alternate Test:These pumps will be tested on recirculation flow (approximately 2000 gpm) during each refueling outage per 10ST-13.7, "Outside Recirculation Spray Pump Test".	Test Requirement:	Per OM-6, Paragraph 5.1, "Frequency of shall be run on each pump, nominally even	Inservice Tests", an inservice tes ery 3 months.
Alternate Test: These pumps will be tested on recirculation flow (approximately 2000 gpm during each refueling outage per 10ST-13.7, "Outside Recirculation Spray Pump Test".	Basis for ROJ:	These vertical suction well centrifugal pur containment building in the safeguards bu safeguards sump in containment. The pur recirculation flow path for testing; howeve pump casing must be filled with water to p pump. The piping arrangement and requ system restoration prevents draining the p without returning some water to the safeg building. As a result, a containment entry down. Pump testing quarterly and during the personnel radiation exposure and creat radioactive waste. Per OM-6, Paragraph Fluid Inventory", pumps in dry sumps nee however, they shall be tested at least onc fluid inventory provided during the test.	mps are located outside the react uilding and take suction from the umps are designed with a er, in order to perform the test, the provide the fluid required to run the ired valve lineup for post-test pump casing and suction lines guards sump in the containment r is required to pump the sump cold shutdowns would increase ate over 2,000 gallons of addition 5.5, "Pumps Lacking Required ed not be tested every 3 months, se every 2 years with the required
	Alternate Test:	These pumps will be tested on recirculation during each refueling outage per 10ST-13 Pump Test".	on flow (approximately 2000 gpm 3.7, "Outside Recirculation Spray
References: OM-6, Paragraphs 5.1 and 5.5.	References:	OM-6, Paragraphs 5.1 and 5.5.	

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Inservice Testing (IST) Program For Pum	ps And Valves	Revision 4 Page 51 of 241
SECTION V	: PUMP RELIEF REQUESTS	· · · · · · · · · · · · · · · · · · ·

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Inservice Testing (IST) Program For Pumps And Valves		Revision 4 Page 52 of 241
	right of Fullips And Valves	
PUMP RELIEF REQU	EST <u>1</u>	
Pump Mark No(s):	All of the pumps in the IST Program.	Code Class: <u>2, 3</u>
System:	Various	
Function:	Various	
Test Requirement:	Per OM-6, Paragraph 6, "Analyses and Evaluatio the alert range of Table 3a for vibrations, the freq in Paragraph 5.1, shall be doubled until the cause determined and the condition corrected.	on", if deviations fall within quency of testing specified e of the deviation is
Basis for Relief:	In accordance with 10CFR50.55a(a)(3)(), relief is that the proposed alternatives would provide an a and safety.	requested on the basis acceptable level of quality
	The ASME OMc Code-1994, Subsection ISTB, Pa Reference Values," states in cases where a pump within the alert or required action ranges and the the changed values is supported by an analysis, a values may be established. Paragraph 4.6 goes analysis shall include verification of the pump's op analysis shall also include both a pump level and operational readiness, the cause of the change in an evaluation of all trends indicated by available of analysis shall be documented in the record of test	aragraph 4.6, "New p's test parameters are pump's continued use at a new set of reference on the say that this perational readiness. The system level evaluation of a pump performance, and data. The results of this ts.
	Spectral analysis may be used to determine the m pump. The reason for testing a pump on double f additional information so that the condition of the Spectral data can provide information to determine unbalance, resonance, looseness or a bearing pro a review of the spectral data over a period of time of the pump may also be determined.	nechanical condition of a frequency is to obtain pump may be determined. e if misalignment, oblem is present. Through e, any change in condition

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Inservice Testing (IST) P	rogram For Pumps And Valves	r age 55 01 24 1
PUMP RELIEF REQUES	ST <u>1</u>	
Alternate Test:	BVPS-1 proposes to implement ASME OMc Code-1 Paragraph 4.6 for vibration measurements for all the Program. Spectral vibration data is currently being vibration measurement on all of the pumps. Each ti alert range for vibration, an analysis of the spectral of performed to determine the cause of the higher vibr supports continued operation, the pump will be remain frequency testing and a new set of reference valves However, to avoid stair-stepping to failure, a new se may only be obtained once prior to performing correct the cause of the higher vibrations cannot be determine shows a continuing trend such that the condition of to to degrade until it can no longer fulfill its function, the double frequency testing until the condition is correct	994, Subsection ISTB, e pumps in the IST obtained for each me a pump enters the vibration data will be ations. If the analysis oved from double may be obtained. et of reference values ective maintenance. If ined, or if the data the pump may continue e pump will remain on eted.

References: OM-6, Paragraphs 5.1 and 6 and Table 3. ISTB, Paragraph 4.6.

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		· · · · · · · · · · · · · · · · · · ·
PUMP RELIEF REQUE	ST 2	
Pump Mark No(s):	See the attached Table.	Code Class: <u>2, 3</u>
System:	Various	
Function:	Various	
Test Requirement:	Per OM-6, Paragraph 4.6.1.2(a), "Range", the fu analog instrument shall be not greater than three	II-scale range of each times the reference value.
Basis for Relief:	In accordance with 10CFR50.55a(a)(3)(), relief is that the proposed alternatives would provide an a and safety.	s requested on the basis acceptable level of quality
	The pumps listed on the attached table use instru- the requirements of OM-6, Paragraph 4.6.1.2(a), the instruments used is more conservative than the Paragraph 4.6.1.1, "Quality", and Table 1, "Accept Accuracy". Per the attached table, the combinati- better accuracy for each instrument yields a read the reading achieved from instruments that meet and Table 1 requirements. Therefore, relief is req NUREG-1482, Section 5.5.1, "Range and Accura	uments which do not meet however, the accuracy of he requirements of OM-6, otable Instrument on of higher range and ing at least equivalent to OM-6, Paragraph 4.6.1.1 juested in accordance with cy of Analog Instruments".
Alternate Test:	Use the installed instruments listed on the attache combination of the higher range and better accura yields a reading at least equivalent to the reading instruments that meet OM-6 requirements.	ed table as long as the acy for each instrument achieved from
References:	OM-6, Paragraphs 4.6.1.1 and 4.6.1.2(a), and Ta Section 5.5.1.	ble 1. NUREG-1482,

PUMP RELIEF	REQUEST 2		
	····	IST PUMP I	INSTRUMENTATION
Pump ID#	Instrument ID#	Condition Requiring Relief	Basis for Relief/Alternate Test
1RH-P-1A 1RH-P-1B	PI-1RH-600 PI-1RH-601	The range of the gauges is greater than three times the reference pressure at some operating conditions.	These gauges are the discharge pressure gauges for the RHR pumps They are sized for all modes of pump operation with a range of 0-700 psig. The RHR pumps take suction on the RCS, and the discharge pressure is dependent on the RCS pressure, varying between 96-485 psig (typically 420 psig). The calibration accuracy is 0.5%, which would yield a reading more accurate than Code requirements for any operating pressure.
1SI-P-1A 1SI-P-1B	PI-1SI-943 PI-1SI-944	The range of the gauges is greater than three times the reference pressure, at full flow conditions.	These gauges are the discharge pressure gauges for the LHSI pumps. They are sized for all modes of pump operation with a range of 0-400 psig. They meet the criteria for the quarterly test however, at higher flow rates the pressure is approx. 25% of the range. The calibration accuracy is 0.5%, which would yield a reading more accurate than Code requirements.
1CC-P-1A 1CC-P-1B 1CC-P-1C	PI-1CC-100A PI-1CC-100B PI-1CC-100C	The range of the gauges is slightly greater than three times the reference pressure.	These gauges are the discharge pressure gauges for the CCR pumps. The range of the gauges is 0-400 psig. The use of a pump curve is allowed for these pumps per PRR3, and the typical pressure readings are slightly lower than 1/3 the range varying between 110-132 psig. The calibration accuracy is 1.0%, which would yield a reading more accurate than Code requirements
	FI-1CC-117 FI-1CC-118 FI-1CC-119	The range of the gauges is greater than three times the reference flow.	These flow indicators are in the branch lines of the component cooling water system. They are only used if the installed PDIs are over-ranged. In that case, the typical flow expected would be enough to meet Code requirements, except for [FI-1CC-117], which could be placed in service with a flow of 4000 gpm. [FI-1CC 117] is sized for all flow conditions with a range of 0-14,000 gpm and an accuracy of 1.5%. It is in the 24" CCR header supplying the cooling loads inside containment. When the RHR System is in operation, the flow through this line is significantly higher. The calibration accuracy of this gauge would yield a reading more accurate than Code requirements
	PDI-1CC-119	The range of the flow meter is greater than three times the reference flow for normal operations.	This flow indicator in the CCR header supplying the cooling loads in the Auxiliary Building, has a range of 0-150 inwc. Since the use of a pump curve is approved per relief, the reference flow may not be at a specific flow point. Typical test flow dP is approx. 19 inwc. The accuracy of the gauge is 0.5%, which would yield a reading more accurate than Code requirements.

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Unit 1

IST PUMP INSTRUMENTATION			
Pump ID#	Instrument ID#	Condition Requiring Relief	Basis for Relief/Alternate Test
1FW-P-2 1FW-P-3A 1FW-P-3B	FI-1FW-100A FI-1FW-100B FI-1FW-100C	The range of the gauges is greater than three times the reference flow for the Motor-Driven AFW Pumps.	These flow indicators are in the three lines to the S/Gs from the AFW Pumps The flow indicators are sized to measure accident flow from the Turbine Driven AFW Pump as well as the Motor-Driven Pumps, with a range of 0-400 gpm. The reference value for the full-flow test is approx. 110 gpm, 27.5% of the range. The calibration accuracy of the flow meters is 1.0%, which would yield a reading more accurate than Code requirements.
	PI-1FW-156 PI-1FW-156A PI-1FW-156B	The range of the gauges is greater than three times the reference pressure.	These gauges are the suction pressure gauges for the Auxiliary Feedwater Pumps. In 1991, DCP 1557 changed the existing 0-160 psig gauges to the present 0-60 psig gauges. This range was selected as a compromise between the IST Program requirements and possible accident pressures (i.e., River Water supplying the AFW Pumps). The 0-60 psig range will accommodate the accident pressure and typical test pressure of 10 psig. With a calibration accuracy of 0.5% this results in a reading more accurate than Code requirements.
1EE-P-1A 1EE-P-1B 1EE-P-1C 1EE-P-1D	PI-1EE-101A PI-1EE-102A	The range of the gauges is greater than three times the reference pressure.	These gauges are the discharge pressure gauges for the D/G Fuel Oil Transfer Pumps. The reference value is approx. 9 psig, slightly below 1/3 of the range of the gauges (0-30 psig). Their calibration accuracy is 0.5%, which would yield a reading more accurate than Code requirements.

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Inservice Testing (IST) Program For Pumps And Valves

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Inservice Testing (IST) F	Program For Pumps And Valves	Revision 4 Page 57 of 241
PUMP RELIEF REQUE	ST <u>3</u>	
Pump Mark No(s):	1CC-P-1A 1CC-P-1B 1CC-P-1C	Code Class: <u>3</u>
System:	15 - Reactor Plant Component Cooling Wate	· er
Function:	To circulate cooling water through various re normal operation, and through the Residual Exchangers following an accident in order to in a cold shutdown condition.	eactor plant components during Heat Removal Heat achieve and maintain the plant
Test Requirement:	Per OM-6, Paragraph 5.2, "Test Procedure", conducted with the pump operating at specif Per Sub-Paragraph 5.2(b), the resistance of the flow rate equals the reference value. Th determined and compared to its reference va can be varied until the pressure equals the re- shall be determined and compared to the ref	, an inservice test shall be fied test reference conditions. the system shall be varied until e pressure shall then be alue. Alternatively, the flow rate eference value and the flow rate ference flow rate value.
Basis for Relief:	In accordance with 10CFR50.55a(f)(5)(iii), re that compliance with the code requirement is	elief is requested on the basis s impractical for BVPS-1.
	The amount of Reactor Plant Component Co dependent on the plant's seasonal heat load Water System and seasonal Ohio River wate amount of flow may vary by several hundred cold winter months and hot summer months.	ooling Water System flow is requirements and on River er temperatures. The overall gallons per minute between
	Varying Component Cooling header flows by from service in order to increase or decrease value is not practical. An exact flowrate cann to some heat exchangers cannot be throttled are not always capable of being throttled due requirements. The test is typically performed into service non-essential heat exchangers w change. For this reason, a wider range of flo is needed as a reference.	adding or removing heat loads a flowrate to a specific reference not be duplicated because flow and those that can be throttled to system heat load by either isolating or placing which results in a gross flow ow values, as on a pump curve,

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PUMP RELIEF REQUEST <u>3</u>	In addition, to throttle flow to a reference value during hot summer months when flow demand is greatest requires the use of a manual butterfly valve at the discharge of the pumps. A butterfly valve is not designed to be used as a throttle valve so throttling may result in excessive wear and premature failure of the valve. No other valves are available to throttle header flow. Also, operating experience has shown that any throttling of the pump discharge butterfly valves results in a large reduction in cooling water flow to the Reactor Coolant Pump thermal barrier heat exchangers, bearing lube oil coolers and motor stator air coolers. Reduced header flows result in low flow alarms and heatup of the Reactor Coolant Pumps to near required manual pump trip setpoints which could ultimately result in a plant trip. Finally, the added thermal cycling of these coolers for pump testing could cause premature degradation of these heat exchangers.
	OM-6, Paragraph 4.5, "To Establish an Additional Set of Reference Values", provides for multiple sets of reference values. A pump curve is merely a graphical representation of the fixed response of the pump to an infinite number of flow conditions which are based on some finite number of reference values verified by measurement. Relief is, therefore, required to use a pump curve, which should provide an equivalent level of quality and safety in trending pump performance and degradation. Flow will be permitted to vary as system conditions require. Delta-P will be calculated and converted to a developed head for which OM-6 ranges will be applied.
Alternate Test:	A pump curve (developed per the guidelines in NUREG-1482, Section 5.2, "Use of Variable Reference Values for Flow Rate and Differential Pressure During Pump Testing") will be used to compare flowrate with developed pump head at the flow conditions dictated by plant seasonal heat load requirements per Reactor Plant Component Cooling Water Pump Tests, 10ST-15.1, 10ST-15.2 and 10ST-15.3 each quarter. Since normal flow varies, the most limiting vibration acceptance criteria will be used over this range of flows based on baseline vibration data obtained at various flow points on the pump curve.
References:	OM-6, Paragraphs 4.5 and 5.2 (Including 5.2(b)). NUREG-1482, Section 5.2.

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Inservice Testing (IST) Program For Pumps And Valves Page 59 of 24		
PUMP RELIEF REQUE	ST <u>4</u>	
Pump Mark No(s):	1EE-P-1A 1EE-P-1B 1EE-P-1C 1EE-P-1D	Code Class: <u>3</u>
System:	36 - Diesel Fuel Oil	
Function:	To transfer fuel oil from the underground Emerge Oil Storage Tank to the Day Tank in order to prov of the Diesel at rated load for up to 7 days during	ncy Diesel Generator Fuel vide continuous operation an emergency
Test Requirement:	Per OM-6, Paragraph 4.6.5, "Flow Rate Measure "Inservice Test Parameters", flow rate shall be me When measuring flow rate, use a rate or quantity pump test circuit. If a meter does not indicate the record shall include the method used to reduce th	ment", and Table 2, easured for all pumps, meter installed in the flow rate directly, the ne data.
Basis for Relief:	In accordance with 10CFR50.55a(f)(5)(iii), relief is that compliance with the code requirement is implied.	s requested on the basis ractical for BVPS-1.
	There is no installed instrumentation provided to r Emergency Diesel Generator Fuel Oil Transfer Pu sight glass does exist on the side of the Diesel Ge which can be used to measure a change in level of transfer fuel oil from the underground Storage Tai reading scale for measuring the level change ove calculational method yield an accuracy within $\pm 2\%$ Paragraph 4.6.1.1, "Quality", and Table 1, "Accep Accuracy".	measure flow rate for these umps. However, a level enerator Fuel Oil Day Tank over time as the pumps nk to the Day Tank. The r time, and the 6 as required by OM-6, table Instrument
Alternate Test:	Flow rate will be calculated by measuring the leve Diesel Generator Fuel Oil Day Tank, and convertin Transfer Pump flow rate at least quarterly per 105 (Emergency Diesel Generator and Fuel Oil Transf	I change over time in the ng this data into Fuel Oil ST-36.1 and 1OST-36.2 fer Pump Tests).
References:	OM-6, Paragraphs 4.6.1.1, 4.6.5 and 5.2, and Tab	ples 1 and 2.

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PUMP RELIEF REQUES	T_ <u>5_</u>
Pump Mark No(s):	1EE-P-1A       Code Class: 3         1EE-P-1B       1EE-P-1C         1EE-P-1D       1EE-P-1D
System:	36 - Diesel Fuel Oil
Function:	To transfer fuel oil from the underground Emergency Diesel Generator Fuel Oil Storage Tank to the Day Tank in order to provide continuous operation of the Diesel at rated load for up to 7 days during an emergency.
Test Requirement:	Per OM-6, Paragraph 5.2(d), "Pressure, flow rate, and vibration (displacement or velocity) shall be determined and compared with corresponding reference values. All deviations from the reference values shall be compared with the limits given in Table 3 and corrective action taken as specified in para. 6.1."
Basis for Relief:	In accordance with 10CFR50.55a(f)(5)(iii), relief is requested on the basis that compliance with the code requirement is impractical for BVPS-1.
	The limits given in Table 3 for positive displacement pumps for discharge pressure are 0.93 to $1.10P_r$ for the Acceptable Range and 0.90 to $< 0.93P_r$ for the Alert Range Low, and for flow 0.95 to $1.10Q_r$ for the Acceptable Range and 0.93 to $< 0.95Q_r$ for the Alert Range Low. These limits are too restrictive for the Fuel Oil Transfer Pumps at BVPS-1. The baseline discharge pressures for these four pumps range between 7 psig and 11 psig. Applying the OM-6 limits for these values, the average allowable degradation from the reference value is only 0.8 psig. The discharge pressure indicators have graduations every 0.2 psig, however, a review of the previous data for discharge pressure since 1985 reveals that the discharge pressure has historically varied as much as 1 psig from one test to the next and between 1-3 psig over the course of a year. In addition, the allowable inaccuracy of the discharge pressure gauges would allow variations of 0.48 psig, equal to more than half of the Acceptable Ranges. The baseline flows for these four pumps range from 9 to 12 gpm. The average allowable degradation for flow is therefore only 0.7 gpm. The flow values also vary from test to test and between 1-3 gpm over the course of the year.

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#### PUMP RELIEF REQUEST 5

The OM-6 limits are, therefore, too restrictive. Normal historic variation in discharge pressure and flow would require the pumps to enter the Alert or Required Action Ranges. Trends would not be observed because the pumps would have to be declared inoperable before enough data could be obtained to determine if the data obtained is a true indication of a degrading condition or data scatter. In addition, the ASME trending would also pick-up variations caused by fouling of the suction strainer or discharge filter or by chattering of the relief valve. An allowable variation larger than 0.8 psig or 0.7 gpm, therefore, is needed to trend pump performance.

NUREG-1482, Paragraph 5.6 "Operability Limits of Pumps," states that if expanded ranges are needed, relief must be obtained. "The request for relief must include the licensee's basis for the expanded ranges and the basis for finding that the pump performance does not demonstrate degrading conditions. The basis for acceptable pump performance pertains to the pump and not the system, though pump performance must meet system requirements to remain in an analyzed condition."

Therefore, BVPS-1 requests relief to use expanded ranges for discharge pressure and flow for the Fuel Oil Transfer Pumps. The ranges proposed for discharge pressure would be 0.80 to 1.20P, for the acceptable range and 0.70 to < 0.80P, for the Alert Range. The function of these pumps is to be able to deliver fuel to the day tank to supply the Diesel Generator under full load. The amount of fuel that is required to be delivered is 3.6 gpm, significantly lower than the reference values for all of the pumps. In addition, due to the nature of positive displacement pumps, flow should be the more consistent parameter. Therefore, the proposed range for flow is 0.90 to 1.15Q, for the Acceptable Range and 0.80 to < 0.90Q, for the Alert Range. The proposed range for the flow value is more restrictive because the flow rate is the more critical parameter for the system. The high flow limit is based on approximately half of the allowable variation expected in pumps with this rated flow rate, from the Hydraulic Institute Test Standard for Rotary Pumps, 14th edition.

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PUMP<br/>RELIEF REQUEST 5These ranges would only result in an average allowed variation of -2.5 psig<br/>and +1.7 psig for pressure and -2.1 gpm and +1.5 gpm for flow. In addition,<br/>during discussions with Ingersoll-Dresser Pumps, the pump manufacturer,<br/>when questioned about a limiting value for pump performance, the pump<br/>manufacturer has stated that as the pump wears and the clearances open,<br/>the performance will gradually change. No limiting value for either flow or<br/>discharge pressure was provided and sudden performance degradation is<br/>not expected. These expanded ranges will allow degrading conditions to be<br/>identified and provide assurance that the Fuel Oil Transfer Pumps will be<br/>capable of fulfilling their safety function.Alternate Test:Test per 10ST-36.1 and 2, "Diesel Generator Monthly Tests" using

expanded ranges for flow and discharge pressure.

References: OM-6, Paragraphs 5.2(d), NUREG-1482, Paragraph 5.6
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SECTION VI: PUMP MINIMUM OPERATING POINT (MOP) CURVES



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ר-ב-רטייט אישמפר (10א-ב-10) [10א-ב-13] [10א-ב-10] Inservice Testing HST: Program For Pumps And Valves

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2A Boric Acid Transfer Pump

Pump Name

Inservice

Testing (IST) Program For Pumps And Valves

Pump Number: [1CH-P-2A]

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Pump Name 28 Boric Acid Transfer Pump

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Pump Number: [1CH-P-2B]

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Pump Name 1A Residual Heat Removal Pump

Head feet 250 236.5 236.5 236.5 197.4 188.2 188.2 188.2

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Pump Number [1RH-P-1A]

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4500

Pump Name: 1B Residual Heat Removal Pump

Pump Number: [1RH-P-1B]

March 28, 1996



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Pump Name Low Head Safety Injection Pumps





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MOP CURVE IS BASED ON CALC. 8700-DMC-2258-0

FEBRUARY 4, 1998

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Pump Name 1A inside Recirculation Spray Pump

Pump Number: [1RS-P-1A]



MOP CURVE Flow Head 350 gpm feet 1618 304 2050 295 2500 279 300 3210 244 3500 225 4000 190 4636 135 250 HEAD (FT.) 200 150 100 1,600 2,000 2,500 3,000 3,600 4,000 4,600 5,000 FLOW (GPM)

[1RS-P-1A]

THE MOP VALUE IS 244 FT AT 3210 GPM, EM 108323.

JULY 21, 1995



THE MOP VALUE IS 244 FT AT 3210 GPM,

EM 110602.

AUGUST 3, 1995

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THE MOP VALUE IS 265 FT AT 32 10 GPM. EM 106323

JULY 21, 1995

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(LTR) GABH

Unit 1

Pump Name 2B Outside Recirculation Spray Pump

Pump Number [1RS-P-2B]

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Beaver Valley Power Station

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The MOP Point is 65.2 feet at 5006 gpm Based on Calc. 8700-DMC-3062, 6/14/96 per EM 100098.

February 19, 1997

Pump Name

1A Component Cooling Water Pump

Beaver Valley Power Station

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Pump Number: [1CC-P-1A]



The MOP Point is 65.2 feet at 5006 gpm Based on Calc. 8700-0MC-3052, 5/14/96 per EM 100098.

February 19, 1997

# Inservice Testing (IST) Program For Pumps And Valves

Pump Name

1B Component Cooling Water Pump

Beaver Valley Power Station

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Pump Number [1CC-P-1B]



The MOP Point is 65.2 feet at 6006 gpm Based on Calc. 8700-DMC-3052, 5/14/96 per EM 100098.

February 19, 1997

# Inservice Testing (IST) Program For Pumps And Valves

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Pump Number: [1CC-P-1C]

Pump Name 1C Component Cooling Water Pump

Beaver Valley Power Station



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Pump Name: Motor Driven Auxiliary Feed Pump

Pump Number: [1FW-P-3A]

JANUARY 27, 1998





## MOP CURVE





THE MOP POINT IS 2565.8 FT AT 336 GPM.

OCTOBER 26, 1993

## Inservice Testing (IST) Program For Pumps And Valves

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Pump Name Motor Driven Auxiliary Feed Pump Beaver Valley Power Station



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Pump Name 1B Reactor Plant Water Pump

Beaver Valley Power Station

Pump Number: [1WR-P-1B]

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Pump Name 1C Reactor Plant Water Pump

Pump Number: [1WR-P-1C]



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Inservice Testing (IST) Program For Pumps And Valves

SECTION VII: VALVE TESTING REQUIREMENTS

## Inservice Testing (IST) Program For Pumps And Valves

The Inservice Test (IST) Program for valves at Beaver Valley Power Station (BVPS), Unit 1, is based on the following:

- American Society of Mechanical Engineers (ASME) / American National Standards Institute (ANSI) Operational and Maintenance (OM) Standard Part 10, "Inservice Testing of Valves in Light Water Reactor Power Plants" (OM-10), OMa-1988 addenda to the OM-1987 Edition, in accordance with the ASME Boiler and Pressure Vessel Code, Section XI, 1989 edition (the Code).
- Generic Letter No. 89-04, "Guidance on Developing Acceptable Inservice Testing Programs"
- NUREG-1482, "Guidelines for Inservice Testing at Nuclear Power Plants"

The valves included in this program are all ASME Class 1, 2 or 3 required to perform a specific function in shutting down a reactor to the cold shutdown condition, in maintaining the cold shutdown condition, or in mitigating the consequences of an accident. The pressure-relief devices covered are those for protecting systems or portions of systems which perform a required function in shutting down a reactor to the cold shutdown condition, in maintaining cold shutdown condition, or in mitigating the consequences of an accident, at BVPS, Unit 1. Unit 1, however, was designed with hot shutdown as its safe shutdown condition. (Per NUREG-1482, Section 2.2, "If the plant was licensed for a safe shutdown condition of hot standby or hot shutdown rather than cold shutdown, the IST Program document will stipulate that the plant was not designed and licensed for a safe shutdown").

The requirements of the Code and Generic Letter No. 89-04 including Supplement 1 (NUREG-1482) will be followed at all times unless specific relief has been granted by the NRC.

A. Category A valves are valves for which seat leakage in the closed position is limited to a specific maximum amount for fulfillment of their function. Category B valves are valves for which seat leakage in the closed position is inconsequential for fulfillment of their function. Active Category A and B valves shall be full-stroke exercised nominally every three months to the position required to fulfill their function unless such operation is not practicable during plant operation. If only limited operation is practicable during plant operation, the valves may be part-stroke exercised during plant operation and full-stroke exercised during cold shutdowns. If exercising is not practicable during plant operation, the valves may be limited to full-stroke exercising during cold shutdowns. If exercising is not practicable during plant operation and full-stroke during cold shutdowns is also not practicable, the valves may be limited to part-stroke exercising during cold shutdowns, and full-stroke exercising during refueling outages. If exercising is not practicable during plant operation or cold shutdowns, it may be limited to full-stroke exercising during refueling outages. Exception is taken to part-stroke exercising motor-operated valves, unless specifically stated. This is necessary because the motor-operated valve circuitry prevents throttling of these valves. Under normal operation, the valves must travel to either the full open or shut position prior to reversing direction. In the case of frequent cold shutdowns, these valves need not be exercised more often than once every three months. All valve exercising required to be performed during a refueling outage shall be completed prior to returning the plant to operation. For a valve in a system declared inoperable or not required to be operable, the exercising test schedule need not be followed. Within 3 months prior to placing the system in an operable status, the valves shall be exercised and the schedule resumed.

The stroke time of all power-operated valves shall be measured to at least the nearest second. Full-stroke time is the time interval from initiation of the actualing signal to the end of the actuating stroke. The time to full-stroke exercise each power-operated valve will be measured and compared to a reference value (baseline time) and/or an ASME limiting stroke time as follows:

- Motor-operated valves (MOVs) with reference stroke times greater than 10 seconds shall exhibit no more than a ±15% change in stroke time when compared to the reference time. MOVs with reference stroke times less than or equal to 10 seconds shall exhibit no more than a ±25% or ±1 second change in stroke time, whichever is greater, when compared to the reference time.
- 2. All other power-operated valves with reference stroke times greater than 10 seconds shall exhibit no more than a ±25% change in stroke time when compared to the reference time. All other power-operated valves with reference stroke times less than or equal to 10 seconds shall exhibit no more than a ±50% change in stroke time when compared to the reference time.
- 3. Valves that stroke in less than 2 seconds may be exempted from 1 and 2 above, in such cases the maximum limiting stroke time shall be 2.0 seconds.
- 4. The ASME limiting stroke time is based on the following:
  - a. The Technical Specification value.
  - b. ESF response time requirements.
  - c. The reference stroke time times 2 for valves with reference stroke times less than or equal to 10 seconds.
  - d. The reference stroke time times 1.5 for valves with reference stroke times greater than 10 seconds.
  - e. The design time listed in UFSAR.

The necessary valve disk movement shall be determined by exercising the valve while observing an appropriate indicator, such as indicating lights which signal the required change of disk position, or by observing other evidence, such as changes in system pressure, flow rate, level, or temperature, which reflect disk position. Control Room position indicating lights (or arrows for modulating valves) are used for valve stroke indication for all testing of power-operated valves with remote position indicators on the Control Board. In addition, valves with remote position indicators will be observed locally at least once every 2 years to verify that valve operation is accurately indicated in the direction required to fulfill its function. Where practicable, this local observation may be supplemented by other indications such as use of flow meters or other suitable instrumentation to verify disk position. However, these observations need not be concurrent. Where local observation is not possible other indications shall be used for verification of valve operation.

All valves with fail-safe actuators shall be tested by observing the operation of the actuator upon loss of valve actuating power. All valves with fail-safe actuators (e.g., Air Operated Valves) that are applicable to this program are tested from the Control Room by the remote operating switch. By placing the control switch to the fail-safe position, or de-energizing the

control power, air is vented off of the valve actuator thus positioning the valve in the fail-safe position.

Corrective action shall be taken if necessary, using the following:

- 1. If a valve fails to exhibit the required change of valve disk position or exceeds its specified ASME limiting value of full-stroke time, then the valve shall be declared 'inoperable immediately. An evaluation of the valve's condition with respect to system operability and technical specifications shall be made as follows:
  - a. If the inoperable valve is specifically identified in the technical specifications, then the applicable technical specification action statements shall be followed.
  - b. If the inoperable valve is in a system covered by a technical specification, an assessment of its condition shall be made to determine if it makes the system inoperable. If the condition of the valve renders the system inoperable, then the applicable system technical specification action statements shall be followed.
  - c. Nothing in the ASME Boiler and Pressure Vessel Code shall be construed to supercede the requirements of any technical specification.
- 2. Valves with measured stroke times which do not meet the acceptance criteria in OM-10, Paragraph 4.2.1.8 (i.e., % change when compared to the baseline time) shall be immediately retested or declared inoperable as follows:
  - a. If the valve is retested and the second set of data meets the acceptance criteria of OM-10, Paragraph 4.2.1.8, the cause of the initial deviation shall be analyzed and the results documented in the test.
  - b. If the valve is retested and the second set of data also does not meet the acceptance criteria of OM-10, Paragraph 4.2.1.8, the data shall be analyzed within 96 hours to verify that the new stroke time represents acceptable valve operation, or the valve shall be declared inoperable. Valve operability based on analysis shall have the results of the analysis documented in the test.
- 3. Valves declared inoperable may be repaired, replaced, or the data may be analyzed to determine the cause of the deviation and the valve shown to be operating acceptably. Valve operability based on analysis shall have the results of the analysis documented in the test.
- 4. When a valve or its control system has been replaced, repaired or has undergone maintenance that could affect the valve's performance, a new reference value shall be determined or the previous value reconfirmed by an inservice test run prior to the time it is returned to service or immediately if not removed from service, to demonstrate that the performance parameters which could be affected by the replacement, repair or maintenance are within acceptable limits. Deviations between the previous and new reference values shall be identified and analyzed. Verification that the new values represent acceptable operation shall be documented in the test. Examples of maintenance that could affect valve performance parameters are adjustment of stem packing, limit switches, or control system valves, and removal of the bonnet, stem assembly, actuator, obturator, or control system components.

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In addition, Category A valves shall be leak rate tested at least once every two years normally, but not necessarily, at refueling outages. The Category A valves that are tested in accordance with Option B of 10CFR50, Appendix J. Type C, are leak rate tested at the frequency specified in Option B of 10CFR50, Appendix J. If the leak rate exceeds the allowable limit, the valves will be repaired or replaced. A retest demonstrating acceptable operation will be performed following any required corrective action before the valve is returned to service.

B. Category C valves are valves which are self-actuating in response to some system characteristic, such as pressure (relief valves) or flow direction (check valves) for fulfillment of their function. Category C valves are divided into two groups; safety or relief valves and check valves.

ASME Class 1, 2 and 3 safety and relief valves are tested in accordance with ASME/ANSI Operations and Maintenance (OM) Standard, Part 1, "Requirements for Inservice Performance Testing of Nuclear Power Plant Pressure Relief Devices" (OM-1). All Main Steam Safety Valves and ASME Class 1 safety and relief valves are tested at least once every 5 years, with at least 20% of the valves in each "group" (i.e., same manufacturer, type, system application and service media per NUREG-1482, Section 4.3.9, "Clarifications in OM-1") included in the BVPS-1 IST Program tested within any 24 months. All ASME Class 2 and 3 safety and relief valves are tested at least once every 10 years, with at least 20% of the valves in each "group" included in the BVPS-1 IST Program tested with any 48 months. A test is defined as a set pressure test and a seat tightness test. If any safety or relief valves fail their set pressure test, additional valves shall be set pressure tested on the basis of 2 additional valves to be tested for each valve failure up to the total number of valves from the same group. If any of the additional valves fail, then all remaining valves in the same group shall be set pressure tested. Any safety or relief valve which exceeds its set pressure acceptance criteria shall be repaired or replaced, the cause of failure shall be determined and corrected, and the valve shall successfully pass a retest before it is returned to service. Per NUREG-1482, Section 4.3.6, "Safety/Relief Valve Setpoint Adjustments", the NRC has determined that a setpoint adjustment is an acceptable means of corrective action in lieu of repair or replacement. In addition, a seat tightness test shall be based on a quantitative or qualitative acceptance criteria specified by the owner for gross determination of the as-found seat tightness of a safety or relief valve.

Check valves shall be exercised or examined nominally every three months in an manner which verifies obturator (disk) travel to the closed, full-open or partially open position required to fulfill their function unless such operation is not practicable during plant operation. If fullstroke exercising during plant operation is not practicable, it may be limited to part-stroke during plant operation and full-stroke during cold shutdowns. If exercising is not practicable during plant operation, it may be limited to full-stroke exercising during cold shutdowns. If exercising is not practicable during plant operation and full-stroke during cold shutdowns is also not practicable, it may be limited to part-stroke during cold shutdowns, and full-stroke during refueling outages. If exercising is not practicable during plant operation or cold shutdowns, it may be limited to full-stroke during refueling outages. In the case of frequent cold shutdowns, these check valves need not be exercised more often than once every three months. All check valve testing required to be performed during a refueling outage shall be completed prior to returning the plant to operation. For a check valve in a system declared inoperable or not required to be operable, the exercising test schedule need not be followed. Within 3 months prior to placing the system in an operable status, the valves shall be exercised and the schedule resumed.

Check valves that are normally open during plant operation and whose function is to prevent reversed flow shall be tested in a manner that proves that the disk travels to the seat on cessation or reversal of flow. Check valves that are normally closed during plant operation and whose function is to open shall be tested by proving that the disk opens to the position required to fulfill its function when flow through the valve is initiated, or when a mechanical opening force is applied to the disk. As an alternative to the testing described above, a check valve may be disassembled and inspected per the requirements of Generic Letter No. 89-04. These check valves will normally, but not necessarily be inspected during refueling outages.

If a check valve fails to exhibit the required change of disk position by this testing, then the check valve shall be declared inoperable immediately. An evaluation of the check valve's condition with respect to system operability and technical specifications shall be made as follows:

- 1. If the inoperable check value is specifically identified in the technical specifications, then the applicable technical specification action statements shall be followed.
- 2. If the inoperable check valve is in a system covered by a technical specification, an assessment of its condition shall be made to determine if it makes the system inoperable. If the condition of the cneck valve renders the system inoperable, then the applicable system technical specification action statements shall be followed.
- 3. Corrective action (ie., MWR) shall be initiated immediately for the check valve's repair or replacement.
- 4. Nothing in the ASME Boiler and Pressure Vessel Code shall be construed to supercede the requirements of any technical specification.

Before returning the check valve to service after corrective action, a retest showing acceptable performance shall be run.

C. Category D valves are valves which are actuated by an energy source capable of only one operation, such as rupture disks or explosively actuated valves. There are no ASME Class 1, 2, or 3 Category D valves in the Beaver Valley Power Station, Unit 1, IST Program.

All the inservice testing requirements for each different category of value in the IST Program are summarized in Table 1 of OM-10. This table lists the paragraphs of OM-10 that apply to each different type of value.

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Category (See Para, 1.4)	Valve Function	Leakage Test Procedure	Exercise Test Procedure	Special Test Procedure [Note (1)]	Position Indication Verification
A	Active	See para. 4.2.2	See para. 4.2.1	None	See nara 41
A	Passive	See para. 4.2.2	None	None	See com 4.1
в	Active	None	See para, 4.2.1	None	See para. 4.1
8	Passive	None	None	None	See para. 4.1
C (Safety	Active	None (Note (2))	See para 431	None	See para. 4.1
and Relief)			000 paid. 4.3.1	HADLE	See para. 4.1
C (Check)	Active	None (Note (2)]	See para 4.3.2	None	S
D	Active	None	None		See para. 4.1

### TABLE 1 INSERVICE TEST REQUIREMENTS FROM OM-10

NOTES:

(1) Note additional requirement for fail-safe valves, para. 4.2.1.6.

(2) When more than one distinguishing category, characteristic is applicable, all requirements of each of the individual

categories are applicable, although duplication or repetition of common testing requirements is not necessary.

Passive valves are valves which maintain obturator position and are not required to change obturator position to accomplish a required function. As stated in the table, passive valves are not required to be exercised. Therefore, relief is not required from exercising any passive valve and no testing requirement is listed in the Valve Outline Section except where remote position verification is required.

Certain exemptions from the valve testing requirements of the ASME code defined by Paragraph 1.2 of OM-10 are listed below:

- 1. Valves used only for operating convenience (ie., manual vent, drain, instrument and test valves);
- 2. Valves used only for system control (ie., pressure, temperature or flow regulating valves);
- 3. Valves used only for system or component maintenance; and
- 4. External control and protection systems responsible for sensing plant conditions and providing signals for valve operation.

Manufacturer supplied skid-mounted valves (i.e., check valves, SOV's, TCV's, relief valves) which are integral sub-components of, and are required to support the operation of a parent pump or other component, are often times not designed to be tested in accordance with the ASME XI Code, regardless of their ASME Code class. Therefore, ASME Code class manufacturer supplied skid-mounted valves are not included in the BVPS Unit 1 IST Program because it has been recognized by the NRC in NUREG-1482, Section 3.4, that the test of the parent pump or other component itself challenges the operability of the sub-components. This ensures that the skid-mounted valves operate acceptably commensurate with their safety functions, provided satisfactory performance of the parent pump or other component is demonstrated by an applicable surveillance test or the valve is examined separately by a preventive maintenance activity.

Records of the results of inservice tests and corrective actions as required by Paragraph 6 of OM-10 are maintained in computerized or in tabular form. Stroke times of valves will be reviewed for developing trends.

If a question on valve testability exists, the IST program should be the controlling document since each component is individually assessed for testability and inclusion in the IST Program. If a valve is specifically called out in the Tech. Specs. (ie., specific valve mark number or uniquely specified by valve nomenclature) to be tested at one frequency and the IST Program endorses another frequency, then the more restrictive test frequency would be applicable.

The following four sections of this document are the "Valve Outlines", "Valves Cold Shutdown Justifications", "Valve Refueling Outage Justifications" and "Valve Relief Requests" sections.

The "Valve Outlines" section is a listing of all the valves in the IST Program, their system code class, category, size, type, NSA, drawing number and coordinates, testing requirements, specific cold shutdown justification, refueling outage justifications and/or relief request reference numbers, and test procedure numbers and comments.

- 1. The valve class will be 1, 2 or 3, corresponding to the safety classifications.
- 2. The category of the valve will be A, B, C or D in accordance with the guidelines in Paragraph 1.4 of OM-10. In addition, combinations of categories may be utilized. If the valve is not required to change obturator position to accomplish a required function, the fact that it is Passive (P) will also be indicated. For example, a containment isolation check valve that does not change position would be a category A/C/P valve.
- 3. From the valve mark number given, the valve actuator can be determined from the list of abbreviations below:
  - FCV Flow Control Valve HCV - Hand Control Valve LCV - Level Control Valve MOV - Motor Operated Valve NRV - Non-Return Valve PCV - Pressure Control Valve RV - Relief Valve SOV - Solenoid Operated Valve SV - Safety Valve TV - Trip Valve D - Damper
- 4. The normal system arrangement (NSA) will be listed using the abbreviations below:
  - O Open
  - S Shut
  - A Automatic
  - T Throttled
  - LO Locked Open
  - LS Locked Shut
  - SS Sealed Shut
- 5. The drawing numbers and coordinates will be the ones used in the Operating Manuals.

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## Inservice Testing (IST) Program For Pumps And Valves

6. The test requirements will be listed using the abbreviations below:

QS - Quarterly Stroke QST - Quarterly Stroke & Time LT - Leak Rate Test LTJ - Leak Rate Test per 10CFR50, Appendix J (Option B) SPT - Set Point Test LM - Leakage Monitoring POS - Position Verification NA - Not Applicable

- 7. The specific Valve Cold Shutdown Justification (VCSJ) Valve Refueling Outage Justification (VROJ) and/or Valve Relief Request (VRR) reference number(s) will be listed.
- 8. The specific test procedure number, required frequency, type of testing, and any comments will be listed using the abbreviations below:

10M - Operating Manual (Unit 1)

1BVT - Beaver Valley Test (Unit 1)

10ST - Operating Surveillance Test (Unit 1)

CMP - Corrective Maintenance Procedure

2 YR - Required every 2 years, but normally done at refueling.

5 YR - Required every 5 years, but normally done at refueling.

10 YR - Required every 10 years, but normally done at refueling.

CSD - Cold Shutdown Frequency

- R Refueling Frequency
- SP Special Frequency
- Q Quarterly Frequency
- M Monthly Frequency
- FS Full Stroke
- PS Partial Stroke
- FD Forward Direction

RD - Reverse Direction

RPV - Remote Position Verification (Required every 2 years, but normally done at refueling.)

The "Valve Cold Shutdown Justification" section contains the detailed technical description of conditions prohibiting the required testing of safety-related valves and an alternate test method to be performed during cold shutdowns. Beaver Valley Unit 1 reactor containment is maintained subatmospheric as required by technical specifications. The subatmospheric condition presents a hazardous working environment for station personnel and is considered inaccessible for surveillance testing. Surveillance testing that requires a reactor containment entry will be performed at cold shutdown and refueling. Per OM-10, Paragraphs 4.2.1.2(g) and 4.3.2.2(g), valve exercising during cold shutdown shall commence within 48 hours of achieving cold shutdown, and continue until all testing is complete or the plant is ready to return to power. Attempts will be made to complete testing prior to entering Mode 4, however, completion will not be a Mode 4 requirement. The testing will resume where left off when next entering Mode 5 but need not be completed more often than once every 92 days. For planned or extended cold shutdowns, where ample time is available to complete testing on all valves identified for the cold shutdown test frequency, exceptions to the 48 hour requirement can be

## Inservice Testing (IST) Program For Pumps And Valves

taken, provided all valves required to be tested during cold shutdown are tested prior to plant startup.

The "Valve Refueling Outage Justifications" section contains the detailed technical description of conditions prohibiting the required testing of safety-related valves and an alternate test method to be performed during refueling outages.

The "Valve Relief Requests" section contains the detailed technical description of particular conditions and equipment installations prohibiting the testing of some of the characteristics of safety-related valves. An alternate test method and the frequency of revised testing is also included to meet the intent of 10CFR50.55a.

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SECTION VIII: VALVE OUTLINES

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-						B	/PS-1 IST			
SYSTEM NAME: R	eactor Cool	ant	<del> </del>			VAL	/E OUTLINE			
Valve Mark Valve Valve Va			Valve	Value	T	Dra	wing		VCSI VROL	SYSTEM NUMBER:
Number	Class	Category	Size (in.)	Туре	NSA	OM No.	Coord.	Test Requirement	or Relief Requests	Comments
1RC 68	2	A/C	3/4	Check		6-2	BЗ	QS	VROJ1	1BVT 1.47.5 FS, RD by Leak Test (R)
			 					LTJ		1BVT 1.47.5 Leak Test (SP)
1RC-72	2	A/C	3	Check		6-2	C-3	QS	VROJ2	1BVT 1.47.5-FS, RD by Leak Test (R)
				ļ				LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1RC-101	2	A	3/4	Globe	s	6-2	B-2	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
SOV-1RC-102A	1	В	1	Globe	LS	6-2	A-1	QST	VCSJ1	1OST-1.10-Stroke & Time Open/Closed (CSD) 1OST-6.9-(RPV)
SOV-1RC-102B	1	8	1	Globe	LS	6-2	A-1	QST	VCSJ1	1OST-1.10-Stroke & Time Open/Closed (CSD) 1OST-6.9-(RPV)
SOV-1RC-103A	1	в	1	Globe	LS	6-2	A-2	QST	VCSJ1	1OST-1.10-Stroke & Time Open/Clused (CSD) 1OST-6.9-(RPV)
SOV-1RC-103B	1	В	1	Globe	LS	6-2	A-2	QST	VCSJ1	1OST-1.10-Stroke & Time Open/Closed (CSD) 1OST-6.9-(RPV)
SOV-1RC-104	1	8	1	Globe	LS	6-2	A-3	QST	VCSJ1	1OST-1.10-Stroke & Time Open/Closed (CSD) 1OST-6.9-(RPV)
SOV-1RC-105	1	8	1	Globe	LS	6-2	<b>B</b> -2	QST	VCSJ1	1OST-1.10-Stroke & Time Open/Closed (CSD) 1OST-6.9-(RPV)
1RC-277	2	A/P	1/8	Needle	s	6-2	F-10	LTJ		1BVT 1.47.5-Leak Test (SP)
IRC-278	2	A/P	1/8	Globe	s	6-2	E-10	LTJ		1BVT 1.47.5-Leak Test (SP)
PCV-1RC-455C	1	В	3	Plug	Α	6-2	B-10	QST	VCSJ2	10ST-6.8-Stroke & Time Open (CSD) (RPV)
SOV-1RC-455C1	3		3/4	Three-way	S	11-2	G-8	QST	VROJ3	10ST-6.12-Stroke & Time Open & Closed (R)
SOV-1RC-455C2	3	В	3/4	Three-way	S	11-2	G-9	QST	VROJ3	10ST-6.12-Stroke & Time Open & Closed (R)

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# Inservice Testing (IST) Program For Pumps And Valves

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						B	/PS-1 IST		······································	
SYSTEM NAME: D	and a Carl					VAL				
Valve Mark Valve		Valve	Valve	Valve		Dra	wing	Test	VCSJ, VROJ	SYSTEM NUMBER
Number	Class	Category	Size (in.)	Туре	NSA	OM No.	Coord.	Requirement	or Relief Requests	Comments
PCV-1RC-455D	1	B	3	Plug	A	6-2	C-10	QST	VCSJ2	10ST-6.8-Stroke & Time Open (USD) (RPV)
SOV-1RC-455D1	3	B	3/4	Three-way	s	11-2	E-8	QST	VR0J3	10ST-6.12-Stroke & Time Open & Closed (R)
SOV-1RC-455D2	3	8	3/4	Three-way	s	11-2	E-9	QST	VROJ3	10ST-6.12-Stroke & Time Open & Closed (R)
PCV-1RC-456	1	В	3	Plug	A	6-2	C-10	QST	VCSJ2	10ST-1.10-Stroke & Time Open (CSD) (RPV)
SOV-1RC-456-1	3	B	3/8	Three-way	s	6-2	B-10	QST	VROJ3	10ST-6.12-Stroke & Time Open & Closed (R)
SOV-1RC-456-2	3	В	3/8	Three-way	s	6-2	B-10	QST	VROJ3	1OST-6.12-Stroke & Time Open & Closed (R)
TV-1RC-519	2	A	3	Diaphragm	S	6-2	C-1	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
								LTJ		1BVT 1.47.5 Leak Test (SP)
MOV-1RC-535	1	₿	3	Gate	0	6-2	B-9	QST		1OST 6.6-Stroke & Time Closed (Q) 1OST 6.8-Stroke Only Closed (CSD) (RPV)
MOV-1RC-536	1	В	3	Gate	0	6-2	C-9	QST		1OST-6.6-Stroke & Time Closed (Q) 1OST-1.10-Stroke & Time Closed (CSD) (RPV)
MOV-1RC-537	1	B	3	Gate	ο	6-2	C-9	QST		1OST-6.6-Stroke & Time Closed (Q) 1OST-6.8-Stroke Only Closed (CSD) (RPV)
RV-1RC-551A	1	с	6 x 6	Safety		6-2	C-6	SPT		1BVT 1.60.5-(5 YR)
V-1RC-551B	1	С	6 x 6	Salety		6-2	C-7	SPT		1BVT 1.60.5-(5 YR)
RV-1RC-551C	1	с	6 x 6	Safety		6-2	C-8	SPT		18VT 1.60.5 (5 YR)

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CVSTEM NAME: O						B\ VAL\	/PS-1 IST /E OUTLINE			
Valve Mark Number	Vaive Class	Volume Cont Valve Category	rol Valve Size (in.)	Valve Type	NSA	Drav OM No.	wing Coord.	Test Requirement	VCSJ, VROJ or Relief	SYSTEM NUMBER: 7 Comments
1CH-22	2	с	3	Check		7-1	C-3	QS		10ST-7.4-PS, FD (Q)
								QS		10ST-7.5(6)-FS, RD (Q)
								QS	VROJ4	10ST-11.14B-FS, FD (R)
1CH 23	2	с	3	Check		7-1	D-3	QS		10ST-7.5-PS,FD (Q)
								QS		10ST-7.4(6)-FS, RD (Q)
								QS	VROJ4	10ST-11.14B-FS, FD (R)
1CH-24	2	с	3	Check		7-1	E-3	QS		10ST-7.6-PS, FD (Q)
								QS		10ST-7.4(5)-FS, RD (Q)
								QS	VROJ4	10ST-11.14B-FS, FD (R)
1CH-25	2	В	3	Gate	ьo	7-1	C-2	QS		1OST-7.5(6)-Stroke Only Closed (Q) 1OST-45.4-(RPV)
1CH-26	2	В	3	Gate	LO	7-1	D-2	QS		1OST-7.4(6)-Stroke Only Closed (Q) 1OST-45.4-(RPV)
1CH-27	2	В	3	Gate	LO	7-1	E-2	QS		1OST-7.4(5)-Stroke Only Closed (Q) 1OST-45.4-(RPV)
ICH-31	2	A/C	3	Check		7-1	C-1	QS	VROJ5	1BVT 1.47.11-FS, RD by Leak Test (R)
								QS		10ST-47.3B-FS, FD (Q)
								LT		1BVT 1.47.11-Leak Test (2 YR)
ICH-32	1	с	3	Check		7-1	B-2	QS		10ST-47.3B-FS, FD (Q)
ICH-75	3	С	2	Check		7-3	C-4	QS		10ST-7.1-PS, FD (Q)
								QS	VCSJ3	10ST-1.10-FS, FD (CSD)

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						BV VALV	/PS-1 IST /E OUTLINE			
SYSTEM NAME: C Valve Mark Number	Valve Class	Volume Conti Valve Category	valve Size (in.)	Valve Type	NSA	Drav OM No.	wing Coord.	- Test Requirement	VCSJ, VROJ or Relief Requests	SYSTEM NUMBER: 7 Comments
1CH-76	3	с	2	Check		7-3	G-4	QS		10ST-7.2-PS, FD (Q)
								QS	VCSJ3	10ST-1.10-FS, FD (CSD)
1CH-84	3	с	1	Check		7-3	E-7	QS	VCSJ4	10ST-1.10-FS, FD (CSD)
FCV-1CH-113A	3	В	2	Globe	A	7-3	E-7	QST		1OST-47.3B-Stroke & Time Open and Fail Open (Q) (RPV)
FCV-1CH-114A	3	В	2	Globe	S	7-3	E-8	QST		1OST-47.3B-Sroke & Time Closed and Fail Closed (Q) (RPV)
MOV-1CH-115B	2	A	8	Gate	S	7-1	E-6	QST		1OST-47.3B-Stroke & Time Open/Closed (Q) (RPV)
								LT		1BVT 1.47.11-Leak Test (2 YR)
MOV-1CH-115C	2	В	4	Gate	ο	7-1	G-5	QST	VROJ6	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
MOV-1CH-115D	2	A	8	Gate	0	7-1	E-6	QST		1OST-47.3B-Stroke & Time Open/Closed (Q) (RPV)
								LT		1BVT 1.47.11-Leak Test (2 YR)
MOV-1CH-115E	2	В	4	Gate	0	7-1	F-5	QST	VROJ6	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
1CH-135	3	B	1	Diaphragm	s	7-3	E-8	QS		10ST-47.3B-Stroke Only Open (Q)
1CH-136	3	с	1	Check		7-3	F-8	QS	VCSJ4	10ST-1.10 FS, FD (CSD)
1CH-141	2	С	2	Check		7-3	G-8	QS	VCSJ5	1OST-1.10-FS, FD (CSD)
MOV-1CH-142	2	A	2	Globe	s	7-1	A-9	QS	VCSJ6	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
				· · · · · · · · · · · · · · · · · · ·					I	

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SYSTEM MARE O	homical as -	Volume Cr. 1		•••••		VAL	E OUTLINE			
Value Mark	Natua	Volume Conti	Valve			Dray	wina		L VCSL VPOL	SYSTEM NUMBER: 7
Number	Class	Category	Size (in.)	Valve Type	NSA	OM No.	Coord.	Test Requirement	or Relief Requests	Comments
1CH-152	2	с	2	Check		7-1	C-3	QS		10ST-7.4-FS, FD (Q)
								QS		10ST 7.5(6) FS, RD (Q)
1CH-153	2	с	2	Check		7-1	D-3	QS		10ST-7.5-FS, FD (Q)
								QS		10ST-7.4(6)-FS, RD (Q)
1CH-154	2	С	2	Check		7-1	E-3	QS		10ST-7.6-FS, FD (Q)
								QS		10ST-7.4(5)-FS, RD (Q)
1CH-158	2	B	3	Gate	LO	7-1	C-3	POS		1OST-7.5(6)-Siroke Only Closed (Q) 1OST-45.4-(RPV)
1CH-159	2	8	3	Gate	LO	7-1	D-3	POS		1OST-7.4(6)-Stroke Only Closed (Q) 1OST-45.4-(RPV)
FCV-1CH-160	2	A/P	2	Globe	s	7-1	G-3	LT		1BVT 1.47.11-Leak Test (2 YR)
ICH-161	2	В	3	Gate	LO	7-1	E-3	POS		1OST-7.4(5)-Stroke Only Closed (Q) 1OST-45.4-(RPV)
ICH-170	1	A/C/P	2	Check		7-1	G-2	LT		1BVT 1.47.11- Leak Test (2 YR)
ICH-181	2	A/C	2	Check		7-4	B-4	QS	VROJ7	1BVT 1.47.11-FS, RD by Leak Test (R)
				·				LT		1BVT 1.47.11-Leak Test (2 YR)
ICH-182	2	A/C	2	Check		7-4	D-4	QS	VROJ7	1BVT 1.47.11-FS, RD by Leak Test (R)
								LT		1BVT 1.47.11-Leak Test (2 YR)
ICH-183	2	A/C	2	Check		7-4	G-4	QS	VROJ7	1BVT 1.47.11-FS, RD by Leak Test (R)
							1	LT		1BVT 1.47.11 Leak Test (2 YR)

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EVETEN NAME: OF						8 VAL	VPS-1 IST VE OUTLINE			
SYSTEM NAME: Ch	nemical and	Volume Cont	rol Mahua	·····	- <u>1</u>		•			SYSTEM NUMBER 7
Valve Mark Number	Valve Class	Valve Category	Size (in.)	Valve Type	NSA	Dra OM No.	wing Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
TV-1CH 200A	2	A	2	Globe	s	7-1	A-5	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
······································								LTJ		1BVT 1.47.5 Leak Test (SP)
TV-1CH-200B	2	A	2	Globe	0	7-1	A-8	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1CH-200C	2	A	2	Globe	s	7-1	A-7	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
-,								.LTJ		1BVT 1.47.5 Leak Test (SP)
RV-1CH-203	2	A/C	2 x 3	Relief		7-1	A-5	SPT		1BVT 1.60.5-(R)
								LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1CH-204	2	A	2	Gate	0	7-1	B-10	QST	VROJ8	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
RV-1CH-209	2	С	2 x 3	Relief		7-1	D-10	SPT		1BVT 1.60.5-(10 YR)
RV-1CH-257	2	с	3 x 4	Relief		7.3	B-8	SPT		1BVT 1.60.5-(10 YR)
MOV-1CH-289	2	A	3	Gate	0	7-1	D-1	QST	VROJ8	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
								LT		1BVT 1.47.11-Leak Test (2 YR)
MOV-1CH-308A	2	A	2	Globe	0	7-4	B-3	QST	VROJ9	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
								LT		1BVT 1.47.11 Leak Test (2 YR)
MOV-1CH-308B	2	A	2	Globe	0	7-4	D-3	QST	VROJ9	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
								LT		1BVT 1.47.11 Leak Test (2 YR)

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						B' VAL	VPS-1 IST			
SYSTEM NAME: C	hemical and	Volume Cont	I Valve	r						SYSTEM NUMBER: 7
Valve Mark Number	Valve Class	Valve Category	Size (in.)	Valve Type	NSA	OM No.	Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
MOV-1CH-308C	2	A	2	Globe	0	7.4	G-3	QST	VROJ9	1OST-1.10 Stroke & Time Closed (CSD or R) (RPV)
								LT		1BVT 1.47.11-Leak Test (2 YR)
MOV-1CH-310	1	В	3	Gate	0	7-1	B-2	QST	VROJ8	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
MOV-1CH-350	3	В	2	Gate	s	7-3	G.7	QST		1OST-47.3B-Stroke & Time Open (Q) (RPV)
1CH-369	2	A/C	3/4	Check		7-4	D-8	QS	VROJ10	1BVT 1.47.5-FS,FD,RD by Leak Test (R)
								LTJ		18VT 1.47.5-Leak Test (SP)
MOV-1CH-378	2	A	3/4	Gate	0	7-4	D-8	QST	VROJ11	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
MOV-1CH-381	2	A	3/4	Gate	0	7-4	F-8	QST	VROJ11	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
RV-1CH-382A	2	С	2 x 3	Relief		7-4	C-8	SPT		1BVT 1.60.5-(10 YR)
RV-1CH-382B	2	С	2 x 3	Relief		7-4	E-10	SPT		1BVT 1.60.5-(10 YR)
RV-1CH-383	2	с	¾ x 1	Relief		7-1	C-2	SPT		1BVT 1.60.5-(10 YR)
RV-1CH-391	1	с	¾ x 1	Relief		7-1	G-2	SPT		1BVT 1.60.5-(10 YR)
LCV-1CH-460A	1	8	2	Globe	ο	7-1	A-2	QST	VROJ8	1OST-1.10-Stroke & Time Closed and Fail Closed (CSD or R) (RPV)
LCV-1CH-460B	1	В	2	Globe	ò	7-1	A-3	QST	VROJ8	10ST. 10-Stroke & Time Closed and Fail Closed (CSD or R) (RPV)

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						BV VALV	/PS-1 IST /E OUTLINE			
STSTEM NAME: H	eactor Plant	Vents and Dra	ains (Aerate	ed)	<u> </u>	Dra			1	SYSTEM NUMBER: 9
Valve Mark Number	Valve Class	Valve Category	Size (in.)	Valve Type	NSA	OM No.	Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
RV-1DA-101	2	A/C	¾ x 1	Relief		9-1	G-4	SPT		1BVT 1.60.5-(10 YR)
								LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1DA-100A	2	A	2	Globe	S(A)	9-1	G-4	QST		10ST-47.3B-Stroke & Time Closed (Q) (RPV)
								LTJ	1	1BVT 1.47.5-Leak Test (SP)
TV-1DA-100B	2	A	2	Globe	ο	9-1	G-4	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)

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						B\ VALV	/PS-1 IST /E OUTLINE			
SYSTEM NAME: R	eactor Plant	Vents and Dr	ains (Non A	verated)						SYSTEM NUMBER:
Valve Mark	Valve	Valve	Valve	Valve	NSA	Dra	wing	Test	VCSJ, VROJ	
Number	Class	Category	(in.)	Туре		OM No.	Coord.	Requirement	or Relief Requests	Comments
TV-1DG-108A	2	A	2	Globe	0	9-1	F-9	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
				i				LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1DG-108B	2	A	2	Globe	0	9-1	F-10	QST		10ST-47.3B-Stroke & Time Clused (Q) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1DG-109A1	2	A	1½	Globe	A	9-1	E-9	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1DG-109A2	2	A	1½	Globe	A	9-1	É-8	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
				· · · · · · · · · · · · · · · · · · ·				LTJ		1BVT 1.47.5-Leak Test (SP)
RV-1DG-102	2	A/C	3/4 x 1	Relief		9-1	F-9	SPT		1BVT 1.60.5-(10 YR)
				_				LTJ		1BVT 1.47.5-Leak Test (SP)

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-						B\ VAL\	/PS-1 IST /E OUTLINE			
SYSTEM NAME: Re	esidual Hea	t Removal	1			· · · · · · · · · · · · · · · · · · ·				SYSTEM NUMBER: 1
Valve Mark Number	Valve Class	Valve Category	Valve Size (in.)	Valve Type	NSA	Dra OM No.	wing Coord.	Test Requirement	VCSJ, VROJ or Relief	Comments
1RH-3	2	с	10	Check		10-1	E-3	QS	VCSJ8	10ST-10 1-FS,FD,RD (CSD)
1RH-4	2	с	10	Check		10-1	F-3	QS	VCSJ8	10ST 10 1 FS FD,RD (CSD)
1RH-14	2	A/P	6	Gale	s	10-1	D8	LTJ		1BVT 1.47.5-Leak Test (SP)
1RH-15	2	A/P	6	Gate	s	<sup>•</sup> 10-1	B-8	LTJ		1BVT 1.47.5-Leak Test (SP) 1OST-45.4-(RPV)
1RH-16	2	A/P	4	Ball	s	10-1	C-9	LTJ		1BVT 1.47.5-Leak Test (SP)
MOV-1RH-700	1	A	14	Gate	s	10-1	F-1	QST	VSCJ9	1OST-10.4-Stroke & Time Open/Closed (CSD) (RPV)
								LM		1OST-10.5-Leakage Monitoring (2 YR) (R per Tech. Specs.)
MOV-1RH-701	1	A	14	Gate	s	10-1	F-2	QST	VSCJ9	1OST-10.4-Stroke & Time Open/Closed (CSD) (RPV)
								LM		1OST-10.5-Leakage Monitoring (2 YR) (R per Tech. Specs.)
MOV-1RH-720A	1	A	10	Gate	S	10-1	C-9	QST	VSCJ9	1OST-10.4-Stroke & Time Open/Closed (CSD) (RPV)
								LM		Continuous Monitoring of RHR System Pressure
MOV-1RH-720B	1	A	10	Gate	S	10-1	D-9	QST	VSCJ9	1OST-10.4-Stroke & Time Open/Closed (CSD) (RPV)
								LM		Continuous Monitoring of RHR System Pressure
RV-1RH-721	2	с	3 x 4	Relief		10-1	B-7	SPT		1BVT 1.60.5-(10 YR)

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SYSTEM NAME: S	fety Injectio					VALV	EOUTLINE			
Valve Mark Number	Valve Class	Valve Category	Valve Size (in.)	Valve Type	NSA	Dra OM No.	wing Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	SYSTEM NUMBER: 11 Comments
ISI 1	2	с	12	Check		11-1	G-3	QS	VRR1	Sample Disassembly and Inspection per 1/2CMP-75-ALOYCO CHECK 1M(R)
SI-2	2	с	12	Check		11-1	G-3	QS	VRR1	Sample Disassembly and Inspection per 1/2CMP-75-ALOYCO-CHECK-1M(R)
SI-5	2	с	12	Check		11-1	G-2	QS		10ST-11.1(2)-PS.FD (Q)
								QS	VROJ12	10ST-11.14A-FS,FD (R)
SI-6	2	С	10	Check		11-1	E-2	QS		10ST-11.2-FS,RD (Q)
								QS	VROJ13	10ST-11.14A-FS,FD (R)
SI-7	2	с	10	Check		11-1	E-4	QS		10ST-11.1-FS,RD (Q)
								QS	VROJ13	10ST-11.14A-FS,FD (R)
SI-10	1	A/C	6	Check		11-1	D-8	QS	VROJ14	1OST-11.16-FS,RD by Leak Test (R)
								QS	VROJ14	10ST-11.14A-FS,FD (R)
								LT		1OST-11.16-Leak Test (2 YR) (CSD or R per Tech. Specs.)
SI-11	1	A/C	6	Check		11-1	D-8	QS	VROJ14	1OST-11.16-FS,RD by Leak Test (R)
								QS	VROJ14	10ST-11.14A-FS,FD (R)
								LT		1OST-11.16-Leak Test (2 YR) (CSD or R per Tech. Specs.)
SI-12	1	A/C	6	Check		11-1	C-8	QS	VROJ14	1OST-11.16-FS,RD by Leak Test (R)
								QS	VROJ14	10ST-11.14A-FS,FD (R)
								LT		1OST-11.16-Leak Test (2 YR) (CSD or R per Tech. Specs.)
SI-13	2	A/C/P	6	Check		11-1	F-7	LT		1BVT 1.47.11 Leak Test (2 YR) (R per Tech. Specs.)

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SYSTEM NAME: S	Sofety Inject	ion				BV VAL	/PS-1 IST VE OUTLINE			
Valve Mark	Valve		Valve	1 Mahan	- <u> </u>	T Dri	awing	+	L VCS.L VRO.L	SYSTEM NUMBER: 11
Number	Class	Category	Size (in.)	Туре	NSA	OM No.	Coord.	Test Requirement	or Relief Requests	Comments
1SI-14	2	A/C/P	6	Check		11-1	F-7	LT		1BVT 1.47.11 Leak Test (2 YR) (R per Tech Specs )
1SI-15	1	A/C/P	6	Check		11-1	F-9	LT		1OST 11.19-Leak Test (2 YR) (R per Tooli Specs.)
1SI-16	1	A/C/P	6	Check		11-1	F-9	LT		10ST-11.19-Leak Test (2 YR) (R per Tech Specs.)
1SI-17	1	A/C/P	6	Check		11-1	F-9	LT		1OST-11.19-Leak Test (2 YR) (R per Tech Specs.)
1SI-20	1	A/C	6	Check		11-1	F-10	QS	VROJ15	10ST-11.14B-FS,FD (R)
	- <b> </b> '	<u> </u> !				'		LT		1OST-11.19-Leak Test (2 YR)
151-21	1	A/C	6	Check		11-1	F-10	QS	VROJ15	10ST-11.14B-FS,FD (R)
	<u> </u> '	<b> </b> '	<b></b> ]					LT		1OST-11.19-Leak Test (2 YR)
1SI-22	1	A/C	6	Check		11-1	F-10	QS	VROJ15	10ST-11.14B-FS,FD (R)
	<u> </u> !	<u>                                     </u>	<b> </b>	<b> </b>	<u> </u> !		ļ!	LT		10ST-11.19-Leak Test (2 YR)
151-23	1	A/C	6	Check		11-1	C-10	QS	VROJ14	10ST-11.16-FS,RD by Leak Test (R)
1				1				QS	VROJ14	10ST-11.14A-FS,FD (R)
								LT		1OST-11.16-Leak Test (2 YR) (CSD or R per Tech. Specs.)
151-24	1	A/C	6	Check		11-1	D-10	QS	VROJ14	1OST-11.16-RS,RD by Leak Test (R)
				1			·	QS	VROJ14	10ST-11.14A-FS,FD (R)
								LT		1OST-11.16 Leak Test (2 YR) (CSD or R per Tech. Specs.)

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EVETEM MAME	-fatu Inio ati					ВV VALV	PS-1 IST /EOUTLINE			
Valve Mark	ately injectic		Valve	L Valva		1 Dra	wina		VCSI VROI	SYSTEM NUMBER: 11
Number	Class	Category	Size (in.)	Vaive Type	NSA	OM No.	Coord.	Test Requirement	or Relief Requests	Comments
1SI-25	1	A/C	6	Check		11-1	D-10	QS	VROJ14	10ST-11.16-FS,RD by Leak Test (R)
								QS	VROJ14	10ST-11.14A-FS,FD (R)
								LT		1OST-11.16 Leak Test (2 YR) (CSD or R per Tech. Specs.)
151-27	2	A/C	8	Check	T	11-1	G-1	QS	VROJ16	10ST-11.20-PS.FD (CSD)
		, ,	.				ļ	QS	VROJ16	10ST-11.14B-FS,FD (R)
								QS	VROJ16	1BVT 1.47.11-FS,RD by Leak Test (R)
								LT		1BVT 1.47.11-Leak Test (2 YR)
1SI-28	2	с	2	Check		11-1	F-4	QS		10ST-11.1-FS,RD (Q)
								QS		10ST-11.2-FS,FD (Q)
1SI-29	2	с	2	Check		11-1	F-2	QS		10ST-11.1-FS,FD (Q)
								QS	1	10ST-11.2-FS,RD (Q)
151-41	2	A/P	1	Globe	LS	11-2	D-6	LTJ		1BVT 1.47.5-Leak Test (SP)
151-42	2	A/C/P	1	Check		11-2	D-5	ŁTJ		1BVT 1.47.5-Leak Test (SP)
1SI-48	1	A/C	12	Check		11-2	C-2	QS	VROJ33	1BVT 1.11.3-FS,FD (R)
								LT		1OST-11.4B-Leak Test (2 YR) (R per Tech Specs.)
151-49	1	A/C	12	Check		11-2	E-2	QS	VROJ33	1BVT 1.11.3-FS,FD (R)
								LT		1OST-11.4B-Leak Test (2 YR) (R per Tech. Specs.)

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		· · · · · · · · · · · · · · · · · · ·				BV VALV	/PS-1 IST /E OUTLINE			· · · · · · · · · · · · · · · · · · ·
SYSTEM NAME: Sa	fety Injection	on T	Value	1 <sup></sup>					I	SYSTEM NUMBER: 11
Valve Mark Number	Valve Class	Valve Category	Size (in.)	Valve Type	NSA	OM No.	Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
1SI-50	1	A/C	12	Check		11-2	G·2	QS	VROJ33	1BVT 1.11.3-FS,FD (R)
								LT		1OST-11.48 Leak Test (2 YR) (R per Tech Specs.)
151-51	1	A/C	12	Check		11-2	C-2	QS	VROJ33	18VT 1.11.3-FS,FD (R)
								LT		1OST-11.4A-Leak Test (2 YR) (R per Tech. Specs.)
ISI-52	1	A/C	12	Check		11-2	E-2	QS	VROJ33	1BVT 1.11.3-FS,FD (R)
								LT		1OST-11.4A-Leak Test (2 YR) (CSD or R per Tech. Specs.)
181-53	1	A/C	12	Check		11-2	G-2	QS	VROJ33	1BVT 1.11.3 FS FD (R)
								LT		1OST-11.4A-Leak Test (2 YR) (CSD or R per Tech. Specs.)
151-83	1	A/C	3	Check		11-1	E-7	QS	VROJ17	10ST-11.20-PS,FD (CSD)
								QS	VROJ17	10ST-11.14B-FS,FD (R)
								QS	VROJ17	1BVT 1.47.11-FS,RD by Leak Test (R)
								٤T		1BVT 1.47.11-Leak Test (2 YR)
ISI-84	1	A/C	3	Check		11-1	F-7	QS	VROJ17	10ST-11.20-PS ,FD (CSD)
								QS	VROJ17	10ST-11.14B-FS,FD (R)
								QS	VROJ17	1BVT 1.47.11-FS,RD by Leak Test (R)
								LT		1BVT 1.47.11-Leak Test (2 YR)
ISI-94	2	A/C	3	Check		11-1	B-7	QS	VROJ18	10ST-11.14B-FS,FD (R)
								QS	VROJ18	1BVT 1.47.11-FS,RD by Leak Test (R)
								LT		1BVT 1.47.11 Leak Test (2 YR)

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SYSTEM NAME: SA	felv Injectiv	0					/PS-1 IST /E OUTLINE	<b>y</b>		
Valve Mark	Valve	Valve	Valve	Malva		Dra	wing			SYSTEM NUMBER: 11
Number	Class	Category	Size (in.)	Туре	NSA	OM No.	Coord.	Test Requirement	or Relief Requests	Comments
1SI 95	2	A/C	3	Check		11-1	A.7	QS	VROJ17	10ST -11.20-PS,FD (CSD)
								QS	VROJ17	10ST-11.14B-FS,FD (R)
								QS	VROJ17	1BVT-1.47.11-FS,RD by Leak Test (R)
·								LT		18VT 1.47.11-Leak Test (2 YR)
1SI-100	1	с	2	Check		11-1	A-9	QS	VROJ15	10ST-11.14B-FS,FD (R)
151-101	1	с	2	Check		11-1	A-9	QS	VROJ15	10\$T-11.14B-FS,FD (R)
TV-1SI-101-1	2	A	1	Globe	s	11-2	B-6	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
FV-1SI-101-2	2	A	1	Globe	s	11-2	B-5	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
ISI-102	1	С	2	Check		11-1	B-9	QS	VROJ15	10ST-11.14B-FS,FD (R)
ISI-115	2	С	1	Check		11-1	C-3	QS	VROJ19	10ST-47.3B-FS,RD (Q or R)
ISI-116	2	С	1	Check		11-1	C-3	QS	VROJ19	10ST-47.3B-FS,RD (Q or R)
MOV-1SI-836	2	A	3	Gate	S	11-1	A-6	QST	VROJ20	1OST-1.10-Stroke & Time Open/Closed (CSD or R) (RPV)
								LT	•	1BVT 1.47.11-Leak Test (2 YR)
/OV-1SI-842	2	Α	2	Globe	s	11-2	E-5	QST		10ST-47.3B-Stroke & Time Closed (Q) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
RV-1SI-845A	2	с	¾ x 1	Relief		11-1	D-2	SPT		1BVT 1.60.5-(10 YR)
RV+1SI+845B	2	с	¾ x 1	Relief		11-1	D-2	SPT		1BVT 1.60.5-(10 YR)

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EVETER MARE						BV VALV	/PS-1 IST /E OUTLINE			
STSTEM NAME: Sa	itely Injectio	on I	Valve	r	<b>T</b>	Dra				SYSTEM NUMBER: 11
Valve Mark Number	Valve Class	Valve Category	Size (in.)	Valve Type	NSA	OM No.	Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
RV-1SI-845C	2	с	¾ x 1	Relief		11-1	D-4	SPT		1BVT 1.60.5 (10 YR)
RV-1SI-857	2	с	% x 1	Relief		11-1	B-6	SPT		1BVT 1.60.5-(10 YR)
RV-1SI-858A	2		1 x 2	Relief		11-2	A-2	SPT		1BVT 1.60.5-(10 YR)
RV-1SI 858B	2	с	1 x 2	Relief		11-2	C-2	SPT		1BVT 1.60.5-(10 YR)
RV-1SI 858C	2	с	1 x 2	Relief		11-2	E-2	SPT		18VT 1.60.5-(10 YR)
MOV-1SI-860A	2	A	12	Gate	S	11-1	F-3	QST	VCSJ10	1OST-1.10-Stroke & Time Open/Closed (CSD) (RPV)
	·							LT		1BVT 1.47.11-Leak Test (2 YR)
MOV-1SI-860B	2	A	12	Gate	S	11-1	F-4	QST	VCSJ10	1OST-1.10-Stroke & Time Open/Closed (CSD) (RPV)
								LT		1BVT 1.47.11-Leak Test (2 YR)
MOV-1SI-862A	2	B	12	Gate	0	11-1	G-3	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
MOV-1SI-862B	2	8	12	Gate	0	11-1	G-3	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
MOV-1SI-863A	2	B	6	Gate	S	11-1	E-1	QST		1OST-47.3B-Stroke & Time Open (Q) (RPV)
MOV-1SI-863B	2	В	6	Gate	S	11-1	E-5	QST		1OST-47.3B-Stroke & Time Open (Q) (RPV)
MOV-1SI-865A	2	B	12	Gate	0	11-2	B-2	QST	VCSJ11	10M-51.4.C & 10ST-1.10 Stroke & Time Closed (CSD) 1BVT 1.11.3-(RPV)
MOV-1SI-865B	2	B	12	Gate	0	11-2	E-2	QST	VCSJ11	10M-51.4.C & 10ST-1.10 Stroke & Time Closed (CSD) 1BVT 1.11.3-(RPV)
MOV-1SI-865C	2	8	12	Gate	0	11-2	G-2	QST	VCSJ11	10M-51.4.C & 10ST-1.10 Stroke & Time Closed (CSD) 1BVT 1.11.3-(RPV)
MOV-1SI 867A	2	В	3	Gale	s	11-1	A-2	QST	VROJ21	1OST-1.10-Stroke & Time Open (CSD or R) (RPV)

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				······································		B\ VAL\	/PS-1 IST /E OUTLINE			
SYSTEM NAME: Sa	afety Injectik	ນຄ T	T Mathia	,						SYSTEM NUMBER: 11
Valve Mark Number	Valve Class	Valve Category	Valve Size (in.)	Valve Typ <del>e</del>	NSA	OM No.	wing Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
MOV-1SI-867B	2	В	3	Gale	S	11-1	A 2	QST	VROJ21	1OST 1 10-Stroke & Time Open (CSD or R) (RPV)
MOV-1SI-867C	2	A	3	Gate	s	11-1	B-6	QST	VROJ22	1OST-11.14B-Stroke & Time Open/Closed (R) (RPV)
								LT		1BVT 1.47.11-Leak Test (2 YR)
MOV-1SI-867D	2	A	3	Gate	S	11-1	B-6	QST	VROJ22	1OST-11.14B-Stroke & Time Open/Closed (R) (RPV)
								LT		1BVT 1.47.11-Leak Test (2 YR)
MOV-1SI-869A	2	A	3	Gate	s	11-1	E-7	QST	VROJ20	1OST-1.10-Stroke & Time Open/Closed (CSD or R) (RPV)
								LT		1BVT 1.47.11-Leak Test (2 YR)
MOV-15I-869B	2	A	3	Gale	S	11-1	F-7	QST	VROJ20	1OST-1.10-Stroke & Time Open/Closed (CSD or R) (RPV)
								LT		1BVT 1.47.11-Leak Test (2 YR)
TV-1SI-884A	2	B	1	Globe	ο	11-1	C-5	QST		10ST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-1SI-884 <del>B</del>	2	В	1	Globe	0	11-1	C-5	QST		1OST-47.3B Stroke & Time Closed (Q) (RPV)
TV-1SI-884C	2	В	1	Globe	0	11-1	C-4	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
MOV-1SI-885A	2	A	2	Globe	0	11-1	F-4	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
								LT		1BVT 1.47.11-Leak Test (2 YR)
MOV-1SI-885B	2	A	2	Globe	ο	11-1	F-4	QST		10ST-47.3B-Stroke & Time Closed (Q) (RPV)
								LT		1BVT 1.47.11-Leak Test (2 YR)

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					- <u></u>	B\ VAL\	/PS-1 IST /E OUTLINE			
SYSTEM NAME: S	afety Injectio	on						1		SYSTEM ALLIANDED. 11
Valve Mark	Valve	Valve	Valve	Valve		Dra	wing	Tast	VCSJ, VROJ	STSTEM NOMBER. TI
Number	Class	Category	Size (in.)	Туре	NSA	OM No.	Coord.	Requirement	or Relief Requests	Comments
MOV-1SI-885C	2	A	2	Globe	0	11-1	F-5	QST		10ST-47 3B-Stroke & Time Closed (Q) (RPV)
								LT		1BVT 1.47.11-Leak Test (2 YR)
MOV-1SI-885D	2	A	2	Globe	0	11-1	F-5	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
								LT		1BVT 1.47.11-Leak Tesi (2 YR)
TV-1SI-889	2	A	3/4	Gate	S	11-1	G-8	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
MOV-1SI-890A	2	A/P	10	Gate	s	11-1	D-3	LT		1BVT 1.47.11-Leak Test (2 YR) (RPV)
MOV-1SI-890B	2	A/P	10	Gate	s	11-1	D-5	LT		1BVT 1.47.11-Leak Test (2 YR) (RPV)
MOV-1SI-890C	2	A	10	Gate	ο	11-1	D-6	QST	VCSJ12	1OST-1.10-Stroke & Time Open/Closed (CSD) (RPV)
								LT		1BVT 1.47.11-Leak Test (2 YR)
RV-1SI-894	2	С	¾ x 1	Relief		11-2	D-5	SPT		1BVT 1.60.5-(10 YR)

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		··				BV VALV	/PS-1 IST /E OUTLINE	· · · · · · · · · · · · · · · · · · ·		
SYSTEM NAME: S	afety Injectic	on - Gaseous I	Nitrogen Sy	stem				L		SYSTEM NUMBER: 1
Valve Mark Number	Valve Class	Valve Category	Size (in.)	Valve Type	NSA	OM No.	Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
RV-1GN-108	3	с	1 x 1½	Relief		11-2	E-7	SPT		1BVT 1.60.5 (10 YR)
RV-1GN-109	3	С	1 x 1½	Relief		11-2	F-7	SPT		1BVT 1.60.5-(10 YR)
RV-1GN-117	3	С	1 x 1½	Relief		11-2	G.7	SPT 1		1BVT 1.60.5-(10 YR)
RV-1GN-118	3	с	¾x1	Relief		11-2	G-6	SPT		1BVT 1.60.5-(10 YR)
RV-1GN-119	3	с	¾ x 1	Relief		11-2	E-6	SPT		1BVT 1.60.5-(10 YR)
RV-1GN-120	3	С	¾ x 1	Relief		11-2	F-6	SPT		1BVT 1.60.5-(10 YR)
ING-518	3	A/C	Y2	Check		11-2	F-6	QS	VROJ32	1BVT 2.34.4 - FS, RD by Leak Test (R)
								LT		1BVT 2.34.4 - Leak Test (2 YR)
ING-519	З	A/C	Y2	Check		11-2	E-6	QS	VROJ32	1BVT 2.34.4 - FS, RD by Leak Test (R)
								LT		1BVT 2.34.4 - Leak Test (2 YR)
NG-520	3	A/C	1/2	Check		11-2	G-6	QS	VROJ32	1BVT 2.34.4 - FS, RD by Leak Test (R)
								LT		1BVT 2.34.4 - Leak Test (2 YR)

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						BV VALV	/PS-1 IST /E OUTLINE			
SYSTEM NAME: Co	ontainment	Vacuum T	L Malua	γ		·····				SYSTEM NUMBER: 12
Valve Mark Number	Valve Class	Valve Category	Size (in.)	Valve Type	NSA	Dra OM No.	Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
TV-1CV-101A	2	A	1	Globe	0	12-1	D-6	QST		1OST-47.3B Stroke & Time Closed (Q) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1CV-101B	2	A	1	Globe	0	12-1	D-7	QST		1OST 47.3B Stroke & Time Closed (Q) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1CV-102	2	A	1	Globe	0	12-1	E-7	QST		1OST-47.3B Stroke & Time Open/Closed (Q)
	ļ							LTJ		1BVT 1.47.5-Leak Test (SP) (RPV)
TV-1CV-102-1	2	A	1	Globe	0	12.1	E-8	QST		1OST-47.3B Stroke & Time Open/Closed (Q)
								LTJ		1BVT 1.47.5-Leak Test (SP) (RPV)
TV-1CV-150A	2	A	2	Globe	0	12-1	F-6	QST		1OST-47.3B Stroke & Time Open/Closed (Q)
								LTJ		1BVT 1.47.5-Leak Test (SP) (RPV)
TV-1CV-150B	2	A	2	Globe	s	12-1	F-7	QST		1OST-47.3B Stroke & Time Open/Closed (Q)
								LTJ		1BVT 1.47.5-Leak Test (SP) (RPV)
TV-1CV-150C	2	A	2	Globe	0	12-1	E-7	QST		1OST-47.3B Stroke & Time Closed (Q)
								LTJ		1BVT 1.47.5-Leak Test (SP) (RPV)
TV-1CV-150D	2	A	2	Globe	S	12-1	E-6	QST		1OST-47.3B-Stroke & Time Closed (Q)
								LTJ		1BVT 1.47.5-Leak Test (SP) (RPV)
HCV-1CV-151	2	A/P	8	Butterfly	LS	12-1	F-8	LTJ		1BVT 1.47.5 Leak Test (SP)
HCV-1CV-151-1	2	A/P	8	Butterfly	LS	12-1	F-7	LTJ		1BVT 1.47.5 Leak Test (SP)
ICV-57	2	A/P	3/8	Głobe	SS	12-1	C-4	LTJ		1BVT 1.47.5 Leak Test (SP)
ICV-58	2	A/P	3/8	Globe	SS	12.1	B-4	LTJ		1BVT 1 47.5 Leak Test (SP)

SYSTEM MANEL C						BV VALV	PS-1 IST E OUTLINE			
Valve Mark	Valve	Vacuum Valve	Valve	Valve	<u> </u>	Dra	wing	Tect	VCSJ, VROJ	SYSTEM NUMBER: 12
Number	Class	Category	Size (in.)	Туре	NSA	OM No.	Coord.	Requirement	or Relief Requests	Comments
1CV-59	2	A/P	3/8	Globe	SS	12-1	B-4	LTJ		1BVT 1.47.5-Leak Test (SP)
1CV-60	2	A/P	3/8	Globe	SS	12-1	B-4	LTJ		1BVT 1.47.5 Leak Test (SP)

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Beaver Valley Power Station

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						BV VALV	/PS-1 IST /E OUTLINE				]
SYSTEM NAME: C	ontainment	Depressurizati	ion (Quenc	h Spray)				1		SYSTEM NUMBER 1	-
Valve Mark Number	Valve Class	Valve Category	Valve Size (in.)	Valve Type	NSA	Dra OM No.	wing Coord.	- Test Requirement	VCSJ, VROJ or Relief Requests	Comments	1
1QS-3	2	A/C	10	Check		13-1	E-9	QS	VROJ34	1OST-1.10-FS,FD,RD by Mechanical Exerciser (R)	
								LTJ		1BVT 1.47.5-Leak Test (SP)	1
1QS-4	2	A/C	10	Check		13-1	E-9	QS	VROJ34	1OST-1.10-FS,FD,RD by Mechanical Exerciser (R)	
								LTJ		1BVT 1.47.5-Leak Test (SP)	1
MOV-1QS-100A	2	B/P	12	Gate	0	13-1	C-4	POS		10ST-47.3B-(RPV)	1
MOV-1QS 100B	2	B/P	12	Gate	0	13-1	D-4	POS		10ST-47.3B-(RPV)	1
RV-1QS-100A	2	С	1½ x 2½	Relief	13-1	F-3	SPT			1BVT 1.60.5-(10 YR)	
RV-1QS-100B	2	С	1½ x 2½	Relief	13-1	F-5	SPT			1BVT 1.60.5-(10 YR)	
MOV-1QS-101A	2	A	10	Gate	S	13-1	E-9	QST		1OST-47.3B-Stroke & Time Open/Closed (Q) (RPV)	
								LTJ		1BVT 1.47.5-Leak Test (SP)	1
MOV-1QS-101B	2	A	10	Gate	s	13-1	F-9	QST		1OST-47.3B-Stroke & Time Open/Closed (Q) (RPV)	
								. LTJ		1BVT 1.47.5-Leak Test (SP)	
MOV-1QS-103A	2	B	10	Gale	0	13-1	E-7	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)	
MOV-1QS-103B	2	В	10	Gate	0	13-1	F-7	QST		10ST-47.3B-Stroke & Time Closed (Q) (RPV)	
MOV-1QS-104A	2	В	3	Diaphragm	s	13-1	<sup>•</sup> Е-З	QST		10ST-13.10A-Stroke & Time Open (Q) (RPV)	
MOV-1QS-104B	2	В	3	Diaphragm	s	13-1	E-3	QST		1OST-13.10B-Stroke & Time Open (Q) (RPV)	ļ

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						B	/PS-1 IST /E OUTLINE			
SYSTEM NAME: (	Containment	Depressurizati	on (Baciro	Surray				···		
Valve Mark	Valve	Value	Valve		1	Dra	wina			SYSTEM NUMBER: 13
Number	Class	Category	Size (in.)	Туре	NSA	OM No.	Coord.	Test Requirement	or Relief Requests	Comments
1RS-100	2	A/C	10	Check		13-2	C-6	QS	VROJ34	1OST-1.10-FS,FD,RD, by Mechanical Exerciser (R)
						,		LTJ		1BVT 1.47.5-Leak Test (SP)
1RS-101	2	A/C	10	Check		13-2	B-8	QS	VROJ34	1OST-1.10-FS,FD,RD, by Mechanical Exerciser (R)
<u> </u>								LTJ		1BVT 1.47.5-Leak Tesl (SP)
MOV-1RS-155A	2	В	12	Gate	o	13-2	F-6	QST		1OST-47.3B-Stroke & Time Open/Closed (Q) (RPV)
MOV-1RS-155B	2	В	12	Gate	0	13-2	F-8	QST		1OST-47.3B-Stroke & Time Open/Closed (Q) (RPV)
MOV-1RS-156A	2	В	10	Gate	0	13-2	D-6	QST		1OST-47.3B-Stroke & Time Open/Closed (Q) (RPV)
MOV-1RS-156B	2	В	10	Gate	0	13-2	D-8	QST		1OST-47.3B-Stroke & Time Open/Closed (Q) (RPV)
1RS-157	2	В	6	Gate	LS	13-2	D-7	QS		1OST-47.3B-Stroke Only Open (Q) 1OST-45.4-(RPV)
1RS-158	2	с	6	Check		13-2	D-7	QS	VRR3	Sample Disassembly and Inspection per CMP 1/2-75-VELAN CHECK-1M (R)
1RS-159	2	В	6	Gate	LS	13-2	D-9	QS		1OST-47.3B-Stroke Only Open (Q) 1OST-45.4-(RPV)
IRS-160	2	с	6	Check		13-2	D-9	QS	VRR3	Sample Disassembly and Inspection per CMP 1/2-75-VELAN CHECK-1M (R)

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		· · · · · · · · · · · · · · · · · · ·				B\ VAL\	/PS-1 IST /E OUTLINE	·····		
SYSTEM NAME: R	eactor Plant	Sample								SYSTEM NUMBER: 14A
Valve Mark Number	Valve Class	Valve Category	Valve Size (in.)	Valve Type	NSA	Dra OM No.	wing Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
TV-1SS-100A1	2	A	3/4	Globe	0	14A-1	D-3	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
			<b>_</b>					LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1SS-100A2	2	A	3/4	Globe	0	14A-1	D-3	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
	_			: 				LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1SS-102A1	2	A	3/4	Globe	s	14A-1	A-3	QST		1OST-47.3B-Stroke & Time Open/Closed (Q)
								LTJ		1BVT 1.47.5-Leak Test (SP) (RPV)
TV-1SS-102A2	2	A	3/4	Globe	s	14A-1	A-3	QST		1OST-47.3B-Stroke & Time Open/Closed (Q)
								LTJ		1BVT 1.47.5-Leak Test (SP) (RPV)
TV-1SS-103A1	2	A	3/4	Globe	0	14A-1	D-3	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1SS-103A2	2	A	3/4	Globe	ο	14A-1	D-3	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1SS-104A1	2	A	3/4	Globe	0	14A-1	C-3	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1SS-104A2	2	A	3/4	Globe	0	14A-1	C-3	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
				•••••				LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1SS-105A1	2	A	3/4	Globe	S	14A-1	B-3	QST		1OST-47.3B-Stroke & Time Open/Closed (Q)
								LTJ		1BVT 1.47.5-Leak Test (SP) (RPV)

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EVETEM NAME -	2 Plar	· C. mate				BV VAL'	/PS-1 IST VE OUTLINE	······	· <u>······</u> ·····························	
STOLEN NAME. N	actor man	T Sample	T Valve	r			,			SYSTEM NUMBER: 14A
Valve Mark Number	Valve Class	Valve Category	Size (in.)	Valve Type	NSA	OM No.	wing Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
TV-1SS-105A2	2	A	3/4	Globe	s	14A-1	B-3	QST		1OST 47.3B Stroke & Time Open/Closed (Q)
	<u> </u>	<b></b>	<u>   </u>	L			'	LTJ		1BVT 1.47.5-Leak Test (SP) (RPV)
TV-1SS-109A1	2	A	3/4	Giobe	0	14A 1	E-3	QST		10ST-47.3B-Stroke & Time Closed (Q) (RPV)
	<u> </u>	ļ		L	′		!	LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1SS-109A2	2	A	3/4	Globe	0	14A-1	E-3	QST		10ST-47.3B-Stroke & Time Closed (Q) (RPV)
	<u>  '</u>	ļ				'	<u> </u>	LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1SS-111A1	2		3/4	Globe	<b>o</b>	14A-1	D-3	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
	ļ!	<b> </b> '			!	<u> </u>		LTJ	1	1BVT 1.47.5-Leak Test (SP)
TV-1SS-111A2	2		3/4	Globe	0	14A-1	D-3	QST		10ST-47.3B-Stroke & Time Closed (Q) (RPV)
	<u> </u>	L'				1!		LTJ	1	1BVT 1.47.5-Leak Test (SP)
TV-1SS-112A1	2		3/4	Globe	0	14A-1	E-3	QST		10ST-47.3B-Stroke & Time Closed (Q) (RPV)
		L!		l				LTJ		1BVT 1.47.5-Leak Tesl (SP)
FV-1SS-112A2	2	^	3/4	Globe	0	14A-1	E-3	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
		L						LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1SS-117A	2	в	3/4	Globe	0	14A-1	G-2	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
FV-1SS-117B	2	В	3/4	Globe	0	14A-1	F-2	QST		10ST-47.3B-Stroke & Time Closed (Q) (RPV)
fV-1SS-117C	2	В	3/4	Globe	0	14A-1	F-2	QST		10ST-47.3B-Struke & Time Closed (Q) (RPV)
₹V-1SS-605	2	A/C	¾ x 1	Relief		14A-1	E-3	SPT		1BVT 1 60 5 (10 YR)
· · · · · · · · · · · · · · · · · · ·		]				.	ı [	LTJ		1BVT 1.47.5-Leak Test (SP)

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						BV	/PS-1 IST /E OUTLINE			
SYSTEM NAME: R	leactor Plant	Sample					·			SYSTEM NUMBER: 144
Valve Mark Number	Valve Class	Valve Category	Valve Size (in.)	Valve Type	NSA	Dra OM No.	wing Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
RV-1SS 606	2	A/C	¾ x 1	Relief		14A-1	A-3	SPT		1BVT 1.60.5-(10 YR)
	_			· · · · · · · · · · · · · · · · · · ·				LTJ	•	1BVT 1.47.5-Leak Test (SP)
RV-1SS-607	2	A/C	¾ x 1	Relief		14A-1	D-3	SPT		1BVT 1.60.5-(10 YR)
								LTJ		1BVT 1.47.5-Leak Test (SP)
RV-1SS-608	2	A/C	⅔ x 1	Relief		14A-1	D-3	SPT		1BVT 1.60.5-(10 YR)
								, LTJ		1BVT 1.47.5-Leak Test (SP)
RV-1SS-609	2	A/C	¾×1	Relief		14A-1	<b>B</b> -3	SPT		1BVT 1.60.5-(10 YR)
								LTJ		1BVT 1.47.5-Leak Test (SP)
RV-1SS-610	2	A/C	¾ x 1	Relief		14A-1	C-3	SPT		1BVT 1.60.5-(10 YR)
								LTJ		1BVT 1.47.5-Leak Test (SP)
V-1SS-611	2	A/C	¾ x 1	Relief		14A-1	E-3	SPT		1BVT 1.60.5-(10 YR)
								LTJ		1BVT 1.47.5-Leak Test (SP)

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SYSTEM NAME: D	and an DL	0				B VAL	VPS-1 IST VE OUTLINE			
Value Mark	eactor Plant	Component C	Valve	ler	<u> </u>	Dra	wina			SYSTEM NUMBER: 15
Number	Class	Category	Size (in.)	Valve Type	NSA	OM No.	Coord.	Test Requirement	or Relief Requests	Comments
1CCR 4	3	С	18	Check		15-1	E-6	QS		10ST-15.1-FS,FD (Q)
								QS		10ST-15.2(3)-FS,RD (Q)
1CCR-5	3	с	18	Check		15-1	E-7	QS		10ST-15.2-FS,FD (Q)
								QS		10ST-15.1(3)-FS,RD (Q)
1CCR-6	3	С	18	Check		15-1	E-8	QS		10ST-15.3-FS,FD (Q)
······································								QS		10ST-15.1(2)-FS,RD (Q)
TV-1CC-103A	2	A	6	Globe	0	15-5	A-6	QST	VROJ23	1OST-1.10-Stroke & Time Clused (CSD or R) (RPV)
								ЦТЈ		1BVT 1.47.5-Leak Test (SP)
TV-1CC-103A1	2	A	6	Globe	0	15-5	B-6	QST	VROJ23	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1CC-103B	2	A	6	Globe	0	15-5	A-4	QST	VROJ23	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1CC-103B1	2	•	6	Globe	0	15-5	B-4	QST	VROJ23	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
IV-1CC-103C	2	۸	6	Globe	ο	15-5	A-3	QST	VROJ23	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
·								LTJ		18VT 1.47.5 Leak Test (SP)

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							VPS-1 IST VE OUTLINE			
SYSTEM NAME: Re	eactor Plant	Component C	ooling Wat	er		¥				SYSTEM NUMBER: 15
Valve Mark Number	Valve Class	Valve Category	Valve Size (in.)	Valve Type	NSA	Dra OM No.	wing Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
TV-1CC-103C1	2	A	6	Globe	0	15-5	B-3	QST	VROJ23	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
······								LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1CC-105D1	2	A .	6	Globe	0	'15-5	F-6	QST	VROJ23	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1CC-105D2	2	A	<sup>.</sup> 6	Globe	0	15-5	G-6	QST	VROJ23	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1CC-105E1	2	A	4	Globe	0	15-5	F-5	QST	VROJ23	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1CC-105E2	2	A	4	Globe	0	15-5	G-5	QST	VROJ23	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
								ŁTJ		1BVT 1.47.5-Leak Tesl (SP)
TV-1CC-107A	3	A	2	Globe	0	15-5	C-6	QST	VROJ23	1OST-1.10-Stroke & Time Closed (USD or R) (RPV)
								· LT		1BVT 1.60.7-Leak Test (2 YR)
TV-1CC-107B	3	A	2	Globe	0	15-5	D-6	QST	VROJ23	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
								LT		1BVT 1.60.7-Leak Test (2 YR)
TV-1CC-107C	3	A	2	Globe	φ	15-5	F-6	QST	VROJ23	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
								LT		1BVT 1.60.7-Leak Test (2 YR)
TV-1CC-107D1	2	A	3	Globe	0	15-5	F-4	QST	VROJ23	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
								LTJ		1BVT 1.47.5 Leak Test (SP)

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						B' VAL	VPS-1 IST VE OUTLINE	<u> </u>		
SYSTEM NAME: R	eactor Plant	Component C	Cooling Wa	ter						SYSTEM NUMBER: 15
Valve Mark Number	Valve Class	Valve Category	Valve Size (in.)	Valve Type	NSA	Dra OM No.	wing Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
TV-1CC-107D2	2	A	3	Globe	0	15-5	G-4	QST	VROJ23	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1CC-107E1	2	A	2	Globe	0	15-5	F-3	QST	VROJ23	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1CC-107E2	2	A	2	Globe	0	15-5	G-3	QST	VROJ23	1OST-1.10-Stroke & Time Closed (CSD or R) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
RV-1CC-109	3	с	∛×1	Relief		15-2	E-7	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-110	3	с	% x 1	Relief		15-2	E-6	SPT		1BVT 1.60.5-(10 YR)
TV-1CC-110D	2	A	8	Globe	0	29-2	E-9	QST	VCSJ14	1OST-1.10-Stroke & Time Closed (CSD) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1CC-110E2	2	A	8	Globe	ο	29-2	A-2	QST	VCSJ14	1OST-1.10-Stroke & Time Closed (CSD) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1CC-110E3	2	A	8	Globe	0	29-2	A-3	QST	VCSJ14	1OST-1.10-Stroke & Time Closed (CSD) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1CC-110F1	2	A/P	8	Globe	s	29-2	E-10	LŢJ		1BVT 1.47.5-Leak Test (SP) (RPV)
TV-1CC-110F2	2	A	8	Globe	0	29-2	F-10	QST	VCSJ14	1OST-1.10-Stroke & Time Closed (CSD) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
RV-1CC-111A	3	с	¾×1	Relief		15-2	B-6	SPT		1BVT 1.60.5-(10 YR)
TV-1CC-111A1	2	A	6	Globe	ο	15-3	B-8	QST	VCSJ15	1OST-1.10-Stroke & Time Closed (CSD) (RPV)
······								LTJ		1BVT 1.47.5-Leak Test (SP)

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SYSTEM NAME R	eactor Plan	Component	Contine MA			B VAL	VPS-1 IST VE OUTLINE	······································		
Valve Mark	Valve	Mahuo	Valve	Nahua	<u> </u>	Dra	wina			SYSTEM NUMBER: 1
Number	Class	Category	Size (in.)	Туре	NSA	OM No.	Coord.	Test Requirement	or Relief Requests	Comments
TV-1CC-111A2	2	A	6	Gkibe	0	15-3	B∙8	QST	VCSJ15	10ST-1 10-Stroke & Time Closed (CSD) (RPV)
								LTJ		1BVT 1.47.5 Leak Test (SP)
RV-1CC-111B	3	с	% x 1	Relief		15-2	B-6	SPT		1BVT 1.60.5 (10 YR)
TV-1CC-111D1	2	A	6	Globe	0	<sup>·</sup> 15-3	F-4	QST	VCSJ15	1OST-1.10-Stroke & Time Closed (CSD) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1CC-111D2	2	A	6	Globe	0	15-3	G-4	QST	VCSJ15	1OST-1.10-Stroke & Time Closed (CSD) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
MOV-1CC-112A2	2	A	18	Butterfly	s	15-5	A-7	QST		1OST-47.3B-Stroke & Time Open/Closed (Q) (RPV)
								QST	VCSJ31	1OST-10.4 & 1OM-10.4.A & C-Stroke & Time Open/Closed (CSD)
								LÌJ		1BVT 1.47.5-Leak Test (SP)
MOV-1CC-112A3	2	A	18	Butterfly	S	15-5	F-7	QST		1OST-47.3B-Stroke & Time Open/Closed (Q) (RPV)
								QST	VCSJ31	1OST-10.4 & 10M-10.4 A & C-Stroke & Time Open/Closed (CSD)
								LTJ		1BVT 1.47.5-Leak Test (SP)
MOV-1CC-112B2	2	A	18	Butterfly	s	15-5	A-8	QST		1OST-47.3B-Stroke & Time Open/Closed (Q) (RPV)
								QST	VCSJ31	1OST-10.4 & 1OM-10.4.A & C Stroke & Time Open/Closed (CSD)
								LTJ		1BVT 1.47.5-Leak Test (SP)

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						B VAL	VPS-1 IST VE OUTLINE				7
SYSTEM NAME: Re	actor Plant	Component C	Cooling Wa	ler			•			SYSTEM NUMBER 1	5
Valve Mark Number	Valve Class	Valve Category	Valve Size (in.)	Valve Type	NSA	Dra OM No.	wing Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments	
MOV-1CC-112B3	2	A	18	Butterfly	s	15-5	F-8	QST		1OST-47.3B-Stroke & Time Open/Closed (Q) (RPV)	
								QST	VCSJ31	1OST-10.4 & 1OM-10.4.A & C Stroke & Time Open/Closed (CSD)	
								LTJ		1BVT 1.47.5-Leak Test (SP)	1
RV-1CC-113A	3	с	% x 1	Relief		15-3	D-2	SPT		1BVT 1.60.5-(10 YR)	
RV-1CC-113B	3	С	¾ x 1	Relief		15-3	D-5	SPT		1BVT 1.60.5-(10 YR)	
RV-1CC-113C	3	с	¾ x 1	Relief		15-3	C-8	SPT		1BVT 1.60.5-(10 YR)	
RV-1CC-115A	3	С	% x 1	Relief		15-5	8-4	SPT		1BVT 1.60.5-(10 YR)	1
RV-1CC-115B	3	С	% x 1	Relief		15-5	D-4	SPT		1BVT 1.60.5-(10 YR)	1
RV-1CC-115C	3	с	¾ x 1	Relief		15-5	E-4	SPT		1BVT 1.60.5-(10 YR)	1
RV-1CC-116A	3	С	¾ x 1	Relief		15-5	C-3	SPT		1BVT 1.60.5 (10 YR)	1
RV-1CC-116B	3	с	% x 1	Relief		15-5	D-3	SPT		1BVT 1.60.5-(10 YR)	
RV-1CC-116C	3	с	% x 1	Relief		15-5	E-3	SPT		1BVT 1.60.5-(10 YR)	
RV-1CC-117	3	С	% x 1	Relief		15-4	C-9	SPT		1BVT 1.60.5-(10 YR)	
RV-1CC-118	3	с	% x 1	Relief		15-4	C-9	SPT		1BVT 1.60.5-(10 YR)	
RV-1CC-119A	3	с	% x 1	Relief		15-5	C-7	SPT		1BVT 1.60.5-(10 YR)	
RV-1CC-119B	3	с	¾ x 1	Relief		15-5	E-8	SPT		1BVT 1.60.5-(10 YR)	
V-1CC-121-1	3	В	2	Globe	0	15-5	B-1	QST		10ST-47.3B-Stroke & Time Closed (Q) (RPV)	
V-1CC-121-2	з	В	2	Globe	0	15-5	F-2	QST		10ST-47.3B-Stroke & Time Closed (Q) (RPV)	
V-1CC-125	3	B	6	Globe	ο	15-2	A-3	QST		10ST-47.3B-Stroke & Time Closed (Q) (RPV)	i
V-1CC-125-1	3	В	6	Globe	0	15-1	F-5	QST		10ST-47.3B-Stroke & Time Closed (Q) (RPV)	

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Beaver Valley Power Station

Unit 1

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						B VAL	VPS-1 IST VE OUTLINE			
SYSTEM NAME: Re	eactor Plant	Component C	Cooling Wa	ter						SYSTEM NUMBER: 15
Valve Mark Number	Valve Class	Valve Category	Valve Size (in.)	Valve Type	NSA	Dra OM No.	Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
TV-1CC-125-2	3	6	6	Globe	0	15-1	F-5	QST		10ST-47.3B Stroke & Time Closed (Q) (RPV)
TV-1CC-126	3	В	8	Globe	0	15-2	A-4	QST		10ST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-1CC-126-1	3	в	8	Globe	0	15-1	G.7	QST		10ST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-1CC-126-2	3	В	8	Globe	ο	15-1	G-8	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-1CC-127	3	В	8	Globe	0	15-2	B-5	QST		10ST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-1CC-127-1	3	В	8	Globe	0	15-1	F-9	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-1CC-127-2	3	В	8	Globe	0	15-1	E-9	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-1CC-129	3	В	6	Globe	0	15-2	A-10	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-1CC-129-1	3	В	6	Globe	0	15-2	B-10	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-1CC-129-2	3	В	6	Globe	0	15-2	E-10	QST	-	1OST-47.3B-Stroke & Time Clased (Q) (RPV)
TV-1CC-133-2	3	8	1½	Globe	0	15-2	G-9	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-1CC-133-3	3	В	6	Globe	0	15-2	F-10	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-1CC-134-1	3	B	1½	Globe	0	15-2	A-7	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-1CC-134-2	3	B	1½	Globe	ο	15-2	B-7	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-1CC-134-3	3	8	1½	Globe	ο	15-2	G-8	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-1CC-136	3	в	12	Globe	ο	15-2	A-5	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
RV-1CC-136A	3	С	% x 1	Relief		15-5	B.7	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-136B	3	С	¾ x 1	Relief		<b>15</b> .5	D-8	SPT		1BVT 1.60.5-(10 YR)
TV-1CC-137	3	B	2	Głobe	ο	15-5	B-1	QST		10ST-47.3B-Stroke & Time Closed (Q) (RPV)
IV-1CC-137A	3	В	1½	Globe	0	15-5	D-2	QST		10ST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-1CC-137B	3	В	1½	Globe	S	15-5	E-1	QST		10ST-47.3B-Stroke & Time Closed (Q) (RPV)

Unit 1

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CVCTEN MANT							VPS-1 IST VE OUTLINE			
Value Mart	eactor Plant	Component C	Jooling Wa	ter	1	Dra	wina			SYSTEM NUMBER: 15
Number	Class	Category	Size (in.)	Valve Type	NSA	OM No.	Coord.	Test Requirement	or Relief Requests	Comments
RV-1CC-139A	3	С	% x 1	Relief		15-4	B-6	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-139B	3	с	¾ x 1	Relief		15-4	B-6	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-139C	3	c ·	∛x1	Relief		,15-4	8-6	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-139D	3	с	¾ x 1	Relief		15-4	C-6	SPT		1BVT 1.60.5 (10 YR)
RV-1CC-139E	3	С	¾ x 1	Relief		15-4	D-6	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-139F	3	С	% x 1	Relief		15-4	E-6	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-139G	3	с	% x 1	Relief		15-4	E-6	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-139H	3	с	% x 1	Relief		15-4	E-6	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-1391	3	с	¾ x 1	Relief		15-4	F-6	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-139J	3	с	% x 1	Relief		15-4	F-6	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-139K	3	с	¾ x 1	Relief		15-4	F-6	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-139L	3	с	%x1	Relief		15-4	G-6	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-139M	3	С	¾x1	Relief		15-4	D-6	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-139N	3	с	¾x1	Relief		15-4	D-6	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-139P	3	с	¾ x 1	Relief		15-4	C-6	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-139R	3	с	¾ x 1	Relief		15-4	C-6	SPT		1BVT 1.60.5 (10 YR)
RV-1CC-140A	3	с	¾ x 1	Relief		15-4	B-3	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-140B	3	с	% x 1	Relief	·	15-4	8-3	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-140C	3	с	¾ x 1	Relief		15-4	B-3	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-140D	3	с	⅔ x 1	Relief		15-4	C-3	SPT		1BVT 1.60.5 (10 YR)
RV-1CC-140E	3	с	¾ x 1	Relief		15-4	D-3	SPT		1BVT 1 60.5 (10 YR)

Unit 1

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SYSTEM NAME: Re	actor Plant	Component C	ooling Wat	ler	<b></b>					SYSTEM NUMBER: 15
Valve Mark Number	Valve Class	Valve Category	Valve Size (in.)	Valve Type	NSA	OM No.	Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
RV-1CC-140F	3	С	¾ x 1	Relief		15-4	E-3	SPT	1	1BVT 1.60.5 (10 YR)
RV-1CC-140G	3	С	¾ x 1	Relief		15-4	E-3	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-140H	3	с	<u> </u>	Relief		15-4	E-3	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-1401	3	с	¾ x 1	Relief		15-4	F-3	SPT		1BVT 1.60.5 (10 YR)
RV-1CC-140J	3	С	% x 1	Relief		15-4	F-3	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-140K	3	с	¾ x 1	Relief		15-4	F-3	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-140L	3	С	% x 1	Relief		15-4	G-3	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-140M	3	С	¾×1	Relief		15-4	D-3	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-140N	3	с	∛x1	Relief		15-4	D-3	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-140P	3	С	¾×1	Relief		15-4	C-3	SPT		1BVT 1.60.5-(10 YR)
RV-1CC-140R	3	С	¾x1	Relief		15-4	C-3	SPT		1BVT 1.60.5-(10 YR)
ICCR-247	2	A	18	Butterfly	LS	15-5	A-7	QS	VCSJ16	10M-10.4.A-Stroke Only Open (CSD) 10ST-10.4 (CSD)
·								LTJ		1BVT 1.47.5-Leak Test (SP)
1CCR-248	2	A	18	Butterfly	LS	15-5	A-8	QS	VCSJ16	10M-10.4.A-Stroke Only Open (CSD) 10ST-10.4 (CSD)
								LTJ		1BVT 1.47.5-Leak Test (SP)
ICCR-251	2	A	18	Butterfly	LS	. 15-5	G-8	QS	VCSJ16	10M-10.4.A-Stroke Only Open (CSD) 10ST-10.4 (CSD)
								LTJ		1BVT 1.47.5-Leak Test (SP)
ICCR-252	2	A	18	Butterfly	LS	15-5	G-8	QS	VCSJ16	10M-10.4.A-Stroke Only Open (CSD) 10ST-10.4 (CSD)
								LTJ		1BVT 1.47.5-Leak Test (SP)

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EVETEM HAND							VPS-1 IST			
STSTEM NAME: R	eactor Plant	Component C	Cooling Wa	ler						SYSTEM NUMBER: 15
Valve Mark Number	Valve Class	Valve Category	Size (in.)	Valve Type	NSA	OM No.	Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
RV-1CC-261	2	A/C	% x 1	Relief		15-5	A-7	SPT		1BVT 1.60.5-(10 YR)
								LTJ		1BVT 1.47.5-Leak Test (SP)
RV-1CC-262	2	A/C	¾ x 1	Relief		15-5	F-8	SPT		1BVT 1.60.5-(10 YR)
								LTJ		1BVT 1.47.5-Leak Tesi (SP)
RV-1CC-263	2	A/C	% x 1	Relief		15-5	A-8	SPT		1BVT 1.60.5-(10 YR)
								LTJ		1BVT 1.47.5-Leak Test (SP)
RV-1CC-264	2	A/C	¾x1	Relief		15-5	F-7	SPT		1BVT 1.60.5-(10 YR)
								LTJ		1BVT 1.47.5-Leak Test (SP)
RV-1CC-265	2	A/C	% x 1	Relief		15-5	F-4	SPT		1BVT 1.60.5-(10 YR)
								LT		1BVT 1.47.5-Leak Test (SP)
RV-1CC-266	2	A/C	¾ x 1	Relief		15-3	F-4	SPT		1BVT 1.60.5-(10 YR)
					Ļ			LT		1BVT 1.47.5-Leak Test (SP)
RV-1CC-267	2	A/C	¼x1	Relief		29-2	E-9	SPT		1BVT 1.60.5-(10 YR)
·								LTJ		1BVT 1.47.5-Leak Test (SP)
RV-1CC-268	2	A/C	¾ x 1	Relief		29-2	A-3	SPT		1BVT 1.60.5-(10 YR)
								LTJ		1BVT 1.47.5-Leak Test (SP)
RV-1CC-269	2	A/C	¾ x 1	Relief		15-3	B-8	SPT		1BVT 1 60.5 (10 YR)
								LTJ		1BVT 1.47.5-Leak Test (SP)

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SYSTEM MANE						B VAL	VPS+1 IST VE OUTLINE			
STSTEM NAME: R	eactor Plant	Component C	Cooling Wat	ler	- <u></u>		wing			SYSTEM NUMBER: 15
Number	Class	Valve Category	Size (in.)	Valve Type	NSA	OM No.	Coord.	Test Requirement	or Relief Requests	Comments
RV-1CC-270	2	A/C	∛×1	Relief		15-5	B-4	SPT		1BVT 1.60.5-(10 YR)
								LTJ		1BVT 1.47.5-Leak Test (SP)
RV-1CC-271	2	A/C	% x 1	Relief		15-5	B-3	SPT		1BVT 1.60.5 (10 YR)
								LTJ		1BVT 1.47.5 Leak Test (SP)
RV-1CC-272	2	A/C	∛ x 1	Relief		15-5	F-6	SPT		1BVT 1.60.5-(10 YR)
								LTJ		1BVT 1.47.5-Leak Test (SP)
RV-1CC-273	2	A/C	¾ x 1	Relief		15-5	F-3	SPT		1BVT 1.60.5-(10 YR)
<u></u>								LTJ		1BVT 1.47.5-Leak Test (SP)
RV-1CC-274	2	A/C	∛x1	Relief		15-5	F-5	SPT		1BVT 1.60.5-(10 YR)
		······						LTJ		1BVT 1.47.5-Leak Test (SP)
RV-1CC-275	2	A/C	¾ x 1	Relief		15-3	B-6	SPT		1BVT 1.60.5-(10 YR)
								LTJ		1BVT 1.47.5-Leak Test (SP)
1CCR-289	3	A/C	2	Check		15-5	C-3	QS	, VROJ24	18VT 1.60.7-FS,RD by Leak Test (R)
<u> </u>								LT		1BVT 1.60.7-Leak Test (2 YR)
1CCR-290	3	A/C	2	Check		15-5	D-3	QS	VROJ24	1BVT 1.60.7-FS,RD by Leak Test (R)
								LT		1BVT 1.60.7-Leak Test (2 YR)
1CCR-291	3	A/C	2	Check		15-5	F-3	QS	VROJ24	1BVT 1.60.7-FS,RD by Leak Test (R)
								LT		1BVT 1.60.7-Leak Test (2 YR)

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Inservice Testing (IST) Program For Pumps And Valves

Beaver Valley Power Station

Unit 1

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							VPS-1 IST VE OUTLINE			
STSTEM NAME: FO	uel Pool Coo	oling and Purifi	ication			·				SYSTEM NUMBER: 20
Valve Mark Number	Valve Class	Valve Category	Size (in.)	Valve Type	NSA	OM No.	Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
1PC-9	2	A/P	6	Ball	LS	20-1	D-8	LTJ		1BVT 1.47.5 Leak Test (SP)
1PC-10	2	A/P	6	Ball	LS	20-1	D-7	LTJ		1BVT 1.47.5-Leak Test (SP)
1PC-37	2	A/P	6	Ball	LS	20-1	D-8	LTJ		1BVT 1.47.5-Leak Test (SP)
1PC-38	2	A/P	6	Ball	LS	20-1	D-7	LTJ		1BVT 1.47.5-Leak Test (SP)

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Inservice Testing (IST) Program For Pumps And Valves

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Beaver Valley Power Station

SYSTEM NAME: M	ain Steam									CVCTEM AN INC.
Vaive Mark Number	Valve Class	Valve Category	Valve Size (in.)	Valve Typ <del>e</del>	NSA	Dra OM No.	wing Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
1MS-15	2	В	3	Gate	LO	21-1	B-4	QS		1OST-24.4-Stroke Only Closed (Q) 1OST-24.9-Stroke Only Closed (CSD)
1MS-16	2	В.	3	Gate	LO	21-1 ,	D-4	QS		10ST-24.4-Stroke Only Closed (Q) 10ST-24.9-Stroke Only Closed (CSD)
1MS-17	2	В	3	Gate	LS	21-1	F-3	QS		1OST-24.4-Stroke Only Open (O) 1OST-24.9-Stroke Only Open (CSD)
1MS-18	2	с	<u>,</u> 3	Check		21-1	G-4	QS		10ST-24.4-PS,FD (Q)
								QS	VROJ25	1OST-24.9-FS,FD (CSD)
								QS	VROJ25	1BVT-1.60.7-FS,RD by Leak Test (R)
1MS-19	2	C	3	Check		21-1	G-4	QS		10ST-24.4-PS,FD (Q)
								QS	VROJ25	1OST-24.9-FS,FD (CSD)
								QS	VROJ25	1BVT-1.60.7-FS,RD by Leak Test (R)
1MS-20	2	С	3	Check		21-1	G-4	QS		10ST-24.4-PS,FD (Q)
								QS	VROJ25	1OST-24.9-FS,FD (CSD)
								QS	VROJ25	1BVT-1.60.7-FS,RD by Leak Test (R)
1MS-80	2	С	3	Check		21-1	C-7	QS	VROJ26	Sample Disassembly and Inspection per 1CMP-75-CRANE CHECK-1M(R) 1OM-50.4.C PS,FD S/U after disassembly
1MS-81	2	С	3	Check		21-1	C-7	QS	VROJ26	Sample Disassembly and Inspection per 1CMP-75-CRANE CHECK-1M(R) 1OM-50.4.C PS,FD S/U after disassembly
1MS-82	2	с	3	Check		21-1	E-7	QS	VROJ26	Sample Disassembly and Inspection per 1CMP-75-CRANE CHECK-IM(R) 1OM-50.4.C PS,FD S/U after disassembly
MOV-1MS-101A	2	В	2	Globe	s	21-1	C-8	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
NRV-1MS-101A	2	B/C	32	Check	0	21-1	B-8	QS	VCSJ17	10ST-1.10-FS.RD (CSD) (RPV)

Unit 1

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						BV VAL	/PS-1 IST VE OUTLINE			
SYSTEM NAME: M	ain Steam							Ι		SYSTEM NUMBER: 21
Valve Mark Number	Valve Class	Valve Category	Valve Size (in.)	Valve Type	NSA	OM No.	wing Coord.	- Test Requirement	VCSJ, VROJ or Relief Requests	Comments
PCV-1MS-101A	2	В	6	Globe	A	21-1	A-5	QST	VCSJ18	1OST-1.10-Stroke & Time Open/Closed and Fail Closed (CSD) (RPV)
SV-1MS-101A	2	с	6 x 10	Safety		21-1	B-4	SPT		1BVT 1.60.5 & 1BVT 1.21.2-(5 YR)
TV-1MS-101A	2	B/C	32	Inverse Check	0	21-1	B-8	QST	VCSJ19	10ST-21.4-Stroke & Time Clused (CSD) (RPV)
MOV-1MS-101B	2	В	2	Globe	s	21-1	E-8	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
NRV-1MS-101B	2	B/C	32	Check	0	21-1	D-8	QS	VCSJ17	10ST-1.10-FS,RD (CSD) (RPV)
PCV-1MS-101B	2	В	`6	Giobe	A	21-1	C-5	QST	VCSJ18	10ST-1.10-Stroke & Time Open/Closed and Fail Closed (CSD) (RPV)
SV-1MS-101B	2	с	6 x 10	Salety	<u> </u>	21-1	D-4	SPT		1BVT 1.60.5 & 1BVT 1.21.2-(5 YR)
TV-1MS-101B	2	B/C	32	Inverse Check	0	21-1	D-8	QST	VCSJ19	10ST-21.5-Stroke & Time Closed (CSD) (RPV)
MOV-1MS-101C	2	В	2	Giobe	S	21-1	G-8	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
NRV-1MS-101C	2	B/C	32	Check	<u> </u>	21-1	F-8	QS	VCSJ17	1OST-1.10-FS,RD (CSD) (RPV)
PCV-1MS-101C	2	В	6	Globe	A	21-1	E-5	QST	VCSJ18	1OST-1.10-Stroke & Time Open/Closed and Fail Closed (CSD) (RPV)
SV-1MS-101C	2	с	6 x 10	Salety		21-1	E-4	SPT		1BVT 1.60.5 & 1BVT 1.21.2-(5 YR)
TV-1MS-101C	2	B/C	32	Inverse Check	0	21-1	F-8	QST	VCSJ19	1OST-21.6-Stroke & Time Closed (CSD) (RPV)
SV-1MS-102A	2	с	6 x 10	Safety		21-1	B-4	SPT		1BVT 1.60.5 & 1BVT 1.21.2-(5 YR)
SV-1MS-102B	2	С	6 x 10	Salety		21-1	D-4	SPT		1BVT 1.60.5 & 1BVT 1.21.2-(5 YR)
SV-1MS-102C	2	с	6 x 10	Safety		21-1	E-4	SPT		1BVT 1.60.5 & 1BVT 1.21.2-(5 YR)
SV-1MS-103A	2	с	6 x 10	Safety		21-1	B-4	SPT		1BVT 1.60.5 & 1BVT 1.21.2 (5 YR)
SV-1MS-1038	2	с	6 x 10	Safety		21-1	D-4	SPT		1BVT 1.60.5 & 1BVT 1.21 2-(5 YR)
SV-1MS-103C	2	с	6 x 10	Salety		21-1	E-4	SPT		1BVT 1.60.5 & 1BVT 1 21.2-(5 YR)
SV-1MS-104A	2	с	6 x 10	Safety		21-1	B-3	SPT		1BVT 1.60.5 & 1BVT 1.21.2-(5 YR)

Inservice Testing (IST) Program For Pumps And Valves

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Beaver Valley Power Station

						B\ VAL\	/PS-1 IST /E OUTLINE	······		
SYSTEM NAME: M	lain Steam								<u> </u>	SYSTEM MUMDED: 21
Valve Mark	Valve	Valve	Valve	Valve		Dra	wing	Tost	VCSJ, VROJ	STSTEW NOWBER: 21
Number	Class	Category	Size (in.)	Туре	NSA	OM No.	Coord.	Requirement	or Relief Requests	Comments
SV-1MS-1048	2	с	6 x 10	Safety		21-1	D-3	SPT		1BVT 1.60.5 & 1BVT 1.21.2-(5 YR)
SV-1MS-104C	2	с	6 x 10	Safety		21-1	E-3	SPT		1BVT 1.60.5 & 1BVT 1.21.2 (5 YR)
SV-1MS-105A	2	С	6 x 10	Safety		21-1	B-3	SPT		1BVT 1.60.5 & 1BVT 1.21.2 (5 YR)
SV-1MS-1058	2	с	6 x 10	Salety		21-1	D-3	SPT		1BVT 1.60.5 & 1BVT 1.21.2-(5 YR)
SV-1MS-105C	2	С	6 x 10	Safety		21-1	E-3	SPT		1BVT 1.60.5 & 1BVT 1.21.2 (5 YR)
TV-1MS-105A	3	в	3	Gate	S	21-1	G-4	QST		10ST-24.4-Stroke & Time Open (Q) (RPV)
TV-1MS-105B	3	В	3	Gate	S	21-1	G-5	QST		1OST-24.4-Stroke & Time Open (Q) (RPV)
MOV-1MS-105	3	B	3	Gate	0	21-1	G-4	QST	VCSJ20	1OST-1.10-Stroke & Time Open/Closed (CSD) (RPV)
TV-1MS-111A	2	B	1½	Gate	0	26-4	E-1	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-1MS-111B	2	ß	1%	Gate	0	26-4	C-1	QST		10ST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-1MS-111C	2	в	1½	Gate	0	26-4	A-1	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)

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Inservice Testing (IST) Program For Pumps And Valves

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						BV VALV	/PS-1 IST /E OUTLINE	······································		
SYSTEM NAME: Fe	edwater	I	L Matrix				·			SYSTEM NUMBER: 24
Valve Mark Number	Valve Class	Valve Category	Size (in.)	Valve Typ <del>e</del>	NSA	Dra OM No.	Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
1FW-33	3	с	6	Check		24-2	E-7	QS	VCSJ21	10ST-24.9-FS,FD (CSD)
·								QS	VCSJ21	10ST-24.8-FS,RD (CSD)
1FW-34	3	с	4	Check		24-2	E-2	QS	VCSJ21	10ST-24.8-FS,FD,RD (CSD)
1FW-35	3	с	4	Check		24-2	E-4	QS	VCSJ21	10ST-24.8-FS,FD,RD (CSD)
1FW-36	3	B	6	Gate	LO	24-2	D-7	QS		10ST-24.4-Stroke Only Closed (Q)
1FW-37	3	8	4	Gate	LO	24-2	D-2	QS		10ST-24.2-Stroke Only Closed (Q)
1FW-38	3	В	4	Gate	S	24-2	D-4	<sup>°</sup> QS		1OST-24.3-Stroke Only Open (Q)
1FW-39	3	B	6	Gate	s	24-2	D-7	QS		1OST-24.4-Stroke Only Open (Q)
1FW-40	3	8	4	Gate	S	24-2	D-2	QS		1OST-24.2-Stroke Only Open (Q)
1FW-41	3	В	4	Gate	LO	24-2	D-5	QS		1OST-24.3-Stroke Only Closed (Q)
1FW-42	2	С	3	Check		24-1	B-7	QS	VCSJ21	1OST-24.8-FS,FD (CSD)
								QS		FS,RD by 10M-54 PAB Log (Q) & 10ST-24.11(R)
1FW-43	2	с	3	Check		24-1	E-7	QS	VCSJ21	10ST-24.8-FS,FD (CSD)
								QS		FS,RD by 10M-54 PAB Log (Q) & 10ST-24.11(R)
1FW-44	2	С	3	Check		24-1	G-7	QS	VCSJ21	10ST-24.8-FS,FD (CSD)
								QS		FS,RD by 10M-54 PAB Log (Q) & 10ST-24.11(R)
1FW-50	3	с	1	Check		24-2	E-7	QS		10ST-24.4-PS,FD (Q)
		_						QS	VCSJ22	10ST-24.9-FS,FD (CSD)
1FW-51	3	с	1	Check		24-2	E-2	QS		10ST-24.2-PS,FD (Q)
								QS	VCSJ22	10ST-24.8-FS,FD (CSD)

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Inservice Testing (IST) Program For Pumps And Valves

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		······				B\ VAL\	/PS-1 IST /E OUTLINE			
SYSTEM NAME: Fe	edwater	r	Litatua							SYSTEM NUMBER: 24
Valve Mark Number	Valve Class	Valve Category	Size (in.)	Valve Type	NSA	Dra OM No.	Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
1FW-52	3	с	1	Check		24-2	E-5	QS		10ST-24.3-PS,FD (Q)
								QS	VCSJ22	1OST-24.8-FS,FD (CSD)
1FW-68	3	С	1	Check		24-2	E-8	QS		10ST-24.4-PS,FD (Q)
								QS	VCSJ22	10ST-24.9-FS,FD (CSD)
1FW-69	3	с	1	Check		24-2	E-2	QS		10ST-24.2-PS,FD (Q)
								QS	VCSJ22	10ST-24.8-FS,FD (CSD)
1FW-70	3	С	1	Check		24-2	E-5	QS		10st-24.3-Ps,FD (Q)
								QS	VCSJ22	1OST-24.8-FS,FD (CSD)
MOV-1FW-150A	3	В	20	Gate	ο	24-3	C-3	QST	VCSJ23	1OST-1.10-Stroke & Time Closed (CSD) (RPV)
MOV-1FW-150B	3	ß	20	Gate	0	24-3	D-3	QST	VCSJ23	10ST-1.10-Stroke & Time Closed (CSD) (RPV)
MOV-1FW-151A	2	B	3	Globe	0	24-2	C-3	QST		1OST-24.1-Stroke & Time Open/Closed (Q) (RPV)
MOV-1FW-151B	2	В	3	Globe	ο	24-2	C-3	QST		1OST-24.1-Stroke & Time Open/Closed (Q) (RPV)
MOV-1FW-151C	2	в	3	Globe	0	24-2	<b>B-</b> 3	QST		1OST-24.1-Stroke & Time Open/Closed (Q) (RPV)
MOV-1FW-151D	2	В	3	Globe	0	24-2	B-3	QST		1OST-24.1-Stroke & Time Open/Closed (Q) (RPV)
MOV-1FW-151E	2	B	3	Globe	0	24-2	A-3	QST		1OST-24.1-Stroke & Time Open/Closed (Q) (RPV)
MOV-1FW-151F	2	B	3	Globe	0	24-2	A-3	QST		1OST-24.1-Stroke & Time Open/Closed (Q) (RPV)
RV-1FW-155	2	с	3 x 4	Relief		24-2	F-7	SPT		1BVT 1.60.5 (R)

Inservice Testing (IST) Program For Pumps And Valves

Unit 1

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						B\ VAL\	/PS-1 IST /E OUTLINE			
SYSTEM NAME: F	edwater			· · · · · · · · · · · · · · · · · · ·						SYSTEM NUMBER 2
Valve Mark Number	Valve Class	Valve Category	Valve Size (in.)	Vaive Type	NSA	Dra OM No.	wing Coord.	- Test Requirement	VCSJ, VROJ or Relief Requests	Comments
MOV-1FW-156A	2	B/C	16	Check	0	24-1	8-7	QST	VCSJ24	1OST-1.10-Stroke & Time Closed (CSD) (RPV) 1OST-24.14A - Vently closure by Leak Test (R)
MOV-1FW-156B	2	B/C .	16	Check	ο	24-1	D-7	QST	VCSJ24	10ST-1.10-Stroke & Time Closed (CSD) (RPV) 10ST-24.14B - Verify closure by Leak Test (R)
MOV-1FW-156C	2	B/C	16	Check	ο	24-1	F-7	QST	VCSJ24	1OST-1.10-Stroke & Time Closed (CSD) (RPV) 1OST-24.14C - Verify closure by Leak Test (R)
HCV-1FW-158A	2	B/P	3	Gate	0	24-1	B-7	POS		10ST-24.11-(RPV)
HCV-1FW-158B	2	B/P	3	Gate	0	24 <del>.</del> 1	D-7	POS		10ST-24.11-(RPV)
HCV-1FW-158C	2	B/P	3	Gate	0	24-1	G-7	POS		10ST-24.11-(RPV)
FCV-1FW-478	2	в	16	Globe	A	24-1	B-4	QST	VCSJ25	1OST-1.10-Stroke & Time Closed and Fail Closed (CSD) (RPV)
FCV-1FW-479	2	ß	4	Globe	A	24-1	A-4	QST		1OST-47.3B-Stroke & Time Closed and Fail Closed (Q) (RPV)
FCV-1FW-488	2	В	16	Globe	A	24-1	D-4	QST	VCSJ25	1OST-1.10-Stroke & Time Closed and Fail Closed (CSD) (RPV)
FCV-1FW-489	2	B	4	Globe	A	24-1	D-4	QST		1OST-47.3B-Stroke & Time Closed and Fail Closed (Q) (RPV)
FCV-1FW-498	2	В	16	Globe	A	24-1	F-4	QST	· VCSJ25	1OST-1.10-Stroke & Time Closed and Fail Closed (CSD) (RPV)
FCV-1FW-499	2	B	4	Globe	A	24-1	F-4	QST		1OST-47.3B-Stroke & Time Closed and Fail Closed (Q) (RPV)
IFW-622	2	с	3	Check		24-2	C-4	QS	VCSJ21	10ST-24.8-FS,FD,RD (CSD)
FW-623	2	с	3	Check		24-2	C-4	QS	VCSJ21	1OST-24.8-FS,FD,RD (CSD)
FW-624	2	с	3	Check		24-2	B-4	QS	VCSJ21	1OST-24.8-FS,FD,RD (CSD)
FW-625	2	с	3	Check		24-2	8-4	QS	VCSJ21	1OST-24.8-FS,FD,RD (CSD)
FW-626	2	С	3	Check		24-2	A-4	QS	VCSJ21	10ST-24.8-FS,FD,RD (CSD)
FW-627	2	с	3	Check		24-2	A-4	QS	VCSJ21	10ST-24.8-FS,FD,RD (CSD)

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						B VAL	VPS-1 IST VE OUTLINE			·····
STSTEM NAME: S	leam Genera	alor Blowdown	Value 1							SYSTEM NUMBER: 2
Valve Mark	Valve	Valve	Valve	Valve	AIG A	Dra	wing	Test	VCSJ, VROJ	
Number	Class	Category	(in.)	Туре	NSA	OM No.	Coord.	Requirement	or Relief Requests	Comments
TV-18D-100A	2	В	3	Globe	0	25-1	B-4	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-18D-100B	2	В	3	Globe	0	25-1	D-4	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-18D-100C	2	8	3	Globe	0	25-1	F-4	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-1BD-101A1	2	B	3	Gate	0	25-1	B-2	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-18D-101A2	2	B	3	Gate	ο	25-1	B-2	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-18D-101B1	2	B	3	Gate	0	25-1	D-2	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-18D-10182	2	B	3	Gate	0	25-1	D-2	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-1BD-101C1	2	B	З	Gate	0	25-1	F-2	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
TV-1BD-101C2	2	B	3	Gate	0	25-1	F-2	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)

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Inservice Testing (IST) Program For Pumps And Valves

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Unit 1

			····				BVPS-1 I VALVE OU1	ST /LINE		
SYSTEM NAME: M	Aain Turbine	and Conden:	ser System					T		SYSTEM NUMBER: 26
	T		Valve			Dra	wing	1	VCSJ, VROJ	
Valve Mark Number	Valve Class	Valve Category	Size (in.)	Valve Type	NSA	OM No.	Coord.	Test Requirement	or Relief Requests	Comments
TV-1SV-100A	2	A	6	Globe	s	26-6	D-9	QST	VCSJ26	10ST-1.10-Stroke & Time Open/Closed (CSD) (RPV)
	_							LTJ		1BVT 1.47.5-Leak Test (SP)
1AS-278	2	A/C	6	Check		26-6	D-10	QS	VCSJ26	10ST-1.10-FS,FD,RD, by Mechanical Exerciser (CSD)
			i					LTJ		1BVT 1.47.5-Leak Test (SP)

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Inservice Testing (IST) Program For Pumps And Valves

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Unit 1

						,	BVPS-1 I	ST LINE		
SYSTEM NAME: A	uxiliary Ste	am	Valve		1	Dra	wing		VCSJ VROJ	SYSTEM NUMBER: 27
Valve Mark Number	Valve Class	Valve Category	Size (in.)	Vaive Type	NSA	OM No.	Coord.	Test Requirement	or Relief Requests	Comments
HYV-1AS-101A	3	В	8	Gate	ο	27-1	D-3	QST	· · · · · · · · · · · · · · · · · · ·	1OST-47.3B-Stroke & Time Closed (Q) (RPV)
HYV-1AS-101B	3	В	8	Gate	0	27-1	D-2	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)

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Inservice Testing (IST) Program For Pumps And Valves

							BVPS-11 VALVE OUT	LINE		
SYSTEM NAME: R	iver Water			1	r				······	SYSTEM NUMBER: 30
Valve Mark Number	Valve Class	Valve Category	Valve Size (in.)	Valve Type	NSA	Dra OM No.	wing Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
1RW-57	3	С	20	Check		30-1	A-3	QS		10ST-30.2-FS,FD (Q)
······								QS	VCSJ29	1OST-30.6A-FS,RD (Q or CSD)
1RW-58	3	с	20	Check		30-1	C-3	QS		10ST-30.3-FS,FD (Q)
								QS	VCSJ29	1OST-30.6B-FS,RD (Q or CSD)
1RW-59	3	с	20	Check		30-1	D-3	QS		10ST-30.6-FS,FD (Q)
								QS	VCSJ29	1OST-30.6A & B-FS,RD (Q or CSD)
RV-1RW-101A	2	с	¾ x 1	Relief		30-3	C-8	SPT		1BVT 1.60.5-(10 YR)
RV-1RW-1018	2	с	¾ x 1	Relief		30-3	E-8	SPT		1BVT 1.60.5-(10 YR)
RV-1RW-101C	2	с	¾ x 1	Relief		30-3	D-8	SPT		1BVT 1.60.5-(10 YR)
RV-1RW-101D	2	с	¾x1	Relief		30-3	F-8	SPT	_	1BVT 1.60.5-(10 YR)
RV-1RW-102A	3	с	¥ x 1	Relief		30-3	C-2	SPT		1BVT 1.60.5-(10 YR)
MOV-1RW-102A2	3	В	20	Butterfly	o	30-1	A-4	QST		1OST-30.2-Stroke & Time Open (Q) (RPV)
RV-1RW-102B	3	с	¾ x 1	Relief		30-3	D-2	SPT		1BVT 1.60.5-(10 YR)
MOV-1RW-102B1	3	B	20	Butterfly	s	30-1	C-4	QST		1OST-30.3-Stroke & Time Open (Q) (RPV)
RV-1RW-102C	3	с	% x 1	Relief		30-3	E-2	SPT		1BVT 1.60.5-(10 YR)
MOV-1RW-102C1	3	В	20	Butterfly	S	30-1	D-4	QST	VCSJ30	10ST-30.6B-Stroke & Time Open (Q or CSD) (RPV)
MOV-1RW-102C2	3	B	20	Butterfly	S	30-1	D-4	QST	VCSJ30	1OST-30.6A-Stroke & Time Open (Q or CSD) (RPV)
MOV-1RW-103A	3	В	24	Butterfly	s	30-3	B-2	QST		10ST-30.4-Stroke & Time Open/Closed (Q) (RPV)
MOV-1RW-103B	3	В	24	Butterfly	s	30-3	B-2	QST		10ST-30.4-Stroke & Time Open/Closed (Q) (RPV)
MOV-1RW-103C	3	В	24	Butterfly	s	30-3	G-2	QST		1OST-30.5-Stroke & Time Open/Clused (Q) (RPV)
MOV-1RW-103D	3	в	24	Butterfly	s	30-3	G-2	QST		10ST-30.5-Stroke & Time Open/Chusted (Q) (RPV)

Beaver Valley Power Station

Unit 1

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						. <u> </u>	VALVE OUT	LINE		
SYSTEM NAME: R	iver Water	r	r	<del></del>	<b>.</b>					SYSTEM NUMBER: 30
Valve Mark Number	Valve Class	Valve Category	Vaive Size (in.)	Valve Type	NSA	Dra OM No.	awing Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
MOV-1RW-104A	2	В	14	Butterfly	0	30-3	C-6	QST		1OST-30.4-Stroke & Time Closed (Q) (RPV)
MOV-1RW-104B	2	В	14	Butterfly	0	30-3	F-6	QST		1OST-30.5-Stroke & Time Closed (Q) (RPV)
MOV-1RW-104C	2	В	. 14	Butterfly	0	30-3	D-6	QST		1OST-30.4-Stroke & Time Closed (Q) (RPV)
MOV-1RW-104D	2	6	14	Butterfly	0	30-3	G-6	QST		1OST-30.5-Stroke & Time Closed (Q) (RPV)
MOV-1RW-105A	2	В	14	Butterfly	ο	30-3	C-9	QST		1OST-30.4-Stroke & Time Closed (Q) (RPV)
MOV-1RW-105B	2	В	14	Butterfly	0	30-3	E-9	QST		1OST-30.5-Stroke & Time Closed (Q) (RPV)
MOV-1RW-105C	2	В	14	Buttenfly	0	30-3	D-9	QST		1OST-30.4-Stroke & Time Closed (Q) (RPV)
MOV-1RW-105D	2	В	14	Buttenfly	0	30-3	F-9	QST		1OST-30.5-Stroke & Time Closed (Q) (RPV)
MOV-1RW-106A	3	В	24	Butterfly	o	30-3	C-1	QST		1OST-30.4-Stroke & Time Open/Closed (Q) (RPV)
RV-1RW-106A	3	с	¾ x 1	Relief		30-1	E-8	SPT		1BVT 1.60.5-(10 YR)
MOV-1RW-106B	3	В	24	Butterfly	0	30-3	F-1	QST		1OST-30.5-Stroke & Time Open/Closed (Q) (RPV)
RV-1RW-106B	3	с	% x 1	Relief		30-1	E-7	SPT		1BVT 1.60.5-(10 YR)
1RW-106	3	с	24	Check		30-1	A-9	QS		10ST-30.2(6A)-FS,FD (Q)
								QS	VROJ27	1OST-30.8A-FS,RD or Disassembly and Inspection per 1/2CMP-75-Water Check-1M (R)
1RW-107	3	С	24	Check		30-1	D-9	QS		10ST-30.3(6B)-FS,FD (Q)
								QS	VROJ27	1OST-30.8B-FS,RD or Disassembly and Inspection per 1/2CMP-75-Water Check-1M (R)
1RW-108	3	с	24	Check	·	30-3	B-4	QS		10ST-30.2(6A)-FS,FD(Q)
1RW-109	3	С	24	Check		30-3	G-6	QS		10ST-30.3(6B)-FS,FD(Q)
MOV-1RW-113A	3	В	4	Gate	s	30-4	F-10	QST		1OST-30.4-Stroke & Time Open (Q) (RPV)
MOV 1RW 113B	3	В	4	Gate	s	30-1	F-10	QST		1OST-30.4-Stroke & Time Open (Q) (RPV)
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Beaver Valley Power Station

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Unit 1

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							BVPS-1 I VALVE OUT	ST LINE		
SYSTEM NAME: R	ver Water					······································	· · · · · · · · · · · · · · · · · · ·			SYSTEM NUMBER: 30
Valve Mark Number	Valve Class	Valve Category	Valve Size (in.)	Valve Type	NSA	Dra OM No.	awing Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
MOV-1RW-113C	3	в	4	Gate	s	30-1	G-10	QST		1OST-30.5-Stroke & Time Open (Q) (RPV)
MOV-1RW-113D1	3	В	4	Gate	s	30-5	G-8	QST		1OST-30.5-Stroke & Time Open (Q) (RPV)
MOV-1RW-114A	3	В	24	Butterfly	0	30-3	B-1	QST		1OST-30.4-Stroke & Time Open/Closed (Q) (RPV)
MOV-1RW-114B	3	В	24	Butterfly	0	30-3	F-1	QST		10ST-30.5-Stroke & Time Open/Closed (Q) (RPV)
MOV-1RW-116A	3	B	24	Butterfly	s	30-1	B-10	QST		1OST-30.1A-Stroke & Time Open/Closed (Q) (RPV)
MOV-1RW-1168	3	В	24	Butterfly	S	30-1	D-10	QST		1OST-30.1B-Stroke & Time Open/Closed (Q) (RPV)
1RW-133	3	с	3	Check		30-2	C-4	QS		10ST-30.14-FS,RD (Q)
1RW-134	3	с	3	Check		30-2	D-4	QS		10ST-30.14-FS,RD (Q)
1RW-142	3	В	3	Ball	s	30-2	C-4	QS		1OST-30.14-Stroke only Open (Q)
1RW-143	3	в	3	Ball	s	30-2	D-4	QS		1OST-30.14-Stroke only Open (Q)
1RW-150	3	в	З	Ball	S	30-2	C-5	QS		1OST-30.14-Stroke only Open (Q)
1RW-151	3	В	3	Bail	S	30-2	D-5	QS		1OST-30.14-Stroke only Open (Q)
1RW-152	3	В	3	Ball	0	30-2	C-3	QS		1OST-30.14-Stroke only Closed (Q)
1RW-153	3	В	3	Ball	0	30-2	D-3	QS		1OST-30.14-Stroke only Closed (Q)
1RW-158	3	с	3	Check		30-2	E-5	QS		10ST-30.14-FS,FD,RD(Q)
1RW-159	3	с	3	Check		30-2	C-5	QS		10ST-30.14-FS,FD,RD(Q)
1RW-193	2	С	14	Check		30-3	C-7	QS	VROJ28	10ST-30.12A-FS,FD(R)
1RW-194	2	с	14	Check		30-3	E-7	QS	VROJ28	10ST-30.12A-FS,FD(R)
1RW-195	2	с	14	Check		30-3	F-7	QS	VROJ28	10ST-30.12B-FS,FD(R)
1RW-196	2	С	14	Check		30-3	G-7	QS	VROJ28	10ST-30.12B-FS,FD(R)
1RW-206	з	В	6	Butterfly	LS	24-1	F-10	QS		10ST-24.10-Stroke Only Open (Q) (M per Tech. Specs.)

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Beaver Valley Power Station

Unit 1

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							BVPS-1 I VALVE OUT	ST LINE		
SYSTEM NAME: R	iver Water	<u></u>	L. Maker	T	1	1				SYSTEM NUMBER: 30
Valve Mark Number	Valve Class	Valve Category	Valve Size (in.)	Valve Type	NSA	Dra OM No.	Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
1RW-207	3	В	6	Butterfly	s	24-1	G.9	QS		1OST-24.10-Stroke Only Open (Q) (M per Tech Specs )
1RW-208	3	В	6	Butterfly	s	24-1	F-8	QS		1OST-24.10-Stroke Only Open (Q) (M per Tech. Specs.)
1RW-209	3	6	4	Butterfly	s	24-1	G-2	QS		1OST-24.10-Stroke Only Open (Q) (M per Tech Specs.)
1RW-210	3	В	4	Butterfly	S	24-1	F-5	QS		1OST-24.10-Stroke Only Open (Q) (M per Tech. Specs.)
1RW-486	3	с	3	Check		30-1	A-2	QS		10ST-30.2-FS,FD,RD (Q)
1RW-487	3	с	3	Check		30-1	C-2	QS		10ST-30.3-FS,FD,RD (Q)
1RW-488	3	с	3	Check		30-1	D-2	QS		10ST-30.6A & B-FS,FD,RD (Q)
1RW-615	2	В	1	Ball	0	43-2	D-2	QS		1OST-47.3B-Stroke Only Closed (Q)
1RW-621	2	B	1	Ball	0	43-2	D-7	QS		1OST-47.3B-Stroke Only Closed (Q)
1RW-627	2	В	1	Ball	0	43-2	F-2	QS		1OST-47.3B-Stroke Only Closed (Q)
1RW-633	2	В	1	Ball	0	43-2	F-7	QS		1OST-47.3B-Stroke Only Closed (Q)
1RW-675	3	с	3/4	Check		30-1	A-2	QS		10ST-30.2-FS,FD (Q)
1RW-676	3	с	3/4	Check		30-1	B-2	QS		105T-30.3-FS,FD (Q)
1RW-677	3	с	3/4	Check		30-1	D-2	QS		105T-30. 6A & B-FS,FD (Q)
1RW-65	3	B	3/4	Ball	S	30-1	A-2	QS		1OST-30.2-Stroke Only Closed (Q)
1RW-66	3	В	3/4	Ball	S	30-1	B-2	QS		1OST-30.3-Strake Only Closed (Q)
1RW-67	3	В	3/4	Bail	S	30-1	D-2	QS		1OST-30.6A & B-Stroke Only Closed (Q)
1RW-829	3	В	3/4	Ball	S	30-1	A-2	QS		1OST-30.2-Stroke Only Closed (Q)
1RW-830	3	В	3/4	Bail	s	30-1	B-2	QS		1OST-30.3-Stroke Only Closed (Q)
1RW-831	3	B	3/4	Ball	s	30-1	D-2	QS		10ST-30.6A & B-Stroke Only Closed (Q)

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							BVPS-1 I: VALVE OUT	ST LINE		
SYSTEM NAME: R	liver Water							T T		SYSTEM NUMBER: 30
			Valve			Dra	wing		VCSJ, VROJ	
Valve Mark Number	Valve Class	Valve Category	Size (in.)	Valve Type	NSA	OM No.	Coord.	Test Requirement	or Relief Requests	Comments
1WT-382	3	с	3	Check		30-2	<b>B</b> -1	QS	VROJ30	Sample Disassembly and Inspection per 1CMP-75-Pacific SW Check-1M(R)
1WT-383	3	с	3	Check		30-2 ,	B-2	QS	VROJ30	Sample Disassembly and Inspection per 1/2CMP-75-West Check-1M(R)
1WT-387	3	С	3	Check		30-2	G-2	QS	VROJ30	Sample Disassembly and Inspection per 1/2CMP-M-75-006(R)
1WT-388	3	с	. 3	Check		30-2	G-2	QS	VROJ30	Sample Disassembly and Inspection per 1/2CMP-75-West Check-1M(R)

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Unit 1

							BVPS-1 I VALVE OUT	ST LINE		
SYSTEM NAME: F	ire Protectio	DA						Τ		SYSTEM NUMBER: 33
Valve Mark	Value	Matuo	Valve	Mahua		Dra	awing		VCSJ, VROJ	
Number	Class	Category	(in.)	Туре	NSA	OM No.	Coord.	Test Requirement	or Relief Requests	Comments
TV-1FP-105	2	A	4	Gate	S	33-1B	C-4	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1FP-106	2	A	4	Gate	s	33-1B	C-4	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
TV-1FP-107	2	A	4	Globe	s	33-18	C-5	QST		1OST-47.3B-Stroke & Time Closed (Q) (RPV)
								ŁŢJ		1BVT 1.47.5-Leak Test (SP)
1FP-800	2	A/C	3	Check		33-1B	D-4	QS	VCSJ27	1OST-1.10-FS,FD,RD by Mechanical Exerciser (CSD)
								LTJ		1BVT 1.47.5-Leak Test (SP)
1FP-804	2	A/C	3	Check		33-1B	D-4	QS	VCSJ27	1OST-1.10-FS,FD,RD by Mechanical Exerciser (CSD)
								LTJ		1BVT 1.47.5-Leak Test (SP)
1FP-827	2	A/C	4	Check		33-18	D-5	QS	VCSJ27	1OST-1.10-FS,FD,RD by Mechanical Exerciser (CSD)
·····								LTJ		1BVT 1.47.5-Leak Test (SP)

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Beaver Valley Power Station

Unit 1

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						ı	BVPS-1	ST LINE	········	
SYSTEM NAME: C	ompressed	Air (Station A	.ir)							SYSTEM NUMBER: 34
Makes Marsh	1		Valve			Dra	wing		VCSJ, VROJ	
Number	Valve Class	Valve Category	Size (in.)	Valve Type	NSA	OM No.	Coord.	Test Requirement	or Relief Requests	Comments
1SA-14	2	A/P	2	Gate	LS	34-1	B-10	LTJ		1BVT 1.47.5-Leak Test (SP)
1SA-15	2	A/C/P	2	Check		34-1	B-10	LTJ		1BVT 1.47.5-Leak Test (SP)

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Unit 1

							BVPS-1 # VALVE OUT	ST 'LINE		:
SYSTEM NAME: C	ompressed	Air (Instrume	nt Air)				•			SYSTEM NUMBER: 34
Valve Mark	Valve	Valve	Valve Size	Valve		Dra	awing	Test	VCSJ, VROJ	
Number	Class	Category	(in.)	Туре	NSA	OM No.	Coord.	Requirement	Requests	Comments
1IA-90	2	A/P	2	Gate	LS	34-2	E-2	LTJ		1BVT 1.47.5-Leak Test (SP) 1OST-45.4-(RPV)
1IA-91	2	A/C/P	1	Check		34-2	E-3	LTJ		1BVT 1.47.5-Leak Test (SP)
RV-1IA-107A	3	с	½×1	Relief		34-8	B-8	SPT		1BVT 1.60.5-(10 YR)
RV-1IA-107B	3	с	½ x 1	Relief		34-8	B-9	SPT		1BVT 1.60.5-(10 YR)
RV-1IA-107C	3	с	½x1	Relief		34-8	C-8	SPT		1BVT 1.60.5-(10 YR)
RV-1IA-107D	3	с	½x1	Relief		34-8	C-9	SPT .		1BVT 1.60.5-(10 YR)
RV-11A-107E	3	с	½ x 1	Relief		34-8	E-8	SPT		1BVT 1.60.5-(10 YR)
RV-11A-107F	3	с	½ x 1	Relief		34-8	E-9	SPT		1BYT 1.60.5-(10 YR)
RV-11A-108	3	с	1 x 1½	Relief		11-2	E-9	SPT		1BVT 1.60.5-(10 YR)
RV-11A-109	3	с	1 x 1½	Relief		11-2	F-9	SPT		1BVT 1.60.5-(10 YR)
RV-11A-117	3	с	1 x 1½	Relief		11-2	G-9	SPT		1BVT 1.60.5-(10 YR)
1IA-116	3.	A/C	3/4	Check		11-2	F-7	QS	VROJ31	1BVT 2.34.4-FS,RD by Leak Test (R)
								LT		1BVT 2.34.4-Leak Test (R)
1IA-117	3	A/C	3/4	Check		11-2	G-7	QS	VROJ31	1BVT 2.34.4-FS,RD by Leak Tesl (R)
								LT		1BVT 2.34.4-Leak Test (R)
1IA-378	З	A/C	1/2	Check		11-2	G-8	QS	VROJ31	1BVT 2.34.4-FS RD by Leak Test (R)
								LT		1BVT 2.34.4-Leak Test (2 YR)

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Unit 1

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							VALVE OUT	LINE		
SYSTEM NAME: 4	(V Station S	Service (Diese	el Air Start)			· · · ·				SYSTEM NUMBER: 36
Valve Mark Number	Valve Class	Valve Category	Valve Size (in.)	Valve Type	NSA	Dra OM No.	wing Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
1DA-100	3	с	3/4	Check		36-1	A-2	QS	1	10ST-36.1-FS,RD (Q)
1DA-101	3	с	3/4	Check		36-1	A-4	QS		10ST-36.1-FS,RD (Q)
1DA-130	3	с	3/4	Check		36-1	A-7	QS		10ST-36.2-FS,RD (Q)
1DA-131	3	с	3/4	Check		36-1	A-9	QS		10ST-36.2-FS,RD (Q)
SOV-1EE-101	3	B	3/8	Solenoid	s	36-1	F-2	QST	VRR4	10ST-36.1-Stroke & Time Open (Bi-Monthly)
SOV-1EE-102	3	В	3/8	Solenoid	s	36-1	F-4	QST	VRR4	10ST-36.1-Stroke & Time Open (Bi-Monthly)
SOV-1EE-103	3	В	3/8	Solenoid	S	36-1	F-7	QST	VRR4	1OST-36.2-Stroke & Time Open (Bi-Monthly)
SOV-1EE-104	3	В	3/8	Solenoid	s	36-1	F-9	QST	VRR4	10ST-36.2-Stroke & Time Open (Bi Monthly)
RV-1EE-201A	3	С	1/2	Relief		36-1	C-1	SPT		1BVT 1.60.5-(10 YR)
RV-1EE-201B	3	с	1/2	Relief		36-1	D-1	SPT		1BVT 1.60.5-(10 YR)
RV-1EE-201C	3	С	1/2	Relief		36-1	D-1	SPT		1BVT 1.60.5-(10 YR)
RV-1EE-202A	3	с	1/2	Relief		36-1	C-5	SPT		1BVT 1.60.5-(10 YR)
RV-1EE-202B	3	с	1/2	Relief		36-1	D-5	SPT		1BVT 1.60.5-(10 YR)
RV-1EE-202C	3	с	1/2	Relief		36-1	D-5	SPT		1BVT 1.60.5-(10 YR)
RV-1EE-203A	3	С	1/2	Relief		36-1	C-6	SPT		18VT 1.60.5-(10 YR)
RV-1EE-203B	3	С	1/2	Relief		36-1	D-6	SPT		1BVT 1.60.5-(10 YR)
RV-1EE-203C	3	С	1/2	Relief		36-1	D-6	SPT		1BVT 1.60.5-(10 YR)
RV-1EE-204A	3	с	1/2	Relief		36-1	C-10	SPT		1BVT 1.60.5-(10 YR)
RV-1EE-204B	3	С	1/2	Relief		36-1	D-10	SPT		1BVT 1.60.5-(10 YR)
RV-1EE-204C	З	с	1/2	Relief		36-1	D-10	SPT		18VT 1.60.5-(10 YR)

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							BVPS-1 I VALVE OUT	ST LINE		
SYSTEM NAME: 4	KV Station	Service (Dies	el Fuel Oil)					1		SYSTEM NUMBER 35
Valve Mark Number	Valve Class	Valve Category	Valve Size (in.)	Valve Type	Ive Drawing pe NSA OM No. Coord. F		Test Requirement	VCSJ, VROJ or Relief Requests	Comments	
1FO-7	3	с	3/4	Check		36-2	B-5	QS		10ST-36.1-FS,FD,RD (Q)
1FO-8	3	С	3/4	Check		36-2	A-5	QS		10ST-36.1 FS,FD,RD (Q)
1FO-9	3	с	3/4	Check		36-2	E-5	QS		10ST-36.2-FS,FD,RD (Q)
1FO-10	3	с	3/4	Check		36-2	E-5	QS		10ST-36.2-FS,FD,RD (Q)
1FO-35	3	C	_ 2	Check		36-2	В-3	QS		10ST-36.1-FS,FD (Q)
1FO-36	3	с	2	Check		36-2	E-3	QS		10ST-36.2-FS,FD (Q)
1FO-116	З	В	2	Gate	LS	36-2	B-1	QS		10ST-47.3B-Stroke Only Open (Q)
1FO-117	3	В	2	Gate	LS	36-2	F-1	QS		1OST-47.3B-Stroke Only Open (Q)
RV-1EE-101A	3	С	% x 1	Relief		36-2	B-4	SPT		1BVT 1.60.5-(10 YR)
RV-1EE-101B	3	С	¾ x 1	Relief		36-2	A-4	SPT		1BVT 1.60.5-(10 YR)
RV-1EE-101C	3	с	¾ x 1	Relief		36-2	E-4	SPT		1BVT 1.60.5-(10 YR)
RV-1EE-101D	3	с	¾ x 1	Relief		36-2	E-4	SPT		1BVT 1.60.5-(10 YR)

Beaver Valley Power Station

Unit 1

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							VALVE OUT	LINE		
SYSTEM NAME: Co	ontrol Area	Ventilation								SYSTEM NUMBER 44A
Valve Mark Number	Valve Class	Valve Category	Valve Size (in.)	Valve Type	NSA	Dra OM No	awing	Test	VCSJ, VROJ or Relief	
RV-1VS-101A	3	c c	½ x 1	Relief		44A-1	E-2	SPT	Requests	
TV-1VS-101A			<u> </u>							
	<u>                                     </u>			Gale		44A-1	G-3	QST		1/2 OST-44A.11-Stroke & Time Open (Q)
RV-1VS-101B	3	С	½x1	Relief		44A-1	F-2	SPT		1BVT 1.60.5-(10 YR)
TV-1VS-101B	3	В	1	Gate	s	44A-1	F-3	QST		1/2 OST-44A. 11-Stroke & Time Open (Q)
RV-1VS-101C	3	с	½ x 1	Relief		44A-1	E-2	SPT		1BVT 1.60.5-(10 YR)
TV-1VS-101C	3	B	1	Gate	S	44A-1	E-3	QST		1/2 OST-44A.11-Stroke & Time Open (Q)
RV-1VS-101D	3	С	½ x 1	Relief		44A-1	D-2	SPT	•	1BVT 1.60.5-(10 YR)
TV-1VS-101D	3	В	1	Gate	S	44A-1	D-3	QST		1/2 OST-44A.11-Stroke & Time Open (Q)
RV-1VS-101E	Э	С	½ x 1	Relief		44A-1	C-2	SPT		1BVT 1.60 5-(10 YR)
TV-1VS-101E	3	В	1	Gate	S	44A-1	C-3	QST		1/2 OST-44A.11-Stroke & Time Open (Q)
1VS-D-40-1A	3	В	48	Butterfly	ο	44A-4	C-2	QST		1/2 OST-44A.12-Stroke & Time Closed (Q) (RPV)
1VS-D-40-1B	3	В	48	Butterfly	0	44A-4	C-3	QST		1/2 OST-44A.12-Stroke & Time Closed (Q) (RPV)
1VS-D-40-1C	3	8	48	Buttenly	ο	44A-4	B-5	QST	-	1/2 OST-44A.12-Stroke & Time Closed (Q) (RPV)
1VS-D-40-1D	3	В	48	Butterfly	0	44A-4	B-5	QST		1/2 OST-44A.12-Stroke & Time Closed (Q) (RPV)
IVS-544	3	A/C	1/4	Check		44A-2	F-7	QS		1/20ST-44A.12.FS,FD (Q)
								QS		1/2OST-44A.16-FS,RD by Leak Test (Q)
								LT		1/2OST-44A.16 Leak Test (2 YR)
IVS-545	3	A/C	1/4	Check		44A-2	G-7	QS		1/20ST-44A.12-FS,FD (Q)
								QS		1/2OST-44A.16-FS,RD by Leak Test (Q)
								LT		1/2OST-44A.16 Leak Test (2 YR)

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							BVPS-1	ST LINE				
SYSTEM NAME: C	ontrol Area	Ventilation						SYSTEM NUMBER				
Valve Mark	Value	Mahua	Valve			Drawing		]	VCSJ, VROJ			
Number	Class	Category	(in.)	Valve Type	NSA	OM No.	Coord.	Test Requirement	or Relief Requests	Comments		
1VS-546	3	A/C	1/4	Check		44A-2	E.7	QS		1/20ST 44A 12 FS,FD (Q)		
								QS		1/2OST-44A.16 FS,RD by Leak Test (Q)		
· · · · · · · · · · · · · · · · · · ·								LT		1/2OST-44A.16 Leak Test (2 YR)		
1VS-547	3	A/C	1/4	Check		44A-2	F-7	QS		1/2OST-44A.12-FS,FD (Q)		
								QS		1/2OST-44A.16-FS,RD by Leak Test (Q)		
								LT		1/2OST-44A.16 Leak Test (2 YR)		

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							BVPS-1 IS VALVE OUT	ST LINE	· · · · · · · · · · · · · · · · · · ·	
SYSTEM NAME: C	ontainment	Area Ventilati	on				•			SYSTEM NUMBER: 44C
Value Mark	1.		Valve			Drawing			VCSJ, VROJ	
Number	Class	Category	(in.)	Valve Type	NSA	OM No.	Coord.	Test Requirement	or Relief Requests	Comments
1VS·D·5-3A	2	A	42	Butterfly	LS	16-1	D-5	QST	VCSJ28	1OST-1.10-Stroke & Time Closed (CSD) (RPV)
·								LTJ		1BVT 1.47.5-Leak Test (SP)
1VS-D-5-3B	2	A	42	Butterfly	LS	16-1	D-5	QST	VCSJ28	10ST-1.10-Stroke & Time Closed (CSD) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
1VS-D-5-5A	2	A	42	Butterfly	LS	16-1	E-5	QST	VCSJ28	1OST-1.10-Stroke & Time Closed (CSD) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
1VS-D-5-5B	2	A	42	Butterfly	LS	16-1	E-5	QST	VCSJ28	1OST-1.10-Stroke & Time Closed (CSD) (RPV)
								LTJ		1BVT 1.47.5-Leak Test (SP)
1VS-D-5-6	2	A/P	8	Ball	LS	16-1	D-5	LTJ		1BVT 1.47.5-Leak Test (SP)

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Unit 1

							BVPS-1 If VALVE OUT	ST ILINE		
SYSTEM NAME: Po	st DBA Hy	drogen Contre	ol							SYSTEM NUMBER: 46
Valve Mark	Valve	Valve	Valve Size	Valve		Dra	awing T	Test	VCSJ, VROJ or Relief	
Number	Class	Category	(in.)	Туре	NSA	OM No.	Coord.	Requirement	Requests	Comments
1HY-101	2	A	2	Ball	LS	46-1	A-3	QS		1OST-47.3B-Stroke Only Open (Q) 1OST-45.4-(RPV)
	'	<u> </u>						LTJ		1BVT 1.47.5 Leak Test (SP)
1HY-102	2	<b>A</b>	2	Bali	LS	46-1	E-3	QS		1OST-47.3B-Stroke Only Open (Q) 1OST-45.4-(RPV)
	/							LTJ		1BVT 1.47.5-Leak Test (SP)
MOV-1HY-102A	2	В	2	Ball	s	46-1	8-5	QST		1OST-47.3B-Stroke & Time Open (Q) (RPV)
SOV-1HY-102A1	2	A	3/8	Giobe	s	46-2	A-3	QST		1OST-47.3B-Stroke & Time Open/Closed (Q)
			l'					LTJ		1BVT 1.47.5-Leak Test (SP) (RPV)
SOV-1HY-102A2	2	A	3/8	Globe	S	46-2	B-4	QST		1OST-47.3B-Stroke & Time Open/Closed (Q)
	<u> </u> '		I'	<u> </u>	'			LTJ		1BVT 1.47.5-Leak Tesl (SP) (RPV)
MOV-1HY-102B	2	В	2	Ball	S	46-1	E-5	QST		1OST-47.3B-Stroke & Time Open (Q) (RPV)
SOV-1HY-102B1	2	<b>^</b>	3/8	Globe	S	46-2	E-3	QST		1OST-47.3B-Stroke & Time Open/Closed (Q)
	<u> </u> !		I		<u> </u>	<u> </u>		LTJ		1BVT 1.47.5-Leak Test (SP) (RPV)
SOV-1HY-102B2	2	A	3/8	Globe	s	46-2	E-4	QST	· · · · · · · · · · · · · · · · · · ·	1OST-47.38-Stroke & Time Open/Closed (Q)
			L!	<u> </u>	L'		l!	LTJ		1BVT 1.47.5 Leak Test (SP) (RPV)
1HY-103	2		2	Ball	LS	46-1	A-3	QS		1OST-47.3B-Stroke Only Open (Q) 1OST-45.4-(RPV)
			<u>ا</u>		اا		!	LTJ		1BVT 1.47.5-Leak Test (SP)
SOV-1HY-103A1	2	A	3/8	Globe	s	46-2	B-3	QST		1OST-47.3B-Stroke & Time Open/Closed (Q)
		1			!			LTJ	[ ]	1BVT 1.47.5-Leak Test (SP) (RPV)

Inservice Testing (IST) Program For Pumps And Valves

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							BVPS-1 I VALVE OUT	ST 'LINE		
SYSTEM NAME: Po	st DBA Hy	drogen Contre	ol L	· · · · · · · · · · · · · · · · · · ·	r			<u> </u>		SYSTEM NUMBER: 46
Vaive Mark Number	Valve Class	Valve Category	Valve Size (in.)	Valve Type	NSA	Dra OM No.	wing Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
SOV-1HY-103A2	2	A	3/8	Globe	S	46-2	B-4	QST		1OST-47.3B-Stroke & Time Open/Closed (Q)
								LTJ		1BVT 1.47.5-Leak Test (SP) (RPV)
SOV-1HY-103B1	2	A	3/8	Globe	S	46-2	F-3	QST		1OST-47.3B-Stroke & Time Open/Closed (Q)
······································								LTJ		1BVT 1.47.5-Leak Test (SP) (RPV)
SOV-1HY-103B2	2	A	. 3/8	Globe	s	46-2	F-4	QST		1OST-47.3B-Stroke & Time Open/Closed (Q)
								LTJ		1BVT 1.47.5-Leak Test (SP) (RPV)
1HY-104	2	A	2	Ball	LS	46-1	E-3	QS		1OST-47.3B-Stroke Only Open (Q) 1OST-45.4-(RPV)
								LTJ		18VT 1.47.5-Leak Test (SP)
SOV-1HY-104A1	2	A	3/8	Globe	s	46-2	C-3	QST		1OST-47.3B-Stroke & Time Open/Closed (Q)
								LTJ		1BVT 1.47.5-Leak Test (SP) (RPV)
SOV-1HY-104A2	2	A	3/8	Globe	s	46-2	C-4	QST		1OST-47.3B-Stroke & Time Open/Closed (Q)
								LTJ		1BVT 1.47.5-Leak Test (SP) (RPV)
SOV-1HY-104B1	2	A	3/8	Globe	s	46-2	G-3	QST		1OST-47.3B-Stroke & Time Open/Closed (Q)
								LTJ		1BVT 1.47.5-Leak Test (SP) (RPV)
SOV-1HY-104B2	2	A	3/8	Globe	s	46-2	F-4	QST		1OST-47.3B-Stroke & Time Open/Closed (Q)
								LTJ		1BVT 1.47.5-Leak Test (SP) (RPV)
1HY-110	2	A	2	Bali	LS	46-1	C-2	QS		1OST-47.3B-Stroke Only Open (Q)
								LTJ		1BVT 1.47.5-Leak Test (SP)
1HY-111	2	A	2	Ball	LS	46-1	G-2	QS		1OST-47.3B-Stroke Only Open (Q)
								LTJ		1BVT 1.47.5 Leak Test (SP)

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					<del>7</del>		BVPS-1 I	ST LINE		
SYSTEM NAME: Po	st DBA Hy	drogen Contro	)					1		
		Valve	[		Dra	wing	VCSJ, VROJ			
Valve Mark Number	Valve Class	Valve Category	Size (in.)	Valve Type	NSA	OM No.	Coord.	Test Requirement	or Relief Requests	Comments
1HY-196	2	A	2	Ball	LS	46-1	C-3	QS		10ST-47.3B-Stroke Only Open (Q)
								LTJ		1BVT 1.47.5-Leak Test (SP)
1HY-197	2	A	2	Ball	LS	46-1	G-3	QS		10ST-47.3B-Stroke Only Open (Q)
								LTJ		1BVT 1.47.5-Leak Test (SP)

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Inservice Testing (IST) Program For Pumps And Valves

							BVPS-1 I VALVE OUT	ST LHIE		
SYSTEM NAME: C	ontainment	T			T	······				SYSTEM NUMBER: 47
Valve Mark Number	Valve Class	Valve Category	Vaive Size (in.)	Valve Type	NSA	Dra OM No.	Coord.	Test Requirement	VCSJ, VROJ or Relief Requests	Comments
1VS-167	2	A/P	1½	Ball	S	47-1	B-9	LTJ		1BVT 1.47.5 Leak Test (SP)
1VS-168	2	A/P	1½	Bail	s	47-1	B-9	LTJ		1BVT 1.47.5-Leak Test (SP)
1VS-169	2	A/P	1½	Ball	s	47-1	B-7	LTJ		1BVT 1.47.5-Leak Test (SP)
1VS-170	2	A/P	1½	Ball	s	47-1	B-7	LTJ		1BVT 1.47.5-Leak Test (SP)
1VS-183	2	A/P	2	Bail	s	47-1	F-7	LTJ		1BVT 1.47.10-Type B Leak Test (SP)
1VS-184	2	A/P	2	Ball	s	47-1	F-5	LTJ		1BVT 1.47.10-Type B Leak Test (SP)

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Inservice Testing (IST) Program For Pumps And Valves

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Inservice Testing (IST) Program For Pumps And Valves

SECTION IX: VALVE COLD SHUTDOWN JUSTIFICATIONS

Beaver Valley F	ower Station
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Inservice Testing (IST) Program For Pumps And Valves

VALVE COLD SHUTDOWN JUSTIFICATION 1

- Valve Mark No(s): SOV-1RC-102A SOV-1RC-102B SOV-1RC-103A SOV-1RC-103B SOV-1RC-103B SOV-1RC-104 SOV-1RC-105
- Category: <u>B</u> Class: <u>1</u>

System: 6 - Reactor Coolant System

Function: To vent non-condensable gases from the reactor vessel head to the containment or the PRT.

**Test Requirement:** Per OM-10, Paragraph 4.2.1.1, "Exercising Test Frequency," active category B valves shall be tested nominally every 3 months.

Basis for CSJ: These valves are closed during normal operation and are designed to vent the RCS in an emergency to assure that core cooling during natural circulation will not be inhibited by a buildup of non-condensable gases. Periodic stroking of these valves at power could degrade this system by repeatedly challenging the downstream valves due to a phenomenon known as "burping." This phenomenon has been previously described in ASME report "Spurious Opening of Hydraulic-Assisted, Pilot-Operated Valves - An Investigation of the Phenomenon." The phenomenon involves a rapid pressure surge buildup at the valve inlet caused by opening the upstream valve in a series double isolation arrangement or closing a valve in a parallel redundant flow path isolation arrangement. The pressure surge is sufficient enough to lift the valve plug until a corresponding pressure increase in a control chamber above the pilot and disc can create enough downward differential pressure to close the valve. Per OM-10, Paragraph 4.2.1.2(c), "If exercising is not practicable during plant operation. it may be limited to full-stroke exercising during cold shutdowns."

Alternate Test: Full-stroke exercised and timed open and closed at cold shutdowns per 1OST-1.10, "Cold Shutdown Valve Exercise Test." This frequency is consistent with T.S. 3.4.12 which was written to comply with the requirements of NUREG 0737, "Clarification of TMI Action Plan Requirements."

References: OM-10, Paragraphs 4.2.1.1 and 4.2.1.2(c).

Beaver Valley Power Si	tation Unit 1
Inservice Testing (IST)	Program For Pumps And Valves Program For Pumps And Valves
VALVE COLD SHUTD	OWN JUSTIFICATION 2
Valve Mark No(s):	PCV-1RC-455C PCV-1RC-455D PCV-1RC-456
Category: <u>B</u>	Class: _1_
System:	6 - Reactor Coolant System
Function:	The Power Operated Relief Valves (PORVs) limit system pressure for a large power mismatch.
Test Requirement:	Per OM-10, Paragraph 4.2.1.1, "Exercising Test Frequency," active category B valves shall be tested nominally every 3 months.
Basis for CSJ:	The PORVs are not needed for overpressure protection during power operation since the pressurizer code safety valves fulfill this function. In the event that a PORV was to fail or stick open while being cycled at power, the potential loss of RCS inventory through this relief path could lead to a forced plant shutdown. Therefore, stroking these valves at power is not considered practical. Per OM-10, Paragraph 4.2.1.2(c), "If exercising is not practicable during plant operation, it may be limited to full-stroke exercising during cold shutdowns." This is also in accordance with NUREG-1482, Section 4.4.1, "Pressurizer Power Operated Relief Valve Inservice Testing." Additionally, when the plant is shutdown only two of the three valves
	([PCV-1RC-455C and D]) are actually utilized to provide protection against exceeding 10CFR50, Appendix G limits during periods of RCS water solid operation. The third PORV ([PCV-1RC-456]) does not have a low pressure set point to the logic controlling it.
Alternate Test:	Full-stroke exercised and timed open each cold shutdown, not to exceed once per 92 days, per 10ST-6.8, "Placing Overpressure Protection System in Service," for the two valves used for overpressure protection. The third valve will be full-stroke exercised and timed open at the normal cold shutdown frequency per 10ST-1.10, "Cold Shutdown Valve Exercise Test."
References:	OM-10, Paragraphs 4.2.1.1 and 4.2.1.2(c). NUREG-1482, Section 4.4.1. 10CFR50, Appendix G.

Beaver Valley Power Sta	tion IInit 1		
Revision 4 Inservice Testing (IST) Program For Pumps And Valves			
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VALVE COLD SHUTDO	WN JUSTIFICATION 3		
Valve Mark No(s):	1CH-75 1CH-76		
Category: <u>    C    </u>	Class: <u>3</u>		
System:	7 - Chemical and Volume Control System		
Function:	Discharge check valves for the boric acid transfer pumps.		
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency," check valves shall be exercised nominally every 3 months.		
Basis for CSJ:	These check valves can only be full-stroke exercised by initiating the maximum required accident condition flow, in accordance with GL 89-04, Position 1, through either the emergency boration flow path and verifying it using the installed flow instrumentation in this flow path or through the recirculation line without installed instrumentation. Testing through the emergency boration flow path would cause an undesired reactivity transient through the direct injection of 7,000 ppm borated water to the suction of the charging pumps. The resultant over-boration of the RCS would cause a temperature transient as Tavg dropped to compensate and could cause a plant shutdown. The recirc line is not instrumented, and a temporary flow instrument must be installed. In order to install the flow instrument, the insulation and heat trace must be gently moved away from where the transducers and tracks must be installed. Moving the heat trace elements places stresses on them which could cause them to break. Therefore, it is not practical to use the recirc line for either quarterly or cold shutdown full-stroke testing. The guidance in NUREG-1482, Section 3.1.1, "Deferring Valve Testing to Each Cold Shutdown or Refueling Outage," states: "Check valves that can be stroked quarterly, but must be monitored by a nonintrusive technique to verify full stroke, may be full-stroke tested during cold shutdowns or refueling outages if another method of verifying full-stroke exists at these plant conditions. However, the quarterly partial-stroke testing would continue to be required. Also, the NRC would not require a licensee to invest in nonintrusive equipment for the purpose of testing check valves quarterly in lieu of testing during cold shutdowns or refueling outages, though the use of nonintrusive techniques is recommended where practical." Per OM-10, Paragraph 4.3.2.2(b), "If full-stroke exercising during plant operation is not practicable during plant operation, it may be limited to part-stroke during plant operation and full-stroke du		

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Inservice Testing (IST) Program For Pumps And Valves

VALVE CSJ 3

Alternate Test: Part-stroke exercised open quarterly when the boric acid transfer pumps are tested through their recirculation flow paths per 1OST-7.1 & 7.2, "Boric Acid Transfer Pump Operational Test." Full-stroke exercised open at cold shutdowns per 1OST-1.10, "Cold Shutdown Valve Exercise Test."

References:

OM-10, Paragraphs 4.3.2.1, and 4.3.2.2(b). GL 89-04, Position 1. NUREG-1482, Section 3.1.1.

Beaver Valley Power Sta	ation Unit 1
Inservice Testing (IST) F	Revision 4 Program For Pumps And Valves
VALVE COLD SHUTD	OWN JUSTIFICATION _4
Valve Mark No(s):	1CH-84 1CH-136
Category: <u>C</u>	Class: <u>3</u>
System:	7 - Chemical and Volume Control System
Function:	To open to provide an Alternate Emergency Boration Flow Path from the boric acid tanks to the suction of the Charging Pumps.
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency," check valves shall be exercised nominally every 3 months.
Basis for CSJ:	These valves must open to fulfill their safety function to provide an alternate emergency boration flow path from the boric acid tanks to the reactor coolant system. They can only be full-stroke exercised by initiating the maximum required accident condition flow, in accordance with GL 89-04, Position 1, through either the emergency boration flow path and verifying it using the installed flow instrumentation in this flow path or through the recirculation line without installed instrumentation. Testing in this manner at power, either full or part-stroke, would cause an undesired reactivity transient through the direct injection of 7,000 ppm borated water to the suction of the charging pumps. The resultant over-boration of the RCS would cause a temperature transient as Tavg dropped to compensate and could lead to a forced plant shutdown. Therefore, full and part-stroke exercising of these valves is impractical during normal plant operations. Per OM-10, Paragraph 4.3.2.2(c), "If exercising is not practicable during plant operation, it may be limited to full-stroke exercising during cold shutdowns."
Alternate Test:	Full-stroke exercised open during cold shutdowns per 10ST-1.10, "Cold Shutdown Valve Exercise Test."
References:	OM-10, Paragraphs 4.3.2.1 and 4.3.2.2(c). GL 89-04, Position 1.

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Inservice Testing (IST) I	Program For Pumps And Valves			
VALVE COLD SHUTD	OWN JUSTIFICATION 5			
Valve Mark No(s):	1CH-141			
Category: <u>C</u>	Class: _2			
System:	7 - Chemical and Volume Control System			
Function:	To open to allow emergency boration flow to the suction of the Charging Pumps.			
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency," check valves shall be exercised nominally every 3 months.			
Basis for CSJ:	This valve is closed during normal operation and can only be exercised by initiating flow through the emergency boration path. It can only be full-stroke exercised by initiating the maximum required accident condition flow, in accordance with GL 89-04, Position 1, through either the emergency boration flow path and verifying it using the installed flow instrumentation in this flow path or through the recirculation line without installed instrumentation. Testing in this manner at power, either full or part-stroke, would cause an undesired reactivity transient through the direct injection of 7,000 ppm borated water to the suction of the charging pumps. The resultant over-boration of the RCS would cause a temperature transient as Tavg dropped to compensate and could cause a plant shutdown. Therefore, full- and part-stroke exercising of this valve is impractical during normal operations. Per OM-10, Paragraph 4.3.2.2(c), "If exercising is not practicable during plant operation, it may be limited to full-stroke exercising during cold shutdowns."			
Alternate Test:	Full-stroke exercised open during cold shutdown per 1OST-1.10, "Cold Shutdown Valve Exercise Test."			
References:	OM-10, Paragraphs 4.3.2.1 and 4.3.2.2(b). GL 89-04, Position 1.			

Beaver Valley Power Sta	tion Unit 1	
Inservice Testing (IST) P	rogram For Pumps And Valves	Revision 4 Page 165 of 241
VALVE COLD SHUTDO		
valve mark No(s):	MOV-1CH-142	
Category: <u>A</u>	Class: 2	
System:	7 - Chemical and Volume Control System	
Function:	Residual Heat Removal Letdown to the Chemical and N System containment isolation valve.	/olume Control
Test Requirement:	Per OM-10, Paragraph 4.2.1.1, "Exercising Test Freque category A valves shall be tested nominally every 3 mo	ency," active nths.
Basis for CSJ:	This valve is normally shut and must remain shut at pow during normal operation would divert normal letdown ba system and could cause a pressure shock in the RHR s would only be opened when the RHR system is in servi normally placed in service in Mode 4 when preparing to remains in service upon exiting Mode 5 during plant sta require Containment Isolation capability in Mode 4; ther would have to be closed if containment isolation was re	ver. Opening it ack into the RHR system. This valve ce. (RHR is enter Mode 5 and rt-up). Tech. Specs. efore, this valve quired.
	Therefore, because this valve cannot be opened during it will be stroked and timed during cold shutdowns. Per 4.2.1.2(c), "If exercising is not practicable during plant o limited to full-stroke exercising during cold shutdowns."	power operations, OM-10, Paragraph peration, it may be
Alternate Test:	Full-stroke exercised and timed closed during cold shut 10ST-1.10, "Cold Shutdown Valve Exercise Test."	downs per
References:	OM-10, Paragraphs 4.2.1.1 and 4.2.1.2(c).	

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Inservice Testing (IST) Program For Pumps And Valves

VALVE COLD SHUTDOWN JUSTIFICATION \_7\_

Valve Mark No(s):

DELETED

Category:

System:

Function:

Test Requirement:

Basis for ROJ:

Alternate Test:

References:

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inservice Testing (IST)	Revision Program For Pumps And Valves Page 167 of 24
VALVE COLD SHUTE	OWN JUSTIFICATION 8
Valve Mark No(s):	1RH-3 1RH-4
Category: <u>C</u>	Class: _2
System:	10 - Residual Heat Removal System
Function:	Residual Heat Removal Pumps discharge check valves
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency," check valves shall be exercised nominally every 3 months.
Basis for CSJ:	These valves can only be full-stroke exercised by initiating the maximum required accident condition flow, in accordance with GL 89-04, Position 1, when the Residual Heat Removal (RHR) Pumps are in operation. The RH pumps are run only during cold shutdowns. The pumps and valves in the RHR system are located inside the subatmospheric containment and are inaccessible during normal operation. Therefore, it is not practical to part or full-stroke exercise these check valves quarterly. Per OM-10, Paragrap 4.3.2.2(c), "If exercising is not practicable during plant operation, it may be limited to full-stroke exercising during cold shutdowns."
Alternate Test:	Full-stroke exercised open and closed during cold shutdowns per 10ST-10.1, "Residual Heat Removal Pump Performance Test."
References:	OM-10, Paragraphs 4.3.2.1 and 4.3.2.2(c). GL 89-04, Position 1.

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	Program For Pumps And Valves
VALVE COLD SHUTD	OWN JUSTIFICATION 9
Valve Mark No(s):	MOV-1RH-700 MOV-1RH-701 MOV-1RH-720A MOV-1RH-720B
Category: <u>A</u>	Class: <u>1</u>
System:	10 - Residual Heat Removal System
Function:	The Residual Heat Removal System Inlet and Outlet Isolation Valves oper to place the RHR System in service to cooldown the plant and must close and be leak tight during normal plant operation.
Test Requirement:	Per OM-10, Paragraph 4.2.1.1, "Exercising Test Frequency," active category A valves shall be tested nominally every 3 months.
Basis for CSJ:	These valves are normally closed and de-energized during power operation. They cannot be cycled at power without subjecting the RHR system (a low pressure system) to RCS pressure, and cannot be opened due to pressure and temperature interlocks. Per OM-10, Paragraph 4.2.1.2(c), "If exercisin is not practicable during plant operation, it may be limited to full-stroke exercising during cold shutdowns."
	In addition, the two series isolation valves on the pump suction, [MOV-1RH-700, 701] cannot be stroked without shutting down both RHR pumps. A failure of one of these valves to re-open after testing would render the entire RHR system inoperable. These valves can only be stroked if both RHR pumps are shutdown. Therefore, these valves will only be stroked and timed when placing the RHR system in service or removing it from service during cold shutdowns, not more often than once per 92 days.
	The RHR system is configured such that the discharge isolation valves, [MOV-1RH-720A, B], can be stroked without the loss of system function during cold shutdown. Therefore, they will be stroked and timed when placing the RHR system in service, removing it from service, or quarterly while in cold shutdown.

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Inservice Testing (IST) Program For Pumps And Valves

## VALVE COLD SHUTDOWN JUSTIFICATION \_9\_

Alternate Test: [MOV-1RH-700, 701] - Full stroke exercised and timed open and closed when placing the RHR System in service or removing it from service during cold shutdowns or when defueled, not more often than once per 92 days, per 10ST-10.4, "Residual Heat Removal System Valve Exercise".

[MOV-1RH-720A, 720B] - Full stroke exercised and timed open and closed when placing the RHR System in service or removing it from service, or quarterly during cold shutdowns per 1OST-10.4, "Residual Heat Removal System Valve Exercise".

References: OM-10, Paragraphs 4.2.1.1 and 4.2.1.2(c).

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Inservice Testing (IST) Pr	ogram For Pumps And Valves	Page 170 of 241
VALVE COLD SHUTDO		
Valve Mark No(s):	MOV-1SI-860A MOV-1SI-860B	
Category: <u>A</u>	Class: _2	•
System:	11 - Safety Injection System	
Function:	The Low Head Safety Injection Pump containment s open on low RWST level to align the suction of the t containment sump. They are also containment isola	ump suction valves _HSI pumps to the ation valves.
Test Requirement:	Per OM-10, Paragraph 4.2.1.1, "Exercising Test Fre category A valves shall be tested nominally every 3	quency," active months.
Basis for CSJ:	These valves are closed during normal operation. These valves are closed during normal operation. This isolation valves which are exposed to containment a accident, this flow path would be in service and filled contact with the atmosphere. Failure of these valves during power operation would compromise containmed operation, preserving is not preserving is not preserving it may be limited to full-stroke exercising of the service operation.	They are containment atmosphere. During an d with water; not in s in the open position nent integrity. Per acticable during plant. during cold shutdowns."
Alternate Test:	Full-stroke exercised and timed open and closed at 10ST-1.10, "Cold Shutdown Valve Exercise Test."	cold shutdowns per
References:	OM-10, Paragraphs 4.2.1.1 and 4.2.1.2(c).	

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Inservice Testing (IST) Program For Pumps And Valves		
VALVE COLD SHUTDOWN JUSTIFICATION 11		
Valve Mark No(s):	MOV-1SI-865A MOV-1SI-865B MOV-1SI-865C	
Category: <u>B</u>	Class: <u>2</u>	
System:	11 - Safety Injection System	
Function:	The Safety Injection Accumulator Discharge Isolation Valves remain open to allow the SI Accumulators to discharge to the RCS. They also close during a small break LOCA to prevent nitrogen from being injected into the RCS.	
Test Requirement:	Per OM-10, Paragraph 4.2.1.1, "Exercising Test Frequency," active category B valves shall be tested nominally every 3 months.	
Basis for CSJ:	During power operation, these valves are de-energized in the open position. Their function is to remain open to allow the SI Accumulators to discharge to the RCS in the event of a LOCA. During a "small break LOCA," however, these valves also have a function to close to prevent nitrogen from being injected into the RCS. If these valves were stroked at power and one of them failed to re-open, the plant would have to be in Hot Standby within 1 hour, per T.S. 3.5.1. The guidance in NUREG-1482, Section 3.1.1, states in part that "examples of valves to be specifically excluded from exercising tests during plant operations [include] 1) All valves whose failure in a non-conservative position during the cycling test would cause a loss of system function"	
	Therefore, these valves will not be stroked and timed during power operation. Per OM-10, Paragraph 4.2.1.2(c), "If exercising is not practicable during plant operation, it may be limited to full-stroke exercising during cold shutdowns."	
Alternate Test:	Full-stroke exercised and timed closed when the accumulators are isolated on the way to Mode 5, per shutdown procedure 10M-51.4.C and recorded in 10ST-1.10, "Cold Shutdown Valve Exercise Test."	
References:	OM-10, Paragraphs 4.2.1.1 and 4.2.1.2(c). NUREG-1482, Section 3.1.1.	

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VALVE COLD SHUTE	OWN JUSTIFICATION 12	
Valve Mark No(s):	MOV-1SI-890C	
Category: _A_	Class: _2	
System:	11 - Safety Injection System	
Function:	To remain open to allow LHSI flow to the RCS cold legs.	
Test Requirement:	Per OM-10, Paragraph 4.2.1.1, "Exercising Test Frequency," active category A valves shall be tested nominally every 3 months.	
Basis for CSJ:	This valve is open during normal operation and is required to remain open to fulfill its safety function. This valve is in the single flow path for the LHSI pumps to the RCS cold legs. Failure of this valve to reopen after testing would render LHSI cold leg injection from both trains inoperable. Per OM-10, Paragraph 4.2.1.2(c), "If exercising is not practicable during plant operation, it may be limited to full-stroke exercising during cold shutdowns."	
Alternate Test:	Full-stroke exercised and timed open and closed at cold shutdowns per 10ST-1.10, "Cold Shutdown Valve Exercise Test."	
References:	OM-10, Paragraphs 4.2.1.1 and 4.2.1.2(c).	

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Inservice Testing (IST) Program For Pumps And Valves

VALVE COLD SHUTDOWN JUSTIFICATION 13

Valve Mark No(s):

DELETED

Category:

System:

Function:

Test Requirement:

Basis for ROJ:

Alternate Test:

References:

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Inservice Testing (IST)	Program For Pumps And Valves	
VALVE COLD SHUTE	OWN JUSTIFICATION 14	
Valve Mark No(s):	TV-1CC-110E2	
	TV-1CC-110E3	
	TV-1CC-110D	
Category: A	Class: 2	
Svetem:	15 - Reactor Plant Companent Cooling Mater Sustan	
System.	13 - Reactor Plant Component Cooling Water System	
Function:	These are the containment isolation valves for the cooling water supply and	
	compressors. They close for containment isolation function	
Test Devidence of		
lest Requirement:	Per OM-10, Paragraph 4.2.1.1, "Exercising Test Frequency," active category A valves shall be tested nominally every 3 months	
	outogoly A valves shall be tested horninally every 5 months.	
Basis for CSJ:	These valves are normally open during power operation and close upon	
	of these valves and isolating cooling water, would result in the loss of	
	containment cooling and loss of the containment instrument air and would	
	require a plant shutdown. Therefore, full or part-stroke testing of these	
	valves during normal operation is impractical. Per OM-10, Paragraph	
	limited to full-stroke exercising during cold shutdowns."	
Altornata Taati		
Alternate Test:	Cold Shutdown Valve Exercise Test."	
Defense as a		
References:	OM-10, Paragraphs 4.2.1.1 and 4.2.1.2(c).	

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Inservice Testing (IST) Program For Pumps And Valves

VALVE COLD SHUTDOWN JUSTIFICATION 15

Valve Mark No(s): TV-1CC-111A1 TV-1CC-111A2 TV-1CC-111D1 TV-1CC-111D2

Category: <u>A</u> Class: <u>2</u>

System: 15 - Reactor Plant Component Cooling Water System

Function: The containment isolation valves for the CRDM shroud cooling water supply are open to allow water to the CRDM shroud coolers. They close for containment isolation function.

**Test Requirement:** Per OM-10, Paragraph 4.2.1.1, "Exercising Test Frequency," active category A valves shall be tested nominally every 3 months.

Basis for CSJ: These valves are normally open during power operation and close upon receipt of a CIB signal for containment isolation. Full or part-stroke testing of these valves and isolating cooling water while the control or shutdown rods are energized, or the plant is above 250 F, would result in component damage. Therefore, full or part-stroke testing of these valves during normal operation is impractical. Per OM-10, Paragraph 4.2.1.2(c), "If exercising is not practicable during plant operation, it may be limited to full-stroke exercising during cold shutdowns."

Alternate Test: Full-stroke exercised and timed closed at cold shutdowns per 10ST-1.10, "Cold Shutdown Valve Exercise Test."

References: OM-10, Paragraphs 4.2.1.1 and 4.2.1.2(c).

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VALVE COLD SHUTDOWN JUSTIFICATION 16

- Valve Mark No(s): 1CCR-247
  - 1CCR-248 1CCR-251 1CCR-252

Category: <u>A</u> Class: <u>2</u>

System: 15 - Reactor Plant Component Cooling Water System

Function: The outside containment manual isolation valves are opened to supply component cooling water to the RHR heat exchangers and the RHR pump seal water coolers. They are closed for containment isolation.

 Test Requirement:
 Per OM-10, Paragraph 4.2.1.1, "Exercising Test Frequency," active category A valves shall be tested nominally every 3 months.

Basis for CSJ: These valves are normally locked closed during power operation and remain closed during an accident. The valves are only required to open to place the RHR system in service. They cannot be stroked quarterly without the possibility of violating containment integrity per Tech Spec 3/4.6.1.1. Therefore, per OM-10, 4.3.2.2.(c), "If exercising is not practicable during plant operation, it may be limited to full-stroke exercising during cold shutdown." In addition, during normal operation, the RHR system is not required to be in service and these valves are not required to be opened; they only remain closed to fulfill their containment isolation function. Per OM-10, Paragraph 4.2.1.7, "Valves in Systems Out of Service," "For a valve in a system declared inoperable or not required to be operable, the exercising test schedule need not be followed. Within 3 months prior to placing the system in an operable status, the valves shall be exercised and the schedule followed in accordance with the requirements of this part."

During cold shutdowns, these valves are opened to place the RHR System in service. Once the RHR System is in service, the safety function of these valves is to remain open to supply cooling water to the RHR heat exchangers and to the RHR pump seals. Per NUREG-1449, "Shutdown and Low-Power Operation at Commercial Nuclear Power Plants in the United States," at PWRs, the RHR System is essential to maintaining shutdown safety. In order to maintain the "Defense in Depth" strategy for shutdown safety, these valves cannot be exercised quarterly during cold shutdowns. In addition, if the RHR system is inservice as the operable RCS loops per Tech Spec 3/4.4.1.3, these valves cannot be tested without entering the action statement which requires immediate restoration of the RCS loop. Failure of these valves during testing at that time would cause loss of cooling flow for one of the required RCS Loops.

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Inservice Testing (IST) Program For Pumps And Valves

Valve CSJ <u>16</u> Once the RHR system is not required to be inservice as the operable RCS loops. Tech Specs would permit the exercising of these valves. However, these valves can only be exercised if their associated RHR pump is not operating. Therefore, while the plant is in mode 5 or 6, the RHR pumps would have to be swapped to exercise all of the valves. However, as a result of excessive seal leakage on a RHR Pump at Unit 2 during 2R6, the Maintenance Rule (a)(1) Disposition Review recommended that a review of operating practices/procedures be performed to determine a means to reduce the frequency of RHR Pump cycling. Therefore, in order to minimize the number of pump cycles, these valves will not be stroked if either of the RHR pumps is operating. They will be full-stroke exercised prior to placing the RHR system in service and when removing the system from service or when the plant is defueled, not more often than once per 92 days.

Alternate Test: Full-stroke exercised open prior to placing the RHR system in service per Operating Manual Chapter 10.4.A, "Startup of the RHR System," and when removing the RHR System from service per 10M-10.4.C, "Residual Heat Removal System Shutdown (Plant Startup)" or when defueled not more often than once per 92 days. 10ST-10.4 "Residual Heat Removal System Valve Exercise" may also be used to exercise the valves.

References: OM-10, Paragraphs 4.2.1.1, 4.2.1.7, and 4.3.2.2(c). Tech Spec 3/4.6.1.1, 3/4.4.1.3. NUREG-1449

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Inservice Testing (IST)	Revision 4 Program For Pumps And Valves Page 178 of 241
VALVE COLD SHUTE	OWN JUSTIFICATION 17
Valve Mark No(s):	NRV-1MS-101A NRV-1MS-101B NRV-1MS-101C
Category: <u>B/C</u>	Class: _2
System:	21 - Main Steam System
Function:	The Steam Generator non-return valves prevent reverse flow if its associated S/G is faulted or a line break occurs to prevent blowing down the intact S/Gs.
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency," check valves shall be exercised nominally every 3 months and per OM-10, Paragraph 4.2.1.1, "Exercising Test Frequency," active category B valves shall be tested nominally every 3 months.
Basis for CSJ:	These valves are standard swing check valves with motor operators used to assure positive seating of the disc. The motor operator is not capable of closing the non-return valve against normal steam flow. Full or part-stroke testing of these valves at power is not possible because these valves must be open to allow steam to flow from the steam generators to the turbine. Per both OM-10, Paragraphs 4.3.2.2(c) and 4.2.1.2(c), "If exercising is not practicable during plant operation, it may be limited to full-stroke exercising during cold shutdowns."
Alternate Test:	The valves are exercised in the closed direction on a cold shutdown frequency. The function of the valves is to close if their associated S/Gs are faulted or if a line break occurs between the S/Gs and the main steam trip valves. The motor operators are an operating convenience only and are used as a maintenance isolation boundary point for the S/Gs. To meet the requirements of both OM-10, Paragraphs 4.3.2.4 and 4.2.1.4, the time required to drive the valve stem onto the back of the valve disk using the control room lights is measured. This is sufficient because the maximum design stem force that can be exerted by this motor operator, is only 44,900 lbf. Calculations show that the maximum force against the disc during a MSLB accident would rapidly exceed this value, reaching a value of 500,000 lbf. Also, while the dP across the check valve in the faulted line would be expected to exceed 1000 psid, a very small dP would only be required for accident forces to exceed the maximum stem force that can be exerted by the motor operator. Therefore, the testing performed without a motor trip does prove valve closure on reversal of flow. The valves are full-stroke exercised and timed closed at cold shutdowns per 10ST-1.10, "Cold Shutdown Valve Exercise Test."

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Inservice Testing (IS	T) Program For Pumps And Valves	Page 179 of 241
VALVE CSJ <u>17</u>		
References:	OM-10, Paragraphs 4.3.2.1, 4.3.2.2(c), 4.2.1 4	4.3.2.4, 4.2.1.1, 4.2.1.2(c) and

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Inservice Testing (IST)	Program For Pumps And Valves	Revision 4 Page 180 of 241
VALVE COLD SHUTD		
Valve Mark No(s):	PCV-1MS-101A PCV-1MS-101B PCV-1MS-101C	
Category: <u>B</u>	Class: 2	
System:	21 - Main Steam System	
Function:	The Atmospheric Steam Dump pressure control v the Reactor plant when the main condenser is un	alves open to cool down available.
Test Requirement:	Per OM-10, Paragraph 4.2.1.1, "Exercising Test F category B valves shall be tested nominally every	Frequency," active 3 months.
Basis for CSJ:	These values are normally closed. If they are full power, steam would be released to the atmosphe power transient. To prevent this, manual isolation be closed for the test. The manual values could be reopened against a 1000 psid $\Delta P$ . Also, they are to hazardous area. Therefore, full or part-stroke tes normal operation is impractical. Per OM-10, Para exercising is not practicable during plant operation full-stroke exercising during cold shutdowns."	or part-stroked open at re, causing a reactor n valves would first have to be damaged when they are located in a potentially ting of these valves during graph 4.3.2.2(c), "If n, it may be limited to
Alternate Test:	Full-stroke exercised and timed open and closed a 10ST-1.10, "Cold Shutdown Valve Exercise Test.	at cold shutdowns per "
References:	OM-10, Paragraphs 4.3.2.1 and 4.3.2.2(c).	

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	Inservice Testing (IST) P	rogram For Pumps And Valves	age 101 01 241
· ·			
	VALVE COLD SHUTDO	OWN JUSTIFICATION 19	
	Value Marde Marte)		
	valve mark No(s):	IV-1MS-101A TV-1MS-101B	
		TV-1MS-101C	
	Category: <u>B/C</u>	Class: <u>2</u>	
	System:	21 - Main Steam System	
	Function:	Main steam line isolation valves remain open to permit normal operations and close in the event of a pipe rupt blowing down the S/Gs.	steam flow for ure to prevent
	Test Requirement:	Per OM-10, Paragraph 4.2.1.1, "Exercising Test Freque category B valves shall be tested nominally every 3 mo Paragraph 4.3.2.1, "Exercising Test Frequency," check exercised nominally every 3 months.	ency," active nths and per OM-10, valves shall be
	Basis for CSJ:	These valves are normally open at power but must close high energy line break. Stroking these valves fully close operation would cause a reactor trip with the possibility A review of plant history also indicates that several force have resulted from part-stroke testing these valves at p inadvertent closure for reasons not related to valve oper reasons, full and part-stroke testing is not considered p be performed. This change is consistent with Technica Amendment No. 162, which deleted the TS requirement valve. Per both OM-10, Paragraphs 4.2.1.2(c) and 4.3. is not practicable during plant operation, it may be limited exercising during cold shutdowns."	se in the event of a ed during full power of a safety injection. ed plant shutdowns ower due to their erability. For these ractical and will not I Specification t to part-stroke the 2.2(c), "If exercising ed to full-stroke
	Alternate Test:	Full-stroke exercised and timed closed at cold shutdow and 6, "Main Steam Trip Valve Full Closure Test."	ns per 10ST-21.4, 5
	References:	OM-10, Paragraphs 4.2.1.1, 4.2.1.2(c), 4.3.2.1 and 4.3.	2.2(c).

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Inservice Testing (IST)	Revision 4 Program For Pumps And Valves Page 182 of 241
VALVE COLD SHUT	DOWN JUSTIFICATION 20
Valve Mark No(s):	MOV-1MS-105
Category: B	Class: <u>3</u>
System:	21 - Main Steam System
Function:	The Auxiliary Feedwater Turbine Steam Isolation Valve is normally open and it remains open to allow steam to the TDAFW pump. This valve must also close in response to the uncontrolled depressurization of the steam generators accident.
Test Requirement:	Per OM-10, Paragraph 4.2.1.1, "Exercising Test Frequency," active category B valves shall be tested nominally every 3 months.
Basis for CSJ:	This valve is normally open during power operation and remains open to allow steam to be supplied to the Turbine Driven Auxiliary Feedwater pump. This valve must also close in response to several postulated accidents by the EOPs. Since, this is a single isolation valve without redundancy, if it failed to re-open after a stroke test, the station would lose all cooling capability in the event of a station blackout. NUREG-1482, Section 3.1.1 "Deferring Valve Testing to Each Cold Shutdown or Refueling Outage" lists as an example of valves to be specifically excluded from exercising (cycling) tests during plant operations: "(1) All valves whose failure in a non-conservative position during the cycling test would cause a loss of system function." Per OM-10, paragraph 4.2.1.2(c), "If exercising is not practicable during plant operation, it may be limited to full-stroke excercising during cold shutdowns."
Alternate Test:	Full-stroke excercise and time open and closed at cold shutdowns per 10ST-1.10, "Cold Shutdown Valve Exercise Test."
References:	OM-10, Paragraphs 4.2.1.1, and 4.2.1.2(c). NUREG-1482, Section 3.1.1.

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nservice Testing (IST) F	Program For Pur	nps And Valves		Revision 4 Page 183 of 241
VALVE COLD SHUTD	OWN JUSTIFIC.	ATION 21		
Valve Mark No(s):	1FW-33 1FW-34 1FW-35	1FW-42 1FW-43 1FW-44	1FW-622 1FW-623 1FW-624	1FW-625 1FW-626 1FW-627
Category: <u>C</u>	Class: <u>3</u>			
System:	24 - Auxiliary	Feedwater System		
Function:	The auxiliary allow auxiliary close to fulfill discharge from [1FW-42, 43, auxiliary feed separate the	feedwater pumps d y feed flow to the sto a safety function: [1 m being short circui 44] close to preven water piping, [1FW- A & B auxiliary feed	ischarge and loop cl eam generators. Th FW-33, 34, 35] clos ted through the non- t main feedwater fro 622, 623, 624, 625, water headers.	heck valves open to e check valves also e to prevent pump -running pump, m flowing back into the 626, 627] close to
Test Requirement:	Per OM-10, F shall be exerc	aragraph 4.3.2.1, "I cised nominally even	Exercising Test Freq ry 3 months.	uency," check valves
Basis for CSJ:	The safety position for these check valves is open for auxiliary feed system injection to the Steam Generators and closed to provide header separation. These valves can only be full-stroke exercised open by initiating the maximum required accident condition flow, in accordance with GL 89-04, Position 1, by aligning auxiliary feedwater flow to the S/Gs. This flow path would cause thermal shock at the auxiliary and main feedwater interface caused by the sudden injection of cold water into the S/Gs. Feeding the S/Gs with cold water also would result in large level transients in the S/Gs and cause a reactor trip. In addition, the reverse direction test for valves [1FW-33, 34, 35] and [1FW-622 thru 627] can only be performed with auxiliary feed flow to the S/Gs. Therefore, it is not practical to part or full-stroke exercise these check valves quarterly. Per OM-10, Paragraph 4.3.2.2(c), "If exercising is not practicable during plant operation, it may be limited to full-stroke exercising during cold shutdowns."			
Alternate Test:	All of the above at cold shutdo Check Valves [1FW-P-2] Op thru 627] are a OSTs. Reverse performed by operator round Check Valve E	ve check valves are wns per 10ST-24.8 and Flow Test" and erability Test." Che also full-stroke exerc se direction testing of monitoring the upst ds and by leak test p Exercise Verification	full-stroke exercised "Motor Driven Auxil I 10ST-24.9, "Turbin ck valves [1FW-33, 2 cised in the closed d of check valves [1FV ream temperatures a per 10ST-24.11, "Au " at refueling outage	I in the open direction iary Feed Pumps ne-Driven AFW Pump 34, 35] and [1FW-622 irection by these V-42, 43, 44] is at least quarterly in uxiliary Feedwater es.

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VALVE CSJ 21

References:

OM-10, Paragraphs 4.3.2.1 and 4.3.2.2(c). GL 89-04, Position 1.

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Inservice Testing (IST) Program For Pumps And Valves

VALVE COLD SHUTDOWN JUSTIFICATION 22

Valve Mark No(s): 1FW-50 1FW-51 1FW-52 1FW-68 1FW-69 1FW-70

Category: <u>C</u> Class: <u>3</u>

System: 24 - Auxiliary Feedwater System

Function:The AFW Pump Lube Oil Cooler Line Check Valves open to allow cooling<br/>flow to the lube oil coolers for the AFW pumps.

**Test Requirement:** Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency," check valves shall be exercised nominally every 3 months.

Basis for CSJ: The function of these check valves is to open to allow cooling flow to the lube oil coolers for the AFW pumps. Full-stroke capability can only be verified by establishing design flow through the line. However, there is no installed flow instrumentation. In order to measure flow quarterly, temporary ultrasonic or permanently installed flow meters would have to be installed. In addition, the wet-flow calibration of the ultrasonic flow meters, which involves sending the transmitters and flow computers off-site, must be purchased and maintained for the instrumentation. Permanent installation would be preferred for the flow meters because it would save the set-up time and ensure that the same site, with the same characteristics, would be used for each test. However, if permanent instrumentation was used, a plant design change would also be required.

> The guidance in NUREG-1482, Section 3.1.1, "Deferring Valve Testing to Each Cold Shutdown or Refueling Outage," states: "Check valves that can be stroked quarterly, but must be monitored by a nonintrusive technique to verify full stroke, may be full-stroke tested during cold shutdowns or refueling outages if another method of verifying full-stroke exists at these plant conditions. However, the quarterly partial-stroke testing would continue to be required. Also, the NRC would not require a licensee to invest in nonintrusive equipment for the purpose of testing check valves quarterly in lieu of testing during cold shutdowns or refueling outages, though the use of nonintrusive techniques is recommended where practical."

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VALVE CSJ 22 The test method currently used measures the temperature of the lube oil cooler line to verify sufficient cooling capability exists. In addition, a significant change in lube oil cooler flow would be seen as a change in pump performance. During 10R all of the check valves were disassembled and inspected for wear and obstructions. It was observed that the check valves were in good condition and free of obstructions. These valves are in a clean system using demineralized water as the flow medium, and therefore, have little chance of becoming fouled. Flow through the lube oil cooler has been measured during the last few refueling outages and has been consistent.

Performing flow measurements quarterly would not enhance our ability to assess the operability of the check valves enough to compensate for the increased cost.

Therefore, because of the increased cost without a compensating increase in reliability, and based on the guidance in NUREG-1482 on the testing of check valves using nonintrusive techniques, the use of ultrasonic flow meters will not be used for quarterly testing of these check valves. Per OM-10, Paragraph 4.3.2.2(b), "If full-stroke exercising during plant operation is not practicable, it may be limited to part-stroke during plant operation and full-stroke during cold shutdowns."

Alternate Test: Part-stroke exercised open quarterly by measuring lube oil temperature and by monitoring the total dynamic head developed by the pump during the AFW pump tests, 10ST-24.2, 3, 4, "The Motor-Driven and Steam Turbine-Driven Auxiliary Feed Pump Tests."

Full-stroke exercised open during cold shutdowns by installing a temporary ultrasonic flow meter on the lube oil cooling line in 1OST-24.8.9, "The Motor-Driven and Turbine-Driven AFW Pump Check Valves and Flow Tests."

References:

OM-10, Paragraphs 4.3.2.1 and 4.3.2.2(b). NUREG-1482, Section 3.1.1. GL 89-04, Position 1.

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Inservice Testing (IST)	Revision 4 Program For Pumps And Valves	
VALVE COLD SHUTE	OWN JUSTIFICATION 23	
Valve Mark No(s):	MOV-1FW-150A MOV-1FW-150B	
Category: <u>B</u>	Class: <u>3</u>	
System:	24 - Feedwater System	
Function:	To open for main feedwater pump discharge and to close for backup feedwater isolation.	
Test Requirement:	Per OM-10, Paragraph 4.2.1.1, "Exercising Test Frequency," active category B valves shall be tested nominally every 3 months.	
Basis for CSJ:	During plant operation, these valves are open to supply feedwater flow to the steam generators. Their safety function is to close for backup feedwater isolation. Part-stroke or full-stroke and time testing cannot be performed at power since this would isolate feedwater resulting in a plant trip and shutdown. Per OM-10, Paragraph 4.2.1.2(c), "If exercising is not practicable during plant operation, it may be limited to full-stroke exercising during cold shutdowns."	-
Alternate Test:	Full-stroke exercised and timed closed at cold shutdown per 1OST-1.10, "Cold Shutdown Valve Exercise Test."	
References:	OM-10, Paragraphs 4.2.1.1 and 4.2.1.2(c).	

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Inservice Testing (IST) Pr	Revision 4 Page 188 of 241 rogram For Pumps And Valves
VALVE COLD SHUTDO	WN JUSTIFICATION 24
Valve Mark No(s):	MOV-1FW-156A MOV-1FW-156B MOV-1FW-156C
Category: <u>B/C</u>	Class: 2
System:	24 - Main Feedwater System
Function:	The A, B and C loop feedwater containment isolation check valves close to prevent auxiliary feedwater from being diverted from the S/Gs. They also close on a Feedwater Isolation signal.
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency," check valves shall be exercised nominally every 3 months and per OM-10, Paragraph 4.2.1.1, "Exercising Test Frequency," active category B valves shall be tested nominally every 3 months.
Basis for CSJ:	These valves are standard swing check valves with motor operators used to assure positive seating of the disc. The motor operator is not capable of closing the valves against normal feed flow. Full or part-stroke testing of these valves at power is not possible because these valves must be open to allow feed flow to the steam generators. Per both OM-10, Paragraphs 4.3.2.2(c) and 4.2.1.2(c), "If exercising is not practicable during plant operation, it may be limited to full-stroke exercising during cold shutdowns."
Alternate Test:	The valves are full-stroke exercised in the closed direction by stroking the motor operator on a cold shutdown frequency. To meet the requirements of OM-10, Paragraph 4.3.2.4 and 4.2.1.4, the time required to drive the valve stem onto the back of the valve disk using the control room lights is measured. The stroke test measures the valve stem travel time and length of travel. The stem presses against the valve disk when closed to provide assurance that the valve is closed. The valves are full-stroke exercised and timed closed at cold shutdowns per 10ST-1.10, "Cold Shutdown Valve Exercise Test." In addition, the closure function of the valves is verified by a leak test at refueling outages per 10ST-24.14A, B and C, "Main Feed Containment Isolation Valve Exercise Verification."
References:	OM-10, Paragraphs 4.3.2.1, 4.3.2.2(c), 4.3.2.4, 4.2.1.1, 4.2.1.2(c) and 4.2.1.4.

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	rogram For Pumps And Valves
VALVE COLD SHUTDO	DWN JUSTIFICATION 25
Valve Mark No(s):	FCV-1FW-478 FCV-1FW-488 FCV-1FW-498
Category: <u>B</u>	Class: 2
System:	24 - Main Feedwater System
Function:	The Steam Generator main feedwater regulating valves close for Feedwater Isolation.
Test Requirement:	Per OM-10, Paragraph 4.2.1.1, "Exercising Test Frequency," active category B valves shall be tested nominally every 3 months.
Basis for CSJ:	Valves are normally open during power operation. Their safety position is closed for feedwater isolation. Part-stroke and full-stroke and time testing cannot be performed at power since this would isolate feedwater flow to the steam generators resulting in a plant trip and shutdown. Per OM-10, Paragraph 4.2.1.2(c), "If exercising is not practicable during plant operation, it may be limited to full-stroke exercising during cold shutdowns."
Alternate Test:	Full-stroke exercised and timed closed at cold shutdown per 1OST-1.10, "Cold Shutdown Valve Exercise Test."
References:	OM-10, Paragraphs 4.2.1.1 and 4.2.1.2(c).

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VALVE COLD SHUTDO	WN JUSTIFICATION 26
Valve Mark No(s):	TV-1SV-100A 1AS-278
Category: <u>A &amp; A/C</u>	Class: _2
System:	27 - Auxiliary Steam System
Function:	The containment isolation air ejector air discharge trip valve and check valve open to direct steam to containment if high radiation levels are present in the main condenser. They also close for containment isolation.
Test Requirement:	Per OM-10, Paragraph 4.2.1.1, "Exercising Test Frequency," active Category A valves shall be tested nominally every 3 months and Paragraph 4.3.2.1, Exercising Test Frequency," check valves shall be exercised nominally every 3 months.
Basis for CSJ:	These valves are required to open to provide a flow path for radioactive gases from the Condenser Air Ejector effluent line into containment in the event of a S/G tube leak with subsequent contamination of the steam systems. The method used to verify that the check valve has been partial-stroked open is to open the trip valve and then watch for an increase in containment pressure. The reactor containment building at BVPS is maintained sub-atmospheric during power operations. If the containment pressure increases to the T.S. 3.6.1.4 limit, the plant must be shut down. If the trip valve could not be closed after stroking, containment pressure woul continue to rise and a plant shutdown could result. Per OM-10, Paragraphs 4.2.1.2(c) and 4.3.2.2(c), "If exercising is not practicable during plant operation, it may be limited to full-stroke exercising during cold shutdowns."
Alternate Test:	Full-stroke exercised and timed opened during cold shutdowns per 10ST-1.10, "Cold Shutdown Valve Exercise Test."
References:	OM-10, Paragraphs 4.2.1.1, 4.2.1.2(c), 4.3.2.1 and 4.3.2.2(c). Tech Spec 3.6.1.4

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	VALVE COLD SHUTDO	WN JUSTIFICATION 27	
	Valve Mark No(s):	1FP-800 1FP-804 1FP-827	
	Category: <u>A/C</u>	Class: _2	
	System:	33 - Fire Protection System	
	Function:	Fire protection, deluge system to RHR area, to cable pe to containment hose reels inside containment check val containment isolation.	netration area and ves close to provide
	Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Freque shall be exercised nominally every 3 months.	ncy," check valves
	Basis for CSJ:	These valves are normally closed during power operation required to open in the event fire protection water is new part-stroke exercising is not possible during power oper inaccessibility of the valves. Per OM-10, Paragraph 4.3 is not practicable during plant operation, it may be limited exercising during cold shutdowns."	on and are only eded. Full and ation due to the .2.2(c), "If exercising ed to full-stroke
	Alternate Test:	Full-stroke exercised open and closed by mechanical exercised weighted swing arms at cold shutdown per 10ST-1.10, Valve Exercise Test."	kerciser utilizing their "Cold Shutdown
	References:	OM-10, Paragraphs 4.3.2.1 and 4.3.2.2(c).	

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VALVE COLD SHUTD	OWN JUSTIFICATION 28		
Valve Mark No(s):	1VS-D-5-3A 1VS-D-5-3B 1VS-D-5-5A 1VS-D-5-5B		
Category: <u>A</u>	Class: _2		
System:	44C - Area Ventilation Systems - Containment		
Function:	Containment isolation valves for refueling purge and exhaust lines open to purge containment. They also close for containment isolation.		
Test Requirement:	Per OM-10, Paragraph 4.2.1.1, "Exercising Test Frequency," active category A valves shall be tested nominally every 3 months.		
Basis for CSJ:	These dampers are shut during power operation and are required to remain shut to fulfill their safety function. These dampers cannot be full or part- stroke exercised during power operation without the possibility of violating containment integrity per Tech. Spec. 3/4.6.1.1. Per OM-10, Paragraph 4.2.1.2(c), "If exercising is not practicable during plant operation, it may be limited to full-stroke exercising during cold shutdowns."		
Alternate Test:	Full-stroke exercised and timed closed at cold shutdown per 1OST-1.10, "Cold Shutdown Valve Exercise Test."		
References:	OM-10, Paragraphs 4.2.1.1, and 4.2.1.2(c). Tech. Spec. 3/4.6.1.1.		

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VALVE COLD SHUTDO	OWN JUSTIFICATION 29
Valve Mark No(s):	1RW-57 1RW-58 1RW-59
Category: <u>C</u>	Class: <u>3</u>
System:	30 - River Water System
Function:	These River Water (RW) Pump discharge check valves must open to allow cooling water from the river to flow to station loads required during an accident. They must close to prevent reverse flow through an idle RW Pump.
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency," check valves shall be exercised nominally every 3 months.
Basis for CSJ:	These check valves are normally open when a River Water pump is in service. Their safety positions are open to provide RW cooling to station loads required during an accident, and closed to prevent reverse flow through an idle RW Pump. In order to test these valves in the reverse direction, two of the three pumps must be cross-connected. This can only be done with pumps on the same electrical bus or during a Cold Shutdown Outage when RW is not required to be operable. Quarterly full-stroke exercising in the closed direction may not be possible if one RW Pump is out of service for maintenance. OM-10, Paragraph 4.3.2.2(c) states, "If exercising is not practicable during plant operation, it may be limited to full-stroke exercising during cold shutdowns."
Alternate Test:	Full-stroke exercised closed quarterly, or when the idle RW Pump is returned to service, or at least during cold shutdowns per 10ST-30.6, "Reactor Plant River Water Pump 1C Test."
References:	OM-10, Paragraphs 4.3.2.1 and 4.3.2.2(c).

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VALVE COLD SHUTD		
Valve Mark No(s):	MOV-1RW-102C1 MOV-1RW-102C2	
Category: <u>B</u>	Class: <u>3</u>	
System:	30 - River Water System	
Function:	These discharge isolation valves for the 1C River Water (RW) Pump must be open to permit the river water to be supplied to the station loads required during an accident.	
Test Requirement:	Per OM-10, Paragraph 4.2.1.1, "Exercising Test Frequency," active Category B valves shall be tested nominally every 3 months.	
Basis for CSJ:	These valves open to align the 1C River Water pump to the appropriate RW header. Their safety positions are open to provide RW cooling to station loads required during an accident. In order to test these valves, two of the three pumps must be cross-connected. This can only be done with pumps on the same electrical bus or during a cold shutdown outage when RW is not required to be operable. Quarterly full-stroke testing may not be possible if one RW Pump is out of service for maintenance. OM-10, Paragraph 4.2.1.2(c) states, "If exercising is not practicable during plant operation, it may be limited to full-stroke exercising during cold shutdowns".	
Alternate Test:	Full-stroke exercised and timed open quarterly, or when the idle RW Pump is returned to service, or at least during cold shutdowns per 1OST-30.6, "Reactor Plant River Water Pump 1C Test."	
References:	OM-10, Paragraphs 4.2.1.1 and 4.2.1.2(c).	

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Inservice Testing (IST)	Program For Pumps And Valves	Page 195 of
VALVE COLD SHUTD	OWN JUSTIFICATION 31	
Valve Mark No(s):	MOV-1CC-112A2 MOV-1CC-112A3 MOV-1CC-112B2 MOV-1CC-112B3	
Category: <u>A</u>	Class: 2	
System:	15 - Reactor Plant Component Cooling Water Sys	stem
Function:	The RHR Heat Exchanger CCR supply and return valves are opened to supply component cooling w exchangers and the RHR pump seal water coolers containment isolation.	containment isolation vater to the RHR heat s. They are closed fo
Test Requirement:	Per OM-10, Paragraph 4.2.1.1, "Exercising Test F Category A valves shall be tested nominally every	requency," active 3 months.
Basis for CSJ:	These valves are stroked and timed quarterly durin During cold shutdowns, however, the quarterly tes maintained.	ng power operation. ting frequency will no
	During cold shutdowns, these valves are opened to in service. Once the RHR System is in service, the valves is to remain open to supply cooling water to exchangers and to the RHR pump seals. Per NUP and Low-Power Operation at Commercial Nuclear United States," at PWRs, the RHR System is esse shutdown safety. In order to maintain the "Defens shutdown safety, these valves cannot be stroked of shutdowns. In addition, if the RHR system is inser loops per Tech Spec 3/4.4.1.3, these valves cannot entering the action statement which requires immer RCS loop. Failure of these valves during testing a loss of cooling flow for one of the required RCS Loop.	to place the RHR Sys e safety function of the othe RHR heat REG-1449, "Shutdown Power Plants in the ntial to maintaining e in Depth" strategy f quarterly during cold vice as the operable of be tested without ediate restoration of the t that time would cause ops.

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VALVE CSJ <u>31</u> Once the RHR system is not required to be inservice as the operable RCS loops. Tech Specs would permit the exercising of these valves. However, these valves can only be stroked and timed if their associated RHR pump is not operating. Therefore, while the plant is in mode 5 or 6, the RHR pumps would have to be swapped to exercise all of the valves. However, as a result of excessive seal leakage on a RHR pump at Unit 2 during 2R6, the Maintenance Rule (a)(1) Disposition Review recommended that a review of operating practices/procedures be performed to determine a means to reduce the frequency of pump cycling. Therefore, in order to minimize the number of pump cycles, these valves will not be stroked if either of the RHR pumps is operating. They will be stroked and timed prior to placing the RHR system in service and when removing the system from service or when the plant is defueled, not more often than once per 92 days.

Alternate Test: Full stroke exercised and timed open and closed quarterly per 10ST-47.3B, "Containment Isolation and ASME Section XI Test," during power operation. Full stroke exercised and timed open and closed when placing the RHR System in service or removing it from service during cold shutdowns or when defueled, not more often than once per 92 days, per 10ST-10.4, "Residual Heat Removal System Valve Exercise" and 10M-10.4.C, "Residual Heat Removal System Shutdown (Plant Startup)."

References: OM-10, Paragraphs 4.2.1.1 NUREG-1449 Revision 4 Page 196 of 241

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## SECTION X: VALVE REFUELING OUTAGE JUSTIFICATIONS

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	rogram For Pumps And Valves		
VALVE REFUELING OU			
Valve Mark No(s):	1RC-68		
Category: <u>A/C</u>	Class: 2		
System:	6 - Reactor Coolant System		
Function:	The inside containment isolation check valve on the N2 makeup line to the Pressurizer Relief Tank closes for containment isolation.		
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency", check valves shall be exercised nominally every 3 months.		
Basis for ROJ:	This check valve is physically located in the subatmospheric containment building. This valve is normally closed and remains closed to fulfill its safety function of containment isolation. It is only opened during nitrogen makeup to the PRT. Due to the physical location of this valve, the relative pressures of the N2 header and the containment and lack of instrumentation, the only means for verifying closure is during the 10CFR50, Appendix J, Option B leak rate test performed at refuelings. Per NUREG-1482, Section 4.1.4, "Extension of Test Interval to Refueling Outage for Check Valves Verified Closed by Leak Testing," it is acceptable to verify that check valves are capable of closing by performing leak-rate testing at each refueling outage, if no other practical means are available. Per OM-10, Paragraph 4.3.2.2(e), "If exercising is not practicable during plant operation or cold shutdowns, it may be limited to full-stroke during refueling outages."		
Alternate Test:	Valve closure is verified by a leak test during each refueling outage per 1BVT 1.47.5, "Type-C Leak Test."		
References:	OM-10, Paragraphs 4.3.2.1, 4.3.2.2(e). NUREG-1482, Section 4.1.4.		

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Inservice Testing (IST)	<sup>D</sup> rogram For Pumps And Valves	Revision 4 Page 199 of 241
<u> </u>		
VALVE REFUELING	UTAGE JUSTIFICATION _2	
Valve Mark No(s):	1RC-72	
Category: <u>A/C</u>	Class: <u>2</u>	
System:	6 - Reactor Coolant System	
Function:	The inside containment isolation of supply line to the Pressurizer Reli	check valve on the primary grade water of Tank closes for containment isolation.
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "E shall be exercised nominally every	Exercising Test Frequency," check valves y 3 months.
Basis for ROJ:	This check valve is physically local building. This valve is normally clear function of containment isolation. while depressurizing the PRT. Due only means for verifying closure is Option B leak rate test performed Section 4.1.4, "Extension of Test I Valves Verified Closed by Leak Te valves are capable of closing by p refueling outage, if no other praction Paragraph 4.3.2.2(e), "If exercising or cold shutdowns, it may be limited	ated in the subatmospheric containment osed and remains closed to fulfill its safety It is only opened during makeup to or ue to the physical location of this valve, the s during the 10CFR50, Appendix J, at refuelings. Per NUREG-1482, Interval to Refueling Outage for Check esting," it is acceptable to verify that check berforming leak-rate testing at each cal means are available. Per OM-10, g is not practicable during plant operation ed to full-stroke during refueling outages."
Alternate Test:	Valve closure is verified by a leak 1BVT 1.47.5, "Type-C Leak Test."	test during each refueling outage per
References:	OM-10, Paragraphs 4.3.2.1, 4.3.2. NUREG-1482, Section 4.1.4.	.2(e).

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Inservice Testing (IST)	Program For Pumps And Valves	Revision 4 Page 200 of 241
VALVE REFUELING C	OUTAGE JUSTIFICATION 3	
Valve Mark No(s):	SOV-1RC-455C1 SOV-1RC-455C2 SOV-1RC-455D1	SOV-1RC-455D2 SOV-1RC-456-1 SOV-1RC-456-2
Category: <u>B</u>	Class: <u>3</u>	
System:	6 - Reactor Coolant System	
Function:	These are the Power Operated F They must open to allow air to th position to allow the PORV to clo	Relief Valve (PORV) Air Control SOVs. he PORV to open and close to the vent ose.
Test Requirement:	Per OM-10, Paragraph 4.2.1.1, "Exercising Test Frequency," active category B valves shall be tested nominally every 3 months.	
Basis for ROJ:	These series SOVs are located in building and do not have position switches or lights associated with valves can only be monitored by SOVs and observing the PORV s directly, because the valves can therefore, quarterly full or part-str impractical. In addition, stroking temperature overpressure protect in service, therefore, cold shutdor impractical. Per OM-10, Paragra practicable during plant operation full-stroke exercising during refue	nside the subatmospheric containment in indication. There are no individual control in the valves. Individual operation of these locally disconnecting a lead for one of the stroke. The SOV stroke cannot be timed not be stroked without stroking the PORVs, roke and time testing at power is the SOVs associated with the low- ction system cannot be performed while it is win stroke and time testing is also uph 4.2.1.2(e), "If exercising is not in or cold shutdowns, it may be limited to beling outages."
Alternate Test:	These valves will be stroked on a refueling frequency per 10ST-6.12, "Power Operator Relief Valve Test." The valve opening stroke time will be indirectly measured by timing the PORV stroke. An acceptable PORV stroke time will indicate an acceptable SOV opening stroke time. Valve closure will be individually verified by lifting a lead on one of the SOVs and verifying that the PORV will not stroke. Then a lead on the other SOV will be lifted. The closing time of the PORV will be measured as an indirect measure of the SOV stroke time. This time, however, will not be the individual closing stroke time of the SOVs, because they are in series.	
References:	OM-10, Paragraphs 4.2.1.1 and 4	4.2.1.2(e).

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Inservice Testing (IST) P	Program For Pumps And Valves	
VALVE REFUELING O	UTAGE JUSTIFICATION _4_	
Valve Mark No(s):	1CH-22 1CH-23 1CH-24	
Category: <u>C</u>	Class: _2	
System:	7 - Chemical and Volume Control System	
Function:	The discharge check valves for the Charging pumps op charging/HHSI flow and close to prevent "short-circuiting non-running pump.	en to allow g" through a
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Freque shall be exercised nominally every 3 months.	ncy," check valves
Basis for ROJ:	These check valves can only be full-stroke exercised op maximum required accident condition flow, in accordance Position 1. Testing using full design HHSI flow at power possible. During power operations the charging pump we required flow. During cold shutdowns full-flow testing con- temperature overpressurization of the RCS. Therefore, use the recirc line for either quarterly or cold shutdown fit the open direction. Per OM-10, Paragraph 4.3.2.2(d), "In- practicable during plant operation and full-stroke during also not practicable, it may be limited to part-stroke during and full-stroke during refueling outages."	en by initiating the ce with GL 89-04, , however, is not will not develop the build result in a low it is not practical to ull-stroke testing in f exercising is not cold shutdowns is ng cold shutdowns
Alternate Test:	Part-stroke exercised open and full-stroke exercised clos 1OST-7.4, 5 & 6, "Centrifugal Charging Pump Test." Ful open at refueling outages per 1OST-11.14B, "HHSI Full	sed quarterly per I-stroke exercised Flow Test."
References:	OM-10, Paragraphs 4.3.2.1, 4.3.2.2(d). GL 89-04, Position 1.	

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Inservice Testing (IST) I	Program For Pumps And Valves
VALVE REFUELING C	DUTAGE JUSTIFICATION 5_
Valve Mark No(s):	1CH-31
Category: <u>A/C</u>	Class: 2
System:	7 - Chemical and Volume Control System
Function:	The charging header inside containment isolation check valve opens to allow normal charging flow to the RCS and closes to fulfill its safety function of containment isolation.
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency," check valves shall be exercised nominally every 3 months.
Basis for ROJ:	The safety function of this check valve is to close to provide containment isolation. During plant operation, normal charging flow is present through this check valve and a reverse direction test cannot be performed. There is no installed instrumentation to monitor upstream pressure and the only method for testing this valve is by leak test. Per NUREG-1482, Section 4.1.4, "Extension of Test Interval to Refueling Outage for Check Valves Verified Closed by Leak Testing," it is acceptable to verify that check valves are capable of closing by performing leak-rate testing at each refueling outage, if no other practical means is available. Per OM-10, Paragraph 4.3.2.2(e), "If exercising is not practicable during plant operation or cold shutdowns, it may be limited to full-stroke during refueling outages."
Alternate Test:	Check valve closure is verified by a leak test during refueling outages per 1BVT 1.47.11, "Safety Injection and Charging System Containment Penetration Integrity Test."
References:	OM-10, Paragraphs 4.3.2.1 and 4.3.2.2(e). NUREG-1482, Section 4.1.4.

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VALVE REFUELING OU	TAGE JUSTIFICATION _6_	
Valve Mark No(s):	MOV-1CH-115C MOV-1CH-115E	
Category: <u>B</u>	Class: _2	
System:	7 - Chemical and Volume Control System	
Function:	To isolate the Volume Control Tank on a safety i the Charging/HHSI suction is switched from the V	njection signal to ensure VCT to the RWST.
Test Requirement:	Per OM-10, Paragraph 4.2.1.1, "Exercising Test category B valves shall be tested nominally ever	Frequency," active y 3 months.
Basis for ROJ:	These valves are normally open and cannot be a operation without isolating the Volume Control Ta pumps. This would result in a loss of normal Reamakeup and reactor coolant pump seal injection pump and system degradation. Per OM-10, Para exercising is not practicable during plant operation full-stroke exercising during cold shutdowns." In exercising in the closed direction may not be posifi the charging system is in service to support operation would secure seal injection water to the RCP seal long-term seal life. In order to stroke these valve RCP's would have to be shutdown. Per NUREG-"Stopping Reactor Coolant Pumps for Cold Shutdown valves should be tested during outages when the during refueling outages, but not more often than OM-10, Paragraph 4.2.1.2(e) states, "If exercising plant operation or cold shutdowns, it may be limit during refueling outages."	exercised during power ank from the charging actor Coolant System water causing possible agraph 4.2.1.2(c), "If on, it may be limited to addition, full or part-stroke sible during cold shutdown eration of a RCP. Shutting while in cold shutdown als, creating a challenge to es, the charging system and -1482, Section 3.1.1.4, down Valve Testing," the live testing. The affected a RCP's are secured and once every 92 days. g is not practicable during and to full-stroke exercising
Alternate Test:	Full-stroke exercised and timed closed during col charging system and the RCP's are secured, or a outages per 10ST-1.10, "Cold Shutdown Valve E	ld shutdowns when the at least during refueling Exercise Test."
References:	OM-10, Paragraphs 4.2.1.1 and 4.2.1.2(c) and 4. Section 3.1.1.4	2.1.2(e). NUREG-1482,

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VALVE REFUELING O	UTAGE JUSTIFICATION _7_
Valve Mark No(s):	1CH-181 1CH-182 1CH-183
Category: <u>A/C</u>	Class: _2
System:	7 - Chemical and Volume Control System
Function:	The reactor coolant seal injection inside containment isolation check valuare normally open to supply the RCP seals from the charging pumps. The close to provide containment isolation.
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency," check valve shall be exercised nominally every 3 months.
Basis for ROJ:	These check valves are open during power operation but are required to close to fulfill their safety function. Closing the valves during power operation, or anytime the system is pressurized to greater than 100 psig, would secure seal injection water to the reactor coolant pump seals, resulting in seal damage. In addition, valve closure can only be checked leak testing since they have no position indication or weighted arms. Per NUREG-1482, Section 4.1.4, "Extension of Test Interval to Refueling Outage for Check Valves Verified Closed by Leak Testing," it is acceptable to verify that check valves are capable of closing by performing leak-rate testing at each refueling outage, if no other practical means is available. Therefore, quarterly and cold shutdown exercising is not practical. Per OM-10, Paragraph 4.3.2.2(e), "If exercising is not practicable during plan operation or cold shutdowns, it may be limited to full-stroke exercising during refueling outages."
Alternate Test:	Valve closure is verified by a leak test during refueling outages per 1BVT 1.47.11, "Safety Injection and Charging System Containment Penetration Integrity Test."
References:	OM-10, Paragraphs 4.3.2.1, 4.3.2.2(e). NUREG-1482, Section 4.1.4.

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inservice resulig (IST) i	Program For Pumps And Valves
VALVE REFUELING C	DUTAGE JUSTIFICATION 8
Valve Mark No(s):	TV-1CH-204 MOV-1CH-289 MOV-1CH-310 LCV-1CH-460A LCV-1CH-460B
Category: <u>A, B</u>	Class: <u>1, 2</u>
System:	7 - Chemical and Volume Control System
Function:	To isolate normal reactor coolant makeup and letdown on a safety injection signal.
Test Requirement:	Per OM-10, Paragraph 4.2.1.1, "Exercising Test Frequency," active category A and B valves shall be tested nominally every 3 months.
Basis for ROJ:	These valves are normally open to provide a flow path for charging and letdown, but close for containment isolation. Quarterly stroking at power to their closed position would cause an undesirable transient in the reactor coolant makeup and letdown systems. A failure of one or more valves in the closed position could lead to a loss of pressurizer level control and require a plant shutdown. In addition, testing during cold shutdowns when the Charging system is in service supporting operation of the reactor coolant pumps (RCPs) would be impractical. A failure of the valves in the closed position would lead to the shut down of the charging pump and unnecessary shut down of the RCPs. Shutting down the charging system during RCP operation while in cold shutdown would secure seal injection water to the RCP seals, creating a challenge to long-term seal life. In order to stroke this valve, the charging system and RCPs would both have to be shutdown. Per NUREG-1482, Section 3.1.1.4, "Stopping Reactor Coolant Pumps for Cold Shutdown Valve Testing," the RCPs need not be stopped for cold shutdown valve testing. The affected valves should be tested during outages when the RCPs are secured and during refueling outages, but not more often than once every 92 days. Per OM-10, Paragraph 4.2.1.2(e), "If exercising is not practicable during refueling outages."
Alternate Test:	Full-stroke exercised and timed closed during cold shutdowns when the charging system and the RCPs are secured, or at least during refueling outages per 10ST-1.10, "Cold Shutdown Valve Exercise Test."
References:	OM-10, Paragraphs 4.2.1.1 and 4.2.1.2(e). NUREG-1482, Section 3.1.1.4.

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VALVE REFUELING C	UTAGE JUSTIFICATION 9		
Valve Mark No(s):	MOV-1CH-308A MOV-1CH-308B MOV-1CH-308C		
Category: <u>A</u>	Class: 2		
System:	7 - Chemical and Volume Control System		
Function:	The reactor coolant seal injection outside containme operated valves are open to provide seal water to the containment isolation.	nt isolation motor- e RCPs and close for	
Test Requirement:	Per OM-10, Paragraph 4.2.1.1, "Exercising Test Free category A valves shall be tested nominally every 3 r	quency, " active nonths.	
Basis for ROJ:	These valves are open during power operation but a fulfill their safety function. Closing the valves during secure seal injection water to the reactor coolant pun seal damage. In addition, seal injection flow is require is pressurized to greater than 100 psig. Per NUREG- "Stopping Reactor Coolant Pumps for Cold Shutdown Reactor Coolant Pumps (RCP) need not be stopped valve testing. The affected valves should be tested of the RCPs are secured and at refueling outages, but ronce every 92 days. Per OM-10, Paragraph 4.2.1.2( practicable during plant operation or cold shutdowns, full-stroke exercising during refueling outages."	re required to close to power operation would np seals, resulting in red anytime the system 1482, Section 3.1.1.4, n Valve Testing," the for cold shutdown luring outages when not more often than e), "If exercising is not it may be limited to	
Alternate Test:	Full-stroke exercised and timed closed during cold sh reactor coolant pumps are secured, or at least during 1OST-1.10, "Cold Shutdown Valve Exercise Test."	utdowns when the refueling outages per	
References:	OM-10, Paragraphs 4.2.1.1 and 4.2.1.2(e). NUREG-1482, Section 3.1.1.4.		
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VALVE REFUELING O	UTAGE JUSTIFICATION 10		
Valve Mark No(s):	1CH-369		
Category: <u>A/C</u>	Class: <u>2</u>		
System:	7 - Chemical and Volume Control System		
Function:	The Penetration 19 pressure relief check around [MOV-1CH-378] opens to allow excess pressure trapped in the containment penetration due to thermal expansion to be equalized with the pressure inside the seal return line, inside containment. In the reverse direction, this value is a containment isolation value.		
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency," check valves shall be exercised nominally every 3 months.		
Basis for ROJ:	This pressure relief check valve is normally closed during power operation and is required to remain closed to fulfill its containment isolation function. It is located inside the subatmospheric containment building on the RCP seal water return line. During power operation and any time the RCS is pressurized to greater than 100 psig this line is in service with the RCP seal water. Valve exercising can only be checked by leak testing since this valve does not have position indication or a weighted arm. Per NUREG-1482, Section 4.1.4, "Extension of Test Interval to Refueling Outage for Check Valves Verified Closed by Leak Testing," it is acceptable to verify that check valves are capable of closing by performing leak-rate testing at each refueling outage, if no other practical means is available. Per OM-10, Paragraph 4.3.2.2(e), "If exercising is not practicable during plant operation or cold shutdowns, it may be limited to full-stroke during refueling outages."		
Alternate Test:	Check valve opening and closure is verified by a leak test during refueling outages per 1BVT 1.47.5, "Type-C Leak Test."		
References:	OM-10, Paragraphs 4.3.2.1 and 4.3.2.2(e). NUREG-1482, Section 4.1.4.		

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	DUTAGE JUSTIFICATION 11
Valve Mark No(s):	MOV-1CH-378 MOV-1CH-381
Category: <u>A</u>	Class: 2
System:	7 - Chemical and Volume Control System
Function:	The RCP seal water return line inside and outside containment isolation valves are open to provide seal water return for the RCPs, and close for containment.
Test Requirement:	Per OM-10, Paragraph 4.2.1.1, "Exercising Test Frequency, " active category A valves shall be tested nominally every 3 months.
Basis for ROJ:	These valves are open during power operation, but are required to close to fulfill their safety function. Exercising at power would secure RCP seal water return causing seal damage. In addition, seal injection flow is required any time the RCS is pressurized to greater than 100 psig. Per NUREG-1482, Section 3.1.1.4, "Stopping Reactor Coolant Pumps for Cold Shutdown Valve Testing," the reactor coolant pumps (RCPs) need not be stopped for cold shutdown valve testing. The affected valves should be tested during outages when the RCPs are secured and at refueling outages, but not more often than once every 92 days. Per OM-10, Paragraph 4.2.1.2(e), "If exercising is not practicable during plant operation or cold shutdowns, it may be limited to full-stroke exercising during refueling outages."
Alternate Test:	Full-stroke exercised and timed closed during cold shutdowns when the charging system and the reactor coolant pumps are secured, or at least during refueling outages per 10ST-1.10, "Cold Shutdown Valve Exercise Test."
References:	OM-10, Paragraphs 4.2.1.1 and 4.2.1.2(e). NUREG-1482, Section 3.1.1.4.

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VALVE REFUELING OUTAGE JUSTIFICATION 12

Valve Mark No(s): 1SI-5

Category: <u>C</u> Class: <u>2</u>

System: 11 - Safety Injection System

Function:The LHSI pump suction check valve from the RWST opens to allow flow<br/>from the RWST to the LHSI pumps.

**Test Requirement:** Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency," check valves shall be exercised nominally every 3 months.

Basis for ROJ: The function of this normally closed check valve is to open to permit flow from the RWST to the LHSI pump suctions. Per GL 89-04 Position 1, full stroke capability can only be verified by rated safety injection flow, therefore, quarterly full-stroke exercising is impractical. Cold shutdown full-stroke exercising is also impractical because testing would require full flow injection to the RCS where there is insufficient volume to receive the additional inventory. Per OM-10, Paragraph 4.3.2.2(d), "If exercising is not practicable during plant operation and full-stroke during cold shutdowns is also not practicable, it may be limited to part-stroke during cold shutdowns and full-stroke during refueling outages."

Alternate Test: Part-stroke exercised open quarterly per 10ST-11.1 and 2, "Safety Injection Pump Tests." Full-stroked exercised open at refueling outages per 10ST-11.14A, "LHSI Full Flow Test."

References:

OM-10, Paragraphs 4.3.2.1, 4.3.2.2(d). GL 89-04, Position 1.

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laconvine Testing (IST)	Revision 4 Page 210 of 241	
Inservice Lesting (IST)	Program For Pumps And Valves	
VALVE REFUELING (	DUTAGE JUSTIFICATION 13	
Valve Mark No(s):	1SI-6 1SI-7	
Category: <u>C</u>	Class: _2	
System:	11 - Safety Injection System	
Function:	The LHSI pump discharge check valves open to allow LHSI flow to the RCS in an accident and close to prevent "short-circuiting" flow through the non-running LHSI pump.	
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency, " check valves shall be exercised nominally every 3 months.	
Basis for ROJ::	These check valves close when the opposite LHSI pump is operating to prevent damaging the non-running pump seals and pump suction piping and to ensure total LHSI flow is directed to the RCS. They also must open fully to allow LHSI flow to the RCS. Per GL 89-04, Position 1, full stroke in the open direction may be verified by initiating the maximum required accident condition flow. Full and part-stroke exercising to the open position is not possible during power operation due to the inability of the LHSI pumps to overcome RCS pressure. Cold shutdown exercising is also impractical because testing would require full flow injection to the RCS where there is insufficient volume to receive the additional inventory. Per OM-10, Paragraph 4.3.2.2(e), "If exercising is not practicable during plant operation or during cold shutdowns, it may be limited to full-stroke during refueling outages."	
Alternate Test:	Full-stroke exercised closed quarterly per 1OST-11.1 and 2, "Safety Injection Pump Tests." Full-stroked exercised open at refueling outages per 1OST-11.14A, "LHSI Full Flow Test."	
References:	OM-10, Paragraphs 4.3.2.1, 4.3.2.2(e). GL 89-04, Position 1.	
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inservice resting (IST) Pro	ogram For Pumps And	Valves	
VALVE REFUELING OU	TAGE JUSTIFICATION	N <u>14</u>	
Valve Mark No(s):	1SI-10 1SI-11 1SI-12	1SI-23 1SI-24 1SI-25	
Category: <u>A/C</u>	Class: <u>2</u>		
System:	11 - Safety Injection S	System	
Function:	The LHSI cold leg bra the RCS cold leg and low pressure SI piping	nch line check valves open to allov close to prevent high pressure RC J	v LHSI discharge to S from entering the
Test Requirement:	Per OM-10, Paragraph shall be exercised nor	h 4.3.2.1, "Exercising Test Frequer ninally every 3 months.	ncy, " check valves
Basis for ROJ:	These check valves as reverse flow from the i low pressure system, injection. Per GL 89-0 may be achieved by in Due to the lack of insta pressures, forward flow power operation. Qua addition, full or part-str because testing would insufficient volume to r direction, these valves arms. Therefore, the o refuelings. Per NURE Refueling Outage for 0 acceptable to verify the leak-rate testing at ead available. Per OM-10, during plant operation exercising during refue	re normally closed during power op higher pressure RCS and HHSI sys but are required to open in the eve 04, Position 1, full-stroke exercise in hitiating the maximum required acci- alled instrumentation, and the relat w through these valves cannot be in arterly full and part-stroke exercising roke exercising at cold shutdown is a require full flow injection to the RC receive the additional inventory. In 6 do not have installed instrumentation only way to verify closure is with the G-1482, Section 4.1.4, "Extension Check Valves Verified Closed by Le at check valves are capable of close ch refueling outage, if no other prace or cold shutdowns, it may be limite elling outages."	peration to prevent stems to the LHSI int of a safety in the open direction ident condition flow. ive system nitiated during g is impractical. In also impractical CS where there is the reverse ion, or weighted leak test during of Test Interval to eak Testing," it is sing by performing ctical means is g is not practicable ed to full-stroke

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VALVE ROJ 14

Alternate Test: Full-stroke exercised open during refueling outages per 10ST-11.14A, "LHSI Full Flow Test." One or both LHSI pumps will be aligned to the cold legs. Portable Ultrasonic flow meters will be mounted on the lines. Flows through each of the three branch lines will be measured. If the acceptance criteria is not met, the check valves in the suspect line would be disassembled and inspected, and then partial-stroke exercised open per Position 2 of GL 89-04. Full-stroke exercised closed by leakage testing during refueling outages per 10ST-11.16, "Leakage Testing RCS Pressure Isolation Valves."

 References:
 OM-10, Paragraphs 4.3.2.1, 4.3.2.2(e).

 NUREG-1482, Section 4.1.4.
 GL 89-04, Position 1 and 2.

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Inservice Testing (IST) P	rogram For Pumps	s And Valves	Revision 4 Page 213 of 241
VALVE REFUELING OI	JTAGE JUSTIFIC	ATION 15	
Valve Mark No(s):	1SI-20 1SI-21 1SI-22	1SI-100 1SI-101 1SI-102	
Category: <u>A/C, C</u>	Class: <u>1</u>		
System:	11 - Safety Injection System		
Function:	The SI hot and cold leg branch line check valves open to supply HHSI to the RCS.		
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency, " check valves shall be exercised nominally every 3 months.		
Basis for ROJ:	These check val in the event of a initiating the may GL 89-04, Position open at power du nozzles caused in testing at cold sh temperature ove Paragraph 4.3.2 cold shutdowns, outages."	ves are normally closed but the safety injection. They can on kimum required accident cond on 1. These check valves can use to the potential for a prema by the thermal shock from a c butdowns is also impractical si rpressurization of the RCS. F (2(e), "If exercising is not prac- it may be limited to full-stroke	neir safety function is to open ly be full-stroke exercised by ition flow in accordance with anot be full or part-stroked ature failure of the injection old water injection. Stroke nce this could result in a low Per OM-10, tical during plant operation or exercising during refueling
Alternate Test:	Full-stroke exerc "HHSI Full Flow "	ised open during refueling ou Test," per GL 89-04, Position	tages per 1ÓST-11.14B, 1.
References:	OM-10, Paragraj GL 89-04, Positio	ohs 4.3.2.1, 4.3.2.2(e). on 1.	

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VALVE REFUELING OUTAGE JUSTIFICATION 16

Valve Mark No(s): 1SI-27

Category: <u>A/C</u> Class: <u>2</u>

System: 11 - Safety Injection System

Function: The High head safety injection pump suction from the RWST check valve opens to supply RWST water to the suction of the HHSI pumps and closes when the RWST is empty to prevent sump water from entering the RWST.

**Test Requirement:** Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency, " check valves shall be exercised nominally every 3 months.

**Basis for ROJ:** This check value is normally closed during power operation. Its safety function is to open for HHSI and to close during transfer to recirc to prevent reverse flow to the RWST. Per GL 89-04, Position 1, full-stroke exercise open may be achieved by initiating the maximum required accident condition flow. When the RCS is at normal operating pressure, full stroking the suction check valve cannot be performed because the charging pump will not develop the required flow. Partial stroking of this valve is impractical because in order to stroke this valve, the charging pumps must be aligned to the RWST. The boron concentration of the RWST water could cause reactivity transients in the reactor and force a plant shutdown. In addition, the injection of relatively cold water from the RWST would cause a thermal cycle or shock resulting in an increased probability of system failure. At cold shutdown, full stroking cannot be performed because full flow testing could result in a low temperature overpressurization of the RCS. Per OM-10, Paragraph 4.3.2.2(d), "If exercising is not practicable during plant operation and full-stroke during cold shutdowns is also not practicable, it may be limited to part-stroke during cold shutdowns and full-stroke during refueling outages."

> In the reverse direction, these valves do not have installed instrumentation, or weighted arms. Therefore, the only way to verify closure is with the leak test during refuelings. Per NUREG-1482, Section 4.1.4, "Extension of Test Interval to Refueling Outage for Check Valves Verified Closed by Leak Testing," it is acceptable to verify that check valves are capable of closing by performing leak-rate testing at each refueling outage, if no other practical means is available. Per OM-10, Paragraph 4.3.2.2(e), "If exercising is not practicable during plant operation or during cold shutdowns, it may be limited to full-stroke during refueling outages."

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Inservice Testing (IST) Program For Pumps And Valves

VALVE ROJ 16

Alternate Test: Part-stroke exercised open during cold shutdowns per 10ST-11.20, "Partial Stroke of SIS Check Valves." Full-stroke exercised open during refueling outages per 10ST-11.14B, "HHSI Full Flow Test." Full-stroke exercised closed by leakage testing during refueling outages per 1BVT 1.47.11, "Safety Injection and Charging System Containment Penetration Integrity Test."

References: OM-10, Paragraphs 4.3.2.1, 4.3.2.2(d) and 4.3.2.2.(e). GL 89-04, Position 1. NUREG-1482, Section 4.1.4.

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E REFUELING OUTAGE JUSTIFICATION 17	VALVE REFUELING C
Mark No(s): 1SI-83 1SI-84 1SI-95	Valve Mark No(s):
ory: <u>A/C</u> Class: <u>1, 2</u>	Category: <u>A/C</u>
n: 11 - Safety Injection System	System:
on: The HHSI hot leg branch line and SI fill header line inside containment isolation check valves open to permit HHSI flow from the RCS fill line BIT line to the hot legs. They close for their containment isolation function.	Function:
equirement: Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency, " check valves shall be exercised nominally every 3 months.	Test Requirement:
for ROJ: These check valves can only be full-stroke exercised open by initiating the maximum required accident condition flow, in accordance with GL 89-04, Position 1. Testing using full design HHSI flow at power, however, is not possible. During power operations the charging pump will not develop the required flow. They cannot be part-stroked open at power due to the potential for thermal shock on the injection nozzles from a cold water injection. During cold shutdowns full-flow testing could result in a low temperature overpressurization of the RCS. Per OM-10, Paragraph 4.3.2.2(d), "If exercising is not practicable during plant operation and full-stroke during cold shutdowns is also not practicable, it may be limited to part-stroke during cold shutdowns and full-stroke during refueling outages."	Basis for ROJ:
In the reverse direction, these valves do not have installed instrumentation, or weighted arms. Therefore, the only way to verify closure is with the leak test during refuelings. Per NUREG-1482, Section 4.1.4, "Extension of Test Interval to Refueling Outage for Check Valves Verified Closed by Leak Testing," it is acceptable to verify that check valves are capable of closing by performing leak-rate testing at each refueling outage, if no other practica means is available. Per OM-10, Paragraph 4.3.2.2(e), "If exercising is not practicable during plant operation or during cold shutdowns, it may be limited to full-stroke during refueling outages."	
ate Test: Part-stroke exercised open during cold shutdowns per 10ST-11.20, "Partial Stroke of SIS Check Valves." Full-stroke exercised open during refueling outages per 10ST-11.14B, "HHSI Full Flow test." Full-stroke exercised closed by leakage testing during refueling outages per 1BVT 1.47.11, "Safety Injection and Charging System Containment Penetration Integrity Test."	Alternate Test:

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VALVE ROJ 17

References:

OM-10, Paragraphs 4.3.2.1, 4.3.2.2(d) and 4.3.2.2(e). GL 89-04, Position 1. NUREG-1482, Section 4.1.4.

Beaver Valley Power Sta	tion Unit 1
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Inservice Testing (IST) P	rogram For Pumps And Valves Page 218 of 241
VALVE REFUELING OL	JTAGE JUSTIFICATION 18
Valve Mark No(s):	1SI-94
Category: <u>A/C</u>	Class: _2
System:	11 - Safety Injection System
Function:	BIT injection line inside containment isolation check valve opens to allow HHSI supply to the RCS cold legs and to close for containment isolation.
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency, " check valves shall be exercised nominally every 3 months.
Basis for ROJ:	This check valve is normally shut during power operation but is required to open to fulfill its safety function in the event of a safety injection. Per GL 89-04, Position 1, full-stroke exercise in the open direction may be achieved by initiating the maximum required accident condition flow. This check valve cannot be full or part-stroked at power due to the potential for thermal shock of the injection nozzles from a cold water injection. Full-stroke testing at cold shutdowns also cannot be performed since this could result in a low temperature overpressurization of the RCS. In addition, part-stroke testing during CSD is not possible because the only flow path available is through the BIT. Stroking the BIT outlet isolation valves could result in borated, oxygenated water from the BIT entering the downstream piping. With no means to flush these lines, stagnant conditions develop upon valve closure. IE Bulletin 79-17 has identified the combination of these three factors as one which promotes Intergranular Stress Corrosion Cracking (IGSCC). The ability to flush out the downstream piping to minimize the probability of Intergranular Stress Corrosion Cracking (IGSCC) formation is only possible during refueling outages in conjunction with the SI full flow test, 10ST-11.14B. In addition, valve exercising in the closed direction can only be checked by leak testing since this valve does not have position indication or a weighted arm. Per NUREG-1482, Section 4.1.4, "Extension of Test Interval to Refueling Outage for Check Valves Verified Closed by Leak Testing," it is acceptable to verify that check valves are capable of closing by performing leak-rate testing at each refueling outage, if no other practical means is available. Per OM-10, Paragraph 4.3.2.2(e), "If exercising is not practicable during refueling outages."

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VALVE ROJ 18

Alternate Test:Full-stroke exercised open during refueling outages per 10ST-11.14B."<br/>HHSI Full Flow Test." Full-stroke exercised closed by leak test during<br/>refueling outages per 1BVT 1.47.11, "Safety Injection and Charging System<br/>Containment Penetration Integrity Test."References:OM-10, Paragraphs 4.3.2.1 and 4.3.2.2(e).

GL 89-04, Position 1. NUREG-1482, Section 4.1.4. IE Bulletin 79-17.

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Inservice Testing (IST) Program For Pumps And Valves

VALVE REFUELING OUTAGE JUSTIFICATION 19

Valve Mark No(s): 1SI-115 1SI-116

Category: <u>C</u> Class: <u>2</u>

System: 11 - Safety Injection System

Function:The Boron Injection Recirc Pump Discharge Check Valves close to isolate<br/>The BIT Recirc piping in an accident.

**Test Requirement:** Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency, " check valves shall be exercised nominally every 3 months.

Basis for ROJ: The function of these check valves is to prevent reverse flow through the BIT recirc pumps during an accident when the HHSI is flowing through the BIT. The normal test method to prove closure of these discharge check valves for parallel pumps is to monitor flow with one pump operating in NSA, isolate the non-running pump, then record flow again. If the check valve on the non-running pump is not seated, the flow will vary after the valve is isolated. If one of the recirc pumps is Out of Service (OOS) for an extended period, there is no method to prove closure of the operating check valve. The piping configuration does not contain vents, drains or test connections. Therefore, if one of the recirc pumps is OOS, full and partial stroke testing in the reverse direction cannot be performed for either check valve. Per OM-10, paragraph 4.3.2.2(e), "If exercising is not practicable during plant operation or cold shutdowns, it may be limited to full-stroke exercising during refueling outages."

Alternate Test: Perform quarterly reverse direction testing per 10ST-1.47.3A, "Three Month Containment Isolation and ASME Section XI Test," unless one of the recirc pumps is 00S. If one of the pumps is 00S, reverse direction testing will be performed when the pump is returned to service, or at least during refueling outages, per 10ST-47.3B, "Refueling Containment Isolation and ASME Section XI Test."

References: OM-10, Paragraphs 4.3.2.1 and 4.3.2.2(e).

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Inservice Testing (IST) P	Revision 4 Page 221 of 241 rogram For Pumps And Valves
VALVE REFUELING U	JTAGE JUSTIFICATION 20
Valve Mark No(s):	MOV-1SI-836 MOV-1SI-869A MOV-ISI-869B
Category: <u>A</u>	Class: 2
System:	11 - Safety Injection System
Function:	The Outside Containment Isolation valves from the fill and charging headers to the RCS hot and cold legs open to establish a redundant flow path to the RCS when transferring to cold and hot leg recirculation.
Test Requirement:	Per OM-10, Paragraph 4.2.1.1, "Exercising Test Frequency," active category A valves shall be tested nominally every 3 months.
Basis for ROJ:	These valves are closed during normal operation. Cycling them at power would thermal shock the RCS hot and cold leg nozzles and compromise system integrity. Per OM-10, Paragraph 4.2.1.2(c), "If exercising is not practicable during plant operation, it may be limited to full-stroke exercising during cold shutdowns." In addition, full-stroke exercising in the open and closed directions may not be possible during cold shutdown if the charging system is in service to support operation of a Reactor Coolant Pump (RCP). Cycling these valves open and closed with a Charging Pump operating to support RCP operation would cause significant changes in pressures and flows to the RCP seals, creating a challenge to long-term seal life. Shutting down the charging system during RCP operation while in cold shutdown would secure seal injection water to the RCP seals, resulting in seal damage. In order to stroke these valves, the charging system and RCPs would both have to be shutdown. Per NUREG-1482, Section 3.1.1.4, "Stopping Reactor Coolant Pumps for Cold Shutdown Valve Testing," the RCPs need not be stopped for cold shutdown valve testing. The affected valves should be tested during outages when the RCPs are secured and during refueling outages, but not more often than once every 92 days. OM-10, Paragraph 4.2.1.2(e) states, "If exercising is not practicable during plant operation or cold shutdowns, it may be limited to full-stroke exercising during refueling outages."
Alternate Test:	Full-stroke exercised and timed open and closed during cold shutdowns when the charging system and the RCPs are secured, or at least during refueling outages per 10ST-1.10, "Cold Shutdown Valve Exercise Test."
References:	OM-10, Paragraphs 4.2.1.1 and 4.2.1.2(c) and 4.2.1.2(e). NUREG-1482, Section 3.1.1.4.

Beaver Valley Power Sta	ation Unit 1
Inservice Testing (IST) F	Revision 4 Page 222 of 241 Program For Pumps And Valves
VALVE REFUELING C	UTAGE JUSTIFICATION 21
Valve Mark No(s):	MOV-1SI-867A MOV-1SI-867B
Category: <u>B</u>	Class: 2
System:	11 - Safety Injection System
Function:	The Boron Injection Tank (BIT) inlet isolation valves open to allow HHSI flow to the BIT.
Test Requirement:	Per OM-10, Paragraph 4.2.1.1, "Exercising Test Frequency," active category B valves shall be tested nominally every 3 months.
Basis for ROJ:	These valves are shut at power but are required to open to fulfill their safety function in the event of a safety injection. Stroking these valves at power has historically caused leakage past the BIT manway flange and the other valves in the system. In addition, stroking these valves would dilute the boron concentration of the BIT, potentially causing entry into a technical specification action statement. Therefore, full and part stroking at power is considered impractical. Per OM-10, Paragraph 4.2.1.2(c), "If exercising is not practicable during plant operation, it may be limited to full-stroke exercising during cold shutdowns." In addition, stroking these valves at cold shutdown may not be possible if the charging system is in service to support operation of a Reactor Coolant Pump (RCP). With the charging system in service, the problems experienced by stroking these valves at power are also present during cold shutdowns - the possibility of causing leakage past the BIT manway flange and the dilution of the boron concentration of the BIT. In order to stroke these valves, the charging system and RCPs would both have to be shutdown. Per NUREG-1482, Section 3.1.1.4, "Stopping Reactor Coolant Pumps for Cold Shutdown Valve Testing," the RCPs need not be stopped for cold shutdown valve testing. The affected valves should be tested during outages, but not more often than once every 92 days. OM-10, Paragraph 4.2.1.2(e) states, "If exercising is not practicable during plant operation or cold shutdowns, it may be limited to full-stroke exercising during refueling outages."
Alternate Test:	Full-stroke exercised and timed open during cold shutdowns when the charging system and the RCPs are secured, or at least during refueling outages per 10ST-1.10, "Cold Shutdown Valve Exercise Test."
References:	OM-10, Paragraphs 4.2.1.1, 4.2.1.2(c) and 4.2.1.2(e). NUREG-1482, Section 3.1.1.4.

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Inservice Testing (IST)	Revision 4 Program For Pumps And Values	
VALVE REFUELING OUTAGE JUSTIFICATION _22_		
Valve Mark No(s):	MOV-1SI-867C MOV-1SI-867D	
Category: <u>A</u>	Class: 2	
System:	11 - Safety Injection System	
Function:	The Boron Injection Tank (BIT) outlet isolation and outside containment isolation valves open to allow HHSI flow from the BIT to the RCS and close for containment isolation.	
Test Requirement:	Per OM-10, Paragraph 4.2.1.1, "Exercising Test Frequency," active category A valves shall be tested nominally every 3 months.	
Basis for ROJ:	These valves are shut at power but are required to open to fulfill their safety function in the event of a safety injection. Quarterly stroking of these valves to their open safety position could result in some borated, oxygenated water from the BIT entering the piping downstream of these valves. With no means to flush out these lines, valve closure would then cause a stagnant condition to develop. IE Bulletin 79-17 has identified the combination of these three factors as one which promotes Intergranular Stress Corrosion Cracking (IGSCC). The ability to flush out the downstream piping to minimize the probability of IGSCC formation is only possible during refueling outages in conjunction with the SI full flow test, 1OST-11.14B. Per OM-10, Paragraph 4.2.1.2(e), "If exercising is not practicable during plant operation or cold shutdowns, it may be limited to full-stroke exercising during refueling outages."	
Alternate Test:	Full-stroke exercised and timed open and closed during refueling outages per 10ST-11.14B, "HHSI Full Flow Test."	
References:	OM-10, Paragraphs 4.2.1.1 and 4.2.1.2(e). IE Bulletin 79-17.	

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Inservice Testing (IST) Program For Pumps And Valves

### VALVE REFUELING OUTAGE JUSTIFICATION 23

Valve Mark No(s):

Category: <u>A,B</u> Class: <u>2,3</u>

System: 15 - Reactor Plant Component Cooling Water System.

**Test Requirement:** Per OM-10, Paragraph 4.2.1.1, "Exercising Test Frequency," active category A and B valves shall be tested nominally every 3 months.

Basis for ROJ: Stroking these valves with the reactor coolant pumps running could cause damage to pump bearings, stator and thermal barrier if the valves would fail to reopen. Full or part-stroke exercising is not possible during power operation and cold shutdown when the pump is running. Per NUREG-1482, Section 3.1.1.4, "Stopping Reactor Coolant Pumps for Cold Shutdown Valve Testing." The reactor coolant pumps (RCPs) need not be stopped for cold shutdown valve testing. The affected valves should be tested during outages when the RCPs are secured and at refueling outages, but not more often than once every 92 days. Per OM-10, Paragraph 4.2.1.2(e), "If exercising is not practicable during plant operation or cold shutdowns, it may be limited to full-stroke exercising during refueling outages."

Alternate Test: Full-stroke exercised and timed closed during cold shutdowns when the reactor coolant pumps are secured, or at least during refueling outages per 10ST-1.10, "Cold Shutdown Valve Exercise Test."

 References:
 OM-10, Paragraphs 4.2.1.1 and 4.2.1.2(e).

 NUREG-1482, Section 3.1.1.4.

Function: The Component cooling to reactor coolant pump, stator, bearing and thermal barrier isolation valves are open to supply cooling water and close for containment and thermal barrier isolation.

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Inservice Testing (IST)	Revision 4 Page 225 of 241 Program For Pumps And Valves
VALVE REFUELING (	DUTAGE JUSTIFICATION 24
Valve Mark No(s):	1CCR-289 1CCR-290 1CCR-291
Category: <u>A/C</u>	Class: <u>3</u>
System:	15 - Reactor Plant Component Cooling Water System
Function:	The reactor coolant pump thermal barrier supply check valves are open to allow cooling water to the RCP thermal barriers and close to protect the low pressure CCR piping from RCS pressure in the event of a thermal barrier rupture.
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency," check valves shall be exercised nominally every 3 months.
Basis for ROJ:	These check valves are normally open to supply cooling water to the RCP thermal barriers. The safety function of these valves is to close to prevent reverse flow to the low pressure CCR system in the event of a thermal barrier leak. These valves cannot be stroked closed during power operatio or during cold shutdowns when the reactor coolant pumps are operating. In addition, valve closure can only be checked by leak testing during refueling outages since they have no position indication or weighted arms. Per NUREG-1482, Section 4.1.4, "Extension of Test Interval to Refueling Outage for Check Valves Verified Closed by Leak Testing," it is acceptable to verify that check valves are capable of closing by performing leak-rate testing at each refueling outage, if no other practical means is available. Per OM-10, Paragraph 4.3.2.2(e), "If exercising is not practicable during plant operation or during cold shutdowns, it may be limited to full-stroke during refueling outages."
Alternate Test:	Full-stroke exercised closed by leakage testing during refueling outage per 1BVT 1.60.7, "ASME XI Check Valve Reverse Flow Test."
References:	OM-10, Paragraphs 4.3.2.1 and 4.3.2.2(e). NUREG-1482, Section 4.1.4.

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Inservice Testing (IST) P	Revision 4 Page 226 of 241 Page 226 of 241
VALVE REFUELING O	UTAGE JUSTIFICATION 25
Valve Mark No(s):	1MS-18 1MS-19 1MS-20
Category: <u>C</u>	Class: <u>2</u>
System:	21 - Main Steam System
Function:	The main steam to auxiliary feed pump check valves open to allow steam flow to the turbine-driven auxiliary feed pumps and close to prevent steam generator cross-connection in the event of a high energy line break.
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency," check valves shall be exercised nominally every 3 months.
Basis for ROJ:	The function of these check valves is to open to allow steam flow to run the turbine-driven AFW pump and to close to prevent S/G cross connection in the event of a high energy line break. In accordance with Position 1 of GL 89-04, a full-stroke exercise in the open direction may be achieved by initiating the maximum required accident condition flow. A full-stroke open exercise can only be verified by a full-flow test of the turbine-driven AFW pump, which is performed during start-up from cold shutdowns. The quarterly pump test is run on recirculation only, and does not require full steam flow. Per OM-10, Paragraph 4.3.2.2(b), "If full-stroke exercising during plant operation is not practicable, it may be limited to part-stroke during plant operation and full-stroke during cold shutdowns."
	Note: To prevent the loss of all three S/Gs in the event of a line break, one of the manual isolation valves upstream of the check valves is locked shut during normal operations.
	In the reverse direction, these valves do not have installed instrumentation, or weighted arms. Therefore, the only way to verify closure is with the leak test during refuelings. Per NUREG-1482, Section 4.1.4, "Extension of Test Interval to Refueling Outage for Check Valves Verified Closed by Leak Testing," it is acceptable to verify that check valves are capable of closing by performing leak-rate testing at each refueling outage, if no other practical means is available. Per OM-10, Paragraph 4.3.2.2(e), "If exercising is not practicable during plant operation or during cold shutdowns, it may be limited to full-stroke during refueling outages."

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Inservice Testing (IST) Program For Pumps And Valves

VALVE ROJ 25

Alternate Test:

Two of the valves will be part-stroked exercised open during the quarterly pump test per 1OST-24.4, "Steam Turbine-Driven Aux Feed Pump Test." The third valve will not be part-stroke exercised because the manual isolation valve is locked closed.

All three valves will be full-stroke exercised open each startup from cold shutdown when the turbine-driven auxiliary feed pump is full flow tested per 10ST-24.9, "Turbine-Driven AFW Pump [1FW-P-2] Operability Test."

The valves will be full-stroke exercised closed during refueling outages by leak test per 1BVT 1.60.7, ASME XI Check Valve Reverse Flow Test."

References:

OM-10, Paragraphs 4.3.2.1, 4.3.2.2(b) and 4.3.2.2(e). GL 89-04, Position 1. NUREG-1482, Section 4.1.4.

Beaver Valley Power Sta	tion Unit 1	
	Sint 1	Revision 4
Inservice Testing (IST) P	rogram For Pumps And Valves	Fage 220 01 241
VALVE REFUELING O	JTAGE JUSTIFICATION 26	
Valve Mark No(s):	1MS-80 1MS-81 1MS-82	
Category: <u>C</u>	Class: 2	
System:	21 - Main Steam System	
Function:	The A, B and C loop residual heat release reverse flow to allow steam flow to the RHR header. Their safety fu prevent steam generator cross connection in the even break.	v check valves open unction is to close to t of a high energy line
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Freques shall be exercised nominally every 3 months.	ency," check valves
Basis for ROJ:	The safety function of these check valves is to close to connection in the event of a high energy line break. Es and cold shutdown testing in the reverse direction can because there is no installed instrumentation to check no way to isolate the normally cross-connected and pro No way exists to isolate and systematically check oper Per OM-10, Paragraph 4.3.2.4(c), "As an alternative to 4.3.2.4(a) or (b), disassembly every refueling outage to check valves may be used." In addition, per GL 89-04, the licensee determines that it is burdensome to disass all applicable valves each refueling outage, a sample d inspection plan for groups of identical valves in similar employed."	prevent S/G cross xercising at power not be performed for reverse flow and essurized headers. ation of these valves. the testing in o verify operability of Position 2, "Where semble and inspect lisassembly and applications may be
Alternate Test:	Maintenance is to disassemble and inspect one value p frequency of GL 89-04, Position 2, per 1CMP-75-CRAN part-stroke exercise in the open direction will be perform reassembly per 1OM-50.4.C, "Instruction to Heat Up Pl Mode 3."	per the sample NE CHECK-1M. A med after valve lant From Mode 4 to
References:	OM-10, Paragraphs 4.3.2.1, 4.3.2.4(c). GL 89-04, Position 2.	

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Inservice Testing (IST)	Program For Pumps And Valves
VALVE REFUELING	OUTAGE JUSTIFICATION 27
Valve Mark No(s):	1RW-106 1RW-107
Category: <u>C</u>	Class: <u>3</u>
System:	30 - River Water System
Function:	The river water header supply check valves open to supply river water to the safety-related components during an accident and close to prevent reverse flow by the auxiliary river water pumps when they are supplying th river water headers.
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency," check valves shall be exercised nominally every 3 months.
Basis for ROJ:	The safety function of these check valves is to open to supply river water to the safety-related components during an accident and to close to prevent reverse flow by the auxiliary river water pumps when they are supplying the river water headers. These valves are stroked open quarterly. Valve closure, however, is verified by leak test performed with the Auxiliary river water pumps supplying the RW headers during refueling outages. In order to provide a leakage path for the check valves, both of the river water headers must be cross-connected at the pumps, which is not practical at cold shutdown outages or during normal operations. Per NUREG-1482, Section 4.1.4, "Extension of Test Interval to Refueling Outage for Check Valves Verified Closed by Leak Testing," it is acceptable to verify that check valves are capable of closing by performing leak-rate testing at each refueling outage if no other practical means is available. Per OM-10, Paragraph 4.3.2.2(e), "If exercising is not practicable during plant operation or during cold shutdowns, it may be limited to full-stroke during refueling outages."
Alternate Test:	Full-stroke exercised closed by leakage testing during refueling outage per 10ST-30.8, "Auxiliary River Water System Test."
References:	OM-10, Paragraphs 4.3.2.1 and 4.3.2.2(e).

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Inservice Lesting (IST) P	rogram For Pumps And Valves
VALVE REFUELING O	JTAGE JUSTIFICATION 28
Valve Mark No(s):	1RW-193 1RW-194 1RW-195 1RW-196
Category: <u>C</u>	Class: <u>2, 3</u>
System:	30 - River Water System
Function:	The River Water supply check valves to the Recirculation spray heat exchangers open to supply river water to the Recirc Spray heat exchangers.
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency, " check valves shall be exercised nominally every 3 months.
Basis for ROJ:	These check valves are normally closed during power operation. To fulfill their safety function, the valves must open to ensure a cooling water flow path through the Recirculation Spray (RS) heat exchangers during a DBA. To test these valves quarterly, River Water (RW) flow must be initiated through the RS heat exchangers. Plant operating experience has shown that this unnecessarily degrades the operational readiness of the heat exchangers by depositing Asiatic clams, other marine life, river mud and silt in the heat exchangers. To alleviate this, the RW side of the heat exchangers have been placed in a chemical wet layup. The heat exchangers are maintained in wet layup during normal plant operation and chemically treated on a periodic basis to maintain their operational readiness in the event of an accident. Because these valves are within the layup boundaries, quarterly and cold shutdown valve stroke testing is not possible. Per OM-10, Paragraph 4.3.2.2(e), "If exercising is not practicable during plant operation or cold shutdowns, it may be limited to full-stroke exercising during refueling outages."
Alternate Test:	Full-stroke exercised open during refueling outages by initiating maximum accident condition flow through the RW side of the RS heat exchangers in accordance with GL 89-04, Position 1, per 1OST-30.12A(B), "Auxiliary River Water System Test."
References:	OM-10, Paragraphs 4.3.2.1, 4.3.2.2(e). GL 89-04, Position 1.

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VALVE REFUELING OUTAGE JUSTIFICATION 29

Valve Mark No(s):

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Category:

System:

Function:

Test Requirement:

Basis for ROJ:

Alternate Test:

**References:** 

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VALVE REFUELING O	JTAGE JUSTIFICATION 30		
Valve Mark No(s):	1WT-382 1WT-383 1WT-387 1WT-388		
Category: <u>C</u>	Class: <u>3</u>		
System:	30 - River Water System		
Function:	Class break check valves to isolate the chlorine injection line from the river water line.		
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency," check valves shall be exercised nominally every 3 months.		
Basis for ROJ:	The safety function of these check valves is to remain closed to prevent river water from being diverted to the chlorine injection line during an accident. Because of the physical arrangement of these valves, a pair of series check valves without a vent or drain in between, off each RW header, the valves cannot be individually verified to close by using flow or by leak test. Per OM-10, Paragraph 4.3.2.4(c), "As an alternative to the testing in 4.3.2.4(a) or (b), disassembly every refueling outage to verify operability of check valves may be used." In addition, per GL 89-04, Position 2, "Where the licensee determines that it is burdensome to disassemble and inspect all applicable valves each refueling outage, a simple disassembly and inspection plan for groups of identical valves in similar applications may be employed."		
Alternate Test:	Maintenance is to disassemble and inspect one set of valves per refueling outage per 1CMP-75-Pacific SW Check-1M. A part-stroke exercise in the open direction will be performed after valve reassembly by initiating a chlorine injection.		
References:	OM-10, Paragraphs 4.3.2.1, 4.3.2.4(c). GL 89-04, Position 2.		

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Inservice Testing (IST) F	Revision 4 Page 233 of 241 Page 233 of 241
VALVE REFUELING O	UTAGE JUSTIFICATION 31
Valve Mark No(s):	1IA-116 1IA-117 1IA-378
Category: <u>A/C</u>	Class: <u>3</u>
System:	34 - Compressed Air System
Function:	The air supply isolation check valve for the Power Operated Relief Valves (PORVs) closes on loss of instrument air to allow the back-up nitrogen accumulators to supply the control air for the PORVs.
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency, " check valves shall be exercised nominally every 3 months.
Basis for ROJ:	The safety function of these check valves is to close to allow the back-up nitrogen accumulators to supply the control air system for the PORVs. These check valves are located inside the subatmospheric containment building. Valve closure can only be checked by a leak test during refueling outages. Per NUREG-1482, Section 4.1.4, "Extension of Test Interval to Refueling Outage for Check Valves Verified Closed by Leak Testing," it is acceptable to verify that check valves are capable of closing by performing leak-rate testing at each refueling outage if no other practical means is available. Per OM-10, Paragraph 4.3.2.2(e), "If exercising is not practicable during plant operation or during cold shutdowns, it may be limited to full-stroke during refueling outages."
Alternate Test:	Full-stroke exercised closed by leakage testing during refueling outages per IBVT 2.34.4, "Accumulator and Check Valve Verification Test."
References:	OM-10, Paragraphs 4.3.2.1 and 4.3.2.2(e). NUREG-1482, Section 4.1.4.

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	) Program For Pu	nservice Testing (IST) [
	OUTAGE JUST	VALVE REFUELING C
	1NG-518 1NG-519 1NG-520	Valve Mark No(s):
	Class: <u>3</u>	Category: <u>A/C</u>
gen System	11 - Safety	System:
es remain closed to maintain Nitrog cumulators to supply the control ai	PORV Nitro Pressure in the PORVs.	Function:
ercising Test Frequency, " check va months.	Per OM-10, shall be exe	Test Requirement:
alves is to remain closed to maintation rogen accumulators to supply the of neck valves are located inside the g. Valve closure can only be chect es. Per NUREG-1482, Section 4.1 ing Outage for Check Valves Verifi table to verify that check valves are ik-rate testing at each refueling out e. Per OM-10, Paragraph 4.3.2.2(e) plant operation or during cold stroke during refueling outages."	The safety f nitrogen pre air system f subatmosph by a leak te "Extension o Closed by L capable of o no other pra exercising is shutdowns,	Basis for ROJ:
age testing during refueling outage ck Valve Verification Test."	Full-stroke e 1BVT 2.34.4	Alternate Test:
2.2(e).	OM-10, Para	References:

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VALVE REFUELING O	UTAGE JUSTIFICATION 33		
Valve Mark No(s):	1SI-48     1SI-51       1SI-49     1SI-52       1SI-50     1SI-53		
Category: <u>C</u>	Class: <u>2</u>		
System:	11 - Safety Injection System		
Function:	The safety injection accumulator series discharge check valves open to allow the water from the SI accumulator to be injected into the RCS during an accident when the RCS pressure drops below the accumulator pressure.		
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency," check valves shall be exercised nominally every 3 months, and Paragraph 4.3.2.4(a) "Valve Obturator Movement," the necessary valve obturator movement shall be demonstrated by exercising the valve and observing that the obturator opens to the position required to fulfill its function.		
Basis for ROJ:	These check valves are closed during power operation preventing the higher RCS pressure from entering the low pressure accumulators, but are required to open to fulfill their safety function of allowing the accumulators to discharge for core flooding. Due to the high pressure differential between the RCS and the accumulators, full and part-stroke exercising of these check valves is not possible during power operations. Full-stroke exercising of all 6 valves and part-stroke exercising of 4 of the six during cold shutdowns is also impractical due to a lack of installed instrumentation and an uncontrolled test volume change if the MOV isolation valve is opened at low RCS pressure. This could also delay startup from cold shutdown while the SI accumulators are re-filled and pressurized. The other 2 valves [1SI-52, 53] are part-stroke exercised in the open direction during RHR system operation during cold shutdowns.		
	These check valves will be full stroke exercised open during refueling outages using a method similar to the test used at the Ft. Calhoun Nuclear Station. The test method will measure a flow coefficient value (Cv) during a blowdown at reduced accumulator pressure. The SER for the Ft. Calhoun test method will be followed and the recommendations incorporated.		
	Per OM-10, Paragraph 4.3.2.2(e), "If exercising is not practicable during plant operation or cold shutdowns, it may be limited to full-stroke during refueling outages."		
Alternate Test:	Full-stroke exercised open during refueling outages per 1BVT 1.11.3, "SI Accumulator Discharge Check Valves Full Stroke Test." As a special test after maintenance, 1OST-11.15 may be performed to part-stroke open exercise the applicable valves.		
References:	OM-10, Paragraphs 4.3.2.1 and 4.3.2.2(e). NUREG-1482, Section 4.1.2(1).		

Inservice Testing (IST) P	Revision 4 Page 236 of 241 rogram For Pumps And Valves		
VALVE REFUELING OUTAGE JUSTIFICATION _34_			
Valve Mark No(s):	1QS-3 1QS-4 1RS-100 1RS-101		
Category: <u>A/C</u>	Class: 2		
System:	13 - Quench Spray System and Recirculation Spray System		
Function:	The inside containment isolation discharge check valves for the quench spray and outside recirculation spray pumps open to allow containment spray flow. They also close for containment isolation function.		
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency," check valves shall be exercised nominally every 3 months.		
Basis for ROJ:	These valves are weighted arm check valves. They cannot be exercised with flow without injecting water through the spray nozzles and spraying down containment. In addition, in order to mechanically stroke them, scaffolding must be erected in the subatmospheric containment building. Therefore, it is not practical to part or full-stroke exercise these check valves in either the open or closed direction quarterly. Also, erecting the scaffolding during cold shutdowns could result in delayed plant startup. Per NUREG-1482, Section 3.1.1.1, "IST Cold Shutdown Testing", plant startup need not be delayed to complete inservice testing during cold shutdowns. Therefore, per OM-10, Paragraph 4.3.2.2(e), "If exercising is not practicable during plant operation, it may be limited to full-stroke exercising during cold shutdowns."		
Alternate Test:	Full-stroke exercised open and closed by mechanical exerciser utilizing their weighted swing arms at refueling outages per 10ST-1.10, "Cold Shutdown Valve Exercise Test."		
References:	OM-10, Paragraphs 4.3.2.1 and 4.3.2.2(e). NUREG-1482, Section 3.1.1.1		

Beaver Valley Power Station

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Inservice Testing (IST) Program For Pumps And Valves

# SECTION XI: VALVE TESTING RELIEF REQUESTS

Beaver Valley Power St	ation Unit 1
nservice Testing (IST) F	Revision 4 Page 238 of 241 Program For Pumps And Valves
VALVE RELIEF REQU	EST <u>1</u>
Valve Mark No(s):	1SI-1 1SI-2
Category: <u>C</u>	Class: _2
System:	11 - Safety Injection System
Function:	The LHSI pump suction check valves from the containment sump open to allow the LHSI pumps to take suction off the containment sump.
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency," check valves shall be exercised nominally every 3 months.
Basis for Relief:	These check valves are normally closed during power operation but must open to fulfill their safety function for long-term core cooling. Full or part- stroke exercising these valves with flow would involve simulating an actual safety injection long-term cooling event by taking suction from the containment sump and delivering contaminated/dirty water to RWST or RCS. Therefore, per OM-10, Paragraph 4.3.2.4(c), "As an alternative to th testing in 4.3.2.4(a) or (b), disassembly every refueling outage to verify operability of check valves may be used." In addition, per GL 89-04, Position 2, "Where the licensee determines that it is burdensome to disassemble and inspect all applicable valves each refueling outage, a sample disassembly and inspection plan for groups of identical valves in similar applications may be employed." For the reasons stated above, however, it is impractical to perform a part-stroke exercise of these valves after valve reassembly. Therefore, relief from all full or part-stroke exercising is requested, in accordance with 10CFR50.55a(f)(5)(iii), on the basis that compliance with the code requirement is impractical for BVPS-1.
Alternate Test:	Maintenance is to disassemble and inspect one valve per refueling outage per the sample frequency of GL 89-04, Position 2, per 1/2CMP-75-ALOYCC CHECK-1M.
References:	OM-10, Paragraphs 4.3.2.1 and 4.3.2.4(c). GL 89-04, Position 2.

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Inservice Testing (IST) Program For Pumps And Valves

## VALVE RELIEF REQUEST 2

### DELETED

This Relief Request was converted into VROJ33 per the NRC SER for the Third 10-year interval for Pumps and Valves Inservice Testing (IST) Programs - BVPS1, dated September 4, 1997.

Beaver Valley Power Sta	tion Unit 1
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Inservice Testing (IST) P	rogram For Pumps And Valves
VALVE RELIEF REQUE	EST <u>3</u>
Valve Mark No(s):	1RS-158 1RS-160
Category: <u>C</u>	Class: <u>2</u>
System:	13 - Containment Spray System
Function:	The LHSI pump and outside RS pump cross connection check valves open to allow the outside recirc spray pumps to provide the HHSI pumps with water from the containment sump if the LHSI pumps are inoperable.
Test Requirement:	Per OM-10, Paragraph 4.3.2.1, "Exercising Test Frequency, " check valves shall be exercised nominally every 3 months.
Basis for Relief:	These check valves are normally closed during power operation but must open to fulfill their safety function in the unlikely event that the LHSI pumps are unable to supply the HHSI pumps. No practical method of testing these valves exists. The volume of water used to test the outside RS pumps is insufficient to full-stroke exercise the check valves even if it could be directed to the suction of the HHSI pumps. Part-stroke exercising these valves with flow is also impractical. A part-stroke test would introduce PG water with entrained air, a potential chemistry problem, into the Charging/RCS. Therefore, per OM-10, paragraph 4.3.2.4(c), "As an alternative to the testing in 4.3.2.4(a) or (b), disassembly every refueling outage to verify operability of check valves may be used." In addition, per GL 89-04, Position 2, "Where the licensee determines that it is burdensome to disassemble and inspect all applicable valves each refueling outage, a sample disassembly and inspection plan for groups of identical valves in similar applications may be employed." For the reasons stated above, however, it is impractical to perform a full or part-stroke exercise of these valves after valve reassembly. Therefore, relief from all full or part-stroke exercising is requested, in accordance with 10CFR50.55a(f)(5)(iii), on the basis that compliance with the code requirement is impractical for BVPS-1.
Alternate Test:	Maintenance is to disassemble and inspect one valve per refueling outage per the sample frequency of GL 89-04, Position 2, per 1/2CMP-75-VELAN CHECK-1M.
References:	OM-10, Paragraphs 4.3.2.1 and 4.3.2.4(c). GL 89-04, Position 2.

Inservice Testing (IST)	Program	For Pumps And Valves	Page 241 of 241		
VALVE RELIEF REQU					
Valve Mark No(s):	SOV- SOV- SOV- SOV-	1EE-101 1EE-102 1EE-103 1EE-104			
Category: <u>B</u>	Class: <u>3</u>				
System:	36 - 4	KV Station Service System			
Function:	The Diesel Generator Air Start SOVs open to permit starting air to start the diesel generator.				
Test Requirement:	Per OM-10, Paragraph 4.2.1.4(b), "Power-Operated Valve Stroke Testing." The stroke time of all power-operated valves shall be measured to at least the nearest second.				
Basis for Relief:	In accordance with 10CFR50.55a(f)(5)(iii), relief is requested on the basis that compliance with the code requirement is impractical for BVPS-1. These valves are quick acting and do not have position indication. The operation of these valves will be monitored by each individual diesel generator's start failure alarm circuit. Malfunctions which will cause the annunciator panel START FAILURE light to come on and the alarm bell to ring are:				
	<b>1</b> .	Engine fails to crank above 40 RPM within 3 so signal is received or	econds after a start		
	2.	Engine cranks above 40 RPM within 3 second 2000 RPM within 4 seconds after a start signal	s, but fails to exceed I is received.		
	Individu a differ will ens require 1482, S Subass compo of the s docum	ual valves will be tested monthly on an alternating rent set of air starting motors each month to crant sure each bank is capable of starting the diesel g ed time and that the air start SOVs are not degrad Section 3.4, "Skid-Mounted Components and Cor semblies," "The staff has determined that the test nent is an acceptable means for verifying the ope skid-mounted and component subassemblies if the ents this approach in the IST Program."	g frequency by using k the engine. This enerator in the fing. Per NUREG- mponent ting of the major erational readiness ne licensee		
Alternate Test:	Stroked alterna Genera	d and indirectly timed by the START FAILURE an ting frequency in conjunction with 1OST-36.1 & 2 ator Monthly Test."	nunciator on an 2, "The Diesel		
References:	OM-10 NUREC	, Paragraph 4.2.1.1. G-1482, Section 3.4.			

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