

Commonwealth Edison Company  
Quad Cities Generating Station  
22710 206<sup>th</sup> Avenue North  
Cordova, IL 61242-9740

www.exeloncorp.com

November 27, 2000

SVP-00-181

U. S. Nuclear Regulatory Commission  
ATTN: Document Control Desk  
Washington, D.C. 20555

Quad Cities Generating Station, Units 1 and 2  
Facility Operating License Nos. DPR-29 and DPR-30  
NRC Docket Nos. 50-254 and 50-265

Subject: Licensee Event Report Concerning Safe Shutdown Makeup Pump  
Inoperable Due to Electrolytic Capacitor Failure

Enclosed is Licensee Event Report (LER) 254/00-007, Revision 00, "Safe Shutdown Makeup Pump Inoperable Due to Electrolytic Capacitor Failure," for Quad Cities Nuclear Power Station.

This report is submitted in accordance with the requirements of the Code of Federal Regulations, Title 10, Part 50.73(a)(2)(v)(A), which requires reporting of any event or condition that could have prevented a Reactor shutdown and maintenance of safe shutdown.

We are committing to the following actions:

Controls will be created to ensure periodic replacement of electrolytic capacitors in the Safe Shutdown Makeup Pump controllers.

Controls will be evaluated addressing periodic maintenance for high-risk mitigating and event-initiating systems with components susceptible to age-sensitive capacitor failure.

Any other actions described in the submittal represent intended or planned actions by Commonwealth Edison (ComEd) Company. They are described for the NRC's information and are not regulatory commitments.

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Should you have any questions concerning this letter, please contact Mr. C.C. Peterson  
at (309) 654-2241, extension 3609.

Respectfully,

A handwritten signature in cursive script, appearing to read "Joel P. Dimmette, Jr.", with a small mark above the first letter.

Joel P. Dimmette, Jr.  
Site Vice President  
Quad Cities Generating Station

cc: Regional Administrator – NRC Region III  
NRC Senior Resident Inspector – Quad Cities Generating Station

FACILITY NAME (1) **Quad Cities Nuclear Power Station, Unit 1** DOCKET NUMBER (2) **05000254** PAGE (3) **1 of 3**

TITLE (4) **Safe Shutdown Makeup Pump Inoperable Due to Electrolytic Capacitor Failure**

EVENT DATE (5)			LER NUMBER (6)			REPORT DATE (7)			OTHER FACILITIES INVOLVED (8)	
MON TH	DAY	YEAR	YEAR	SEQUENTIAL NUMBER	REVISION NUMBER	MONTH	DAY	YEAR	FACILITY NAME	DOCKET NUMBER
10	26	2000	2000	007	00	11	27	2000	Quad Cities Nuclear Power Station	05000265
									FACILITY NAME	DOCKET NUMBER
									N/A	05000

OPERATING MODE (9)	5	THIS REPORT IS SUBMITTED PURSUANT TO THE REQUIREMENTS OF 10 CFR § (Check one or more) (11)								
POWER LEVEL (10)	000	20.2201(b)			20.2203(a)(2)(v)			50.73(a)(2)(i)		50.73(a)(2)(viii)
		20.2203(a)(i)			20.2203(a)(3)(i)			50.73(a)(2)(ii)		50.73(a)(2)(x)
		20.2203(a)(2)(i)			20.2203(a)(3)(ii)			50.73(a)(2)(iii)		73.71
		20.2203(a)(2)(ii)			20.2203(a)(4)			50.73(a)(2)(iv)		OTHER Specify in Abstract below or in NRC Form 366A
		20.2203(a)(2)(iii)			50.36(c)(1)		X	50.73(a)(2)(v)		
20.2203(a)(2)(iv)			50.36(c)(2)			50.73(a)(2)(vii)				

LICENSEE CONTACT FOR THIS LER (12)

NAME **Charles Peterson, Regulatory Assurance Manager** TELEPHONE NUMBER (Include Area Code) **(309) 654-2241 ext 3609**

COMPLETE ONE LINE FOR EACH COMPONENT FAILURE DESCRIBED IN THIS REPORT (13)

CAUSE	SYSTEM	COMPONENT	MANUFACTURER	REPORTABLE TO EPIX	CAUSE	SYSTEM	COMPONENT	MANUFACTURER	REPORTABLE TO EPIX
X		CAP		Y					

SUPPLEMENTAL REPORT EXPECTED (14)

YES (If yes, complete EXPECTED SUBMISSION DATE)	X	NO	EXPECTED SUBMISSION DATE (15)	MONTH	DAY	YEAR
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**ABSTRACT (Limit to 1400 spaces, i. e., approximately 15 single-spaced typewritten lines) (16)**

At approximately 1415 hours on October 26, 2000, with Unit 1 in refueling mode and Unit 2 in power operation, the Safe Shutdown Makeup Pump (SSMP) tripped unexpectedly during quarterly operability testing. The SSMP was declared inoperable and an electrolytic capacitor in the flow indicating controller was identified as failed and was replaced.

The failure of the electrolytic capacitor was age-related. The root cause of this failure was implementation of the Performance Centered Maintenance (PCM) program such that the degradation in the electrolytic capacitor was not identified prior to the failure.

Unit 1 was in the refuel mode when the failure was identified, and operation of the SSMP system was available from the Control Room for both Units. Therefore, the safety significance of this event was minimal.

Corrective actions include the establishment of controls to ensure periodic replacement of electrolytic capacitors in the SSMP controllers and in high-risk mitigating and event-initiating systems with components susceptible to age-sensitive capacitor failure.

LICENSEE EVENT REPORT (LER)

FACILITY NAME (1)	DOCKET (2)	LER NUMBER (6)			PAGE (3)
		YEAR	SEQUENTIAL NUMBER	REVISION NUMBER	
Quad Cities Nuclear Power Station, Unit 1	05000254	2000	007	00	2 of 3

TEXT (If more space is required, use additional copies of NRC Form 366A) (17)

**PLANT AND SYSTEM IDENTIFICATION:**

General Electric - Boiling Water Reactor - 2511 MWt rated core thermal power  
 Energy Industry Identification System (EIS) Codes are identified in the text as [XX] and are obtained from IEEE Standard 805-1984, IEEE Recommended Practice for System Identification in Nuclear Power Plants and Related Facilities.

**EVENT IDENTIFICATION:**

Safe Shutdown Makeup Pump Inoperable Due to Electrolytic Capacitor Failure

**A. PLANT CONDITIONS PRIOR TO EVENT:**

Unit: 1	Event Date: October 26, 2000	Event Time: 1415 hours
Reactor Mode: 5	Mode Name: Refueling	Power Level: 000

Reactor Coolant System Pressure: 000 psig  
 Reactor Coolant System Temperature: 100 degrees F.

Refueling (5) - Mode switch in the Shutdown or Refueling position with average reactor coolant temperature  $\leq$  140 degrees F and fuel in the reactor vessel with one or more vessel head closure bolts less than fully tensioned or with the head removed.

Unit: 2	Event Date: October 26, 2000	Event Time: 1415 hours
Reactor Mode: 1	Mode Name: Power Operation	Power Level: 90%

Power Operation (1) - Mode switch in the RUN position with average reactor coolant temperature at any temperature.

**B. DESCRIPTION OF EVENT:**

At approximately 1415 hours on October 26, 2000, the Safe Shutdown Makeup Pump (SSMP) [P] tripped unexpectedly during quarterly operability testing. The SSMP provides cooling water to the Unit 1 or Unit 2 reactor core in the event that the reactor becomes isolated from the main condenser simultaneously with a loss of the feedwater system. At the time of the trip, the in-plant operator was transferring the flow controller [TC] to automatic from the manual position. At 1525 hours, during a second attempt with the System Engineer present, the pump again tripped under the same circumstances. The SSMP was run a third time, this time using the flow controller in manual without transferring to automatic. On this attempt, the SSMP obtained the proper pressure and flow but the local controller indications remained erratic. The SSMP was declared inoperable from the time of the first trip. The SSMP was considered available for PRA and SSD requirements since the proper flows and pressures were achievable.

Troubleshooting was initiated. A loop calibration revealed an erratic output of the Flow Indicating Controller (FIC) [FIC]. Further testing exposed the failure of electrolytic capacitor C23 [CAP]. The faulted capacitor was replaced, and the FIC was tested successfully.

LICENSEE EVENT REPORT (LER)

FACILITY NAME (1)	DOCKET (2)	LER NUMBER (6)			PAGE (3)
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TEXT (If more space is required, use additional copies of NRC Form 366A) (17)

The FIC was returned to service and the surveillance was successfully completed. The SSMP was declared operable at 2035 hours on October 27, 2000.

This event is being reported pursuant to 10 CFR 50.73(a)(2)(v)(A) – any event or condition that could have prevented a reactor shutdown and maintenance of safe shutdown.

**C. CAUSE OF EVENT:**

The failure of the electrolytic capacitor was age-related. The root cause of this failure was a previous decision to exclude electrolytic capacitors in flow controllers from the Performance Centered Maintenance (PCM) program such that the degradation in the electrolytic capacitor was not identified prior to the failure.

**D. SAFETY ANALYSIS**

Because Unit 1 was in the refuel mode when the failure of FIC 2-2941-6 was identified, there was no immediate safety significance for Unit 1. Operation of the system was available from the Control Room for both Units. Therefore, the safety significance of this event was minimal.

**E. CORRECTIVE ACTIONS:**

**Corrective Action Completed:**

The electrolytic capacitor was replaced and the Safe Shutdown Makeup Pump was successfully tested.

**Corrective Actions to be Completed:**

Controls will be created to ensure periodic replacement of electrolytic capacitors in the SSMP controllers.

Controls will be evaluated addressing periodic maintenance for high-risk mitigating and event-initiating systems with components susceptible to age-sensitive capacitor failure.

**F. PREVIOUS OCCURRENCES:**

The faulted FIC 0-2941-6 experienced an identical failure in 1988. The SSMP system had been in service for approximately four years at the time of the 1988 failure. Trouble shooting identified a failed electrolytic capacitor. The capacitor was replaced and the SSMP system was returned to service.

**G. COMPONENT FAILURE DATA:**

The failed capacitor is a 500 micro F electrolytic capacitor manufactured by Sprague Atom.