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MEETING MINUTES

BI-MONTHLY EXPLORATORY STUDIES FACILITY MEETING

NOVEMBER 7, 1994

Staff from the Nuclear Regulatory Commission met with representatives of the Department of Energy (DOE) to discuss items of mutual concern regarding the Exploratory Studies Facility (ESF) at Yucca Mountain. This meeting was held at DOE's Yucca Mountain Project Site Characterization Office in Las Vegas, NV. Representatives of the State of Nevada (NV); Nye and Clark Counties, NV; the Nuclear Energy Institute; and DOE contractors also attended the meeting. An attendance list is included as Attachment 1.

The NRC staff requested information on access to the Exploratory Studies Facility (ESF) at Yucca Mountain, now that operation of the Tunnel Boring Machine (TBM) used to excavate the ESF has begun. Concern was expressed by all parties (DOE, NRC, NV, Nye and Clark Counties) that while safety must be the primary concern, access must also be assured. The representatives of DOE agreed to document its access requirements and provide them to NRC.

The representatives from DOE discussed plans for phased start-up of TBM operations. Plans are to begin installation of the mapping gantry as soon as practicable after the pieces arrive on December 5, 1994.

A discussion of the DOE design and construction program was the next topic (Attachment 2). The several design packages 1A through 8B were discussed. The NRC staff requested additional information on the specific test alcoves as they relate to program approach implementation. A representative of NV noted that the TBM roll was ten degrees off line and off grade. A DOE representative noted that this was not uncommon in TBM start-up and that the TBM would be "driven out" of that position.

The next topic was the ongoing discussion between the NRC staff and DOE on quality assurance (QA) and design control issues. The NRC staff commented on its response to the DOE March 30, 1994, letter, noting that it was looking forward to a written response from DOE responding to the issues in the October 13, 1994, (Bernero to Dreyfus) letter. Attachment 3 concerns DOE's plans to respond to the October 13, 1994, NRC letter. The DOE representatives discussed the issues that they believed were raised in the NRC letter and proposed approaches for resolving them. DOE believes that NRC has raised valid concerns about the DOE and Management and Operating contractors QA programs. DOE noted that it is confident that deficiencies identified in the design process leading to Design Package 2C have been addressed and corrected, that the deficiencies were those of procedural implementation rather than an absence of control or lack of procedures, and that Design Package 2C was a quality product. On this basis, the Office of Civilian Radioactive Waste Management Director authorized proceeding with TBM operation.

The NRC staff raised concerns with the method used to close corrective action reports bearing on Design Package 2C. The Clark County representative stated that it was his perception that problems with Design Package 2C were being handled in a piece-meal fashion. DOE noted that the ESF meetings were a good venue to provide additional information bearing upon these concerns. A representative from NV questioned whether Design Package 8A was being prepared under DOE's new system. The DOE staff stated that Design Package 8A was being done under the new system.

DOE discussed its ESF Design Ground Support Systems (Attachment 4). It was stated that DOE's basic assumptions included:

- Portions of the ESF will eventually become part of the geologic repository.
- o The ESF design will not jeopardize the integration of the ESF into the geologic repository.
- o The four permanent items in the ESF, namely, 1) underground openings, 2) shaft liners, 3) operational seals, and 4) ground support shall be designed and constructed to be incorporated into a repository and must be designed to have a maintainable life and

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quality as specified for the repository.

In response to questions from the NRC staff and a representative of NV, the DOE representative stated that it believed that the capability existed, if necessary, to upgrade the ESF's permanent structures, systems and components to meet repository design criteria. In response to another question from the NRC staff, DOE stated that the parts of the ESF that it assumes to be part of an eventual repository are the primary access areas: the north ramp, the main drift, the south ramp, plus the north and south ramp extensions. The NRC staff asked how site characterization data was factored into design. The DOE agreed to address this question at the next bi-monthly ESF meeting.

Attachment 5 contains DOE's presentation on the Drilling, Sampling, and Testing Program update. The DOE representative noted that Drill Hole NAG-4 was to be used by Nye County for pneumatics testing. In response to a question from the NRC staff, the DOE representative noted that no trenching was planned for the Sundance Fault during the next three months.

During closing remarks, a representative of NV requested that DOE discuss at the next ESF meeting whether or not Yucca Mountain Site Characterization Office had performed a validation exercise on Design Package 1.

Mark S. Delligatti, Senior Project Manager High-Level Waste and Uranium Recovery Projects Branch Division of Waste Management Office of Nuclear Material Safety and Safeguards

U.S. Nuclear Regulatory Commission

Christian E. Einberg Regulatory Integration Division Office of Civilian Radioactive Waste Management U.S. Department of Energy

NRC/DOE TECHNICAL MEETING ON EXPLORATORY STUDIES FACILITY NOVEMBER 7, 1994

NOVEMBER 7, 1994					
	PRINT NAME	COMPANY	TITLE		
1	Ken Gilkerson	QATSS	Se QA Special on (YMDAD)		
2	Brad Bush	Méo	Intersovernmental Advisi- Curry Relations		
3	Tom Forther	DOE	DOLE CONST MOR		
4	CARRY MARRISO	meo	L.OE-MECHANICHL Grigh		
5	Samantha Richardson	DOE	Public Affairs		
6	Joe Willis	MED	QE Manague		
7	JERRY HEANEY	M+0	MODS OA COMPLIANCE		
8	Bruce Stanley	РМО	Integrator		
9	RICHARD MORISSETTE	Pmo	Systems Engineer		
10	JIM BRAYLOUL	DOÉ	TMQAD		
11	JACK NESBITT	M+0	ESF PAOL ENGA. HGR.		
12	Vim GRUBB	STATE	ENGINSER		
13	APRIL V. GIL	DOE	TEAMLICENSING, YMSCO		
14	RAND JAGAN ATH	NZC	Sha Coanter Come King		
15	marks Dellyments	NRC	h Project Manage,		
16	ace / telonich	NRC	Chief, HUR		
17	MYSORE NATARAJA	NRC	Acting Section chief PROSTED MANAGER		
18	JAKE L'HILIK	NRC	PROSTET MANAGER		
19	A.C. Pour as	CLV	SKGrolgist		
20	PHILIP S. JUSTUS	USNRC	SR Geolgist		
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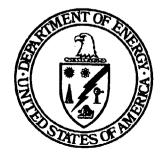
NRC/DOE TECHNICAL MEETING ON EXPLORATORY STUDIES FACILITY NOVEMBER 7, 1994				
Г	PRINT NAME	COMPANY	TITLE	
1	NORMAN T. SIMMS	MODERE	REG. LICENSING	
- г	WILLIAM BOYLE	DOE	Physican Scientist	
r	Christian E. Einberg	DOE/HQ	General Engineer	
4	Asadul H. Choudhury	CNWRA	Manager - RDCO	
5	MICHAEL BELL	NRC/DUM	CHIEF, ENGB	
6	E.S. TIESENHAUSEN	CLARK COUNTY	ENG. SPEC.	
7	Nick StellAUNTO	Nog Co.	ON Site Rep	
8	MAL MURPHY	11	Day + Licensing Activis	
9	HOMI MINWALLA	WESTAU	Si Injust Euge	
1	Chris Henkel	NET	Project Manager	
1	Randall D. Manteufel	CNWRA	Research Ronginear	
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13	Philip R. HAMMOND	Mto/Duke	BEG/ Lizensing	
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15	DAN MEKENZIE	MHO/MK	REPOSTALY DESKAN	
16		M40	Const. Engring Mar.	
17	ROBERT SAUNDERS	Mro/MK	BESIGN SUPERVIEW - ESF SUBSURACE	
18	M.A. Doloch Jr.	M-O/TRH	ACD FE	
19		MEO/TRW)	Compliance Interestion Mar.	
20		CNWRA	Sr. Ry. Sui.	
21		CNWRA	Senior Research Engineer	
22	Bernard J. Verna	POR	Design Trambend	
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24		PATSS	Lease SAE	



DOE-NRC TECHNICAL MEETING ON THE EXPLORATORY STUDIES FACILITY

DESIGN AND CONSTRUCTION PROGRESS

PRESENTED BY JAMES M. REPLOGLE ASSISTANT MANAGER FOR SUITABILITY AND LICENSING

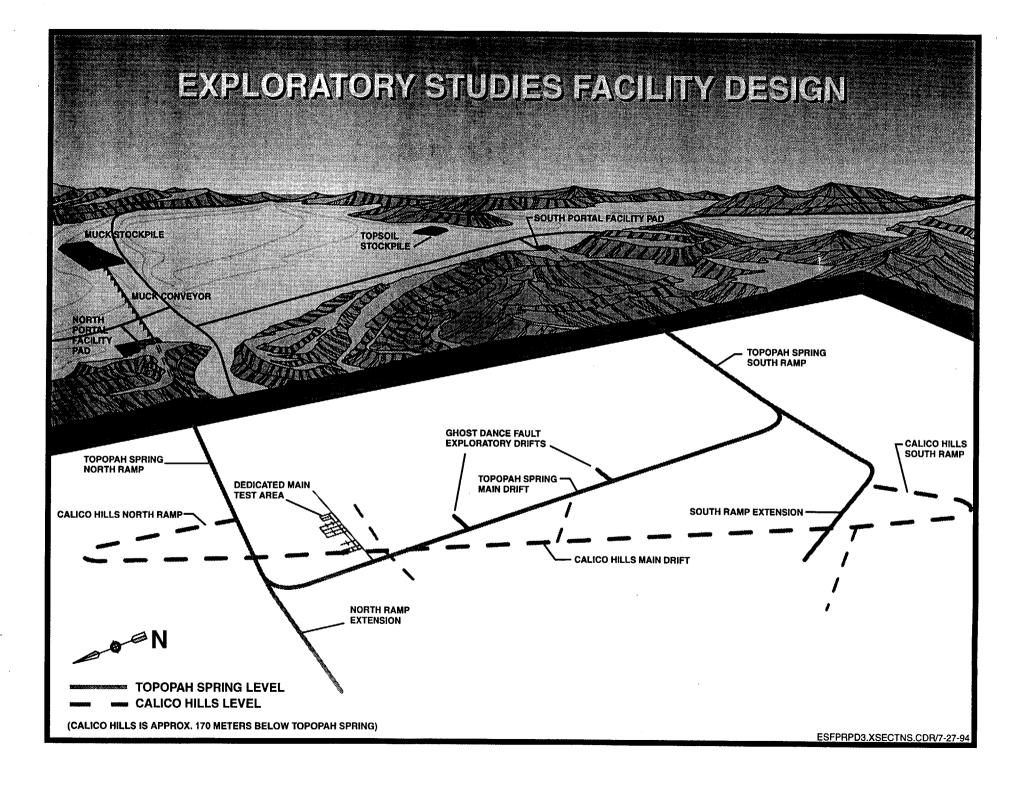


NOVEMBER 7, 1994 LAS VEGAS, NV

Attachment 2

PRESENTATION PARAMETERS

- ESF design and construction progress information is based on projected budgets of:
 - FY94 = \$55M
 - FY95 = \$101M
 - FY96 = \$114M
 - FY97 = \$119M
- ESF packages are described either by configuration items (where defined) or projected scope



PACKAGE 1A: NORTH PORTAL SITE PREPARATION

Configuration items:

 Tunnel Boring Machine (TBM), TBM starter tunnel, pad and access road, pad water drainage system; switchgear building, underground utilities on pad (electric, sewer, H20, firewater, waste water), rock and topsoil storage area, Test Alcove 1

Design Status

 All items complete and accepted for construction

PACKAGE 1A: NORTH PORTAL SITE PREPARATION

(CONTINUED)

Construction status:

- Complete
 - TBM starter tunnel
 - TBM launch chamber
 - Pad and access road
 - Rock and topsoil storage area
 - Test Alcove #1
 - TBM Assembly
 - Phase I, TBM operational readiness review
 - Phase II, TBM operational readiness review
- In process
 - Switchgear building
 - Pad water system

Acceptance status: Pending

Preliminary Draft Information Only ESFD&CJR3.PM4.126/10-20-94

PACKAGE 1B: NORTH PORTAL SURFACE FACILITIES AND UTILITIES

Configuration items:

 Change House building, Shop building, pad sewer system, pad electrical system, pad waste water system, pad and access road, water system, surface rail, finish grading and paving

Design Status

 All items complete and accepted for construction

PACKAGE 1B: NORTH PORTAL SURFACE FACILITIES AND UTILITIES

(CONTINUED)

Construction status:

- In process
 - Sewer system
 - Electrical system
 - Waste water system
 - Water systems
 - * Potable
 - * Non-Potable
- Complete FY95
 - Change House building
 - Pad extension
 - Finish grade

Acceptance status: TBD

PACKAGE 1C: NORTH PORTAL SURFACE FACILITIES AND UTILITIES

Configuration items:

Compressed air systems, standby power

Design Status

• All items complete and accepted for construction

Construction Status: Complete FY95

- Compressed air systems
- Standby power

Acceptance Status: TBD

PACKAGE 1D: NORTH PORTAL SURFACE FACILITIES AND UTILITIES

Design Scope:

- Muck storage area and conveyor access road
- Fuel storage system
- Site lighting continuation
- Site grounding continuation
- Air compressor and stand-by generator foundations
- Compressed air condesate drain system

Design Status

- Completed 90% Review process, in Jul 94
- Completion expected by Dec 94

Construction Status: Start FY95 - Complete FY96

PACKAGE 1E: NORTH PORTAL SURFACE FACILITIES AND UTILITIES

Design Scope:

- Auxillary generators
- Day tanks and associated piping

Design Status

- 90% Review Apr 94
- Completed Jul 95

Construction Status: Start FY96 - Complete FY96

PACKAGE 2A:

Configuration Items: None. Components only

Design Status: Complete

Construction Status: Procurement only, complete FY95

Acceptance Status: Complete

Preliminary Draft Information Only ESFD&CJR10.PM4.126/10-20-94

PACKAGE 2B:

Configuration items:

• Mapping Gantry, locomotives, rolling stock, precast concrete inverts, ventilation system

Design Status

• 90% Design Review complete

Construction Status: Procurement only FY94

Acceptance Status: Complete

Preliminary Draft Information Only ESFD&CJR11.PM4.126/10-20-94

PACKAGE 2C: NORTH RAMP TO TOPOPAH SPRING LEVEL (TSL)

Configuration items:

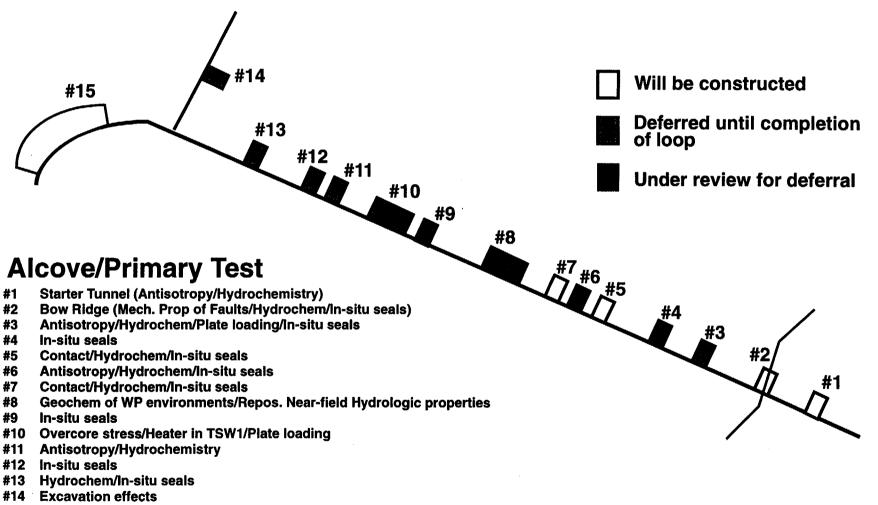
 North Ramp Excavation, linings and ground support, subsurface electrical systems, subsurface mechanical systems, subsurface fire protection, subsurface monitoring and warning systems, subsurface conveyor systems

Design Status

 In review process - Complete late FY94 90% review held May 2, 1994, release for construction Oct 1994

Construction Status: Start FY94 - Complete FY96

NORTH RAMP ALCOVE CONFIGURATION



#15 Hydro Prop of Major Faults/Hydrochemistry

INTEGRATED DATA CONTROL SYSTEM

Design Scope

- Collect data from designated participant ESF tests
- Collect data from facility monitoring and control systems
- Record data in surface IDCS database
- Archive the data as permanent protected records
- Using phased approach procurement to minimize FY costs

Design Status

- Completed 90% Review of IDCS procurement DOCS Oct 94
- Completion of procurement DOCS Jan 95
- Phased release of procurement thru FY97

Construction Status: Start FY95 - Complete FY98

PACKAGE 3: SOUTH PORTAL SITE PREPARATION

Design Scope:

 Pad and access roads, electrical substation, portal control building, pad drainage

Design Status

Start FY96 - Complete FY96

Construction Status: Start FY96 - Complete FY97

PACKAGE 4: SOUTH RAMP TO TOPOPAH SPRING LEVEL (TSL)

Design Scope:

 South Ramp Excavation/breakthrough, linings and ground support, subsurface electrical systems, subsurface mechanical systems, subsurface fire protection, subsurface monitoring and warning systems, subsurface conveyor system

Design Status

• Start FY96 - Complete FY96

Construction Status: Start FY96 - Complete early FY97

PACKAGE 5: NORTH RAMP TO CALICO HILLS LEVEL (CH)

Design Scope:

 North Ramp to Calico Hills excavation, linings and ground support, subsurface electrical systems, subsurface mechanical systems, subsurface fire protection, subsurface monitoring and warning systems, subsurface conveyor system

Design Status

• Start FY97 - Complete FY98

Construction Status: Start FY98 - Complete FY00

PACKAGE 8A: TOPOPAH SPRING LEVEL (TSL) MAIN DRIFT

Design Scope:

 TSL main drift excavation, linings and ground support, subsurface electrical systems, subsurface mechanical systems, subsurface fire protection, subsurface monitoring and warning systems, subsurface conveyor system

Design Status

• Start FY94 - Complete FY95

Construction Status: Start FY96 - Complete FY97

Acceptance Status: Pending

Preliminary Draft Information Only ESFD&CJR19.PM4.126/10-20-94

PACKAGE 8B: TOPOPAH SPRING LEVEL (TSL) NORTH RAMP EXTENSION

Design Scope:

 North Ramp Extension excavation, linings and ground support, subsurface electrical systems, subsurface mechanical systems, subsurface fire protection, subsurface monitoring and warning systems, subsurface conveyor system

Design Status

Start FY97 - Complete FY97

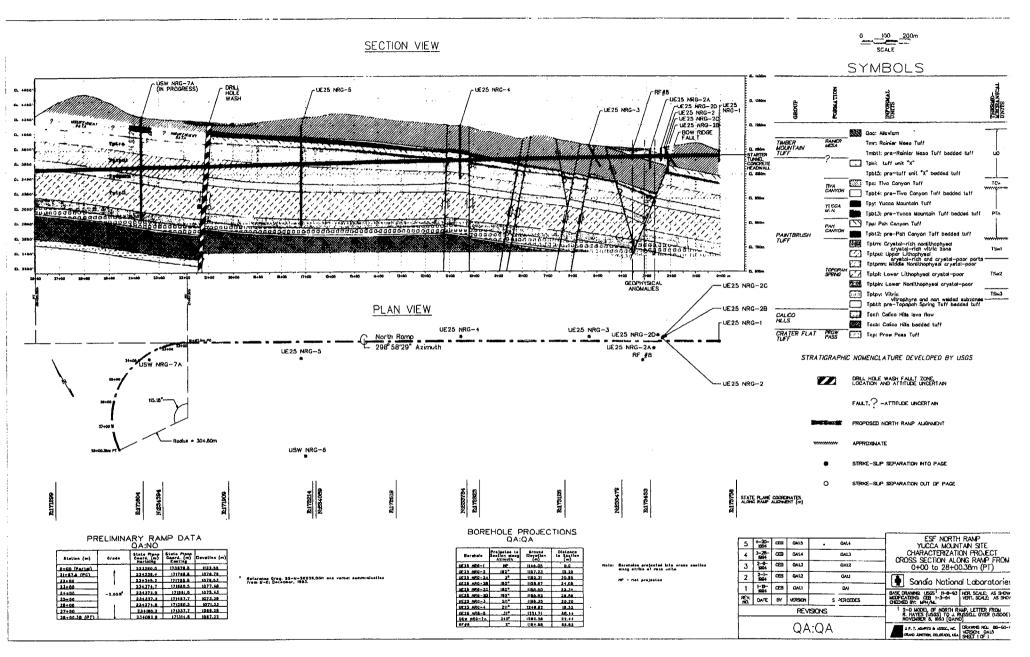
Construction Status: Start FY98 - Complete FY98

Other Near-Term ESF Design Activities

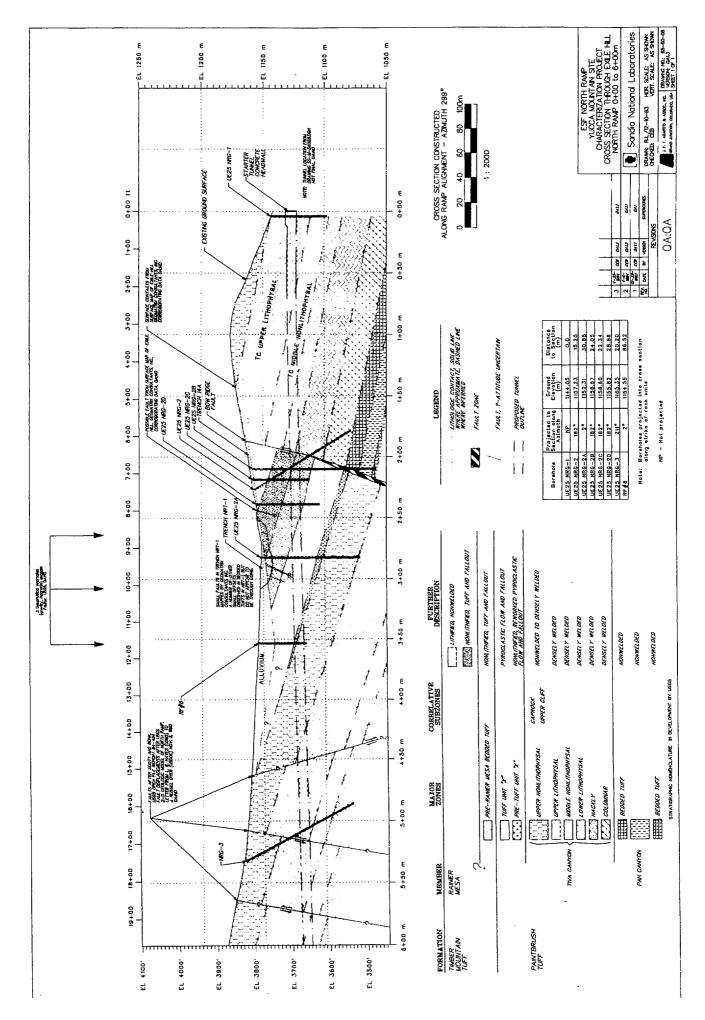
- Integrated Data Control System (IDCS)
 - 50% Review Jun 7, 1994 (complete)
 90% Review Aug, 1994
 Acceptance for construction Dec 19, 94
- Alcove design (North Ramp test alcoves (5), Ghost Dance drifts, Heater Test drifts)
 - 50% Review 8/1/95
- Mechanical Excavation Methods Study
 - Recommendation by end of Dec 94
- Calico Hills Access Alternatives Study
 - Early FY95 Start

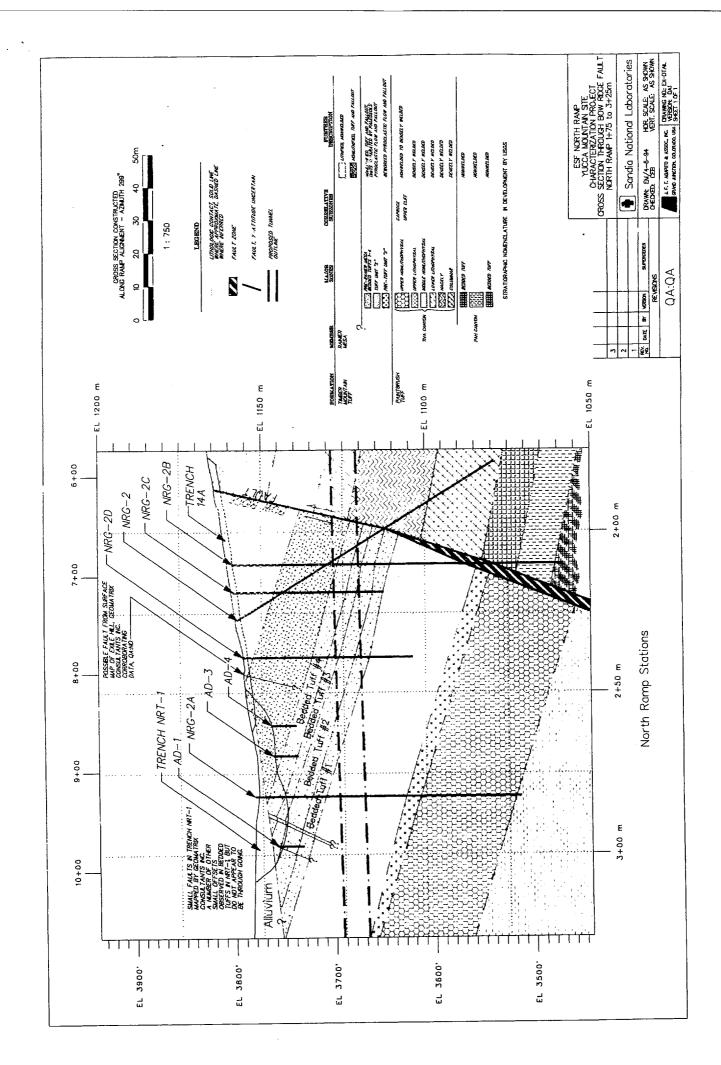
North Ramp Construction Schedule

- TBM start up, testing phases began Sept 20, 1994
- Initial operations can be characterized as a "Startup Testing Phase followed by a Shakedown Phase"
- Advance rate will be low during this period due to:
 - Training of operational personnel
 - Startup testing of the TBM systems
 - Encounter with Bow Ridge Fault at approximately station 1+90 meters
 - Negotiation of "Rainier Mesa" material from Bow Ridge to approximately Station 2+70 meters
 - Rail haulage of muck until conveyor installation FY95
 - Completion of North Ramp (to station 28+00 meters) Early FY96



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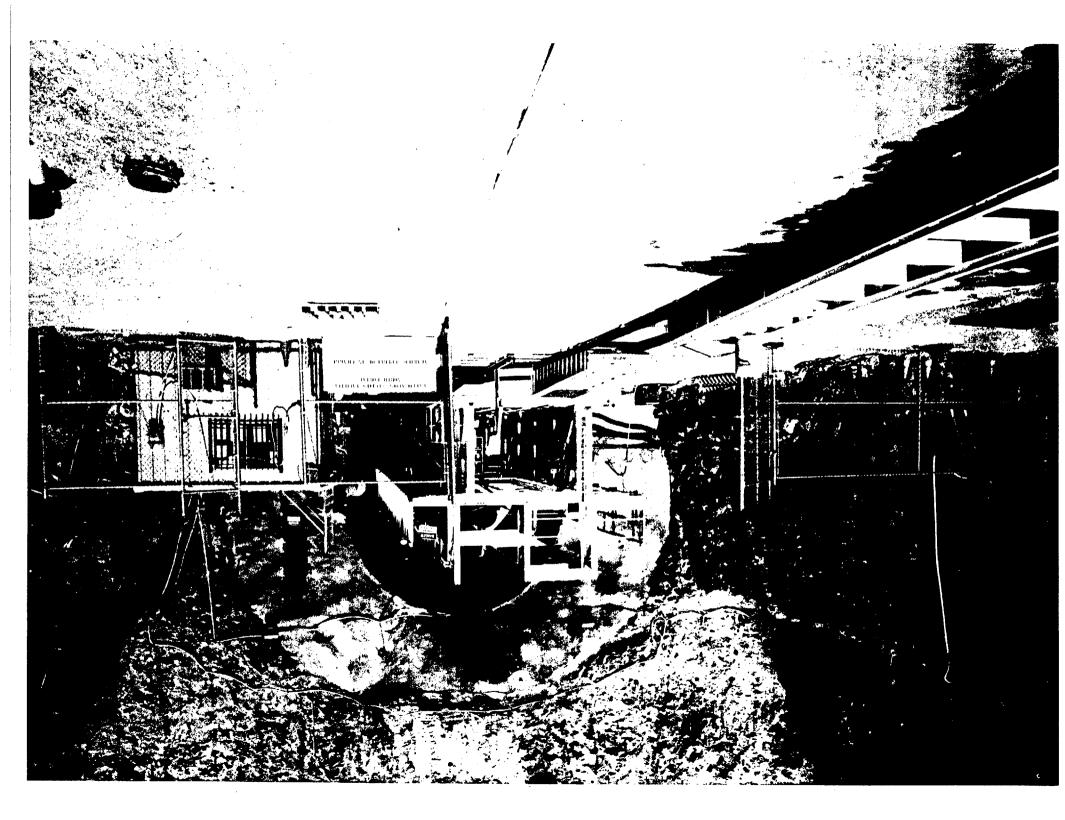


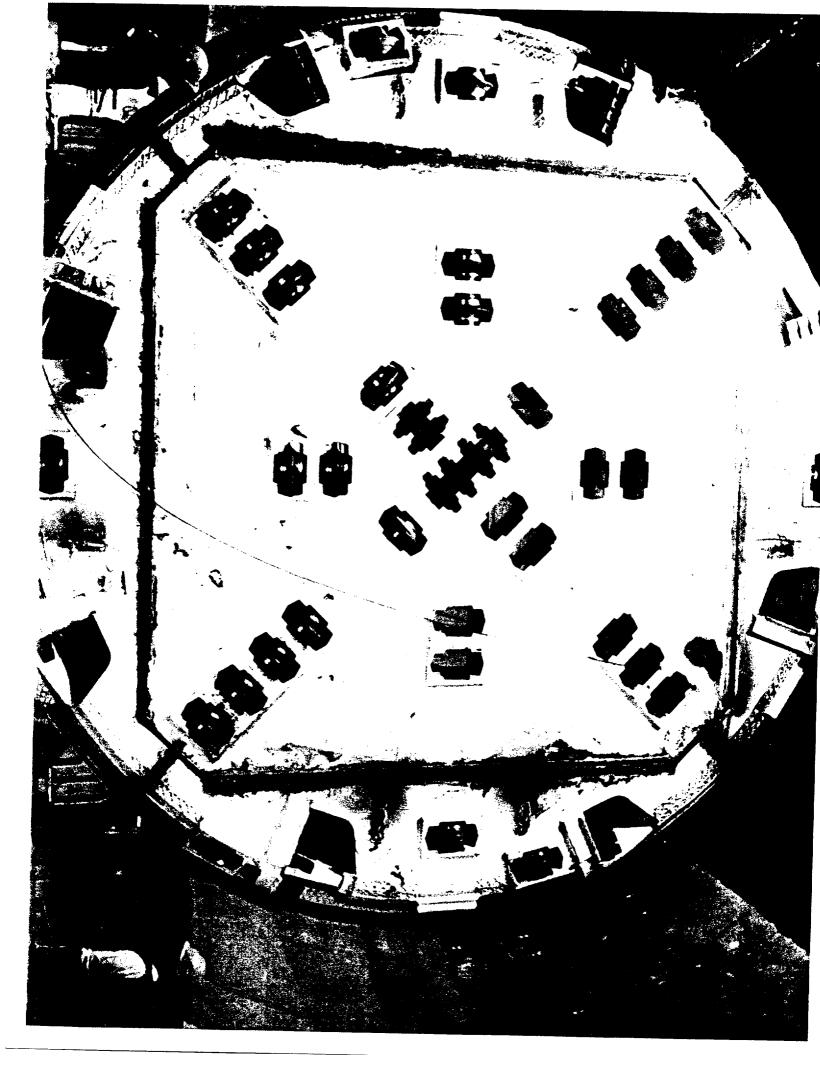
CONSTRUCTION PROGRESS PICTORIALS

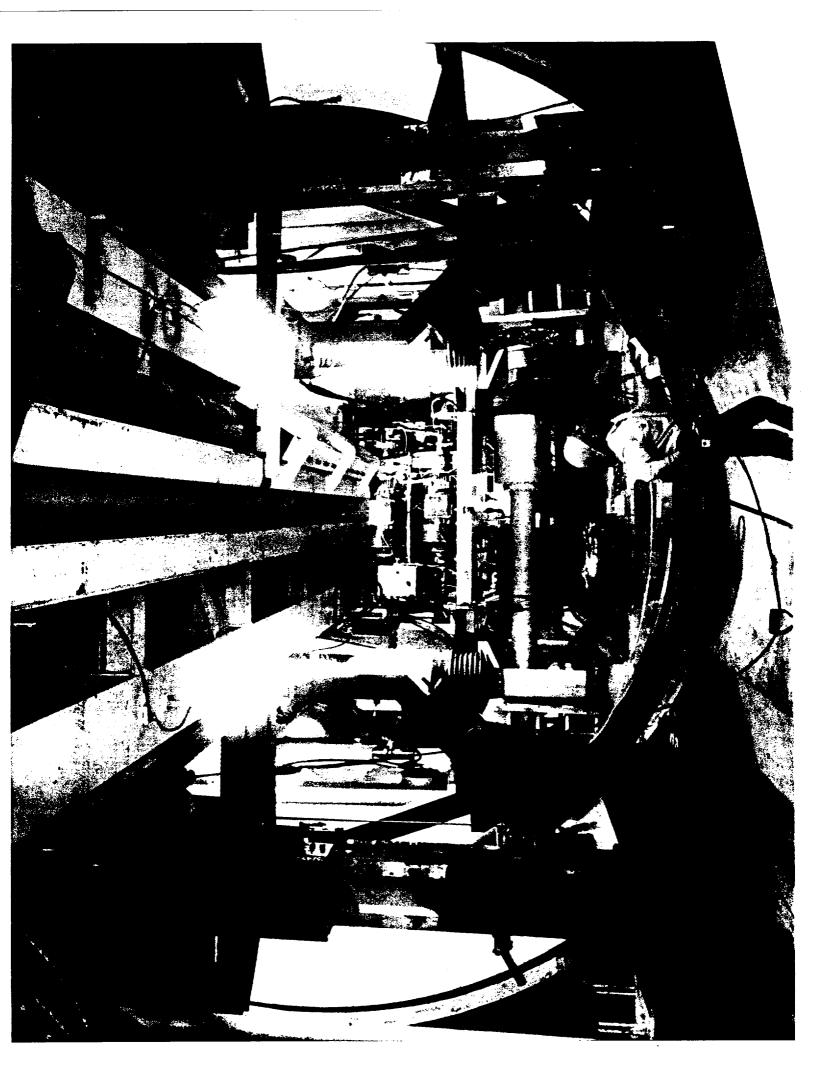
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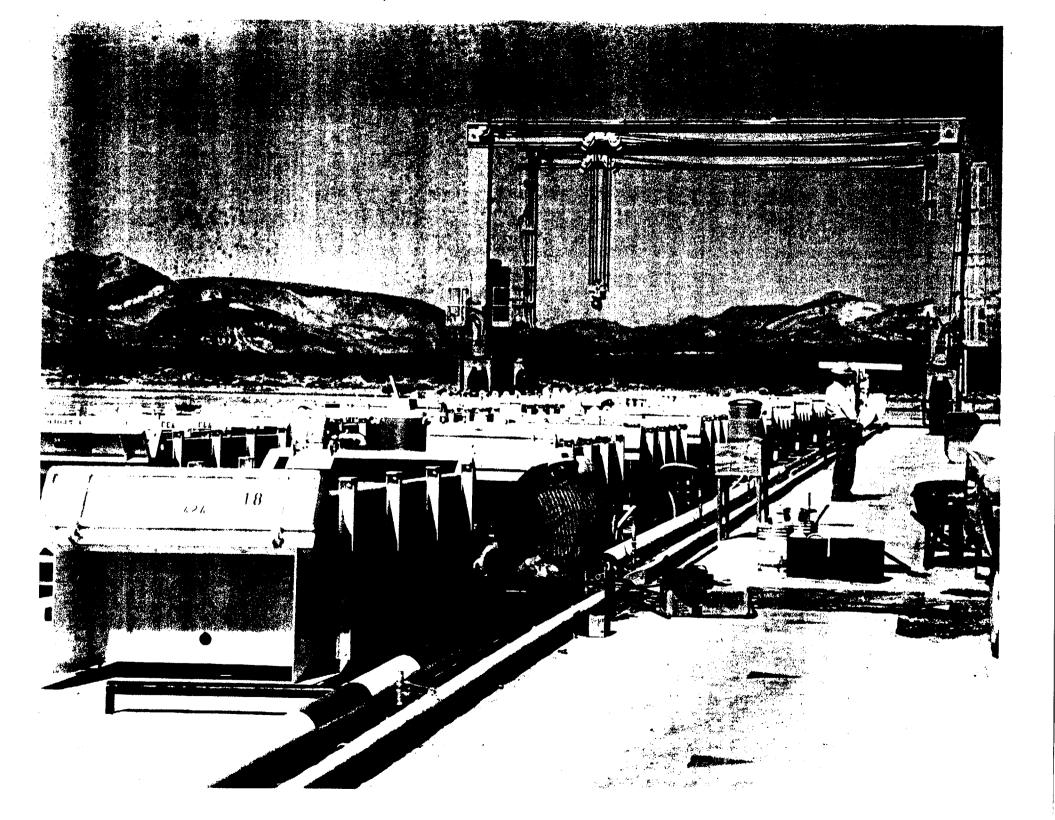














DOE-NRC TECHNICAL MEETING ON THE EXPLORATORY STUDIES FACILITY

MANAGEMENT PLAN FOR RESOLVING QA ISSUES RESULTING FROM M&O AND DOE AUDITS/ SURVEILLANCES



PRESENTED BY ALDEN M. SEGREST CRWMS/M&O

> NOVEMBER 7, 1994 LAS VEGAS, NV

> > Attachment 3

OVERVIEW

- Need for plan
 - 11 CARs issued during OQA Conformance Based Audit
 - 12 CARs issued during M&O Surveillance
 - 15 CARs issued during OQA Performance Based Audit
 - M&O Management pulled Design Package 2C
 f om DOE Acceptance Review
 - Management developed a plan to assure compliance with QA Program

OVERVIEW

- Plan implemented in three parts
 - QA portion of Package 2C required for Phase 1 of TBM operation (first 40 feet)
 - Remainder of QA portion and non-QA portions of Package 2C
 - All other design products

- Section 1 CAR Analysis
 - Analyze and develop corrective action
 - Total CARs analyzed 64
 - Early Package 2C CARs 19
 - Remaining Package 2C CARs 16
 - Coordinate resolutions with M&O QA and DOE QA
 - Implement corrective action
 - <u>Results</u> All corrective actions identified, approved by OE QA, and implemented for 2C

- Section 2 Items Corrected During Recent Audits/Surveillances
 - Analyze products for similar problems
 - Develop and implement corrective action
 - <u>Results</u> All appropriate corrective action completed

- Section 3 Design Process Review
 - Develop detailed flow chart
 - Analyze CARs and develop process revisions
 - Revise procedures, if necessary
 - <u>Results</u> Enhancements identified; Implementation not required for Package 2C as process utilized for 2C development was satisfactory

- Section 4 Classification Process Review
 - Develop detailed flow chart
 - Analyze CARs and develop process revisions
 - Revise procedures, if necessary

Results No deficiencies identified.

- Section 5 Product Quality Review
 - Internal review
 - Independent review
 - Consolidate results
 - Implement corrective action

<u>Results</u>

- Internal & external reviews completed
- Corrective actions applicable to Package 2C completed

- Section 6 Culture Review
 - Develop briefing/training
 - Brief/Train M&O design personnel

<u>Results</u>

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- Not required for partial release of Package 2C (all noncompliance issues resolved)
- Several meetings have been conducted to collect input from employees on problem areas and solutions, and to emphasize requirement for verbatim compliance

- Section 7 Management Plan Closure
 - Document objective evidence of completion of Sections 1-6
 - Summary report



DOE-NRC TECHNICAL MEETING ON THE EXPLORATORY STUDIES FACILITY

ESF DESIGN GROUND SUPPORT SYSTEMS

PRESENTED BY JOHN H. PYE CRWMS/M&O



NOVEMBER 7, 1994 LAS VEGAS, NV

GROUND SUPPORT SYSTEMS FOR TOPOPAH SPRING (TS) NORTH RAMP

Assumptions and Criteria for Determining Part 60 Applicability

Basic Assumptions

- Portions of the ESF will eventually become part of the geologic repository
- The ESF design shall not jeopardize the integration of the ESF into geologic repository
- The four permanent items in the ESF, namely, 1) underground openings, 2) shaft liners, 3) operational seals, and 4) ground support shall be designed and constructed to be incorporated into the repository and must be designed to have a maintainable life and quality as specified for the repository

GROUND SUPPORT SYSTEMS FOR TS NORTH RAMP

(CONTINUED)

Basic Assumptions

- Any component of the ESF, or any activities relating to that component, which could have an effect on waste isolation shall be subject to the requirements of 10 CFR 60 Subpart G
- DOE is currently conducting an analysis for identifying items important to safety or waste isolation on the applicability for requirements relevant to important to safety or waste isolation
- The ESF shall be designed to accommodate the Site Characterization Program and the Performance Confirmation Program

GROUND SUPPORT SYSTEMS FOR TS NORTH RAMP

(CONTINUED)

- Requirements, Criteria and Constraints
 - The ESFDR requires that the ESF underground openings that will become part of a potential repository have a maintainable life of 100 years
 - The primary role of ground support is to ensure safety and maintain the stability of the North Ramp during the life of the facility and potentially during the operational period of the repository
 - Difficulties occur in the design process, when groups of key criteria are in potential conflict and cannot easily be reconciled

ROCK BOLT SELECTION FOR TS NORTH RAMP

Design Issues

- Personnel safety
 - A primary function of the ground support is to ensure that the TBM and alcove excavations are safely excavated and supported. This is consistent with the ESFDR and the BFD safety requirements
- Maintenance
 - A specific requirement which is relevant to the performance of the ground support is the provision of a 100 year maintainable underground structure
- Constructability
 - TBM configuration and operation

GROUND SUPPORT SYSTEMS FOR TS NORTH RAMP

- Selection criteria for ground support systems
 - Verifiable performance of the support system personnel safety
 - Life cycle cost minimal impact on the facility maintenance and durability of support systems
 - Constructability support systems that can be integrated in TBM system without impacting TBM progress

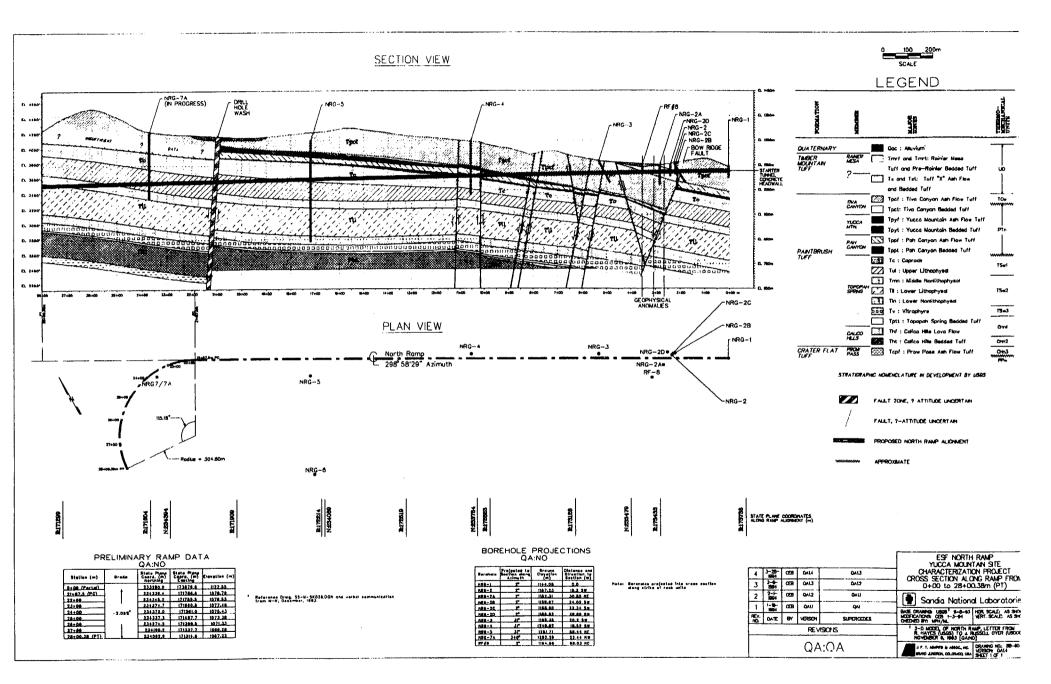
GROUND SUPPORT SYSTEMS FOR TS NORTH RAMP

(CONTINUED)

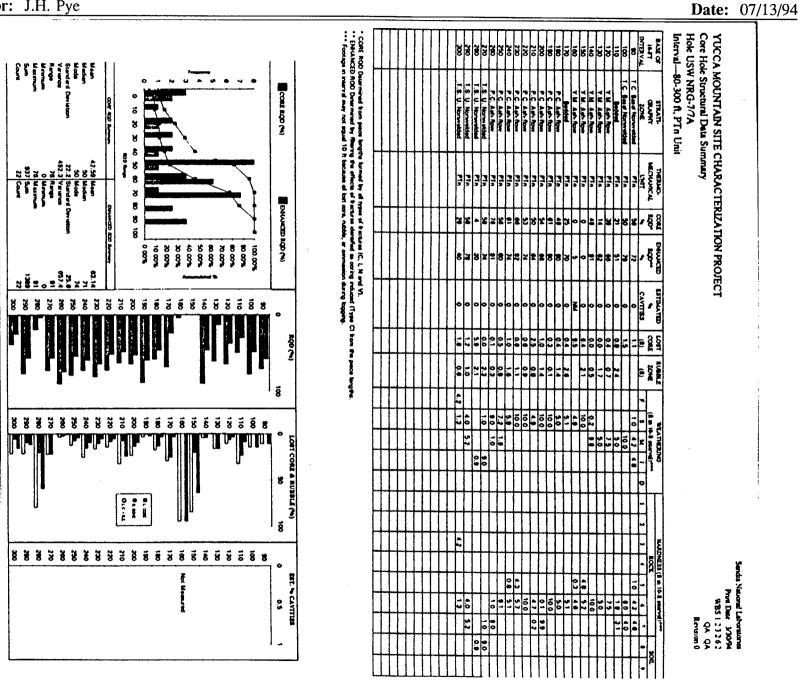
- Empirical Design Methods
 - Rock Mass Quality "Q" (NGI)
 - Rock Mass Rating (RMR)

Used to determine range of anticipated tunneling conditions

- Rock Support Recommendations
- Develop Site Specific Ground Support Categories



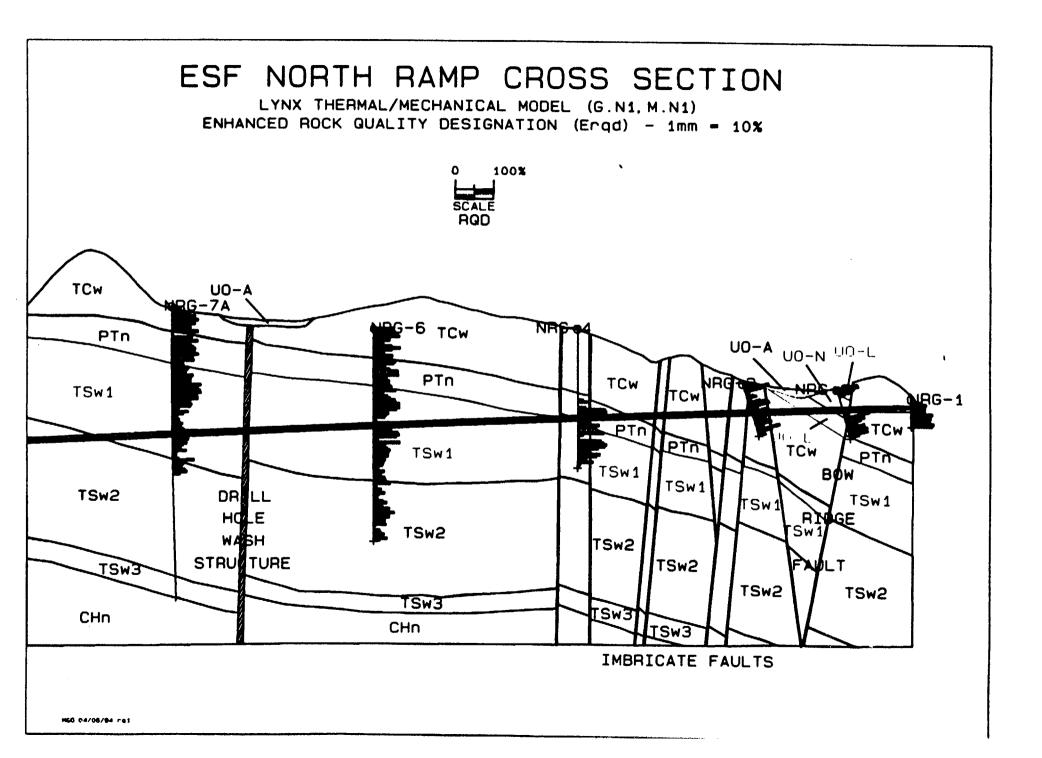
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Title: TS North Ramp Ground Support Scoping Analysis **Originator:** J.H. Pye

Figure 2. Example of Rock Structure Summary Log

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FAULT BLOCK**	THERMAL/MECHANICAL UNIT OR STRUCTURE	START STA. (m)	CALC. TUNNEL DIST. (m)	ESTIMATED VOLUME (m³)
A	TCw Bow Ridge Fault	0+60	136.58	6,228.5
B	UO-N (nonlithified) UO-L (lithified) TCw Imbricate fault	1+97 2+50 3+42	52.99 91.94 107.88	2,416.5 4,193.0 4,919.5
С	TCw Imbricate fault	4+49	67.36	3,072.0
D	TCw Imbricate fault	5+17	56.80	2,590.5
E	TCw Imbricate fault	5+74	71.87	3,277.5
F	TCw Imbricate fault	6+45	130.55	5,953.5
G	TCw Imbricate fault	7+76	30.29	1,381.5
Н	TCw PTn Imbricate fault	8+06 8+82	75.88 128.84	3,460.5 5,875.5
T	PTn TSw1 Imbricate fault	10+11 10+58	47.02 47.78	2,144.5 2,179.0
1	PTn TSw1 Drill Hole Wash Structure	*11+06 11+06	0.00 996.11	3.0 45,426.5

21+02

25+67

TOTAL VOLUME (m³)

28+00.182

465.57

229.81

62.83

21,231.5

10,480.0

124,833.0

Table 2. Detailed Distances and Volumes for Thermal/Mechanical Units Encountered Along the ESF North Ramp Tunnel

Notes: * At station 11+06 m, unit PTN occurs only in the crown of the excavation.

End of North Ramp Design Pkg 2C

** Fault blocks are identified in Figure 4.

TSw1

TSw2

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Title: TS North Ramp Ground Support Scoping Analysis Originator: J. H. Pye

Page: 28 of 83 Date: 07/13/94

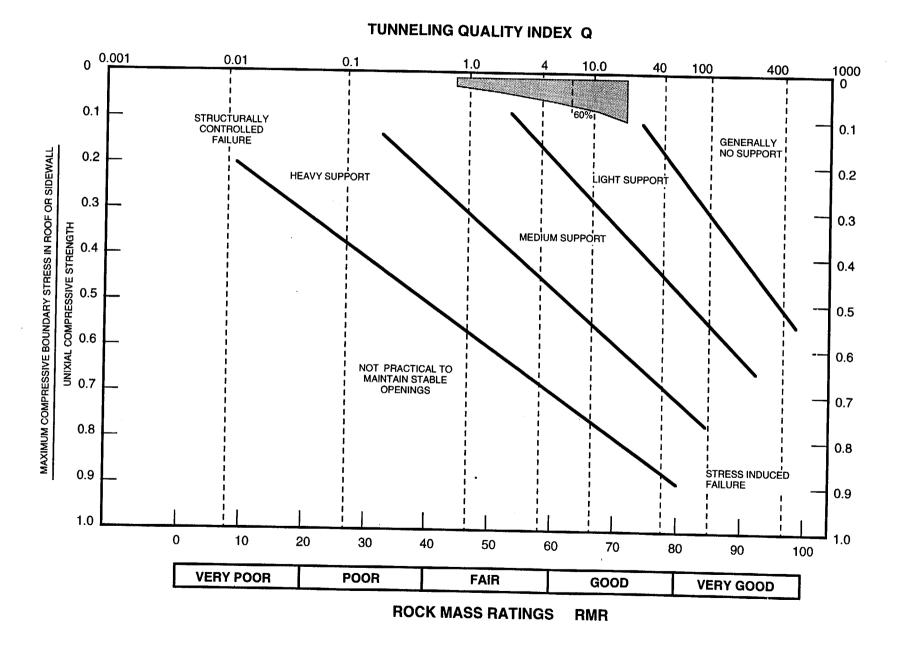


Figure 8. Projected Range of Support for TCw

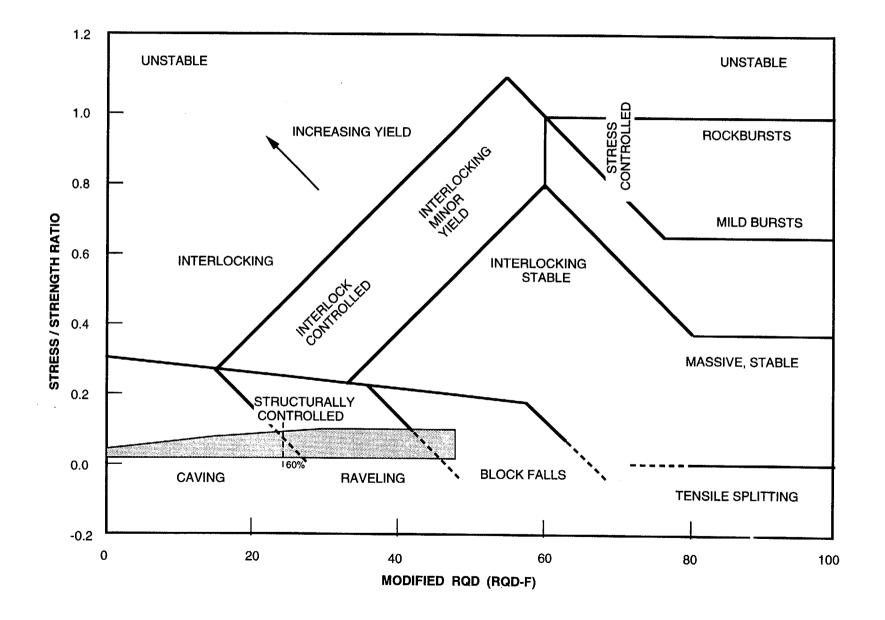
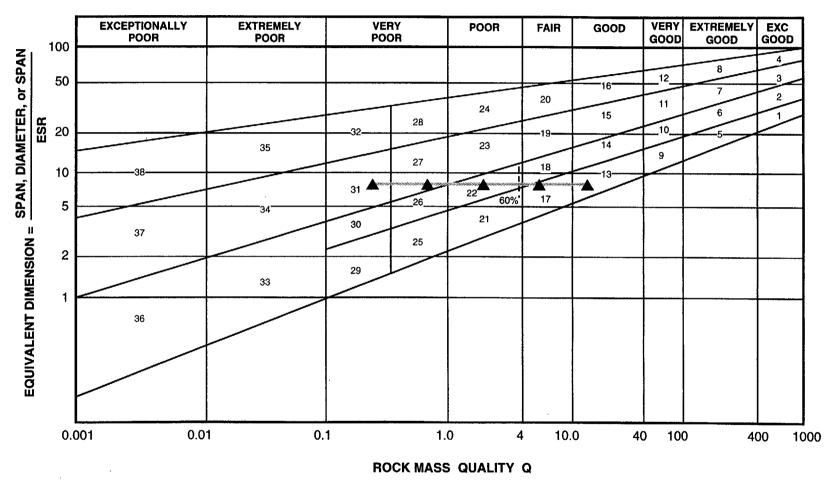


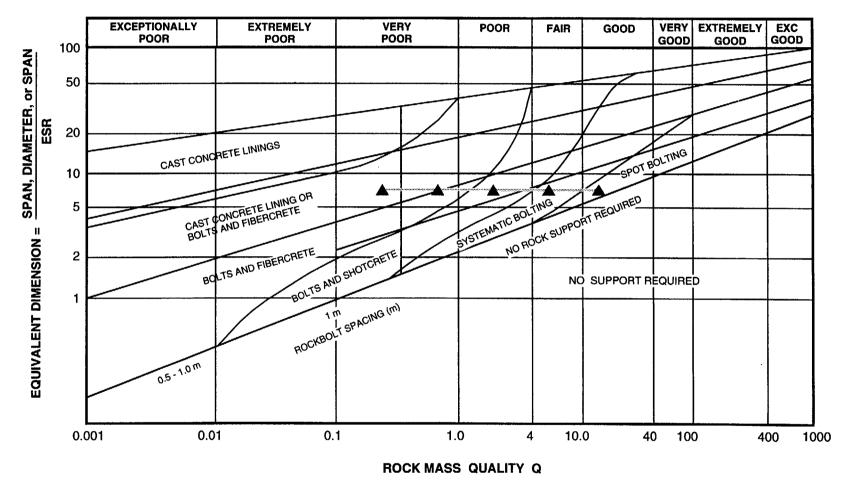
Figure 12. Projected Failure Modes for TCw

Date: 07/13/94



TUNNELING QUALITY INDEX Q

Figure 16. Projected Range of Ground Support for TCw



TUNNELING QUALITY INDEX Q

Figure 17. Projected Categories of Ground Support for TCw

T-M Unit	Q Value @ 60% frequency of occurrence	Approximate minimum Q value for ground support class	Approximate frequency of occurrence at minimum Q
TCw	3.8	1.0	26%
PTn	18.0	10.0	48%
TSwl	3.5	1.0	21%
TSw2	2.4	1.0	27%

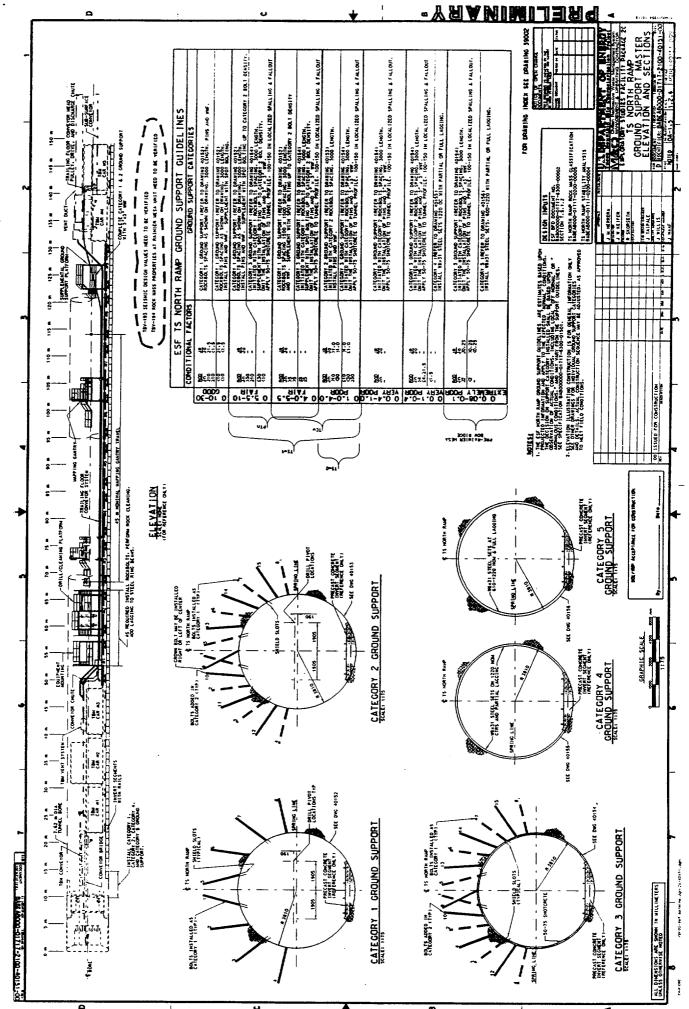
 Table 3. Comparison of Q values at 60% frequency of occurrence and minimum Q for ground

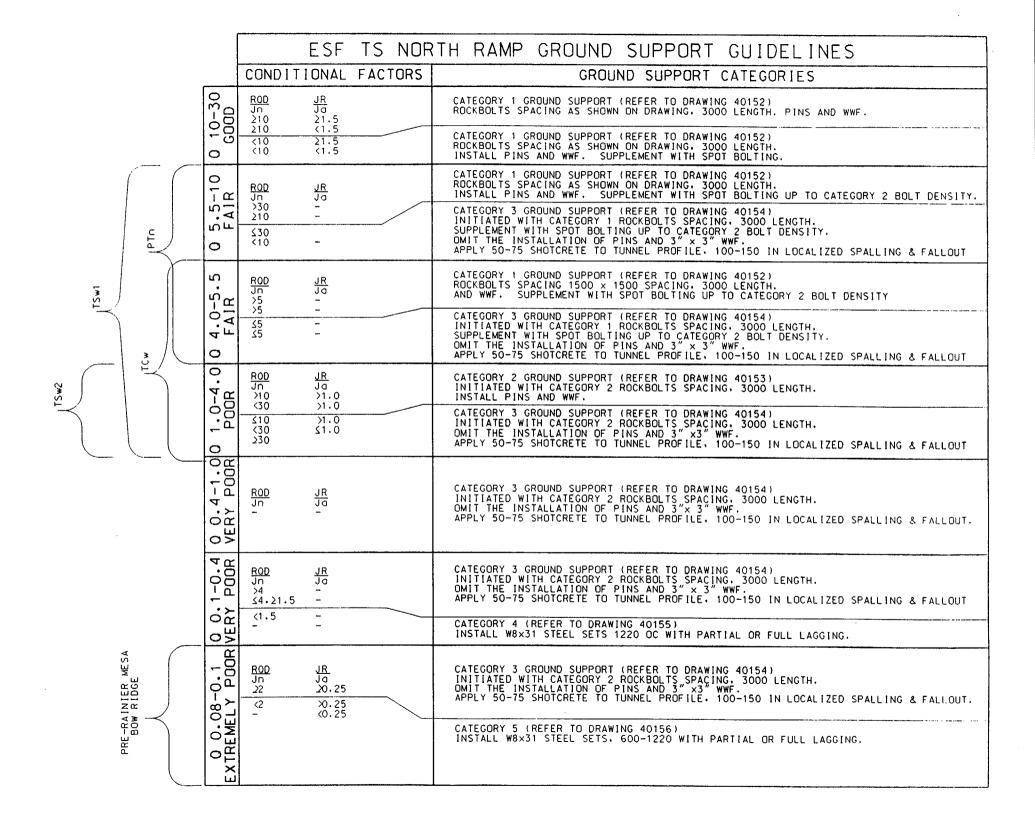
 support design for all NRG data

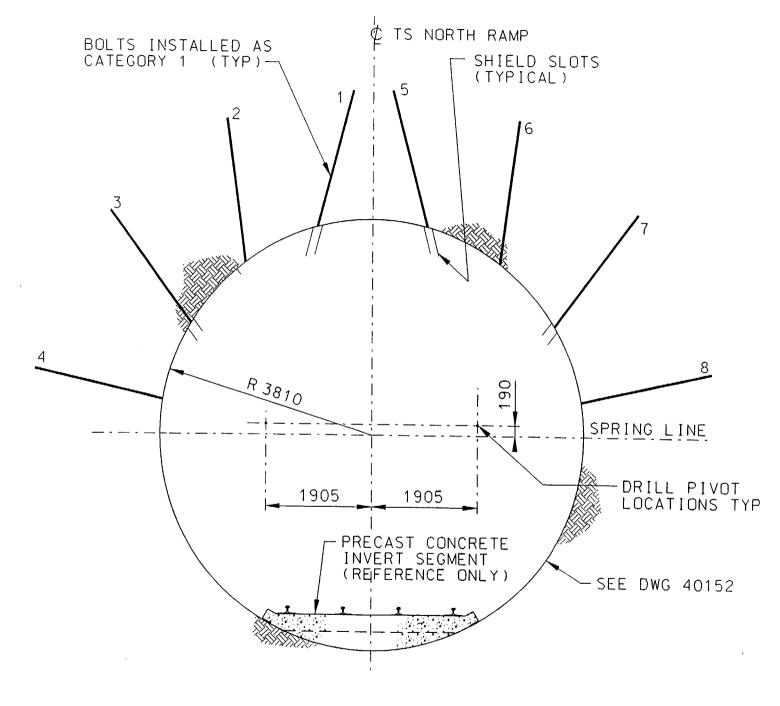
Title: TS North Ramp Ground Support Scoping Analysis Originator: J. H. Pye

	ROCK MASS QU	ALITY "C	2" - SUP	PORT IN	STALLATION CRITERIA	ESF NORTH RAMP - GROUND SUPPORT RECOMMENDATIONS
Q 10 - 30 GOOD	Rock Support Category 13	BOD Jn ≥10 ≥10 <10 <10	<u>Jr</u> Ja ≥1.5 - < <u>1.5</u> - 21.5 <1.5	Span ESR	Type of Support =b(utg) = B(utg)1 5 - 2 m = B(utg)1 5 - 2 m B(utg)1 5 - 2 m	Category 1 Ground Support (Refer to Drawing 40152) Rock bolt spacing as shown on Drawing, 3000 length, pins and WWF Category 1 Ground Support (Refer to Drawing 40152) Rock bolt spacing as shown on Drawing, 3000 length
Q 5.5 - 10 FAIR	Rock Support Category 17	<u>ROD</u> Jn >30 ≥10 ≤30	Jx Ja - -	<u>Span</u> ESR <u>-</u> ≥6m	+ 5 2 - 3 cm Type of Support sb(utg) B(utg)1 - 1.5 m B(utg)1 - 1.5 m + S 2 - 3 cm S 2 - 3 cm	Install pins and WWF Supplement with spot bolting. Category 1 Ground Support (Refer to Drawing 40152) Rock bolt spacing as shown on Drawing, 3000 length Install pins and WWF Supplement with spot bolting. up to Category 2 bolt density. Category 3 Ground Support (Refer to Drawing 40154) Initiated with Category rockbolt spacing, 3000 length. Supplement with spot bolting up to Category 2 bolt density Omit the installation of pins and 3" x 3 "WWF
Q 4.0 - 5.5 Fair	Rock Support Category 10*	<u>ROD</u> Jn >5 >5 ≤5	<u>Jr</u> Ja -	Stan ESR ≥10m <10m ≥I0m <10m	Type of Support B(utg)1 - 1.5 m + clm B(utg)1 - 1.5 m + Slm B(utg)1 - 1.5 m + S 2 - 3 cm B(utg)1 - 1.5 m + S 2 - 3 cm	Apply 50-75 shotcrete to tunnel profile. 100-150 in localized spalling and fallout Category 1 Ground Support (Refer to Drawing 40152) Rock bolt spacing as shown on Drawing, 3000 length Install pins and WWF Supplement with spot bolting. up to Category 2 bolt density. Category 3 Ground Support (Refer to Drawing 40154) Initiated with Category rockbolt spacing, 3000 length. Supplement with spot bolting up to Category 2 bolt density Omit the installation of pins and 3" x 3"WWF Apply 50-75 shotcrete to tunnel profile. 100-150 in localized spalling and fallout
Q 1.0 - 4.0 POOR	Rock Support Category 22	BOD Jn >10 <30 <30 <30 ≥30	Jr Ja >1.0 >1.0 	Span ESR 	Type of Support B(utg) 1 m + clm $= \frac{B(utg) 1 m + clm}{5 2.5 - 7.5 cm}$ B(utg) 1 m + S 2.5 - 5.0 cm B(utg) 1 m	Category 2 Ground Support (Refer to Drawing 40153) Initiated with Category 2 rockbolt spacing, 3000 length Instituted with Category rockbolt spacing, 3000 length Category 3 Ground Support (Refer to Drawing 40154) Initiated with Category rockbolt spacing, 3000 length. Supplement with spot bolting up to Category 2 bolt density Gmit the installation of pins and 3" x 3"WWF Apply 50-75 shotcrete to tunnel profile. 100-150 in localized spalling and fallout
Q 0.4 - 1.0 VERY POOR	Rock Support Category 27	ROD Jn - -	Jr Ja - -	<u>Span</u> ESR ≥12 m <12 m >12 m <12 m	Type of Support B(tg)1 m + S(mr) 7.5 - 10.0 cm B(utg)1 m + S(mr) 5.0 - 7.5 cm CCA 20 - 40 cm + B(tg)1 m S(mr)10 - 20 cm + B(tg)1 m	Category 3 Ground Support (Refer to Drawing 40154) Initiated with Category rockbolt spacing, 3000 length. Supplement with spot bolting up to Category 2 bolt density Omit the installation of pins and 3* x 3*WWF Apply 50-75 shotcrete to tunnel profile. 100-150 in localized spalling and failout
Q 0.1 - 0.4 VERY POOR	Rock Support Category 31	BOD Jn >4 	Jr Ja - - 	<u>Span</u> ESR 	Type of Support B(tg)1 m + S(mr) 5.0 - 12.5 cm S(mr) 7.5 - 25cm - CCA 20 - 40cm +B(tg)1 m CCA(mr)30 - 50cm + B(tg)1 m	Category 3 Ground Support (Refer to Drawing 40154) Initiated with Category rockbolt spacing, 3000 length. Supplement with spot bolting up to Category 2 bolt density Omit the installation of pins and 3° x 3°MWF Apply 50-75 shotcrete to tunnel profile. 100-150 in localized spalling and fallout Category 4 (Refer to Drawing 40155) Install W8 x 31 steel sets 1220 OC with partial or full lagging
Q 0.08 - 0.1 EXTREMELY POOR	Rock Support Category 34	<u>ROD</u> Jn ≥2 - <2 -	<u>Jr</u> Ja ≥0.25 >0.25 <0.25	Span ESR -	Type of Support B(tg)1m + S(mr) <u>5.0 - 2.5 cm</u> S(mr)7.5 - 15 cm S(mr) 15 - 25 cm + B(tg)1m	Category 3 Ground Support (Refer to Drawing 40154) Initiated with Category rockbolt spacing, 3000 length. Supplement with spot bolting up to Category 2 bolt density Omit the installation of pins and 3° x 3°WWF Apply 50-75 shotcrete to tunnel profile. 100-150 in localized spalling and fallout Category 5 Ground Support (Refer to Drawing 40156) Instal W8 x 31 steel sets. 600 - 1220 OC with full lagging

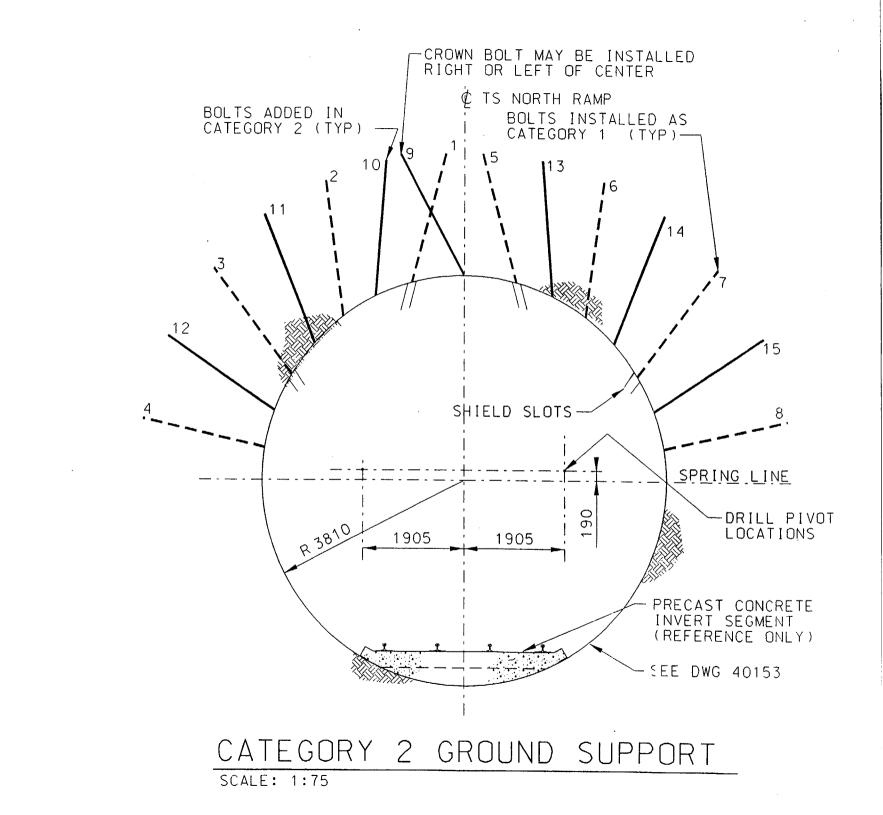
Figure 24. Site-Specific Ground Support Categories

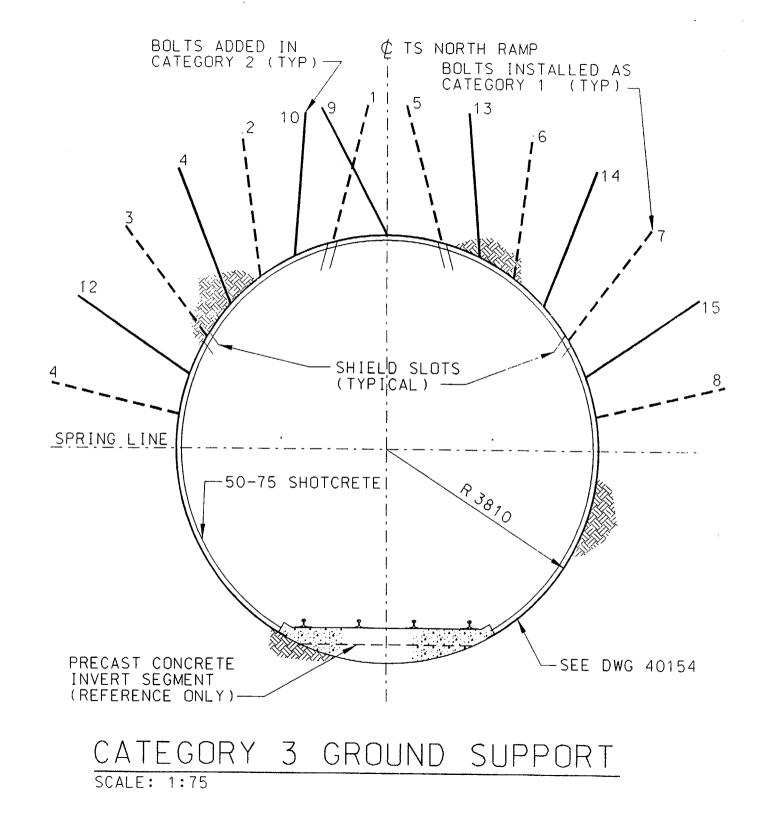


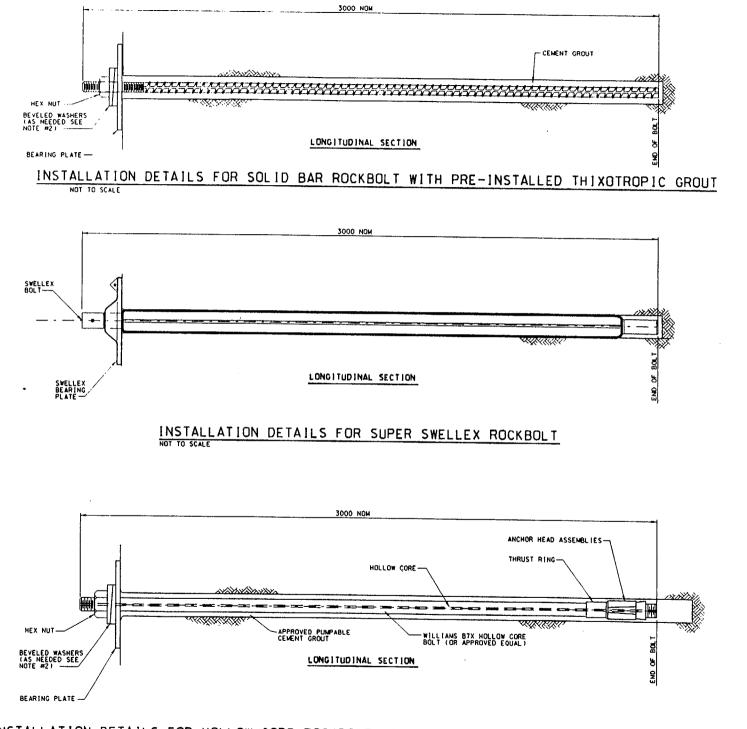




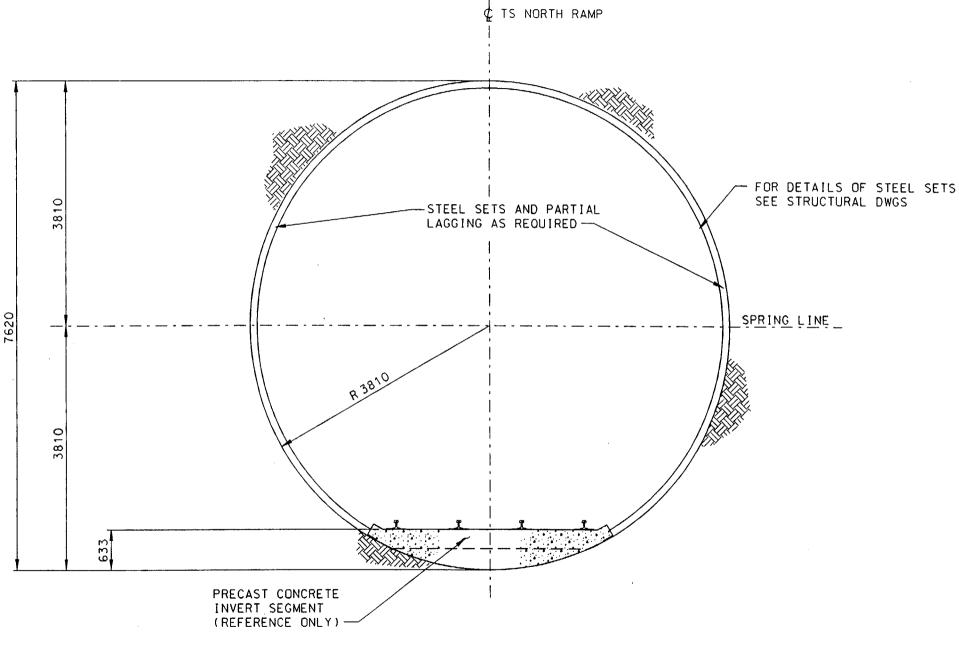
CATEGORY 1 GROUND SUPPORT





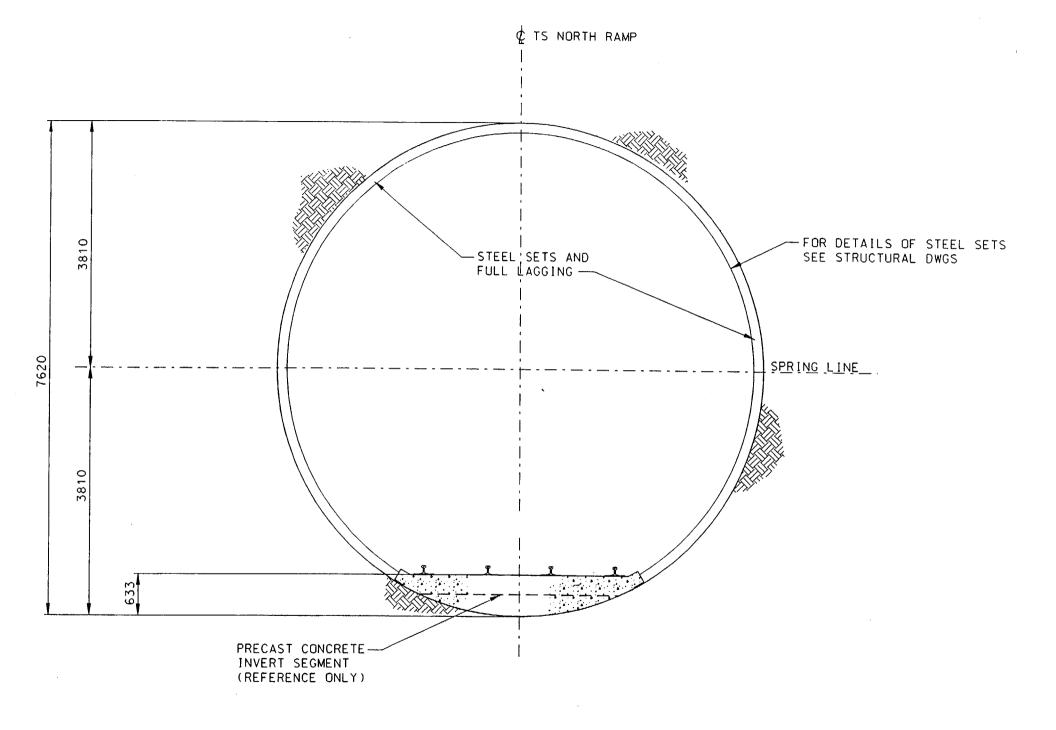


INSTALLATION DETAILS FOR HOLLOW CORE ROCKBOLT WITH MECHANICAL ANCHORS AND THIXOTROPIC GROUT



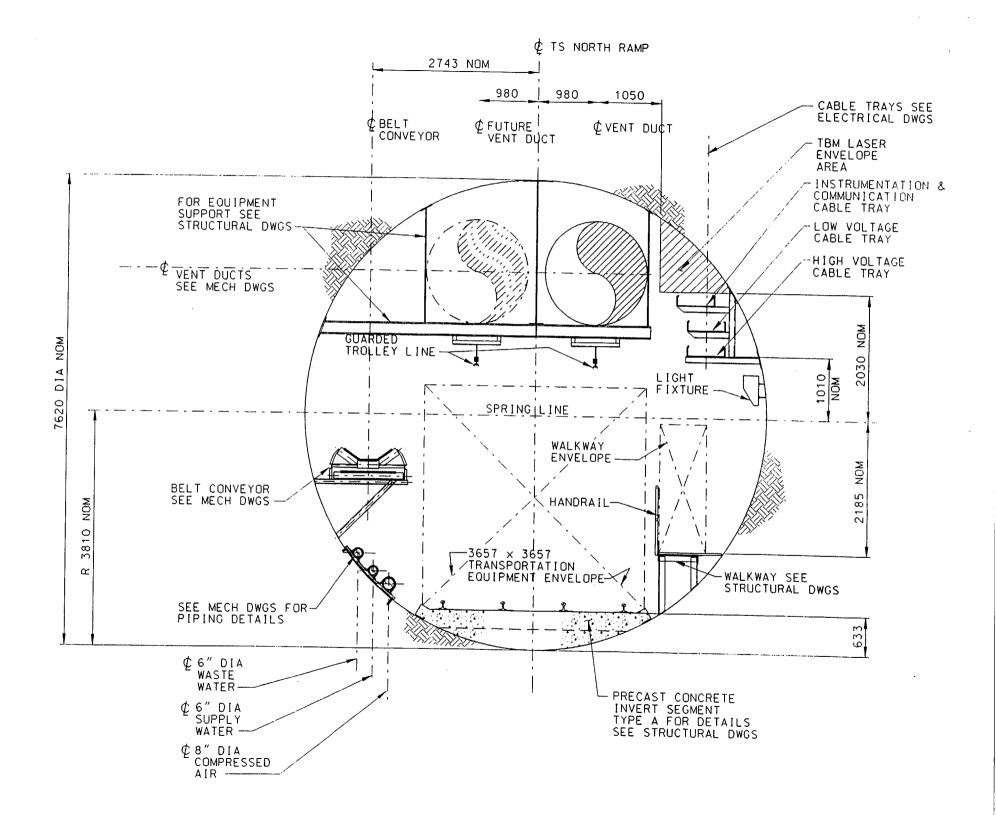
TYPICAL TUNNEL CROSS SECTION-CATEGORY 4. GROUND SUPPORT

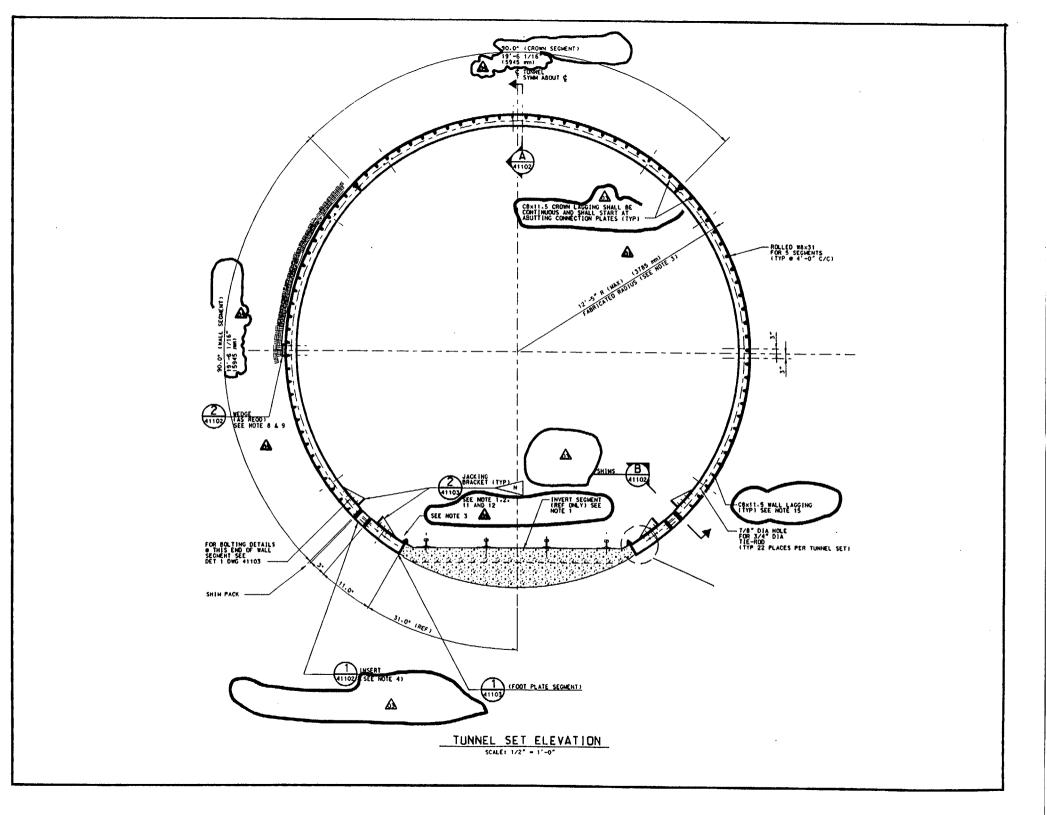
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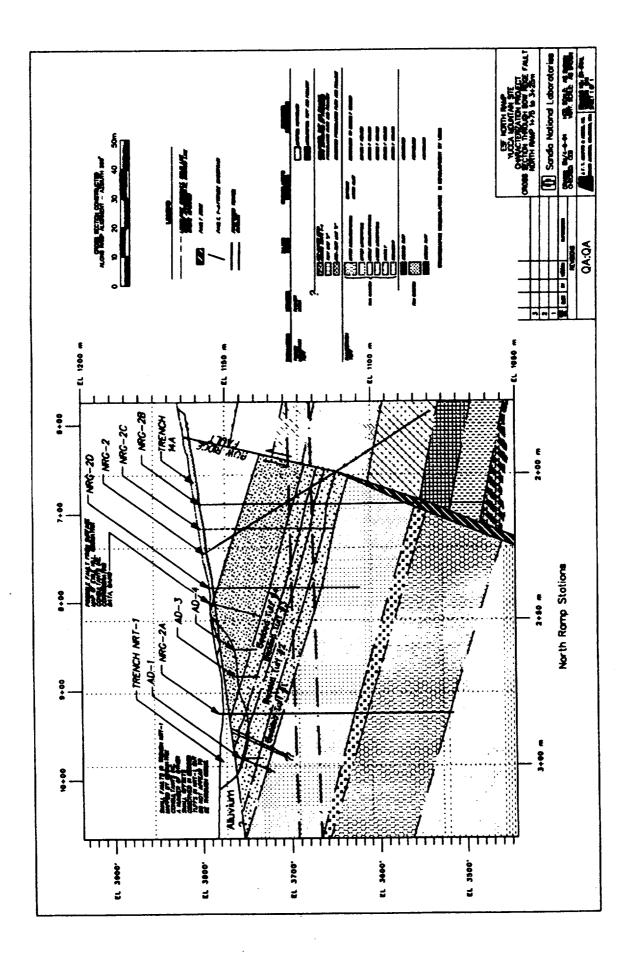


TYPICAL TUNNEL CROSS SECTION CATEGORY 5. GROUND SUPPORT

SCALE: 1:50

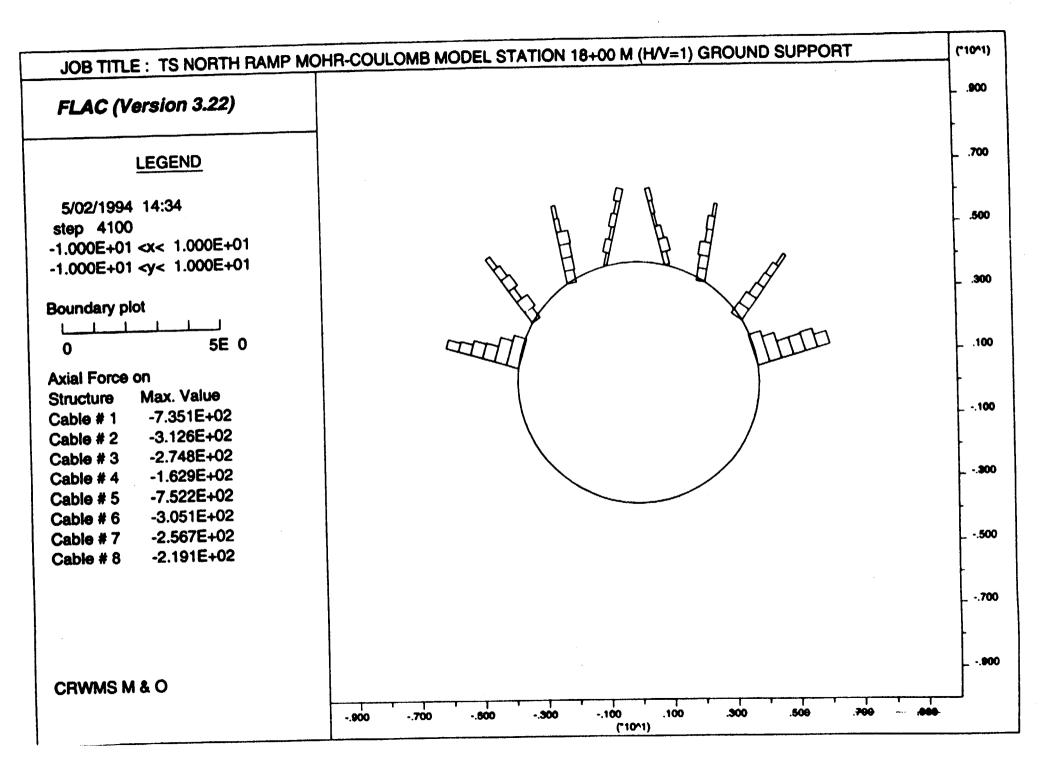


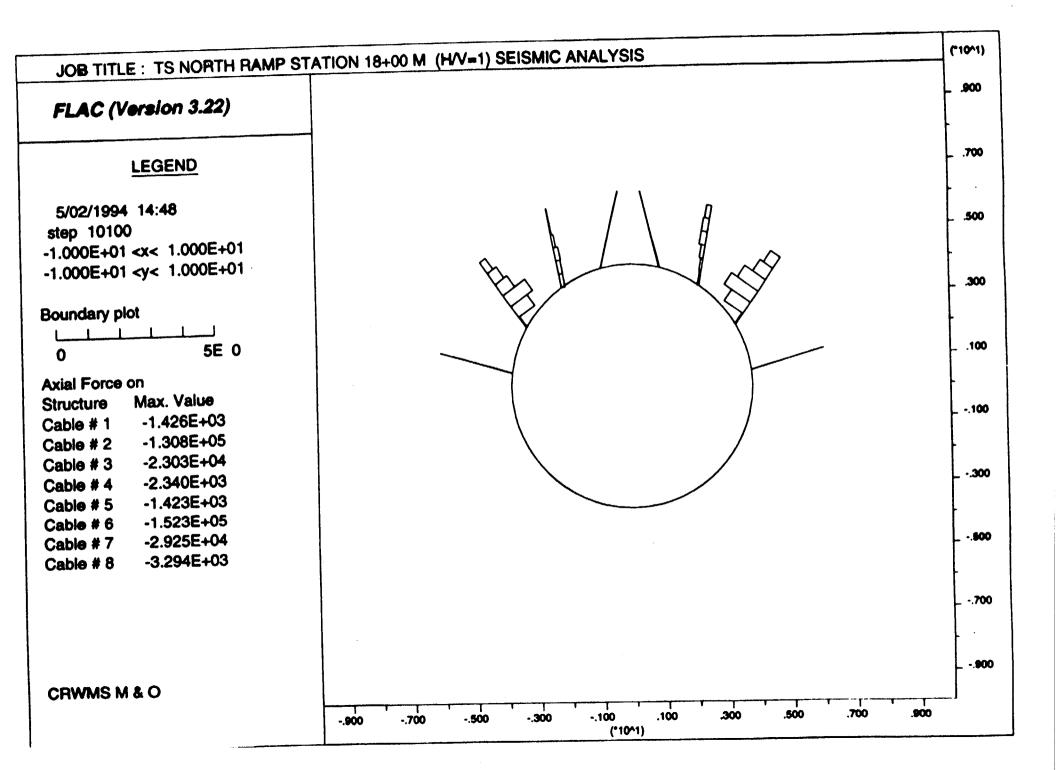


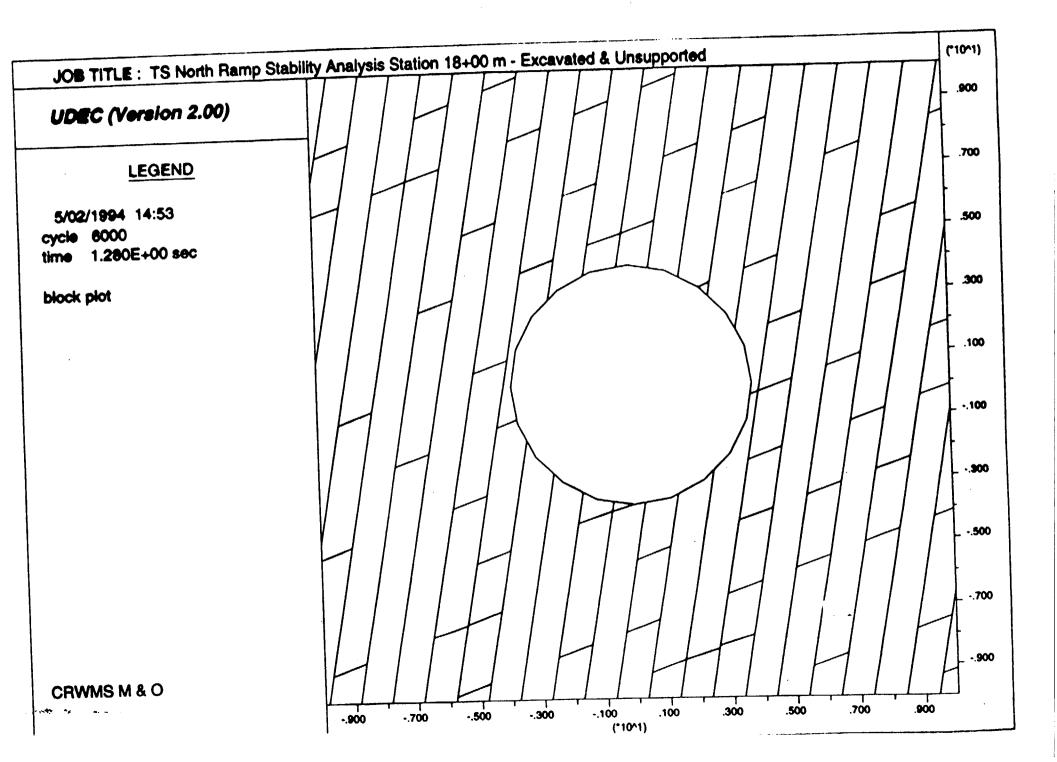


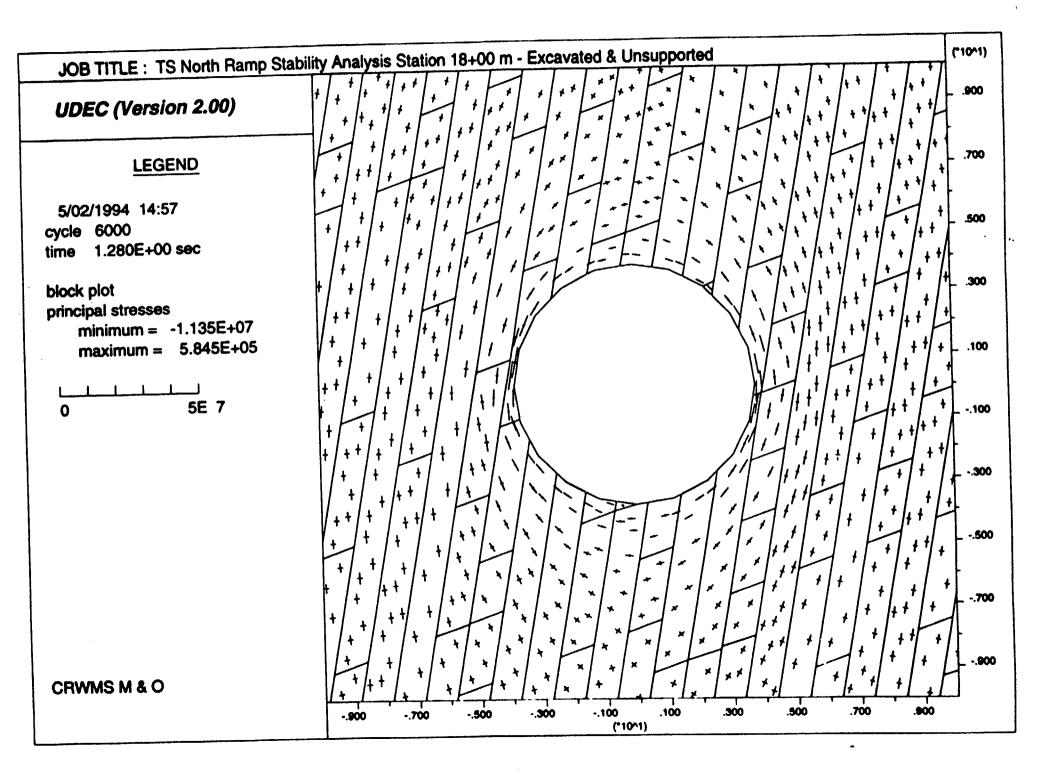


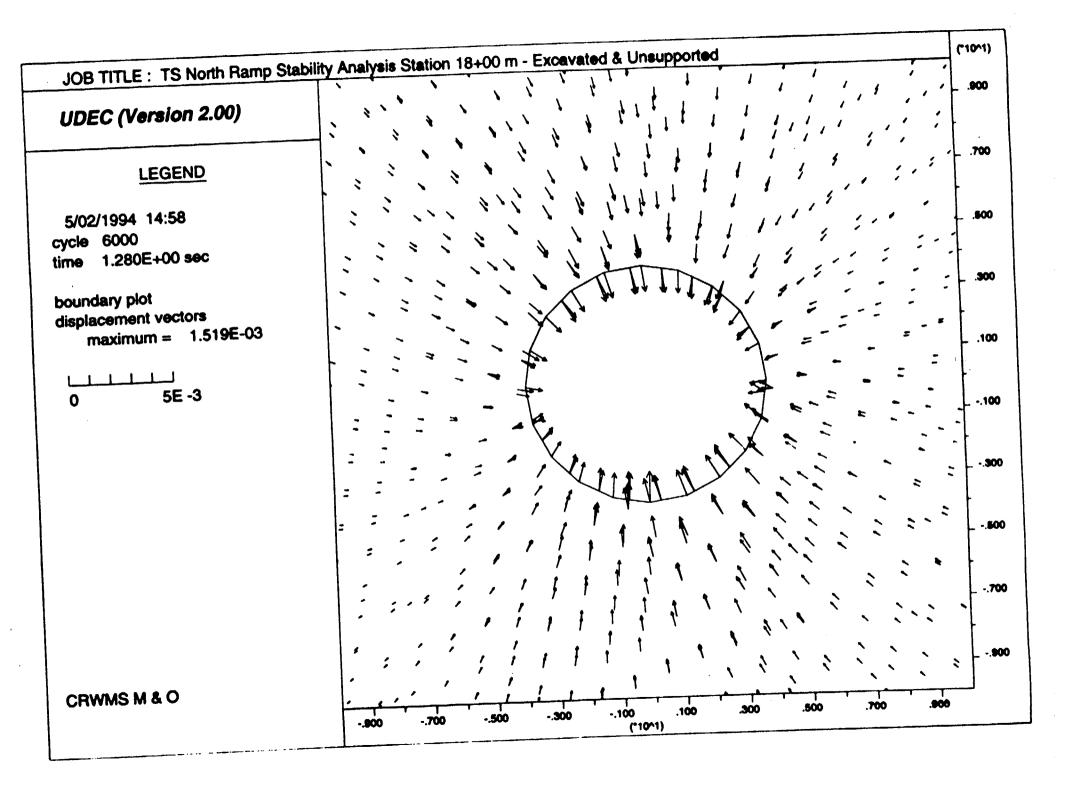


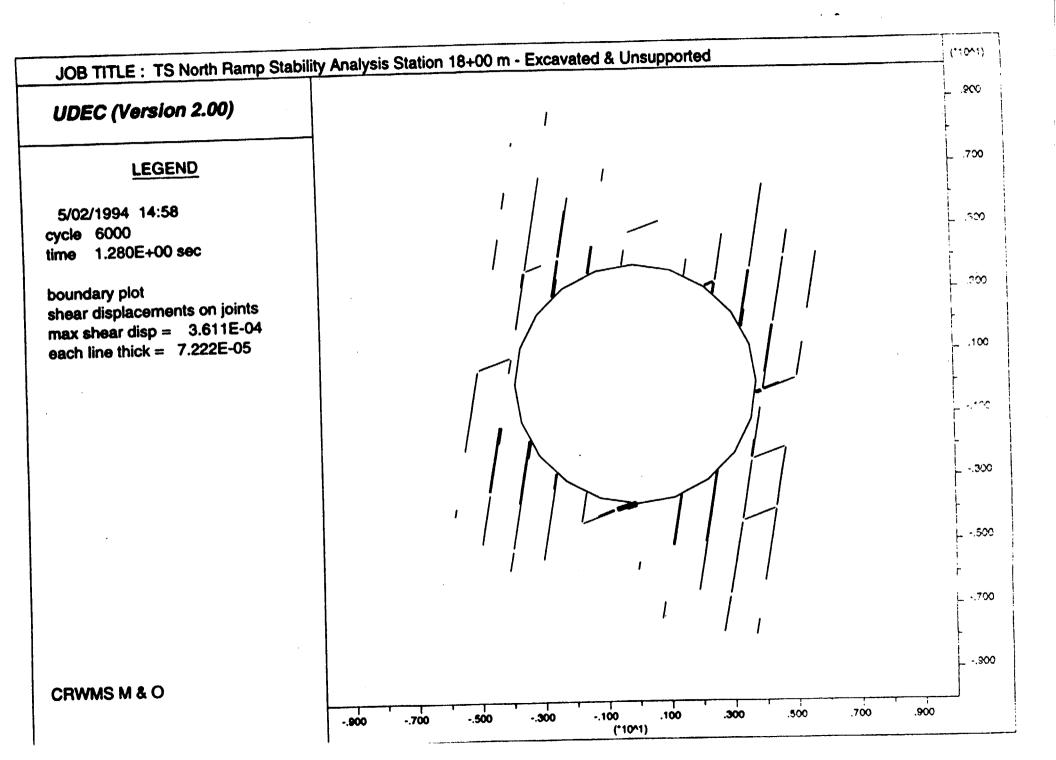














DOE/NRC TECHNICAL MEETING ON THE EXPLORATORY STUDIES FACILITY

DRILLING, SAMPLING, AND TESTING PROGRAM UPDATE

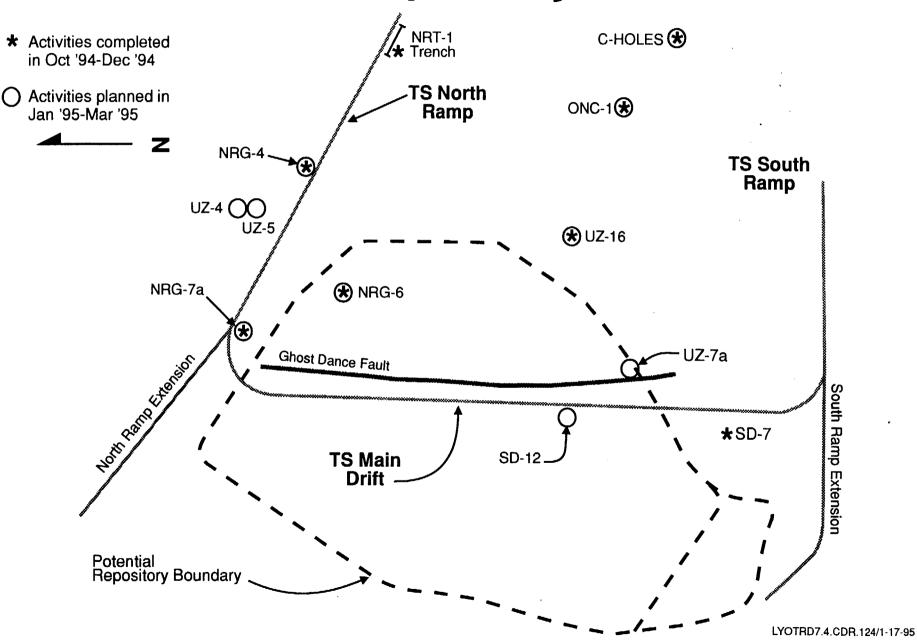
PRESENTED BY WILLIAM J. BOYLE PHYSICAL SCIENTIST



JANUARY 24, 1995 ROCKVILLE, MD

Attachment 5

Borehole and Trench Locations in the Repository Area



1

Drilling\Sampling\Testing Completed October 15, 1994 - December 31, 1994

NRG-7A	Completed pneumatic instrumentation and began
	monitoring

- NRG-6 Completed air permeability testing; completed pneumatic instrumentation; and began monitoring
- UZ-16 Attempted borehole clean out without success; made plans to proceed with instrumentation
- SD-7 Drilling started, cored to 256 ft and began reaming borehole to enlarge it to 12 1/4 inch diameter to that depth

Drilling\Sampling\Testing Completed October 15, 1994 - December 31, 1994

(Continued)

ONC #1	Prepared Test Planning Package for Nye County Drilling (Nye County completed borehole to TD of 1458 ft)
NRG-4	Cleaned out borehole for instrumentation by Nye County
Regional Seismic Survey	Completed shot hole drilling and completed seismic field work
Repository Geophysics	Began surface geophysical surveys (seismic reflection, gravity, electromagnetics and magnetics) over the repository area

Drilling\Sampling\Testing Completed October 15, 1994 - December 31, 1994

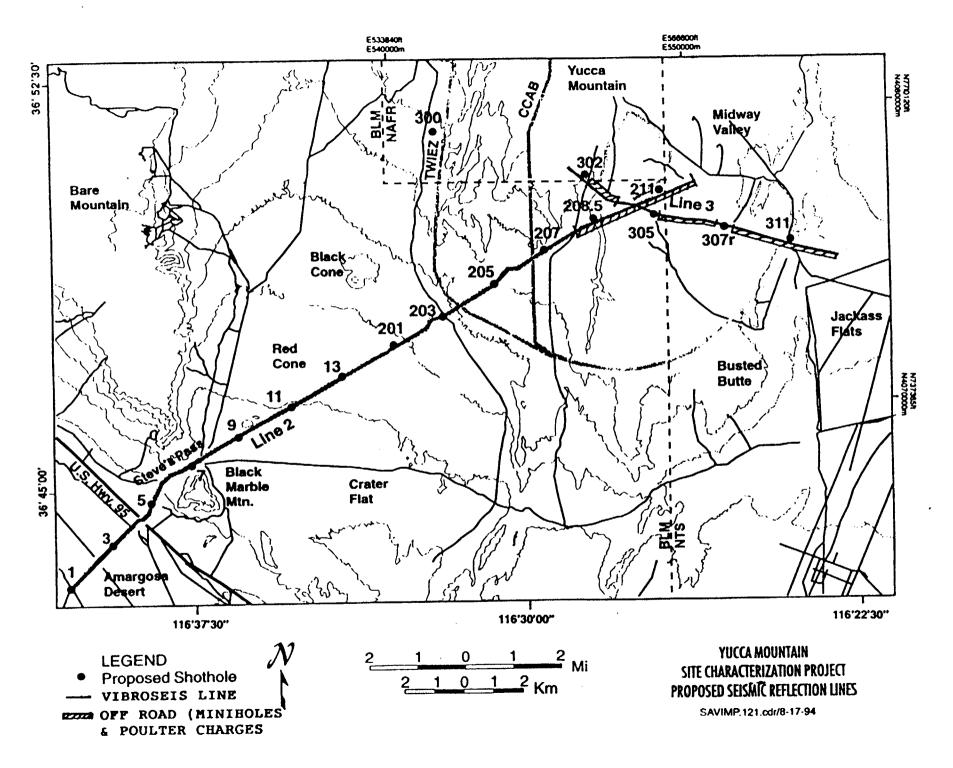
(Continued)

Rock Valley Fault Study	Excavated and mapped 3 trenches
Trench NRT-1	Backfilled trench with controlled, compacted fill
ESF Leach Field	Conducted percolation tests and standard penetration test
C-Hole Complex	Pulled and refurbished instrumentation and packers in C#1 and C#2. Subsequent information indicates a need for remedial work in C#2.

Borehole Geophysical Logging Completed October 15, 1994 - December 31, 1994

• None

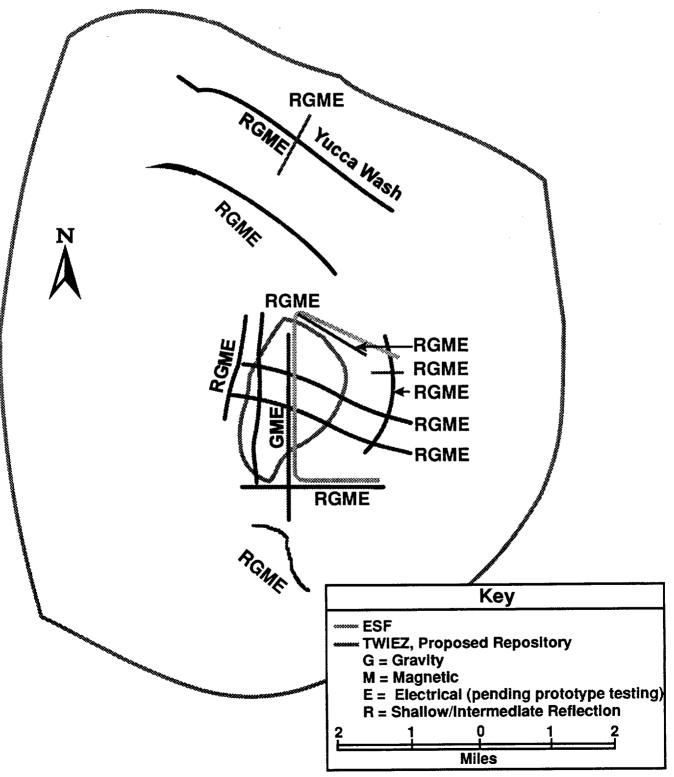
(No contracts were in place to procure logging services)

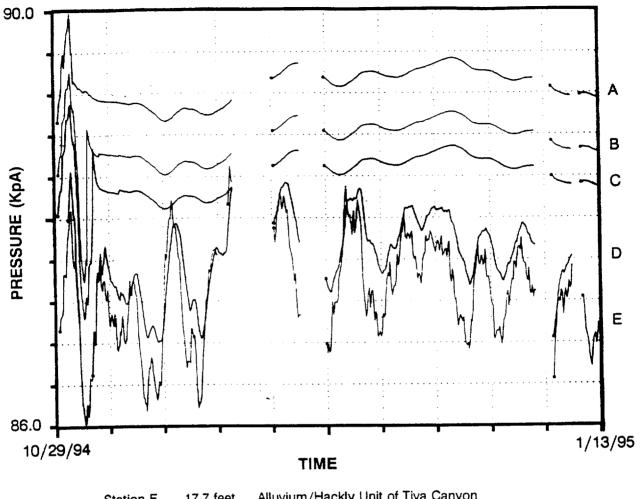


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SCHEMATIC MAP PROPOSED 1995 GEOPHYSICS PROGRAM





Station E	17.7 teet	Alluvium/Hackiy Unit of Tiva Canyon
Station D	152.7 feet	Yucca Mountain Member Bedded Tuff
Station C	387.7 feet	Upper Non-Lithophysal Topopah Spring
Station B	493.7 feet	Upper Non-Lithophysal/Upper Lithophysal TS
Station A	667.7 feet	Upper Lithophysal Topopah Spring

NOTE: These data are preliminary and subject to revision. Technical and quality-assurance reviews have not been performed. Pressure values are subject to adjustment during final application of calibration equations. (J. Rousseau, USGS, Project Chief)

Pneumatic Pressure Record for Borehole NRG-7a October 29, 1994 to January 13, 1995

Drilling\Sampling\Testing Planned January 1, 1995 - March 31, 1995

NRG-7a Continue monitoring pneumatic instrumentation
 NRG-6 Continue monitoring pneumatic instrumentation
 UZ-16 Install seismic instrumentation for future vertical seismic profiling tests
 SD-12 Air permeability testing of the upper 1400 ft of the borehole
 ESF Muck Conduct standard penetration tests and test pits to establish bearing values for the conveyor foundation

Drilling\Sampling\Testing Planned January 1, 1995 - March 31, 1995

(Continued)

UZ-4	Begin workover of the existing borehole for subsequent testing and instrumentation
UZ-5	Workover the existing borehole for subsequent testing and instrumentation
UZ-7a	Begin drilling
NRG-4 and ONC #1	Nye County plans to instrument the two boreholes with Westbay instruments

Drilling\Sampling\Testing Planned January 1, 1995 - March 31, 1994

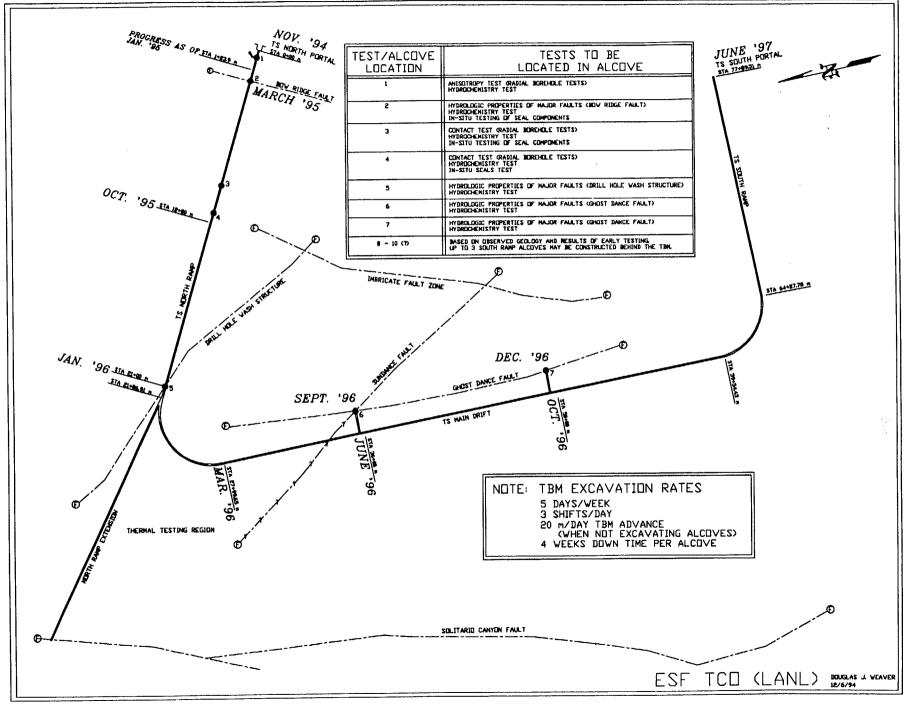
(Continued)

Repository Geophysics Test Program	Complete all planned geophysical tests
Bare Mountain Fault Study	Excavate and map 2 trenches and 5 test pits
Crater Flat Fault Study	Excavate and map 4 trenches
C-Hole Complex	Complete remedial work on instruments and packers for C#2

Borehole Geophysical Logging Planned January 1, 1995 - March 31, 1995

- Conventional, gyro and/or video logging at the following boreholes:
 - SD-7
 - SD-9
 - SD-12
 - UZ-4
 - UZ-5
 - UZ-14
 - G-2

EXPLORATORY STUDIES FACILITY ILLUSTRATION BASED UPON FY1995 ANNUAL WORK PLAN REV.0



ESF TEST ACTIVITIES SUMMARY ACCOMPLISHMENTS AND NEAR TERM OBJECTIVES

I. GEOHYDROLOGY (PERMEABILITY) TESTS IN ALCOVE #1

- DRILLING/CORING OF 3 RADIAL BOREHOLES (30m) ACCOMPLISHED FEBRUARY MARCH, 1994
 - CORING
 - NEUTRON LOGGING
 - TV LOGGING
- VACUUM TESTING (INITIAL GAS HYDROCHEMISTRY) COMPLETED MAY, 1994
- INITIAL TEMPERATURE/PRESSURE BASELINE DEVELOPED DURING JUNE, 1994
- SINGLE-HOLE PACKER TESTING AT VARIABLE DEPTH IN ALL THREE HOLES COMPLETED SEPTEMBER, 1994
- SECOND PHASE HYDROCHEMISTRY TESTING AT VARIABLE DEPTH IN ALL THREE HOLES COMPLETED SEPTEMBER, 1994
- HIGH CAPACITY AIR COMPRESSOR/PURIFIER FOR CROSS-HOLE TESTING ARRIVED ON-SITE, NOVEMBER, 1994
- TBM SHUTDOWN FOR MAPPING GANTRY INSTALLATION RESULTED IN 10-WEEK DELAY IN INITIATION OF CROSS-HOLE RADIAL BOREHOLE TESTING (PACKERS IN ALL 3 HOLES) (FROM MID-NOVEMBER TO EARLY FEBRUARY, 1995)
- INITIAL TESTING AND MONITORING PHASE TO CONTINUE FOR 3-4 MONTHS

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ESF TESTING ACCOMPLISHMENTS AND NEAR-TERM OBJECTIVES (Cont'd) II. CONSTRUCTION MONITORING ACTIVITIES

- INSTALLATION OF ALL MULTI-POINT BOREHOLE EXTENSOMETERS IN TBM STARTER TUNNEL AND ALCOVE #1 COMPLETED JANUARY, 1994
- COMPLETION OF SHELL BOLT AND BOLT LOAD CELL INSTALLATION IN ALCOVE #1
 ACCOMPLISHED BY END FEBRUARY
- MONITORING OF ALL STARTER TUNNEL/ALCOVE #1 INSTRUMENTATION (CONVERGENCE PIN STATIONS, MPBX'S, ROCK BOLT LOAD CELLS) ONGOING
- BOREHOLE PRESSURE CELLS (IN ADVANCE OF TBM START-UP) ACTIVATED AND INITIALIZED AT FACE DURING AUGUST, 1994
- INITIATED TBM DATA COLLECTION ON OCTOBER 20 (TBM START)
- MONITORING ROCK RESPONSE TO TBM GRIPPER PRESSURE IS ONGOING
- PREPARATION FOR FIRST NORTH RAMP INSTRUMENTATION SECTION (ESF DESIGN VERIFICATION), 20m IN FROM BROW IS UNDERWAY. SCHEDULED START OF SECTION INSTRUMENTATION IS LAST WEEK OF NOVEMBER (DEPENDENT ON TBM ADVANCE RATE)
- FOLLOWING TBM SHUT DOWN FOR MAPPING GANTRY INSTALLATION, TBM CONSTRUCTION MONITORING ACTIVITIES RESUMED IN JANUARY, 1995
- INITIAL INSTRUMENTATION OF STEEL SETS (STRAIN GAGES, CONVERGENCE PINS) TO BEGIN ON JANUARY 17, 1995
- ROCK MASS QUALITY EVALUATIONS FOR ESF DESIGN VERIFICATION ARE ONGOING

ESF TESTING ACCOMPLISHMENTS AND NEAR-TERM OBJECTIVES (Cont'd)

III. OTHER ESF TESTING ACTIVITIES

- MAPPING OF TBM OPENING USING MAPPING PLATFORM/GANTRY TO COMMENCE IN JANUARY (INITIAL GANTRY USE SCHEDULED FOR CONSTRUCTION STATION 01+45m)
- FORMAL TEST PLANNING AND PREPARATION FOR FOLLOWING ESF TESTS IS UNDERWAY:
 - DIESEL EMISSIONS/EXHAUST VENTILATION (APRIL START)
 - INTACT FRACTURE (ESF UZ PERCOLATION) (JULY/AUGUST START)
 - CONTACT RADIAL BOREHOLES (TIVA/PAINTBRUSH NON-WELDED AND PAINTBRUSH/TOPOPAH SPRING) (SEPTEMBER/OCTOBER START)
- EXCAVATION FOR ALCOVE #2 (BOW RIDGE FAULT) SCHEDULED FOR MARCH, 1995
 - DRILLING/INSTALLATION OF TEST INSTRUMENTATION PLANNED MARCH-APRIL, 1995
- ENGINEERED BARRIER SYSTEM FIELD TESTS LARGE BLOCK TEST AT FRAN RIDGE
 - BLOCK EXCAVATION AND INITIAL DRILLING COMPLETED OCTOBER, 1994
 - PLANNING FOR FINAL INSTRUMENTATION DRILLING/INSTALLATION AND HEATER INSTALLATION IS ONGOING
 - HEATER ACTIVATION SCHEDULED LATE PY 1995 OR EARLY FY 1996