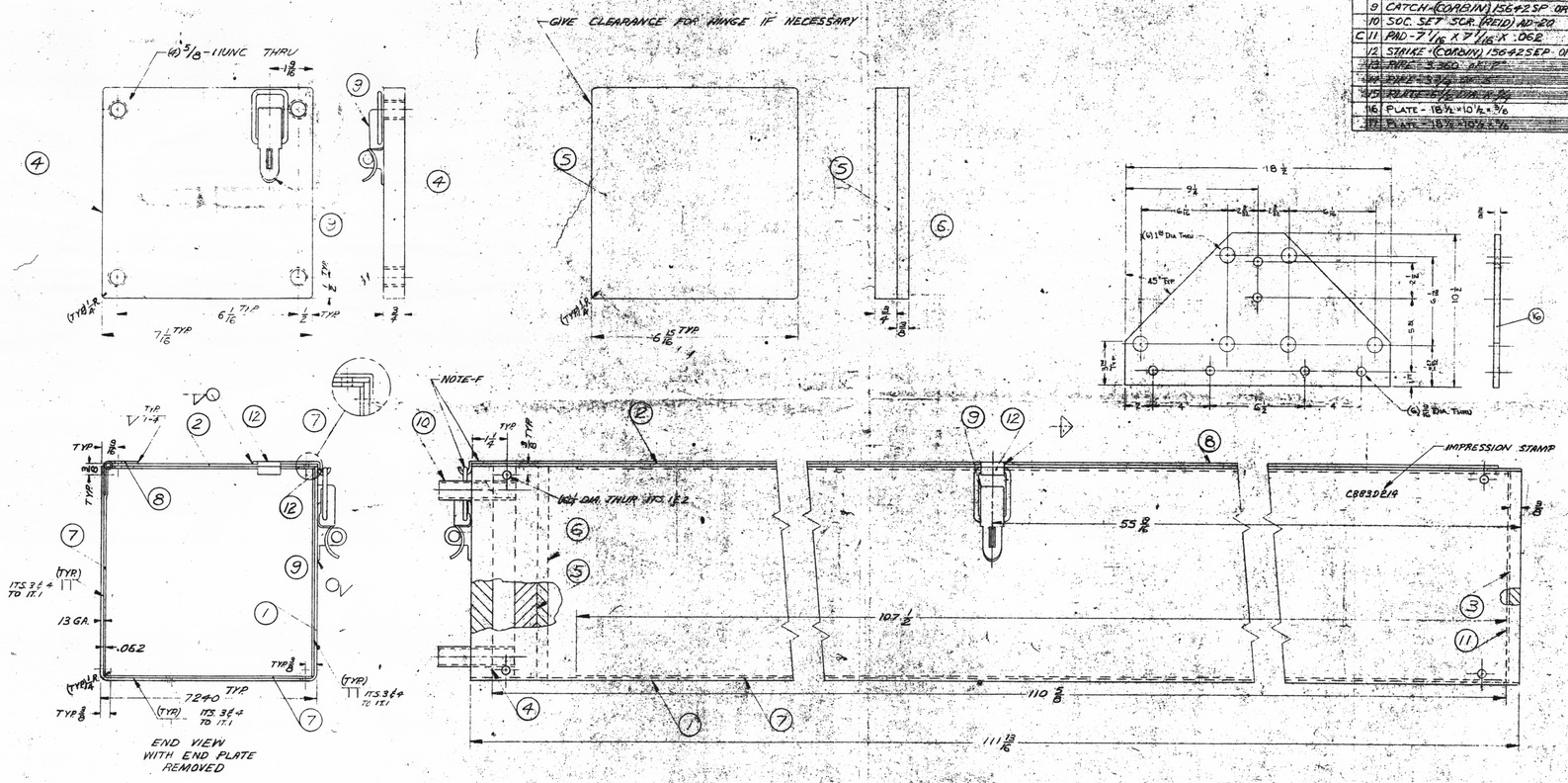
NOTES:
A-REMOVE ALL BURRS & SHARP EDGES
~~B-ITS 13,14 & 15 TO BE TACK WELDED IN POSITION~~
C-THESE ITS. TO HAVE ADHESIVE BACKING
D-SPONGE RUBBER (ATLANTIC INDIA RUBBER WORKS INC)
E-PAINT ASS'Y. PPG FOCAL BLUE BEFORE APPLING RUBBER
F-ONE CATCH & STRIKE TO BE MOUNTED ON OTHER END IN SAME RELATIVE POSITION
G-ITS. 3 & 4 TO BE WELDED TO IT. 1 ALL AROUND OUTSIDE ONLY

TITLE SELNI FUEL ROD SHIPPING CONTAINER

DWG. C883D214 SUB. 12 1 K5678

SYM.	ITEM	DESCRIPTION—MATERIAL—DIMENSIONS IN INCHES	MATL.	SYM. GR.	1	2	3	4	5	6
	1	BOTTOM - 111 17/32 X 20 3/4 X 13GA.	STL.		1					
	2	TOP - 111 17/32 X 9 X 13GA.	STL.		1					
	3	END PLATE - 7 1/16 X 7 1/16 X 3/8	STL.		1					
	4	END PLATE - 7 1/16 X 7 1/16 X 3/4	STL.		1					
	5	TIGHTENING PLATE 6 15/16 X 6 15/16 X 3/4	STL.		1					
C	6	PAD - 6 15/16 X 6 15/16 X 3/8	NOTE-D		1					
C	7	PADDING - 107 1/2 X 28 1/2 X .062	NOTE-D		1					
	8	HINGE - (STOCKER HINGE) S19P 111	STL.		1					
	9	CATCH - (CORBIN) 15642SP OR 15642S	STL.		3					
	10	SOC. SET SCR. (REID) AD-20	STL.		4					
C	11	PAD - 7 1/16 X 7 1/16 X .062	NOTE-D		1					
	12	STRIKE - (CORBIN) 15642SEP OR 15642SE	STL.		9					
	13	PIPE - 3.360 OF 2"	STL.		2					
	14	PIPE - 3 3/4 OF 5	STL.		2					
	15	PLATE - 6 1/2 DIA. X 3/4	STL.		2					
	16	PLATE - 18 1/2 X 10 1/2 X 3/8	STL.		2					
	17	PLATE - 18 1/2 X 10 1/2 X 3/8	STL.		2					



DOCKET NO. 70-337

For Div. of Compliance

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TOLERANCE & MACHINING CHART
TO BE USED UNLESS OTHERWISE SPECIFIED ON DWG.

DIMENSIONS AS SPECIFIED	ABOVE 6 IN.	ABOVE 12 IN.	DIM. TO 24 IN.	OVER 24 IN.
DECIMALS		.005		
FRACTIONS (MACHINED)				
FRACTIONS (UNMACHINED)	1/32	1/32		1/8
ANGLES				

FINISH TO BE ✓ UNLESS OTHERWISE SPECIFIED

DO NOT SCALE DRAWING

WESTINGHOUSE ELECTRIC CORPORATION

TITLE SELNI FUEL ROD SHIPPING CONTAINER

DIMENSIONS IN INCHES—SCALE NTS SHEET NO. 1 OF 4 SHEETS

DFTN. H. WINGARD APPD. C883D214

CHKD. APPD.

SUPV. APPD.

DIV. & PLANT LOCATION NUCLEAR FUEL DIV. ATOMIC POWER DIV. CHESWICK, PA.

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