



April 11, 2000 RC-00-0218

U. S. Nuclear Regulatory Commission Attn: Document Control Desk Washington, DC 20555

Dear Sir:

Stephen A. Byrne Vice President Nuclear Operations 803.345.4622 Subject:

VIRGIL C. SUMMER NUCLEAR STATION

**DOCKET NO. 50-395** 

OPERATING LICENSE NO. NPF-12 ANNUAL OPERATING REPORT

Enclosed is a corrected copy of the 1999 Annual Operating Report for the South Carolina Electric & Gas Company Virgil C. Summer Nuclear Station Unit No. 1. A correction has been made to Attachment I "Outages or Power Reductions Caused by Maintenance Activities." This report was previously sent on March 29, 2000. This report is being submitted in accordance with Technical Specifications 6.9.1.4, 6.9.1.5, and Regulatory Guide 1.16.

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803.345.5209 www.scona.com We apologize for any inconvenience. If there are any questions, please call at your convenience.

Very truly yours.

Stephen A. Byrne

SBR/SAB/sr Attachment

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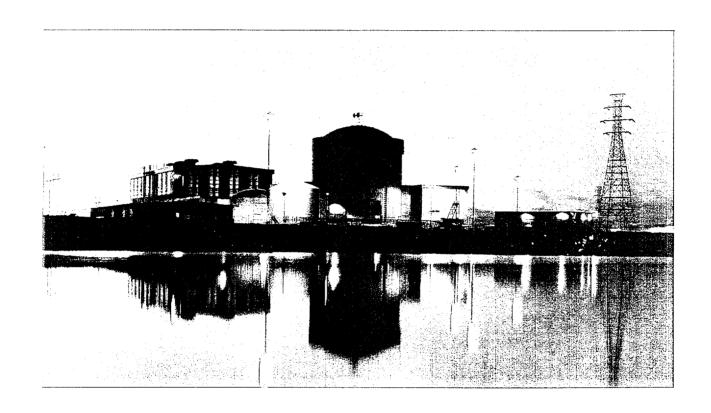
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# VIRGIL C. SUMMER NUCLEAR STATION



1999

#### ANNUAL OPERATING REPORT

#### **PREFACE**

The 1999 Annual Operating Report for the Virgil C. Summer Nuclear Station is hereby submitted in accordance with Technical Specifications 6.9.1.4, 6.9.1.5, and Regulatory Guide 1.16 under Docket Number 50/395 and Facility Operating License NPF-12.

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- I. Outages or Power Reductions Caused by Maintenance Activities
- II. 1999 Man-Rem Report

#### **ANNUAL OPERATING REPORT**

#### 1.0 INTRODUCTION

The Virgil C. Summer Nuclear Station (VCSNS) utilizes a pressurized water reactor rated at 2900 MWT. The maximum dependable capacity is 966 Mwe.

The station is located approximately 26 miles northwest of Columbia, South Carolina.

#### 2.0 OPERATIONAL DATA

For the reporting period of January 1 through December 31, 1999, the station operated at a capacity factor of 88.2 percent (using maximum dependable capacity) and a unit availability of 88.8 percent. The reactor was critical for a total of 7830.6 hours, the generator remained on line 7,780.6 hours, and the total gross electrical energy generated for 1999 was 7,664,990 MWH.

The station successfully completed its eleventh refueling outage in 38 days and 10.5 hours.

#### 3.0 **OPERATING SUMMARY**

The Virgil C. Summer Nuclear Station (VCSNS) Unit No.1 operated at 100 percent power from January 4 through March 17th, when the station was allowed to begin to coast down prior to a refueling outage. The main generator breaker was opened on April 3<sup>rd</sup>.

On May 10<sup>th</sup> the reactor was taken critical. The main generator breaker was closed on May 11<sup>th</sup> ending the eleventh refueling outage. Power was reduced from 30% to 20% and the Generator taken offline to roll leads on the main generator exciter (refurbished at GE during the refueling outage) on May 13<sup>th</sup>. On May 18<sup>th</sup> as power was being increased from 73% to 95%, the unit experienced increasing vibration on bearings #1 and #2 associated with the High Pressure Turbine. Power was ramped back in an attempt to reduce the vibration, but the reactor was manually tripped at 0041 on May 18<sup>th</sup>. The unit was synchronized to the grid again on May 19<sup>th</sup>. 100 percent power was reached on May 21<sup>st</sup>.

VCSNS operated at 100 percent power from May 21<sup>st</sup> through May 24<sup>th</sup>. On May 24<sup>th</sup>, the plant was derated to 98% due to T-hot fluctuations which were periodically bringing in delta temperature alarms. The delta T's were rescaled and the sampling frequency on the computer was reduced. Power was returned to 100 percent power on May 28<sup>th</sup>.

VCSNS operated at 100 percent power from May 28 through June 4<sup>th</sup>. On June 4<sup>th</sup> while a calibration was being completed on Power Range Channel N42, a spike

occurred on Channel N43. With N42 still in test, the 2/4 RPS logic was made up causing a reactor trip on Power Range Hi Flux. Repairs were made to N43 and operational tests were completed. Power was restored to 100 percent power on June 8<sup>th</sup>.

VCSNS operated at 100 percent power from June 8 to September 24<sup>th</sup>. The plant was derated to 91.2 percent to support turbine control valve testing. Power was returned to 100 percent on September 25<sup>th</sup>.

VCSNS operated at 100 percent power from September 25 to October 9<sup>th</sup>. Power was reduced to 34 percent to support repairs to a Reactor Coolant System flow transmitter. Power was restored to 100 percent on October 10<sup>th</sup>.

VCSNS operated at 100 percent from October 10 to December 11<sup>th</sup>. Power was reduced to 91 percent to support turbine control valve testing. Power was restored to 100 percent on December 12<sup>th</sup>. The plant operated at 100 percent for the remained of 1999.

#### Maintenance

Attachment I, "Power Reductions Caused by Maintenance Activities," provides more detailed information on operating time lost as a result of maintenance activities.

#### **Refuel 11 Summary**

The main generator was opened at 0320 on April 3, 1999, for refueling outage 11.

Major work activities included:

- HP Rotor Replacement
- Tenth Stage Extraction Check Valve Replacement
- · Removal of S/G Snubbers
- Fuel Transfer System Modification
- Upgrade of Amertap System
- ECCS Gate Valve Modification to Prevent Pressure Locking
- Moisture Separator Reheater Digital Controls Modification
- Main Transformer Supplemental Cooling System Upgrade

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An unplanned fuel assembly top nozzle replacement campaign was necessary due to failure of some fuel assembly top nozzle clamp holddown screws. The failed screws allowed the clamps to re-position sufficiently enough to prevent proper grapple engagement with the Manipulator Crane or the Spent Fuel Handling Tool. Only twice burned "M" region fuel was affected. Twenty-eight (28) twice-burned assemblies that were to be reinserted into the core had top nozzle replacements. This "recon" took approximately seven days and was performed by Westinghouse.

Refuel 11 was completed in 38 days and 10.5 hours. Outage planned duration was approximately 30 days. Personnel exposure was 115.818 man rem.

#### 4.0 EXPOSURES

Attachment II consists of tables which list the number of station, utility, and other personnel (including contract personnel) receiving exposures greater than 100 mrem/year and their associated man-rem exposure according to work and job function.

#### 5.0 FAILED FUEL

VCSNS has not had indication of failed fuel in 1999.

The reactor coolant system specific activity did not exceed the 1.0 microcuries per gram dose equivalent iodine-131 specific activity or the 100/E microcuries per gram limits of Technical Specification 3.4.8, for this reporting period.

#### **ATTACHMENT I**

## TO 1999 ANNUAL REPORT

### V. C. Summer Nuclear Station Events Outage or Power Reductions Caused by Maintenance Activities

Date	Time Start	Cause of Event	Date	Time Finish	Duration	<u>Net</u> <u>Capacity</u> MWe	<u>Type</u>
01/03/1999	1021 Hrs	MSR Pressure Switch Failure	01/04/1999	1825 Hrs	32.8 Hrs	676	Unplanned
04/03/1999	0320 Hrs	Refuel 11 Outage	04/30/1999	2400 Hrs	668.4 Hrs	0	Planned
05/01/1999	0001 Hrs	Refuel 11 Outage	05/11/1999	0900 Hrs	225.0 Hrs	0	Planned
05/13/1999	0220 Hrs	Main Generator Voltage Regulator Repair	05/13/1999	0410 Hrs	1.9 Hrs	0	Unplanned
05/18/1999	0040 Hrs	Turbine Trip - Hi Vibration	05/19/1999	0225 Hrs	25.5 Hrs	0	Unplanned
06/04/1999	1358 Hrs	Meter Failure on N43	06/05/1999	2122 Hrs	31.4 Hrs	0	Unplanned
10/08/1999	2138 Hrs	Flow Transmitter	10/10/1999	1628 Hrs	42.9 Hrs	340	Planned

#### **ATTACHMENT II**

### TO 1999 ANNUAL REPORT

SOUTH CAROLINA ELECTRIC AND GAS CO. V.C. SUMMER NUCLEAR STATION PEOPLE

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COMPUTERIZED EXPOSURE NUCLEAR TRACKING SYSTEM PAGE 1

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#### PERSONNEL AND MAN-REM BY WORK AND DUTY FUNCTION FINAL END OF YEAR REPORT FOR 1999

NUMBI	R OF PER	SONNEL OV	ER 100mREM	T	TOTAL MAN-REM		
	STATION	UTILITY	CONTRACT	STATION		CONTRACT	
WORK AND JOB FUNCTION	WORKERS	WORKERS	WORKERS	WORKERS	WORKERS	WORKERS	
HORR MID TOD PURCELOR	WOLKERD	CAGASON	WORKERS	HURRERS	CAGASON	WORKERS	
ROUTINE MAINTENANCE							
MAINTENANCE PERSONNEL	59	-	1 5 5	18 035	0 140		
OPERATIONS PERSONNEL		_	157	17.837	0.140	44.497	
	14	•	8	4.403	0.000	2.419	
HEALTH PHYSICS PERSONNI		_	25	4.281	0.000	7.291	
SUPERVISORY PERSONNEL	2		0	0.835	0.000	0.028	
engineering personnel	2	0	8	0.840	0.000	2.025	
ANDATE IN THE STATE			•				
SPECIAL MAINTENANCE	_	_					
MAINTENANCE PERSONNEL	0	-	10	0.445	0.000	3.473	
OPERATIONS PERSONNEL	0	•	1	0.063	0.000	0.535	
HEALTH PHYSICS PERSONN			1	0.656	0.000	0.378	
SUPERVISORY PERSONNEL	0	•	0	0.075	0.000	0.000	
engineering personnel	1	. 0	1	0.353	0.000	0.877	
REACTOR OPERATIONS & SUR							
Maintenance Personnel	3	•	1	0.756	0.000	1.121	
OPERATIONS PERSONNEL	26	•	3	7.009	0.000	0.737	
HEALTH PHYSICS PERSONN			10	2.370	0.000	3.530	
Supervisory Personnel	1	. 0	0	0.607	0.000	0.031	
engineering personnel	0	0	0	0.417	0.000	0.051	
WASTE PROCESSING							
Maintenance Personnel	0	0	0	0.053	0.000	0.004	
OPERATIONS PERSONNEL	0	0	0	0.004	0.000	0.000	
HEALTH PHYSICS PERSONN	BL 7	0	1	1.381	0.000	0.318	
SUPERVISORY PERSONNEL	0	0	0	0.092	0.000	0.000	
engineering personnel	O	0	0	0.000	0.000	0.000	
IN-SERVICE INSPECTION							
MAINTENANCE PERSONNEL	•	0	17	0.116	0.000	6.065	
OPERATIONS PERSONNEL	(	0	4	0.202	0.000	1.245	
HEALTH PHYSICS PERSONN	BT . (	0	0	0.121	0.000	0.245	
SUPERVISORY PERSONNEL	(	0	0	0.000	0.000	0.000	
ENGINEERING PERSONNEL	(	0	0	0.033	0.000	0.122	
						***************************************	
REFUELING							
MAINTENANCE PERSONNEL	2	2 0	23	0.670	0.000	8.888	
OPERATIONS PERSONNEL		) 0	2	0.342		0.519	
HEALTH PHYSICS PERSONN		L Ö	ī	0.432		0.660	
SUPERVISORY PERSONNEL		Ö	Õ	0.092		0.006	
ENGINEERING PERSONNEL		) 0	2	0.074			
	•	,	4	0.072	0.000	0.892	
TOTALS							
MAINTENANCE PERSONNEL	<b>~</b>		202	30 077	0 440		
	64			19.877		64.048	
OPERATIONS PERSONNEL	4(	_		12.023		5.455	
HEALTH PHYSICS PERSONN	-	_		9.241		12.422	
SUPERVISORY PERSONNEL		3 0		1.701			
ENGINEERING PERSONNEL	;	3 0	11	1.717	0.000	3.967	
GRAND TOTAL	13	9 1	275	44.559	0.140	85.957	
						,	