



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D.C. 20555-0001

March 29, 2000

Mr. Michael Garner  
Department of Ecology  
Nuclear Waste Program  
State of Washington  
P.O. Box 47600  
Olympia, WA 98504-7600

Mr. William Sinclair, Director  
Division of Radiation Control  
State of Utah  
P.O. Box 144850  
Salt Lake City, UT 84114-4850

Gentlemen:

Enclosed is an application dated September 23, 1999 from Siemens Power Corporation (SPC) for a license to import Class A radioactive waste from Germany.

The material to be imported is from Advanced Nuclear Fuels GmbH (ANF) in Lingen, Germany, and consists of combustible materials contaminated with low enriched uranium. The waste is generated during low enriched nuclear fuel fabrication including conversion of UF<sub>6</sub>, production of UO<sub>2</sub> powder, pressing of the powder into pellets, and loading of the pellets into fuel assemblies.

The imported material will be shipped directly from Europe by sea to U.S. East coast ports and ultimately by truck to SPC in Richland, Washington. Upon receipt, SPC will incinerate the material and the uranium in the ash will be recovered; the slightly contaminated non-combustibles sorted out during the incineration process will be returned to the originator in Germany. Residues from the filter process will be disposed of at either the Hanford low-level radioactive waste disposal site operated by U.S. Ecology in Richland, Washington or Envirocare in Clive, Utah in accordance with applicable site license conditions and waste acceptance criteria.

Before taking action on this application, we wish to consult with all affected States and compacts and ask for your comments regarding the proposed import of the subject low-level radioactive waste.

Sincerely,

Ronald D. Hauber, Deputy Director  
Office of International Programs

Enclosure:  
Import Lic. Appl. IW009 dtd 09/23/99

cc w/encl: J. Greeve, NMSS/DWM  
P. Lohaus, OSP

*Template OIP-002*

*DF03*

# SIEMENS

September 23, 1999  
DLN:99:080

U.S. Nuclear Regulatory Commission  
Attn: Mr. Ronald D. Hauber, Assistant Director  
Exports, Security, and Safety Cooperation  
Office of International Programs  
Mail Stop 3H-5  
Washington, DC 20555

I W 009  
11005149  
Class A waste

Dear Mr. Hauber:

Siemens Power Corporation (SPC) requests, under 10 CFR 110.20 (a)(2) and 10 CFR 110.32, the issuance of a license to import material as described below:

**Applicant:** Siemens Power Corporation  
2101 Horn Rapids Road  
Richland, WA 99352

**Supplier:** Advanced Nuclear Fuels GmbH  
Am Seitenkanal 1  
Industriepark Sud  
49811 Lingen  
Germany

**Country of Origin:** Unknown

**Intermediate Consignee:** None

**Ultimate Consignee:** Siemens Power Corporation  
2101 Horn Rapids Road  
Richland, WA 99352

**Shipment Dates:** First - January, 2000  
Last - December, 2010

**Material:** Combustible material contaminated with low enriched uranium (5% max.  $^{235}\text{U}$ ).

Generating Process - Low enriched nuclear fuel fabrication including conversion of  $\text{UF}_6$ , production of  $\text{UO}_2$  powder, pressing of the powder into pellets, and loading of the pellets into fuel assemblies.

Waste Classification - Class A

RECEIVED OIP  
1999 SEP 29 PM 3:03

Cypto PDR/DCS  
10/6/99

Physical/Chemical Characteristics - Combustible material (paper, wood, clothing, plastic) contaminated with uranium oxide powder, with a small fraction of slightly contaminated non-combustibles.

Route of Transit - By sea to east coast U.S. port and by truck to SPC.

Disposition - The material will be incinerated and the uranium in the ash recovered at SPC in Richland. An export license will be applied for, and the slightly contaminated non-combustibles sorted out during the incineration process will be returned to ANF GmbH. The uranium-bearing ash will be chemically dissolved, filtered, and the resulting filtrate processed through a solvent extraction process to recover the majority of the contained uranium. The recovered uranium will be used as feed to SPC's nuclear fuel production processes.

Residues from the filter process will be disposed of at either the Hanford low-level radioactive waste disposal site operated by U.S. Ecology (Richland, WA) or Envirocare (Clive, Utah) in accordance with applicable site license conditions and waste acceptance criteria. A letter dated February 26, 1999 from the State of Washington Department of Ecology, which gives approval for SPC to dispose of the filter residues from this operation at U.S. Ecology's disposal site in Richland, is attached. Envirocare has agreed to accept this same filter residue material based on the State of Washington's letter.

Quantity: Periodic shipments totaling 1200 KgU and 36 Kg<sup>235</sup>U over 10 years. *50% maximum enrichment*

Enclosed is a check for \$5600.

If you require more information concerning this application, please call me at 509-375-8380.

Very truly yours,



D. L. Noss,  
Safeguards Specialist

pm

RECEIVED OIP  
1999 SEP 29 PM 3:03



STATE OF WASHINGTON  
DEPARTMENT OF ECOLOGY

P.O. Box 47600 • Olympia, Washington 98504-7600  
(360) 407-6000 • TDD Only (Hearing Impaired) (360) 407-6006

RECEIVED OIP

1999 SEP 29 PM 3:03

February 26, 1999

Mr. Loren J. Maas, Manager  
Regulatory Compliance  
Siemen's Power Cooperation  
2101 Horn Rapids Road  
Richland, WA 99352

Dear Mr. Maas:

I have reviewed the materials that you provided to Mr. Mike Garner, Environmental Specialist, regarding Siemen's uranium recovery process. I concur with Mr. Garner's assessment that waste does not result until the vacuum filtration stage of the uranium recovery process. This stage separates the uranium solution, to be used for fuel fabrication, from the ash residue. The waste consists of ash residue and perlite filter media. Hence, the waste generated by the uranium recovery process for both Siemen's Lingen, Germany and Richland, Washington contaminated material would be attributed to Siemens' Richland facility. Therefore, these wastes would be eligible for disposal at US Ecology's disposal facility, provided they meet the waste acceptance criteria for the site. I want to emphasize that all non-incinerable items received from Siemen's Lingen facility are not eligible for disposal at the US Ecology facility.

The authorization provided above is valid for those materials and processes described within your proposal. I am providing a copy of this letter to Mr. Doug Mosich, Chair of the Northwest Interstate Compact, to ensure the compact is aware that the Washington State Department of Ecology will attribute this waste to Siemens' Richland facility. Should you have additional questions, please contact Mr. Garner at (360) 407-7102.

Sincerely,

Michael Wilson, Program Manager  
Nuclear Waste Program

cc: Mr. Doug Mosich, Northwest Interstate Compact  
Mr. Gary Robertson, Washington State Department of Health