

Point Beach Nuclear Plant 6610 Nuclear Rd. Two Rivers, WI 54241 Phone 920 755-2321

NPL 2000-0134

March 13, 2000

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Ladies/Gentlemen:

DOCKET 50-266
FILING OF OWNER'S INSE

FILING OF OWNER'S INSERVICE INSPECTION SUMMARY REPORT POINT BEACH NUCLEAR PLANT, UNIT 1

Enclosed is the Owner's Inservice Inspection Summary Report. This report is submitted in accordance with ASME Section XI, Subsection IWA-6230. This submittal includes the Inservice Inspection Summary Report for Form NIS-1 and the Repair/Replacement Summary Report for Form NIS-2.

The information contained in the enclosed report reflects inservice inspection activities conducted during the second examination of the third period of the third ten-year interval at Point Beach Nuclear Plant Unit 1.

Singerely,

A. J. Cayia Manager,

Regulatory Services & Licensing

llb

Enclosure

cc: NRC Resident Inspector

NRC NRR Project Manager

NRC Regional Administrator

**PSCW** 

A047

# NIS-1 Inservice Inspection Summary Report

Wisconsin Electric Power Company, 231 West Michigan Ave. Milwaukee, Wisconsin 53201

Pt. Beach Nuclear Power Plant Unit 1 6610 Nuclear Rd. Two Rivers, WI 54241

Commercial Operating Date: December 21, 1970

Report Date: March 13, 2000

Written by: Nursell 1. Jumes Date: 3/13/00

Reviewed by: An thous Date: 3/13/00

Approved by:

### FORM NIS-1 OWNER'S REPORT FOR INSERVICE INSPECTIONS

1. Owner: Wisconsin Electric Power Company, 231 West Michigan Ave.

Milwaukee, Wisconsin 53201

2. Plant: Pt. Beach Nuclear Power Plant, 6610 Nuclear Rd., Two Rivers, WI 54241

3. Plant Unit: 1 4. Owner Certificate of Authorization: Docket 50-266

5. Commercial Service Date: December 21, 1970 6. National Board Number for Unit: N/A

7. Components Inspected

Component or Appurtenance	Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
Reactor Pressure Vessel	Babcock and Wilcox	610-0115	U010615	NB0138
Steam Generator A	Westinghouse	166A6079-1	U010616	16A6079-1
Auxiliary Coolant	Westinghouse/ Bechtel	N/A	N/A	N/A
Auxiliary Feedwater	Bechtel	N/A	N/A	N/A
Chemical Volume Control	Westinghouse	N/A	N/A	N/A
Component Cooling Water	Bechtel	N/A	N/A	N/A
Containment Spray	Bechtel	N/A	N/A	N/A
Feedwater	Bechtel	N/A	N/A	N/A
HVAC	Bechtel	N/A	N/A	N/A
Instrument Air	Bechtel	N/A	N/A	N/A
Main Steam	Bechtel	N/A	N/A	N/A
Reactor Coolant	Westinghouse	N/A	N/A	N/A
Reactor Water Makeup N2 and Vent	Westinghouse/ Bechtel	N/A	N/A	N/A
Residual Heat Removal	Westinghouse/ Bechtel	N/A	N/A	N/A
Safety Injection	Westinghouse/ Bechtel	N/A	N/A	N/A
Waste Disposal	Bechtel	N/A	N/A	N/A

For addresses of these companies, see Attachment 1.

- 8. Examination Dates: July 15, 1998 to December 14, 1999.
- 9. Inspection Interval from December 1, 1990 to August 31, 2001
- 10. Applicable Editions of Section XI: 1986 Edition, no Addenda

11. Abstract of Examinations. Include a list of examinations and a statement concerning status of work required for current Interval.

See Attachment 2 for text, Attachment 3 for Snubber Functional Testing, Attachment 4 for Class 1 and 2 examination areas, and Attachment 5 for pressure tests.

12. Abstract of Conditions Noted:

See Attachment 2.

13. Abstract of Corrective Measures Recommended and Taken.

See Attachment 2.

We certify that the statements made in this report are correct and the examinations and corrective measures taken conform to the rules of the ASME Code, Section XI.

Certificate of Authorization No. (if applicable): NRC Docket 50-266 Expiration Date: N/A

3/13/00 Signed: Wisconsin Electric Power Co. by An Thorn

# CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Wisconsin and employed by Hartford Steam Boiler of Hartford Connecticut, have inspected the components described in this Owner's Report during the period July 15, 1999 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By Signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in the Owner' Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

National Board, State, Province, and Endorsements

Commissions 10731, WI 10057, I.N.A

Inspector's Signature

Date March 13, 2000

Commissions 10731, WI 10057, I.N.A

National Board, State, P
and Endorsemen

Commercial Service Date: 12/21/70 Docket 50-266 Pt. Beach Unit 1

# Attachment 1

Westinghouse Electric Company 4350 Northern Pike Monroeville, PA 15146-2886

Bechtel Group, Inc. 2280 Bates Avenue Concord, CA 94520

Babcock and Wilcox Barberton, Ohio, USA

# Attachment 2

# 11. Abstract of Examinations. Include a list of examinations and a statement concerning status of work required for current Interval.

An Inservice Examination of selected Class 1 and 2 components and piping systems of Wisconsin Electric Power Company's (WEPCo) Pt. Beach Nuclear Plant (PBNP) Unit 1 was performed during the time period of July 15, 1998 to December 14, 1999, which included the Unit 1 Refueling 25 outage (U1R25). This was the second outage of the third period of the third ten-year interval.

The components and piping systems examined were selected in accordance with the Third Ten Year Inservice Inspection Program, which was prepared in accordance with the requirements of the American Society of Mechanical Engineers (ASME) Section XI, 1986 Edition.

The following Code Cases were used in the performance of examinations, tests, and repairs and replacements:

Code Case	Title
N-416-1	Alternative Pressure Test Requirement for Welded Repairs or
	Installation of Replacement Items by Welding, Section XI, Division 1
N-460	Alternate Examination Coverage for Class 1 and Class 2 Welds,
	Section XI, Division 1
N-491	Alternative Rules for Examination of Class 1, 2, 3, and MC
	Component Supports of Light-Water Cooled Power Plants, Section
	XI, Division 1
N-498-1	Alternate Rules for 10 Year Hydrostatic Pressure Testing for Class 1
	& 2 Systems, Section XI, Division 1
N-522	Pressure Testing of Containment Penetration Piping, Section XI,
	Division 1
N-524	Alternative Rules for Examination of Longitudinal Welds

Snubber functional testing and visual examinations were conducted in accordance with ASME Section XI and PBNP Technical Specifications. WEPCo and Raytheon personnel performed the examinations. See Attachment 3 for test results and the ISI Examination Tables for examination results.

Manual ultrasonic, visual, magnetic particle, and liquid penetrant non-destructive techniques were used to examine components, piping, and their supports. WEPCo personnel, supported by examiners supplied by Raytheon Engineers & Constructors, performed the examinations. See Attachment 4 for details on Class 1 and 2 components examined.

System Pressure testing was conducted by the plant to ASME Section XI and applicable Plant Procedures. WEPCo and Raytheon personnel performed the examinations. Minor leakage was noted at mechanical connections. See Attachment 5 for details on systems tested.

Repairs and replacements were performed on Class 1 and 2 Section XI components since the previous outage. The NIS-2 reports are included with this report. NIS-2 reports are also filed at the plant in the permanent record system.

Approximately one-half of the scheduled examinations for the third period were performed. The remainder of the third period examinations are scheduled for the next refueling outage. This meets the requirements of Program B of ASME Section XI and applicable relief requests.

### 12. Abstract of Conditions Noted:

Class 1 Systems

Reactor Pressure Vessel

Magnetic Particle and Ultrasonic techniques were used to perform examinations on the Reactor Pressure Vessel Closure Head. This examination revealed one acceptable surface indication on the closure head to flange weld. No other indications were noted.

Magnetic Particle, Ultrasonic, and Visual techniques were used to perform examinations on the Reactor Pressure Vessel Closure Head Bolting. One acceptable surface indication was found on one stud. No other indications were noted.

Liquid penetrant techniques were used to perform examinations on Control Rod Drive Housing welds. No indications were noted.

### Reactor Coolant Pumps

New Reactor Coolant Pump Seal bolts were installed. Baseline examinations using magnetic particle and visual techniques were performed. Indications were noted on eight capscrews, which were determined to be tool marks caused during manufacture. The bolts were dressed and re-examined, with no indications recorded. No other indications were noted.

#### Pressurizer

Two new manway bolts were installed. Baseline examinations using magnetic particle and visual techniques were performed. No recordable indications were noted.

#### **Auxiliary Coolant**

Visual, liquid penetrant, and ultrasonic techniques were used to perform examinations on the Auxiliary Coolant system. No indications were noted.

#### Reactor Coolant

Visual, liquid penetrant and ultrasonic techniques were used to perform examinations on the Reactor Coolant system. One geometric reflector from the counterbore region was recorded on one weld.

Visual examinations were performed on snubbers. One snubber was noted as having threads exposed on an anchor bolt. An evaluation determined this to be an acceptable condition. No other indications were noted.

# Safety Injection

Liquid penetrant and visual techniques were used to perform examinations on the Safety Injection system. Inadequate thread engagement was noted on valve bolting. An engineering evaluation found this to be acceptable as the nuts had full thread engagement. No other indications were noted.

## Residual Heat Removal System

Visual examination of valve bolting was performed. This examination revealed one stud that was not fully engaged in the valve body and tool marks on all studs. An evaluation of the thread engagement showed that it was threaded into the valve body almost twice its width, which is acceptable. The tool marks are not Code rejectable, but were considered a housekeeping issue.

Another valve was noted to have evidence of leakage during a pressure test. The stud closest to the leak was removed and a visual examination was performed. The examination did not find any loss of material due to contact with boric acid.

No other indications were noted.

### Chemical Volume Control System

Visual and liquid penetrant examination techniques were used during examinations of welds and bolting. One flange on the Seal Water piping showed evidence of leakage. This was discovered during a VT-1 examination of the flange bolting. The bolts were replaced and additional examinations were performed. The new bolting was visually examined for preservice requirements. No other indications were noted.

#### **Pressure Tests**

A System Leakage test was performed in accordance with applicable Code requirements and procedures during plant startup. Several minor leaks were detected at mechanical connections. No through wall leakage was noted. These were dispositioned in accordance with plant procedures.

Commercial Service Date: 12/21/70 Docket 50-266 Pt. Beach Unit 1

#### Class 2

### Steam Generators

Visual, magnetic particle, and ultrasonic techniques were used to perform examinations on Steam Generator welds and supports. Geometric reflectors from inner lug attachments on the water box were recorded during the ultrasonic feedwater nozzle inner radius examination. One snubber was reported as having inadequate bolt thread engagement on one of its plates. An evaluation of the thread engagement showed that it was threaded into the valve body almost twice its width, which is acceptable. No other indications were noted.

# Residual Heat Removal Heat Exchangers

Visual examination of the supports on the Residual Heat Removal Heat Exchangers showed several legs with lock nuts not fully engaged or missing. These examinations were performed as a result of a similar condition found on Unit 2 during the previous outage. The supports were found to be operable. All of the Residual Heat Removal Heat Exchanger supports have now been examined. No other indications were noted.

# Seal Water Heat Exchanger

Visual examinations were performed on the Seal Water Heat Exchanger. No indications were noted.

# **Auxiliary Coolant**

Visual, liquid penetrant, and ultrasonic techniques were used to perform examinations on the Auxiliary Coolant system. No indications were noted.

#### Feedwater System

Visual, magnetic particle, and ultrasonic techniques were used to perform examinations on the Feedwater system. Root geometry was recorded on one weld. No other indications were noted.

### Main Steam System

Visual, magnetic particle, and ultrasonic techniques were used to perform examinations on the Main Steam system. No indications were noted.

# Safety Injection System

Liquid penetrant and ultrasonic techniques were used to perform examinations on Safety Injection systems. No indications were noted.

Commercial Service Date: 12/21/70 Docket 50-266 Pt. Beach Unit 1

#### **Pressure Tests**

Pressure tests were conducted on Class 2 systems. These tests met the requirements for periodic System Function and Inservice testing. In addition, ASME Code Case N-498-1 was invoked as an alternative to the System Hydrostatic Testing which is performed once each inspection interval. Several areas of leakage were noted at mechanical joints. These were addressed through maintenance procedures. No through wall leakage was noted.

#### 13. Abstract of Corrective Measures Recommended and Taken.

On one Spent Fuel Pool cooling support, a loose lock nut was found. The support was determined to be functional. The lock nut was tightened as a maintenance issue.

On the Residual Heat Removal valve bolting, leakage had been detected. One bolt was removed and its condition evaluated. The visual examination did not show any wastage.

On the Chemical Volume Control System, one flange on the Seal Water piping showed evidence of leakage. This was discovered during a VT-1 examination of the flange bolting. An engineering evaluation on the installed bolting could not determine if it was damaged, so the bolts were replaced. Since the evaluation did not state the bolting was acceptable, corrective measures were required, and leakage was noted on the bolting, additional examinations were mandated by Section XI. These were performed on the remaining three sets of flange bolting in this examination item number. No other indications were noted. The new bolting installed on the original flange was visually examined for preservice requirements. No indications were noted.

Leakage was found during routine maintenance on the Pressurizer manway. Two bolts were replaced. Baseline examinations were performed on the new bolts.

During the pressure tests, leaks were noted at several mechanical connections. Condition reports were generated and maintenance procedures were followed to correct the leaks. In order to facilitate repair on one Safety Injection valve, the bolting was replaced. Baseline examinations were performed on the new bolts.

# Attachment 3

# **Snubber Functional Testing**

The following snubbers were functionally tested:

Equipment	System	Description	Manufacturer	Code	Iso. No.	Results-Date
Number				Class		
HS-2501R-15	RC	Pressurizer PORV Header	Grinnell	1	ISI-PRI-1135	
HS-2501R-22A	RC	Pressurizer PORV Header	Grinnell	1	ISI-PRI-1135	
HS-11	CS	HX-1A SG Feedwater Line	Grinnell	2	ISI-PRI-1245	Pass - 10/21/99
HS-7	MS	HX-1B SG South Side	Anker-Holth	2	ISI-PRI-1201	Pass - 11/10/99

# Attachment 4

# Class 1 and 2 Examination Areas

# 1999 Point Beach Unit 1 Weld Tables

Component ID /	Description			Catgy	Item No	ISI Drawing	Location	Material	Diameter	Nom Thick
Exam Date	Data Sheet No.	Exam Type	Exam P	Perf	Examinati	ion Comments				
Class 1 Compon	<u>ents</u>									
RPV INSTRUMENT	PENETRATIONS / INS	STRUMENT		B-E	B4.13	ISI-PRI-1101	RPV	SS/	0"	0
12/3/1999	99U1-753P001	86E-03	VT-2		VT-2 comple	ete. No recordable	Indications.			
RPV-HFLANGE-C / F	HEAD TO FLANGE (A	Z. 240-360)		B-A	B1.40	ISI-PRI-1102	HLDA	CSCL/	157.25"	5.75
11/3/1999	99U1-350P004	86E-03	MT		MT complete	e. One acceptable	e linear indica	tion. W.O. 9910	0790.	
11/3/1999	99U1-106P011	86E-03	UT		Beam sprea	d record, 63 degre	e angle, 50%	DAC. W.O. 99	10790	
11/3/1999	99U1-106P010	86E-03	UT		Beam sprea	d record, 63 degre	e angle, 20%	DAC. W.O. 99	10790	
11/3/1999	99U1-106P013	86E-03	UT		Beam sprea	d record, 45 degre	ee angle, 20%	DAC. W.O. 99	10790	
11/3/1999	99U1-170P001	86E-03	UT			d 60 complete. Nuration. W.O. 9910		indications. Lir	mited examination	on due to
11/3/1999	99U1-106P012	86E-03	UT		Beam sprea	d record, 45 degre	e angle, 50%	DAC. W.O. 99	910790	
CRD PENETRATION	IS / CRD PENETRATI	ONS 1-49		B-E	B4.12	ISI-PRI-1103	RPV	SS/	0"	0
12/3/1999	99U1-753P001	86E-03	VT-2		VT-2 comple	ete. No recordable	e Indications.			
CRDH-27 / CRD HO	USING			В-О	B14.10	ISI-PRI-1103	RPV	SS/SS	4"	0.632
11/4/1999	99U1-451P024	86E-03	PT		PT complete W.O. 99107	e. No recordable i 90.	ndications. R	eplacement exa	amination for CF	RDH-35.
CRDH-36 / CRD HO	USING			В-О	B14.10	ISI-PRI-1103	RPV	SS/SS	4"	0.632
11/4/1999	99U1-451P025	86E-03	PΤ		PT complete	e. No recordable i	ndications. W	V.O. 9910790.		

Component ID /	Description		Catgy	Item No	ISI Drawing	Location	Material	Diameter	Nom Thick
Exam Date	Data Sheet No.	Exam Type	Exam Perf	Examination	on Comments				
RPV CLOSURE HEA	D NUTS / 48 NUTS		B-G	-1 B6.10	ISI-PRI-1103	GEN AREA	CS/	8.5"	7.875
11/9/1999	99U1-350P029	86E-03	MT	MT complete	. No recordable i	ndications on r	nut no. 36. N	N.O. 9910796	
11/9/1999	99U1-350P041	86E-03	MT	MT complete	. No recordable i	ndications on r	nut no. 48. N	N.O. 9910796	
11/9/1999	99U1-350P040	86E-03	MT	MT complete	. No recordable i	ndications on r	nut no. 47. N	N.O. 9910796	
11/9/1999	99U1-350P039	86E-03	MT	MT complete	e. No recordable i	ndications on r	nut no. 46. N	N.O. 9910796	
11/9/1999	99U1-350P038	86E-03	MT	MT complete	. No recordable i	ndications on r	nut no. 45. N	N.O. 9910796	
11/9/1999	99U1-350P037	86E-03	MT	MT complete	e. No recordable i	ndications on r	nut no. 44. N	N.O. 9910796	
11/9/1999	99U1-350P036	86E-03	MT	MT complete	e. No recordable i	ndications on i	nut no. 43. N	W.O. 9910796	
11/9/1999	99U1-350P035	86E-03	MT	MT complete	. No recordable i	ndications on r	nut no. 42. 1	W.O. 9910796	
11/9/1999	99U1-350P034	86E-03	MT	MT complete	e. No recordable i	ndications on I	nut no. 41. N	N.O. 9910796	
11/9/1999	99U1-350P033	86E-03	MT	MT complete	e. No recordable i	ndications on i	nut no. 40. 1	W.O. 9910796	
11/9/1999	99U1-350P032	86E-03	MT	MT complete	. No recordable i	ndications on r	nut no. 39. N	W.O. 9910796	
11/9/1999	99U1-350P030	86E-03	MT	MT complete	e. No recordable i	ndications on I	nut no. 37. 1	W.O. 9910796	
11/9/1999	99U1-350P028	86E-03	MT	MT complete	. No recordable i	ndications on i	nut no. 35. 1	W.O. 9910796	
11/9/1999	99U1-350P027	86E-03	MT	MT complete	e. No recordable i	ndications on i	nut no. 34. 1	W.O. 9910796	
11/9/1999	99U1-350P026	86E-03	MT	MT complete	e. No recordable i	ndications on i	nut no. 33. 1	W.O. 9910796	
11/9/1999	99U1-350P031	86E-03	MT	MT complete	e. No recordable i	ndications on i	nut no. 38. 1	W.O. 9910796	

Component ID /	Description		Catg	gy Item No ISI Drawing Location Material Diameter Nom Thick	:
Exam Date	Data Sheet No.	Exam Type	Exam Perf	Examination Comments	
RPV CLOSURE HEA	D STUDS / 48 Studs		B-0	-G-1 B6.30 ISI-PRI-1103 GEN AREA CS / 6" 56.625	
11/9/1999	99U1-350P010	86E-03	MT	MT complete. No recordable indications on stud 33. W.O. 9910796	
11/9/1999	99U1-350P011	86E-03	MT	MT complete. No recordable indications on stud 34. W.O. 9910796	
11/9/1999	99U1-350P012	86E-03	MT	MT complete. No recordable indications on stud 35. W.O. 9910796	
11/9/1999	99U1-350P013	86E-03	MT	MT complete. No recordable indications on stud 36. W.O. 9910796	
11/9/1999	99U1-350P014	86E-03	MT	MT complete. No recordable indications on stud 37. W.O. 9910796	
11/9/1999	99U1-350P015	86E-03	MT	MT complete. No recordable indications on stud 38. W.O. 9910796	
11/9/1999	99U1-350P016	86E-03	MT	MT complete. No recordable indications on stud 39. W.O. 9710796	
11/9/1999	99U1-350P017	86E-03	MT	MT complete. No recordable indications on stud 40. W.O. 9910796	
11/9/1999	99U1-350P018	86E-03	MT	MT complete. No recordable indications on stud 41. W.O. 9910796	
11/9/1999	99U1-350P019	86E-03	MT	MT complete. No recordable indications on stud 42. W.O. 9910796	
11/9/1999	99U1-350P020	86E-03	MT	MT complete. No recordable indications on stud 43. W.O. 9910796	
11/9/1999	99U1-350P021	86E-03	MT	MT complete. One acceptable linear indication on stud 44. W.O. 9910796	
11/9/1999	99U1-350P022	86E-03	MT	MT complete. No recordable indications on stud 45. W.O. 9910796	
11/9/1999	99U1-350P023	86E-03	MT	MT complete. No recordable indications on stud 46. W.O. 9910796	
11/9/1999	99U1-350P024	86E-03	MT	MT complete. No recordable indications on stud 47. W.O. 9910796	
11/9/1999	99U1-350P025	86E-03	MT	MT complete. No recordable indications on stud 48. W.O. 9910796	
11/2/1999	99U1-169P002	86E-03	UT 0	UT 0 complete. No recordable indications on stud 33. W.O. 9910796	
11/2/1999	99U1-169P003	86E-03	UT 0	UT 0 complete. No recordable indications on stud 34. W.O. 9910796	
11/2/1999	99U1-169P004	86E-03	UT 0	UT 0 complete. No recordable indications on stud 35. W.O. 9910796	
11/2/1999	99U1-169P005	86E-03	UT 0	UT 0 complete. No recordable indications on stud 36. W.O. 9910796	
11/2/1999	99U1-169P006	86E-03	UT 0	UT 0 complete. No recordable indications on stud 37. W.O. 9910796	
11/2/1999	99U1-169P007	86E-03	UT 0	UT 0 complete. No recordable indications on stud 38. W.O. 9910796	
11/2/1999	99U1-169P008	86E-03	UT 0	UT 0 complete. No recordable indications on stud 39. W.O.9710796	
11/2/1999	99U1-169P009	86E-03	UT 0	UT 0 complete. No recordable indications on stud 40. W.O. 9910796	
11/2/1999	99U1-169P010	86E-03	UT 0	UT 0 complete. No recordable indications on stud 41. W.O. 9910796	
11/2/1999	99U1-169P011	86E-03	UT 0	UT 0 complete. No recordable indications on stud 42. W.O. 9910796	
11/2/1999	99U1-169P012	86E-03	UT 0	UT 0 complete. No recordable indications on stud 43. W.O. 9910796	

Com	Component ID / Description			Catgy	Item No ISI Drawing Location Material Diameter Nom Thick
	Exam Date	Data Sheet No.	Exam Type	Exam Perf	Examination Comments
	11/2/1999	99U1-169P013	86E-03	UT 0	UT 0 complete. No recordable indications on stud 44. W.O. 9910796.
	11/2/1999	99U1-169P014	86E-03	UT 0	UT 0 complete. No recordable indications on stud 45. W.O. 9910796
	11/2/1999	99U1-169P015	86E-03	UT 0	UT 0 complete. No recordable indications on stud 46. W.O. 9910796
	11/2/1999	99U1-169P016	86E-03	UT 0	UT 0 complete. No recordable indications on stud 47. W.O. 9910796
	11/2/1999	99U1-169P017	86E-03	UT 0	UT 0 complete. No recordable indications on stud 48, W.O. 9910796

Component ID /	Description		Catg	y Item No ISI Drawing Location Material Diameter Nom Thick
Exam Date	Data Sheet No.	Exam Type	Exam Perf	Examination Comments
RPV CLOSURE HEA	D WASHERS / 48 LAI	RGE AND SMALL	B-	G-1 B6.50 ISI-PRI-1103 GEN AREA CS / 9" 0
11/9/1999	99U1-750P011	86E-03	VT-1	VT-1 complete on upper and lower washers nos. 33. No recordable indications. W.O. 9910796
11/9/1999	99U1-750P012	86E-03	VT-1	VT-1 complete on upper and lower washers nos. 34. No recordable indications. W.O. 9910796
11/9/1999	99U1-750P013	86E-03	VT-1	VT-1 complete on upper and lower washers nos. 35. No recordable indications. W.O. 9910796
11/9/1999	99U1-750P014	86E-03	VT-1	VT-1 complete on upper and lower washers nos. 36. No recordable indications. W.O. 9910796
11/9/1999	99U1-750P015	86E-03	VT-1	VT-1 complete on upper and lower washers nos. 37. No recordable indications. W.O. 9910796
11/9/1999	99U1-750P016	86E-03	VT-1	VT-1 complete on upper and lower washers nos. 38. No recordable indications. W.O. 9910796
11/9/1999	99U1-750P017	86E-03	VT-1	VT-1 complete on upper and lower washers nos. 39. No recordable indications. W.O. 9910796
11/9/1999	99U1-750P018	86E-03	VT-1	VT-1 complete on upper and lower washers nos. 40. No recordable indications. W.O. 9910796
11/9/1999	99U1-750P019	86E-03	VT-1	VT-1 complete on upper and lower washers nos. 41. No recordable indications. W.O. 9910796
11/9/1999	99U1-750P020	86E-03	VT-1	VT-1 complete on upper and lower washers nos. 42. No recordable indications. W.O. 9910796
11/9/1999	99U1-750P021	86E-03	VT-1	VT-1 complete on upper and lower washers nos. 43. No recordable indications. W.O. 9910796
11/9/1999	99U1-750P022	86E-03	VT-1	VT-1 complete on upper and lower washers nos. 44. No recordable indications. W.O. 9910796
11/9/1999	99U1-750P023	86E-03	VT-1	VT-1 complete on upper and lower washers nos. 45. No recordable indications. W.O. 9910796
11/9/1999	99U1-750P024	86E-03	VT-1	VT-1 complete on upper and lower washers nos. 46. No recordable indications. W.O. 9910796
11/9/1999	99U1-750P025	86E-03	VT-1	VT-1 complete on upper and lower washers nos. 47. No recordable indications. W.O. 9910796
11/9/1999	99U1-750P026	86E-03	VT-1	VT-1 complete on upper and lower washers nos. 48. No recordable indications. W.O. 9910796

Component ID / Description		Catgy	Item No	ISI Drawing	Location M	laterial Di	ameter	Nom Thick
Exam Date Data Sheet No. Exa	m Type Exam Pe	erf .	Examinatio	n Comments				
PZR-MWAY-BLT-01 THRU 16 / MANWAY BOLT	NG	B-G-2	2 B7.20	ISI-PRI-1104	PZR CUBE	L/	1.88"	0
11/3/1999 99U1-351P003 P36-	03 MT			complete. No rec 2 for examination				record
11/3/1999 99U1-352P002 P36-	03 MT		Baseline MT o	complete. No rec	ordable indicatio	ns. Two bolts ex	amined. W	.O. 9902521
11/3/1999 99U1-750P010 P36-	03 VT-1		Baseline VT-1	complete. No re	cordable indicati	ons. Two bolts e	xamined. \	N.O. 9902521
PZR HEATER PENETRATIONS / PZR HTR PEN	ETRATIONS 1-78	В-Е	B4.20	ISI-PRI-1105	PZR CUBE	SS/	0"	0
12/3/1999 99U1-753P001 86E-	03 VT-2		VT-2. No reco	ordable Indication	ıs.			
PZR INSTRUMENT PENETRATIONS / INSTRUI	MENT	В-Е	B4.13	ISI-PRI-1105	PZR CUBE	SS/	0"	0
12/3/1999 99U1-753P001 86E-	03 VT-2		VT-2 complete	e. No recordable	indications.			
CVC-03-LD-1001-02 / PIPE TO NOZZLE		B-J	B9.21	ISI-PRI-1107	RHE Cube	SS/SS	3"	0.3
11/6/1999 99U1-451P039 86E-	03 PT		PT complete.	No recordable in	dications. W.O.	9910791		
CVC-03-LD-1001-04 / PIPE TO NOZZLE		B-J	B9.21	ISI-PRI-1107	RHE Cube	SS/SS	3"	0.3
11/6/1999 99U1-451P040 86E-	03 PT		•	No recordable in eved. W.O. 9910		ed examination, g	reater than	90%
RCP-A-CASE-EXT / PUMP CASING EXTERIOR		B-P	B15.60	ISI-PRI-1108	RCP A CUBE	CSS /	0"	0
12/3/1999 99U1-753P001 E01-	03 VT-2		VT-2 complete	e. No recordable	indications.			
RCP-B-CASE-EXT / PUMP CASING EXTERIOR		B-P	B15.60	ISI-PRI-1109	RCP B CUBE	CSS /	0"	0
12/3/1999 99U1-753P001 E01-	03 VT-2		VT-2 complete	e. No recordable	indications.			

Docket 50-266 Pt. Beach Unit 1

Component ID /	Description			Catgy	Item No	ISI Drawing	Location	Material	Diameter	Nom Thick
Exam Date	Data Sheet No.	Exam Type	Exam P	erf	Examinati	on Comments				
RCP-B-SLBT-01 THR	RU 18 / 18 SEAL BOLT	s		B-G-	2 B7.60	ISI-PRI-1110	RCP B CUB	E CS/	0"	0
11/2/1999	99U1-351P001	B04-03	MT		on the sides mechanical of for examination	e. 10 cap screws of and bottom of hex deformation due to ion coverage in ot 19U1-351P002 for	k head socket vo manufacturing her direction.	vere identified. g processes. S	These appear	ed to be
11/2/1999	99U1-352P001	B04-03	MT			e. No recordable i ion coverage in ot		8 cap screws.	See record 99	U1-351P001
11/3/1999	99U1-351P002	B04-03	MT		8 cap screws	e. No recordable i s. See Record 99 record 99U1-352F	U1-351P001 fc	or initial results	of examination	. See
11/3/1999	99U1-750P008	86E-03	VT-1			ete. No recordable eas only. W.O. 99		Rexamined 8 ca	p screws after	reworking in
11/3/1999	99U1-750P007	86E-03	VT-1		VT-1 comple	te. No recordable	indications. E	xamined 18 ca	p screws. W.C	D. 9902476
RC-32-MRCL-AIII-03	/ ELBOW TO INLET N	OZZLE AT 328.5 DEG	<b>;</b> .	B-F	B5.130	ISI-PRI-1120	A-LOOP	SS / CSCL	32"	3
10/25/1999	99U1-451P015	86E-03	PT		PT complete	. No recordable in	ndications. W.	O. 9803785		
RC-32-MRCL-BIII-03	/ ELBOW TO INLET N	NOZZLE AT 148.5 DEG	<b>3</b> .	B-F	B5.130	ISI-PRI-1121	A-LOOP	SS / CSCL	32"	3
10/25/1999	99U1-451P016	86E-03	PT		PT complete	. No recordable in	ndications. W.	O. 9803785		
RH-701-BLT / VALVE	BOLTING 10-IN GAT	E		B-G-	2 B7.70	ISI-PRI-1122	GEN AREA	CS/	0"	0
11/4/1999	99U1-750P009	B08-03	VT-1			ete. No recordable visual loss of mate				
SI-842B-BLT / VALVE	E BOLTING 10-IN CH	ECK		B-G-	2 B7.70	ISI-PRI-1123	HLDA	L/	0"	0
11/18/1999	99U1-750P031	D04-03	VT-1		•	ete. No recordable ler tension. W.O.		Examination of	16 studs, nuts,	and washers

Component ID /	Description			Catgy	Item No	ISI Drawing	Location	Material	Diameter	Nom Thick
Exam Date	e Data Sheet No.	Exam Type	Exam P	erf	Examinati	on Comments				
RH-720-BLT / VALVE I	BOLTING 10-IN GATE	B-G-2	B7.70		ISI-PRI-1124	GEN AREA	SS / 0"	' 0		
11/1/1999	99U1-750P006	86E-03	VT-1		and the bonr showed the t times its diar	te. One stud with net that appear to I thread engagemer neter into the valve e not rejectable.	oe plier marks nt as acceptabl	on all studs. A le. The bolt wa	an engineering east threaded mor	valuation e than 1.5
SI-842A-BLT / VALV	E BOLTING 10-IN CHI	ECK		B-G-	2 B7.70	ISI-PRI-1125	HLDA	SS/	0"	0
10/23/1999	99U1-750P003	86E-03	VT-1		position (lool	te. Bolting was ex king North) were n all nuts had comp 0	ot fully engage	ed into the nut.	An engineering	evaluation
11/18/1999	99U1-750P032	D04-03	VT-1			te. No recordable ler tension. W.O.		Examination of	16 studs, nuts,	and washers
AC-06-SI-1001-17 /	PIPE TO ELBOW			B-J	B9.11	ISI-PRI-1127	Gen Area	SS/SS	6"	0.562
11/5/1999	99U1-451P026	86E-03	PT		PT complete	. No recordable in	ndications. W.	O. 9910791		
11/5/1999	99U1-161P014	86E-03	UT		UT 45 compl	lete. No recordabl	e indications.	W.O. 9910791		
11/5/1999	99U1-109P014	86E-03	UT 0L		Profile, thick W.O. 991079	ness, and Iaminati 91	on examinatio	n complete. N	o recordable inc	lications.
SI-853C-BLT / VALV	/E BOLTING 6-IN CHE	СК		B-G-	2 B7.70	ISI-PRI-1129	GEN AREA	L/	1.63"	0
12/7/1999	99U1-750P033	P34-03	VT-1		Baseline VT- 9919179	-1 complete on 12	new studs and	d nuts. No rec	ordable indication	ons. W.O.
12/16/1999	99U1-750P034	P34-03	VT-1			-1 complete. No re were new inconel				6.50 in. studs and
RC-04-PR-1001-03	/ ELBOW TO PIPE			B-J	B9.11	ISI-PRI-1131	PZR Cube	SS/SS	4"	0.438
11/12/1999	99U1-451P046	86E-03	PT		PT complete	. No recordable in	ndications. W.	O. 9910797		
11/12/1999	99U1-161P024	86E-03	UT		UT 45 comp	lete. One counter	bore geometry	indication. W	.O. 9910797	
11/12/1999	99U1-109P025	86E-03	UT OL		Profile, thick 9910797	ness, and laminati	ion scan comp	lete. No record	dable indication	s. W.O.
RC-04-PR-1001-09-	FB / FLANGE BOLTIN	G		B-G	2 B7.50	ISI-PRI-1131	PZR Cube	SS/SS	0"	0
11/12/1999	99U1-750P028	A12-03	VT-1			ete. No recordable and on CVC-02-PS			ional examination	on due to

Component ID / Description	Cai	y Item No ISI Drawing Location Material Diameter N	om Thick
Exam Date Data Sheet No. Exam Type	Exam Perf	Examination Comments	
RC-04-PR-1002-09-FB / FLANGE BOLTING	E	G-2 B7.50 ISI-PRI-1131 PZR Cube SS / SS 0"	0
11/12/1999 99U1-750P029 A12-03	VT-1	VT-1 complete. No recordable indications. This is an additional examination corrosion found on CVC-02-PSI-1002-35-FB.	lue to
RC-435-BLT / VALVE BOLTING 4-IN X 6-IN SAFETY	E	G-2 B7.70 ISI-PRI-1131 PZR Cube L / 0"	0
10/31/1999 99U1-750P005 86E-03	VT-1	VT-1 complete. No recordable indications. Examined 8 of 10 studs only. W.C	). 9819690
RC-03-PSF-1002-02 / TEE TO REDUCER	E	J B9.21 ISI-PRI-1135 PZR Cube SS / SS 3"	0.438
11/10/1999 99U1-451P042 86E-03	PT	PT complete. No recordable indications. W.O. 9910797	
RC-03-PSF-1002-07 / ELBOW TO VALVE 1RC-515		ISI-PRI-1135 PZR Cube SS / CSS 3"	0.438
12/1/1999 N/A N/A	N/A	Weld was removed from service to replace valve RC-515. W.O. 9712295	
RC-03-PSF-1002-07R1 / ELBOW TO VALVE 1RC-515	E	J B9.21 ISI-PRI-1135 PZR Cube SS / CSS 3"	0.438
11/5/1999 99U1-451P028 P32-03	PT	Baseline PT complete. No recordable indications. New weld due to replacement valve RC-515. Field Weld 515-7. W.O. 9712295	ent of
RC-03-PSF-1002-08 / VALVE RC-515 TO PIPE		ISI-PRI-1135 PZR Cube CSS / SS 3"	0.438
12/1/1999 N/A N/A	N/A	Weld was removed from service to replace valve RC-515. W.O. 9712295	
RC-03-PSF-1002-08R1 / VALVE 1RC-515 TO PIPE	E	J B9.21 ISI-PRI-1135 PZR Cube CSS / SS 3"	0.438
11/5/1999 99U1-451P043 P32-03	PT	Baseline PT complete. No recordable indications. New weld due to replace valve RC-515. Field Weld 515-8. W.O. 9712295	ent of
RC-03-PSF-1003-06 / PIPE TO VALVE 1RC-516		ISI-PRI-1135 PZR Cube SS / CSS 3"	0.438
12/1/1999 N/A N/A	N/A	Weld was removed from service to replace valve RC-516. W.O. 9712295	
RC-03-PSF-1003-06R1 / PIPE TO VALVE 1RC-516	ĺ	J B9.21 ISI-PRI-1135 PZR Cube SS / CSS 3"	0.438
11/5/1999 99U1-451P044 P32-03	PT	Baseline PT complete. No recordable indications. New weld due to replacem valve RC-516. Field Weld 516-6. W.O. 9712295	ent of
RC-03-PSF-1003-07 / VALVE 1RC-516 TO PIPE		ISI-PRI-1135 PZR Cube SS / SS 3"	0.438
12/1/1999 N/A N/A	N/A	Weld was removed from service to replace valve RC-516. W.O. 9712295	
RC-03-PSF-1003-07R1 / VALVE 1RC-516 TO PIPE	1	J B9.21 ISI-PRI-1135 PZR Cube SS / SS 3"	0.438
11/5/1999 99U1-451P045 P32-03	PT	Baseline PT complete. No recordable indications. New weld due to replacem valve RC-516. W.O. 9712295.	ent of

Component ID / Description	(	Catgy	Item No	ISI Drawing	Location	Material	Diameter .	Nom Thick
Exam Date Data Sheet No. Exam Type	Exam Pe	erf .	Examinati	on Comments	•			
RC-515-BLT / VALVE BOLTING 3-IN GATE		B-G	-2 B7.70	ISI-PRI-1135	PZR Cube	L/	0"	0
7/9/1999 99U1-750P001 D04-03	VT-1		VT-1 comple	te. No recordable	indications.	Examined 8 stu	ds. W.O. 97122	95.
RC-516-BLT / VALVE BOLTING 3-IN GATE		B-G	-2 B7.70	ISI-PRI-1135	PZR Cube	L/	0"	0
7/9/1999 99U1-750P002 D04 <b>-</b> 03	VT-1		VT-1 comple	te. No recordable	indications.	Examined 8 stu	ds. W.O. 97124	50
CVC-02-AS-1001-11 / PIPE TO VALVE CV-297		B-J	B9.40	ISI-PRI-1140	B-LOOP	SS/CSS	2"	0.344
11/6/1999 99U1-451P029 86E-03	PT		PT complete	. No recordable i	ndications. W	/.O. 9910797		
CVC-02-AS-1001-15 / PIPE TO ELBOW		B-J	B9.40	ISI-PRI-1140	B-LOOP	SS/SS	2"	0.344
11/10/1999 99U1-451P041 86E-03	PT		PT complete	e. No recordable i	ndications. V	V.O. 9910797		
CVC-02-AS-1001-16 / ELBOW TO PIPE		B-J	B9.40	ISI-PRI-1140	B-LOOP	SS/SS	2"	0.344
11/6/1999 99U1-451P030 86E-03	PT			. No recordable i 1001-26. W.O. 9		eplacement exa	mination for	
CVC-02-LD-1002-01 / PIPE TO ELBOW		B-J	B9.40	ISI-PRI-1141	RHE Cube	ss/ss	2"	0.344
11/6/1999 99U1-451P034 86E-03	PT		PT complete	e. No recordable i	ndications. V	V.O. 9910791		
CVC-02-LD-1002-02 / ELBOW TO PIPE		B-J	B9.40	ISI-PRI-1141	RHE Cube	ss/ss	2"	0.344
11/6/1999 99U1-451P033 86E-03	PΤ			. No recordable i 1002-14. W.O. 99		eplacment exan	nination for	
CVC-02-LD-1002-03 / PIPE TO VALVE CV-392		B-J	B9.40	ISI-PRI-1141	RHE Cube	ss/css	2"	0.344
11/6/1999 99U1-451P032 86E-03	PT		PT complete	e. No recordable i	ndications. V	V.O. 9910791		
CVC-02-LD-1002-10 / TEE TO PIPE		B-J	B9.40	ISI-PRI-1141	RHE Cube	ss/ss	2"	0.344
11/6/1999 99U1-451P031 86E-03	PT		PT complete	e. No recordable i	ndications. V	V.O. 9910791		
CVC-02-LD-1004-03 / COUPLING TO PIPE		B-J	B9.40	ISI-PRI-1141	RHE Cube	ss/ss	2"	0.344
11/6/1999 99U1-451P038 86E-03	PT			e. No recordable i 02-PRC. Greater				
CVC-02-PSI-1001-41 / PIPE TO ELBOW		B-J	B9.40	ISI-PRI-1142	A-LOOP	SS/SS	2"	0.344
11/1/1999 99U1-451P023 86E-03	PT		PT complete	e. No recordable i	ndications. V	V.O. 9910795		

Docket 50-266 Pt. Beach Unit 1

Component ID /	Description			Catgy	Item No	ISI Drawing	Location	Material	Diameter	Nom Thick
Exam Date	Data Sheet No.	Exam Type	Exam l	Perf	Examinati	on Comments				
CVC-02-PSI-1001-43	-FB / FLANGE BOLTI	NG		B-G-	-2 B7.50	ISI-PRI-1142	A-LOOP	SS/SS	0"	0
11/13/1999	99U1-750P030	A12-03	VT-1			te. No recordable and on CVC-02-PS			ional examinatio	on due to
CVC-02-PSI-1002-35	-FB / FLANGE BOLTI	NG		B-G-	·2 B7.50	ISI-PRI-1145	B-LOOP	SS/	0"	0
10/25/1999	99U1-750P004	86E-03	VT-1		acid noted or Engineering	te. Inadequate the notion two students of the state of th	s. CR 99-267 conclusive or	73 written to doc bolting conditio	ument condition	1.
11/11/1999	99U1-750P027	P32-03	VT-1		Baseline VT-	-1 complete on ne	w bolting. No	recordable indi	cations. W.O. 9	818424
CVC-02-PSI-1002-36	/ FLANGE TO PIPE			B-J	B9.40	ISI-PRI-1145	B-LOOP	SS/SS	2"	0.344
10/25/1999	99U1-451P018	86E-03	PT		PT complete	. No recordable in	ndications. V	/.O. 9910793		
CVC-02-PSI-1002-42	/ TEE TO PIPE			B-J	B9.40	ISI-PRI-1145	B-LOOP	\$\$ / \$\$	2"	0.344
10/25/1999	99U1-451P017	86E-03	PT		PT complete	. No recordable is	ndications. V	V.O. 9910793		
CVC-02-LD-1001-39	/ PIPE TO ELBOW			B-J	B9.40	ISI-PRI-1147	RHE Cube	ss/ss	2"	0.344
11/6/1999	99U1-451P035	86E-03	PT		PT complete	. No recordable in	ndications. V	V.O. 9910791		
CVC-02-LD-1001-40	/ ELBOW TO PIPE			B-J	B9.40	ISI-PRI-1147	RHE Cube	ss/ss	2"	0.344
11/6/1999	99U1-451P036	86E-03	PT		PT complete	. No recordable i	ndications. V	/.O. 9910791		
CVC-02-LD-1001-43	/ PIPE TO NOZZLE			B-J	B9.40	ISI-PRI-1147	RHE Cube	ss/ss	2"	0.344
11/6/1999	99U1-451P037	86E-03	PT		PT complete	. No recordable i	ndications. V	V.O. 9910791		
SIS-02-SI-1004-10 / E	ELBOW TO PIPE			B-J	B9.40	ISI-PRI-1150	HLDA	SS/SS	2"	0.344
10/25/1999	99U1-451P020	86E-03	PT		PT complete	. No recordable i	ndications. V	V.O. 9910790		
SIS-02-SI-1004-18 / E	ELBOW TO PIPE			B-J	B9.40	ISI-PRI-1150	HLDA	SS/SS	2"	0.344
10/28/1999	99U1-451P022	86E-03	PT		PT complete	. No recordable i	ndications. V	V.O. 9910790		

Component ID	Description			Catgy	Item No 1	ISI Drawing	Location	Material	Diameter	Nom Thick
Exam Date	e Data Sheet No.	Exam Type	Exam Pe	rf	Examinatio	n Comments				
Class 2 Compon	<u>ients</u>									
SG-B-6 / FW NOZZI	E TO SHELL			С-В	C2.20	ISI-PRI-1201	SG B CUBE	CS/CS	0"	0
10/29/1999	99U1-350P003	86E-03	MT		MT complete.	No recordable i	ndications. W.	O. 9910798		
10/30/1998	99U1-106P007	86E-03	UT		UT complete. 9910798	No recordable li	ndications. Be	am spread red	cord 44 degree a	ngle. W.O.
10/30/1999	99U1-106P006	86E-03	UT		UT complete. 9910798	No recordable li	ndications. Be	am spread red	cord 61 degree a	ngle. W.O.
10/30/1999	99U1-163P001	86E-03	UT		UT 45 and 60	complete. No re	cordable indica	tions. W.O. 9	910798	
10/30/1999	99U1-109P013	86E-03	UT OL		Profile and thic	ckness measure	ments complet	e. No recorda	able indications.	W.O.
SG-B-6-IRS / FW NO	OZZLE INSIDE RADIU	S SECTION		С-В	C2.20	ISI-PRI-1201	SG B CUBE	CS/	0"	0
10/30/1999	99U1-171P001	86E-03	UT		UT complete.	No recordable is	ndications. W.	O. 9910798		
AC-10-RHR-1001-3	3 / PIPE TO ELBOW			C-F-	-1 C5.11B	ISI-PRI-1221	GEN AREA	SS/SS	10"	0.365
10/25/1999	99U1-451P021	86E-03	PT		PT complete.	No recordable in	ndications. W.	O. 9910799		
10/26/1999	99U1-161P012	86E-03	UT		UT 45 and 60	complete. No re	cordable indic	ations. W.O. 9	9910799	
10/26/1999	99U1-109P012	86E-03	UT 0L		Thickness, pro W.O. 9910799		tion examinatio	n complete. N	No recordable ind	lications.
AC-08-RHR-1005-07	7 / PIPE TO ELBOW			C-F-	-1 C5.11B	ISI-PRI-1222	Pipeway #2	SS/SS	8"	0.322
10/13/1999	99U1-451P008	86E-03	PT		PT complete.	No recordable in	ndications. W.	O. 9909839		
10/16/1999	99U1-161P006	86E-03	UT		UT 45 and 60	complete. No re	ecordable indic	ations. W.O. 9	9909839	
10/16/1999	99U1-109P008	86E-03	UT OL		Profile, thickne W.O. 9909839		ion examinatio	n complete. N	lo recordable ind	ications.
AC-08-RHR-1006-07	7 / ELBOW TO PIPE			C-F	-1 C5.11B	ISI-PRI-1223	Pipeway #2	SS/SS	8"	0.322
10/13/1999	99U1-451P013	86E-03	PT		PT complete.	No recordable is	ndications. W.	O. 9909839		
10/16/1999	99U1-161P008	86E-03	UT		UT 45 and 60	complete. No re	ecordable indic	ations. W.O. 9	9909839	
10/16/1999	99U1-109P007	86E-03	UT 0L		Thickness, pro W.O. 9909839	•	tion examinatio	n complete. N	No recordable ind	lications.

Component ID /	Description			Catgy	Item No	ISI Drawing	Location	Material	Diameter	Nom Thick
Exam Date	Data Sheet No.	Exam Type	Exam P	Perf .	Examinati	on Comments	•			
AC-08-RHR-1001-09	/ ELBOW TO ELBOW	,		C-F-1	C5.11B	ISI-PRI-1225	GEN AREA	SS/SS	8"	0.322
10/13/1999	99U1-451P002	86E-03	PT		PT complete	. No recordable i	ndications. W.	O. 9909839		
10/16/1999	99U1-161P005	86E-03	UT		UT 45 and 6	0 complete. No re	ecordable indic	ations. W.O.	9909839	
10/16/1999	99U1-109P005	86E-03	UT 0L		Profile, thick W.O. 990983	ness, and laminat 39	ion examinatio	n complete. N	No recordable inc	dications.
AC-08-RHR-1003-31	/ ELBOW TO PIPE			C-F-	1 C5.11B	ISI-PRI-1227	RHR	SS/SS	8"	0.322
10/13/1999	99U1-451P009	86E-03	PT		PT complete	. No recordable i	ndications. W.	O. 9909839		
10/16/1999	99U1-161P007	86E-03	UT		UT 45 and 6	0 complete. No re	ecordable indic	ations. W.O.	9909839	
10/16/1999	99U1-109P006	86E-03	UT OL		Thickness, p W.O. 990983	rofile, and laminat 39	tion examinatio	on complete.	No recordable in	dications.
SIS-06-SI-1005-16 / I	ELBOW TO PIPE			C-F-	1 C5.11	ISI-PRI-1235	SI Pump	SS/SS	6"	0.432
10/13/1999	99U1-451P011	86E-03	PT		PT complete	. No recordable i	ndications. W.	O. 9909839		
10/18/1999	99U1-161P009	86E-03	UT		UT 45 compl	ete. No recordab	le indications.	W.O. 990983	9	
10/18/1999	99U1-109P010	86E-03	UT 0L		Thickness, p W.O. 990983	rofile, and lamina 39	tion examination	on complete.	No recordable in	dications.
SIS-06-SI-1005-17 / I	PIPE TO ELBOW			C-F-	1 C5.11	ISI-PRI-1235	SI PUMP	SS/SS	6"	0.432
10/13/1999	99U1-451P001	86E-03	PT		PT complete	. No recordable i	ndications. W.	O. 9909839		
10/18/1999	99U1-161P010	86E-03	UT		UT 45 compl	ete. No recordab	le indications.	W.O. 990983	19	
10/18/1999	99U1-109P009	86E-03	UT 0L		Thickness, p W.O. 990983	rofile, and lamina	tion examination	on complete.	No recordable in	dications.
MS-30-MS-1001-14 /	PIPE TO TEE			C-F-2	2 C5.51	ISI-PRI-1242	Façade	CS / CS	30"	0.908
11/8/1999	99U1-350P042	86E-03	МТ		MT complete	e. No recordable i	indications. W	.O. 9910794		
11/8/1999	99U1-161P023	86E-03	UT		UT 45 compl	lete. No recordab	le indications.	W.O. 991078	35	
11/8/1999	99U1-109P024	86E-03	UT 0L		Profile, thick W.O. 991078	ness, and laminat 35	ion examinatio	n complete. I	No recordable in	dications.
MS-30-MS-1001-14L	DI / INSIDE DOWNST	REAM LONG WELD		C-F-2	2 C5.52	ISI-PRI-1242	Façade	CS/	30"	0.908
11/8/1999	99U1-350P044	86E-03	MT		MT complete	e. No recordable i	indications. W	.O. 9910794		
11/8/1999	99U1-161P021	86E-03	UT		UT 45 comp	lete. No recordab	le indications.	W.O. 991078	35	
11/9/1999	99U1-109P022	86E-03	UT 0L		Profile, thick W.O. 991078	ness, and laminat 35	ion examinatio	n complete. I	No recordable in	dications.

Component ID /	Description			Catgy	Item No	ISI Drawing	Location	Material	Diameter	Nom Thick
Exam Date	Data Sheet No.	Exam Type	Exam 1	Perf	Examinati	on Comments				
MS-30-MS-1001-14LI	DO / OUTSIDE DOWN	ISTREAM LONG WEI	LD	C-F-	2 C5.52	ISI-PRI-1242	Façade	CS/	30"	0.908
11/8/1999	99U1-350P045	86E-03	MT		MT complete	e. No recordable i	ndications. W	/.O. 9910794		
11/8/1999	99U1-161P020	86E-03	UT		UT 45 compl	lete. No recordabl	e indications.	W.O. 9910785	5	
11/8/1999	99U1-109P021	86E-03	UT OL		Profile, thick W.O. 991078	ness, and Iaminati 35	on examination	on complete. N	o recordable inc	dications.
MS-30-MS-1001-14L	U / UPSTREAM LONG	WELD		C-F-	2 C5.52	ISI-PRI-1242	Façade	CS/	30"	0.908
11/8/1999	99U1-350P043	86E-03	MT		MT complete	e. No recordable i	ndications. W	/.O. 9910794		
11/8/1999	99U1-161P022	86E-03	UT		UT 45 compl	lete. No recordabl	e indications.	W.O. 9910785	5	
11/8/1999	99U1-109P023	86E-03	UT OL		Profile, thick W.O. 991078	ness, and laminati 35	on examination	on complete. N	o recordable inc	dications.
MS-30-MS-1001-17 /	ELBOW TO PIPE			C-F-	2 C5.51	ISI-PRI-1242	Façade	CS / CS	30"	0.908
11/5/1999	99U1-350P009	86E-03	MT		MT complete	e. No recordable i	ndications. W	/.O. 9910794		
11/8/1999	99U1-161P019	86E-03	UT		UT 45 comp	lete. No recordabl	e indications.	W.O. 9910794	1	
11/8/1999	99U1-109P020	86E-03	UT 0L		Profile, thick W.O. 991079	ness, and laminati 94	on examination	on complete. N	o recordable inc	dications.
MS-30-MS-1001-17L	D / LONGITUDINAL S	EAM DOWNSTREAM		C-F-	2 C5.52	ISI-PRI-1242	Façade	CS/	30"	0.908
11/8/1999	99U1-350P046	86E-03	MT		MT complete	e. No recordable i	ndications. W	/.O. 9910794		
11/8/1999	99U1-161P016	86E-03	UT		UT 45 comp	lete. No recordabl	le indications.	W.O. 9910796	6	
11/8/1999	99U1-109P019	86E-03	UT 0L		Profile, thick W.O. 991079	ness, and laminati 96	on examination	on complete. N	o recordable ind	dications.
MS-30-MS-1001-17L	UI / INSIDE UPSTREA	AM LONG WELD		C-F-	2 C5.52	ISI-PRI-1242	Façade	CS/	30"	0.908
11/8/1999	99U1-350P047	86E-03	MT		MT complete	e. No recordable i	ndications. W	/.O. 9910794		
11/8/1999	99U1-161P018	86E-03	UT		UT 45 comp	lete. No recordab	le indications.	W.O. 9910796	3	
11/8/1999	99U1-109P018	86E-03	UT OL		Profile, thick W.O. 991079	ness, and laminati 96	ion examination	on complete. N	o recordable ind	dications.
MS-30-MS-1001-17L	UO / OUTSIDE UPST	REAM LONG WELD		C-F-	2 C5.52	ISI-PRI-1242	Façade	CS/	30"	0.908
11/5/1999	99U1-350P008	86E-03	MT		MT complete	e. No recordable i	ndications. V	/.O. 9910 <b>7</b> 94		
11/8/1999	99U1-161P017	86E-03	UT		UT 45 comp	lete. No recordab	le indications.	W.O. 9910796	3	
11/8/1999	99U1-109P017	86E-03	UT 0L		Profile, thick W.O. 991079	ness, and laminati 96	ion examination	on complete. N	lo recordable ind	dications.

Component ID / Description	Catg	y Item No ISI Drawing Location Material Diameter Nom Thick
Exam Date Data Sheet No. Exam Type	Exam Perf	Examination Comments
MS-08-MSR-1005-02 / FLANGE TO VALVE MS-2005	C-	F-2 C5.51 ISI-PRI-1243 Façade CS / CS 8" 0.406
11/18/1999 99U1-350P048 86E-03	MT	MT complete. No recordable indications. W.O. 9910789
10/31/1999 WO 9910794 86E-03	RT	RT complete. No recordable indications. W.O. 9910794
FW-16-FW-1001-05A / PIPE TO ELBOW	C-	F-2 C5.51 ISI-PRI-1244 GEN AREA CS / CS 16" 0.843
11/4/1999 99U1-350P006 86E-03	MT	MT complete. No recordable indications. W.O. 9910792
11/5/1999 99U1-161P015 86E-03	UT	UT 45 and 60 complete. Two root geometry indications. W.O. 9910792
11/5/1999 99U1-109P016 86E-03	UT OL	Profile, thickness, and lamination examination complete. No Recordable Indications. W.O. 9910792
FW-16-FW-1002-05 / PIPE TO ELBOW	C-	F-2 C5.51 ISI-PRI-1246 GEN AREA CS / CS 16" 0.843
11/4/1999 99U1-350P005 86E-03	MT	MT complete. No recordable indications. W.O. 9910792
11/5/1999 99U1-161P013 86E-03	UT	UT 45 complete. No recordable indications. W.O. 9910792
11/5/1999 99U1-109P015 86E-03	UT OL	Profile, thickness, and lamination examination complete. No recordable indications. W.O. 9910792
SIS-02-SI-1008-03 / ELBOW TO PIPE	C-	-F-1 C5.30 ISI-PRI-1251 HLDA SS / SS 2" 0.344
10/25/1999 99U1-451P019 86E-03	PT	PT complete. No recordable indications. W.O. 9910790
SIS-04-SI-1005-24 / PIPE TO ELBOW	C-	-F-1 C5.21 ISI-PRI-1252 PIPEWAY 1 SS / SS 4" 0.337
10/13/1999 99U1-451P010 86E-03	PT	PT complete. No recordable indications. W.O. 9909839
10/16/1999 99U1-161P003 86E-03	UT	UT 45 and 60 complete. No recordable indications. W.O. 9909839
10/16/1999 99U1-109P003 86E-03	UT OL	Profile, thickness, and lamination examination complete. No recordable indications. W.O 9909839
SIS-04-SI-1006-25 / ELBOW TO PIPE	C-	-F-1 C5.21 ISI-PRI-1253 PIPEWAY 1 SS / SS 4" 0.337
10/13/1999 99U1-451P007 86E-03	PT	PT complete. No recordable indications. W.O. 9909839
10/16/1999 99U1-161P004 86E-03	UT	UT 45 and 60 complete. No recordable indications. W.O. 9909839
10/16/1999 99U1-109P004 86E-03	UT OL	Profile, thickness, and lamination examination complete. No recordable indications. W.O. 9909839

Component ID /	Description			Catgy	Item No	ISI Drawing	Location	Material	Diameter	Nom Thick
Exam Date	Data Sheet No.	Exam Type	Exam P	erf	Examinati	on Comments				
SIS-04-SI-1006-38 / F	PIPE TO ELBOW			C-F-	1 C5.21	ISI-PRI-1253	Gen Area	SS/SS	4"	0.337
10/22/1999	99U1-451P014	86E-03	PT		PT complete	. No recordable in	ndications. W.	O. 9910799		
10/22/1999	99U1-161P011	86E-03	UT		UT 45 and 60	0 complete. No re	cordable indic	ations. W.O.	9910799	
10/22/1999	99U1-109P011	86E-03	UT OL		Thickness, p W.O. 991079	rofile, and laminat 99	tion examination	on complete.	No recordable in	dications.
SIS-04-SI-1005-02 / F	PIPE TO ELBOW			C-F-	1 C5.21	ISI-PRI-1255	CS Pump	SS/SS	4"	0.337
10/13/1999	99U1-451P012	86E-03	PT		PT complete	. No recordable in	ndications. W.	O. 9909839		
10/16/1999	99U1-161P002	86E-03	UT		UT 45 and 60	0 complete. No re	ecordable indic	ations. W.O.	9909839	
10/16/1999	99U1-109P002	86E-03	UT OL		Profile, thicks W.O. 990983	ness, and laminati 39	ion examinatio	n complete.	No recordable ind	dications.
SIS-04-SI-1006-02 / F	PIPE TO ELBOW			C-F-	1 C5.21	ISI-PRI-1255	CS Pump	SS/SS	4"	0.337
10/13/1999	99U1-451P006	86E-03	PT		PT complete	. No recordable in	ndications. W.	O. 9909839		
10/16/1999	99U1-161P001	86E-03	UT		UT 45 compl	lete. No recordabl	le indications.	W.O. 99098	39	
10/16/1999	99U1-109P001	86E-03	UT 0L		Profile, thicki W.O. 990983	ness, and laminati 39	ion examinatio	n complete.	No recordable ind	dications.
SIS-02-SI-1010-02 / F	PIPE TO ELBOW			C-F-	1 C5.30	ISI-PRI-1256	GEN AREA	ss/ss	2"	0.344
10/13/1999	99U1-451P003	86E-03	PT		PT complete	e. No recordable in	ndications. W	.O. 9909839		
SIS-02-SI-1011-02 / I	PIPE TO ELBOW			C-F-	1 C5.30	ISI-PRI-1257	GEN AREA	SS/SS	2"	0.344
10/13/1999	99U1-451P004	86E-03	PT		PT complete	e. No recordable in	ndications. W	.O. 9909839		
SIS-02-SI-1011-03 / I	ELBOW TO PIPE			C-F-	1 C5.30	ISI-PRI-1257	GEN AREA	ss/ss	2"	0.344
10/13/1999	99U1-451P005	86E-03	PT		PT complete	e. No recordable in	ndications. W	.O. 9909839		

# 1999 Point Beach Unit 1 Support Tables

Component ID / De	escription			Cate	ttgy Item No ISI Drawing Diamete	er
Exam Date D	ata Sheet No.	Exam Type	Exam Per	f	Examination Comments	
Class 1 Component	<u>ts</u>					
HS-19 / SNUBBER				F-A	A F1.10S 0"	
12/3/1999 99	9U1-754P039	P37-03	VT-3		Baseline VT-3 complete. No recordable indications.	
HS-20 / SNUBBER				F-A	A F1.10S 0"	
12/3/1999 99	9U1-754P040	P37-03	VT-3		Baseline VT-3 complete. No recordable indications.	
HS-12 / SNUBBER				F-A	A F1.10S ISI-PRI-1127 6"	
11/12/1999 99	9U1-754P028	P37-03	VT-3		Baseline VT-3 complete. No recordable indications.	
HS-13 / SNUBBER				F-A	A F1.10S ISI-PRI-1129 6"	
11/16/1999 99	9U1-754P033	P37-03	VT-3		Baseline VT-3 complete. No recordable indications.	
HS-15 / SNUBBER				F-A	A F1.10S ISI-PRI-1135 0"	
10/25/1999 99	9U1-754P017	86E-03	VT-3		VT-3 complete. No recordable indications. W.O. 9904756	
11/17/1999 99	9U1-754P050	P37-03	VT-3		Baseline VT-3 complete. No recordable indications.	
HS-2501R-22A / SNUB	BBER			F-A	A F1.10S ISI-PRI-1135 3"	
10/25/1999 99	9U1-754P018	86E-03	VT-3		VT-3 complete. No recordable indications. W.O. 9904758	
11/12/1999 99	9U1-754P025	P37-03	VT-3		Baseline VT-3 complete. No recordable indications. W.O. 9904758	
HS-2501R-43 / SNUBB	BER			F-A	A F1.10S ISI-PRI-1135 3"	
11/12/1999 99	9U1-754P026	P37-03	VT-3		Baseline VT-3 complete. No recordable indications.	
HS-2501R-51 / SNUBB	BER			F-A	A F1.10S ISI-PRI-1135 3"	
11/12/1999 99	9U1-754P027	P37-03	VT-3		Baseline VT-3 complete. No recordable indications.	

Description			Cat	gy Item No	ISI Drawing	Diameter
Data Sheet No.	Exam Type	Exam Pe	rf	Examination	Comments	
ents						
			F-A	F1.20S	ISI-PRI-1201	0"
99U1-754P037	P37-03	VT-3		Baseline VT-3 co	omplete. No recordable indications.	
			F-A	F1.20S	ISI-PRI-1201	0"
99U1-754P022	P37-03	VT-3		Baseline VT-3 co	omplete. No recordable indications.	
			F-A	F1.20S	ISI-PRI-1201	0"
99U1-754P023	P37-03	VT-3		Baseline VT-3 co	omplete. No recordable indications.	
			F-A	F1.20S	ISI-PRI-1201	0"
99U1-754P019	P37-03	VT-3		Reservoir level 7 engagement is a bolt diameter. M	r inches down from top. Total cylinder is acceptable due to thread engagement is lanufactures specification states fluid lev	16 inches long. Thread more than 1.5 times the
99U1-754P034	P37-03	VT-3		Baseline VT-3 co	omplete. No recordable indications.	
			F-A	F1.20S	ISI-PRI-1201	0"
99U1-754P035	P37-03	VT-3		Baseline VT-3 co	omplete. No recordable indications.	
			F-A	F1.20S	ISI-PRI-1201	0"
99U1-754P036	P37-03	VT-3		Baseline VT-3 co	omplete. No recordable indications.	
MPONENT SUPPORT	-		F-A	F1.40	ISI-PRI-1204	0"
98U2-754P084	C04-03	VT-3		This support was	s examined during the U2R23 outage.	
99U1-754P005	C04-03	VT-3		VT-3 complete.	No recordable indications. W.O. 990983	39
MPONENT SUPPORT	-		F-A	F1.40	ISI-PRI-1204	0"
98U2-754P086	C04-03	VT-3		Support was exa	amined during the U2R23 outage.	
99U1-754P006	C04-03	VT-3		VT-3 complete.	Lock nut not fully engaged. W.O. 99098	339
	99U1-754P037  99U1-754P022  99U1-754P023  99U1-754P019  99U1-754P034  99U1-754P035  99U1-754P036  MPONENT SUPPORT 98U2-754P084  99U1-754P086	Data Sheet No.       Exam Type         ents       P37-03         99U1-754P037       P37-03         99U1-754P022       P37-03         99U1-754P023       P37-03         99U1-754P019       P37-03         99U1-754P034       P37-03         99U1-754P035       P37-03         99U1-754P036       P37-03         MPONENT SUPPORT 98U2-754P084       C04-03         MPONENT SUPPORT 98U2-754P086       C04-03	Data Sheet No.         Exam Type         Exam Perents           99U1-754P037         P37-03         VT-3           99U1-754P022         P37-03         VT-3           99U1-754P023         P37-03         VT-3           99U1-754P019         P37-03         VT-3           99U1-754P034         P37-03         VT-3           99U1-754P035         P37-03         VT-3           99U1-754P036         P37-03         VT-3           MPONENT SUPPORT         98U2-754P084         C04-03         VT-3           MPONENT SUPPORT         98U2-754P086         C04-03         VT-3	Data Sheet No.         Exam Type         Exam Perf           ents         F-A           99U1-754P037         P37-03         VT-3           99U1-754P022         P37-03         VT-3           99U1-754P023         P37-03         VT-3           99U1-754P019         P37-03         VT-3           99U1-754P034         P37-03         VT-3           99U1-754P035         P37-03         VT-3           99U1-754P036         P37-03         VT-3           MPONENT SUPPORT         F-A           99U1-754P005         C04-03         VT-3           MPONENT SUPPORT         F-A           98U2-754P086         C04-03         VT-3	Data Sheet No.         Exam Type         Exam Perf         Examination           ents         F-A         F1.20S         Baseline VT-3 cd           99U1-754P037         P37-03         VT-3         Baseline VT-3 cd           99U1-754P022         P37-03         VT-3         Baseline VT-3 cd           99U1-754P023         P37-03         VT-3         Baseline VT-3 cd           99U1-754P019         P37-03         VT-3         Baseline VT-3 cd           99U1-754P034         P37-03         VT-3         Baseline VT-3 cd           99U1-754P035         P37-03         VT-3         Baseline VT-3 cd           99U1-754P036         P37-03         VT-3         Baseline VT-3 cd           F-A         F1.20S         Baseline VT-3 cd         F-A         F1.20S           99U1-754P036         P37-03         VT-3         Baseline VT-3 cd         F-A         F1.40           MPONENT SUPPORT         F-A         F1.40         This support was exampled.         F-A         F1.40           MPONENT SUPPORT         F-A         F1.40         Support was exampled.         F-A         F1.40           MPONENT SUPPORT         F-A         F1.40         Support was exampled.         F-A         F1.40	Part   Part

Component ID /	Description			Catg	gy Item No	ISI Drawing	Diameter
Exam Date	Data Sheet No.	Exam Type	Exam Per	rf	Examination	Comments	
RHR-A-LEG-3 / CO	MPONENT SUPPORT			F-A	F1.40	ISI-PRI-1204	0"
1/21/1999	98U2-754P084	C04-03	VT-3		Support was exa	mined during the U2R23 out	age.
10/13/1999	99U1-754P007	C04-03	VT-3				CR 99-2614 written to document. no corrective actions are required.
RHR-A-LEG-4 / CO	MPONENT SUPPORT			F-A	F1.40	ISI-PRI-1204	0"
1/21/1999	98U2-754P085	C04-03	VT-3		Support was exa	mined during the U2R23 out	age.
10/13/1999	99U1-754P008	C04-03	VT-3			, , ,	CR 99-2614 written to document. no corrective actions are required.
RHR-B-LEG-1 / CO	MPONENT SUPPORT			F-A	F1.40	ISI-PRI-1204	0"
2/21/1999	98U2-754P088	C04-03	VT-3		Support was exa	mined during the U2R23 out	age.
10/13/1999	99U1-754P009	C04-03	VT-3				CR 99-2613 written to document. no corrective actions are required.
RHR-B-LEG-2 / CO	MPONENT SUPPORT			F-A	F1.40	ISI-PRI-1204	0"
1/21/1999	98U2-754P089	C04-03	VT-3		Support was exa	mined during the U2R23 out	age.
10/13/1999	99U1-754P010	C04-03	VT-3				CR 99-2613 written to document. no corrective actions are required.
RHR-B-LEG-3 / CO	MPONENT SUPPORT			F-A	F1.40	ISI-PRI-1204	0"
1/21/1999	98U2-754P090	C04-03	VT-3		Support was exa	mined during the U2R23 out	age.
10/13/1999	99U1-754P011	C04-03	VT-3		VT-3 complete.	No recordable indications. V	V.O. 9909839
RHR-B-LEG-4 / CO	MPONENT SUPPORT			F-A	F1.40	ISI-PRI-1204	0"
1/21/1999	98U2-754P091	C04-03	VT-3		Support was exa	mined during the U2R23 out	age.
10/13/1999	99U1-754P012	C04-03	VT-3		VT-3 complete.	No recordable indications. V	V.O. 9909839

Component ID /	Description			Catg	gy Item No ISI Drawing Diameter
Exam Date	Data Sheet No.	Exam Type	Exam Pe	rf	Examination Comments
SLWHX-LEG-1 / CO	OMPONENT SUPPOR	π		F-A	F1.40 ISI-PRI-1205 0"
10/13/1999	99U1-754P013	86E-03	VT-3		VT-3 complete. No recordable indications. W.O. 9909839
R-350 / SNUBBER				F-A	F1.20C ISI-PRI-1222 8"
9/27/1999	99U1-754P001	D04-03	VT-3		VT-3 complete. No recordable indications. Examination of snubber before removal. W.O. 9904754
10/1/1999	99U1-754P003	D04-03	VT-3		VT-3 complete. No recordable indications. Examination of abandoned pipe support after snubber removal. W.O. 9904754
R-356 / SNUBBER				F-A	F1.20C ISI-PRI-1223 8"
9/27/1999	99U1-754P002	D04-03	VT-3		VT-3 complete. No recordable indications. Examination of snubber before removal. W.O. 9904755
10/1/1999	99U1-754P004	D04-03	VT-3		VT-3 complete. No recordable indications. Examination of abandoned pipe support after snubber removal. W.O. 9904755
HS-11 / SNUBBER				F-A	F1.20S ISI-PRI-1245 16"
10/21/1999	99U1-754P016	86E-03	VT-3		VT-3 complete. No recordable indications. Examined before removal. W.O. 9904759
11/12/1999	99U1-754P024	P37-03	VT-3		Baseline VT-3 complete. No recordable indications.
HS-1 / SNUBBER				F-A	F1.20S ISI-PRI-1261 30"
11/13/1999	99U1-754P032	P37-03	VT-3		Baseline VT-3 complete. No recordable indications.
HS-2 / SNUBBER				F-A	F1.20S ISI-PRI-1261 30"
11/13/1999	99U1-754P031	P37-03	VT-3		Baseline VT-3 complete. No recordable Indications.
HS-3 / SNUBBER				F-A	F1.20S ISI-PRI-1262 30"
11/13/1999	99U1-754P030	P37-03	VT-3		Baseline VT-3 complete. No recordable indications.
HS-4 / SNUBBER				F-A	F1.20S ISI-PRI-1262 30"
11/13/1999	99U1-754P029	P37-03	VT-3		Baseline VT-3 complete. No recordable indications.

Commercial Service Date: 12/21/70 Docket 50-266 Pt. Beach Unit 1

Attachment 5

Pressure Tests

Press	ID	System	Code	Catgy	Item	CBD	Hold	Code	Date
Test #	110	Name	Class	No.	No.	unless *	Time	Case	Complete/
Int-Per-#		Name	Class	110.	140.	=GLD	THIC	Case	WO#
3-3-1	AF	Auxiliary	2	С-Н		M-217,	4hr	N-498-1	12/3/99
		Feedwater			C7.40	Sh.1			WO
		-			C7.70				9908197
					C7.80				
	AF	Auxiliary	2	C-H	C7.30	M-217,	4hr	N-498-1	12/3/99
		Feedwater			C7.40	Sh.1			WO
						M-202,			9908197
					C7.80	Sh.2			
	AF	Auxiliary	2	C-H	C7.30	M-217,	4hr	N-498-1	12/3/99
		Feedwater			C7.40	Sh.1			WO
					C7.70				9908197
					C7.80				
	AF	Auxiliary	2	C-H		M-217,	4hr	N-498-1	12/3/99
		Feedwater			C7.40	Sh.1			wo
					C7.70	M-202,			9908197
					C7.80	Sh.2			
3-3-5	CS	Feedwater	2	C-H		M-202,	4hr	N-498-1	12/9/99
					C7.40	Sh.2			wo
					C7.70				9908202
					C7.80				
l	CS	Feedwater	2	С-Н	C7.30	M-202,	4hr	N-498-1	12/9/99
]					C7.40	Sh.2			wo
					C7.70				9908202
					C7.80				
3-3-7	CC	Comp.	2	С-Н	C7.10	110E018,	4hr	N-498-1	10/17/99
		Cooling			C7.20	Sh.1			wo
		Water			C7.30	110E018,			9908198
					C7.40	Sh.2			
					C7.50	110E018,			
					C7.60	Sh.3			
					C7.70				
					C7.80				
	CC	Comp.	2	С-Н	C7.10	110E018,	4hr	N-498-1	10/17/99
		Cooling			C7.20	Sh.2			WO
		Water			C7.30				9908198
					C7.40				
					C7.50				
ļ					C7.60				
					C7.70				
		l	L		C7.80	l			

Press	ID	System	Code	Catgy	Item	CBD	Hold	Code	Date
Test # Int-Per-#		Name	Class	No.	No.	unless * =GLD	Time	Case	Complete/ WO #
3-3-18	RC	Reactor Coolant	1	B-P	B15.20 B15.30 B15.40 B15.50 B15.60 B15.70	541F091, Sh.2 541F091, Sh.3 110E018, Sh.1 110E017, Sh. 1 541F092, Sh.1 684J741 Sh.3	None	N/A	12/3/99 WO 9900818
3-3-20	RH	Residual Heat Removal	2	С-Н	C7.30 C7.40 C7.50 C7.60 C7.70 C7.80	110E017, Sh. 1 110E017, Sh. 2 110E017, Sh. 3 110E018, Sh 1 110E018, Sh.4 541F092, Sh 1	4hr	N-498-1	10/17/99 WO 9908199
	RH	Residual Heat Removal	2	С-Н	C7.60 C7.70 C7.80	110E017, Sh. 1 110E017, Sh. 2 110E018, Sh 1 110E018, Sh.4 541F092, Sh 1	4hr	N-498-1	10/17/99 WO 9908199
3-3-25	SI	Cont. Spray	2	С-Н	C7.30 C7.40	110E017, Sh.3	Flow	n/a	11/26/99 WO 9900946
3-3-31	SI	Safety Injection	2	С-Н	C7.30 C7.40 C7.50 C7.60 C7.70 C7.80	110E017, Sh.2	10min	n/a	11/17/99 WO 9908200

Press	ID	System	Code	Catgy	Item	CBD	Hold	Code	Date
Test #	12	Name	Class	No.	No.	unless *	Time	Case	Complete/
Int-Per-#		11.		2.0.	2,00	=GLD			WO#
	~~	~ ~		~ ~~	C# 00		10		11/15/00
3-3-32	SI	Safety	2	С-Н		110E017,	10min	n/a	11/17/99
		Injection			C7.40	Sh.2			WO
					C7.50				9908203
					C7.60				
į					C7.70				
					C7.80				10/21/00
3-3-48	HV	HVAC	2	C-H		M-215,	APP-J	N-522	10/24/99
					C7.40	Sh.2			WO
					C7.70				9900920
					C7.80				
3-3-49	HV	HVAC	2	C-H		M-215,	APP-J	N-522	10/24/99
ļ					C7.40	Sh.2			WO
1					C7.70				9900921
					C7.80				
3-3-52	HV	HVAC	2	C-H		M-215,	APP-J	N-522	11/30/99
					C7.40	Sh.1			wo
					C7.70				9900946
					C7.80				
3-3-54	HV	HVAC	2	C-H		M-224	APP-J	N-522	10/21/99
					C7.40				wo
					C7.70				9900922
					C7.80				
3-3-55	HV	HVAC	2	C-H	C7.30	M-224	APP-J	N-522	10/21/99
					C7.40				wo
					C7.70				9900923
					C7.80				
3-3-56	HV	HVAC	2	С-Н	C7.30	M-224	APP-J	N-522	10/21/99
3-3-30	пγ	HVAC	^	C-H	C7.40	141-224	AFF-J	11-322	WO
					C7.70				9900924
1					C7.80				9900924
3-3-57	HV	HVAC	2	C-H	C7.30	M-224	APP-J	N-522	11/1/99
					C7.40				WO
					C7.70				9900904
					C7.80				
3-3-58	HV	HVAC	2	C-H	C7.30	M-224	APP-J	N-522	10/28/99
					C7.40				wo
					C7.70				9900905
					C7.80				
3-3-59	HV	HVAC	2	С-Н	C7.30	M-224	APP-J	N-522	10/28/99
J-J-J-	11 4	IIVAC		O-11	C7.40	141-774	73.13	11-322	WO
					C7.70		1		9900895
					C7.80				1,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
							<u> </u>		<u> </u>

Wisconsin Electric Power Company 231 West Michigan Ave. Milwaukee, Wisconsin 53201 National Board Number for Unit: N/A

Press	ID	System	Code	Catgy	Item	CBD	Hold	Code	Date
Test #		Name	Class	No.	No.	unless *	Time	Case	Complete/
Int-Per-#						=GLD			WO#
3-3-66	IA	Instrument	2	С-Н	C7.30	M-209,	APP-J	N-522	11/19/99
3-3-00	11.	Air	_	0 11	C7.40	Sh 7	1111	11022	wo
		1111			C7.70	,			9900907
					C7.80				
3-3-68	IA	Instrument	2	С-Н	C7.30	M-209,	APP-J	N-522	11/29/99
		Air			C7.40	Sh 7			wo
					C7.70				9900908
					C7.80				
3-3-71	RMW	Reactor	2	C-H	C7.30	541F091,	APP-J	N-522	10/29/99
	N2	Water			C7.40	Sh.2			wo
	VENT	Make-up			C7.70	·			9900903
		N2 & Vent			C7.80				
3-3-72	RMW	Reactor	2	C-H	C7.30	541F091,	APP-J	N-522	11/15/99
	N2	Water			C7.40	Sh.2			wo
	VENT	Make-up			C7.70	}			9900893
		N2 & Vent			C7.80				
3-3-73	RMW	Reactor	2	C-H	C7.30	541F091,	APP-J	N-522	11/26/99
	N2	Water			C7.40	Sh.2			WO
	VENT.	Make-up			C7.70				9900910
		N2 & Vent			C7.80				1.15-150
3-3-77	SA	Service Air	2	С-Н	C7.30	*M-209,	APP-J	N-522	11/27/99
					C7.40	Sh. 2	! !		WO
					C7.70				9900909
					C7.80	60.170.71	122	37.500	11/22/00
3-3-80	WD	Waste	2	С-Н	C7.30	684J971,	APP-J	N-522	11/22/99
		Disposal			C7.40	Sh.1A			WO
	1				C7.70				9900919
		***		O.II	C7.80	C041070	A DD T	N 500	10/26/00
3-3-84	WD	Waste	2	C-H	C7.30	684J972,	APP-J	N-522	10/26/99
		Disposal			C7.40	Sh.1			WO 000013
					C7.70				9900913
			<u> </u>		C7.80	<u></u>	<u> </u>	L	

### **UNIT 1 REFUELING 25**

### REPAIR/REPLACEMENT SUMMARY REPORT

**FOR** 

**FORM NIS-2** 

Reviewed by: Approved by: Sand Manuard Date: 3-13-2000

Approved by: Sand Manuard Date: 3/13/2000

### **Acronyms**

ASME American Society of Mechanical Engineers

CR Condition Report

MR Modification Request

MT Magnetic Particle Examination

NDE Nondestructive Examination

NRC Nuclear Regulatory Commission

PBNP Point Beach Nuclear Plant

PT Dye Penetrant Examination

RT Radiographic Examination

RRM Repair/Replacement/Modification

UT Ultrasonic Examination

VT Visual Examination

WE Wisconsin Electric Power Company

WO Maintenance Work Order

### **Table of Contents**

- 1.0 INTRODUCTION
- 2.0 CODE CASES AND INTERPRETATIONS
- 3.0 ABSTRACT OF REPAIR/REPLACEMENT

# UNIT 1 REFUELING 25 REPAIR/REPLACEMENT SUMMARY

### 1.0 INTRODUCTION

From July 15, 1998 to December 14, 1999, repairs and replacements were performed on items at PBNP Unit 1. These repairs and replacements were completed during the second examination of the third period, of the third 10-year interval at PBNP Unit 1. The time interval for this examination period included the Unit 1 Refueling 25 outage (U1R25) that ran from October 16, 1999 to December 9, 1999.

#### 2.0 CODE CASES AND INTERPRETATIONS

This report used the following Code Cases and Interpretations:

- 2.1 ASME Code Interpretation, Section VIII-1-83-17, which allows for computer generated data report forms to be used in place of Code forms as long as size, arrangement, and content are identical.
- 2.2 Relief request PTP-3-06 which allows the use of Code Case N-416-1.

#### 3.0 ABSTRACT OF REPAIR/REPLACEMENT

Repairs/replacements performed on ASME Class 1, 2, MC and CC items are documented on the attached NIS-2 forms. Repairs/replacements on ASME Class 3 items are documented on NIS-2 forms and maintained on file at PBNP. They are summarized here, but are not included in this report in accordance with ASME Section XI, IWA-6210(c).

RRM 96-0023 and 97-0040, WO 932810, 9403213

COMPONENT: SW-00009, South Zurn Strainer Inlet Valve

CLASS: 3

DESCRIPTION: Replaced SW-00009 with a rebuilt valve and replaced bolting.

RRM 96-0058, 96-0059, 96-0060, WO 9607498

COMPONENT: Piping HB-19, PS HB-19-H108, Service Water Piping and Piping Support

CLASS: 3

DESCRIPTION: Replace pipe support, install sock-o-let fitting connection and replace 2 leaking elbows

as an upgrade to service water piping.

RRM 97-0016, WO 9702081, 9702344

COMPONENT: 1P-011A, Component Cooling Water Pump

CLASS: 2

DESCRIPTION: Removed 2P-011A pump and installed in place of 1P-011A.

RRM 97-0028, WO 9703454, 9703457 through 9703460

COMPONENT: PS AC 601R-5-A, PS CH 601R-1-F, PS CH 601R-1-G, PS CH 601R-1-H,

PS CH 601R-1-K, Residual Heat Removal Pipe Supports

CLASS: 2

DESCRIPTION: Remove piping supports PS AC 601R-5-A, PS CH 601R-1-F and G. Install new support

design on PS AC 601R-1-H and K.

RRM 97-0030, WO 9710084 through 9710089

COMPONENT: CV-00286, CV-00287, CV-00288, CV-00289, CV-00290, CV-00291, Charging Pump

Discharge Gate Valve

CLASS: 2

DESCRIPTION: Replace charging pump discharge valves in accordance with MR 97-010.

RRM 97-0049, WO 9706752, 9706753

COMPONENT: C-1, Containment Equipment Access Air Lock

CLASS: MC

DESCRIPTION: Rebuild pressure equalizing ball valves and replace hatch windows.

RRM 97-0057, WO 97009749, 9709750

COMPONENT: HV-00632, HV-00633, HV-00808, HV-00809, HV-00816, HV-00817, HV-00818,

Containment Isolation Valves

CLASS: 2

DESCRIPTION: Remove containment isolation valves, cut and cap piping by welding caps per

MR 96-068\*A.

RRM 97-0058, WO 9711342 through 9711346

COMPONENT: RC-00523, RC-00545C, RC-00546C, RC-00547C, RC-00548C

CLASS: 1

DESCRIPTION: Installation of relief valves for overpressurization protection of piping sections.

RRM 97-0060, 98-0093, WO 9712277, 9808960

COMPONENT: P-004B, Boric Acid Transfer Pump

CLASS: 2

DESCRIPTION: Replace with spare boric acid pump.

RRM 97-0066, WO 9713394, 9713396, 9713397, 9713399, 9713400, 9713401, 9713402, 9713404 through 9713411

COMPONENT: PS CH 151R-2-S5, PS CH 151R-2-S18, PS CH 151R-2-S19A, PS CH 151R-2-S24,

PS CH 151R-2-S31, PS CH 151R-2-S71, PS CH 151R-2-S47, PS CH 151R-1-S53, PS CH 2501R-1-S34, PS CH 2501R-1-S37, PS CH 2501R-1-S40, PS CH 2501R-1-S45,

PS CH 2501R-1-S57, PS CH 2501R-1-S59, PS CH 2501R-1-S60, Chemical and

Volume Control Pipe Supports

CLASS: 2

DESCRIPTION: Add one new pipe support, remove an existing pipe support and modify thirteen existing pipe supports.

RRM 97-0067, WO 9700054

COMPONENT: C-2, Containment Personnel Access Air Lock

CLASS: MC

DESCRIPTION: Replace upper hatch remote operation shaft.

RRM 97-0068, WO 9700839, 9713501

COMPONENT: RH-00700, RHR Pump Suction Header Valve

CLASS: 1

DESCRIPTION: Seal weld body-to-bonnet joint.

RRM 97-0069, WO 9713649

COMPONENT: C-2, Containment Personnel Access Air Lock

CLASS: MC

DESCRIPTION: Replace quad ring seals on outer door ball valve shaft.

RRM 97-0074, WO 9710452

COMPONENT: PS HB-19-HA2, PS HB-19-HB2, PS HB-19-HB3, PS HB-19-H200, PS HB-19-R104B.

PS HB-19-R200, PS HB-19-R204, PS HB-19-R204D, PS HB-19-R205,

PS HB-19-R206, PS HB-19-R208, PS HB-19-R210, Service Water Pipe Supports

CLASS: 2

DESCRIPTION: Modify eight existing pipe supports and add three new pipe supports.

RRM 97-0075, 98-0039, WO 9713162

COMPONENT: PS HB-19-H001, PS HB-19-H002, PS HB-19-H97, PS HB-19-H98, PS HB-19-H100,

PS HB-19-H111, PS HB-19-H112, PS HB-19-H119, PS HB-19-H120, PS HB-19-H126, PS HB-19-H128, PS HB-19-H217, PS HB-19-S512, PS HB-19-S551, PS HB-19-S552, PS HB-19-S553, PS HB-19-S559, PS HB-19-S564, PS HB-19-S585, Service Water Pipe

Supports

CLASS: 3

DESCRIPTION: Modify, remove and add pipe supports and repair indication by support HB-19-S512.

RRM 97-0077, WO 9701241

COMPONENT: MS-00228, Steam Generator Header Drain & Trap Isolation Valve

CLASS: 2

DESCRIPTION: Remove old valve and install with new valve.

RRM 97-0084, WO 9709863, 9709864

COMPONENT: SI-00869A and B, Containment Spray Nozzle Header Air Test Connection Valves

CLASS: 2

DESCRIPTION: Replace weldolets with reducing tees.

RRM 97-0086, WO9713360

COMPONENT: SI-00859A, Recirc Check Valve

CLASS: 2

DESCRIPTION: Remove existing valve and weld in new replacement valve.

RRM 97-0087, WO 9713376

COMPONENT: SI-00859B, Recirc Check Valve

CLASS: 2

DESCRIPTION: Cut bonnet seal weld, remove internals, lap seat and seal weld bonnet.

RRM 98-0001, WO 9701443

COMPONENT: PS SI 1501R-3-S230, PS SI 1501R-2-H19, PS SI 845E-2, PS SI 878A-1, PS SI 878B-3,

PS SI 878D-2, PS SI 887-2, Safety Injection Pipe Supports

CLASS: 1/2

DESCRIPTION: Remove 3 piping supports and modify 4 supports per MR 96-028\*A.

RRM 98-0002, WO 9800774

COMPONENT: PS AC 601R-2-R334-2, PS AC 601R-2-H2, PS AC 601R-2-R351-1,

PS AC 601R-2-S354, PS AC 601R-3-H4, PS CH 2502R-2-SK3, PS CH 2502R-3-S767,

PS CH 2502R-3-S909, PS CH 2502R-3-H11, PS CH 2502R-3-H12,

PS SI 151R-2-H202, PS SI 151R-7-H3, PS SI 151R-7-H4

CLASS: 2

DESCRIPTION: Modify 13 pipe supports in accordance with MR 96-028\*B.

RRM 98-0009, WO 9800902 through 9800918, 9801065

COMPONENT: PS CH 151R-2-S13, PS CH 151R-2-S29, PS CH 151R-2-S32, PS CH 151R-2-46,

PS CH 151R-2-S52, PS CH 151R-2-S66, PS CH 151R-2-S74, PS CH 151R-2-S84, PS CH 151R-2-S86, PS CH 151R-2-S87, PS CH 2501R-1-S41, PS CH 2501-1-S42, PS CH 2501R-1-S43, PS CH 2501R-1-S44, PS CH 2501R-1-S61, PS CH 2501R-1-S62.

PS CH 2501R-1-S64, PS CH 2501R-1-S65, Chemical and Volume Control Pipe

Supports

CLASS: 2

DESCRIPTION: Modify 15 pipe supports, replace existing U-bolt and strengthen welds/structural

members.

RRM 98-0010, WO 9506306

COMPONENT: BS-00334A, Boric Acid Transfer Pump Suction Valve

CLASS: 2

DESCRIPTION: Replaced diaphragm and bonnet.

RRM 98-0011, WO 9610267

COMPONENT: BS-00332, Boric Acid Transfer Pump Discharge Valve

CLASS: 2

DESCRIPTION: Replaced diaphragm and bonnet.

RRM 98-0014, WO 9711347

COMPONENT: HX-005, Seal Water Heat Exchanger

CLASS: 2

DESCRIPTION: Replaced studs and nuts due to corrosion.

RRM 98-0015, WO 9605860 through 9605867, 9712863

COMPONENT: RC-00501A, RC-00501B, RC-00501C, RC-00502, RC-00505, RC-00506A.

RC-00506B, RC-00506C, Reactor Coolant Loop A/B Cold Leg Low/High Side Root

Valve

CLASS: 1

DESCRIPTION: Replace flow elbow tap isolation valves and weld tubing connection to new valves.

RRM 98-0016, WO 9802172

COMPONENT: C-1, Containment Equipment Access Air Lock

CLASS: MC

DESCRIPTION: Adjust packing.

RRM 98-0019, WO 9706657

COMPONENT: SW-00636, Hose Reel Isolation Valve

CLASS: 3

DESCRIPTION: Replace valve with new valve.

RRM 98-0021, 98-0055, 99-0083, WO 9715049, 9810854

COMPONENT: FM-Thimbles, Incore Flux Mapping Thimble Tubes

CLASS: 1

DESCRIPTION: Install bronze ball valve and plug on incore thimbles and replace Swagelok fitting with

like component. Temporary modification for cavity flood up during refueling.

RRM 98-0022, WO 9802358, 9805174, 9805175

COMPONENT: HX-055A-1, HX-055A-2, Emergency Diesel Generator Coolant Heat Exchanger

CLASS: 3

DESCRIPTION: Replace tube bundle sections and bolting with identical spares.

RRM 98-0023, WO 9714683, 9804750

COMPONENT: C-1, Containment Equipment Access Air Lock

CLASS: MC

DESCRIPTION: Replace equipment access airlock flange seals.

RRM 98-0024, WO 9801142

COMPONENT: C-2, Containment Personnel Access Air Lock

CLASS: MC

DESCRIPTION: Replace seals on shafts.

RRM 98-0025, 98-0081, WO 9801933

COMPONENT: C-1, Containment Equipment Access Air Lock

CLASS: MC

DESCRIPTION: Replace inner bulkhead door shaft and shaft seals on equipment hatch.

RRM 98-0028, WO 9715363, 9715366

COMPONENT: CV-01342, CV-01343, Thermal Relief Bypass Valve

CLASS: 1/2

DESCRIPTION: Install relief valves.

RRM 98-0033, WO 9709865

COMPONENT: P-032B, Service Water Pump

CLASS: 3

DESCRIPTION: Replace rotating assembly and pump columns.

RRM 98-0034, 98-0073, WO 9709866

COMPONENT: P-032E, Service Water Pump

CLASS: 3

DESCRIPTION: Replace rotating assembly, pump column and expansion joint stud.

RRM 98-0038, WO 9611048

COMPONENT: MS-02016, SG Heat Exchanger Header Atmospheric Steam Dump Control Valve

CLASS: 2

DESCRIPTION: Replace body-to-bonnet stud and nut.

RRM 98-0040, WO 9804688

COMPONENT: HX-001A, Steam Generator

CLASS: 1

DESCRIPTION: Replace helicoil insert with like-for-like.

RRM 98-0041, WO 9803215, 9803216, 9803217, 9803218

COMPONENT: R-1, Reactor Vessel and Assembly

CLASS: 1

DESCRIPTION: Remove existing part length control rod drive mechanisms and replace with a threaded

and seal welded cap.

RRM 98-0042, 98-0087, WO 9700847

COMPONENT: RH-00720, Residual Heat Removal Return to Reactor Coolant System Gate Valve

CLASS: 1

DESCRIPTION: Replace stud and seal weld body-to-bonnet joint.

RRM 98-0044, WO 9714858

COMPONENT: P-001A, Reactor Coolant Pump

CLASS: 1

DESCRIPTION: Replace 18 lower seal housing cap screws.

RRM 98-0045, WO 9805019

COMPONENT: RH-00701, Residual Heat Removal Pump Suction Header Valve

CLASS: 1

DESCRIPTION: Remove hard facing and replace with Stellite #21 by welding.

RRM 98-0046, WO 9700174

COMPONENT: CV-00145, Non-Regen Heat Exchanger Outlet Temperature Control Valve

CLASS: 2

DESCRIPTION: Replace 12 studs in the inlet flange.

RRM 98-0049, 98-0054, WO 9715365, 9805597

COMPONENT: CV-01299, Excess Letdown Heat Exchanger from Reactor Coolant Loop A Cold Leg

Gate Valve

CLASS: 1

DESCRIPTION: Replace disc valve and body studs and nuts.

RRM 98-0050, WO 9805465, 9805491 through 9805502, 9805755

COMPONENT: PS RC 2501R-14-A1003, PS RC 2501R-14-A1004, PS RC 2501R-14-A1005,

PS RC 2501R-14-A1006, PS RC 2501R-14-H200, PS RC 2501R-14-H201, PS RC 2501R-14-S1A, PS RC 2501R-14-S2A, PS RC 2501R-14-S1B, PS RC 2501R-14-101X, PS RC 2501R-14-105G, PS RC 2501R-14-106G.

PS RC 2501R-14-112G, Reactor Coolant Pipe Supports

CLASS: 1

DESCRIPTION: Modify 13 pipe supports.

RRM 98-0053, WO 9805503, 9805505 through 9805517, 9805521 through 9805529

COMPONENT: PS RC 151R-4-SA, PS RC 151R-4-SB, PS RC 151R-4-SN2, PS RC 151R-4-SN3,

PS RC 151R-4-S8, PS RC 151R-4-S10, PS RC 151R-4-S11, PS RC 151R-4-S12A, PS RC 151R-4-S12B, PS RC 151R-4-S13, PS RC 151R-4-S14, PS RC 151R-4-S15,

PS RC 151R-4-S16, PS RC 151R-4-S17, PS RC 151R-4-S18, PS RC 151R-4-S19,

PS RC 151R-4-S20, PS RC 151R-4-S21, PS RC 151R-4-S22, PS RC 151R-4-S23,

PS RC 151R-4-S24, PS WD 151R-1-S6, PS WD 151R-1-S7, Reactor Coolant and Waste

Disposal Pipe Supports

CLASS: 1

DESCRIPTION: Modify 21 pipe supports and add 2 new pipe supports.

RRM 98-0072, WO 9806371

COMPONENT: DA-00212, Starting Air Compressor Discharge Check Valve

CLASS: 3

DESCRIPTION: Replace valve.

RRM 98-0074, WO 9807123

COMPONENT: CV-00369A, Residual Heat Removal to Letdown Crossconnect Globe Valve

CLASS: 2

DESCRIPTION: Replace valve.

RRM 98-0075, WO 9806097

COMPONENT: GS-00003, Letdown Gas Stripper Prefilter Inlet Valve

CLASS: 2

DESCRIPTION: Replace bonnet of diaphragm.

RRM 98-0076, WO 9807576

COMPONENT: HX-015A5, HX-015A6, Containment Accident Recirc Heat Exchanger

CLASS: 3

DESCRIPTION: Replace existing bolts and nuts.

RRM 98-0079, WO 9810147

COMPONENT: P-001A-M, Reactor Coolant Pump Motor

CLASS: 2

DESCRIPTION: Replace flex hoses to lower bearing cooler.

RRM 98-0080, WO 9806431

COMPONENT: C-2, Containment Personnel Access Air Lock

CLASS: MC

DESCRIPTION: Replace existing threaded connections with new pipe caps.

RRM 98-0082, WO 9801141

COMPONENT: C-2, Containment Personnel Access Air Lock

CLASS: MC

DESCRIPTION: Replace door seal.

RRM 98-0084, WO 9810797

COMPONENT: DPI-04197D2, Containment Air Lock Inner Door Differential Pressure Indicator

CLASS: MC

DESCRIPTION: Replace gauge and installed new pipe elbow and nipple.

RRM 98-0085, WO 9811217

COMPONENT: P-029-T, Auxiliary Feedwater Turbine-Driven Pump Turbine

CLASS: 3

DESCRIPTION: Repair cracked braze joint.

RRM 98-0086, WO 9811536

COMPONENT: HS-2, Steam Generator Main Steam Line East Snubber

CLASS: 2

DESCRIPTION: Remove and repair snubber.

RRM 98-0088, WO 9704382

COMPONENT: P-032C, Service Water Pump

CLASS: 3

DESCRIPTION: Replace rotating assembly and pump columns.

RRM 98-0090, WO 9812290

COMPONENT: PS SI-151-R-1-N162, PS SI-151-R-1-N200, PS SI-151-R-1-N241, PS SI-151-R-1-N375,

PS SI-151-R-1-N705, PS SI-151-R-1-N725, PS SI-151-R-1-N902, PS SI-151-R-1-SNF,

PS SI-151-R-1-S4, PS SI-151-R-1-S5, PS SI-151-R-1-S16, PS SI-151-R-1-S17, PS SI-151-R-1-S19A, PS SI-151-R-1-S21, PS SI-151-R-1-S28, Safety Injection Pipe

Supports

CLASS: 2

DESCRIPTION: Modify, repair and add pipe supports.

RRM 98-0095, WO 9705972

COMPONENT: K-003B, Service Air Compressor

CLASS: 3

DESCRIPTION: Replace existing union and piping.

RRM 98-0100, WO 9812291

COMPONENT: PS SI 151R-1-S1, PS SI 151R-1-S5, PS SI 151R-1-S6, Safety Injection Piping Supports

CLASS: 2

DESCRIPTION: Modify pipe supports.

RRM 98-0107, WO 9712405

COMPONENT: P-032F, Service Water Pump

CLASS: 3

DESCRIPTION: Replace pump rotating assembly, pump columns, bolting and stuffing box.

RRM 98-0116, WO 9605178

COMPONENT: P-004A, Boric Acid Transfer Pump

CLASS: 2

DESCRIPTION: Replace pump with new pump and pump flange fasteners.

RRM 98-0117, WO 9704149

COMPONENT: GS-00001, Letdown Supply Valve

CLASS: 2

DESCRIPTION: Replace bonnet, study and nuts due to boric acid corrosion.

RRM 98-0119, WO 9803475

COMPONENT: P-032F, Service Water Pump

CLASS: 3

DESCRIPTION: Install accelerometers on pump second stage bowl.

RRM 98-0121, WO 9810432

COMPONENT: HX-012C, Component Cooling Water Heat Exchanger

CLASS: 3

DESCRIPTION: Replace end flange bolt.

RRM 99-0011, WO 9812506, 9812507

COMPONENT: AF-00100, AF-00101, Steam Generator Auxiliary Feedwater First Off Check Valve

CLASS: 2

DESCRIPTION: Replace existing valves with new valves and weld flanged end fittings to existing piping.

New flange fasteners required to support installation.

RRM 99-0023, WO 9904739

COMPONENT: HB-19-SK-11, HB-19-SK-12, HB-19-SK-13, HB-19-SK-13M, HB-19-SK-14, Service

Water Pipe Supports

CLASS: 3

DESCRIPTION: Modify/reinforce pipe supports.

RRM 99-0024, WO 9803473

COMPONENT: P-032B, Service Water Pump

CLASS: 3

DESCRIPTION: Install accelerometers on pump second stage bowl.

RRM 99-0025, WO 9806094

COMPONENT: HB-19-S4, HB-19-SK-1, HB-19-SK-2, HB-19-SK-3, HB-19-SK-5, HB-19-SK-S4A,

HB-19-SN1, Service Water Pipe Supports

CLASS: 3

DESCRIPTION: Modify/remove existing pipe supports. Add one new pipe support.

RRM 99-0026, WO 9806616

COMPONENT: SW-00032B, Service Water Pump Discharge Check Valve

CLASS: 3

DESCRIPTION: Replace body-to-bonnet bolts and nuts.

RRM 99-0029, WO 9712295, 9712450, 9907830, 9907831

COMPONENT: RC-00515, RC-00516, Reactor Coolant Power Operated Relief Isolation Valves

CLASS: 1

DESCRIPTION: Replace wedge gate valves with disc gate valves.

RRM 99-0034, WO 9904738

COMPONENT: HB-19-SK-12, HB-19-SK-13, HB-19-SK-13M, HB-19-SK-14, Service Water Pipe

**Supports** 

CLASS: 3

DESCRIPTION: Modify existing and add new pipe supports.

RRM 99-0038, WO 9904754, 9904755

COMPONENT: HS-AC-601R-3-R-350, HS-AC-601R-3-R-356, RHR Valve Gallery Snubbers

CLASS: 2

DESCRIPTION: Remove hydraulic snubbers.

RRM 99-0041, WO 9908604

COMPONENT: EB-10-H4, Auxiliary Feedwater Pipe Support

CLASS: 2

DESCRIPTION: Modify pipe support.

RRM 99-0042, WO 9908595

COMPONENT: HB-19-H244, Service Water Pipe Support

CLASS: 3

DESCRIPTION: Modify pipe support.

RRM 99-0043, 99-0070, WO 9815261 through 9815291

COMPONENT: Q-03, Q-04, Q-05, Q-06, Q-07, Q-08, Q-09, Q-10, Q-11, Q-12, Q-13, Q-14, Q-16, Q-17,

Q-18, Q-19, Q-23, Q-24, Q-25, Q-26, Q-27, Q-38, Q-40, Q-42, Q-47, Q-49, Q-51, Q-53,

Q-55, Q-56, Q-57, Electrical Containment Penetrations

CLASS: MC

DESCRIPTION: Remove nitrogen purge vent valve and associated tubing from monitor rings.

RRM 99-0044, WO 9610984

COMPONENT: Z-024B2, Spent Fuel Pool Upender

CLASS: 3

DESCRIPTION: Weld stainless steel cable support brackets to spent fuel pool liner.

RRM 99-0047, WO 9911478

COMPONENT: SI-00857B, Residual Heat Removal Heat Exchanger Outlet to Safety Injection Pump

Suction Valve

CLASS: 2

DESCRIPTION: Remove manual operated valve and replace with motor operated valve.

RRM 99-0050, WO 9908478

COMPONENT: RH-00701, Residual Heat Removal Pump Suction Header Valve

CLASS: 1

DESCRIPTION: Seal weld body-to-bonnet mating area.

RRM 99-0052, 99-0077, WO 9902394

COMPONENT: CC-00779, Component Cooling Surge Tank Relief Valve to Waste HUT

CLASS: 2

DESCRIPTION: Replace specified machine bolts and fasteners with studs and nuts.

RRM 99-0053, WO 9902476

COMPONENT: P-001B, Reactor Coolant Pump

CLASS: 1

DESCRIPTION: Replace lower reactor coolant pump seal housing cap screws.

RRM 99-0054, WO 9901211 COMPONENT: Snubber Spare

CLASS: 1

DESCRIPTION: Install new pivot end on snubber.

RRM 99-0055, 99-0056, 99-0057, WO 9908440

COMPONENT: MS-00240, Steam Generator Header First Off Isolation Valve

CLASS: 2

DESCRIPTION: Replace valve.

RRM 99-0058, WO 9902926

COMPONENT: CV-D-11, Excess Letdown Heat Exchanger Outlet Drain Valve

CLASS: 1

DESCRIPTION: Replace existing valve.

RRM 99-0061, WO 9917875

COMPONENT: C-1-D1V, Containment Outer Bulkhead Door Equalizing Vent Valve

CLASS: MC

DESCRIPTION: Replace valve with rebuilt spare.

RRM 99-0062, WO 9907834

COMPONENT: P-015A, Safety Injection Pump

CLASS: 2

DESCRIPTION: Replace casing studs.

RRM 99-0066, WO 9918345

COMPONENT: T-001, Pressurizer Tank

CLASS: 1

DESCRIPTION: Replace manway cover bolts.

RRM 99-0072, WO 9908020

COMPONENT: RC-00526A, Steam Generator Channelhead Drain

CLASS: 1

DESCRIPTION: Remove valve and weld valve back in place.

RRM 99-0073, WO 9918424

COMPONENT: PIPE CH 2501R-01, Seal Water through Reactor Coolant Pump Piping

CLASS: 1

DESCRIPTION: Replace studs and bolts due to boric acid buildup.

RRM 99-0074, WO 9918021

COMPONENT: HX-015A8, Containment Accident Recirc Heat Exchanger

CLASS: 3

DESCRIPTION: Repair through wall leaks by silver brazing (seal weld).

RRM 99-0075, WO 9918162

COMPONENT: HX-015C1, Containment Accident Recirc Heat Exchanger

CLASS: 3

DESCRIPTION: Repair through wall pinhole leak by silver brazing (seal weld).

RRM 99-0076, WO 9900883

COMPONENT: C-3, Containment Fuel Transfer Tube

CLASS: MC

DESCRIPTION: Replace gaskets.

RRM 99-0079, WO 9918210

COMPONENT: MS-05959, Steam Generator Blowdown Isolation Valve

CLASS: 2

DESCRIPTION: Replace valve plug.

RRM 99-0081, WO 9918630

COMPONENT: HX-015D, Containment Accident Recirc Fan Motor Cooling Coil

CLASS: 3

DESCRIPTION: Replace return side headers, pipe flanges and flange bolting and nuts.

RRM 99-0082, WO 9902404 COMPONENT: CV-00257

CLASS: 2

DESCRIPTION: Replaced valve with in-stock spare.

		· · · · · · · · · · · · · · · · · · ·									
1.	Owner	Wisconsin Electric			Date Fe	bruary 26	, 1997				
	231 W. N	Aichigan Ave., Milw Addre		1	Sheet 1		of <u>2</u>				
2.	2. Plant Point Beach Nuclear Plant Name				Unit 1	Unit 1					
	6610 Nuclear Road, Two Rivers, WI 54241					WO 9702081, 9702344					
		Addre	ess		Repair Orga	nization 1	P.O. No., Job No.	Etc.			
3.	Work Per	formed By: Wisc	onsin Electric Po Name	ower Co.	Type Code Authorization	-	tamp N/A N/A				
	6610 Nuc	clear Road, Two Riv Addre			Expiration I	Date	N/A				
<ul><li>4.</li><li>5.</li><li>6.</li></ul>	. Identification of System: Component Cooling  . (a) Applicable Construction Code B31.1 19 67 Edition, None Addenda, N/A Code Case Westinghouse Spec. 676370  (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda										
	lame of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)			
P-01	1A	Ingersoll Rand Co.	0568-29	N/A	N/A	N/A	Replacement	No			
	······································										
7.	Description	on of Work: Rem	oved 2P-011A pt	ımp and ins	talled in place o	f 1P-011	A pump				
8.	Tests Cor	nducted: Hydrostat Other		Pneumatic	-	minal Op Fest Temp	erating Pressure  97 °F	$\boxtimes$			

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

			Sheet	2	of _	2
	Form NIS-2 Co	atinued				
9. Remarks RRM 97-0016, CR 0	)-0638					
	Applicable Manufactur	er's Data Reports to be attache	d.	-		
			<del></del>			
	<del></del>	· · · · · · · · · · · · · · · · · · ·	<del></del>			<del></del>
	<del></del>					
	CERTIFICATE OF C	OMPLIANCE				
			,		ı	
We certify that the statements ma	de in the report are corre			rms to ti	ie ruies	5 01
the ASME Code, Section XI.		repair or replacemen	at			
Type Code Symbol Stamp N/.	<i>A</i>				······································	
						;
Certificate of Authorization No. Do	cket 50-266	Expiration Date	N/A			
	10					
Signed / My (() 10	, ISI Coor	dinator Date	<u>- 3</u>	, 20<	<u> </u>	_
Owner on Owner's Designee, Ti	le					
CER	TIFICATE OF INSER	ICE INSPECTION				
I, the undersigned, holding a valid						
Inspectors and the State of Province of						
the components described in this Own						
that to the best of my knowledge and					e measi	ures
described in this Owner's Report in a	cordance with the requi	ements of ASME Code,	Section 2	XI.		
				•		ı
By signing this certificate, neither						
concerning the examinations and corn Inspector nor his employer shall be li						
kind arising from or connected with t		iy personar mjury or prof	perty dan	iage of a	1 1022 0	ı any
kind arising from or connected with t	на шаресноп.					
1 1 1 11	<b>~</b> · ·	10001 1111 10000	<b>.</b> , .,	NT A		
Joh Sault	Commissions	10731, WI-100057		N.A.		
Inspector's Signature		National Board, State, Pr	rovince, a	and End	orseme	nts

Date March 6 20 00

				<del></del>				
1.	Owner	Wisconsin Electric			Date	July 18, 199	7	
		Nam	e					
	231 W. Mi	chigan Ave., Milw Addre		1	Sheet _	1	of _2	
2.	Plant I	Point Beach Nuclea			Unit _	1		·
		Nam	e					
	6610 Nucl	ear Road, Two Riv					7 through 97034	
		Addre	ess		Repair C	Organization I	P.O. No., Job No.	Etc.
3.	Work Perfe	ormed By: Wisc	onsin Electric Po	ower Co.	Type Co	de Symbol S	tamp N/A	
	((10.))		Name			zation No.	N/A	
	6610 Nucl	ear Road, Two Rive			Expiration	on Date	N/A	
4.	Identificati	on of System: R	esidual Heat Rer	noval				
5.	(a) Applic	able Construction	Code <u>B31.1</u> 19	67 Editio	on, None A	ddenda, N/A	Code Case	
	Bechte	el Spec 6118-M-78	AISC Sixt	h Edition	MSS-S	P-58 1992 Ed	lition	
	(b) Applic	able Edition of Se	ction XI Utilized	for Repairs	s or Replacer	nents 19 <u>86, N</u>	No Addenda	
6.	Identificati	on of Components	Repaired or Rep	laced and R	eplacement	Components		
			T	T	1		<del></del>	r
		:		National			Repaired, Replaced,	ASME Code
	lame of	Name of	Manufacturer	Board	Other	Year	or	Stamped
	mponent	Manufacturer	Serial No.	No.	Identification		Replacement	(Yes or No)
	C 601R-5-A	None	None	N/A	N/A	N/A	Replacement	No
	I 601R-1-F	None	None	N/A	N/A	N/A	Replacement	No
	I 601R-1-G	None	None	N/A	N/A	N/A	Replacement	No
	I 601R-1-H	None	None	N/A	N/A	N/A	Replacement	No
PS CF	I 601R-1-K	None	None	N/A	N/A	N/A	Replacement	No
	D	CW 1 D		. 20 40	(010 5 1 7)		- 10 - 11	
7.	Description		ove piping suppo ort design on PS			S CH 601R-1-	-F and G. Install	new
	_							
8.	Tests Cond	•		Pneumatic		_	erating Pressure	
		Other	∐ Pres	ssure	psi	Test Temp	·°F	

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Form NIS-2 Continued
9. Remarks RRM 97-0028
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Type Code Symbol Stamp
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed, ISI Coordinator Date,
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements
Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements  Date March 7 2000

Sheet <u>2</u> of <u>2</u>

1.	Owner Wisconsin Electric Power Company	Date August 4, 1998
	Name	
	231 W. Michigan Ave., Milwaukee, WI 53201	Sheet 1 of 2
	Address	
2.	Plant Point Beach Nuclear Plant	Unit 1
	Name	
		WO 9710084, 9710085, 9710086, 9710087,
	6610 Nuclear Road, Two Rivers, WI 54241	9710088, 9710089
	Address	Repair Organization P.O. No., Job No. Etc.
3.	Work Performed By: Wisconsin Electric Power Co.	Type Code Symbol Stamp N/A
	Name	Authorization No. N/A
	6610 Nuclear Road, Two Rivers, WI 54241	Expiration Date N/A
	Address	•
4.	Identification of System: Chemical and Volume Contro	1
5.	(a) Applicable Construction Code <u>B31.1</u> 19 <u>67</u> Edition Westinghouse Spec G-676262 and G-676241	on, None Addenda, N/A Code Case
	(b) Applicable Edition of Section XI Utilized for Repairs	or Replacements 1986, No Addenda
_	Identification of Course of D. 1. 1. D. 1. 1. D.	1

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CV-00286	Darling Valve & Mfg. Co.	N/A	N/A	CV-286	N/A	Replaced	No
CV-00287	Darling Valve & Mfg. Co.	N/A	N/A	CV-287	N/A	Replaced	No
CV-00288	Darling Valve & Mfg. Co.	N/A	N/A	CV-288	N/A	Replaced	No
CV-00289	Darling Valve & Mfg. Co.	N/A	N/A	CV-289	N/A	Replaced	No
CV-00290	Darling Valve & Mfg. Co.	N/A	N/A	CV-290	N/A	Replaced	No
CV-00291	Darling Valve & Mfg. Co.	N/A	N/A	CV-291	N/A	Replaced	No

7.	Description of Wor	k: Replace charging	g pump discharge valves in	accordance with MR 97-010	
8.	Tests Conducted:	Hydrostatic  Other	Pneumatic  Pressure 1985 psi	Nominal Operating Pressure Test Temp °F	

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued
9. Remarks RRM 97-0030, Code Case N-416, CR 00-0781, 00-0784
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed Mode , ISI Coordinator Date 3-5 , 2000
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements
Date March 10 2000

Sheet <u>2</u> of <u>2</u>

1.	Owner	Wisconsin Electric Po Name	wer Company		Date Nov	ember 12	2, 1997	***************************************		
	231 W.	Michigan Ave., Milwau Address	kee, WI 53201		Sheet 1		_ of <u>2</u>	-N		
2.	Plant	Point Beach Nuclear F Name	Plant		Unit 1					
	6610 Nu	uclear Road, Two Rivers Address	, WI 54241	<del></del>	WO 9706752, 9706753  Repair Organization P.O. No., Job No. Etc.					
3.					Type Code Symbol Stamp Authorization No. Expiration Date  N/A  N/A  N/A					
4.	Identific	ation of System: Con	tainment							
<ul><li>5.</li><li>6.</li></ul>	Beck (b) App	olicable Construction Co htel Spec C-8 olicable Edition of Secti- cation of Components Re	on XI Utilized f	for Repairs	or Replacements	s 19 <u>86, N</u>	<del></del>	le Case		
	ume of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)		
C-1		Pittsburgh Des Moines Steel Co.	None	N/A	None	N/A	Replacement	No		
7.	Descript	ion of Work: Rebuild	pressure equal	izing ball va	alves and replac	e hatch w	vindows.			
8.	Tests Co	onducted: Hydrostatic Other  TS-10	_	neumatic ure	_	ninal Ope est Temp	erating Pressure			

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued
0 Percella PRM 07 0040 CD 00 0947
9. Remarks RRM 97-0049, CR 00-0847 Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We consider that the statements made in the mount on account and this moule consent and the male of
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Topan of topacomon
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed, ISI Coordinator Date
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements
Date Masch 13 20 00

Sheet <u>2</u> of <u>2</u>

				,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,					
1.	Owner _	Wisconsin Electric Nam			Date Ju	ne 4, 1998			
	231 W. M	fichigan Ave., Milw Addre		1	Sheet 1		_ of	2	
2.	Plant _	Point Beach Nuclea	ır Plant		Unit 1	·	·-·		
	6610 Nuc	lear Road, Two Riv		· · · · · · · · · · · · · · · · · · ·	WO 970097				
3.	Work Per		onsin Electric Po	ower Co.	Repair Orga Type Code	Symbol S		N/A	EIC.
	6610 Nuc	lear Road, Two Riv			Authorization I		-	N/A N/A	
4.	Identifica		uxiliary/Heating	Steam & C	ond./Chilled/Ho	ot Water			
5.	Becht	cable Construction of tel Spec 6118-M-78 cable Edition of Se					_		
6.	Identifica	tion of Components	Repaired or Rep	laced and R	eplacement Cor	nponents			
	lame of mponent	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Re	paired, placed, or acement	ASME Code Stamped (Yes or No)
HV-00	0632	W. Powell Co.	None	N/A	N/A	N/A	Repl	acement	No
HV-0(	0633	W. Powell Co.	None	N/A	N/A	N/A	Repl	acement	No
HV-00	808	W. Powell Co.	None	N/A	N/A	N/A	Repl	acement	No

HV-00817	W. Powell Co.	None	N/A	N/A	N/A	Replacement	No
HV-00818	W. Powell Co.	None	N/A	N/A	N/A	Replacement	No
7. Description		ve containmen 5-068*A.	t isolation val	ves, cut and	cap piping b	y welding caps per	•
8. Tests Cond	ducted: Hydrostatio		Pneumatic essure 74.		Nominal Ope Test Temp	erating Pressure . 47 °F	

N/A

N/A

N/A

N/A

N/A

N/A

Replacement

Replacement

No

No

None

None

HV-00809

HV-00816

W. Powell Co.

W. Powell Co.

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued
9. Remarks RRM 97-0057, CR 00-0781
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed, ISI Coordinator Date
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel  Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements
Date March 10 20 00

Sheet <u>2</u> of <u>2</u>

1.	Owner Wisconsin Electric Power Company Name	Date November 29, 1997				
	231 W. Michigan Ave., Milwaukee, WI 53201 Address	Sheet 1 of 2				
2.	Plant Point Beach Nuclear Plant Name	Unit 1				
	6610 Nuclear Road, Two Rivers, WI 54241 Address	WO 9711342 through 9711346 Repair Organization P.O. No., Job No. Etc.				
3.	Work Performed By: Wisconsin Electric Power Co. Name 6610 Nuclear Road, Two Rivers, WI 54241 Address	Type Code Symbol Stamp Authorization No. Expiration Date  N/A  N/A  N/A				
4.	Identification of System: Reactor Coolant					
5.	<ul> <li>(a) Applicable Construction Code B31.1 19 67 Edition. Westinghouse Spec G-569866, G-676257, G-676343</li> <li>(b) Applicable Edition of Section XI Utilized for Repairs Of Sec</li></ul>					

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
RC-00523	Rockwell Manufacturing Co.	None	N/A	N/A	N/A	Replacement	No
RC-00545C	Rockwell Manufacturing Co.	None	N/A	N/A	N/A	Replacement	No
RC-00546C	Rockwell Manufacturing Co.	None	N/A	N/A	N/A	Replacement	No
RC-00547C	Rockwell Manufacturing Co.	None	N/A	N/A	N/A	Replacement	No
RC-00548C	Rockwell Manufacturing Co.	None	N/A	N/A	N/A	Replacement	No
		l		1		i	

7.	Description of Work: <u>Installation of r</u>		of relief valves for ov	erpressuriz	zation protection of p	1S.	
8.	Tests Conducted:	Hydrostatic Cother OI-119	Pressure	psi	Nominal Operating Test Temp.	g Pressure	$\boxtimes$

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued
9. Remarks RRM 97-0058
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
YY
We certify that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed , ISI Coordinator Date , 2000
Owner or Owner's Designee, Title
CERTIFICATE OF INSERVICE INSPECTION
CERTIFICATE OF MODILY TOP INDIDECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel
Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected
the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures
described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the
Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any
kind arising from or connected with this inspection.
Inspector's Signature Commissions 10731, WI-100057, I.N.A.  National Board, State, Province, and Endorsements
Inspector's Signature National Board, State, Province, and Endorsements
Date March 10 2000

Sheet <u>2</u> of <u>2</u>

1.	Owner Wisconsin Electric Power Company Name			Date Se	eptember 8	, 1998			
	231 W. M	231 W. Michigan Ave., Milwaukee, WI 53201 Address			Sheet 1		of <u>2</u>		
2.	Plant _	Point Beach Nuclea Nam		<u></u>	Unit 1				
6610 Nuclear Road, Two River				•		77, 980896	60 P.O. No., Job No	Etc	
3.					Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A				
<ul><li>4.</li><li>5.</li><li>6.</li></ul>	(a) Appli Westi (b) Appli	cable Construction Conghouse Spec G-676 cable Edition of Section of Components	6372, G-676262 ction XI Utilized	67 Edition	on, <u>None</u> Add or Replaceme	nts 19 <u>86, N</u>			
	ame of mponent	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)	
-004	В	Crane Company	15779-58	N/A	N/A	N/A	Replacement	No	
		1							
<ul><li>7.</li><li>8.</li></ul>	Descriptio Tests Cond	<del>-</del>		ric acid pun Pneumatic sure 95		ominal Ope Test Temp	erating Pressure		

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is  $8\frac{1}{2}$  in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

	Sheet	2	of _	2
Form NIS-2 Continued				
9. Remarks RRM 97-0060, 98-0093, CR 00-0550, 00-0781				
Applicable Manufacturer's Data Reports to be attached	d.	<del></del>		
				_
			<del></del>	
				<del></del>
CERTIFICATE OF COMPLIANCE				
We could that the statements made in the report are correct and this replacement	confor	to th	a milac	of.
We certify that the statements made in the report are correct and this replacement the ASME Code, Section XI.	_	ms to to	le ruies	OI
11011112 Odde, 20011011 1111	ı			
Type Code Symbol Stamp N/A				
Certificate of Authorization No. Docket 50-266 Expiration Date	N/A			
$f \rightarrow f f f$	^			
Signed , ISI Coordinator Date 3 -	- 7	, 20	0-	ν
Owner or Owner's Designee, Title				
			· · · · · · · · · · · · · · · · · · ·	·
CERTIFICATE OF INSERVICE INSPECTION				
The state of the s	J.D	11	1	
I, the undersigned, holding a valid commission issued by the National Board of Boile Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Ha				rted
the components described in this Owner's Report during the period July 15, 1998 to De				
that to the best of my knowledge and belief, the Owner has performed examinations and				
described in this Owner's Report in accordance with the requirements of ASME Code, S				
By signing this certificate, neither the Inspector nor his employer makes any warranty				
concerning the examinations and corrective measures described in this Owner's Report. Inspector nor his employer shall be liable in any manner for any personal injury or prope				
kind arising from or connected with this inspection.	Aty Gama	ge or a	1033 01	any
Commissions 10731, WI-100057, Inspector's Signature National Board, State, Pro-	I.N.	<b>A</b> .		
Inspector's Signature National Board, State, Pro			rsemer	nts
/ mopeous orașimus	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			***
Date Masch (O 20 00				

1. Owner Wisconsin Electric Power Company Date February 6, 1998							
	Name						
	231 W. Michigan Ave., Milwaukee, WI 53201 Address	Sheet 1	of	3			
2.	Plant Point Beach Nuclear Plant Name	Unit 1					
	6610 Nuclear Road, Two Rivers, WI 54241	9713400, 97	WO 9713394, 9713396, 9713397, 9713399, 9713400, 9713401, 9713402, 9713404 through 9713411, MR 97-120				
	Address	Repair Orga	Repair Organization P.O. No., Job No. Etc.				
3.	Work Performed By: Wisconsin Electric Power C		· · · · · ·	N/A			
	Name	Authorizatio		N/A			
	6610 Nuclear Road, Two Rivers, WI 54241	Expiration D	Date _ ]	N/A			
4.	Address  Identification of System: Chemical and Volume C	ontrol					
5.	<ul> <li>(a) Applicable Construction Code <u>B31.1</u> 19 <u>67</u></li> <li>Bechtel 6118-M-80 AISC Sixth Edition</li> <li>(b) Applicable Edition of Section XI Utilized for R</li> </ul>	MSS-SP-58 1967					

6. Identification of Components Repaired or Replaced and Replacement Compone
--

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
PS CH 151R-2-S18	N/A	N/A	N/A	PS CH-151R-2-S18	N/A	Replaced	No
PS CH 151R-2-S19A	N/A	N/A	N/A	PS CH-151R-2-S18	N/A	Replaced	No
PS CH 151R-2-S24	N/A	N/A	N/A	PS CH-151R-2-S18	N/A	Replaced	No
PS CH 151R-2-S31	N/A	N/A	N/A	PS CH-151R-2-S18	N/A	Replaced	No
PS CH 2501R-1-S34	N/A	N/A	N/A	PS CH-151R-2-S18	N/A	Replaced	No
PS CH 151R-2-S5	N/A	N/A	N/A	PS CH-151R-2-S18	N/A	Replaced	No
PS CH 151R-2-S53	N/A	N/A	N/A	PS CH-151R-2-S18	N/A	Replaced	No
PS CH 2501R-1-S57	N/A	N/A	N/A	PS CH-151R-2-S18	N/A	Replaced	No
PS CH 151R-2-S47	N/A	N/A	N/A	PS CH-151R-2-S18	N/A	Replaced	No
PS CH 2501R-1-S40	N/A	N/A	N/A	PS CH-151R-2-S18	N/A	Replaced	No
PS CH 2501R-1-S45	N/A	N/A	N/A	PS CH-151R-2-S18	N/A	Replaced	No
PS CH 2501R-1-S59	N/A	N/A	N/A	PS CH-151R-2-S18	N/A	Replaced	No
PS CH 2501R-1-S37	N/A	N/A	N/A	PS CH-151R-2-S18	N/A	Replaced	No
PS CH 2501R-1-S60	N/A	N/A	N/A	PS CH-151R-2-S18	N/A	Replaced	No
PS CH 151R-2-S71	N/A	N/A	N/A	PS CH-151R-2-S18	N/A	Replaced	No

	Form NIS-2 Continued
7.	Description of Work:  Add one new pipe support, remove an existing pipe support and modify thirteen existing pipe supports.
8.	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure  Other Pressure psi Test Temp.  Visual Examination (Non-ASME Section XI) of New Welds
	NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Sheet <u>2</u> of <u>3</u>

	Sheet	3	of _	3
Form NIS-2 Continued				
9. Remarks RRM 97-0066, CR 00-0782				
Applicable Manufacturer's Data Reports to be attached			<del></del>	
CERTIFICATE OF COMPLIANCE				
We certify that the statements made in the report are correct and this the ASME Code, Section XI.  replacement repair or replacement	_ confor	ms to th	e rules	of
Type Code Symbol Stamp N/A				
Certificate of Authorization No. Docket 50-266 Expiration Date	N/A			
Signed , ISI Coordinator Date 2 -	9	_, 20_	00	
Owner of Owner's Designee, Title				
CERTIFICATE OF INSERVICE INSPECTION				
I, the undersigned, holding a valid commission issued by the National Board of Boiler	and Pre	ssure V	essel	
Inspectors and the State of Province of <u>Wisconsin</u> and employed by <u>HSBII, Co.</u> of <u>Hat</u> the components described in this Owner's Report during the period <u>July 15, 1998</u> to <u>De</u>	tford, C	T have	inspec	ted
that to the best of my knowledge and belief, the Owner has performed examinations and	aken cor	rrective	g, and s measui	res
described in this Owner's Report in accordance with the requirements of ASME Code, Se	ction X	[.		
By signing this certificate, neither the Inspector nor his employer makes any warranty	, express	ed or in	nplied,	
concerning the examinations and corrective measures described in this Owner's Report. Inspector nor his employer shall be liable in any manner for any personal injury or proper	Furtherm	nore, ne ge or a	ither the	e anv
kind arising from or connected with this inspection.		<b>5</b> 0. u.	1000 01	
Commissions 10731, WI-100057,	INI	٨		
Inspector's Signature Commissions 10731, W1-100037,  National Board, State, Pro-	I.N. vince, an		rsemen	ts
, , , ,				
Date March 9 20 00				

1.	Owner	er Wisconsin Electric Power Company Name			Date	Decei	mber 15	5, 1997				
	231 W.	Michigan	Ave., Milwau Address	kee, WI 53201		Sheet	1	•	_ of			
2.	Plant	Plant Point Beach Nuclear Plant Name				Unit	Unit 1					
	6610 Nuclear Road, Two Rivers, WI 54241 Address						WO 9700054 Repair Organization P.O. No., Job No. Etc.					
3.	3. Work Performed By: Wisconsin Electric Power Co.  Name 6610 Nuclear Road, Two Rivers, WI 54241  Address				Authori	Type Code Symbol Stamp Authorization No. Expiration Date  N/A  N/A  N/A						
4.	Identifi	cation of S	System: Con	tainment								
<ul><li>5.</li><li>6.</li></ul>	Bed (b) Ap	chtel Spec plicable E	C-8 dition of Secti	de ASME Secon XI Utilized for Repla	for Repairs	or Replace	ements	19 <u>86, N</u>			de Case	
	me of ponent	Name of	Manufacturer	Manufacturer Serial No.	National Board No.	Other Identifica		Year Built	Repa Repla o Replac	aced, r	ASME Code Stamped (Yes or No)	
C-2			h Des Moines eel Co.	None	N/A	None	;	N/A	Replac	ement	. No	
					<del></del>							
7.	Descrip	tion of Wo	ork: Replace	upper hatch rea	mote operat	tion shaft.		<u>-</u>		····	1	
8.	Other Pressure psi Test Temp. °F											

Form NIS-2 Continued
9. Remarks RRM 97-0067, CR 00-0847
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed, ISI Coordinator Date, 20
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements
Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements  Date March 3 20 (%)

Sheet 2 of 2

1.	Owner Wisconsin Electric Power Company			Date _A	August 15, 1	1998					
		Nam	Name								
	231 W.		lichigan Ave., Milwaukee, WI 53201 Address				of _2				
2.	Plant		Point Beach Nuclear Plant								
		Nam	е								
	6610 Nu	clear Road, Two Riv			WO 9700839, 9713501						
		Addre	ess		Repair Or	ganization .	P.O. No., Job No.	Etc.			
3.	Work Pe	erformed By: Wisc	onsin Electric Po	wer Co.	Type Code Symbol Stamp N/A						
	6610 Nr	ıclear Road, Two Riv	Name ers WI 54241		Authoriza Expiration		N/A N/A				
•	0010110	Addre		<del></del>	Expiration	1 Date	IVA				
4.	Identific	ation of System: R	esidual Heat Ren	noval							
5.	(a) App Wes	licable Construction stinghouse Spec 6762	Code <u>B31.1</u> 19 58	9 <u>67</u> Editi	on, None Ad	denda, N/A	A Code Case				
		licable Edition of Se		for Repairs	s or Replacem	ents 19 <u>86,</u> ]	No Addenda				
6.	Identific	ation of Components	Renaired or Ren	laced and R	enlacement C	'omnonents					
· · ·					epiacement C						
	lame of mponent	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)			
NH-00	0700	Anchor Darling	N/A	N/A	N/A	N/A	Replaced	No			
								<del></del>			
7.	Descript	ion of Work: Seal	weld body-to-bo	nnet joint.							
8.	Tests Ċc	onducted: Hydrosta	tic	Pneumatic			erating Pressure				
		Other	☐ Pres	ssure <u>21</u>	15 psi	Test Temp	o. <u>503</u> °F				

Form NIS-2 Continued
9. Remarks RRM 97-0068, CR 00-0376
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of
the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date: N/A
Signed My Mark Position Title, ISI Coordinator Date 2-(6, 20 00
Owner of Owner's Designee, Title
·
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected
the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state
that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures
described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied,
concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the
Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any
kind arising from or connected with this inspection.
10001 111 10005
Commissions 10731, WI-100057, I.N.A.
Inspector's Signature National Board, State, Province, and Endorsements
Date 258 17 20 80

Sheet 2 of 2

1.	Owner	er Wisconsin Electric Power Company Name			Date Fel	oruary 23,	1998			
	231 W.	Michigan Ave., Milwa		1	Sheet 1		_ of _2			
2.	Plant	Point Beach Nuclear			Unit 1					
	6610 N	uclear Road, Two Rive Addre		WO 9713649 Repair Organization P.O. No., Job No. Etc.						
3.					Type Code Symbol Stamp Authorization No. Expiration Date  N/A  N/A  N/A					
4.	. Identification of System: Containment									
<ul><li>5.</li><li>6.</li></ul>	Bec (b) Ap	plicable Construction Contel Spec C-8 plicable Edition of Section of Components	tion XI Utilized	for Repairs	or Replacemen	ts 19 <u>86, N</u>	<del></del>	de Case		
	me of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)		
C-2		Pittsburgh Des Moines Steel Co.	None	N/A	None	N/A	Replacement	No		
7.	Descrip	tion of Work: Repla	ce quad ring sea	ls on outer	door ball valve	shaft.	<del></del>			
8.	Tests C	onducted: Hydrostati Other TS-10		Pneumatic ssure		_	erating Pressure °F			

Form NIS-2 Continued
9. Remarks RRM 97-0069, CR 00-0847
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed, ISI Coordinator Date
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements
Date March 13 20 00

1.					Date Se	ptember 7	, 1998				
		Name									
	231 W.	Michigan Ave., M	ilwaukee, WI 5320	1	Sheet 1		of 2				
		Ad	dress								
2.	Plant	Point Beach Nuc	lear Plant		Unit 1						
		N	ame		<del></del>			······································			
	6610 Ni	ıclear Road, Two I	Rivers WI 54241		WO 970124	WO 0701241					
	001011	<del></del>	dress				P.O. No., Job No.	Etc.			
2	117 1 D	C 15 77		~	-		·				
3.	work Po	erformed By: W	isconsin Electric Po Name	ower Co.		Type Code Symbol Stamp N/A Authorization No. N/A					
	6610 No	ıclear Road, Two I			Expiration 1		N/A N/A				
			dress		Expiration	Date	N/A				
4.	Identific	ation of System:	Main Steam					<del> </del>			
5.	(a) Apr	alicable Construction	on Code <u>B31.1</u> 19	) 67 Editi	on None Adde	nda N/A	Code Care				
٥.	Bec	htel Spec 6118-M-	$78 \qquad \frac{D31.1}{ASA} 16.5$	<u> </u>	on, <u>None</u> Adde	110a, <u>11/23</u>	_ Code Case				
			Section XI Utilized	for Repairs	s or Replacemer	its 1986, 1	No Addenda				
_					_						
6.	Identific	cation of Compone	nts Repaired or Rep	laced and R	leplacement Cor	nponents					
						l .	Repaired,	ASME			
				National			Replaced,	Code			
	lame of	Name of	Manufacturer	Board	Other	Year	or	Stamped			
	mponent	Manufacturer		No.	Identification	Built	Replacement	(Yes or No)			
/IS-0	0228	Henry Vogt Machine Co.	2-217276	N/A	N/A	N/A	Replacement	No			
		1120211110									
				ļ							
	•										
						<del></del>					
				<u> </u>	<u> </u>	1	1				
7.	Descript	tion of Work: R	emove old valve an	d install wit	h new valve.						
8.	Tests C	onducted: Hydro	etatic 🔲	Pneumatic	□ Nr.	mincl O-	arating Decame	67			
ο.	10018	Other				minai Op Fest Temp	erating Pressure	$\boxtimes$			
		Other	☐ Pre	ssure	psi ′	rest remp	o. — °F				

	Sheet	2	of	2
Form NIS-2 Continued				
O Demails DDM 07 0077 DTD 02 06 Code Core N 416 1 CD 00 0252 00 05	66			
9. Remarks RRM 97-0077, PTP-03-06, Code Case N-416-1, CR 00-0252, 00-05  Applicable Manufacturer's Data Reports to be atta				
				<del></del>
CERTIFICATE OF COMPLIANCE				
We certify that the statements made in the report are correct and thisreplacem	ent confor	rms to th	ne rules	s of
the ASME Code, Section XI.				
Type Code Symbol Stamp N/A	<del></del>			
Certificate of Authorization No. Docket 50-266 Expiration Dat	e N/A	· · · · · · · · · · · · · · · · · · ·		
1-10 N	. 1			
Biglied	3/3	, 20_	01	<b>-</b>
Owner or Owner's Designee, Title	,			
	<u> </u>			
CERTIFICATE OF INSERVICE INSPECTION				
I, the undersigned, holding a valid commission issued by the National Board of B	oiler and Pr	essure \	/essel	1
Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of the components described in this Owner's Report during the period July 15, 1998 to	o December	14. 199	e inspe 99. and	state
that to the best of my knowledge and belief, the Owner has performed examinations	and taken co	orrective	measi	ures
described in this Owner's Report in accordance with the requirements of ASME Cod				
Designing this seatificate weigh angle Inspector working applayor maken any work	rontz ovnro	anad or i	mnlied	1
By signing this certificate, neither the Inspector nor his employer makes any wars concerning the examinations and corrective measures described in this Owner's Rep	ort. Further	more, n	either t	he
Inspector nor his employer shall be liable in any manner for any personal injury or p	roperty dam	age or a	ı loss o	f any
kind arising from or connected with this inspection.				
Commissions 10731, WI-100	057 17	N.A.		
Commissions 10731, WI-1000 Inspector's Signature National Board, State, Programme National Board, S			ement	
/ mspector's Signature reational Board, State, 1	.ovince, and	17110013	CALICILIC	,

20 00

Date March 6

1.	Owner _	Owner Wisconsin Electric Power Company Name			Date S	Date September 24, 1998					
	231 W. Mi	. Michigan Ave., Milwaukee, WI 53201 Address				Sheet 1 of 2					
2.	Plant I	Point Beach Nuclea Nam			Unit 1	Unit 1					
,	6610 Nuclear Road, Two Rivers, WI 54241 Address					WO 9709863, 9709864, MR 97-126*A  Repair Organization P.O. No., Job No. Etc.					
3.	3. Work Performed By: Wisconsin Electric Power Co.  Name 6610 Nuclear Road, Two Rivers, WI 54241  Address				Authorizat	Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A					
<ul><li>4.</li><li>5.</li><li>6.</li></ul>	(a) Applic Westir (b) Applic	cable Construction Caphouse Spec G-670 cable Edition of Section of Components	6262 ASTM A3	12 Type 30 for Repairs	4 ASTM As or Replacement	103 Type 3 nts 19 <u>86,</u>	304 No Addenda				
	lame of mponent	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)			
I-008	369A	Rockwell Mfg. Co.	None	N/A	N/A	N/A	Replacement	No			
I-008	369B	Rockwell Mfg. Co.	None	N/A	N/A	N/A	Replacement	No			
7.	Description	n of Work: Repla	ce weldolets wit	h reducing	tees.						
8.	Tests Cond	•		Pneumatic ssure			erating Pressure				

Form NIS-2 Continued
9. Remarks RRM 97-0084, CR 00-0405
Applicable Manufacturer's Data Reports to be attached.
CEDTIEICATE OF COMPLIANCE
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed, ISI Coordinator Date
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Inspector's Signature Commissions 10731, WI-100057, I.N.A.  National Board, State, Province, and Endorsements
Date   FEB 25 2000

Sheet 2 of 2

				<u> </u>							
1.				Date Oc	tober 22,	1998					
		Name									
	231 W. I	Michigan Ave., Milw		1	Sheet 1		_ of _2				
		Addre	ess								
2.	Plant	Point Beach Nuclea	T	***************************************	Unit 1						
		1 (41)									
	6610 Nu	clear Road, Two Riv		·		WO 9713360					
		Addre	ess		Repair Orga	anization l	P.O. No., Job No.	Etc.			
3.	Work Pe	rformed By: Wisc	onsin Electric Po	wer Co.	Type Code	Type Code Symbol Stamp N/A					
			Name		Authorizati	•	N/A				
,	6610 Nu	clear Road, Two Riv			Expiration 1	Date	N/A				
		Addre	ess								
4.	Identific	ation of System: S	afety Injection								
					<del>4 </del>						
5.	. (a) Applicable Construction Code <u>B31.1</u> 19 <u>67</u> Editi- Westinghouse Spec 676241 and 676262				on, None Add	enda, <u>N/A</u>	Code Case				
		linghouse Spec 6762 licable Edition of Se		for Repairs	s or Replacemen	nts 1986 ]	No Addenda				
	(c) 11pp	nousie Latinom of Sc		Tor repair	or replacemen	100,	140 / Iddelida				
6.	Identific	ation of Components	Repaired or Rep	laced and R	eplacement Co	mponents					
						<u> </u>	Repaired,	ASME			
				National			Replaced,	Code			
	lame of	Name of Manufacturer	Manufacturer Serial No.	Board	Other	Year	or Replacement	Stamped			
	mponent			No.	Identification	Built		(Yes or No)			
51-008	859A	Rockwell Mfg. Co.	None	N/A	N/A	N/A	Replacement	No			
							-				
***											
_											
7.	Descripti	on of Work: Rem	ove existing valv	e and weld	in new replacer	nent valve	e				
8.	Tests Co	nducted: Hydrosta	tic 🔲 I	Pneumatic	☐ No	minal Op	erating Pressure	$\bowtie$			
		Other		ssure	_	rest Temp	•				
			<u> </u>		<del></del> •	•					

Form NIS-2 Continued
9. Remarks RRM 97-0086, Code Case N-416
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed, ISI Coordinator Date, 20_00_
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Inspector's Signature Commissions 10731, WI-100057, I.N.A.  National Board, State, Province, and Endorsements
Date <u>FeB</u> 2 2000

		<del></del>							
1.	Owner				Date	September 2	28, 1998		
		Nam	e						
	231 W. M			1	Sheet	1	of _2	<del></del>	
		Addre	SSS						
2.	Plant _				Unit	1		······································	
		Nam	C						
	6610 Nucl	lear Road, Two Riv	ers, WI 54241		WO 971	3376			
		Addre	ess		Repair C	Organization	P.O. No., Job No.	Etc.	
3.	Work Perf	formed By: Wisc	onsin Electric Po	wer Co.	Type Co	de Symbol S	stamp N/A		
			Name			•	N/A		
	Address  Identification of System: Safety Injection				Expirati	on Date	N/A		
		Addre	ess						
4.	Identificat	ion of System: S	afety Injection						
		-			···				
5.	(a) Appli	cable Construction	Code <u>B31.1</u> 19	67 Editi	on, None A	ddenda, N/A	A Code Case		
				C D :	<b>.</b> .	. 1006			
	(b) Applic	cable Edition of Se	ction XI Utilized	for Repairs	s or Replace	ments 19 <u>86, 1</u>	No Addenda		
6.	Identificat	ion of Components	Repaired or Rep	laced and R	lenlacement	Components			
					F	- 0111p 0110110			
		D.					Repaired,	ASME	
		N		National	<b>.</b>		Replaced,	Code	
							or Replacement	Stamped (Vec or No.)	
SI-008		<del> </del>				<del></del>	<u> </u>	(Yes or No)	
»1 <b>-</b> 000	2340	Co.	None	N/A	N/A	N/A	Repaired	No	
		Name    Name   Sil W. Michigan Ave., Milwaukee, WI 53201   Sheet   1   of   2	W-144						
		Name  231 W. Michigan Ave., Milwaukee, WI 53201     Address  Plant Point Beach Nuclear Plant     Name  6610 Nuclear Road, Two Rivers, WI 54241     Address  Work Performed By: Wisconsin Electric Power Co. Name     Name     Authorization No. Ni/A  6610 Nuclear Road, Two Rivers, WI 54241     Address  Work Performed By: Wisconsin Electric Power Co. Name     Address  Identification of System: Safety Injection  (a) Applicable Construction Code B31.1 19 67 Edition, None Addenda, Ni/A Code Case Westinghouse Spec 676241 and 676262  (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda dentification of Components Repaired or Replaced and Replacement Components  Manufacturer Board Other Year Replaced, Replaced, Or Replacement Serial No. No. Identification Built or Replacement Serial No. No. Ni/A Ni/A Repaired  Page Rockwell Mfg. None Ni/A Ni/A Ni/A Repaired  Observiption of Work: Cut bonnet seal weld, remove internals, lap seat and seal weld bonnet.  Poescription of Work: Cut bonnet seal weld, remove internals, lap seat and seal weld bonnet.							
	e								
7.	Description	n of Work: _Cut b	onnet seal weld,	remove int	ernals, lap se	at and seal w	eld bonnet.		
8.	Tests Con	ducted: Hydrostat	ic 🗆 I	Pneumatic		Nominal On	erating Descare		
٥.	103t3 COIR	•				-	•	ĭ∆i	
		— — — · · · · · · · · · · · · · · · · ·							

Form NIS-2 Continued
9. Remarks RRM 97-0087
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this <u>repair</u> conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed Cy Bollow, ISI Coordinator Date ///, 20 00
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements
Date Jan 18 2000

1.	Owner Wisconsin Electric Power Company Name	Date June 19, 1998
	231 W. Michigan Ave., Milwaukee, WI 53201 Address	Sheet 1 of 2
2.	Plant Point Beach Nuclear Plant Name	Unit 1
	6610 Nuclear Road, Two Rivers, WI 54241 Address	WO 9701443  Repair Organization P.O. No., Job No. Etc.
3.	Work Performed By: Wisconsin Electric Power Co.  Name	Type Code Symbol Stamp N/A Authorization No. N/A
	6610 Nuclear Road, Two Rivers, WI 54241  Address	Expiration Date N/A
4.	Identification of System: Safety Injection	
5.	(a) Applicable Construction Code B31.1 19 67 Edition Bechtel Spec 6118-M-80 AISC Sixth Edition (b) Applicable Edition of Section XI Utilized for Repairs of	MSS-SP-58 1967

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
PS SI 1501R-3-S230	None	None	N/A	SI-63	N/A	Replacement	No
PS SI 1501R-2-H19	None	None	N/A	SI-36	N/A	Replacement	No
PS SI 845E-2	None	None	N/A	845E	N/A	Replacement	No
PS SI 878A-1	None	None	N/A	878A-1	N/A	Replacement	No
PS SI 878B-3	None	None	N/A	46-12-PR	N/A	Replacement	No
PS SI 887-2	None	None	N/A	N/A	N/A	Replacement	No
PS SI 878D-2	None	None	N/A	24-12-PRA	N/A	Replacement	No

7.	Description of Wor	rk: Remove 3 pipi	ng supports and modify	4 supports per MR 96-028*A.	
8.	Tests Conducted:	Hydrostatic ☐ Other ☒ VT-3	Pneumatic Pressure	Nominal Operating Pressure psi Test Temp °F	

	$\frac{2}{\sqrt{2}}$ or $\frac{2}{\sqrt{2}}$
	Form NIS-2 Continued
0 D	DDM 00 0001 CD 00 2051
9. Kemarks	RRM 98-0001, CR 98-3951  Applicable Manufacturer's Data Reports to be attached.
	rapproduct ramination of 2 min reports to be distributed.
	CERTIFICATE OF COMPLIANCE
W	
the ASME Cod	that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of e, Section XI.
110 1151112 000	o, seed of replacement
Type Code Syn	nbol Stamp N/A
Certificate of A	uthorization No. Docket 50-266 Expiration Date N/A
	,
	+ Prothe , ISI Coordinator Date 2-17, 20 00
Signed <u>Own</u>	er of Owner's Designee, Title
	of Officer a Designee, The
	CERTIFICATE OF INSERVICE INSPECTION
	signed, holding a valid commission issued by the National Board of Boiler and Pressure Vessel
	the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspecte described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state
	of my knowledge and belief, the Owner has performed examinations and taken corrective measure
described in thi	s Owner's Report in accordance with the requirements of ASME Code, Section XI.
<b>.</b>	
	this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, examinations and corrective measures described in this Owner's Report. Furthermore, neither the
	is employer shall be liable in any manner for any personal injury or property damage or a loss of an
	m or connected with this inspection.
	m or connected with this inspection.
	m or connected with this inspection.  Commissions 10731, WI-100057, I.N.A.
kind arising fro	Commissions 10731, WI-100057, I.N.A.
kind arising fro	Commissions 10731, WI-100057, I.N.A.

1.	Owner Wisconsin Electric Power Company Name	Date June 3, 1998	
	231 W. Michigan Ave., Milwaukee, WI 53201 Address	Sheet 1 o	f 2
2.	Plant Point Beach Nuclear Plant Name	Unit 1	-
	6610 Nuclear Road, Two Rivers, WI 54241	WO 9800774	
3.	Address  Work Performed By: Wisconsin Electric Power Co.	Repair Organization P.O. N	·
٥.	Name	Type Code Symbol Stamp Authorization No.	N/A N/A
-	6610 Nuclear Road, Two Rivers, WI 54241 Address	Expiration Date	N/A
4.	Identification of System: Chemical Volume & Control, Re	esidual Heat Removal, Safety	Injection
5.	<ul> <li>(a) Applicable Construction Code B31.1 19 67 Edition, Bechtel Spec 6118-M-80 AISC Sixth Edition</li> <li>(b) Applicable Edition of Section XI Utilized for Repairs or</li> </ul>	MSS-SP-58 1967	

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
PS AC 601R-2-R334-2	None	None	N/A	N/A	N/A	Replacement	No
PS AC 601R-2-H2	None	None	N/A	2H-02	N/A	Replacement	No
PS AC 601R-2-R351-1	None	None	N/A	R-351	N/A	Replacement	No
PS AC 601R-2-R354	None	None	N/A	R-354	N/A	Replacement	No
PS AC 601R-3-H4	None	None	N/A	3H-04	N/A	Replacement	No
PS CH 2502R-2-SK3	None	None	N/A	N/A	N/A	Replacement	No
PS CH 2502R-3-S767	None	None	N/A	N/A	N/A	Replacement	No
PS CH 2502R-3-S909	None	None	N/A	N/A	N/A	Replacement	No
PS CH 2502R-3-H11	None	None	N/A	N/A	N/A	Replacement	No
PS CH 2502R-3-H12	None	None	N/A	N/A	N/A	Replacement	No
PS SI 151R-2-H202	None	None	N/A	N/A	N/A	Replacement	No
PS SI 151R-7-H3	None	None	N/A	N/A	N/A	Replacement	No
PS SI 151R-7-H4	None	None	N/A	N/A	N/A	Replacement	No

7.	Description of Wor	rk: _	Mod	lify 13 pipe	supports in accor	dance with	MR 96-028*B.	
8.	Tests Conducted:	Hyd	Hydrostatic		Pneumatic		Nominal Operating Pressure	
		Othe VT-			Pressure	psi	Test Temp.	°F
	NOTE: Supplement	ntal sl	heets	in form of	lists, sketches, or	drawings r	nay be used, provided	(1) size is

8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Form NIS-2 Continued
9. Remarks RRM 98-0002
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed, ISI Coordinator Date
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Date March 10 20 00
Date <u>March</u> 10 20 00

1.	Owner Wisconsin Electric Power Company Name	Date August 10, 1998
	231 W. Michigan Ave., Milwaukee, WI 53201 Address	Sheet 1 of 3
2.	Plant Point Beach Nuclear Plant Name	Unit 1
	6610 Nuclear Road, Two Rivers, WI 54241 Address	WO 9800902 through 9800918, 9801065, IWP 98-004 Repair Organization P.O. No., Job No. Etc.
3.	Work Performed By: Wisconsin Electric Power Co. Name 6610 Nuclear Road, Two Rivers, WI 54241 Address	Type Code Symbol Stamp Authorization No.  Expiration Date  N/A  N/A  N/A
4.	Identification of System: Chemical Volume Control	
5.	<ul> <li>(a) Applicable Construction Code B31.1 19 67 Edition         Bechtel Spec 6118-M-80 AISC Sixth Edition</li> <li>(b) Applicable Edition of Section XI Utilized for Repairs of</li> </ul>	MSS-SP-58, 1967

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
PS CH 151R-2-S13	None	None	N/A	N/A	N/A	Replacement	No
PS CH 151R-2-S29	None	None	N/A	N/A	N/A	Replacement	No
PS CH 151R-2-S32	None	None	N/A	N/A	N/A	Replacement	No
PS CH 151R-2-S46	None	None	N/A	N/A	N/A	Replacement	No
PS CH 151R-2-S52	None	None	N/A	N/A	N/A	Replacement	No
PS CH 151R-2-S66	None	None	N/A	N/A	N/A	Replacement	No
PS CH 151R-2-S74	None	None	N/A	N/A	N/A	Replacement	No
PS CH 151R-2-S84	None	None	N/A	N/A	N/A	Replacement	No
PS CH 151R-2-S86	None	None	N/A	N/A	N/A	Replacement	No
PS CH 151R-2-S87	None	None	N/A	N/A	N/A	Replacement	No
PS CH 2501R-1-S41	None	None	N/A	N/A	N/A	Replacement	No
PS CH 2501R-1-S42	None	None	N/A	N/A	N/A	Replacement	No
PS CH 2501R-1-S43	None	None	N/A	N/A	N/A	Replacement	No
PS CH 2501R-1-S44	None	None	N/A	N/A	N/A	Replacement	No

Sheet	2	of	3
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#### Form NIS-2 Continued

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
PS CH 2501R-1-S61	None	None	N/A	N/A	N/A	Replacement	No
PS CH 2501R-1-S62	None	None	N/A	N/A	N/A	Replacement	No
PS CH 2501R-1-S64	None	None	N/A	N/A	N/A	Replacement	No
PS CH 2501R-1-S65	None	None	N/A	N/A	N/A	Replacement	No

7.	Description of Work:	Modify 15 pipe s members.	supports, replace	existing U	-bolt and strengthen w	elds/struc	tural
8.	Oth	drostatic ☐ ner ☒ /isual AWS D1.1 (	Pneumatic Pressure (non-ASME Sec	psi tion XI)	Nominal Operating latest Temp.	Pressure —— °F	
	NOTE: Supplemental s 8½ in. x 11 in., (2) info	rmation in items 1	through 6 on th	is report is i	ncluded on each sheet	` -	

Form NIS-2 Continued
9. Remarks RRM 98-0009, CR 00-0551
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We and Control of the state of
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair of replacement
Type Code Symbol Stamp N/A
4.
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed, ISI Coordinator Date
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel
Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state
that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures
described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the
Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any
kind arising from or connected with this inspection.
Commissions 10731, WI-100057, I.N.A.
Inspector's Signature National Board, State, Province, and Endorsements
Inspector's Signature  National Board, State, Province, and Endorsements  Date March 9 20 00

1.	Owner		ric Power Company	,	Date A	ugust 7, 19	998			
		Ŋ	ame							
	231 W.		ilwaukee, WI 5320	1	Sheet 1		of 2			
		Ac	ldress							
2.	Plant	Point Beach Nu			Unit 1	· ** <u>- ** - * · · · · · · · · · · · · · · · ·</u>				
		N	ame							
	6610 N	uclear Road, Two			WO 95063					
		Ad	ldress		Repair Org	Repair Organization P.O. No., Job No. Etc.				
3.	Work P	erformed By: V	isconsin Electric Po	ower Co.	Type Code	Symbol S	tamp N/A			
	Name 6610 Nuclear Road, Two Rivers, WI 54241			Authorizati		N/A				
	6610 Nuclear Road, Two Rivers, WI 54241 Address			Expiration	Date	N/A	***************************************			
	Address									
4.	Identific	cation of System:	Boron Recycle							
5.	(a) App	olicable Constructi	on Code <u>B31.1</u> 19	9 67 Editi	on. None Add	enda, N/A	Code Case			
	We	stinghouse Spec 6'	6262 and 676281				<del></del>			
	(b) App	olicable Edition of	Section XI Utilized	for Repairs	s or Replaceme	nts 19 <u>86, 1</u>	No Addenda			
6.	Identific	cation of Compone	nts Repaired or Rep	laced and R	Replacement Co	mponents				
							Repaired,	ASME		
	т с	, , , , , , , , , , , , , , , , , , ,		National			Replaced,	Code		
	lame of mponent	Name of Manufacture	Manufacturer Serial No.	Board No.	Other Identification	Year Built	or Replacement	Stamped (Yes or No)		
	)334A	Grinnel Co.	None	N/A	N/A	N/A	Replacement	No		
			· · · · · · · · · · · · · · · · · · ·							
	<u></u>									
			-							
				<u> </u>						
						<u> </u>	<u> </u>			
7.	Descript	tion of Work: R	eplaced diaphragm a	and bonnet.						
0	Toota Co		-4-4:-	D		. 10				
8.	Tesis C	onducted: Hydro Other		Pneumatic ssure N	_	ominal Ope Test Temp	erating Pressure  96 °F			
		Outer	11e:		psi	rest remp	. <u> </u>			

Form NIS-2 Continued
9. Remarks RRM 98-0010, CR 00-0566
Applicable Manufacturer's Data Reports to be attached.
CEDTIFICATE OF COMBLIANCE
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed My Wolf of Owner's Designee, Title , ISI Coordinator Date 2-22 , 20 00
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of <u>Wisconsin</u> and employed by <u>HSBII</u> , <u>Co.</u> of <u>Hartford</u> , <u>CT</u> have inspected the components described in this Owner's Report during the period <u>July 15, 1998</u> to <u>December 14, 1999</u> , and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements
Date FEB 28 20 CC

Sheet 2 of 2

1.	Owner Wisconsin Electric Power Company Name				Date A	august 7, 19	98	
,	231 W. M		waukee, WI 5320	1	Sheet 1		of <u>2</u>	
2.	Plant	Point Beach Nucl	ear Plant me	<u> </u>	Unit <u>1</u>	<del>-</del>		
	6610 Nucl	ear Road, Two R			WO 96102	<u> </u>		
		Add	lress		Repair Or	ganization I	P.O. No., Job No.	Etc.
3.	Work Perf	Formed By: Wi	sconsin Electric Po	wer Co.	Type Code	e Symbol S	tamp N/A	
	Name			Authoriza		N/A		
	6610 Nuclear Road, Two Rivers, WI 54241  Address			Expiration	Date	N/A		
	Address							
4.	. Identification of System: Boron Recycle							
<ul><li>5.</li><li>6.</li></ul>	Westing (b) Applie	nghouse Spec 676 cable Edition of	n Code <u>B31.1</u> 19 5262 and 676281 Section XI Utilized ts Repaired or Rep	for Repairs	or Replaceme	ents 19 <u>86, N</u>	_	
_	Jame of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
3S-00	332	Grinnel Co.	None	N/A	N/A	N/A	Replacement	No
		<u></u>		L		1		
7.	Descriptio	n of Work: Re	placed diaphragm a	and bonnet.				
8.	Tests Cond	ducted: Hydros Other	<del>,</del>	Pneumatic ssure 9	☐ N 3 psi	Jominal Ope Test Temp	erating Pressure  97 °F	$\boxtimes$

Form NIS-2 Continued
9. Remarks RRM 98-0011, CR 00-0566
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed, ISI Coordinator Date, 20_00
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements
Date FEB 28 20 00

								<del></del>	
1.	Owner _	Wisconsin Electric Nam			Date So	eptember 7	, 1998		
	231 W. Mi	ichigan Ave., Milwa Addre		1	Sheet 1		of <u>2</u>		
2.	Plant _1	Point Beach Nuclea Nam			Unit 1				
	6610 Nucl	ear Road, Two Rive		<u></u>	WO 97113				
		Addre	SS		Repair Org	anization I	P.O. No., Job No.	Etc.	
3.	. Work Performed By: Wisconsin Electric Power Co.  Name				Type Code Symbol Stamp N/A				
	Name 6610 Nuclear Road, Two Rivers, WI 54241			Authorizat Expiration		N/A N/A			
	Address Exp					Date	11/1		
4.	Identificati	ion of System: C	hemical Volume	& Control					
5.	(a) Applic	cable Construction (	Code B31.1 19	67 Editio	on, None Add	enda, N/A	Code Case		
		cable Edition of Se					_		
	(o) rippine	suote Edition of Se		tor repair.	or respinceme		10 / Iddenda		
6.	Identificati	ion of Components	Repaired or Rep	laced and R	teplacement Co	mponents			
	Jame of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)	
HX-0	05	Atlas Industrial Manufacturing Co.	699	N/A	N/A	N/A	Replacement	No	
						ļ			
		1			<u> </u>	<u> </u>	<u> </u>		
7.	Description	n of Work: Repla	aced studs and nu	uts due to co	orrosion.				
8.	Tests Cond	Other		Pneumatic ssure nation	psi N	ominal Op Test Temp	erating Pressure o °F		

Form NIS-2 Continued
9. Remarks RRM 98-0014
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed, ISI Coordinator Date, 2000
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
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Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements
Date <u>FeB Z</u> 20 <u>00</u>

Sheet 2 of 2

1.	Owner Wisconsin Electric Power Company Name	Date July 31, 1998
	231 W. Michigan Ave., Milwaukee, WI 53201 Address	Sheet 1 of 2
2.	Plant Point Beach Nuclear Plant Name	Unit 1
	6610 Nuclear Road, Two Rivers, WI 54241 Address	WO 9605860 through 9605867, 9712863 Repair Organization P.O. No., Job No. Etc.
3.	Work Performed By: Wisconsin Electric Power Co.  Name	Type Code Symbol Stamp N/A Authorization No. N/A
	6610 Nuclear Road, Two Rivers, WI 54241  Address	Expiration Date N/A N/A
4.	Identification of System: Reactor Coolant	
5.	<ul> <li>(a) Applicable Construction Code <u>B31.1</u> 19 <u>67</u> Edition Westinghouse Spec 676241 Rev. 1, Westinghouse Pipin</li> <li>(b) Applicable Edition of Section XI Utilized for Repairs of Section XI Utilized For Repair</li></ul>	g Class RC-2505 and RC-2501

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
RC-00501A	Darling Valve & Mfg. Co.	None	N/A	N/A	N/A	Replacement	No
RC-00501B	Darling Valve & Mfg. Co.	None	N/A	N/A	N/A	Replacement	No
RC-00501C	Darling Valve & Mfg. Co.	None	N/A	N/A	N/A	Replacement	No
RC-00502	Darling Valve & Mfg. Co.	None	N/A	N/A	N/A	Replacement	No
RC-00505	Darling Valve & Mfg. Co.	None	N/A	N/A	N/A	Replacement	No
RC-00506A	Darling Valve & Mfg. Co.	None	N/A	N/A	N/A	Replacement	No
RC-00506B	Darling Valve & Mfg. Co.	None	N/A	N/A	N/A	Replacement	No
RC-00506C	Darling Valve & Mfg. Co.	None	N/A	N/A	N/A	Replacement	No

C-00506B	Darling Valve & Mfg. Co.	None	N/A	N/A	N/A	Replacement	No
C-00506C	Darling Valve & Mfg. Co.	None	N/A	N/A	N/A	Replacement	No
7. Descrip	tion of Work: Repla	ace flow elbow	tap isolation v	alves and v	veld tubing co	onnection to new v	valves.
8. Tests C	onducted: Hydrostat Other IT-230		Pneumatic essure 211		Nominal Ope Test Temp	erating Pressure°F	
8½ in. x	Supplemental sheets all in., (2) information bered and the number of	n in items 1 thre	ough 6 on this	report is in	cluded on eac	` '	ach sheet

Form NIS-2 Continued							
9. Remarks RRM 98-0015							
Applicable Manufacturer's Data Reports to be attached.							
CERTIFICATE OF COMPLIANCE							
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.							
Type Code Symbol Stamp N/A							
Type Code Symbol Stamp							
Certificate of Authorization No. Docket 50-266 Expiration Date N/A							
Signed							
CERTIFICATE OF INSERVICE INSPECTION							
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.							
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.							
Commissions 10731, WI-100057, I.N.A.							
Inspector's Signature National Board, State, Province, and Endorsements							
Inspector's Signature  Date March 9  20  20  Commissions 10731, W1-100037, 1.N.A.  National Board, State, Province, and Endorsements							

					.,			
1.	Owner Wisconsin Electric Power Company Name				Date _	February 18,	1998	
		Michigan Ave., Milwa Addre	aukee, WI 5320 ss	1	Sheet _	1	_ of <u>2</u>	
2.	Plant	Point Beach Nuclea Name			Unit _	1	· · · · · · · · · · · · · · · · · · ·	
	6610 N	uclear Road, Two Rive Addre	WO 9802172  Repair Organization P.O. No., Job No. Etc.					
3.	Work P	erformed By: Wisc	onsin Electric Po	wer Co.		de Symbol St	<u> </u>	
	6610 N	uclear Road, Two Rive			Authoriz Expiration	zation No. on Date	N/A N/A	
	T.1	Addre						
4.		· <u> </u>	ontainment					
5.	Bed	plicable Construction ( chtel Spec C-8 plicable Edition of Sec			<del></del>		· <u></u>	le Case
6.	Identifi	cation of Components	Repaired or Rep	laced and R	eplacement	Components		
	me of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year on Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
C-1		Pittsburgh Des Moines Steel Co.	None	N/A	N/A	N/A	Repair	No
				:				
	<del>-,,</del>							
7.	Descrip	tion of Work: Adjus	st packing.	• • • • • • • • • • • • • • • • • • • •				
8.	Tests C	onducted: Hydrostat Other TS-10		Pneumatic ssure	□ psi	Nominal Ope Test Temp	erating Pressure°F	
		15-10						

	Sheet <u>2</u> of <u>2</u>								
Form NIS-2 Continued									
9. Remarks RRM 98-0016									
Applicable Manufacturer's Data Reports	s to be attached.								
CERTIFICATE OF COMPLIANCE	E								
We certify that the statements made in the report are correct and this repair conforms to the rules of the ASME Code, Section XI.									
	÷								
Type Code Symbol Stamp N/A									
Certificate of Authorization No. Docket 50-266 Expira	tion Date N/A								
Signed									
CERTIFICATE OF INSERVICE INSPECTION									
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.  By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied,									
concerning the examinations and corrective measures described in this Owne Inspector nor his employer shall be liable in any manner for any personal inj kind arising from or connected with this inspection.	er's Report. Furthermore, neither the								
me I las M	WI-100057, I.N.A. State, Province, and Endorsements								
Date Fr-R 14 20 00									

						<del> </del>			
Owner Wisconsin Electric Power Company				Date Au	Date August 4, 1998				
		Nam	e						
	231 W. M	lichigan Ave., Milw	aukee, WI 5320	1	Sheet 1		· of 2		
		Addre	ess		•				
2.	Plant _	Point Beach Nuclea		•	Unit 1	· · · · · · · · · · · · · · · · · · ·			
		Nam	-						
	6610 Nuc	lear Road, Two Riv Addre			WO 971504		54 P.O. No., Job No.	Ftc	
3.	Work Dow							Lic.	
3.	work Per	formed By: Wisc	onsin Electric Po Name	ower Co.	Type Code S Authorization		tamp N/A N/A		
	6610 Nuc	lear Road, Two Riv Addre		·	Expiration I	Date	N/A		
	<b>v</b> .1								
4.	Identificat	tion of System: F	lux Map			<del></del>		· · · · · · · · · · · · · · · · · · ·	
5.	(a) Appli	cable Construction	Code <u>B31.1</u> 19	67 Editio	on, None Adde	nda, <u>N/A</u>	Code Case		
	(b) Appli	cable Edition of Se	ction XI Utilized	for Repairs	s or Replacemen	ts 19 <u>86, N</u>	No Addenda		
6.	Identificat	tion of Components	Repaired or Rep	laced and R	Replacement Con	nponents			
			<u> </u>	1	1	<del></del>		T	
**	· · · · · · · · · · · · · · · · · · ·	N	)	National			Repaired, Replaced,	ASME Code	
	lame of mponent	Name of Manufacturer	Manufacturer Serial No.	Board No.	Other Identification	Year Built	or Replacement	Stamped (Yes or No)	
М-Т	himbles	None	None	N/A	E-10, G-6, J-8, K-7, L-4	N/A	Replacement	No	
<del></del> -	<del></del>				,,.,_ ,				
		<u> </u>							
						<del></del>			
			1	<u></u>			L	<u></u>	
7.	Descriptio	n of Work: Insta	ll bronze ball val	ve and plug	on incore thimb	oles and re	eplace Swagelok up during refueli	fitting with	
0	T C								
8.	Tests Con-	ducted: Hydrosta Other		Pneumatic sure		minal Ope Test Temp	erating Pressure  • F	$\boxtimes$	
			neck during cavity			. coe romp	· r		

Form NIS-2 Continued
9. Remarks RRM 98-0021, 98-0055, 99-0083
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of
the ASME Code, Section XI. repair or replacement
Type Code Symbol Stamp N/A
Type Code Symbol Stamp
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed, ISI Coordinator Date, 20
Owner of Owner's Designee, Title
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected
the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state
that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures
described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
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Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any
kind arising from or connected with this inspection.
Commissions 10731, WI-100057, I.N.A.
Inspector's Signature National Board, State, Province, and Endorsements
Inspector's Signature  National Board, State, Province, and Endorsements  Date  March  7  20  CO
Date March 7 20 00

1.	Owner Wisconsin Electric Power Company Name				Date	July	8, 1998				
	231 W. M	ichigan Ave., Milwa	aukee, WI 5320	1	Sheet	1		of 2			
		Addre	SS						-		
2.	Plant	Point Beach Nuclea Name			Unit			·			
	6610 Nucl	510 Nuclear Road, Two Rivers, WI 54241				WO 9714683, 9804750					
		Addre			Repair Organization P.O. No., Job No. Etc.						
3.	Work Perf	formed By: Wisc	onsin Electric Po	wer Co.	Туре С	Code S	ymbol St	amp N/A			
	CC10 Nt1	la Da Lora Di	Name		Author			N/A			
	6610 Nucl	lear Road, Two Rive Addre			Expirat	tion D	ate	N/A			
4.	Identificat		ontainment								
<ul><li>5.</li><li>6.</li></ul>	Wisco (b) Applie	cable Construction ( onsin Special, Bechte cable Edition of Sec ion of Components	el Spec C-8 ction XI Utilized	for Repairs	s or Replace	ement	s 19 <u>86, N</u>		de Case		
_	lame of mponent	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identificat		Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)		
-1		Pittsburgh Des Moines Steel Co.	С	N/A	N/A		N/A	Replacement	No		
	<del>,</del>	-									
					<u> </u>		······································				
-									<u> </u>		
7.	Descriptio	n of Work: Repla	ce equipment ac	cess airlock	t flange sea	ıls.					
8.	Tests Cond	Other		Pneumatic ssure	⊠ psi		ninal Ope est Temp	erating Pressure			

Form NIS-2 Continued
0 Demandes DDM 09 0022 CD 00 0664
9. Remarks RRM 98-0023, CR 00-0664  Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed My Women's Designee, Title, ISI Coordinator Date 3 - 6, 20 00
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
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Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements
Date March 7 20 60

Sheet 2 of 2

						·				
1.	Owner _	Wisconsin Electric l Name			Date _	September 2	6, 1998			
	231 W. Mi	ichigan Ave., Milwa Addre		1	Sheet	1	of <u>2</u>			
2.	Plant _1	Point Beach Nuclea Name			Unit _	1				
	6610 Nucl	ear Road, Two Rive		····		WO 9801142 Repair Organization P.O. No., Job No. Etc.				
3.	Work Performed By: Wisconsin Electric Power Co. Name 6610 Nuclear Road, Two Rivers, WI 54241 Address				Type Co Authoriz	Type Code Symbol Stamp Authorization No.  Expiration Date  N/A  N/A  N/A				
<ul><li>4.</li><li>5.</li></ul>										
6.		cable Edition of Section of Components			_	<del></del>	No Addenda			
	lame of mponent	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identificatio	Year on Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)		
-2		Pittsburgh Des Moines Steel Co.	None	N/A	N/A	N/A	Replacement	No		
		·								
7. 8.	Description Tests Cond	•	ic 🗌 1	Pneumatic	psi	Nominal Ope Test Temp	erating Pressure			

Form NIS-2 Continued
9. Remarks RRM 98-0024, CR 00-0664
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed, ISI Coordinator Date, 20_00
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
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Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements
Inspector's Signature  National Board, State, Province, and Endorsements  Date March 7 20 00

Sheet 2 of 2

1.	Owner _	Wisconsin Electric			Date	September 2	6, 1998				
		Nam	e								
	231 W. M	ichigan Ave., Milwa Addre		1	Sheet	1	of <u>2</u>	· ·			
2.	Plant	Point Beach Nuclea Name			Unit .	1		· · · · · · · · · · · · · · · · · · ·			
	6610 Nucl	ear Road, Two Rive	ers, WI 54241		WO 980	01933	•				
•		Addre	SS		Repair Organization P.O. No., Job No. Etc.						
3.	Work Perf	Formed By: Wisc	onsin Electric Po Name	ower Co.	Type Code Symbol Stamp N/A Authorization No. N/A						
	6610 Nucl	ear Road, Two Rive	ers, WI 54241		Expiration Date N/A N/A						
	Address										
4.	Identification of System: Containment										
5.	<ul> <li>(a) Applicable Construction Code <u>ASME Section III</u> 19 65 Edition, <u>None</u> Addenda, <u>N/A</u> Code Case Wisconsin Special</li> <li>(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda</li> </ul>										
6.	Identificati	ion of Components	Repaired or Rep	laced and R	eplacement	Components	-				
	ame of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identificati	Year on Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)			
-1		Pittsburgh Des Moines Steel Co.	None	N/A	N/A	N/A	Replacement	No			
<del></del>	<del></del>	Cu.									
						·					
					<del></del>		<u> </u>				
7.	Description	n of Work: Repla	ce inner bulkhea	d door shaf	t and shaft s	eals on equip	ment hatch.	*			
8.	. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Pressure psi Test Temp. °F										

Form NIS-2 Continued							
9. Remarks RRM 98-0025, 98-0081, CR 00-0664							
Applicable Manufacturer's Data Reports to be attached.							
CERTIFICATE OF COMPLIANCE							
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.							
Type Code Symbol Stamp N/A							
Certificate of Authorization No. Docket 50-266 Expiration Date N/A							
Certificate of Authorization No. Docket 50-266 Expiration Date N/A							
Signed, ISI Coordinator Date, 20, 20							
CERTIFICATE OF INSERVICE INSPECTION							
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.							
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Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements  Date March 7 20 00							
Date March 7 20 00							

Sheet <u>2</u> of <u>2</u>

1.	Owner _	Wisconsin Electric Nam	<u> </u>		Date Se	ptember 2	4, 1998	
	231 W. Mi	ichigan Ave., Milwa	aukee, WI 5320	1	Sheet 1		of _2	
2.	Plant	Point Beach Nuclea	r Plant	· · · · · · · · · · · · · · · · · · ·	Unit 1			
	6610 Nucl	ear Road, Two Rive Addre			WO 971536 Repair Orga		66 P.O. No., Job No.	Etc.
3.	Work Perf	Type Code Symbol Stamp Authorization No. Expiration Date  N/A  N/A  N/A						
<ul><li>4.</li><li>5.</li><li>6.</li></ul>	(a) Applic Westin (b) Applic	cable Construction on the cable Edition of Section of Components	Code <u>B31.1</u> 19 9866 and G-6762 ction XI Utilized	9 67 Edition 262	on, None Adde	its 19 <u>86, N</u>	<del>-</del>	
	lame of omponent	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CV-0	1342	Nupro Filter Co.	None	N/A	N/A	N/A	Replacement	No
CV-0	1343	Nupro Filter Co.	None	N/A	N/A	N/A	Replacement	No
								1
	· · · · · · · · · · · · · · · · · · ·					<u>                                     </u>		<u> </u>
<ul><li>7.</li><li>8.</li></ul>	Description Tests Cond	n of Work: Instal	ic [	Pneumatic ssure		_	erating Pressure	⊠

				Sheet	2	of	2			
		Form NIS-2	2 Continued							
9. Remarks	RRM 98-0028		•							
9. Kemaiks	KKIVI 70-0026	Applicable Manu	facturer's Data Reports to b	e attached.						
		<del></del>	-							
CERTIFICATE OF COMPLIANCE										
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.										
Type Code Symbol Stamp N/A										
1)   0	TOOL STREET	177.2					-			
Certificate of Authorization No. Docket 50-266 Expiration Date N/A										
Signed Own	ler or Owner's Designe	ee, Title,	Coordinator Date	2-2	, 20 _	<b>ರಿ</b>				
	(	CERTIFICATE OF INS	ERVICE INSPECTI	ON						
Inspectors and the components that to the best	the State of Proving described in this of my knowledge	valid commission issued by the control of Wisconsin and en Owner's Report during the land belief, the Owner has in accordance with the results.	nployed by HSBII, Co ne period July 15, 199 s performed examination	o. of Hartford, Cost to December ons and taken cost	T have 14, 199 rrective	e inspec 9, and	state			
concerning the Inspector nor h	By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.									
Id- 1.	a H	Commissions	10731, WI-	100057, I.N	i.A.					
Inspe	ctor's Signature		National Board, State	e, Province, and	Endorse	ements				
Data EE	R 78	20 ~~								

1.	Owner Wisconsin Electric Power Company Name				Date	Augu	st 17, 1	998				
	231 W. M	ichigan Ave., Milw Addre			Sheet	1		of 2				
2.	Plant _	Point Beach Nuclea Nam			Unit	1	-		· · · · · · · · · · · · · · · · · · ·			
	6610 Nucl	ear Road, Two Riv Addre			WO 961 Repair (		zation P	.O. No., Job No.	. Etc.			
3.		ormed By: Wisc ear Road, Two Riv Addre	Type Code Symbol Stamp Authorization No. Expiration Date  N/A  N/A  N/A									
4.	Identification of System: Main Steam, Gland Seal and Reheat Steam											
<ul><li>5.</li><li>6.</li></ul>	Bechte (b) Applic	cable Construction of Piping Class EB- cable Edition of Second of Components	1 ction XI Utilized f	for Repairs	or Replace	ments	19 <u>86,</u> N	•				
	lame of mponent	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identifica		Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)			
1S-02	2016	Copes Vulcan Div.	9420-97357-1-3	N/A	N/A	,,,	N/A	Replacement	No			
	~											
					-							
7. 8.	Tests Conc	ducted: Hydrostat	Press	neumatic ure	psi	Tes	t Temp.					

	Sheet	2	of	2						
Form NIS-2 Continued										
101111 NIS-2 Continued										
9. Remarks RRM 98-0038, CR 00-0639	attached:	<del> </del>	<del></del>							
Applicable Manufacturer's Data Reports to be	attached.									
·										
				· ·						
CERTIFICATE OF COMPLIANCE										
We certify that the statements made in the report are correct and thisreplac	ement confor	rms to t	he rule:	s of						
the ASME Code, Section XI.										
Type Code Symbol Stamp N/A										
Certificate of Authorization No. Docket 50-266 Expiration Date N/A										
	<b>~</b> /									
Signed M/ M , ISI Coordinator Date	3-6	, 20	00							
Owner or Owner's Designee, Title				_						
CERTIFICATE OF INSERVICE INSPECTION	)N									
I, the undersigned, holding a valid commission issued by the National Board of										
Inspectors and the State of Province of <u>Wisconsin</u> and employed by <u>HSBII</u> , Co. the components described in this Owner's Report during the period <u>July 15, 1998</u>										
that to the best of my knowledge and belief, the Owner has performed examination										
described in this Owner's Report in accordance with the requirements of ASME (										
By signing this certificate, neither the Inspector nor his employer makes any v concerning the examinations and corrective measures described in this Owner's F	varranty, expres	ssed or a	implied either t	l, the						
Inspector nor his employer shall be liable in any manner for any personal injury of	or property dam	age or a	a loss o	f any						
kind arising from or connected with this inspection.										
Commissions 10731, WI-1		V.A.								
Inspector's Signature National Board, State	, Province, and	Endors	ements	i						

Date March 7 2000

				<del></del>					<del></del>		
1.	Owner _	Wisconsin Electric Nam		<u>y</u>	Date	Octo	ber 9, 1	998			
	231 W. M	ichigan Ave., Milw Addre		D1	Sheet	1		of <u>2</u>			
2.	Plantl	Point Beach Nuclea	ır Plant		Unit	_1					
	6610 Nucl	ear Road, Two Riv			WO 98		ization F	P.O. No., Job No.	Etc		
3.	Work Perf	formed By: Wisc	onsin Electric F Name	ower Co.	Type Code Symbol Stamp  Authorization No.  U010616  N/A						
4.	6610 Nuclear Road, Two Rivers, WI 54241 Expiration Date April 2002  Address  Identification of System: Main Steam, Gland Seal and Reheat Steam										
5.											
6.		cable Edition of Section of Components						Io Addenda			
	ame of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Othe Identifica	1	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)		
1X-00	)1A	Westinghouse Electric Co.	16A6079-1	16A6079-1	N/A		N/A	Replacement	Yes		
7.	Description	of Work: Repla	ice helicoil inse	t with like-fo	r-like.						
8.	Tests Cond	Other		Pneumatic ssure	psi		_	rating Pressure			

						Sheet		of	2	
		F	Form NIS-2	Contin	ued					
9. Remark	s RRM 98-0040									
9. Kemark	KKIVI 96-0040	Ap	plicable Manu	facturer's	Data Reports to be	attached.				
CERTIFICATE OF COMPLIANCE										
We certi	fy that the statemen	ts made in the	report are c	orrect an	nd this replace	ement confor	ms to th	ne rules	s of	
	ode, Section XI.		•		repair or rep					
Type Code S	Type Code Symbol Stamp N/A									
Certificate of Authorization No. Docket 50-266 Expiration Date N/A										
Signed	14 Moto		, ISI (	Coordina	ntor Date	<u> </u>	, 20 _	00	_	
C	wnef or Owner's Design	nee, Title								
		CERTIFICA	TE OF INS	ERVIC	E INSPECTIO	N				
I the und	ersigned, holding a	valid commiss	eion icenad l	hy the M	ational Board of	f Roiler and Pr	eccure J	/essel		
Inspectors ar	nd the State of Provi	ince of Wiscon	nsin and en	nployed l	by HSBII, Co.	of Hartford, C	CT have	e inspe		
	ents described in this est of my knowledge									
	this Owner's Repor							incasi	nes	
n	,1 ·	'a a T		1.				12		
	ng this certificate, ne he examinations and									
	r his employer shall			or any pe	ersonal injury or	property dama	age or a	loss of	f any	
	from or connected v		ction.							
/a	In South	- Con	mmissions		10731, WI-10	00057, I.N	J.A.			
/Ins	pector's Signature			Nation	al Board, State,	Province, and	Endors	ements		
Data	Le Saulf pector's Signature		20 25							
Date	MCH /		<sup>20</sup> <u>00</u>	<u> </u>						

1.	Owner	Wisconsin Electric Nam			Date Au	gust 31, 1	998			
	231 W. M	ichigan Ave., Milw Addre	<del> </del>	1	Sheet 1		of 2			
2.	Plant	Point Beach Nuclea Nam			Unit 1					
	6610 Nucl	ear Road, Two Rive		<del></del>			6, 9803217, 980 P.O. No., Job No.			
3.	Work Perf	formed By: Wisc ear Road, Two Rive Addre		ower Co.	Authorization	Type Code Symbol Stamp Authorization No.  Expiration Date  N/A  N/A  N/A				
4.	Identificati		eactor Coolant							
<ul><li>5.</li><li>6.</li></ul>	Westing (b) Application	cable Construction of Second Components	43 and 677052 ction XI Utilized	for Repairs	or Replacemen	ts 19 <u>86, N</u>				
	Jame of omponent	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)		
₹-1		Babcock & Wilcox Co.	None	N/A	N/A	N/A	Replacement	No		
7.	Description			length cont	rol rod drive me	chanisms	and replace with	a threaded		
8.	and seal welded cap.  Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Pressure 2115 psi Test Temp. 503 °F									

			Form NIS-2	Continued						
^	D . 1	DD1400 0041 CD	00 1050 D F CD	AGALIWALI MENANGANIN	00.0407					
9.	Remarks	RRM 98-0041, CR		st Submitted by WE Letter NPL acturer's Data Reports to be attached.	99-0426					
			Applicable Mailul	acturer's Data Reports to be attached.						
			<del>"</del>							
					·······					
	CERTIFICATE OF COMPLIANCE									
.1			ade in the report are co	orrect and this <u>replacement</u> c	onforms to the rules of					
the	ASME Cod	e, Section XI.		repair or replacement						
Тур	e Code Syn	nbol Stamp N	I/A							
Cer	tificate of A	uthorization No I	Oocket 50-266	Expiration Date N	′Δ					
			•	Explication Date	r .					
		hyt Rod er or Owner's Designee, ?	,	1						
Sig	$_{ m ned}$ $\cal O$	my roll	> , isi c	Coordinator Date 2//6	, 20 00					
Ū	Own	er or Owner's Designee,	litle	and the second s						
			and the state of t							
	···	<del></del>								
		CE	RTIFICATE OF INSI	ERVICE INSPECTION						
				y the National Board of Boiler ar						
				ployed by HSBII, Co. of Hartfe						
				e period July 15, 1998 to Dece						
				performed examinations and tak						
ues	cribed in uni	s Owner's Report in	accordance with the re-	quirements of ASME Code, Sect	IOII AI.					
	D-, -ii 4	dain annaist anns an aiste.	4l T 4 l. : .							
				employer makes any warranty, en the court is the court of the court is the court of						
				r any personal injury or property						
		m or connected with		. m., percena ngm, er propercy						
	<i>J</i>	, ,	•							
	11	11/	Commissions	10731, WI-100057,	I.N.A.					
_	Jala Inone	ctor's Signature		National Board, State, Province						
	/ inspec	own s orginature		National Board, State, Province	and Endorsements					
-	<u>, , , , , , , , , , , , , , , , , , , </u>	~~ · · · · · · · · · · · · · · · · · ·								
Da	te	<u>E15 11                                 </u>	20 <u>00</u>							

Sheet <u>2</u> of <u>2</u>

1.	Owner Wisconsin Electric Power Company Name			Date _	October 2, 19	998				
	231 W. Mi	chigan Ave., Milw Addre	aukee, WI 5320	1	Sheet _	1	of 2			
2.	Plant <u>I</u>	Point Beach Nuclea Nam			Unit _	1				
	6610 Nucl	ear Road, Two Rive Addre		<u></u>	WO 9700 Repair O		P.O. No., Job No.	Etc.		
3.		ear Road, Two Rive		ower Co.	Authoriz	Type Code Symbol Stamp N/A  Authorization No. N/A  Expiration Date N/A				
<ul><li>4.</li><li>5.</li><li>6.</li></ul>	5. (a) Applicable Construction Code <u>B31.1</u> 19 <u>67</u> Edition, <u>None</u> Addenda, <u>N/A</u> Code Case  (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda									
	lame of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identificatio	Year n Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)		
N-00	0720	Velan, Inc.	None	N/A	N/A	N/A	Repair	No		
7. 8.										

	Sheet	2	of _	2
Form NIS-2 Continued				
9. Remarks RRM 98-0042, 98-0087, CR 00-0550				
Applicable Manufacturer's Data Reports to be at	tached.			
CERTIFICATE OF COMPLIANCE				
CERTIFICATE OF COM EMANCE				
We certify that the statements made in the report are correct and this repa		rms to th	ie rules	of
the ASME Code, Section XI. repair or repla	cement			
Type Code Symbol Stamp N/A				
Certificate of Authorization No. Docket 50-266 Expiration Da	ite N/A			
Certificate of Authorization No. Docket 50-266 Expiration Da	3-9-	00		
Signed Nursell L. Junes, ISI Coordinator Date 2	/29	20	00	
Owner or Owner's Designee, Title	(2)	,		-
CERTIFICATE OF INSERVICE INSPECTION	J			
CERTIFICATE OF INSERVICE INSTECTION	•			
I, the undersigned, holding a valid commission issued by the National Board of				
Inspectors and the State of Province of <u>Wisconsin</u> and employed by <u>HSBII, Co.</u> the components described in this Owner's Report during the period July 15, 1998				
that to the best of my knowledge and belief, the Owner has performed examinations				
described in this Owner's Report in accordance with the requirements of ASME Co	de, Section X	II.		
Dry signing this contificate maith on the Inspector non-his appleasance makes any year	monts avance	and on i	muliad	
By signing this certificate, neither the Inspector nor his employer makes any war concerning the examinations and corrective measures described in this Owner's Re				
Inspector nor his employer shall be liable in any manner for any personal injury or p				
kind arising from or connected with this inspection.				
Commissions 10731, WI-100	)057 IN	J.A.		
Inspector's Signature National Board, State, I			ements	
	•			
Date March 9 20 00				

1. Owner Wisconsin Electric Power Company Name					Date	December 4,	, 1998	<u> </u>			
	231 W. M	ichigan Ave., Milw Addre		1	Sheet 1		of <u>2</u>				
2.	Plant	Point Beach Nuclea			Unit 1						
	6610 Nucl	lear Road, Two Riv				WO 9714858					
		Addre	ess		Repair Or	ganızatıon l	P.O. No., Job No.	Etc.			
3.	Work Perf	formed By: Wisc	consin Electric Po	wer Co.	Type Code Authoriza	e Symbol St	tamp N/A N/A				
	6610 Nucl	lear Road, Two Riv			Expiration		N/A				
•		Addre			— <b>F</b>		1772				
4.	Identificat	ion of System: R	eactor Coolant								
<ul><li>5.</li><li>6.</li></ul>	ASTM (b) Applie	cable Construction  1 A-574, Westingho  cable Edition of Se  ion of Components	ouse Spec 676433 ection XI Utilized	Revision 1 for Repairs	or Replaceme	ents 19 <u>86, N</u>	<del></del>				
	ame of mponent	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)			
-001	A	Westinghouse Electric Co.	1-618J-741G01	N/A	N/A	N/A	Replacement	No			
7.	Description	n of Work: Repla	ace 18 lower seal	housing ca	np screws.	· <del>!</del>					
8.	Tests Conc	lucted: Hydrostat Other		Pneumatic sure 21	N	ominal Ope Test Temp	erating Pressure503 °F				

	Sheet	2	of _	2
Form NIS-2 Continued				
9. Remarks RRM 98-0044				
Applicable Manufacturer's Data Reports to be attack	hed.			
		. <u></u>		
				<del></del> 1
CERTIFICATE OF COMPLIANCE				
We could that the statements made in the report are correct and this proplement		to th		- ce
We certify that the statements made in the report are correct and this replacement the ASME Code, Section XI.		ms to m	ie ruies	3 01
the Asiat Code, social Ai.	ienc			
Type Code Symbol Stamp N/A				
Considerate of Authorization No. Dealest 50 266 Evaluation Date	<b>NT/A</b>			
Certificate of Authorization No. Docket 50-266 Expiration Date	N/A			
1, +0,1	$\overline{}$		_	
Signed My 11M/C , ISI Coordinator Date 3		, 20 _	00	<u>'</u>
Owner or Owner's Designee, Title				
CERTIFICATE OF INSERVICE INSPECTION				
CERTIFICATE OF INSERVICE INSTRUCTION				
I, the undersigned, holding a valid commission issued by the National Board of Bo	iler and Pre	essure V	essel	
Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of	Hartford, C	T have	inspe	cted
the components described in this Owner's Report during the period July 15, 1998 to	December	14, 199	9, and	state
that to the best of my knowledge and belief, the Owner has performed examinations a	nd taken co	rrective	measu	ıres
described in this Owner's Report in accordance with the requirements of ASME Code	, Section X	I.		
By signing this certificate, neither the Inspector nor his employer makes any warra	ntv exnres	sed or it	mnlied	
concerning the examinations and corrective measures described in this Owner's Repo				
Inspector nor his employer shall be liable in any manner for any personal injury or pro-				
kind arising from or connected with this inspection.				
Commissions 10731, WI-1000		I.A.		
Inspector's Signature National Board, State, Pro	vince, and	Endorse	ements	
Date March 9 20 05				

====										
Owner Wisconsin Electric Power Company     Name					Date Ju	ly 6, 1998				
		14411	10				•			
	231 W. M	ichigan Ave., Milw		1	Sheet 1	- ·	of <u>2</u>			
		Addr	ess							
2.						Unit 1				
		Nam	ie							
	6610 Nucl	lear Road, Two Riv			WO 980501	19				
		Addr	ess		Repair Orga	nization l	P.O. No., Job No.	Etc.		
3.	Work Perf	formed By: Wisc	consin Electric Po	ower Co.	Type Code	Symbol S	tamp N/A			
			Name		Authorization	on No.	N/A			
	6610 Nucl	ear Road, Two Riv Addre		···	Expiration I	Date	N/A			
		Addre	ZSS							
4.	Identificat	ion of System: R	esidual Heat Rer	noval						
5.	(a) Applie Westin	cable Construction nghouse Spec 6762	Code <u>B16.5</u> 19 58, ASTM A-18	Edition  Grade F3	on, <u>None</u> Adder	nda, <u>N/A</u>	Code Case			
		cable Edition of Se				ts 19 <u>86, 1</u>	No Addenda			
6.	Identificat	ion of Components	Renaired or Ren	laced and R	enlacement Cor	nnonento				
					epiacement con	пропопа				
							Repaired,	ASME		
N	lame of	Name of	Manufacturer	National Board	Other	Year	Replaced, or	Code Stamped		
Co	mponent	Manufacturer	Serial No.	No.	Identification	Built	Replacement	(Yes or No)		
RH-00	701	Velan, Inc.	None	N/A	N/A	N/A	Repaired	No		
						1 4				
							-			
						*				
_		-		<u> </u>			I			
7.	Description	n of Work: Reme	ove hard facing a	nd replace v	with Stellite #21	by weldi	ng.			
8.	Tests Cond	lucted: Hydrostat	ic 🔲 I	Pneumatic	☐ Nor	minal One	erating Pressure	$\boxtimes$		
		Other	Pres	sure 21		est Temp	•			
		IT-30, I	T-230	<del></del>		•				

Sheet <u>2</u> of <u>2</u>
Form NIS-2 Continued
9. Remarks RRM 98-0045
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements
Commissions 10731, WI-100057, 1.N.A.

1.	Owner	Wisconsin Electr	ic Power Company		Date C	ctober 16,	1998	
	_	Na	ime					
	231 W. M	lichigan Ave., Mi	lwaukee, WI 53201		Sheet 1		of 2	
		Ado	dress		<del></del>		<del></del>	
2.	Plant	Point Beach Nucl	lear Plant		Unit 1			
۵.	_		ame		Om <u>1</u>			
	6610 Nuc	lear Road, Two R	ivers, WI 54241 dress		WO 97001		O No. Iolonia	T-4-
		Auc	11 622		Kepair Org	gamzation r	P.O. No., Job No.	Etc.
3.	Work Per	formed By: Wi	isconsin Electric Pov	ver Co.	Type Code	Symbol St	tamp N/A	
	<<10.37		Name		Authorizat		N/A	
	6610 Nuc	lear Road, Two R	ivers, WI 54241		Expiration	Date	N/A	
		Auc	11622					
4.	Identificat	tion of System:	Chemical & Volum	e Control				
5.	(a) Annli	aabla Canatuustia	- Codo D21 1 10	(7 F.1%)		1 1 37/4	0.1.0	
٥.	(a) Appii ASTN	I A-193 B7. ASN	n Code <u>B31.1</u> 19 4E Section III 1965	<u>0/</u> Edition We	n, <u>None</u> Add estinghouse S	ienda, <u>N/A</u> nec 676270	Code Case	
	(b) Appli	cable Edition of	Section XI Utilized 1	for Repairs	or Replaceme	ents 1986, N	lo Addenda	
_	7.1 .*°					<del></del>		
6.	Identificat	tion of Componen	ts Repaired or Repla	iced and Re	placement Co	omponents		
				1	<u> </u>		Repaired,	ASME
_				National			Replaced,	Code
	lame of omponent	Name of Manufacturer	Manufacturer Serial No.	Board No.	Other Identification	Year n Built	Or	Stamped
CV-00							Replacement	(Yes or No)
. V -U(	J143	Copes Vulcan Division	6710-55155-148-3	N/A	N/A	N/A	Replacement	No
								1
				-	<del></del>			
							<u> </u>	<u> </u>
7.	Descriptio	n of Work: Re	place 12 studs in the	inlet flange	e.			
8.	Tests Con-	ducted: Hydros	tatic 🗀 Pi	neumatic	[] N	ominal One	erating Pressure	$\bowtie$
		Other	Press		psi	Test Temp	-	
		~			Por	1000 romp		

	Sheet	2	of	2
Form NIS-2 Continued				
9. Remarks RRM 98-0046				
Applicable Manufacturer's Data Reports to be atta	iched.	<del></del>		
			·····	<del></del> 1
CERTIFICATE OF COMPLIANCE				
We certify that the statements made in the report are correct and thisreplacem	ent confor	ms to th	ne rules	s of
the ASME Code, Section XI.			10 14100	, 0,
Type Code Symbol Stamp N/A				
Certificate of Authorization No. Docket 50-266 Expiration Dat	e N/A			
$\sim$ 10 da				
Signed , ISI Coordinator Date 3	- 3	, 20	<i>(</i> 70	
Owner or Owner's Designee, Title		,		-
		<u> </u>		
CERTIFICATE OF INSERVICE INSPECTION				
I, the undersigned, holding a valid commission issued by the National Board of B	oiler and Pre	essure V	/essel	
Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of	f Hartford, C	T have	e inspe	
the components described in this Owner's Report during the period July 15, 1998 t				
that to the best of my knowledge and belief, the Owner has performed examinations described in this Owner's Report in accordance with the requirements of ASME Cod			: measu	ıres
described in this Owner's Report in accordance with the requirements of ASIME Cod	ie, section A	.1.		
By signing this certificate, neither the Inspector nor his employer makes any warn	anty, expres	sed or i	mplied	·,
concerning the examinations and corrective measures described in this Owner's Rep				
Inspector nor his employer shall be liable in any manner for any personal injury or production of the state o	roperty dama	age or a	loss of	î any
kind arising from or connected with this inspection.				
Commissions 10731, WI-1000	057 IN	I.A.		
you land	•		emente	
Inspector's Signature National Board, State, Pr	ovince, and	PHOOT 3	V11101113	
Date March 7 20 CO				

	-							
1.					Date	September 8	, 1998	
		N	ame					
	231 W.	Michigan Ave., M	lwaukee, WI 5320	1	Sheet	1	of 2	
		Ad	dress		•			
2.	Plant	Point Beach Nuc	lear Dlant		Unit	1		
۷.	1 mil		ame		Oint .	1		
	6610 Ni	iclear Road, Two I				15365, 98055		
		Ad	dress		Repair (	Organization 1	P.O. No., Job No	. Etc.
3.	Work P	erformed By: W	isconsin Electric Po	ower Co.	Type Co	ode Symbol S	tamp N/A	
		·	Name			zation No.	N/A	
	6610 Nı	iclear Road, Two F	Rivers, WI 54241		Expirati	ion Date	N/A	
		Ad	dress				<del>.</del>	
4.	Identific	ation of System:	Chemical & Volu	me Control				
٠.	Idontin	deton of System.	Chemical & Volu	ine Control				
5.	(a) App	olicable Construction	on Code <u>B31.1</u> 19	9 <u>67</u> Editi	on, None A	Addenda, N/A	Code Case	
	Wes	stinghouse Spec G.	6762622 and G-67	6258			-	
	(b) App	olicable Edition of	Section XI Utilized	I for Repairs	s or Replace	ments 19 <u>86, 1</u>	No Addenda	
6.	Identific	ation of Compone	nts Repaired or Rep	laced and R	enlacement	Components		
			repune or rep	in the second se	серности	components		
							Repaired,	ASME
<b>x</b>	C	N C	14. 6.4	National	0.1		Replaced,	Code
	lame of mponent	Name of Manufacturer	Manufacturer Serial No.	Board No.	Other Identificati	Year Ion Built	or Replacement	Stamped (Yes or No)
CV-01		Darling Valve		N/A	N/A	N/A		<u> </u>
. ¥ -∪ :	12))	Mfg. Co.	None	IVA	IN/A	IN/A	Replacement	No
								_
				<u> </u>				
	<u> </u>			<u> </u>				
		ŀ						
					<u> </u>			
7.	Descript	ion of Work: Re	place disc valve an	d body stud	ls and nuts.			
	<b></b>							
8.	Tests Co	onducted: Hydros		Pneumatic		-	erating Pressure	$\boxtimes$
		Other		ssure 21	15 psi	Test Temp	o. 503 °F	
		IT-2:	υ					

Form NIS-2 Continued							
9. Remarks RRM 98-0049, RRM 98-0054							
Applicable Manufacturer's Data Reports to be attached.							
CERTIFICATE OF COMPLIANCE							
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.							
Type Code Symbol Stamp N/A							
Type Code Symbol Stamp							
Certificate of Authorization No. Docket 50-266 Expiration Date N/A							
Signed, ISI Coordinator Date 3 - 9 , 20							
CERTIFICATE OF INSERVICE INSPECTION							
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.							
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.							
Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements							
Date March 10 20 00							

Sheet <u>2</u> of <u>2</u>

1.	Owner Wisconsin Electric Power Company Name	Date August 6, 1998				
	231 W. Michigan Ave., Milwaukee, WI 53201 Address	Sheet 1 of 2	_			
2.	Plant Point Beach Nuclear Plant Name	Unit 1				
	6610 Nuclear Road, Two Rivers, WI 54241 Address	WO 9805465, 9805491 through 9805502, 9805755				
3.	Work Performed By: Wisconsin Electric Power Co.  Name	Repair Organization P.O. No., Job No. Etc.  Type Code Symbol Stamp  Authorization No.  N/A	_			
	6610 Nuclear Road, Two Rivers, WI 54241  Address	Expiration Date  N/A  N/A	_			
4.	Identification of System: Reactor Coolant					
5.	<ul> <li>(a) Applicable Construction Code None 19 N/A</li> <li>AISC Sixth Edition, Westinghouse Spec G-676343, 1</li> <li>(b) Applicable Edition of Section XI Utilized for Repair</li> </ul>	Bechtel Spec M-80, MSS-SP58 1967				
,	** .10 .1 0 m					

6. Identification of Components Repaired or Replaced and Replacement Components

		T					
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
PS RC 2501R-14-A1003	None	None	N/A	36-22-PSSA	N/A	Replacement	No
PS RC 2501R-14-A1004	None	None	N/A	H-A1004	N/A	Replacement	No
PS RC 2501R-14-A1005	None	None	N/A	H-A1005	N/A	Replacement	No
PS RC 2501R-14-A1006	None	None	N/A	H-A1006	N/A	Replacement	No
PS RC 2501R-14-H200	None	None	N/A	H-200	N/A	Replacement	No
PS RC 2501R-14-H201	None	None	N/A	H-201	N/A	Replacement	No
PS RC 2501R-14-S1A	None	None	N/A	N/A	N/A	Replacement	No
PS RC 2501R-14-S2A	None	None	N/A	N/A	N/A	Replacement	No
PS RC 2501R-14-S1B	None	None	N/A	N/A	N/A	Replacement	No
PS RC 2501R-14-101X	None	None	N/A	N/A	N/A	Replacement	No
PS RC 2501R-14-105G	None	None	N/A	H-105G	N/A	Replacement	No
PS RC 2501R-14-106G	None	None	N/A	H-106G	N/A	Replacement	No
PS RC 2501R-14-112G	None	None	N/A	H-112G	N/A	Replacement	No

7.	Description of World	k: Modify 13 pipe s	upports.			
8.	Tests Conducted:	Hydrostatic  Other  None	Pneumatic Pressure	psi	Nominal Operating Pressure  Test Temp.   F	

		Shee	t 2	of .	2
	Form NIS-2 Continued				
9. Remar	ks RRM 98-0050, CR 00-0810				
<i>y</i> . 1011141	Applicable Manufacturer's Data	Reports to be attached.	<del></del>		
	CERTIFICATE OF COMPLI	ANCE			
We cer	tify that the statements made in the report are correct and th	is replacement cor	nforms to t	he rules	of
	Code, Section XI.	repair or replacement			
Type Code	Symbol Stamp N/A				
Certificate	of Authorization No. Docket 50-266	Expiration Date N/A	<u>.                                    </u>		
	r 1-0 1/				
Signed	My Thosa , ISI Coordinator	Date 3 - 13	3 .20	<b>5</b> 9	
Digited	Owner of Owner's Designee, Title		, ,		_
	CERTIFICATE OF INSERVICE IN	SPECTION			
I the ur	dersigned, holding a valid commission issued by the Nation	nal Board of Boiler and	Pressure \	Vessel	
Inspectors	and the State of Province of Wisconsin and employed by I	HSBII, Co. of Hartfor	d, CT hav	e inspe	cted
the compor	ents described in this Owner's Report during the period Ju	ly 15, 1998 to Decem	ber 14, 19	99, and	state
that to the	pest of my knowledge and belief, the Owner has performed on this Owner's Report in accordance with the requirements of	examinations and taker	n XI	e measu	ıres
described i	Tims Owner s report in accordance with the requirements	01 715171 <u>D</u> 00 <b>00</b> , 500110.	11 711.		
By sign	ing this certificate, neither the Inspector nor his employer m	akes any warranty, exp	oressed or	implied	,
	the examinations and corrective measures described in this				
	or his employer shall be liable in any manner for any persor g from or connected with this inspection.	ial injury or property d	amage or a	loss of	any
KIIIQ ai isili)	, nom or connected with this hispection.				
1	Commissions 10	0731, WI-100057,	I.N.A.		
	1001/1	oard, State, Province, a		ements	
, ~	1.	, , ,			

Date March 13 20 00

1.	Owner Wisconsin Electric Power Company Name	Date July 31, 1998
	231 W. Michigan Ave., Milwaukee, WI 53201 Address	Sheet <u>1</u> of <u>3</u>
2.	Plant Point Beach Nuclear Plant Name	Unit 1
	6610 Nuclear Road, Two Rivers, WI 54241 Address	WO 9805503, 9805505 through 9805517, 9805521 through 9805529 Repair Organization P.O. No., Job No. Etc.
3.	Work Performed By: Wisconsin Electric Power Co. Name 6610 Nuclear Road, Two Rivers, WI 54241 Address	Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A
4.	Identification of System: Reactor Coolant, Waste Disposa	1
5.	<ul> <li>(a) Applicable Construction Code None 19 N/A Edition</li> <li>AISC Sixth Edition, Westinghouse Spec G-676262, Bec</li> <li>(b) Applicable Edition of Section XI Utilized for Repairs on</li> </ul>	htel Spec M80, MSS-SP58 1967

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
PS RC 151R-4-SA	None	None	N/A	None	N/A	Replacement	No
PS RC 151R-4-SB	None	None	N/A	None	N/A	Replacement	No
PS RC 151R-4-SN2	None	None	N/A	None	N/A	Replacement	No
PS RC 151R-4-SN3	None	None	N/A	None	N/A	Replacement	No
PS RC 151R-4-S8	None	None	N/A	None	N/A	Replacement	No
PS RC 151R-4-S10	None	None	N/A	None	N/A	Replacement	No
PS RC 151R-4-S11	None	None	N/A	None	N/A	Replacement	No
PS RC 151R-4-S12A	None	None	N/A	None	N/A	Replacement	No
PS RC 151R-4-S12B	None	None	N/A	None	N/A	Replacement	No
PS RC 151R-4-S13	None	None	N/A	None	N/A	Replacement	No
PS RC 151R-4-S14	None	None	N/A	None	N/A	Replacement	No
PS RC 151R-4-S15	None	None	N/A	None	N/A	Replacement	No
PS RC 151R-4-S16	None	None	N/A	None	N/A	Replacement	No

Sheet	2	of	3	

#### Form NIS-2 Continued

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
PS RC 151R-4-S17	None	None	N/A	None	N/A	Replacement	No
PS RC 151R-4-S18	None	None	N/A	None	N/A	Replacement	No
PS RC 151R-4-S19	None	None	N/A	None	N/A	Replacement	No
PS RC 151R-4-S20	None	None	N/A	None	N/A	Replacement	No
PS RC 151R-4-S21	None	None	N/A	None	N/A	Replacement	No
PS RC 151R-4-S22	None	None	N/A	None	N/A	Replacement	No
PS RC 151R-4-S23	None	None	N/A	None	N/A	Replacement	No
PS RC 151R-4-S24	None	None	N/A	None	N/A	Replacement	No
PS WD 151R-1-S6	None	None	N/A	None	N/A	Replacement	No
PS WD 151R-1-S7	None	None	N/A	None	N/A	Replacement	No

7.	Description of Wor	k: Modify 21 pipe s	supports and add 2 new pipe	supports.
8.	Tests Conducted:	Hydrostatic  Other  None	Pressure psi	Nominal Operating Pressure  Test Temp.  °F

	Sheet	3	of _	3
Form NIS-2 Continued				
9. Remarks RRM 98-0053, CR 00-0551, 00-0810				
9. Remarks RRM 98-0053, CR 00-0551, 00-0810  Applicable Manufacturer's Data Reports to be attache	d.			
The state of the s				
CERTIFICATE OF COMPLIANCE				
We certify that the statements made in the report are correct and this replacement	confor	ms to th	e rules	of
the ASME Code, Section XI. repair or replacemen		vo w.	ie raies	<u> </u>
m				
Type Code Symbol Stamp N/A				
Certificate of Authorization No. Docket 50-266 Expiration Date	N/A			
Signed		20	00	
Owner or Owner's Designee, Title		,		•
CEDTIEICATE OF INCEDVICE INCRECTION				<del></del>
CERTIFICATE OF INSERVICE INSPECTION				
I, the undersigned, holding a valid commission issued by the National Board of Boile	r and Pre	ssure V	essel	
Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Ha	artford, C	T have	inspec	ted
the components described in this Owner's Report during the period July 15, 1998 to D that to the best of my knowledge and belief, the Owner has performed examinations and	ecember	14, 199	9, and s	tate
described in this Owner's Report in accordance with the requirements of ASME Code, S	ection X	recuve [.	measui	res
By signing this certificate, neither the Inspector nor his employer makes any warranty	, express	ed or in	nplied,	
concerning the examinations and corrective measures described in this Owner's Report. Inspector nor his employer shall be liable in any manner for any personal injury or prope	Furtherm	ore, ne	ither th	e any
kind arising from or connected with this inspection.	ity dama	ge or a	1035 01	any
1 11				
Commissions 10731, WI-100057,	I.N.	Α.		
Inspector's Signature National Board, State, Provin	nce, and F	Endorse	ments	
Date March 13 20				

1.	Owner _	Wisconsin Electric Nam			Date Jan	nuary 15,	1999					
	231 W. M	ichigan Ave., Milw Addre	aukee, WI 5320	1	Sheet 1		of _2					
2.	Plant _	Point Beach Nuclea Nam			Unit 1							
	6610 Nucl	ear Road, Two Rive				WO 9807123  Repair Organization P.O. No., Job No. Etc.						
3.	Work Perf 6610 Nucl	Type Code Authorizati	Type Code Symbol Stamp Authorization No.  Expiration Date  N/A  N/A  N/A									
<ul><li>4.</li><li>5.</li><li>6.</li></ul>	(a) Applic Westin (b) Applic	ion of System: Cable Construction of Components	62 and 676241 ction XI Utilized	67 Edition	s or Replacemer	its 19 <u>86, 1</u>						
	lame of mponent	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)				
CV-00	)369A	Henry Vogt Machine Co.	None	N/A	None	N/A	Replacement	No				
7.	Description	n of Work: Repla	ice valve.	1			<u> </u>					
8.	Tests Cond	•	☐ Pres	Pneumatic ssure		minal Ope Test Temp	erating Pressure°F					

	Sheet	2	of	2
Form NIS-2 Continued				
9. Remarks RRM 98-0074, CR 98-3929, CR 00-0818				
Applicable Manufacturer's Data Reports to be atta	ched.			<del></del>
11				
			<del></del>	<del></del>
CERTIFICATE OF COMPLIANCE				
We certify that the statements made in the report are correct and thisreplacem	ent confor	ms to th	e rules	sof
the ASME Code, Section XI.		mo to u		, 01
				1
Type Code Symbol Stamp N/A				
Certificate of Authorization No. Docket 50-266 Expiration Date	e N/A			
Ca + Part	- 10	6	1. <del>2</del>	
Signed Owner or Owner's Designee. Title		, 20\_	-	-
CHASE OF CHARLES Designed, The				
CERTIFICATE OF INSERVICE INSPECTION				
7 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	'1 I D .	<b>.</b> .	/ <b>1</b>	
I, the undersigned, holding a valid commission issued by the National Board of Bourd Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of				cted
the components described in this Owner's Report during the period July 15, 1998 to				
that to the best of my knowledge and belief, the Owner has performed examinations a				
described in this Owner's Report in accordance with the requirements of ASME Cod	e, Section X	II.		
			aan liad	
By signing this certificate, neither the Inspector nor his employer makes any warr concerning the examinations and corrective measures described in this Owner's Repo	anty, expres	nore, ne	iipiicu either t	, he
Inspector nor his employer shall be liable in any manner for any personal injury or pr				
kind arising from or connected with this inspection.		Ū		·
Commissions 10731, WI-1000	57, I.N	I.A.		
Inspector's Signature National Board, State, Pr	ovince, and	Endorse	ements	
Date March 10 20 60				
triainely 10				1

1.	Owner	Wisconsin E	leatria	Power Company		D ( )			
1.	OWING	Wisconsiii E	Nam		<u>y</u>	Date C	october 26,	, 1998	
	231 W. N	Iichigan Ave.,	, Milw Addre	aukee, WI 5320 ess	Sheet 1		of <u>2</u>		
2.	Plant Point Beach Nuclear Plant					Unit 1			
			Nam	e		*******	**		
,	6610 Nuc	lear Road, Tw		ers, WI 54241		WO 98060			
			Addre	ess		Repair Org	ganization	P.O. No., Job No	. Etc.
3.	Work Per	formed By:	Wisc	onsin Electric Po	ower Co.	Type Code		·	
	6610 Nuc	lear Road. Tw	o Rive	Name ers, WI 54241		Authorizat Expiration		N/A N/A	
•	······································		Addre		<del></del>	Expiration	Date	IN/A	
4.	Identifica	tion of System	n: G	as Stripper					
<ul><li>5.</li><li>6.</li></ul>	(b) Appli	cable Edition	ig, S& of Sec	Code <u>B31.1</u> 19 W PBS-38 Valvection XI Utilized	e for Repair	s or Replaceme	nts 19 <u>86,</u> 1		
	ame of mponent	Name of Manufactu		Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
S-00	003	Grinnell Co.,	, Inc.	None	N/A	None	N/A	Replacement	No
			_						
	·								
7.	Description	n of Work:	Replac	ce bonnet of dia	ohragm.				
8.	Tests Cond	lucted: Hyd Othe	rostati er [	c P	neumatic		minal Ope Fest Temp	erating Pressure103 °F	

Form NIS-2 Continued
o P 1 PD 6 00 0075 CD 00 2000 00 0701
9. Remarks RRM 98-0075, CR 98-3009, 00-0781  Applicable Manufacturer's Data Reports to be attached.
reprioudle translations of Data respond to the state of t
STREET, OF COMMITTINGE
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed, ISI Coordinator Date
CERTIFICATE OF INSERVICE INSPECTION
OBKIN IO 2 O. E. D. E
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements
Inspector's Signature  Date March 10  20  20  20  20  20  20  20  20  20

Sheet <u>2</u> of <u>2</u>

1.	Owner _	Wisconsin Electric		/	Date Se	ptember 2	29, 1998				
	231 W. M	ichigan Ave., Milw Addre	aukee, WI 5320	Sheet 1		of <u>2</u>					
2.	Plant _	Point Beach Nuclea Nam	ar Plant	Unit 1							
	6610 Nucl	lear Road, Two Riv Addre	<u> </u>		WO 9810147 Repair Organization P.O. No., Job No. Etc.						
3.		ear Road, Two Rive		ower Co.	Type Code Authorizati Expiration	on No.	tamp N/A N/A N/A				
4.	Identificat	ion of System: R	eactor Coolant								
<ul><li>5.</li><li>6.</li></ul>	(b) Applic	cable Construction of the Construction of Components	ction XI Utilized	for Repairs	s or Replacemen	nts 19 <u>86, 1</u>					
	ame of mponent	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)			
P-001 <i>A</i>	A-M	Westinghouse Electric Co.	1S-75P343	N/A	None	N/A	Replacement	No			
								·			
<u> </u>					<del></del>						
					,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	•					
7.	Description	of Work: Repla	ce flex hoses to	lower beari	ng cooler.						
8.	Tests Cond			neumatic	☐ No:		erating Pressure				

Form NIS-2 Continued
9. Remarks RRM 98-0079  Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A  Signed Owner or Owner's Designee, Title  Expiration Date N/A  Signed 7-8, 20 00
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements
Date March 8 20 00

Sheet 2 of 2

1.	Owner Wisconsin Electric Power Company Name			Date _	September 2	21, 1998		
	231 W. M	ichigan Ave., Milw Addre		1	Sheet _	1	of <u>2</u>	
2.	Plant	Point Beach Nuclea			Unit _	1	·	
	6610 Nucl	ear Road, Two Rive		The	WO 980 Repair O		P.O. No., Job No	. Etc.
3.					Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A			
<ul><li>4.</li><li>5.</li><li>6.</li></ul>	. (a) Applicable Construction Code <u>Section III</u> 19 <u>65</u> Edition, <u>None</u> Addenda, <u>N/A</u> Code Case Wisconsin Special, Bechtel Spec C-8  (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda							
	lame of mponent	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identificatio	Year on Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
2-2		Pittsburgh Des Moines Steel Co.	None	N/A	None	N/A	Replacement	No
7. 8.	Description Tests Cond	lucted: Hydrostati	_	ded connection		· · · · · · · · · · · · · · · · · · ·	erating Pressure	

Sheet 2	of _	2
Form NIS-2 Continued		
9. Remarks RRM 98-0080, CR 00-0794		
Applicable Manufacturer's Data Reports to be attached.		
	<del></del>	
CERTIFICATE OF COMPLIANCE		
We certify that the statements made in the report are correct and this <u>replacement</u> conforms to the	rules	of
the ASME Code, Section XI. repair or replacement		
Type Code Symbol Stamp N/A		
Certificate of Authorization No. Docket 50-266 Expiration Date N/A		
Signed In that , ISI Coordinator Date 3-9, 200	ĆĊ	
Signed, ISI Coordinator Date, 20		-
CERTIFICATE OF INSERVICE INSPECTION	<del></del>	
CERTIFICATE OF MODERVICE MODERNOON		
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vernspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have in	ssel	rted
the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999.	, and	state
that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective n described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.	neasu	res
described in this Owner's Report in accordance with the requirements of 730422 code, section 743		
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or imconcerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither	plied.	, ne
Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a lo	ss of	any
kind arising from or connected with this inspection.		
Commissions 10731, WI-100057, I.N.A.		
Date March 9 20 00	nents	
Date March 9 20 00		

1.	Owner _	Wisconsin Electric l			Date _	September 20	5, 1998	
		Name	•					
	231 W. Mi	ichigan Ave., Milwa		<u> </u>	Sheet _	1	of <u>2</u>	
		Addre	SS					
2.	Plant _1	Point Beach Nuclea			Unit	1		
		Name	e					
	6610 Nucl	ear Road, Two Rive	ers, WI 54241		WO 980	1141		
		Addre			Repair O	rganization P	.O. No., Job No	. Etc.
3. Work Performed By: Wisconsin Electric Power Co. Type Code Sy				de Symbol St	amp N/A			
	Name			Type Code Symbol Stamp N/A Authorization No. N/A				
	6610 Nucl	ear Road, Two Rive			Expiration	on Date	N/A	
		Addre	SS					
4.	Identificati	ion of System: _C	ontainment					
5.	(a) Applicable Construction Code <u>Section III</u> 19 65 Edition, <u>None</u> Addenda, <u>N/A</u> Code Case Wisconsin Special, Bechtel Spec C-8						;	
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda					lo Addenda			
6.	Idantificati	ion of Commonouts	Domainad on Dani	la a a d a m d D	1			
0.	Identificati	ion of Components	Repaired of Rep	iaced and R	epiacement (	Components		
							Repaired,	ASME
Ν	lame of	Name of	Manufacturer	National Board	Other	Year	Replaced, or	Code Stamped
	mponent	Manufacturer	Serial No.	No.	Identificatio	on Built	Replacement	(Yes or No)
2-2		Pittsburgh Des Moines Steel Co.	None	N/A	None	N/A	Replacement	No
						·		
	· ·							
7.	Description	n of Work: Repla	ace door seal.	1	<u>I</u>			I
0	T							
8.						Ц		
		TS-10		ssure	psi	rest remp	· °F	

Form NIS-2 Continued
9. Remarks RRM 98-0082, CR 00-0664
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
the ASME Code, Section XI. repair or replacement
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed /M/NOV/ , ISI Coordinator Date 3 - 6 , 20 OD
Owner or Owner's Designee, Title
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected
the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state
that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures
described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied,
concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any
kind arising from or connected with this inspection.
Commissions 10731, WI-100057, I.N.A.
Inspector's Signature National Board, State, Province, and Endorsements
Date March 7 20 (Y)

Sheet 2 of 2

		<del></del>								
1.	Owner	Owner Wisconsin Electric Power Company				October 17, 1998				
	_	]	Name		_		· · · · · · · · · · · · · · · · · · ·			
	231 W. N		Milwaukee, WI 5320 Address	1	Sheet	I	_ of <u>2</u>			
2.	Plant _	Point Beach Nu			Unit _	1				
		·	Name							
	6610 Nuc	lear Road, Two	Rivers, WI 54241		WO 9810					
		Α	ddress		Repair O	rganization I	P.O. No., Job No.	Etc.		
3.	Work Per	formed By:	Wisconsin Electric Po	ower Co.	Type Coo	de Symbol S	tamp N/A			
		-	Name		Authorization No. N/A					
	6610 Nuc		Rivers, WI 54241		Expiratio	n Date	N/A			
		Α	.ddress		•					
4.	Identifica	tion of System:	Containment							
5.	(a) A == 1	iaahla Camatuu d	i C-1- Ci n	T 10 (5	Davi N	4 1 1	N/4 G 1 G			
٥,	Wisconsi	n Special, Becht	tion Code <u>Section II</u> tel Spec C-8	1 19 03	Edition, Non	e Addenda,	N/A Code Case	,		
			f Section XI Utilized	l for Repairs	or Replacen	nents 19 <u>86, 1</u>	No Addenda			
6.	Identifica	tion of Compon	ents Repaired or Rep	least and D	1	7				
0.	racininca	tion of compon	ents repaired of rep	naceu anu K	еріасешеш С	components				
							Repaired,	ASME		
N	Name of	Name of	Manufacturer	National Board	Other	Year	Replaced,	Code Stamped		
	mponent	Manufacture		No.	Identification		or Replacement	(Yes or No)		
PI-0	04197D2	Ashcroft	None	N/A	None	N/A	Replacement	No		
		-				<del>-  </del>				
	<del></del>									
				<del> </del>						
								•		
		<u> </u>		<u> </u>						
7.	Description	on of Work: I	Replace gauge and in	stalled new	pipe elbow as	nd nipple.				
_		_			<del> </del>					
8.	Tests Cor	•		Pneumatic		_	erating Pressure			
		Other TS-		ssure	psi	Test Temp	· °F			
		10	-10							
	NOTE: S	Supplemental sh	eets in form of lists s	ketches or	drawings ma	v he used ni	ovided (1) size is	,		

Form NIS-2 Continued
9. Remarks RRM 98-0084, CR 00-0664
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Type code Symbol Statup
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed, ISI Coordinator Date, 20 OV
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
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Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements
Inspector's Signature  National Board, State, Province, and Endorsements  Date March  20 00

Sheet <u>2</u> of <u>2</u>

1.	Owner _	Wisconsin Electric Nam			Date O	ctober 7, 1	998	
	231 W. Mi	ichigan Ave., Milw Addre		1	Sheet 1		of 2	
2.	Plant _1	Point Beach Nuclea Nam			Unit 1			
	6610 Nucl	ear Road, Two Riv			WO 98115 Repair Org		P.O. No., Job No.	Etc.
3.	3. Work Performed By: Wisconsin Electric Power Co.  Name 6610 Nuclear Road, Two Rivers, WI 54241  Address				Type Code Symbol Stamp N/A Authorization No. N/A Expiration Date N/A			
4.	Identificati	ion of System: M	lain, Extraction,	Gland Seal	and Reheat Ste	am		
<ul><li>5.</li><li>6.</li></ul>	Bechte (b) Applic	cable Construction of Spec 6118-C-27 cable Edition of Second of Components	ction XI Utilized	for Repairs	s or Replacemen	nts 19 <u>86, 1</u>	_	
	lame of mponent	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
IS-2		Anker-Holth Division	37149A	N/A	None	N/A	Repair	No
		7						
7	Description	of Worls Daniel	1	1.1				
7.	Description		ove and repair sn				<del></del>	
8.	. Tests Conducted: Hydrostatic Pneumatic Other Pressure VT-3				-	erating Pressure  •F		

Form NIS-2 Continued
9. Remarks RRM 98-0086
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this repair conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed, ISI Coordinator Date, 20
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
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Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements
Inspector's Signature  Commissions  10731, WI-100057, 1.N.A.  National Board, State, Province, and Endorsements  Date  PARS 23  20 (X)

Sheet 2 of 2

1.	Owner Wisconsin Electric Power Company Name	Date February 19, 1999				
	231 W. Michigan Ave., Milwaukee, WI 53201 Address	Sheet 1 of 2				
2.	Plant Point Beach Nuclear Plant Name	Unit 1				
	6610 Nuclear Road, Two Rivers, WI 54241	WO 9812290				
	Address	Repair Organization P.O. No., Job No. Etc.				
3.	Work Performed By: Wisconsin Electric Power Co.  Name	Type Code Symbol Stamp N/A Authorization No. N/A				
	6610 Nuclear Road, Two Rivers, WI 54241	Expiration Date N/A				
•	Address	•				
4.	Identification of System: Safety Injection					
5.	<ul> <li>(a) Applicable Construction Code <u>B31.1</u> 19 <u>67</u> Edition, AISC Sixth Edition, Westinghouse Spec G-676262, Bec</li> <li>(b) Applicable Edition of Section XI Utilized for Repairs on</li> </ul>	htel Spec M80, MSS-SP58 1967				

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
PS SI-151-R-1-N162	None	None	N/A	None	N/A	Replacement	No
PS SI-151-R-1-N200	None	None	N/A	None	N/A	Replacement	No
PS SI-151-R-1-N241	None	None	N/A	None	N/A	Replacement	No
PS SI-151-R-1-N375	None	None	N/A	None	N/A	Replacement	No
PS SI-151-R-1-N705	None	None	N/A	None	N/A	Replacement	No
PS SI-151-R-1-N725	None	None	N/A	None	N/A	Replacement	No
PS SI-151-R-1-N902	None	None	N/A	None	N/A	Replacement	No
PS SI-151-R-1-SNF	None	None	N/A	None	N/A	Replacement	No
PS SI-151-R-1-S4	None	None	N/A	None	N/A	Replacement	No
PS SI-151-R-1-S5	None	None	N/A	None	N/A	Replacement	No
PS SI-151-R-1-S16	None	None	N/A	None	N/A	Replacement	No
PS SI-151-R-1-S17	None	None	N/A	None	N/A	Replacement	No
PS SI-151-R-1-S19A	None	None	N/A	None	N/A	Replacement	No
PS SI-151-R-1-S21	None	None	N/A	None	N/A	Replacement	No
PS SI-151-R-1-S28	None	None	N/A	None	N/A	Replacement	No

7.	Description of World	k: Modify, repair a	nd add pipe suppo	orts.		
8.	Tests Conducted:	Hydrostatic ☐ Other ☑ Visual	Pressure	psi	Nominal Operating Pressure  Test Temp.   °F	

Porm NIS-2 Continued  9. Remarks RRM 98-0090, CR 00-0747  Applicable Manufacturer's Data Reports to be attached.  CERTIFICATE OF COMPLIANCE  We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.  Type Code Symbol Stamp N/A  Certificate of Authorization No. Docket 50-266 Expiration Date N/A  Signed ————————————————————————————————————		She	eet _	2	of _	2
CERTIFICATE OF COMPLIANCE  We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.  Type Code Symbol Stamp  N/A  Certificate of Authorization No. Docket 50-266  Expiration Date N/A  Signed Manufacturer's Data Reports to be attached.  Terpair or replacement conforms to the rules of repair or replacement repair or replacement.	Form NIS-2 Continued					
CERTIFICATE OF COMPLIANCE  We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.  Type Code Symbol Stamp  N/A  Certificate of Authorization No. Docket 50-266  Expiration Date N/A  Signed Manufacturer's Data Reports to be attached.  Terpair or replacement conforms to the rules of repair or replacement repair or replacement.	0 Parrier PRM 00 0000 CD 00 0747					
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.  Type Code Symbol Stamp  N/A  Certificate of Authorization No. Docket 50-266  Expiration Date N/A  Signed		rts to be attached.				
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.  Type Code Symbol Stamp  N/A  Certificate of Authorization No. Docket 50-266  Expiration Date N/A  Signed						
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.  Type Code Symbol Stamp  N/A  Certificate of Authorization No. Docket 50-266  Expiration Date N/A  Signed						
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.  Type Code Symbol Stamp  N/A  Certificate of Authorization No. Docket 50-266  Expiration Date N/A  Signed		<del></del>				
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.  Type Code Symbol Stamp  N/A  Certificate of Authorization No. Docket 50-266  Expiration Date N/A  Signed						
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.  Type Code Symbol Stamp  N/A  Certificate of Authorization No. Docket 50-266  Expiration Date N/A  Signed						1
the ASME Code, Section XI.  Type Code Symbol Stamp  N/A  Certificate of Authorization No. Docket 50-266  Expiration Date N/A  Signed	CERTIFICATE OF COMPLIANO	CE				
Type Code Symbol Stamp  N/A  Certificate of Authorization No. Docket 50-266  Expiration Date N/A  Signed	We certify that the statements made in the report are correct and this	replacement co	onform	s to th	e rules	of
Certificate of Authorization No. Docket 50-266 Expiration Date N/A  Signed	the ASME Code, Section XI.	pair or replacement				
Certificate of Authorization No. Docket 50-266 Expiration Date N/A  Signed						
Signed 15 Hours , ISI Coordinator Date 3 - 10, 20 00	Type Code Symbol Stamp N/A					
Signed 15 Hours , ISI Coordinator Date 3 - 10, 20 00						
	Certificate of Authorization No. Docket 50-266 Expir	ation Date N/	Ά			
	1 LP ,1	~	1-			
Owner of Owner's Designee, Time		:e	10	, 20 _		-
	Owner of Owner's Designee, Title			·		
			<del></del>			1
CERTIFICATE OF INSERVICE INSPECTION	CERTIFICATE OF INSERVICE INSPE	ECTION				
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel	I, the undersigned, holding a valid commission issued by the National B	oard of Boiler an	nd Press	sure V	essel	
Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state	Inspectors and the State of Province of Wisconsin and employed by HSB,	II, Co. of Hartfo	ord, CT mber 14	_ have 1. 199	inspectors in the inspector in the inspe	cted   state
that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures	that to the best of my knowledge and belief, the Owner has performed exan	ninations and take	en corr	ective	measu	ires
described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.	described in this Owner's Report in accordance with the requirements of Al	SME Code, Secti	ion XI.			1
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied,	By signing this certificate, neither the Inspector nor his employer makes	any warranty, e	xpresse	d or ii	mplied	,
concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any	concerning the examinations and corrective measures described in this Owi	ner's Report. Fui njury or property	rthermo damag	ore, ne e or a	either the loss of	ne any
kind arising from or connected with this inspection.			Ū			-
Commissions 10731, WI-100057, I.N.A.	10721	W/I 100057	T NT A			
Anspector's Signature Commissions 10731, W1-100037, IN.A.  National Board, State, Province, and Endorsements	11 1/// / ///// / //	·			ements	
Date March 16 20 00			-			
Date March 16 20 00	Date <u>Marcels</u> 16 20 00					

1.	Owner _	Wisconsin Electric Power Company Name			Date F	ebruary 19	, 1999			
	231 W. M	ichigan Ave., Milw Addre		1	Sheet 1		of 2	·		
2.	Plant _	Point Beach Nuclear Plant Name			Unit <u>1</u>					
	6610 Nucl	ear Road, Two Riv				WO 9812291				
3.	Work Perf	Addre	onsin Electric Po	ower Co.	Repair Organization P.O. No., Job No. Etc.  Type Code Symbol Stamp N/A					
	Name 6610 Nuclear Road, Two Rivers, WI 54241 Address				Authoriza Expiration		N/A N/A			
4.	Identificati	ion of System: S	afety Injection							
<ul><li>5.</li><li>6.</li></ul>	Westing (b) Application	cable Construction and appropriate the cable Edition of Section of Components	6262, Bechtel Sp ction XI Utilized	ec M80, Al for Repairs	SC Sixth Edit s or Replaceme	ion, MSS-S ents 19 <u>86, N</u>	P58 1967			
	Name of omponent	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)		
S SI	151R-1-S1	None	None	N/A	None	N/A	Replacement	No		
'S SI	151R-1-S5	None	None	N/A	None	N/A	Replacement	nt No		
S SI	11 151R-1-S6 None None N/A		N/A	None	N/A	Replacement	No			
		·								
7.	Description	n of Work: Modi	fy pipe supports.	l			1			
8.	Tests Cond	lucted: Hydrostat Other		Pneumatic sure	psi N	ominal Ope Test Temp	erating Pressure			

Sheet <u>2</u> of <u>2</u>
Form NIS-2 Continued
9. Remarks RRM 98-0100
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We could be the statements made in the report are correct and this replacement, conforms to the rules of
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed, ISI Coordinator Date, 20
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
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Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements
Inspector's Signature  National Board, State, Province, and Endorsements  Date March 7 20 00

1.	Owner Wisconsin Electric Power Company Name			Date No	ovember 1	9, 1998			
	231 W. M	lichigan Ave., Milw Addr		1	Sheet 1		of _	2	
2.	Plant _	Point Beach Nucle			Unit 1		· · · · · · · · · · · · · · · · · · ·		
•	6610 Nuc	lear Road, Two Riv Addr			WO 960517 Repair Orga		P.O. No., Jo	b No.	Etc.
3.	3. Work Performed By: Wisconsin Electric Power Co.  Name 6610 Nuclear Road, Two Rivers, WI 54241  Address				Type Code Symbol Stamp Authorization No. Expiration Date  N/A  N/A  N/A				
<ul><li>4.</li><li>5.</li><li>6.</li></ul>	(a) Appli Westi (b) Appli	tion of System:	62 Piping, 67623 ection XI Utilized	2 Canned N. for Repairs	Motor Pumps s or Replacemen	its 19 <u>86, N</u>	<del>-</del>		
	lame of mponent	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaire Replace or Replacen	ed,	ASME Code Stamped (Yes or No)
-004	A	Chempump Division	19416-1	N/A	None	N/A	Replacen	nent	No
	· · · · · · · · · · · · · · · · · · ·								* * * * * * * * * * * * * * * * * * * *
								-	
									<del></del>
7. 8.	Description Tests Con		ace pump with ne	ew pump an			erating Pres	601180	
٠.	1000 000	Other	<del></del> -			rinnar Ope Fest Temp		sure F	

Form NIS-2 Continued
9. Remarks RRM 98-0116
Applicable Manufacturer's Data Reports to be attached.
•
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed, ISI Coordinator Date, 20_00
CERTIFICATE OF INSERVICE INSPECTION
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Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements
Date March 7 20 00

Sheet 2 of 2

1. Owner Wisconsin Electric Nam				,	Date M	arch 23, 19	999			
	231 W. M	ichigan Ave., Milw Addre		1	Sheet 1		of 2			
2.	Plant	Point Beach Nuclea			Unit 1					
	6610 Nucl	lear Road, Two Riv Addre			WO 970414 Repair Orga		P.O. No., Job No.	Etc.		
3.	. Work Performed By: Wisconsin Electric Power Co.  Name 6610 Nuclear Road, Two Rivers, WI 54241  Address				Authorizati	Type Code Symbol Stamp N/A  Authorization No. N/A  Expiration Date N/A				
<ul><li>4.</li><li>5.</li><li>6.</li></ul>	. (a) Applicable Construction Code <u>B31.1</u> 19 <u>67</u> Edition, <u>None</u> Addenda, <u>N/A</u> Code Case S&W PBS-16 Piping, PBS-38 Valve  (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda									
	ame of mponent	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)		
3S-00	001	Grinnel Co., Inc.	None	N/A	GS-1	N/A	Replacement	No		
7. 8.	Description	<del></del>	ice bonnet, studs ic	Pneumatic	☐ No		erating Pressure	$\boxtimes$		

Form NIS-2 Continued						
9. Remarks RRM 98-0117, CR 98-3129, 00-0781						
Applicable Manufacturer's Data Reports to be attached.						
CERTIFICATE OF COMPLIANCE						
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.						
Type Code Symbol Stamp N/A						
Certificate of Authorization No. Docket 50-266 Expiration Date N/A						
Signed, ISI Coordinator Date, 20						
CERTIFICATE OF INSERVICE INSPECTION						
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.						
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.						
Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements						
Date March S 20 OC						

Sheet 2 of 2

	<del></del>							
1.	Owner _	Wisconsin Electric		у	Date Ja	nuary 7, 2	2000	
		Nau	ie					
	231 W. M	ichigan Ave., Milw Addre		)1	Sheet 1		of <u>2</u>	
•	701							
2.	Plant _	Point Beach Nuclea Nam			Unit 1			· · · · · · · · · · · · · · · · · · ·
	<<							
	6610 Nuc	lear Road, Two Riv Addre			WO 981250		07 P.O. No., Job No	F4-
_	W 1 2 2 2							. Etc.
3.	Work Peri	formed By: Wisc	onsin Electric Po	ower Co.	Type Code Authorizati		tamp N/A N/A	
Name 6610 Nuclear Road, Two Rivers, WI 54241				Expiration 1		N/A		
Address Expiration Date							<del></del>	
4.	Identificat	ion of System: _A	uxiliary Feedwa	ter				
<ol> <li>5.</li> <li>6.</li> </ol>	(b) Applie	cable Construction of B16.5-1961, Bechte cable Edition of Se ion of Components	t Spec M-78 ction XI Utilized	l for Repair	s or Replacemer	its 19 <u>86, 1</u>		
	ame of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
AF-00	100	Darling Valve Mfg. Co.	None	N/A	None	N/A	Replacement	No
F-00	101	Darling Valve Mfg. Co.	None	N/A	None	N/A	Replacement	No
					7			
						· · · · · · · · · · · · · · · · · · ·		
						-:-		
7.	Description		ce existing valve g. New flange fa	es with new esteners requ	valves and weld uired to support	l flanged installatio	end fittings to exi	sting
8.	Tests Cond		c ☐ F ⊠ Pres	Pneumatic sure		-	erating Pressure	

Form NIS-2 Continued
9. Remarks RRM 99-0011, Code Case N-416-1, PTP-3-06, CR 00-0781
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of
the ASME Code, Section XI. repair or replacement
Type Code Symbol Stamp N/A
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed, ISI Coordinator Date
CERTIFICATE OF INSERVICE INSPECTION
CERTIFICATE OF MISERVICE MIST BETTOM
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Commissions 10731, WI-100057, I.N.A.
Inspector's Signature National Board, State, Province, and Endorsements
Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements  20 00

Sheet <u>2</u> of <u>2</u>

1.	Owner Wisconsin Electric Power Company Name				Date _	January 5, 20	000			
	231 W. Mi	ichigan Ave., Milwa Addre		1	Sheet _	1	of 2			
2.	Plant Point Beach Nuclear Plant Name				Unit _	Unit 1				
	6610 Nucl	ear Road, Two Rive Addre	<del></del>			WO 9712295, 9712450, 9907830, 9907831 Repair Organization P.O. No., Job No. Etc.				
3.	Work Performed By: Wisconsin Electric Power Co. Name 6610 Nuclear Road, Two Rivers, WI 54241 Address				Authoriz	Type Code Symbol Stamp Authorization No.  Expiration Date  N/A  N/A				
<ul><li>4.</li><li>5.</li><li>6.</li></ul>	<ul> <li>(a) Applicable Construction Code <u>B31.1</u> 19 <u>67</u> Edition, <u>None</u> Addenda, <u>N/A</u> Code Case Westinghouse Spec G676258</li> <li>(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda</li> </ul>									
	ame of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identificatio	Year on Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)		
.C-00	)515	BW/IP International, Inc.	None	N/A	None	N/A	Replacement	No		
.C-00	)516	BW/IP International, Inc.	None	N/A	None	N/A	Replacement	No		
7. 8.	Description Tests Cond	•		Pneumatic			erating Pressure			

		Sheet $2$ of $2$
		Form NIS-2 Continued
9.	Remarks	RRM 99-0029
		Applicable Manufacturer's Data Reports to be attached.
·		CERTIFICATE OF COMPLIANCE
the		that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of e, Section XI.
	7 IONIE COU	o, Souther Fil.
Тур	oe Code Syn	nbol Stamp N/A
Cer	tificate of A	authorization No. Docket 50-266 Expiration Date N/A
001		/ <u> </u>
~.	. /	M 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Sig	nedOwn	er or Gwner's Designee, Title, , ISI Coordinator Date
		CERTIFICATE OF INSERVICE INSPECTION
	7. Ala a a J	in add to bling a contidence of the standard bound of Dellan and Document Vessel
		signed, holding a valid commission issued by the National Board of Boiler and Pressure Vessel the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected
		s described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state
		of my knowledge and belief, the Owner has performed examinations and taken corrective measures
des	cribed in thi	is Owner's Report in accordance with the requirements of ASME Code, Section XI.
	Rv signing t	this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied,
	27 31511115	examinations and corrective measures described in this Owner's Report. Furthermore, neither the
	cerning the	examinations and corrective measures described in ans Owner's Report. Purthermore, neutron and
con Ins	pector nor h	is employer shall be liable in any manner for any personal injury or property damage or a loss of any
con Ins	pector nor h	
con Insp kin	pector nor had arising fro	is employer shall be liable in any manner for any personal injury or property damage or a loss of any om or connected with this inspection.
con Insp kin	pector nor had arising fro	is employer shall be liable in any manner for any personal injury or property damage or a loss of any om or connected with this inspection.
con Insp kin	pector nor had arising fro	is employer shall be liable in any manner for any personal injury or property damage or a loss of any om or connected with this inspection.

1.	Owner Wisc	onsin Electric P			Date O	ctober 14,	1999		
	231 W. Michig	an Ave., Milwa Addres	ukee, WI 5320	<u> </u>	Sheet 1		of 2		
2.	Plant Point	t Beach Nuclear Name		<del> </del>	Unit 1			·	
-	6610 Nuclear F	Road, Two River			WO 99047 Repair Org		55 P.O. No., Job No.	Etc.	
3.					Type Code Authorizati	Type Code Symbol Stamp Authorization No.  Expiration Date  N/A  N/A  N/A			
4.	Identification o	of System: Re	sidual Heat Ren	noval					
<ul><li>5.</li><li>6.</li></ul>	AISC Sixtl (b) Applicable	Construction C h Edition, AWS Edition of Sec of Components F	D1.1 tion XI Utilized	for Repairs	or Replacemen	nts 19 <u>86, 1</u>	_		
Name	e of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)	
IS-A	C-601R-3-R-350	Grinnell Co., Inc.	27524	N/A	R-350	N/A	Replacement	No	
IS-A	C-601R-3-R-356	Grinnel Co., Inc.	25586	N/A	R-356	N/A	Replacement	No	
	***************************************								
7.	Description of	Work: Remov	ve hydraulic snu	ibbers.	· · · · · · · · · · · · · · · · · · ·	-			
8.	Tests Conducte	_	_	Pneumatic sure	<del></del>	ominal Ope Test Temp	erating Pressure		

Form NIS-2 Continued
9. Remarks RRM 99-0038
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed, ISI Coordinator Date, 20
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected
the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state
that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures
described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied,
concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the
Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any
kind arising from or connected with this inspection.
Commissions 10731, WI-100057, I.N.A.
Inspector's Signature  National Board, State, Province, and Endorsements
Inspector's Signature  National Board, State, Province, and Endorsements  Date  March 7 20 00
Date March 7 20 00

Sheet <u>2</u> of <u>2</u>

1.	1. Owner Wisconsin Electric Power Company Name			Date J	anuary 13, 2	2000					
	231 W. Mi		filwaukee, WI 5320 ddress	1	Sheet 1		of <u>2</u>				
2.	Plant <u>I</u>	Point Beach Nu	clear Plant Name		Unit 1						
	6610 Nucle	ear Road, Two	Rivers, WI 54241		WO 9908	WO 9908604, P.O. 4500260258					
		A	ddress		Repair Or	Repair Organization P.O. No., Job No. Etc.					
3.	Work Performed By: Wisconsin Electric Power Co. Name 6610 Nuclear Road, Two Rivers, WI 54241 Address				Authoriza	Type Code Symbol Stamp  Authorization No.  Expiration Date  N/A  N/A  N/A					
4.	Identificati	on of System:	Auxiliary Feedwa	ter							
<ul><li>5.</li><li>6.</li></ul>	5. (a) Applicable Construction Code <u>B31.1</u> 19 67 Edition, <u>None</u> Addenda, <u>N/A</u> Code Case AISC Sixth Edition, Bechtel M-78 Rev. 6 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda										
_	lame of mponent	Name of Manufacture	Manufacturer r Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)			
B-10	<b>)-</b> H4	None	None	N/A	None	N/A	Replacement	No			
7.	Description	of Work: M	lodify pipe support.								
8.	Tests Cond		ostatic []	Pneumatic ssure	D N	Iominal Ope Test Temp	erating Pressure				

	Sheet		of .	2
Form NIS-2 Continued				
9. Remarks RRM 99-0041				
Applicable Manufacturer's Data Reports to b	e attached.			
	·· · · · · · · · · · · · · · · · · · ·			
CERTIFICATE OF COMPLIANCE				į
We certify that the statements made in the report are correct and thisrepla	cement confor	ms to tl	ne rules	of
the ASME Code, Section XI. repair or re	eplacement			
Type Code Symbol Stamp N/A				
Certificate of Authorization No. Docket 50-266 Expiration	Date N/A			
Signed, ISI Coordinator Date	3-10	, 20 _	00	_
Owner or Owner's Designee, Title				
CERTIFICATE OF INSERVICE INSPECTION	ON			
I, the undersigned, holding a valid commission issued by the National Board	of Boiler and Pre	ssure V	/essel	
Inspectors and the State of Province of Wisconsin and employed by HSBII, Co	. of Hartford, C	<u>T</u> have	e inspec	
the components described in this Owner's Report during the period July 15, 1995 that to the best of my knowledge and belief, the Owner has performed examination				
described in this Owner's Report in accordance with the requirements of ASME				
By signing this certificate, neither the Inspector nor his employer makes any v	warranty, expres	sed or i	mplied	
concerning the examinations and corrective measures described in this Owner's I	Report. Furthern	nore, ne	either tl	he
Inspector nor his employer shall be liable in any manner for any personal injury of kind arising from or connected with this inspection.	or property dama	ige or a	loss of	any
4 //				
Commissions 10731, WI-1	100057, I.N	.A.		
/ Inspector's Signature National Board, State	e, Province, and	Endors	ements	
Date <u>March</u> 10 20 00				

1.	Owner Wisconsin Electric Power Company Name	Date February 4, 2000				
	231 W. Michigan Ave., Milwaukee, WI 53201 Address	Sheet <u>1</u> of <u>2</u>				
2.	Plant Point Beach Nuclear Plant Name	Unit 1				
	6610 Nuclear Road, Two Rivers, WI 54241 Address	WO 9815261 through 9815291 Repair Organization P.O. No., Job No. Etc.				
3.	Work Performed By: Wisconsin Electric Power Co.  Name 6610 Nuclear Road, Two Rivers, WI 54241	Type Code Symbol Stamp Authorization No. Expiration Date  N/A  N/A				
4.	Address  Identification of System: Containment Penetrations					
5	(a) Applicable Construction Code Section III 19 65 Fo	lition None Addenda N/A Code Coce				

- 5. (a) Applicable Construction Code <u>Section III</u> 19 65 Edition, <u>None</u> Addenda, <u>N/A</u> Code Case ASME Section VIII 1965, Westinghouse Spec G767340 and 677090, Bechtel Spec 6118-C-7
  - (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda
- 6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Q-03	Westinghouse Electric Co.	None	N/A	Q-3	N/A	Replacement	No
Q-04	Westinghouse Electric Co.	None	N/A	Q-4	N/A	Replacement	No
Q-05	Westinghouse Electric Co.	None	N/A	Q-5	N/A	Replacement	No
Q-06	Westinghouse Electric Co.	None	N/A	Q-6	N/A	Replacement	No
Q-07	Westinghouse Electric Co.	None	N/A	Q-7	N/A	Replacement	No
Q-08	Westinghouse Electric Co.	None	N/A	Q-8	N/A	Replacement	No
Q-09	Westinghouse Electric Co.	None	N/A	Q-9	N/A	Replacement	No
Q-10	Westinghouse Electric Co.	None	N/A	None	N/A	Replacement	No
Q-11	Westinghouse Electric Co.	None	N/A	None	N/A	Replacement	No
Q-12	Westinghouse Electric Co.	None	N/A	None	N/A	Replacement	No
Q-13	Westinghouse Electric Co.	None	N/A	None	N/A	Replacement	No
Q-14	Westinghouse Electric Co.	None	N/A	None	N/A	Replacement	No
Q-16	Westinghouse Electric Co.	None	N/A	None	N/A	Replacement	No
Q-17	Westinghouse Electric Co.	None	N/A	None	N/A	Replacement	No
Q-18	Westinghouse Electric Co.	None	N/A	None	N/A	Replacement	No
Q-19	Westinghouse Electric Co.	None	N/A	None	N/A	Replacement	No

Sheet	2	of	3

#### Form NIS-2 Continued

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Q-23	Westinghouse Electric Co.	None	N/A	None	N/A	Replacement	No
Q-24	Westinghouse Electric Co.	None	N/A	None	N/A	Replacement	No
Q-25	Westinghouse Electric Co.	None	N/A	None	N/A	Replacement	No
Q-26	Westinghouse Electric Co.	None	N/A	None	N/A	Replacement	No
Q-27	Westinghouse Electric Co.	None	N/A	None	N/A	Replacement	No
Q-38	Westinghouse Electric Co.	None	N/A	None	N/A	Replacement	No
Q-40	Westinghouse Electric Co.	None	N/A	None	N/A	Replacement	No
Q-42	Westinghouse Electric Co.	None	N/A	None	N/A	Replacement	No
Q-47	Westinghouse Electric Co.	None	N/A	None	N/A	Replacement	No
Q-49	Westinghouse Electric Co.	None	N/A	None	N/A	Replacement	No
Q-51	Westinghouse Electric Co.	None	N/A	None	N/A	Replacement	No
Q-53	Westinghouse Electric Co.	None	N/A	None	N/A	Replacement	No
Q-55	Westinghouse Electric Co.	None	N/A	None	N/A	Replacement	No
Q-56	Westinghouse Electric Co.	None	N/A	None	N/A	Replacement	No
Q-57	Westinghouse Electric Co.	None	N/A	None	N/A	Replacement	No

7.	Description of Wor	rk: Remove nitroger	n purge vent valve	e and assoc	ciated tubing from mo	nitor rings.	
8.	Tests Conducted:	Other 🛛	Pneumatic Pressure	psi	Nominal Operating Test Temp.	Pressure   °F	
		Appendix J Type C	Leakage Test on	Penetratio	ons		

Sheet 3 of 3
Form NIS-2 Continued
9. Remarks RRM 99-0043, RRM 99-0070, CR 00-0774
9. Remarks RRM 99-0043, RRM 99-0070, CR 00-0774  Applicable Manufacturer's Data Reports to be attached.
represent Manufacturer 3 Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and thisreplacement _ conforms to the rules of
the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed My Tynon , ISI Coordinator Date 3-9 , 2000
Owner or Owner's Designee, Title
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel
Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected
the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state
that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
described in this owner's report in accordance with the requirements of ASME Code, Section AI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied,
concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the
Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any
kind arising from or connected with this inspection.
Commissions 10731, WI-100057, I.N.A.
Inspector's Signature National Board, State, Province, and Endorsements
Inspector's Signature National Board, State, Province, and Endorsements
Date March 9 20 00

1.	Owner		ric Power Company	1	Date Fe	bruary 7,	2000					
		N	lame	_								
	231 W. N		ilwaukee, WI 5320 Idress	)1	Sheet 1		of 2					
2	Plant											
2.	Plant Point Beach Nuclear Plant Name				Unit 1	Unit 1						
	6610 Nuclear Road, Two Rivers, WI 54241			WO 99114	78							
	Address				Repair Org	Repair Organization P.O. No., Job No. Etc.						
3.	Work Per	formed By: W	isconsin Electric Po	ower Co.	Type Code	Type Code Symbol Stamp N/A						
			Name		Authorizati	on No.	N/A					
	6610 Nuc		Rivers, WI 54241 dress		Expiration 1	Date	N/A					
			lui ess									
4.	Identifica	tion of System:	Safety Injection		•		···					
<ul><li>5.</li><li>6.</li></ul>	(b) Appli	inghouse Spec Good icable Edition of	on Code B31.1 19-676262 Piping, G-6-676262 Piping, G-6-676262 Piping, G-6-676262 Piping, G-6-676262 Piping Repaired or Repaired or Rep	676241 Val	ve s or Replacemer	nts 19 <u>86, 1</u>	-					
	ame of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)				
I-008	57B	Aloyco, Inc.	None	N/A	None	N/A	Replacement	No				
7.	Descriptio	n of Work: Re	move manual opera	ated valve a	nd replace with	motor ope	rated valve.					
8.	Tests Con	ducted: Hydros Other 1-PT	⊠ Pres	Pneumatic sure			erating Pressure					

Form NIS-2 Continued
9. Remarks RRM 99-0047, Code Case N-416-1, CR 00-0792
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of
the ASME Code, Section XI. repair or replacement
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Continuate of Francisco Los
1. +0.11.
Signed MTMM , ISI Coordinator Date 3-16 , 20 00
Owner br Owner's Designee, Title
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel
Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state
that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures
described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
A SOURCE OF THE SECOND
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied,
concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the
Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any
kind arising from or connected with this inspection.
Commissions 10731, WI-100057, I.N.A.
Inspector's Signature National Board, State, Province, and Endorsements
Inspector's Signature  Commissions 10731, WI-100037, I.N.A.  National Board, State, Province, and Endorsements  Date March 10 20 00

Sheet <u>2</u> of <u>2</u>

1.	Owner	Wisconsin Electric Power Company			Date _1	December 2	, 1999				
			Nam	e							
	231 W. N	Michigan Ave.	, Milw Addre	aukee, WI 5320	1	Sheet	l	of <u>2</u>			
	Address										
2.	Plant Point Beach Nuclear Plant				Unit						
			Nam	e							
	6610 Nuclear Road, Two Rivers, WI 54241			WO 9908	478						
	Address				Repair Or	Repair Organization P.O. No., Job No. Etc.					
3.	Work Per	rformed By:	Wisc	onsin Electric Po	ower Co	Type Cod	Type Code Symbol Stamp N/A				
	Name			Authoriza		N/A					
	6610 Nu	clear Road, Tv	vo Riv	ers, WI 54241		Expiration		N/A			
			Addre	SS				<del>•</del>	· <del></del>		
4.	Identifica	ation of Systen	n: <u>R</u>	esidual Heat Ren	noval						
<ul><li>5.</li><li>6.</li></ul>	(b) Appl	1 B16.5 1966, icable Edition	of Se	Code <u>B31.1</u> 19 aghouse Spec 67 ction XI Utilized Repaired or Rep.	6258 for Repairs	s or Replacem	ents 19 <u>86, N</u>				
	ame of	Name o Manufacti	_	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)		
H-00	701	Velan, Ir	ıc.	None	N/A	None	N/A	Repair	No		
	.,			-				•			
-											
							-				
7.	Description	on of Work:	Seal v	veld body-to-bor	nnet mating	area.					
•	<b>.</b>						···				
8.	Tests Con	-	drostati		Pneumatic		_	erating Pressure	$\boxtimes$		
		Oth	er	Pres	sure	psi	Test Temp	· °F			

							Sheet	2	of	2
		F	Form NIS-2	Continu	ıed					
9. Remarks	RRM 99-0050									
). Itemans	144.133 0000	App	plicable Manuf	facturer's I	Data Reports	to be attach	ed.			
								··-··		
			'							···
		CERTII	FICATE O	F COM	PLIANCE					
W	. 414 414-4				J thia		aanfan	matath	so muloo	of
the ASME Cod	that the statemen	ts made in the	report are c	orrect an		or replacem		ms to u	ie ruies	OI
uic Homb coc	10, 50011011 111.					o. replacem				
Type Code Syr	mbol Stamp	N/A								
								**		
Cartificate of	A with animation No.	Doolset 50 C	266		Expirati	on Date	NI/A			
Certificate of A	Authorization No.	Docket 30-2	200		– Expirati	on Date	IN/A			
,	1 +	1				_	~			
Signed	y To No		, ISI (	Coordina	tor Date		- /	, 20	00	_
Ow:	ner or Owner's Design	iee, iitie								
		<u> </u>								
		CERTIFICA'	TE OF INS	SERVIC	E INSPEC	TION		······································		
I, the under	rsigned, holding a	valid commiss	sion issued b	by the Na	ational Boa	rd of Bo	iler and Pr	ressure `	Vessel	
Inspectors and	the State of Provi	ince of Wiscon	nsin and en	nployed	by <u>HSBII,</u>	Co. of 1	Hartford,	$\frac{CT}{14}$ hav	e inspe	cted
the component	ts described in this t of my knowledge	S Owner's Rep	ort during the	he perioc	l July 15,	1998 to	December	r 14, 19	99, and	i state
that to the best	t of my knowledge his Owner's Repor	e and belief, the	e Owner na: e with the re	s periorii eguireme	nts of ASN	iauons ai AE Code	Section 3	VI.	e meas	urcs
described in th	ns Owner's Repor	t in accordance	c with the re	equileme	1165 01 7151	in couc,	, 00011011 2	***		
By signing	this certificate, ne	either the Inspe	ector nor his	s employ	er makes a	ny warra	nty, expre	ssed or	implied	<b>1</b> ,
concerning the	e examinations and	d corrective me	easures desc	cribed in	this Owner	r's Repor	t. Further	rmore, r	neither 1	the
	his employer shall			or any pe	rsonal inju	ry or pro	perty dam	age or	a loss o	f any
kind arising fr	om or connected v	with this inspec	ction.							
11	1.1									
Cholin	- Mantt	Co	mmissions		10731, V			N.A.		
Inspe	ector's Signature			Nation	al Board, S	State, Pro	vince, and	i Endors	sement	S
11	19			_						
Date	nch (		20 <u>OC</u>	2						

1.	Owner		ic Power Company nme	,	Date No	vember 1	5, 1999				
	231 W. Michigan Ave., Milwaukee, WI 53201 Address  2. Plant Point Beach Nuclear Plant Name 6610 Nuclear Road, Two Rivers, WI 54241 Address				Sheet 1		of _2	<u>.</u>			
2.					Unit 1						
					WO 9902394  Repair Organization P.O. No., Job No. Etc.						
3.		uclear Road, Two R	isconsin Electric Po Name ivers, WI 54241 Iress	Type Code Authorization I	Symbol Son No.	·					
4.	Identifi	cation of System:	Component Coolin	ıg							
<ul><li>5.</li><li>6.</li></ul>	We (b) Ap	plicable Construction estinghouse Spec Graphicable Edition of Component	676262, A-307 Gra Section XI Utilized	de B for Repairs	s or Replacemen	ts 19 <u>86, N</u>	_				
	me of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)			
CC-00	779	Crosby Valve and Gage Co.	N68389-00-0001	N/A	None	N/A	Replacement	No			
<u>-</u>											
•											
7.	Descrip	tion of Work: Re	place specified mad	chine bolts	and fasteners wi	th studs at	nd nuts				
8.	•	onducted: Hydros Other	tatic 🗌 I	Pneumatic sure	☐ No:	minal Ope	erating Pressure				

	Sheet	2	of _	2			
Form NIS-2 Continued							
9. Remarks RRM 99-0052, 99-0077  Applicable Manufacturer's Data Reports to be attach	ed.						
			-				
CERTIFICATE OF COMPLIANCE							
We certify that the statements made in the report are correct and this repair or replacement the ASME Code, Section XI.		ms to th	ie rules	of			
Type Code Symbol Stamp N/A							
Certificate of Authorization No. Docket 50-266 Expiration Date N/A  Signed Owner or Owner's Designee, Title Date 3 - 8, 20 00							
CEDTIFICATE OF INSERVICE INSPECTION	<del>====</del> .						
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.							
By signing this certificate, neither the Inspector nor his employer makes any warrant concerning the examinations and corrective measures described in this Owner's Report Inspector nor his employer shall be liable in any manner for any personal injury or propkind arising from or connected with this inspection.	t. Furtherr	nore, ne	either tl	he			
Inspector's Signature Commissions 10731, WI-100050  National Board, State, Provi	·	I.A. Endorse	ements				
Inspector's Signature National Board, State, Provided March 8 20 00							

1.	Owner _	Wisconsin Electric Nan			Date Ja	nuary 20, 2	2000				
2.		ichigan Ave., Milw Addr Point Beach Nucle	ess	1	Sheet 1 Unit 1		of <u>2</u>				
		Nam	ne								
	6610 Nuclear Road, Two Rivers, WI 54241 Address					WO 9902476 Repair Organization P.O. No., Job No. Etc.					
3.	Work Perf		Type Code Symbol Stamp N/A								
		<del>-</del>	Name		Authorizati	on No.	N/A				
	6610 Nucl	ear Road, Two Riv Addro			Expiration :	Date	N/A				
4.	Identificati	ion of System: R	Reactor Coolant								
<ul><li>5.</li><li>6.</li></ul>	ASTM (b) Applic	cable Construction  A-574, Westingherable Edition of Section of Components	ouse Spec 676433 ection XI Utilized	Rev. 1 for Repairs	or Replacemen	nts 19 <u>86, N</u>					
	lame of mponent	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)			
-001	В	Westinghouse Electric Co.	2-618J-741G01	N/A	None	N/A	Replacement	No			
7.	Description	n of Work: _Repl	ace lower reactor	coolant pur	mp seal housing	cap screv	vs.				
8.	Tests Cond	lucted: Hydrosta Other IT-230	tic	Pneumatic ssure	psi ,	ominal Ope Fest Temp	erating Pressure				
	NOTE: Su	nnlemental sheets	in form of lists of	ketchec or	drawings may b	a mand me	مناحدت (1) الممانيين				

	Sheet	2	of	2
Form NIS-2 Continued				
9. Remarks RRM 99-0053				
Applicable Manufacturer's Data Reports to be attach	ed.			
	<u> </u>			
CERTIFICATE OF COMPLIANCE				
We certify that the statements made in the report are correct and this replacement		ms to tl	ne rules	of
the ASME Code, Section XI. repair or replacement	nt			
Type Code Symbol Stamp N/A				
Certificate of Authorization No. Docket 50-266 Expiration Date	N/A			
$\mathcal{L}$				
Signed	6	, 20 _	01)	
Owner of Owner's Designee, Title		, 20 _		_
CEDEVELCATE OF INCEDITION INCEDITION				
CERTIFICATE OF INSERVICE INSPECTION				
I, the undersigned, holding a valid commission issued by the National Board of Boil	er and Pre	essure V	/essel	
Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of H	Iartford, C	CT have	e inspec	
the components described in this Owner's Report during the period July 15, 1998 to I				
that to the best of my knowledge and belief, the Owner has performed examinations and described in this Owner's Report in accordance with the requirements of ASME Code,			measu	ires
1 · · · · · · · · · · · · · · · · · · ·				
By signing this certificate, neither the Inspector nor his employer makes any warran				
concerning the examinations and corrective measures described in this Owner's Report Inspector nor his employer shall be liable in any manner for any personal injury or prop				
kind arising from or connected with this inspection.	orty duille	-50 01 4	. 1000 01	
Commissions 10731, WI-100057	•	I.A.		
Inspector's Signature National Board, State, Prov	ince, and	Endors	ements	

Date March 8 20 00

1.	Owner _	Wisconsin Electric			Date _	December 20	), 1999			
		Nam	le ·							
	231 W. Michigan Ave., Milwaukee, WI 53201		1	Sheet	1	_ of _2				
	Address									
2.	Plant I	Point Beach Nuclea	r Plant		Unit	1				
		Nam	e							
	6610 Nuclear Road, Two Rivers, WI 54241				WO 9901211					
		Address				Repair Organization P.O. No., Job No. Etc.				
3.	Work Performed By: Wisconsin Electric Power Co.				Type Code Symbol Stamp N/A					
	Name				Authorization No.					
	6610 Nucl	ear Road, Two Riv	ers, WI 54241		Expiration Date N/A					
		Addre	ess		-					
4.	Identificati	ion of System: M	fultiple Systems	Related						
<ul><li>5.</li><li>6.</li></ul>	Bechte (b) Applic	cable Construction of Spec 6118-C-27 cable Edition of Section of Components	ction XI Utilized	for Repairs	s or Replacem	nents 19 <u>86, N</u>	_			
	lame of mponent	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year n Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)		
nubb	er Spare	Grinnell	None	N/A	2½" x 5"	N/A	Replacement	No		
					<del> </del>					
			<u> </u>	<u> </u>	<u> </u>			<u> </u>		
7.	Description	n of Work: Insta	ll new pivot end	on snubber.						
8.	Tests Cond	lucted: Hydrostat Other Visual		Pneumatic ssure	psi	Nominal Ope Test Temp	erating Pressure  • F			

Form NIS-2 Continued							
9. Remarks RRM 99-0054							
Applicable Manufacturer's Data Reports to be attached.							
CERTIFICATE OF COMPLIANCE							
CERTIFICATE OF COMPLIANCE							
We certify that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of the ASME Code, Section XI.							
Type Code Symbol Stamp N/A							
Certificate of Authorization No. Docket 50-266 Expiration Date N/A							
Certificate of Authorization 140.							
Signed, ISI Coordinator Date, 20							
CERTIFICATE OF INSERVICE INSPECTION							
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.							
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.							
Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements							
Inspector's Signature  National Board, State, Province, and Endorsements  Date March 7 20 00							

Sheet 2 of 2

1.				Date	Date December 10, 1999					
		N	ame							
	231 W.		lwaukee, WI 5320 dress	1	Sheet _	1	of 2			
2.	Plant	Point Beach Nuc	lear Plant ame		Unit _	1				
-	6610 Nu	6610 Nuclear Road, Two Rivers, WI 54241 Address			WO 9908440, P.O. 4500147645, 4500270378  Repair Organization P.O. No., Job No. Etc.					
3.	Work Performed By: Wisconsin Electric Power Co.  Name				Type Code Symbol Stamp Authorization No.  N/A  N/A					
-	6610 Nu	iclear Road, Two R	· · · · · · · · · · · · · · · · · · ·	<del></del>	Expiration	Expiration Date N/A				
4.	Address  4. Identification of System: Main, Extraction, Gland Seal & Reheat Steam									
5. 6.	<ul> <li>5. (a) Applicable Construction Code <u>B31.1</u> 19 <u>67</u> Edition, <u>None</u> Addenda, <u>N/A</u> Code Case ASA B16.5 1961, ASTM A-105 II, ASTM A-106 B</li> <li>(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda</li> </ul>									
	<u></u>		Topanou of Itop.							
	me of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year n Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)		
MS-00	)240	Henry Vogt Machine Co.	B-41318-2-R-16	N/A	None	N/A	Replacement	No		
7	Dogovint	ion of Works De	411	<u> </u>	<u> </u>		<u> </u>			
7.	r		place valve.			<del></del>				
8.	Tests Co	nducted: Hydros Other	tatic	Pneumatic sure <u>N</u> O		Nominal Ope Test Temp	erating Pressure . NOT °F	$\boxtimes$		

Form NIS-2 Continued								
9. Remarks RRM 99-0055, 99-0056, 99-0057, CR 00-0679, Code Case N-416-1								
Applicable Manufacturer's Data Reports to be attached.								
CERTIFICATE OF COMPLIANCE								
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.								
Type Code Symbol Stamp N/A								
Certificate of Authorization/No. Docket 50-266 Expiration Date N/A								
Signed, ISI Coordinator Date, 20								
CERTIFICATE OF INSERVICE INSPECTION								
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.								
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.								
Commissions 10731, WI-100057, I.N.A.								
Inspector's Signature National Board, State, Province, and Endorsements								

Date <u>Manch</u> 8 20 00

Sheet 2 of 2

1.	Owner	Wisconsin Electric			Date	November 2	2, 1999			
		Name	•							
	231 W. M	lichigan Ave., Milwa Addre		1	Sheet	1	of 2			
		Addre	SS							
2.	Plant	Point Beach Nuclea			Unit	1				
		Name	•							
	6610 Nuclear Road, Two Rivers, WI 54241			WO 9902926						
	Address				Repair	Repair Organization P.O. No., Job No. Etc.				
3.	Work Performed By: Wisconsin Electric Power Co.				Type C	Type Code Symbol Stamp N/A Authorization No. N/A				
		Name								
;	6610 Nuc	lear Road, Two Rive			Expirat	Expiration Date N/A				
		Addre	SS							
4.	Identifica	tion of System: Co	ontainment		<del></del>					
5.	(a) Anni	icable Construction (	ode B311 10	) 67 Editio	on None	Addendo NI/A	Code Cone			
5. (a) Applicable Construction Code B31.1 19 67 Edition, None Addenda, N/A Code Case Westinghouse Spec 676241										
	(b) Appl	icable Edition of Sec	ction XI Utilized	for Repairs	or Replace	ements 19 <u>86, 1</u>	Vo Addenda			
6.	Identifica	tion of Components	Renaired or Ren	laced and R	enlacement	t Components				
				NI-Alamai			Repaired,	ASME		
N	ame of	Name of	Manufacturer	National Board	Other	Year	Replaced,	Code Stamped		
Component		Manufacturer	Serial No.	No.	Identifica		Replacement	(Yes or No)		
CV-D-11		Rockwell	None	N/A	None	N/A	Replacement	No		
		Manufacturing Co.		<u> </u>						
	· · · · · · · · · · · · · · · · · · ·						<u> </u>			
			· · · · · · · · · · · · · · · · · · ·							
							·			
				<u> </u>						
7.	Description	on of Work: Repla	ce existing valve	ð.				*****		
8.	Tests Con	iducted: Hydrostat	ic 🗆 1	Onaumatia		Nominal O-	orotino D			
8. Tests Conducted: Hydrostatic Pneumatic Other Pressure					 	Nominal Operating Pressure psi Test Temp. °F				
			Velds, PT		psi	rest remp	o °F			
	÷		•							

Form NIS-2 Continued
9. Remarks RRM 99-0058, CR 00-0715
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed, ISI Coordinator Date, 20
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements
Inspector's Signature  National Board, State, Province, and Endorsements  Date March 9 20

Sheet <u>2</u> of <u>2</u>

1.	Owner _	Wisconsin Electri	, , , , ,	7	Date Oc	ctober 20,	1999	
	231 W. M	lichigan Ave., Mil Add	waukee, WI 5320	1	Sheet 1		of _2	
2.	Plant _	Point Beach Nucle			Unit 1			
	6610 Nuc	lear Road, Two Ri Add			WO 991787 Repair Orga		P.O. No., Job No.	. Etc.
3.		formed By: Wister Road, Two Ri		ower Co.	Type Code Authorizati Expiration	Symbol Son No.		
<ul><li>4.</li><li>5.</li><li>6.</li></ul>	(a) Appli Becht (b) Appli	tion of System:  cable Construction tel Spec C-8 cable Edition of S tion of Component	ection XI Utilized	l for Repairs	or Replacemer	nts 19 <u>86, 1</u>	<del>.</del>	
	lame of mponent	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
C-1-D	)1V	None	None	N/A	None	N/A	Replacement	No
7.	Description Tests Con		⊠ Pres	built spare. Pneumatic		_	erating Pressure	

	Form NIS-2 Continued
9. Remarks	RRM 99-0061
	Applicable Manufacturer's Data Reports to be attached.
	CERTIFICATE OF COMPLIANCE
We certify the ASME Cod	that the statements made in the report are correct and this replacement conforms to the rules of repair or replacement
Type Code Syn	nbol Stamp N/A
-	
Certificate of A	authorization No. Docket 50-266 Expiration Date N/A
Signed Num	My Thologonal 3/3/00  Section of Owner's Designee, Title  3/3/00  3/3/00  2/29  , 20 00
	CERTIFICATE OF INSERVICE INSPECTION
Inspectors and the components that to the best	signed, holding a valid commission issued by the National Board of Boiler and Pressure Vessel the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected as described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state of my knowledge and belief, the Owner has performed examinations and taken corrective measures is Owner's Report in accordance with the requirements of ASME Code, Section XI.
concerning the Inspector nor h	this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, examinations and corrective measures described in this Owner's Report. Furthermore, neither the is employer shall be liable in any manner for any personal injury or property damage or a loss of any om or connected with this inspection.
Insper	Commissions 10731, WI-100057, I.N.A.  National Board, State, Province, and Endorsements
Date Ma	National Board, State, Province, and Endorsements

Sheet 2 of 2

								_
1.	Owner _	Wisconsin Electric Nam		7	Date	November 1	8, 1999	
	231 W. M	ichigan Ave., Milw Addre		1	Sheet _	1	of <u>2</u>	
2.	Plant	Point Beach Nuclea			Unit _	1		
	6610 Nucl	ear Road, Two Rive			WO 9907 Repair O		P.O. No., Job No	. Etc.
3.	Work Perf	formed By: Wisc	onsin Electric Po Name	ower Co.		de Symbol S		
	6610 Nucl	ear Road, Two Rive Addre	ers, WI 54241		Expiratio		N/A	
4.	Identificat	ion of System: Sa	afety Injection					
<ul><li>5.</li><li>6.</li></ul>	ASTM (b) Applic	cable Construction (I A-193, Westingho cable Edition of Section of Components	ouse Spec 676376 ction XI Utilized	0 I for Repairs	s or Replacem	ients 19 <u>86, N</u>	-	
	lame of mponent	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year n Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
P-015.	A	Byron Jackson Pump, Div. of Borg Warner	671N0446	N/A	None	N/A	Replacement	No
7.	Description	of Work: Repla	ce casing studs.					
8.	Tests Cond	•		Pneumatic ssure	psi	Nominal Ope Test Temp	erating Pressure	

			4	Sheet	2	of	2
•		Form NIS-2	Continued				
		Form Nis-2	Continueu				
9. Remarks	RRM 99-0062					_ <del>.</del>	
		Applicable Manuf	facturer's Data Reports to be attached	≀d.			
		<del></del>					
		CERTIFICATE O	F COMPLIANCE				
We cortifu	that the statements	made in the report ere a	ormant and thin ronlandman	t confor	matath	o miloo	of
the ASME Cod		s made in the report are co	orrect and this <u>replacemen</u> repair or replacemen		ms to me	e ruies	01
	•						
Type Code Syn	nbol Stamp	N/A					
Certificate of A	authorization No.	Docket 50-266	Expiration Date	N/A			
,	Made	<u></u>		2 /00			
Signed Z	20113	JSI C	3/Coordinator Date	29	. 20 🗸	20	
Own	ner or Owner's Designe	e, Title			_, - ` <u>-</u>	<u>-                                    </u>	•
· · · · · · · · · · · · · · · · · · ·							
<del>.</del>		NEDWING A DE CARACI	EDITION INCOMESSION			<del></del>	
	C	CERTIFICATE OF INS	ERVICE INSPECTION				Î
I, the unders	signed, holding a v	alid commission issued b	y the National Board of Boil	er and Pro	essure V	essel	
Inspectors and	the State of Provin	ce of Wisconsin and em	ployed by HSBII, Co. of H	Iartford, C	T have	inspec	
			te period <u>July 15, 1998</u> to $\Gamma$ performed examinations and				
	, .	,	quirements of ASME Code,			incasui	Co
	Ŷ		•				
			employer makes any warrant				
			ribed in this Owner's Report. Ir any personal injury or prop				
	om or connected wi						
1.	111						
/gl	Sant	Commissions	10731, WI-100057		I.A.		
Inspe	ctor's Signature		National Board, State, Prov	ince, and	Endorse	ments	
Date Ma	ctor's Signature	20 <u>OC</u>	<u> </u>				

1.	Owner	Wisconsin Electric Nam			Date	December 9,	1999	
	231 W. M	ichigan Ave., Milw Addre		1	Sheet _	1	of <u>2</u>	
2.	Plant	Point Beach Nuclea Nam		<del></del>	Unit _	1		
	6610 Nucl	ear Road, Two Rive			WO 991		O No Joh No	Ftc
Address Repair Organization P.O. No., Job No. Etc.  3. Work Performed By: Wisconsin Electric Power Co. Name Authorization No. Figure 1.								
4.	Identificat	ion of System: R	eactor Coolant					
<ul><li>5.</li><li>6.</li></ul>	ASMI (b) Applic	cable Construction GE SA-193 Grade B7 cable Edition of Section of Components	, Westinghouse S ction XI Utilized	Spec 676440 for Repairs	Rev. 2 or Replacer	nents 19 <u>86,</u> N	<del></del>	
	Tame of mponent	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year on Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
`-001		Westinghouse Electric Co.	16A6256-1	N/A	None	N/A	Replacement	No
7.	Description	n of Work: Repla	nce manway cove	er bolts.				
8.								

Form NIS-2 Continued
9. Remarks RRM 99-0066
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed, ISI Coordinator Date, 20
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Date March 7 20 000 10731, WI-100057, I.N.A.  National Board, State, Province, and Endorsements
Date March 7 20 00

Sheet <u>2</u> of <u>2</u>

	-								
1.	Owner	Wisconsin Electric	Power Company		Date	December 8,	, 1999		
		Nam	ne		_				
	231 W. M	lichigan Ave., Milw Addr		1	Sheet _	1	of <u>2</u>		
2.	Plant	Point Beach Nuclea			Unit _	1		·	
	6610 Nuc	elear Road, Two Riv Addr			WO 990		PO No. Joh No.	Etc	
3.	Work Per		consin Electric Po	ower Co.	Repair Organization P.O. No., Job No. Etc.  Type Code Symbol Stamp N/A				
•	6610 Nuc	elear Road, Two Riv			Authoriz Expiration	ation No. on Date	N/A N/A		
4.	Identifica		Reactor Coolant						
<ul><li>5.</li><li>6.</li></ul>	West (b) Appl	icable Construction inghouse Spec G-67 icable Edition of Se tion of Components	76343 ection XI Utilized	for Repairs	s or Replacen	nents 19 <u>86, 1</u>		Code Case	
	lame of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year on Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)	
C-00	)526A	None	None	N/A	None	N/A	Repair	No	
7.	Description	on of Work: Rem	ove valve and we	ld valve ba	ck in place.				
8.	Tests Con	ducted: Hydrosta Other IT-230		Pneumatic ssure	psi	Nominal Ope Test Temp	erating Pressure  or F		
	NOTE								

	Sheet	2	of _	2
Form NIS-2 Continued				
9. Remarks RRM 99-0072				
Applicable Manufacturer's Data Reports to be attached	d.			
				<del></del>
				· · ·
CERTIFICATE OF COMPLIANCE				
We certify that the statements made in the report are correct and this repair	conform	ns to th	ie rules	of
the ASME Code, Section XI. repair or replacement	nt			
Type Code Symbol Stamp N/A				
Certificate of Aythorization No. Docket 50-266 Expiration Date	N/A			
	101. 1-			
Signed Wyork Signed 181 Coordinator Data 2	ソフ	20	00 00	
Signed Muself L. Iwwe, ISI Coordinator Date 2/5 Owner or Owner's Designee, Title	29	_, 20 _	00	-
	<u> </u>			
CERTIFICATE OF INSERVICE INSPECTION				
I, the undersigned, holding a valid commission issued by the National Board of Boile				
Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of H	artford, C	$\frac{\Gamma}{14}$ have	inspec	ted
the components described in this Owner's Report during the period July 15, 1998 to D that to the best of my knowledge and belief, the Owner has performed examinations and				
described in this Owner's Report in accordance with the requirements of ASME Code, S			-	
Production with a said and a Young to a said and a Young to a said and a Young to a said a sa		4 *.	123	
By signing this certificate, neither the Inspector nor his employer makes any warrant concerning the examinations and corrective measures described in this Owner's Report.				
Inspector nor his employer shall be liable in any manner for any personal injury or prope				
kind arising from or connected with this inspection.				
Commissions 10731, WI-100057.	, I.N.	٨		
Inspector's Signature Commissions 10/31, Wi-10003/	-		ments	
, and a signature		<i></i>	/11.VII.	
Inspector's Signature  Commissions  10731, WI-100057  National Board, State, Provi				

1.	Owner <u>V</u>	Visconsin Electric Nam		7	Date	December 1	3, 1999	
	231 W. Mid	chigan Ave., Milw Addre		1	Sheet 1		of <u>2</u>	
2.	Plant P	oint Beach Nuclea		· · · · · · · · · · · · · · · · · · ·	Unit 1			
	6610 Nucle	ar Road, Two Riv	·		WO 99184		P.O. No., Job No.	Eta
		ridak			Kepan Or	gainzanon i	7.O. No., Job No.	. Etc.
3.	Work Perfo	rmed By: Wisc	onsin Electric Po	ower Co.		Symbol S		
	6610 Nucle	ar Road, Two Riv	Name		Authorization Expiration		N/A	
	- OOTO TUCK	Addre		<del></del>	Expiration	Date	N/A	
4	T.Ji.Ci.	<b></b>	d • 10 m					
4.	identificatio	on of System: C	hemical & Volu	me Control				·
5.	(a) Applica	able Construction	Code <u>B31.1</u> 19	9 <u>67</u> Editie	on, None Ado	lenda, N/A	_ Code Case	
	(h) Applies	able Edition of Se	ction YI Utilized	l for Danair	or Danlagam	mta 1006 N	To Addondo	
					_	<del></del>	No Addenda	
6.	Identification	on of Components	Repaired or Rep	laced and R	eplacement Co	omponents		
	Name of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
IPE	CH 2501R-01	None	None	N/A	None	N/A	Replacement	No
				<del> </del>			•	
	· · · · · · · · · · · · · · · · · · ·							
				<del>                                     </del>				
			<u> </u>					
		+				<del> </del>		
		1						
7.	Description	of Work: Repla	ace studs and bol	ts due to bo	ric acid buildu	p.		
0	Toota Cond	IId	·	D	r			
8.	Tests Cond	acted: Hydrostat Other		Pneumatic			erating Pressure	
		IT-230	Pres	ssure	psi	Test Temp	· °F	
	NOTE, Co.		: C					

	Sheet	2	of	2
Form NIS-2 Continued				
9. Remarks RRM 99-0073				
Applicable Manufacturer's Data Reports to be attach	ed.			
		<del></del>		
				<u>_</u>
CERTIFICATE OF COMPLIANCE				
We certify that the statements made in the report are correct and this replacement	nt confor	ms to th	e rules	s of
the ASME Code, Section XI.				
Type Code Symbol Stamp N/A				
Certificate of Authorization No. Docket 50-266 Expiration Date	N/A			
<u> </u>				
Signed	-6	, 20	001	
Owner's Designee, Title		, 20 _	00	-
CERTIFICATE OF INSERVICE INSPECTION	<del></del>			
I, the undersigned, holding a valid commission issued by the National Board of Bo				
Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of the components described in this Owner's Report during the period July 15, 1998 to				
that to the best of my knowledge and belief, the Owner has performed examinations as	nd taken co	orrective		
described in this Owner's Report in accordance with the requirements of ASME Code	Section X	(I.		
By signing this certificate, neither the Inspector nor his employer makes any warra	nty, expres	ssed or i	mplied	l,
concerning the examinations and corrective measures described in this Owner's Repor	t. Further	more, ne	either t	he
Inspector nor his employer shall be liable in any manner for any personal injury or prokind arising from or connected with this inspection.	perty dam	age or a	loss o	rany
Commissions 10731, WI-10005		V.A.		
Inspector's Signature National Board, State, Pro	vince, and	Endors	ements	;
Date March 7 20 00				

1.	Owner _	Wisconsin Electric	<del></del>		Date	November 1	9, 1999		
		Nam	e					<del></del>	
	231 W. M	ichigan Ave., Milw	aukee. WI 5320	1	Sheet	1	of 2		
		Addre			_				
2.	Plant	Point Beach Nuclea	r Plant		Unit	1			
		Nam	e		•				
	6610 Nucl	ear Road, Two Riv			WO 990				
		Addre	ess		Repair C	Organization F	P.O. No., Job No.	Etc.	
3.	Work Perf	formed By: Wisc	onsin Electric Po	ower Co.		de Symbol St	•		
	6610 Nucl	ear Road, Two Rive			Expiration Expiration	zation No. on Date	N/A N/A		
•		Addre	SS						
4.	Identificat	ion of System: C	ontainment	****					
5.	. (a) Applicable Construction Code B31.1 19 67 Edition, None Addenda, N/A Code Case								
		cable Edition of Se			· <del></del>	<u></u>	_		
_				_	-		NO Addenda		
6.	Identificat	ion of Components	Repaired or Rep	laced and R	teplacement (	Components			
•••				NI-4:1			Repaired,	ASME	
	lame of	Name of	Manufacturer	National Board	Other	Year	Replaced, or	Code Stamped	
 C-3	mponent	Manufacturer Stearns-Roger	Serial No.	No.	Identification None	on Built N/A	Replacement	(Yes or No)	
<i>,-3</i>		Corporation	None	IN/A	None	IN/A	Replacement	No	
7.	Description	n of Work: Repla	ice gaskets.						
8.	Tests Cond	ducted: Hydrostat	ic 🔲 1	Pneumatic		Nominal Ope	erating Pressure		
		Other ORT 12		ssure	psi	Test Temp	· °F		
		OKI 12	,						

Form NIS-2 Continued
9. Remarks RRM 99-0076, CR 00-0795
Applicable Manufacturer's Data Reports to be attached.
<del></del>
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Date March 9 20 000
Date March 9 20 00

Sheet 2 of 2

1.	Owner _		ctric Power Company		Date _	December 14	l, 1999		
			Name						
	231 W. Mi		Milwaukee, WI 5320	1	Sheet _	1	of <u>2</u>		
		A	Address						
2.	Plant _	Point Beach N		<del></del>	Unit _	1			
			Name						
	6610 Nucl	ear Road, Two	Rivers, WI 54241		WO 991				
	Address					Repair Organization P.O. No., Job No. Etc.			
3.	Work Perf	ormed By:	Wisconsin Electric Po	wer Co.	Type Co	de Symbol St	amp N/A		
		· <u> </u>	Name	· · · · · · · · · · · · · · · · · · ·	Authoriz	ation No.	N/A		
	6610 Nuclear Road, Two Rivers, WI 54241					on Date	N/A		
		F	Address						
4.	Identificat	ion of System:	Main, Extraction,	Gland Seal	& Reheat St	eam			
5.	ASTM	1 A276 Type 4	tion Code <u>USAS</u> 19 20 of Section XI Utilized		· <del></del> _	-	_		
6.	Identificat	ion of Compor	nents Repaired or Rep	laced and R	eplacement (	Components			
	Vame of omponent	Name of Manufactur		National Board No.	Other Identification	Year on Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)	
MS-0:	5959	Copes Vulc	an None	N/A	None	N/A	Replacement	No	
		Division							
<del></del>							-		
~ <b>~~</b>									
7.	Descriptio	n of Work:	Replace valve plug.						
8.	Tests Cond	ducted: Hyd Othe	<b></b>	Pneumatic	OP psi	Nominal Ope	erating Pressure . NOT °F		

Sheet <u>2</u> of <u>2</u>
Form NIS-2 Continued
9. Remarks RRM 99-0079
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A  My Signed Musself X. Momen, ISI Coordinator Date 2/29, 20 00  Owner or Owner's Designee, Title
CEPTIFICATE OF INCEPTIFICE INCRECTION
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements

Date <u>March 6</u> 20 <u>00</u>

1.	Owner		ric Power Company		Date	December 6	, 1999			
		N	ame							
	231 W.		ilwaukee, WI 5320 ldress	1	Sheet	1	of .	2		
2.	Plant	Point Beach Nuc	clear Plant ame		Unit	1				
	6610 N	uclear Road, Two I	Rivers, WI 54241		WO 99		PO No. I	oh Na	Rtc	
3.					Туре С	Repair Organization P.O. No., Job No. Etc.  Type Code Symbol Stamp N/A				
,	Name 6610 Nuclear Road, Two Rivers, WI 54241					Authorization No.  Expiration Date  N/A  N/A				
4.	Address  Identification of System: Chemical & Volume Control									
<ul> <li>5. (a) Applicable Construction Code B31.1 19 67 Edition, None Addenda, N/A Code Case Westinghouse Spec 676257</li> <li>(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1986, No Addenda</li> </ul>										
6.	Identifi	cation of Compone	nts Repaired or Rep	laced and R	eplacement	Components				
	me of	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identificat	Year ion Built	Repair Replace or Replace	ced,	ASME Code Stamped (Yes or No)	
CV-00	0257	Crosby Valve and Gage Co.	N79232-00-0008	N/A	None	N/A	Replace	ment	No	
							<u> </u>			
7.	Descrip	tion of Work: R	eplaced valve with i	n-stock spai	re.					
8.	Tests C	onducted: Hydro Other	static []	Pneumatic		Nominal Op Test Temp	•	essure °F	$\boxtimes$	
					*					

Form NIS-2 Continued
9. Remarks RRM 99-0082
Applicable Manufacturer's Data Reports to be attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
Type Code Symbol Stamp N/A
Certificate of Authorization No. Docket 50-266 Expiration Date N/A
Signed
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have inspected the components described in this Owner's Report during the period July 15, 1998 to December 14, 1999, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Commissions 10731, WI-100057, I.N.A.  Inspector's Signature National Board, State, Province, and Endorsements  Date March 7 20 00
Date March 7 20 00

Sheet <u>2</u> of <u>2</u>