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ADVISORY COMMITTEE ON REACTOR SAFEGUARDS

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NUCLEAR REGULATORY COMMISSION

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ADVISORY COMMITTEE ON REACTOR SAFEGUARDS

(ACRS)

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APR1400 SUBCOMMITTEE

+ + + + +

TUESDAY

NOVEMBER 14, 2017

+ + + + +

ROCKVILLE, MARYLAND

+ + + + +

The Subcommittee met at the Nuclear
Regulatory Commission, Two White Flint North, Room
T2B1, 11545 Rockville Pike, at 8:31 a.m., Ronald G.
Ballinger, Chairman, presiding.

COMMITTEE MEMBERS:

RONALD G. BALLINGER, Chairman

CHARLES H. BROWN, JR., Member

WALT KIRCHNER, Member

JOSE MARCH-LEUBA, Member

DANA A. POWERS, Member

JOY REMPE, Member*

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PETER C. RICCARDELLA, Member

GORDON R. SKILLMAN, Member

JOHN W. STETKAR, Member

MATTHEW W. SUNSERI, Member

DESIGNATED FEDERAL OFFICIAL:

MAITRI BANERJEE*

CHRISTOPHER BROWN

ALSO PRESENT:

TONY AHN, KHNP

JOHN BUDZYNSKI, NRO

LARRY BURKHART, NRO

RICH CLEMENT, NRO

TIM DRZEWIECKI, NRO

ZACHARY GRAN, NRO

BRAD HARVEY, NRO

JOHN HONCHARIK, NRO

JASON HUANG, NRO

SANGHO KANG, KEPCO E&C

HANSANG KIM, KHNP

JEONGMANN KIM, KEPCO E&C

JOONKON KIM, KEPCO E&C

JUNGHO KIM, KHNP

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TAEHAN KIM, KEPCO E&C
YOUNGSEOK KIM, KEPCO E&C
CAROLYN LAURON, NRO
HIEN LE, NRO
DONGSU LEE, KEPCO E&C
DAEHEON LIM, KEPCO E&C
KWANGIL LIM, KEPCO E&C
GREG MAKAR, NRO
MICHAEL MAZAIKA, NRO
MICHAEL MCCOPPIN, NRO
JIYONG OH, KHNP
ROB SISK, Westinghouse
EDWARD STUTZCAGE, NRO
ROBERT SWEENEY, KHNP
GETACHEW TESFAYE, NRO
JESSICA UMANA, NRO
ANDREA D. VEIL, Executive Director, ACRS
DAVID WAGNER, KHNP
WILLIAM WARD, NRO
STEPHEN WILLIAMS, NRO

*Present via telephone

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1 P R O C E E D I N G S

2 8:31 a.m.

3 CHAIRMAN BALLINGER: (presiding) The
4 meeting will now come to order.

5 This is a meeting of the APR1400
6 Subcommittee of the Advisory Committee on Reactor
7 Safeguards. I'm still Ron Ballinger, Chairman of the
8 APR1400 Subcommittee.

9 ACRS members in attendance are, my
10 goodness, Dana Powers, Matt Sunseri, John Stetkar,
11 and Jose March-Leuba.

12 We have had a travel vortex. Member
13 Rempe is on the phone. A lot of people are having
14 trouble getting here.

15 MEMBER POWERS: It is no reflection on
16 the presenters, just the Chairman.

17 (Laughter.)

18 CHAIRMAN BALLINGER: Correct. Okay. So
19 noted.

20 The purpose of today's meeting is for the
21 Subcommittee to receive briefings from Korea Electric
22 Power Corporation and Korea Hydro & Nuclear Power
23 Company regarding their Design Certification
24 Application and the NRC staff regarding their Safety
25 Evaluation Report with no open items, specific to

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1 Chapters 2 -- 2.5 will be later -- Chapter 5, Chapter
2 11, and Chapter 12.

3 The ACRS was established by statute and
4 is governed by the Federal Advisory Committee Act,
5 FACA. That means that the Committee can only speak
6 through its published letter reports. We hold
7 meetings to gather information to support our
8 deliberations.

9 Interested parties who wish to provide
10 comments can contact our offices requesting time
11 after the meeting announcement is published in The
12 Federal Register. That said, we set aside 10 minutes
13 for comments from members of the public attending or
14 listening to our meetings. Written comments are also
15 welcome.

16 And Walt Kirchner has arrived.

17 The ACRS section of the U.S. NRC public
18 website provides our charter, bylaws, letter reports,
19 and full transcripts of all full and subcommittee
20 meetings, including slides presented at these
21 meetings.

22 A transcript of the meeting is being kept
23 and will be made available, as stated in The Federal
24 Register notice. Therefore, I request that
25 participants in this meeting use the microphones

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1 located throughout the meeting room when addressing
2 the Subcommittee. Participants should first identify
3 themselves and speak with sufficient clarity and
4 volume so that they can be readily heard.

5 We have a bridge line established for
6 interested members of the public to listen in. The
7 bridge number and password were published in the
8 agenda posted on the NRC public website.

9 To minimize disturbance, this public line
10 will be kept in the listen-only mode. The public
11 will have an opportunity to make a statement or
12 provide comments at a designated time towards the end
13 of this meeting.

14 I request that meeting attendees and
15 participants silence cell phones and other things
16 that may go "beep".

17 Chris Brown is the Designated Federal
18 Official for this meeting.

19 And now -- there is a little column over
20 there -- I will invite Bill Ward, the NRO Project
21 Manager, to introduce presenters and start the
22 briefing.

23 Bill?

24 MR. WARD: Thank you.

25 Again, the staff and KHNP are pleased to

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1 present another set of chapters. We appreciate the
2 ACRS's supporting our aggressive schedule for running
3 these through you.

4 This series is like the more recent ones
5 in phase 4-phase 5 where we are doing more of a
6 minimalist approach to allow more time for your
7 questions. So, we look forward to a productive day.

8 Thank you.

9 CHAIRMAN BALLINGER: Bob?

10 MR. SISK: Rob Sisk, Westinghouse,
11 consulting to APR1400 and KHNP.

12 Again, I want to echo Bill's comments.
13 We are very pleased to be here to be able to present
14 these chapters in phase 5, as we begin to complete
15 these reviews.

16 And without further delay, I'm going to
17 introduce Mr. Youngseok Kim, and he will lead us
18 through Chapter 2.

19 MR. Y. KIM: Good morning, gentlemen. My
20 name is Youngseok Kim. I'm a hydrologic engineer
21 working at KEPCO Engineering & Construction Company.

22 Today I am going to present our work
23 research entitled, "APR1400 DCD 202, Chapter 2, Site
24 Characteristics," excluding Section 2.5.

25 And so, this presentation consists of

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1 four parts: Overview of Chapter 2, Response to the
2 ACRS Subcommittee Questions, Current Status,
3 Attachments.

4 Overview of Chapter 2. Chapter 2
5 consists of Section 2.0 through 2.5, and this
6 presentation includes Section 2.0 through 2.4. As
7 noted in this slide, Section 2.5 is not discussed in
8 this meeting.

9 Section 2.0 describes site
10 characteristics. Section 2.1 describes geography and
11 demography. Section 2.2 describes nearby industrial,
12 transportation, and military facilities. Section 2.3
13 describes some meteorology.

14 Next.

15 Section 2.4 describes hydrologic
16 engineering.

17 List of submitted documents for these
18 site characteristics are shown in the upper table of
19 this slide. There is no open item for Chapter 2.

20 In the ACRS, page 3, Subcommittee 21
21 September 2016, there were several questions for
22 Chapter 2, and I will explain our responses from this
23 slide.

24 First, a member noted to staff that the
25 "exclusion area boundary" and "site boundary" were

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1 used interchangeably, although these terms are not
2 necessarily the same for all facilities. The staff
3 provided a response to KHNP as follows:

4 The revisions to SER Subsection 2.3.5.4
5 note that the terminology "EAB Site Boundary" in SER
6 Table 2.3.5-1 is directly based on the Applicant's
7 response. And the staff also notes that the annual
8 average dispersion factors for the APR1400 design
9 appropriately associate these values with the "site
10 boundary". The context for the SER discussion is the
11 staff's evaluation of these postulated site parameter
12 values for reasonability by comparison to not only
13 the values of the Applicant, but to other values
14 identified by the staff in the SER.

15 Next slide.

16 MEMBER REMPE: Can I interrupt for a
17 minute? Am I talking too loud or should I put the
18 phone way over?

19 CHAIRMAN BALLINGER: You're fine.

20 MEMBER REMPE: Okay. I am looking up
21 the updated slides that KHNP provided versus the
22 earlier version that we got, and there have been some
23 substantial changes.

24 And I know that in the RAI response back
25 you may have used the correct usage of "site boundary"

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1 and "EAB," but in the earlier slides we've used these
2 terms interchangeably. Does KHNP plan to somewhere
3 state in the actual Design Certification clearly that
4 it has the same distance, whether it's 800 or 805
5 meters, for this location that applies equally to the
6 EAB and the site boundary?

7 MR. KANG: This is Sangho Kang at KEPCO
8 E&C.

9 In the original in the description of our
10 presentation we mentioned that we used the "EAB" and
11 "site boundary," the terminology interchangeably, but
12 we changed it, based on the staff's comments, to
13 provide the staff's position on the terminology.
14 But, actually, when the COL applicant is embarked
15 for the APR1400 design in the United States, it means
16 that there is a specific site. In that case, the
17 exclusion area boundary is decided by the calculation
18 of the radiological consequences for the loss-of-
19 coolant accident.

20 And the definition of "EAB" is defined,
21 provided in 10 CFR 100.3. It says that the exclusion
22 area means that the area surrounding the reactor in
23 which the reactor licensee has the authority to
24 determine all activities, including exclusions or
25 removal of personal property from this area.

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1 Otherwise, while the site boundary is defined in
2 10 CFR 20.1003, it says that the site boundary means
3 that "the line beyond which the land or property is
4 not owned, leased, or otherwise controlled by the
5 licensee". But the definition is quite similar.

6 But in the real situation in Korea, the
7 exclusion area boundary is the minimum distance the
8 licensee should own the land, and the site boundary
9 might be the same distance or greater than the minimum
10 distance. So, it will be decided by the owner of the
11 site or licensee, depending on the situation of the
12 site.

13 So, in the Design Certification phase, we
14 assume that the site boundary and the exclusion area
15 boundary have the same distance.

16 MEMBER REMPE: It clears up the case, and
17 what I'm asking is, will you actually clearly state
18 that in your Design Certification documents
19 themselves, that you have clearly, as you've said
20 right now, "we've assumed the same distance for this
21 Design Certification"? But it may be changed when
22 you actually have an applicant.

23 MR. SISK: This is Rob Sisk,
24 Westinghouse.

25 I guess I'm curious, is it necessary to

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1 explicitly make a statement like that versus simply
2 referring to the rules and requirements? I think
3 where we are in the current Design Certification
4 documentation, it would be clear to an applicant what
5 their requirements would be.

6 MEMBER REMPE: You clearly stated it in
7 the response back in your RAI, and they have to delve
8 down into it. But, again, that's something that will
9 be between you and the staff, but it does seem like
10 it's only indirectly stated.

11 MR. SISK: Appreciate the comment,
12 but -- thank you.

13 MEMBER REMPE: Okay.

14 CHAIRMAN BALLINGER: Joy, when you talk,
15 are you on a speaker phone?

16 MEMBER REMPE: I am.

17 CHAIRMAN BALLINGER: Because about every
18 third word gets kind of chopped off.

19 MEMBER REMPE: Okay. I'll try -- I can
20 take it off the speaker phone. Does that work better
21 for you?

22 CHAIRMAN BALLINGER: Well, we'll find out
23 the next time you give an answer to a question.
24 Thanks.

25 MR. Y. KIM: I continue.

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1 This question is related to design basis
2 flood and maximum groundwater level. It was asked
3 to explain which buildings outside the nuclear island
4 need to be protected water level limits, including
5 the turbine generator building, and provide the
6 related COL information item.

7 For this question, KHNP provided the
8 response that, though this is important to safety,
9 safety in Section 3.2 consists of the buildings in
10 the nuclear island and buildings outside the nuclear
11 island, including turbine generator building, as
12 shown in this slide.

13 And the maximum flood and groundwater
14 elevations are addressed in DCD Tier 2, Table 2.0-1,
15 and applied to the design of these buildings.

16 Lastly, COL Information 2.4(1) states
17 that COL applicant is to provide the site-specific
18 information on flood protection requirements.

19 Yes, next slide.

20 CHAIRMAN BALLINGER: I should comment
21 that we have been joined by Charlie Brown, member.

22 MR. Y. KIM: Yes, I continue.

23 This question is related to Subsection
24 2.4.4, potential dam failures. For this question,
25 KHNP provided the response that, as stated in DCD

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1 Tier 2, Subsection 2.4.4, artificially large floods
2 means the floods to safety-related facilities due to
3 the failure of upstream and downstream water control
4 structures such as dam, reservoir, and levee.

5 Next slide.

6 This question is related to Subsection
7 2.4.11, low water considerations. It was commented
8 that downstream dam, impoundment of cooling water
9 dikes, et cetera, are not addressed.

10 For this question, KHNP provided the
11 response that downstream water control structures
12 such as downstream dam, impoundment of cooling water
13 dikes, et cetera, are addressed in DCD Tier 2,
14 Subsection 2.4.4. And according to COL information
15 2.4(1), the COL application is to provide site-
16 specific hydrologic information and meet the
17 requirements of low water considerations and any
18 potential failures addressed in Section 2.4.

19 Next.

20 Currently, Chapter 2, Revision 1, is
21 issued and completed with no open items. However,
22 KHNP continues to monitor Chapter to assure any
23 conforming changes are addressed.

24 Acronyms for the presentation of DCD
25 Section 2.1 through 2.4 are shown in this slide.

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1 Thank you for your attention. Any
2 question?

3 MR. SISK: That completes -- this is Bob
4 Sisk, Westinghouse -- that completes our presentation
5 on Chapter 2, unless there's any questions from the
6 members.

7 CHAIRMAN BALLINGER: I think we're
8 rapidly getting ahead of schedule, which is a good
9 thing. I'm looking at the schedule. Next up is
10 Chapter 5.

11 Oh, I'm sorry. I'm sorry. Okay, I'm
12 sorry. Okay. We've got to do a little changeout
13 here. And anybody that wears bifocals will
14 understand the problem.

15 (Laughter.)

16 Okay. We're ready to go? Thank you. I
17 sort of expected three or four people to be sitting
18 up there.

19 MS. LAURON: Good morning. My name is
20 Carolyn Lauron, and I'm the Project Manager for
21 Chapter 2, Site Characteristics.

22 Today's presentation will cover Sections
23 2.1 through 2.4. The review team for these sections
24 is listed on this slide, and some are available today,
25 this morning, to answer any questions you may have.

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1 The phase 2 Draft SER with open items for
2 Sections 2.1 through 2.4 had no open items.

3 On slide 4, there are a few errors that
4 I will point out as I give the presentation.

5 The staff completed it's phase 4 Advanced
6 SER for Sections 2.1 through 2.4 and submitted it for
7 your review about a month ago. The report covered
8 geography and demography, human-related hazards,
9 meteorology, and hydrology. Geology is not covered
10 in today's presentation.

11 The report closed confirmatory items
12 previously identified and discussed with you earlier
13 this year. The report also includes a confirmatory
14 item related to some clarification questions we
15 discussed previously with the applicant and expected
16 to be included in DCD Revision 1.

17 Section 2.5 on geology, seismology, and
18 geotechnical engineering will be presented at an ACRS
19 meeting in January.

20 We expect all confirmatory items in this
21 Advanced Safety Evaluation Report to be closed with
22 Revision 2 of the DCD expected next year.

23 Thank you.

24 MEMBER STETKAR: Carolyn, I had a
25 question. We have had some discussions about zero

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1 percent exceedance temperatures and 1 percent
2 exceedance temperatures and 5 percent exceedance
3 temperatures. There had been exchanges between the
4 staff and the applicant regarding that.

5 In particular, what I want to ask you
6 about is in Table 2.0-1 of the DCD. They state that,
7 for the purposes of the ultimate heat sink, as opposed
8 to the ventilation systems, the ambient zero percent
9 exceedance value for the maximum non-coincident wet
10 bulb temperature is 81 degrees Fahrenheit. I'm
11 saying that from memory, as you're looking up things.

12 There's an expanded discussion of that
13 issue in the current version of the SER. And I came
14 across the following statement, and if you want to
15 search for it, it's in your Section 2.3.1.4.6.

16 It says, "The staff also found that about
17 33 percent of weather stations in the 48 contiguous
18 U.S., as recorded in 2005 database of Climatic Design
19 Information by ASHRAE, had reported an extreme
20 historical maximum wet bulb temperature less than or
21 equal to 27.2 degrees C, 81 degrees Fahrenheit."
22 Then, it goes on to say that that's the single peak
23 hourly observed value and there's zero percent
24 exceedance value; it excludes things that are less
25 than two hours, et cetera, et cetera.

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1 Is it really true that 67 percent of the
2 reporting stations in the United States have a maximum
3 non-coincident wet bulb temperature that's higher
4 than 81 percent? Sixty-seven percent? I want to
5 make sure that that wasn't mistyped as less than
6 versus greater than. It says 33 percent reported
7 less than, meaning 67 percent must have greater than,
8 meaning two-thirds of the country you can't meet the
9 DCD requirements.

10 MS. LAURON: So, Michael Mazaika, who is
11 the primary reviewer for Section 2.3, is available to
12 answer your question.

13 MR. MAZAIKA: This is Mike Mazaika. I'm
14 a meteorologist with NRO/DSEA.

15 I can verify that 67 percent, but I'm
16 pretty sure that it's fairly close.

17 MEMBER STETKAR: Okay. I just wanted to
18 make sure. It says 33 percent was less than, and I
19 just wanted to make sure that it wasn't a typo, that
20 you were trying to say 33 percent was greater than.
21 But you're confirming that it is 33 percent of the
22 country is less than this, meaning if I was going to
23 build this plant in the United States, I have 67
24 percent probability that I would have to take an
25 exception to the DCD?

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1 MR. MAZAIKA: Based on the information
2 there, I believe that's correct.

3 MEMBER STETKAR: Okay. Thank you.

4 MR. MAZAIKA: I think we had a very
5 spirited debate about it, and it was in --

6 MEMBER STETKAR: We did --

7 MR. MAZAIKA: In dry climates --

8 MEMBER STETKAR: Yes.

9 MR. MAZAIKA: -- is where most of those
10 stations are located.

11 MEMBER STETKAR: Yes. We did, and I had
12 notes from -- I have about three pages of notes for
13 this. As I said, it went on for quite a while.

14 And I just wanted to confirm because it
15 is in the SER. I just wanted to make sure that that's
16 an accurate statement in the SER.

17 MR. MAZAIKA: I will verify that.

18 MEMBER STETKAR: Yes. I mean, I don't
19 care about four significant figures. I just wanted
20 to make sure that it was not reversed.

21 MR. MAZAIKA: Yes, I believe that's
22 fairly accurate.

23 MEMBER STETKAR: Okay. Thank you.

24 CHAIRMAN BALLINGER: That was quick.

25 MS. LAURON: Thank you.

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1 CHAIRMAN BALLINGER: Thank you.

2 Now we continue the musical chairs.

3 MR. JEONGMANN KIM: Good morning. My
4 name is Jeongmann Kim. I have taken the lead for
5 Chapter 5 for KEPCO E&C.

6 It is my pleasure to present Chapter 5,
7 RCS and Connecting System.

8 Next, please.

9 This slide shows the contents of the
10 Chapter 5 presentation. Overview of Chapter 5
11 includes section overview, list of submitted
12 documents, and list of open items. And the summary
13 of open items, current status of Chapter 5, and
14 attachments with acronyms.

15 Next, please.

16 This slide shows the overview of Chapter
17 5. Chapter 5 consists, of course, of sections such
18 as Subsection 5.1, Summary Description; 5.2,
19 Integrity of Reactor Coolant Pressure Boundary; 5.3,
20 Reactor Vessel, and 5.4, RCS Component and Subsystem
21 Design.

22 Next, please.

23 This table shows that KHNP submitted the
24 DCD Tiers 1 and 2, Revision 1, with four Technical
25 Reports for Chapter 5. There have been 78 RAIs, and

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1 all of these RAIs were responses by KHNP.

2 There are open items for justifiable SERs
3 in the phase 2. Six open RAIs are related to RCP
4 motor flywheel integrity. The last three open RAIs
5 are POSRV sizing, LTOP analysis, and the prevention
6 of potential gas accumulation.

7 Next, please.

8 The profile already introduced the
9 summary of open items. This open item is related to
10 POSRV sizing. Staff wants to know the referenced
11 sensitivity study containing assumptions used for the
12 POSRV sizing study.

13 Therefore, staff requested to provide
14 additional POSRV capacity details, the basis for DCD
15 Figure 5.2.2-1, and to provide access to the analysis
16 referenced in the DCD which contains an assessment
17 describing the basis for POSRV sizing.

18 KHNP provided the response with detailed
19 capacity basis and the sizing analysis of the POSRV.

20 Next, please.

21 This open item is related to the LTOP
22 analysis. The APR1400 does not contain the analysis
23 demonstrating the adequacy of the LTOP design.
24 Therefore, staff requested to provide description of
25 the analysis and, more specifically, provide the mass

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1 and energy addition transient results, including
2 analysis assumptions, evaluation model, methodology,
3 computer codes, and input parameters.

4 Next.

5 In response, KHNP provided a discussion
6 of the analysis of mass and energy limiting events.
7 However, staff identified additional questions
8 regarding the analysis of the limiting events where
9 LTOP applied.

10 In the later response to additional
11 questions, KHNP provided method of analysis, basic
12 data, assumptions, input parameters, and the
13 conservatism of input data for mass and energy
14 transients.

15 Included is the balance of open items are
16 related to RCP motor flywheel integrity. The first
17 one is related to fracture toughness.

18 Staff requested to provide either the
19 fracture toughness barrier, using the direct method
20 or include the fracture toughness as an ITAAC.

21 KHNP revised the DCD to state fracture
22 toughness, however, and this was 150 ksi by the direct
23 method.

24 Next.

25 This item is related to the operating

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1 experience for the material. Staff requested to
2 provide the relevant information demonstrating the
3 performance of the proposed flywheel material under
4 the APR1400 operating conditions. KHNP revised the
5 operating experience table with only relevant
6 flywheels.

7 This item is related to the stress limit
8 of RCP flywheel. Staff requested to apply an RCP
9 flywheel stress limit of one-third of the yield
10 strength of the material or provide technical
11 justification for use of one-third of ultimate
12 strength. This applies as to what the flywheel
13 stress limit of one-third of the yield strength of
14 the material according to the SRP 5.4.1.1 is applied
15 in the KHNP APR1400 Flywheel Integrity Report. This
16 Technical Report was made available for staff's
17 audit.

18 Next, please.

19 This item is related to the hub analysis
20 and the fatigue crack growth rates. Staff asked us
21 to revise the Technical Report to include an analysis
22 of the hub and provide the appropriate fatigue crack
23 growth rate.

24 In the response, a separate stress plot
25 of the hub is added in the KHNP APR1400 Flywheel

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1 Integrity Report. This Technical Report includes the
2 analysis with regards to the crack growth rate.

3 Next.

4 This item is related to the critical flaw
5 size for the motor flywheel. Staff requested to
6 specify the maximum flaw size used as the acceptance
7 criteria for the pre-service inspection. Staff
8 requested also that it is bounded by the flaw size
9 used in determining the critical flaw size.

10 In response, KHNP revised the DCD to
11 include the inspection acceptance criteria of less
12 than .5 inches.

13 Next, please.

14 This is the last item as to the motor
15 flywheel integrity. Staff requested to revise the
16 DCD to state that the hub will be inspected for both
17 PSI and ISI in the same manner. And also, staff
18 requested to provide a discussion on the extent and
19 acceptance criteria of UT inspections that could be
20 performed or other alternatives of performing in-
21 service inspections, given these geometric
22 interferences, such as oil channels.

23 Oil channels in the hub make it difficult
24 to perform UT inspections. Therefore, dye
25 penetration or magnetic particle test, instead of UT,

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1 is added to the DCD for ISI instructions.

2 The last item is related to the potential
3 gas accumulation. GL 2008-01 requests to prevent
4 potential gas accumulation in safety-related systems
5 of SCS, SIS, and CSS, including potential gas
6 entrainment during the mid-loop operations from
7 vortexing.

8 Staff requested to address GL 2008-01 and
9 NEI 09-10, Revision 1a-A, as they relate to SCS, SIS,
10 and CSS or provide and justify an alternate approach
11 to managing gas accumulation.

12 KHNP provided a markup of ITAAC regarding
13 potential air ingestion and/or vortexing during
14 refueling conditions and gas accumulation during
15 power operation.

16 ITAAC for gas accumulation was revised in
17 DCD Tier 1 for SIS, SCS, and CSS. ITAAC for air
18 entrainment during mid-loop operations was revised in
19 DCD Tier 1.

20 Next, please.

21 According to staff, Chapter 5 is
22 complete. However, KHNP continues to monitor Chapter
23 5 to assure that any conforming changes are addressed.

24 Nine open items that were identified in
25 phases 2 and 3 have been resolved with adequate and

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1 sufficient discussion with the staff.

2 Changes in Chapter 5, as reviewed and
3 marked-up in response to the RAIs, will be
4 incorporated the next revision, Revision 2 of the
5 DCD.

6 This slide shows acronyms used in Chapter
7 5.

8 Thank you for your attention.

9 MR. SISK: That's the presentation on
10 Chapter 5.

11 CHAIRMAN BALLINGER: Note that we've been
12 joined by Member Riccardella.

13 MEMBER STETKAR: Mr. Kim --

14 MR. JEONGMANN KIM: Yes?

15 MEMBER STETKAR: -- I noticed that
16 Revision 1 of the DCD, Section -- if I can find it
17 here -- 5.2.3.2.1, the section on reactor coolant
18 chemistry, and the associated tables, have been
19 expanded considerably, have been expanded a lot from
20 Revision 0. There are discussions in here that say
21 things like, well, if I look at the possible
22 combinations of -- what do you use for -- lithium
23 something-or-other -- lithium hydroxide monohydrate,
24 and boric acid, if I look at possible combinations
25 that are allowed, you could have a pH in the primary

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1 system as low as 4.2 or as high as 10.7. That's
2 quite a range. You also have tables. You have
3 curves.

4 Could you explain, please, why you added
5 all of this material? And more importantly to me,
6 could you explain how you are going to control reactor
7 coolant system pH and chemistry through all of the
8 operating regimes, all the way from cold shutdown to
9 startup at new core, all the way through the end of
10 core life? That's a big request, but you,
11 apparently, were concerned about this because you
12 added a lot of material to the DCD about it. So,
13 tell me why, and please tell me how you are actually
14 going to control chemistry.

15 MR. T. KIM: This is Taehan Kim, KEPCO
16 E&C.

17 Actually, these items were incorporated
18 by EPRI chemistry guidelines with the discussion with
19 staff for chemistry control, based on RAI 8367. But
20 I'm afraid I'm not the person for the exact number of
21 each.

22 MEMBER STETKAR: Does KHNP have anybody
23 here who can explain this, since it's a major addition
24 to the DCD?

25 MR. SISK: This is Rob Sisk,

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1 Westinghouse.

2 We do not have any chemists to discuss it
3 in detail here today.

4 MEMBER STETKAR: Okay. Thank you.

5 MEMBER POWERS: I'm not sure what you're
6 asking for, John.

7 MEMBER STETKAR: Okay. I think I know
8 how they're going to try to control chemistry, but it
9 is not at all clear to me from what's written there.
10 And the troubling thing to me -- and, Dana, you might
11 be able to help -- is that range of pH that they say
12 is a pretty big range. I don't think that they
13 actually expect to be anywhere near the extremes of
14 that range, but I'm not at all clear how in the
15 DCD -- they specify the range in the text. And it's
16 not clear to me what sort of controls they are going
17 to have to keep you kind of around 7, for example.

18 (Laughter.)

19 MEMBER POWERS: Well, I mean, you just
20 measure the pH and you admit a little extra boron or
21 extra base to be near whatever you want.

22 (Laughter.)

23 MEMBER STETKAR: No, no. I understand
24 how to do it. I'm not sure how they're -- I think I
25 know how they are proposing to do it, but I wanted a

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1 little bit of elaboration from the people who wrote
2 this.

3 MEMBER POWERS: Yes. I can understand
4 your --

5 MEMBER STETKAR: And I don't want to
6 presume -- as I said, I think I know how they're going
7 to do it, and you probably think you know how they're
8 going to do it.

9 MEMBER POWERS: Well, technically, there
10 are about 30 chemical technicians at a nuclear power
11 plant. I assume they have about 30 chemical
12 technicians at a nuclear power plant just to do
13 exactly this. But it isn't rocket science. There
14 are lots of things that are poorly understood about
15 this chemistry at the operating temperatures, but,
16 presumably, people have discovered this works;
17 anything else doesn't work. That's what they do.

18 (Laughter.)

19 CHAIRMAN BALLINGER: And they committed
20 to adhering to the EPRI guidelines.

21 MEMBER POWERS: Things work well if your
22 plant falls within the envelope of what the EPRI
23 guidelines were written for.

24 MEMBER STETKAR: These guys have a much
25 higher -- "these guys"? -- KHNP has a much higher

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1 boron concentration during shutdown.

2 MEMBER POWERS: Yes.

3 MEMBER STETKAR: They have 4400 ppm.

4 MEMBER POWERS: Yes.

5 MEMBER STETKAR: So, they're kind of
6 different from --

7 MEMBER POWERS: They're really --

8 MEMBER STETKAR: They're really borated.

9 (Laughter.)

10 MEMBER POWERS: Yes. And the only
11 problem you worry about there is boron precipitation
12 if you get too cold.

13 MEMBER STETKAR: That's one, yes.

14 MEMBER POWERS: Because that's,
15 basically, painful when it occurs.

16 MEMBER STETKAR: Seeing no traction on
17 this one, let me try one that's perhaps easier. In
18 Section -- this is a long one -- 5.4.7.2.6 regarding
19 reactor level control during shutdown conditions, you
20 added descriptions of four level-monitoring systems.
21 One of those systems -- I have to get the acronyms
22 here because it's full of acronyms -- the Local
23 Refueling Water Level Indiction System, LRWLIS, it
24 says, "The LRWLIS (site class) has a minimum visible
25 span of 150 inches above the bottom of the hot leg."

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1 Then it goes on. It says, "High-low and low-low
2 alarms are provided in the main control room." How
3 do you get high-low and low-low alarms from a site
4 class?

5 It also says, "Two level instrumentations
6 are providing for monitoring coolant level." Does
7 this mean you have two site classes?

8 Turn the microphone on, so you're on the
9 record, please.

10 MR. JEONGMANN KIM: Your question
11 was -- there is alarm levels --

12 MEMBER STETKAR: No.

13 MR. JEONGMANN KIM: -- like high-high --

14 MEMBER STETKAR: Yes, I'm asking
15 particularly, this section describes four different
16 level monitoring systems, a PWR LIS wide range, a PWR
17 LIS narrow range, and LRW LIS and a ULMS, since we
18 like acronyms.

19 In particular, I'm asking about the LWR
20 LIS, which is characterized as a local site class
21 that is outside of the secondary shield wall and
22 provides level indication from somewhere in the
23 pressurizer to the bottom of the hot leg. And the
24 statement in the DCD says that high-low and low-low
25 alarms are provided in the MCR. I'm asking, how do

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1 you provide high-low and low-low level alarms from a
2 site class? It's unusual to do that, especially
3 since you have three other electrical systems.

4 MR. JEONGMANN KIM: Yes.

5 MEMBER STETKAR: Yes.

6 MR. JEONGMANN KIM: Okay. I will explain
7 about that.

8 MEMBER STETKAR: Okay.

9 MR. JEONGMANN KIM: There are some
10 boundaries in the site class. So, the levels come
11 down; the levers come down. They make a signal to --

12 MEMBER STETKAR: So, you actually do plan
13 to provide alarms from that site class?

14 MR. JEONGMANN KIM: Yes.

15 MEMBER STETKAR: Thank you. That's what
16 I was -- okay. I know it can be done. It's just
17 really unusual.

18 The second question I had is the
19 ultrasonic level indication. It says, "Two
20 ultrasonic level monitoring systems are installed
21 temporarily on the bottom of both hot legs." Do you
22 do that in Korea?

23 MR. JEONGMANN KIM: Yes.

24 MEMBER STETKAR: You do?

25 MR. JEONGMANN KIM: Yes.

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1 MEMBER STETKAR: The dose rates aren't
2 too high on the hot legs to install those local
3 monitors?

4 MR. JEONGMANN KIM: Yes, temporary, we
5 use the temporary ultrasonic device.

6 MEMBER STETKAR: Right, but what I'm
7 asking about is, those are installed only during the
8 outage, is that correct? Those are not permanent?

9 MR. JEONGMANN KIM: Yes, just the mid-
10 loop.

11 MEMBER STETKAR: Just mid-loop?

12 MR. JEONGMANN KIM: Yes, temporary.

13 MEMBER STETKAR: Typically, dose rates
14 near the hot leg are fairly high.

15 MR. JEONGMANN KIM: Yes, yes.

16 MEMBER STETKAR: But they're not too high
17 for people to install these monitors?

18 MR. JEONGMANN KIM: Yes, but that's a
19 high-level dose rate, but we wanted to ensure the
20 actual level during the middle of operations.

21 MEMBER STETKAR: No, I understand. This
22 is the final very fine at the bottom of the loop
23 indication that you have.

24 MR. OH: Yes, this is Andy Oh, KHNP
25 Washington office.

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1 Before going into the middle, we do some
2 of the purification loop and reduce the RCS radiation
3 level. The workers can access that area. So, I
4 think it can be possible to attach the UT to the hot
5 leg.

6 MEMBER STETKAR: You have to remove the
7 insulation from the piping to install these?

8 MR. OH: That detail I need to consult
9 some other people who are the expert for that, but --

10 MEMBER STETKAR: I'm not concerned about
11 the technology here at all. I'm concerned about the
12 practicality of a COL applicant committing to install
13 these things during an outage.

14 MR. OH: As per the radiation concerns,
15 we are just using a purification loop and reduce the
16 level of the radiation before entering the --

17 MEMBER STETKAR: So, you get the dose
18 rates down far enough, so that they can install them?
19 And this is done in Korea today on these?

20 MR. OH: Yes.

21 MEMBER STETKAR: I mean, you don't have
22 these plants operating, but is it done on similar
23 plants?

24 MR. JEONGMANN KIM: Yes, we do for --

25 MEMBER STETKAR: It is?

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1 MR. SISK: So, just to be clear -- this
2 is Rob Sisk, Westinghouse -- just to clarify I think
3 some of the discussion we've had, this is done --

4 MEMBER STETKAR: This is done? I'm
5 looking for actual operating experience because it's
6 somewhat unusual.

7 MR. SISK: Yes, this is done in Korea.

8 MEMBER STETKAR: Okay.

9 MR. SISK: And also, to answer the
10 question, the insulation does need to be removed.

11 MEMBER STETKAR: Yes. That's --

12 MR. SISK: Yes, the purification of this
13 system is required before you can install the caps.

14 MEMBER STETKAR: Okay. Okay. Thank
15 you. That helps.

16 CHAIRMAN BALLINGER: Any additional
17 questions? Other questions?

18 (No response.)

19 Okay. We're, by this schedule, 15
20 minutes ahead, but the next presentation is scheduled
21 for 45 minutes. I think we don't have to keep to the
22 schedule, but I'm just wondering whether adding 45
23 minutes -- well, okay, why don't we start? Okay,
24 I've been overruled.

25 Yes, it's the staff's turn.

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1 MS. UMANA: Good morning. My name is
2 Jessica Umana. I'm the Project Manager for Chapter
3 5, Reactor Coolant Systems and Related Systems.

4 And today the staff is going to present
5 to the ACRS Subcommittee their issues, resolutions,
6 and conclusions coming out of the phase 2, going into
7 phase 4, Safety Evaluation with no open items.

8 This slide lists the names of the
9 reviewers that were involved in the development of
10 the phase 4 Safety Evaluation with no open items.
11 Today you are going to be hearing from John Budzynski
12 and John Honcharik.

13 Okay. This is just a quick description
14 overview of Chapter 5. The reactor coolant system
15 circulates water in a closed cycle, removing heat
16 from the reactor core and internals and transferring
17 it to a secondary system. And then, components of
18 the RCS include the reactor vessel, the steam
19 generator, the reactor coolant pumps, the
20 pressurizer, and any associated piping.

21 These are the sections in Chapter 5 that
22 had open items. We have 5.2.2, Overpressure
23 Protection, and John Budzynski will be presenting
24 those open items. We have 5.4.1.1., which is the RCP
25 Flywheel Integrity, and John Honcharik will be

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1 presenting that. And then, we'll go back to John
2 Budzynski for 5.4.7, which is the Residual Heat
3 Removal System.

4 So, I'm going to turn it over now to John
5 Budzynski, so he can elaborate further on Section
6 5.2.2.

7 MR. BUDZYNSKI: 5.2.2, yes.

8 My name is John Budzynski. I work with
9 the Reactor Systems Branch.

10 And this open item, RAI 8244, Question
11 05.02.02-1, refers to the sensitivity study that they
12 referenced in the DCD pertaining to the sizing of the
13 POSRVs. They provided it to us. I took a review of
14 the sensitivity study. There were 20 cases in the
15 sensitivity study, and there are indications they
16 varied the pressurizer level and they also varied the
17 pressurizer pressure. And the worst case was with
18 the level of 45 percent, was the pressure of 24 and
19 75 psia. And that provided a reactor cooling
20 pressure of about 2700 psia.

21 I reviewed their inputs and their
22 assumptions, and it is a little conservative. I also
23 consulted with Chapter 15 personnel, the staff that
24 was reviewing ATWS, because this is kind of similar
25 to ATWS condition where you have a loss of load with

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1 a delayed trip. And their analysis showed that there
2 is sufficient sizing of the POSRVs, and I accepted
3 that as sufficient proof.

4 The second open item is RAI 8609,
5 Question 05.02.02-7, and we requested additional
6 information on methodology for the balance of
7 limiting events at low pressure protection
8 conditions. They provided us with a methodology
9 and computer codes. For the past addition transient,
10 what they did was a hand calculation of the mass
11 balance. I have reviewed their initial conditions
12 and assumptions, and it seemed reasonable of what
13 they did.

14 For the energy addition transient, they
15 used a computer code called AvERP. It's a pass-
16 through transient code. One of the assumptions they
17 made was that the differential pressure between the
18 secondary side and the reactor coolant side was a
19 delta T of 250 degrees, and that's about 150 degrees
20 greater than what the tech specs ask for. I feel
21 that they did this to make it the most conservative
22 input.

23 MEMBER STETKAR: John, we had some
24 discussion about this at the Subcommittee meeting.

25 MR. BUDZYNSKI: Yes.

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1 MEMBER STETKAR: Is it actually
2 physically possible to get that large a delta T
3 between the secondary and the primary side?

4 MR. BUDZYNSKI: I can't answer that right
5 now. I'm going to have to look that up.

6 MEMBER STETKAR: What they're saying is
7 the secondary side temperature is about 250 degrees
8 higher than the primary side temperature.

9 MR. BUDZYNSKI: That probably can't
10 happen, right? But I would have to look that up.
11 And, yes, that seems pretty large.

12 MEMBER STETKAR: I understand that it's
13 pretty conservative. I'm just curious whether it
14 defies physics, for example.

15 MR. BUDZYNSKI: Yes.

16 CHAIRMAN BALLINGER: That would imply the
17 heat source is in a different location.

18 MEMBER STETKAR: That would.

19 (Laughter.)

20 Or you have some sort of really strange
21 transient on the primary side, but -- okay, thanks.

22 MS. UMANA: Okay. We are now moving to
23 the RCP Flywheel Integrity, and John Honcharik is
24 going to present that to you.

25 MR. HONCHARIK: My name is John

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1 Honcharik, Senior Materials Engineer in NRO.

2 Today I will talk to you about the reactor
3 coolant pump flywheel integrity. There were several
4 open items. The first two here dealt with the
5 material, basically, the termination of how you
6 determine the fracture toughness and also the
7 operating experience of the flywheel material.

8 KHNP responded, and, basically, they said
9 that they were going to use the direct method of
10 determining fracture toughness, which is in
11 accordance with the SRP. And also, they provided
12 satisfactory operating experience for the flywheel
13 material. And therefore, we found this part
14 acceptable and closed out these two open items.

15 MEMBER RICCARDELLA: By direct method,
16 do you mean measurement?

17 MR. HONCHARIK: Yes, that is correct.

18 The next two items are basically about
19 the flywheel analysis. Basically, the original
20 flywheel analysis was based on design criteria of
21 using one-third of the ultimate strength of the
22 material, instead of one-third of the yield strength.

23 So, basically, we asked for technical
24 justification for using that or use the one-third
25 ultimate and one-third of the yield. So, in their

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1 response, they basically modified the analysis and
2 basically used one-third of the yield strength. This
3 was accomplished by optimizing the stresses for the
4 strength fit between the hub and the flywheel.
5 That's what introduced a lot of stresses for there.
6 So, they optimized that for that. And we found that
7 part acceptable. And also, they were using
8 applicable crack growth rates for this flywheel
9 material. And therefore, we found these two open
10 items to be resolved and closed.

11 And the last two open items dealt with
12 pre-service inspection and in-service inspection.
13 Basically, what were the criteria for the hub?
14 Because, right now, they had no ISI for the hub. And
15 also, whether or not the acceptance criteria for the
16 inspections, were they bounded by the flaw size that
17 they used in their analysis.

18 And the Applicant responded and provided
19 and confirmed that the acceptance criteria for the
20 PSI is bounded by the flaw size that they used in
21 determining their critical flaw size. And they also
22 revised their DCD to include the acceptance criteria
23 for both the PSI and ISI of the hub, which included
24 UT during the PSI and service inspections for ISI.
25 And based on these responses, the staff found that

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1 these responses were acceptable and closed out these
2 two open items.

3 MEMBER RICCARDELLA: Excuse me. What is
4 the ISI inspection interval?

5 MR. HONCHARIK: Every 10 years.

6 MS. UMANA: Okay. The last open item
7 we're going to go back to John Budzynski.

8 MR. BUDZYNSKI: Yes. This is open item
9 RAI 8614, Question 05.04.07-4. And it involves
10 ITAAC. When we did the review of ITAAC, we found
11 that there was no ITAAC to address gas accumulation
12 in the safety systems and vortexing in mid-loop
13 operation.

14 And so, we requested that they provide an
15 ITAAC for those two conditions. And we provided
16 similar ITAACs have been used in the past almost like
17 a standard ITAAC. They came back and their ITAACs
18 were sufficient. We reviewed them, and it covers the
19 three documents, the guidance in the three documents
20 I listed there.

21 MEMBER KIRCHNER: John, just a process
22 question. Once you're done with the ITAACs, how is
23 that captured downstream for the actual operation of
24 the plant?

25 MR. BUDZYNSKI: The ITAAC for the gas

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1 accumulation, what they do is they look at the as-
2 built compared to the design.

3 MEMBER KIRCHNER: Yes.

4 MR. BUDZYNSKI: If they determine that
5 there are some high points where gas can accumulate,
6 then they will commence a balance test or sometimes
7 they put in a monitoring system, like AP1000 put in
8 a monitoring system to alert the operators whenever
9 the gas got to a certain level in these pipe stuffs
10 that they installed.

11 MEMBER KIRCHNER: Right. Is that the
12 expectation here, that there will be some monitoring
13 system for actual plant operation?

14 MR. BUDZYNSKI: Yes, there will be
15 surveillance tests. This is a very slow process.

16 MEMBER KIRCHNER: Yes.

17 MR. BUDZYNSKI: I believe they will have
18 tech spec, EPR tech specs in there with surveillance
19 tests, which they would do periodically to
20 determine --

21 MEMBER KIRCHNER: That's why I was
22 asking.

23 MR. BUDZYNSKI: Yes.

24 MEMBER KIRCHNER: This is captured in
25 tech specs then?

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1 MR. BUDZYNSKI: Yes, yes.

2 MEMBER KIRCHNER: Okay. Thank you.

3 MR. BUDZYNSKI: Any other questions on
4 that?

5 (No response.)

6 MS. UMANA: Okay. So, to draw this
7 presentation to a conclusion, the staff that all open
8 items are resolved, and we're awaiting incorporation
9 of the confirmatory items in Revision 2 of the DCD.

10 The staff also concludes that the
11 Applicant has demonstrated compliance with NRC
12 regulations and guidance.

13 And that is all we have for you today.

14 CHAIRMAN BALLINGER: Thank you.

15 MEMBER SUNSERI: Well, actually, I have
16 a question.

17 CHAIRMAN BALLINGER: Oh.

18 MEMBER SUNSERI: I'm sorry for the
19 delayed question here, but back on slide 8, please,
20 you talked about optimizing the shrink fit stress.
21 Was that an analytical optimization? I mean, what
22 does that mean exactly? And did it affect the way
23 the shaft is actually -- the flywheel is actually
24 coupled?

25 MR. HONCHARIK: Yes, it was a shrink fit

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1 basically from the flywheel onto the hub. So, before
2 they had very high shrink fit stresses on it. And
3 it had to do with some other criteria that they impose
4 themselves on their reactor coolant pump, which was
5 to meet over 150 percent overspeed. Usually, it's
6 only 125. So, they really had a lot of high shrink
7 fit for that. So, what they did was they reduced
8 that shrink fit between the two pieces, so that it
9 wouldn't be as high. Therefore, they could use to
10 one-third of yield strength.

11 MEMBER SUNSERI: So, that actually
12 resulted in some material change?

13 MR. HONCHARIK: Yes.

14 MEMBER SUNSERI: Or not material, but
15 some design changes to the sizes --

16 MR. HONCHARIK: Changes for the problem.

17 MEMBER SUNSERI: -- of the physical --

18 MR. HONCHARIK: Correct.

19 MEMBER SUNSERI: Okay. Thank you.

20 MEMBER RICCARDELLA: Out of curiosity,
21 when they do the ISI every 10 years, do they unshrink
22 it to do the inspection?

23 MR. HONCHARIK: Oh, yes. Yes. It's all
24 from the surface.

25 MEMBER RICCARDELLA: From the outside

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1 surface?

2 MR. HONCHARIK: From the outside surface.

3 MEMBER RICCARDELLA: Okay.

4 CHAIRMAN BALLINGER: Other questions?

5 (No response.)

6 Okay. So, this is a convenient break
7 point. So, we'll recess until five minutes until
8 10:00.

9 (Whereupon, the foregoing matter went off
10 the record at 9:40 a.m. and went back on the record
11 at 9:56 a.m.)

12 CHAIRMAN BALLINGER: We're back in
13 session.

14 Okay.

15 MR. SISK: Thank you, Mr. Chairman. I'll
16 turn it over to Mr. Sangho Kang to lead us through
17 Chapter 11. Thank you.

18 MR. KANG: Thank you, Rob.

19 My name is Sangho Kang, Nuclear
20 Engineering Supervisor at KEPCO E&C.

21 Today I'm going to talk about the open
22 items for Chapter 11, Radwaste Management System,
23 which were identified in phase 3, and how we resolved
24 them.

25 Before I start my presentation, I would

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1 like to introduce Chapters 11 and 13. Sitting on my
2 left, Mr. Dongsu Lee, who is Radiation Protection
3 Team Lead, and Mr. Joonkon Kim, sitting on my right.
4 That's INC Team Lead, who is responsible for RMS
5 design.

6 Now I'm going to move on to the next
7 slide.

8 The contents of the presentation is show
9 in this slide. After a brief overview of the status
10 of the RAI and open items, I will talk about the
11 summary of the open items.

12 Next one, please.

13 As all of you know, Chapter 11 of the DCD
14 Tier 2 consists of five sections, excluding the
15 sections for the COL items and references.

16 Section 11.1 addresses the relative
17 source terms, and Sections 11.2 through 11.4 provide
18 the Design Basis System descriptions, radiological
19 surge assessment, testing and inspection requirements
20 of the three different radwaste systems; descriptions
21 of the process and effluent radiation monitoring and
22 sampling system, as presented in Section 11.5.

23 Next.

24 The review of the APR1400 Radwaste
25 Management System, KHNP submitted DCD Tier 1 and Tier

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1 2, Chapter 11. There is no Topical or Technical
2 Reports submitted for the review of the Radwaste
3 Management System.

4 We received a total of 38 RAI questions
5 and responded to all questions. Based on the current
6 SER, there is no open item for this chapter.

7 This slide shows the list of open items
8 for Chapter 11 at the time of the end of phase 3.
9 The total number of open items is nine. Six open
10 items were identified in the staff phase 2 SER, but
11 three items were added as a result of a phase 3 ACRS
12 Subcommittee meeting. The staff issued additional
13 RAIs reflecting the comments of the ACRS members
14 during the phase 3 Subcommittee meeting.

15 Now I'm going to move on to the open
16 items. The first item is about control of
17 radioactive release to the environment, which was
18 discussed in RAI 8201, Question 11.02-6. In this RAI
19 the staff requested to clarify the design features of
20 the liquid waste management system with respect to
21 effluent risk control. The RAI requested to provide
22 details on how the operator initiates and terminates
23 the LWMS process operation to achieve the design
24 objectives and to provide P&ID of the LWMS to qualify
25 how the system controls the release, and to provide

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1 the description to clarify what input streams to the
2 LWMS are. And lastly, to provide the operator
3 actions is tank leakage is detected.

4 In the response, KHNP provided the
5 requested information. As for their LWMS operation,
6 the operator can initiate treatment using one of the
7 two LWMS trains. Some components are kept with the
8 crossties to add flexibility of treatment operation.
9 The treated effluent in the monitor tanks can be
10 recycled for further treatment when the release
11 exceeds a radiological setpoint. The internal
12 components inside the reverse osmosis and the ion
13 exchanger module are arranged as predetermined
14 treatment process in order to meet the regulatory
15 limits.

16 As a response to the second question,
17 KHNP also provided the P&ID of the LWMS to indicate
18 the release of the processed liquid.

19 For the third request, we also provided
20 the DCD descriptions which were modified to clearly
21 indicate the liquid waste input streams.

22 As for the release termination method, we
23 responded that, first, the operator will investigate
24 the cause of the leakage to determine appropriate
25 mitigation actions. The mitigation actions may

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1 include termination of liquid waste collection,
2 decontamination for contaminated area, or repair work
3 as required. The associated program and procedures
4 will be developed by the COL applicant. In the RAI
5 response, all necessary information was attached as
6 a markup of the DCD.

7 The second open item is about
8 classification of the Steam Generator Blowdown
9 System, which is RAI 8270, Question 11.02-07. The
10 staff noted that there was a lack of information
11 available to make any kind of determination for the
12 radwaste classification of the Steam Generator
13 Blowdown System demineralizer, which should be a
14 different radwaste safety class, possibly RW-IIa.

15 KHNP responded that the radwaste
16 classification of the Steam Generator Blowdown System
17 components were determined based on 1 percent fuel
18 defect and the steam generator leakage rate of 75
19 pounds per day. In addition, KHNP added the source
20 term data and the corresponding radwaste
21 classification of the Steam Generator Blowdown System
22 in the revised response.

23 Next.

24 The next open item is about liquid tank
25 failure analysis in accordance with BTP 11-6, which

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1 was raised by RAI 8731, Question 11.02-11. The staff
2 requested to justify the CVCS yard tank source terms
3 used for the BTP 11-6 analysis, which is provided in
4 DCD Table 11.2-9. Staff noted that the source term
5 is not consistent with those provided in the response
6 to RAI 7856, Question 12.02-2.

7 KHNP provided a response that the source
8 terms for the BTP analysis was calculated in
9 accordance with ANSI/ANS 18.1, not by assuming a fuel
10 defect rate of .12 percent.

11 We also addressed that, since the CVCS
12 yard tank source term calculation method was changed
13 in RAI 7856, Question 12.2-2, to consider 95 percent
14 of the tank volume, the expected source terms in Table
15 11.2-9 were also changed.

16 So, we re-performed the BTP 11-6 analysis
17 using the revised task version and updated the results
18 in the DCD as a markup of the response.

19 The next three items were raised by the
20 ACRS members during the phase 3 Subcommittee meeting
21 and issued as official RAIs by the staff. The first
22 one is related to the bench design of the Solid Waste
23 Management System tanks. The staff requested to
24 address means to direct the Solid Waste Management
25 System tank gases to the ventilation system and the

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1 basis from a radiation protection perspective.

2 In the response KHNP provided a response
3 as follows:

4 The gaseous effluents from the SWMS are
5 processed through the compound building controlled
6 area HVAC system. The system includes HEPA and
7 charcoal filters to ensure that the releases do not
8 exceed the regulatory limits.

9 For the Spent Resin Long-Term Storage
10 Tank, the tank vent is directed to the cubicle vent
11 to minimize the transport of radionuclides to the
12 room. The tank vent is separated from the
13 ventilation duct and equipped with screens to prevent
14 discharge of any fluid and solids into the ventilation
15 system.

16 For the Low Activity Spent Resin Tank,
17 the tank vent is routed to the proximity of the floor
18 drain inside the tank room. The gases from the tank
19 are vented to the room atmosphere for collection by
20 the ventilation system and treated within the
21 ventilation system prior to release to the
22 environment. The gases are vented only during the
23 resin transfer process or tank depressurization.

24 KHNP updated the DCD to include this
25 information.

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1 MEMBER STETKAR: So, Mr. Kang, we had
2 questions about both the solid waste management tank
3 vents and the liquid waste management tank vents.
4 And as I understand it, you have not changed the
5 design. You are just venting those tanks to the
6 room? You're not piping the vents to the gaseous
7 radwaste management system, is that correct?

8 MR. KANG: Yes, that's correct.

9 MEMBER STETKAR: Okay.

10 MR. KANG: That's how we answer the
11 question.

12 MEMBER STETKAR: Thank you.

13 MR. KANG: Okay. The next item is about
14 the fire protection design features of the GRS
15 charcoal delay beds. The staff requested to provide
16 description of how the design complies with NFPA 804
17 and the details of the fixed water spray systems for
18 the charcoal absorber beds that contain more than 100
19 pounds of charcoal.

20 KHNP provided a response as follows:

21 The gaseous radwaste system is designed
22 to prevent formation of an explosive mixture by
23 controlling the hydrogen and oxygen concentration.
24 The charcoal delay beds are located inside a shielded
25 cubicle, which also acts as a fire barrier, and there

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1 is no additional combustible material that could
2 cause fire or the spread of fire.

3 These design features help to preclude a
4 fire condition. Hence, a fixed water spray system
5 for charcoal delay beds is not required to be provided
6 for the gaseous radwaste system. The associated
7 information and conclusion has been included in a
8 fire hazard analysis report for the charcoal delay
9 bed area in the DCD Section 9.5, Appendix A. KHNP
10 updated the DCD to include this information.

11 The next item is about prevention of
12 release of gaseous effluents from the GRS. The staff
13 requested to justify how the gaseous effluent
14 discharge would be terminated if the isolation valve
15 did not close. The staff also requested to provide
16 the function of the manual valve located which is
17 located at the gaseous effluent bypass line.

18 As for the release termination, KHNP
19 responded that another isolation valve in the GRS
20 package can be closed remotely when the main isolation
21 valve fails to close. The vendor for the GRS package
22 is required to provide the isolation valve in the
23 effluent discharge line. And also, the two manual
24 valves located at both sides of the main isolation
25 valve can be closed for limiting the release of

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1 discharge flow.

2 And for the function of the manual valve
3 at the bypass line, we responded that the full flow
4 bypass line around the main isolation valve is
5 provided to maintain the continuous GRS process flow.
6 When the main discharge line is isolated due to fail
7 position or maintenance of the main isolation valve,
8 the valve located at the bypass line is opened for
9 continuous process flow until the main isolation
10 valve is fixed. We updated the DCD to include the
11 above information.

12 If you do not have any question, I will
13 turn it over to Mr. Joonkon Kim for RMS issues.

14 MR. JOONKON KIM: Good morning. My name
15 is Joonkon Kim, working for KEPCO E&C Engineering
16 Group. It's my great pleasure to give a presentation
17 to ACRS members.

18 I'm going to start with the open item
19 related to Chapter 11.5, Process and Effluent
20 Radiation Monitoring and Sampling Systems. In
21 RAI 8087 and 8088, the staff requested KHNP to update
22 the DCD to provide the following information:

23 First, the purpose of each monitor should
24 be described, to describe which gaseous channel
25 initiates the alarm or interrogation. The third one

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1 was the QA commitment and calibration procedure
2 should be described. The first one was that the line
3 loss of the containment air monitors' sample should
4 be discussed to verify that the monitors are capable
5 of detecting minimum leakage rate. The staff noted
6 whether the pumps have tritium or noble gas sampling
7 capability.

8 The staff noted that the Applicant should
9 provide more detailed description for the condenser
10 pit sump monitor and CCWS heat exchanger building
11 sump monitor.

12 KHNP has discussed and resolved the open
13 items which the staff has shown on the slides.
14 Regarding the purpose of the RMS monitor, KHNP
15 provided detailed clarification on the RMS monitor
16 with relation to ODCM and REMP in the revised
17 response.

18 In the response KHNP stated that the COL
19 applicant prepares an ODCM that contains the
20 methodology and parameters for the calculation of the
21 offsite doses. Also, the COL applicant is to develop
22 an REMP that describes the potential radiation
23 exposure pathways associated with radioactive
24 materials and the cumulative gaseous effluent and
25 direct external radiation from the structure, system,

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1 and components.

2 KHNP clarified that the RMS initiate an
3 alarm or internal action when one channel of the three
4 channels will exceed the setpoint first. In the
5 revised response, KHNP described components and the
6 calibration procedure will meet the relevant
7 Regulatory Guide requirement. The COL applicant will
8 develop the calibration procedure.

9 Okay. In the revised response, KHNP
10 stated that the COL applicant design the sample nozzle
11 location, sample line size, line
12 routing/configuration/length, and the monitor
13 location to minimize the line loss in accordance with
14 ANSI-N13.1. This is verified to ensure the particle
15 penetration factor is not less than 50 percent using
16 the computational fluid dynamics methodology and
17 particle penetration analysis.

18 A description has been added such that
19 the RMS has the capability to obtain grab samples for
20 particulates, iodine, gases, and tritium.

21 DCD 11.5 has been updated to contain
22 detailed test description and table information for
23 condenser pit sump monitors and CCW heat exchanger
24 building sump monitor.

25 All of the open items have been resolved

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1 through the revised response to RAI 8087 and 8088.

2 Okay. Next.

3 In RAI 8203 the staff requested KHNP to
4 address sensitivity, response time, and alarm limit
5 for the primary-to-secondary leakage detection
6 instrumentation. Also, additional information about
7 the steam line effluent monitors should be provided.

8 In the revised response KHNP provided or
9 discussed this information of the main steam line
10 monitors for detecting primary-to-secondary leakage.
11 A calculation to demonstrate the ability to monitor
12 N-16 activity in the main line was provided.
13 Appendix 11B shows compliance with the monitoring
14 steam generator tube leakage. The open items have
15 been discussed and resolved through the revised
16 response.

17 This is my presentation.

18 MR. KANG: Okay. I'm Sangho Kang again.

19 According to the Draft SER, the RAI
20 process for Chapter 11 is completed. The nine open
21 items identified during phase 2 and 3 were all
22 resolved and incorporated in the updated DCD.

23 The next slide provides the acronyms used
24 in this presentation, and the next slide shows the
25 list of COL items which were affected during the

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1 resolution process of the open items.

2 That's all for my presentation, and thank
3 you for your attention. Any questions?

4 CHAIRMAN BALLINGER: Thank you.

5 We can change out. Ready to roll?

6 MS. LAURON: Yes. So, good morning.

7 Again, my name is Carolyn Lauron. I'm a Chapter PM
8 for Chapter 11, the Radioactive Waste Management
9 chapter.

10 Today I have Zachary Gran and Steve
11 Williams, the technical reviewers for this chapter.

12 As you recall, the phase 4 Advanced
13 Safety Evaluation Report was submitted to you about
14 a month ago for review. The report resolved several
15 confirmatory items and the open items identified and
16 discussed with you previously at an ACRS meeting
17 earlier this year.

18 Now Zach will discuss the closure of
19 these open items in detail.

20 CHAIRMAN BALLINGER: Green light on.

21 MR. GRAN: Hello. My name is Zach Gran,
22 and I'll be presenting today.

23 The open items from the last Subcommittee
24 meeting about Sections 11.2, Liquid Waste Management
25 System, and 11.5, Process and Effluent Radiation

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1 Monitoring and Sampling System.

2 This presentation will first go over the
3 open items from the last Subcommittee meeting before
4 discussing additional RAIs that came back to the
5 Subcommittee.

6 Next slide, please.

7 This is our summary slide. Chapter 11
8 consists of the following sections: the coolant
9 source terms, Liquid Waste Management System, Gaseous
10 Waste Management System, Solid Waste Management
11 System, and the Process and Effluent Radiological
12 Monitoring and Sampling System. Also listed is a
13 summary of regulatory requirements and guidance used
14 for resolving the open items.

15 Slide 5, please.

16 So, the first open item. This RAI
17 requested additional details regarding the detergent
18 radwaste tank releases. This was also for the
19 radwaste system as a whole, but the detergent waste
20 tank releases were what was holding up the open item.

21 The Applicant provided DCD markups to
22 include the P&IDs for the liquid radwaste system and
23 also provided a description of actions operators can
24 take to limit worker doses, such as recycling water
25 for additional treatment.

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1 The effluents from the detergent waste
2 were monitored. This also allowed staff to verify
3 sample lines on the detergent radwaste system. The
4 staff is now tracking this RAI as resolved and closed.

5 Slide 6, please.

6 Our second open item, this RAI was in
7 regards to providing adequate descriptions and
8 consistent definitions for the radwaste seismic
9 classifications for components found in DCD Section
10 10.4.8 to be consistent with Sections 11.2, .3, and
11 .4.

12 The Applicant provided DCD markups to
13 clearly state the start and endpoints for radwaste
14 seismic classifications. In addition, the Applicant
15 provided the radioactive source terms for the Steam
16 Generator Blowdown System components.

17 This allowed the staff to verify the
18 inclusion of isolation valves for the radwaste
19 seismic classifications. In addition, the source
20 term information for the Steam Generator Blowdown
21 System allowed staff to verify the classifications of
22 components as described by Reg Guide 1.143. Staff
23 is tracking this RAI as resolved and closed as well.

24 Slide 7, please.

25 For open items 3 and 4, I believe it's

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1 11.05. This RAI was issued to have the Applicant
2 provide clear and consistent information as is
3 described by NUREG-0800, the staff's guidance.

4 The Applicant provided all the
5 information requested of them by the RAI. So, we
6 have this list of nine items provided in this slide
7 here. We wanted to make sure that each of the
8 monitors have all this information. Some had it;
9 some didn't. So, we wanted to make sure that it was
10 consistent against all monitors.

11 So, the Applicant provided all of this
12 information. Examples of changes provided by the
13 Applicant included process configuration, figures now
14 contained in 11.5; clear monitoring locations
15 provided in the DCD text and in Figures in 11.5, and
16 discussions of COL item commitments for outside the
17 calculation manual and the Radiological Effluent
18 Monitoring Program. The staff is tracking these RAIs
19 as confirmatory items.

20 Slide 8, please.

21 Oh, this RAI was issued to request
22 clarification on the primary-to-second leak detection
23 calculation provided by DCD Appendix 11B.

24 The Applicant provided the staff with a
25 response that included DCD text inserts for Section

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1 11.5 on the main steam line effluent monitors and the
2 N-16 monitors. In addition, the Applicant provided
3 clarifying text in the DCD Appendix 11B to aid the
4 staff in performing confirmatory calculations.

5 This information allowed the staff to
6 verify the calculations provided by the Applicant to
7 demonstrate the ability to detect primary-to-
8 secondary leakage. The staff is tracking this RAI
9 as resolved and closed.

10 Slide 9, please.

11 This slide is the slide of RAIs which
12 were issued since the last Subcommittee meeting.
13 This RAI was issued because in the response to RAI
14 7856, Question 12.02-2, the staff observed an updated
15 source term for liquid waste tanks relating to the
16 staff's BTP 11-6 analysis.

17 The response to Question 12-02-2 provided
18 a source term equivalent to .25 percent failed fuel;
19 whereas, the source term required for the staff's
20 calculation in BTP 11-6 is .12 percent failed fuel.

21 Comparison of Question 12.02-2's response
22 to Table 11.2-9 did not allow staff to arrive at the
23 conclusion that half the source term provided in
24 12.02's response was equal to the information in
25 11.02-9. So, the staff issued an RAI to request

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1 clarification.

2 The Applicant provided a response to
3 discuss the differences in assumptions between the
4 source terms developed for BTP 11-6 and the source
5 terms provided in 12.02-2. This difference in the
6 source term for the 11-6 analysis is based on the
7 ANSI 18.1 standard.

8 The response to Question 12.2 modified
9 the tank source term methodology in Chapter 12. And
10 so, it is different from the methodology described by
11 ANSI 18.1. Thus, a simple comparison would not be
12 appropriate for the two source terms.

13 Slide 10, for our conclusion.

14 The staff reviewed the information
15 provided by the Applicant and determined that the
16 Applicant's response is adequate, given that the
17 staff's guidance for BTP 11-6 specifies the use of
18 NUREG-0017 for the development of the source term in
19 this analysis. NUREG-0017, then, references the ANSI
20 18.1 standard for the source term. Staff is tracking
21 this RAI as a confirmatory item.

22 Slide 11, please.

23 As a followup question received from the
24 last Subcommittee meeting, the staff issued this
25 question to request clarification on the methods used

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1 by the Applicant to direct tank gases to the
2 ventilation system.

3 The Applicant provided a response to
4 describe that the vent for each tank is located near
5 the cubical vent to minimize the transport of gases.
6 In addition, the Applicant provided details on which
7 tanks were directed to floor drains, so that the water
8 overflow would be directed to the appropriate drains
9 before venting.

10 The inclusion of the updated DCD text
11 allows staff to verify control of radioactive
12 material into the ventilation system. The staff is
13 tracking this RAI as a confirmatory item.

14 Slide 12, please.

15 Again, as a followup to a question
16 received from the last Subcommittee meeting, the
17 staff issued this question to request clarification
18 on the Applicant's compliance with NFPA 804, Section
19 4.8.9.4, which states, " Fixed water spray systems
20 shall be provided for charcoal absorber beds
21 containing more than 100 pounds of charcoal." It was
22 found that DCD Section 11.3.2 only contains a
23 description on the use of nitrogen spray for fire
24 suppression.

25 The Applicant provided a response which

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1 provides DCD changes to Section 9.5A.3.6.4 to
2 describe the fire analysis completed for the charcoal
3 bed in the gaseous radwaste system. The Applicant
4 also states that NFPA 804, Section 8.4.9.4, is not
5 required for the gaseous radwaste system.

6 The staff reviewed the information
7 provided by the Applicant and determined that the
8 response is acceptable. In Section 9.5 of the
9 staff's SER, the staff discusses how nitrogen has
10 been approved as a means to limit and extinguish fires
11 for charcoal beds. The staff finds the response
12 acceptable because it follows the guidance of Reg
13 Guide 1.189. The staff is tracking this RAI as a
14 confirmatory item.

15 Slide 13, please.

16 MEMBER STETKAR: Zach, we haven't seen
17 Chapter 9 of the SER, the finalized SER, yet. So,
18 we'll have a meeting on that sometime later.

19 As I understand this, you say, well,
20 despite the fact that NFPA 804 says you need water
21 sprays, the staff is okay with them using nitrogen?

22 MR. GRAN: Yes.

23 MEMBER STETKAR: You refer to a fire
24 analysis in Section 9. The fire analysis just says
25 it's not realistic to assume that there will be fire

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1 damage. To me, that's not a fire analysis; it's just
2 wishing it away.

3 But, if I understand the staff's
4 conclusion, which, again, you're saying is a Chapter
5 9 issue --

6 MR. GRAN: Yes, mostly.

7 MEMBER STETKAR: But what we're trying
8 to look at is the nexus of 9 and 11, obviously.

9 MR. GRAN: Right.

10 MEMBER STETKAR: And you're saying, as
11 far as the staff is concerned, nitrogen is okay as
12 a --

13 MR. GRAN: Yes, we talked -- as an
14 extinguisher, yes.

15 MEMBER STETKAR: As you said, as an
16 extinguishing agent.

17 MR. GRAN: Yes. So, we talked with the
18 fire protection folks and the ventilation folks.
19 Yes, we talked with them both, and they both -- I
20 can't remember the particular standard number that
21 they referred to, but I believe it's in the Reg Guide
22 that specifically states, you know, in place of water
23 spray, you can use nitrogen to extinguish fires.

24 MEMBER STETKAR: Okay.

25 MR. GRAN: And so, they rely on the

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1 standard to meet the fire protection requirements.

2 MEMBER STETKAR: Okay. Thank you.

3 MR. GRAN: So, slide 13, please.

4 As another followup to a question
5 received from the last Subcommittee meeting, the
6 staff issued this question to request information on
7 how the Applicant on limiting releases in excess of
8 the release limits in the event that the isolation
9 valve, valve 008, does not close on the receipt of a
10 close signal.

11 The Applicant provided a response that
12 specified another isolation valve that can be closed
13 remotely at the radwaste control room in the event
14 that valve 008 does not close on the receipt of the
15 close signal. The Applicant also specified that
16 valves 1013 and 1014, which are located before and
17 after valve 008, can be manually closed.

18 The Applicant also provided DCD markups
19 in response to this question. The DCD markups allow
20 the staff to verify the locations of other valves
21 that can be used to control releases. Therefore, the
22 staff is tracking this RAI as a confirmatory item.

23 Slide 14, please.

24 The staff has determined that all open
25 items have been closed in the sense that the

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1 confirmatory items listed below meet all applicable
2 regulatory criteria. The six listed confirmatory
3 items are being tracked for incorporation in Rev 2 of
4 the DCD.

5 The staff concludes, using the
6 information presented in the application, and pending
7 confirmation of the items listed above, that the
8 Applicant has demonstrated compliance with NRC
9 regulations and guidance.

10 This concludes the staff's presentation
11 on Chapter 11.

12 MEMBER STETKAR: Zach, I'm back to the
13 charcoal beds.

14 MR. GRAN: Okay.

15 MEMBER STETKAR: When I read through
16 there, you refer to Section 11.3.2 of the DCD by
17 saying that nitrogen can be used to extinguish the
18 fires. The discussion there says that nitrogen --

19 MR. GRAN: More for drying in that
20 section, I believe, right?

21 MEMBER STETKAR: That's right. It
22 doesn't say anything about any automatic nitrogen.
23 It just says you can line up nitrogen --

24 MR. GRAN: If it gets wet or something?

25 MEMBER STETKAR: -- to purge, yes, to try

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1 them or to purge the beds before you replace the
2 charcoal. So, apparently, there is a nitrogen pipe
3 with a valve in it somewhere that somebody can open,
4 but it's different from the fire suppression system?

5 MR. GRAN: Yes, I think that the response
6 to this question details some information about the
7 fire suppression ability. I can't recall
8 specifically, though.

9 MEMBER POWERS: The inherent difficulty,
10 of course, in using the nitrogen for the suppression
11 fire is it doesn't remove the heat source.

12 MEMBER STETKAR: Right.

13 MEMBER POWERS: It addressed excludes the
14 oxygen. So, you have to maintain it, because as soon
15 as it dissipates, it, of course, is back in the fire.

16 MEMBER STETKAR: Right, and gets swept
17 out. Perhaps they will look at that in Chapter 9, I
18 would imagine. That's the fire protection stuff.

19 MEMBER POWERS: The fire protection stuff
20 will probably -- I mean, it's just a matter of being
21 able to maintain the exclusion of oxygen. Of course,
22 you may have to dissipate the heat by other
23 mechanisms, which are notoriously slow. Charcoal beds
24 just don't have the thermal conductivity to dissipate
25 to the wall very fast.

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1 MR. GRAN: Yes. Thank you.

2 MEMBER POWERS: There's enough heat
3 capacity in the system to dissipate the heat. It's
4 just a matter of transport.

5 MEMBER STETKAR: Yes, well --

6 (Laughter.)

7 CHAIRMAN BALLINGER: Thank you.

8 MS. LAURON: Thank you.

9 MEMBER REMPE: Ron?

10 CHAIRMAN BALLINGER: Yes, ma'am?

11 MEMBER REMPE: During our discussion on
12 Chapter 11 previously, we had brought up an issue
13 with respect to Reg Guide 1.143 might be unnecessarily
14 burdensome. And I wasn't fast enough to bring up
15 this point and unmute my phone when we were discussing
16 slide 7. But the discussion in the updated SE from
17 the staff indicated that they had an RAI and asked
18 for contributions for various isotopes that weren't
19 present or were not significant contributors. And I
20 just was curious if the staff has identified here
21 that there might be some needs for updates to the Reg
22 Guides to make the licensing or the design
23 certification process more efficient in the future.

24 MR. GRAN: Well, the updates that I know
25 will be coming are the consistent descriptions for

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1 the components. So, like the response that we
2 received from KHNP, how they indicated the stop and
3 start points for the components, I know it will be
4 updated. Whether or not the significant
5 contributors, so the radionuclides I'm not 100
6 percent sure will be updated in the Reg Guide.

7 MEMBER REMPE: Well, I think that,
8 because it goes through design certification, it is
9 important to keep track of these items that might
10 make the process more efficient in the future. And
11 actually, that also pertains back to the discussion
12 on Chapter 2 where they were indicating that the
13 guidance was a little inconsistent on site boundary
14 and EAD, that if we can find ways to track these
15 things, it might be a good idea.

16 MR. GRAN: Okay. Thank you.

17 CHAIRMAN BALLINGER: Thank you again.

18 Moving on. Go ahead.

19 MR. LEE: Good morning. My name is
20 Dongsu Lee, who is working as Radiation Protection
21 Leader at KEPCO E&C.

22 Today I am going to talk about Chapter
23 12, Radiation Protection. Let's move on to the next
24 page.

25 This presentation follows the contents as

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1 is shown in this slide. It consists of overview,
2 summary of open items, current status, and last,
3 attachments.

4 Let's move the next page.

5 Overview of Chapter 12 is shown in this
6 page.

7 Next page.

8 The submitted documents related to
9 Chapter 12, the DCD, and no open items are left for
10 this chapter.

11 A total of 15 open items will be addressed
12 in this presentation. The list of nine is shown on
13 this page, and the next page.

14 And next page.

15 On this slide I would like to talk about
16 the summary of open items. First is staff asked to
17 provide additional information on CVCS source terms.
18 Thus, KHNP provided the source term. After that,
19 staff indicated that barium activities of CVCS tanks
20 are incomplete and dose rates of the tanks were not
21 updated.

22 For these requests, KHNP provided a
23 revised response with the corrected source terms and
24 we performed the shielding calculations results.

25 And next page.

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1 And the next open item, staff requested
2 to provide: post-accident time-dependent fluid
3 source term outside the containment, and the source
4 term for MCR emergency ventilation filters, and
5 dimensions of the systems containing recirculating
6 fluid and the MCR emergency ventilation filter.

7 For this request, KHNP provided the
8 responses. Staff reviewed KHNP responses and noted
9 that the one-week source term of the MCR filter was
10 not accurate. So, KHNP corrected the one-week source
11 term data and provided a revised response.

12 Next page.

13 And through RAI 8420, staff requested to
14 provide the basis of CVCS yard tank source term, and
15 KHNP provided the information. During the review,
16 staff noted that the source term was based on the
17 continuous gas stripper operation and requested to
18 limit the operation not to exceed Zone 1 criteria
19 around the CVCS yard tank.

20 For this notice, KHNP provided the Tier
21 1 markups to include the limitation of gas stripper
22 operation. After that, staff additionally requested
23 to confirm that the dose rate from the tanks comply
24 with 40 CFR 190.

25 KHNP added a COL item to provide

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1 information to ensure that radiation levels at the
2 site boundary do not exceed the limits of 40 CFR Part
3 190.

4 Let's move to the next page.

5 The next open item is related to the
6 design impacts by daughter nuclides. Staff requested
7 to revise the CVCS and BOP component source terms,
8 shielding, and the zoning, concerned about the
9 buildup of the daughter nuclides; and also requested
10 to provide more information describing how the
11 approach ensures that the shielding for piping areas
12 is adequate.

13 For those requests, KHNP demonstrated
14 that the conservatisms in KHNP's methodology are
15 substantially larger than those of Westinghouse's
16 methodology, which considered the effect of buildup
17 of daughter products.

18 KHNP also evaluated the daughter nuclide
19 buildup in BOB systems, and the shielding analyses
20 were performed using updated source terms. As a
21 result, the impacts of the daughter nuclides on the
22 current design were negligible since the civil
23 structure design has sufficient margin to bound the
24 minor increase of the source terms. KHNP provided
25 information about the shielding analysis for the pipe

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1 lines with specific examples.

2 Next page.

3 In RAI 8420, Question No. 25, staff
4 requested as a followup for additional descriptions
5 for the source terms of the GRS header from CVCS
6 components; correction of the inconsistency in the
7 source dimensions for the header drain tank;
8 provision of justification for the reason that the
9 shielding source terms of the waste gas dryer was
10 significantly lower than the design basis source
11 term, and, also, updating all the component source
12 terms to consider the impact of the daughter nuclide
13 products.

14 For those requests, KHNP revised the DCD
15 to include the additional description about the
16 determination of the GRS inlet source term and
17 corrected dimensions for the header drain tank and
18 the shielding analysis. KHNP also corrected the
19 dimension of the waste gas dryer and updated the
20 source term and the corresponding shielding analysis.

21 And KHNP updated the GRS source terms
22 considering the daughter nuclide buildup and the
23 shielding analyses were re-performed using the
24 updated source terms. Accordingly, the shielding
25 thicknesses and the radiation zone drawings were

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1 revised based on the updated shielding analyses
2 above.

3 The next open item is that staff noted
4 the following:

5 The dose conversion factors in ICRP No.
6 74 was used for determination of multiplication
7 factors, while ICRP-51 was used for all other
8 shielding calculations. The effects of the radiation
9 backscatter was not considered in the determination
10 of multiplication factors.

11 For two open items, the KHNP provided
12 related rationales as follows:

13 The ICRP-74 DCFs are only used to
14 determine the multiplication factors which are the
15 adjustment factors for the multiple pipes that are to
16 be multiplied by the dose rate from a single pipe.
17 Since the dose rate from a single pipe is calculated
18 using ICRP-51 DCFs, the actual shielding calculations
19 for the multiple pipes are based on ICRP-51 DCFs.

20 KHNP also performed the additional
21 analysis to verify the calculation without
22 considering backscattering, and it does not
23 underestimate the dose rate for the shielding design
24 purpose.

25 And staff noted that the shielding

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1 thicknesses of the hot pipe way area was insufficient.
2 So, staff requested to provide the shielding
3 thickness for each of the walls in the room.

4 Accordingly, KHNP provided all
5 information which were required by staff and revised
6 the DCD table and the relevant figures.

7 Next page.

8 Through this RAI, staff noted that it was
9 unclear where the collected liquid in the sump of the
10 CCWS structure is routed and if the sump included
11 design features to prevent the release of the
12 radioactive material.

13 KHNP revised this approach, so that the
14 radioactive material from the CCWS sump is routed
15 either to the LWMS or to the turbine generator
16 building sump.

17 Staff also requested to provide the
18 location of the CCWS sump monitors and the turbine
19 building sump monitors.

20 KHNP provided the information of the CCWS
21 sump and the turbine building sump monitors in the
22 revised response to RAI 8088.

23 And then, the next open items, yes.

24 Staff also tracked RAI 8254 as an open
25 item. Staff requested the information regarding the

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1 access to delay bed rooms.

2 KHNP provided the means to limit the
3 radiation exposure by isolating and purging the delay
4 bed with nitrogen gas before access to the rooms.

5 The related information has been provided
6 in the DCD.

7 Let's move to the next page.

8 The next open item is that staff noted
9 that the application does not contain enough
10 information to ensure that appropriate design
11 features are in place to limit personnel exposure and
12 the spread of contamination during the cutting and
13 disposal of ICI.

14 Staff requested information, also, on the
15 temporary filtration and the relevant design
16 supports, such as provision of a power supply.

17 For the resolution, KHNP clarified that
18 refueling water is purified by the Spent Fuel Pool
19 Cooling and Cleanup System, not by a temporary
20 filtration system, and also indicated that the Spent
21 Fuel Pool Cooling and Cleanup System reduces the
22 concentration level of radioactive material in the
23 refueling pool; and thus, maintains a lower level
24 during the refueling operation, including ICI
25 cutting.

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1 This slide shows the next open item.
2 Staff requested to provide how to degas the
3 pressurizer for the shutdown.

4 KHNP responded that the gas can be
5 removed by the reactor vessel closure head using the
6 reactor coolant gas vent piping, which connects to
7 the pressurizer vent and, then, is routed to the
8 reactor coolant gas vent system.

9 Staff noted that it is inconsistent with
10 the information in Section 5.4, which indicates that
11 the piping from the reactor vessel closure head vent
12 goes directly to the reactor coolant gas vent system.

13 And KHNP corrected the description in
14 Section 5.4 by deleting the sentence to be consistent
15 with the current design.

16 The next open item is related to the fire
17 protection of the radiological areas. Staff
18 requested to provide the fire protection design
19 features for the areas containing radioactive sources
20 other than containment.

21 KHNP updated the descriptions in DCD
22 Subsection 9.5 appendix, including the other
23 radioactive sources in the compound building area
24 that are to be considered in fire protection.

25 Staff noted that there were still

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1 inconsistencies regarding if an area is a
2 radiological area and missing the criteria associated
3 with the fire protection of radiological sources.

4 KHNP provided the response to address
5 additional radiological sources in the fire areas,
6 including the SWMS, GRS, LWMS, and HVAC systems; and
7 also, updated the DCD to address how the plant
8 complies with the criteria in 10 CFR 50.48 and Reg
9 Guide 1.189.

10 The next open item was that the area
11 radiation monitor for the Instrument Calibration
12 Facility room, and there were alarm location issues
13 to meet the requirement of ANSI/ANS-HPSSC-6.8.1.

14 As a resolution, the ICF room area
15 monitor has been deleted from the relevant
16 subsections of DCD Tier 1 and Tier 2, as the room
17 name of ICF was changed to "Future Use".

18 The first finding section in DCD and the
19 response related to RAIs were revised, and the truck
20 bay area and the waste drum area have area radiation
21 monitors with local alarms. The alarm was located
22 only outside the area.

23 Upon the request of the NRC staff, KHNP
24 has added a local alarm to the inside truck bay area
25 and the waste drum area to meet the requirement of

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1 ANSI/ANS-HPSSC.

2 In the revised response, RAI 8496,
3 Question No. 49, the open items have been resolved.

4 As a last open item, staff requested to
5 confirm that the general shielding, zoning, and EQ
6 design consider the cumulative effects of source term
7 changes which were incorporated through the numerous
8 RAI response.

9 Staff also requested to ensure that the
10 mission dose rates remain acceptable, even
11 considering the changes in the source terms.

12 For the last resolution, KHNP has
13 performed the full evaluations of shielding, zoning,
14 and EQ evaluation based on the updated source terms
15 and confirmed that the current design is valid; and
16 also, re-performed the vital area mission dose
17 analysis and confirmed that the results meet the dose
18 limit of 5 rem.

19 KHNP continues to monitor Chapter 12 to
20 assure any conforming changes are addressed. Fifteen
21 open items that were identified in phase 2 and phase
22 3 have been resolved with adequate and sufficient
23 discussion with the staff.

24 Thank you for your attention.

25 CHAIRMAN BALLINGER: Thank you.

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1 MR. TESFAYE: Good morning, everyone.
2 My name is Getachew Tesfaye. I'm the NRC Project
3 Manager for Chapter 12, Radiation Protection.

4 To my right is the technical reviewer,
5 and over there is Bill Ward, the Project Manager, and
6 Larry Burkhardt, the Technical Branch Chief for this
7 chapter.

8 The staff has completed its phase 4
9 Safety Evaluation Report with no open items for
10 Chapter 12 and submitted it for your review about a
11 month ago. That report includes the resolution of
12 14 open items discussed with you on February 24th,
13 2017, and the full Committee on June 27th, 2017,
14 during our phase 3 review of the application.

15 There was an apparent discrepancy on the
16 number of open items that was discussed by KHNP. They
17 had 15; we have 14. I think the discrepancy is due
18 to one of the items being closed before phase 3 was
19 closed. So, it is not open on their part. So, we
20 have 14 open items.

21 Ed will now discuss in detail the closure
22 of these open items.

23 Thank you.

24 MR. STUTZCAGE: Hi. I'm Edward
25 Stutzcage. I am the lead Chapter 12 reviewer.

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1 I will go through the open items, and all
2 the open items were in Section 12.2 and 12.3.

3 Next slide. Yes, right there.

4 So, the first open item was Question
5 12.02-2. That had dealt with various source term
6 issues. They revised some of the source terms in the
7 response for tanks containing liquid radioactive
8 material, except for some of them did not
9 appropriately consider the decay of cesium-137 when
10 they revised the responses. In addition, the contact
11 dose rates for the tanks were not updated based on
12 the revised source terms.

13 The Applicant updated the source terms
14 considered a barium-137m activity. They considered
15 it the same as cesium-137, which is slightly
16 conservative because they're considering 100 percent
17 branching from cesium-137 to barium-137, and in
18 reality it's about 94.6 percent branching.

19 So, the Applicant revised the source
20 term. They also revised Table 5 of the response to
21 provide updated contact dose rate information for the
22 outdoor tanks. With the shielding surrounding the
23 tanks, the dose rates are very low. It's radiation
24 zone 1.

25 So, based on that, we performed a

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1 MicroShield calculation of the dose rates from the
2 tanks and found them to be acceptable. So,
3 therefore, we found it to be consistent with SRP 12.2
4 and addressed the requirements of Part 20 and GDC 61.

5 Next slide, please.

6 The next open item was Question 12,02-16
7 which asked questions related to accident source
8 terms and doses. The issue that was remaining after
9 the phase 2 SER was post-accident source terms for
10 the main control room filters had to be revised. They
11 revised it in response to update to the appropriate
12 dose conversion factor, but the revised source term
13 provided in the response was in error. It was a
14 clear discrepancy in the source term for the one-week
15 source term. It was off many orders of magnitude.

16 So, it was a simple fix. They corrected
17 the data. We reviewed it and found it to be
18 acceptable.

19 Next slide, please.

20 The next open item was 12.2-22, which
21 asks questions about the holdup tank and boric acid
22 storage tank. We had requests to provide information
23 on how they would perform any maintenance on the tanks
24 and how they would detect leakage of radioactive
25 material. And there were different errors in the

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1 source term information and stuff we asked them to
2 correct.

3 The resolution, the Applicant specified
4 that there was a manway cover at the top and side of
5 the tank for access and maintenance. Also, the
6 Applicant specified that any leakage or overflow from
7 the holdup tank and boric acid storage tank will be
8 collected in a leakage collection sump which is
9 separate from the rainfall sump that's provided in
10 the tank area. The leakage collection sump routes
11 the water to the liquid radioactive waste system for
12 treatment.

13 The staff determined that the information
14 provided in the response is consistent with Reg Guide
15 8.8 and sufficient to address the requirements of
16 10 CFR 20, including 10 CFR 20.1406.

17 Okay, next slide, please.

18 The next open item was Question 12.02-23,
19 which was that the Applicant did not appropriately
20 consider daughter product buildup, with the exception
21 of barium-137m, which for most of the source terms
22 was initially considered. And it wasn't clear if
23 many of the plant sources were adequate for use in
24 demonstrating compliance with 10 CFR 20 and other
25 applicable regulations.

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1 The resolution, the Applicant
2 demonstrated that for most components containing
3 radioactivity the impact of not considering daughter
4 products is negligible. This was demonstrated, in
5 part, by comparing the source terms calculated using
6 the KHNP codes to the source terms calculated with
7 codes that account for daughter progeny buildup.

8 There are a number of components where
9 the error was potentially larger. The Applicant
10 provided information demonstrating that other
11 conservatisms in many of the sources bounded any error
12 in not considering daughter progeny. For example,
13 many of the biggest errors or potential errors were
14 in tanks, and they demonstrated that they had overly
15 considered the volume of the liquid and the gas. So,
16 it comes out to higher activity than would really be
17 in the tank, as the volumes for both the liquid and
18 the gas are basically maximized.

19 And for several sources, they increased
20 the source terms to adequately consider daughter
21 progeny, to conservatively bound the source terms
22 compared to if the daughter progeny were considered.

23 Next slide, please.

24 MEMBER REMPE: Excuse me.

25 Okay. So, the Applicant stated that they

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1 used the Westinghouse code to review these
2 calculations also. And what I'm hearing from you is
3 that there were a lot of adjustments made to the
4 analyses. Did the staff basically do their own
5 evaluations? One, is the Westinghouse code approved?
6 Apparently, even if it is approved, they still dinked
7 with the numbers a bit to make sure that they had a
8 bounding analysis.

9 So, I guess what I'm kind of asking is,
10 one, was the Westinghouse code even approved by or
11 reviewed by the NRC? And two, did the NRC just
12 basically do their own calcs and that's why they
13 determined that it was acceptable?

14 MR. STUTZCAGE: The Westinghouse code was
15 used in the AP1000, which was approved. And we
16 reviewed the code, and we didn't review the code in
17 detail, but the code does account for daughter progeny
18 buildup. So, when Westinghouse did their analysis,
19 they came up with maximum percent errors that could
20 occur based on not including it.

21 We did review; we came up with the same
22 significant isotopes that were creating the errors.
23 And we found that what KHNP and Westinghouse had come
24 up with for possible errors was reasonable. It
25 seemed accurate.

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1 MEMBER REMPE: What method did the staff
2 use?

3 MR. STUTZCAGE: We do hand calculations
4 for some of the decay stuff. Also, MicroShield has
5 a decay function that we can use to help assist with
6 determining what the daughter nuclide inventories
7 would be. So, that is what we used to come to our
8 conclusion.

9 MEMBER REMPE: Okay. Thank you.

10 MR. STUTZCAGE: Yes. No problem.

11 So, as we discussed, based on our review
12 of the information, the staff determined that for
13 many of the sources the effect, not considering
14 daughter progeny, is negligible. For those sources
15 where it is not negligible, the Applicant either
16 provided sufficient justification that other
17 conservatisms bound, not considering daughter progeny
18 or the Applicant the source terms accordingly.
19 Therefore, the staff determined that the source terms
20 were acceptable to demonstrate compliance with 10 CFR
21 20 and other applicable regulations.

22 In addition, another conservatism that
23 they had, as I mentioned earlier, is it is a small
24 conservatism, but over considering the barium-137m
25 activity also is a conservatism they have which takes

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1 away some of the non-conservativisms and not
2 considering daughter progeny. Barium-137 is one of
3 the most important nuclides for the gamma activity
4 from the sources.

5 Open item 5 is related to Question
6 12.02-25. Part of the question was similar to the
7 previous, which is not appropriately considering
8 daughter progeny. The other part was that some of
9 the gaseous waste management system source terms with
10 the .25 percent failed fuel source term were higher
11 than the 1 percent failed fuel source term for certain
12 radionuclides, which is counterintuitive. So, we
13 asked them to explain that.

14 The reason for that was the 1 percent
15 source term considered continuous gas stripping,
16 where the .25 percent was extra conservative because
17 it assumed that everything built up over, basically,
18 multiple operating cycles and, then, was sent in
19 through the gaseous waste system all at once. So,
20 it was higher than the 1 percent for some
21 radionuclides because of that.

22 As discussed, the daughter progeny issue
23 was probably the most significant for the gaseous
24 waste management system source terms. So, they
25 updated those source terms to cover any non-

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1 conservatism. Rubidium-88 particularly has an effect
2 on the dose rates. So, they revised the source terms
3 and the shielding and the zoning as necessary. Staff
4 found it to be acceptable.

5 The next slide, yes.

6 So, that just goes through what I just
7 said.

8 The next slide, please.

9 So, then, going to the 12-03 open items,
10 the first is Question 12.03-8. 12.03-8 initially
11 asked generic shielding questions. However, the
12 issues at the end of the phase 2 review, the remaining
13 open item was they didn't provide enough information
14 for the staff to determine that the shielding and
15 zoning for piping areas was sufficient.
16 Specifically, the calculations to determine
17 multiplication factors for piping areas did not
18 consider backscatter and used ICRP 74, instead of
19 ICRP 51, which was used for the other shielding
20 calculations.

21 Resolution, the Applicant specified that
22 the multiplication factors for the piping areas are
23 based on conservative assumptions, including basing
24 the multiplication factors on a dose point in the
25 center of the pipes, which bound any non-conservatism

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1 in not considering backscatter and in using different
2 dose conversion factors. Assuming a dose point at
3 the center of the pipes would result in a
4 significantly higher dose conversion factor than it
5 would if the dose was calculated all on one side of
6 the pipes or all on the other side of a wall, which
7 would be more realistic for determining shielding
8 from a piping source.

9 Conclusion: the staff determined that
10 considering the dose point at the center of the pipes
11 provided adequate conservatism for determining the
12 multiplication factors. As a result, the staff found
13 that the multiplication factors are appropriate for
14 determining the shielding and zoning for piping
15 areas. Therefore, the shielding and zoning for these
16 areas meet the requirements of 10 CFR 20 and GDC 61.

17 Open item 2, that was related to Question
18 12.03-10. And in that question, the Applicant did
19 not adequately describe the shielding for several
20 irregular-shaped rooms with high-activity radiation
21 sources in the DCD. Most of the rooms are
22 rectangular, cubicle rooms where you can specify
23 north, south, east, west.

24 Initially, the application had north,
25 south, east, west for these rooms, but they had

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1 multiple walls and irregularly-shaped. So, we asked
2 them to provide more information on the shield walls.
3 And these were for piping areas with some of the most
4 significant piping in the plant. Other than the
5 inside containment, they had their resin lines and
6 gaseous waste management system and liquid waste
7 management system piping and stuff.

8 So, they provided the information. We
9 reviewed the information. We used MicroShield code
10 to check a lot of the walls and floors, and we found
11 them to be acceptable.

12 Open item 3 related to Question 12.03-11.
13 The issue remaining after the phase 2 review was
14 simply that the Applicant indicated that there were
15 CCW sump monitors and turbine building condenser pit
16 sump monitors to detect leakage, but they didn't
17 include them in the DCD.

18 The resolution was the Applicant included
19 the monitors in response to Question 11.05-2. The
20 staff reviewed the description and function of the
21 monitors in the DCD. The monitors provide alarms,
22 local alarms and alarms in the main control room.
23 The staff found the monitors to be an appropriate
24 design feature to detect leakage of radioactive
25 material and to ensure that radioactive material is

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1 adequately processed and monitored when released, in
2 accordance with 10 CFR 20.1406.

3 Open item 4 was associated with Question
4 12.03-13. The staff requested that the Applicant
5 provide additional information regarding the access
6 to the delay bed rooms if it was required to perform
7 maintenance or to replace charcoal, and to provide
8 additional information on how the design of the delay
9 beds and associated equipment ensures that radiation
10 doses will remain below that.

11 Resolution: the Applicant specified
12 that temperature and humidity instruments are
13 installed at wall-mounted piping racks in a
14 relatively low-dose-rate area and that instrument
15 readings can be remotely monitored from the radwaste
16 control room. Plant operators may need to access the
17 delay bed rooms only if repair work or inspection of
18 the temperature instrumentation at the guard beds or
19 inlet to each delay bed is required. The Applicant
20 also proposed to update the DCD to specify that, if
21 work on the charcoal delay beds is required, the
22 charcoal delay beds located in the room where the
23 work was being performed would be purged and isolated
24 to allow the plant operators to access the room at
25 lower dose rates.

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1 The conclusion: the staff found that the
2 design features to limit the need to access the delay
3 bed room and to minimize dose, if access is required,
4 is consistent with the requirements of
5 10 CFR 20.1101(b) and is acceptable.

6 Open item 5 is associated with Question
7 12.03-26. Yes, this question, we had asked them to
8 provide more information on filtering the refueling
9 pool. At the time I didn't have a good understanding
10 that they could directly connect the spent fuel pool
11 cleaning system to the refueling pool to help clean
12 the pool. I thought that it was only connected to
13 the spent fuel pool.

14 So, the Applicant clarified that it could
15 be aligned directly to the refueling, the spent fuel
16 pool cleaning system could be aligned directly to the
17 refueling pool during refueling operation to remove
18 contaminants from the spent fuel pool. The APR1400
19 design also includes detection to assist the
20 operators to ensure that neither the refueling pool
21 nor the spent fuel pooling are being unintentionally
22 drained or overfilled by misaligning the spent fuel
23 pool cleaning system intake or return lines.

24 The conclusion: aligning the spent fuel
25 pool cleaning system directly to the refueling pool

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1 will allow for the pool to be cleaned much more
2 efficiently than cleaning indirectly through the
3 spent fuel pool. It reduces contamination to the
4 refueling pool and the potential for airborne
5 contamination. In addition, the level instruments
6 ensure that misaligning valves would not result in
7 either pool being overfilled or drained.

8 The staff found these design features to
9 be in accordance with ALARA and 20.1406 and to be
10 acceptable.

11 Open item 6 was Question 12.03-46. There
12 were numerous inconsistencies and apparent
13 inadequacies in the DCD as it relates to preventing
14 radiological releases and exposures from fires,
15 consistent with the requirements of 10 CFR 50.48 and
16 the guidance of 1.189.

17 Initially, the DCD would indicate that
18 there was no radioactive sources in the radwaste
19 compound building areas and areas that had stored
20 radioactive material, radioactive sources. And there
21 was other information that was inconsistent.

22 The resolution: the fire protection
23 analysis in the DCD was updated to consider
24 significant radiation sources and provide additional
25 design features that included specifying that the

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1 compound building includes an automatic sprinkler
2 system that would actuate in the event of a fire to
3 minimize the potential for a significant release. In
4 addition, the Applicant specified that the compound
5 building ventilation system's two carbon absorbers
6 are protected with a manually-actuated deluge system
7 and that operators would be alerted of a fire by
8 temperature alarms downstream of the carbon
9 absorbers.

10 The staff found that the information
11 provided and design features included in the DCD are
12 sufficient to meet the requirements of 10 CFR 50.48
13 from a radiation perspective and the guidance of 1.189
14 from a radiation protection perspective.

15 Next slide, please.

16 Open item 7 is associated with Question
17 12.03-49. The issues were that the hot machine shop,
18 waste drum storage area, and truck bay area radiation
19 monitors did not include local audible and visual
20 alarms to alert the operators in the area if there
21 was unusually high radiation levels. SRP 12.3-12.4
22 provides guidance to the staff and states that area
23 and airborne monitors would have a local audible and
24 visual alarm, which is a design feature to ensure
25 that worker dose will not exceed ALARA.

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1 In addition, the instrument calibration
2 facility described in the application was a high
3 enough activity source to meet the definition of an
4 irradiator in 10 CFR Part 36. However, the design
5 of the instrument calibration facility did not appear
6 to meet or address several of the applicable
7 requirements of 10 CFR Part 36, which is access
8 requirements, and so forth.

9 Resolution: the Applicant updated the
10 DCD to provide local audible and visual alarms for
11 the hot machine shop, waste drum storage area, and
12 truck bay areas.

13 The Applicant also removed the instrument
14 calibration facility designation and associated area
15 radiation monitor from the design and included a COL
16 item to specify that the COL applicant will specify
17 how the room will be used and how all applicable
18 regulatory requirements related to the room will be
19 met, including 10 CFR Part 36.

20 Next slide.

21 Staff conclusion: including audible and
22 visual alarms for monitors is consistent with the SRP
23 and a design feature to ensure doses are ALARA, in
24 accordance with 10 CFR 20.1101(b).

25 In addition, calibration activities

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1 requiring high-activity sources can be performed by
2 an offsite contractor at the digression (sic) of the
3 COL licensee. Therefore, it is acceptable for the
4 COL applicant to determine if high-activity
5 calibration will be performed onsite and to address
6 the applicable requirements accordingly.

7 Next slide, please.

8 Open item 8 is associated with Question
9 12.03-53. The issue, there was a small error,
10 approximately 2 percent, in the post-accident
11 recirculating fluid source term. It was due to using
12 the inappropriate volume for the IRWST.

13 In addition, it was determined that the
14 Applicant had adequately considered all source
15 terms -- it was unclear if the applicant had
16 adequately considered all source terms and design
17 changes made during the review in the radiation
18 shielding and zoning design. There were also
19 questions about the limitations of the MicroShield
20 computer program in the post-accident shielding
21 analysis design, radiation zoning, and mission dose
22 rate calculations.

23 The Applicant response: the Applicant
24 revised the post-accident mission dose rates based on
25 the corrected source term. Also, the Applicant

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1 indicated that the source terms and shielding,
2 including the EQ analysis, were updated to consider
3 all changes and that the mission dose analysis
4 included adequate conservatism to account for any
5 limitations in the MicroShield computer program. For
6 example, the Applicant indicated that the mission
7 dose analysis assumes the use of a half-mask
8 respirator with a protection factor of 10, when during
9 plant operations they specified that respirators with
10 a higher protection factor will likely be available
11 for use.

12 Staff evaluation: the post-accident mission
13 dose rates had been updated based on the corrected
14 source terms. However, in reviewing the Applicant's
15 response to this RAI, the staff identified numerous
16 areas associated with post-accident zoning in which
17 the staff calculated significantly higher doses than
18 what was provided by the Applicant in the DCD Chapter
19 12 figures. Many of these areas would likely also
20 impact the mission dose calculations.

21 In addition, it was unclear how the
22 Applicant was applying the protection factor of 10 in
23 the post-accident mission dose analysis as 10 CFR
24 Part 20, Appendix A, footnote C specifies that a
25 protection factor of 1 should be assigned to sorbent

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1 cartridges as protection against radioiodine in air-
2 purifying respirators unless a licensee applies to
3 the Commission to assign a value of greater than 1.
4 Therefore, we closed this RAI, Question 53, as
5 unresolved and issued Question 55 to resolve these
6 issues.

7 So, we go on to Question 12.03-55. To
8 resolve those issues, the Applicant revised their
9 approach regarding the use of a respirator for post-
10 accident missions. Instead of crediting a half-mask
11 respirator for post-accident vital missions, the
12 Applicant now specified that they would base their
13 post-accident mission dose analysis on the use of a
14 positive pressure self-contained breathing apparatus
15 with a protection factor of 10,000.

16 The Applicant also proposed adding a new
17 COL item to specify that the COL applicant will
18 provide the respiratory protection program to ensure
19 that the Self-Contained Breathing Apparatuses are
20 available and functional to minimize airborne
21 radiological hazards while performing post-accident
22 vital functions. The COL item also specified that
23 the Self-Contained Breathing Apparatuses will have a
24 minimum rated service life of one hour in the control
25 room and air supply systems in areas where post-

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1 accident mission dose may exceed the one-hour
2 timeframe. Finally, the COL item specifies the COL
3 applicant will assess if replenishing the respirators
4 during vital missions will result in any increase to
5 the vital area mission times and doses.

6 The Applicant also revised many of the
7 minimum required shielding thicknesses associated
8 with post-accident vital area missions and
9 recalculated the post-accident vital mission doses.

10 Next slide.

11 Staff conclusion: The staff considers
12 it acceptable for the DCD post-accident vital area
13 analysis to use a protection factor of 10,000 for
14 airborne radioactive material because the COL item
15 specifies that the appropriate equipment will be
16 available, and if any changes are needed to the
17 mission dose analysis, that they will be
18 appropriately addressed.

19 The staff also re-evaluated the
20 Applicant's mission dose calculations. Staff
21 confirmatory calculations of the highest dose rate
22 areas and areas where the most significant shielding
23 was expected to be needed to ensure vital area mission
24 dose limits were met yielded results consistent with
25 the applicant's results. In addition, the staff did

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1 not identify any areas where the shielding did not
2 appear to be adequate.

3 As a result, the staff finds the
4 Applicant's vital area mission dose calculations,
5 assumptions, and shielding design to be acceptable to
6 address the requirements of 10 CFR 50.34(f)(2)(vii)
7 and 50.34(f)(2)(viii).

8 Conclusion: staff has determined that
9 all open items associated with Chapter 12 have been
10 adequately addressed and the responses meet all
11 applicable regulatory requirements. The staff
12 concludes, using the information presented in the
13 application, and pending confirmation of the
14 remaining confirmatory items, that the Applicant has
15 demonstrated compliance with NRC regulations and
16 guidance.

17 Okay. Any questions?

18 MEMBER KIRCHNER: Yes, Edward, you talked
19 about limitations of the MicroShield code. What,
20 generally, did you find after all this analysis? And
21 how much conservatism? Or, a different way of
22 raising that would be, how much error band uncertainty
23 is in those calculations with MicroShield?

24 MR. STUTZCAGE: That's a good question.
25 So, let me think about this.

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1 MEMBER KIRCHNER: Do you benchmark
2 MicroShield against MCNP for some of the most
3 difficult calculations?

4 MR. STUTZCAGE: We do run MCNP in limited
5 cases. In some cases, MicroShield is more
6 conservative than MCNP; in other cases it's not. I
7 know that, as I said, some of the MicroShield
8 calculations are overly conservative because of like
9 multiplication factors of piping, and so on and so
10 forth, that they use.

11 I'm trying to remember exactly how we
12 came to the conclusion. I have a difficulty off the
13 top of my head. We can get back to you with more
14 information.

15 I assume that there was, there is some
16 conservatisms in their assumptions. Oh, and for
17 their mission dose access and egress, they added extra
18 conservatisms to the times to enter in egress areas.
19 That added additional dose to the calculations.
20 There are conservatisms in the calculations that make
21 up for any limitations.

22 MEMBER KIRCHNER: Okay. The use of Self-
23 Contained Breathing Apparatuses under accident
24 conditions for an hour to gain this factor of 10,000
25 and protection, how realistic is that, in your

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1 estimation?

2 MR. STUTZCAGE: How realistic is the
3 protection factor, the 10,000 --

4 MEMBER KIRCHNER: Oh, I'm just trying to
5 think through the different scenarios and being in a
6 control room with the Scott Air-Paks on.

7 MR. STUTZCAGE: No, no, this is for
8 everything except inside the control room.

9 MEMBER KIRCHNER: Okay. So, this is all
10 activities outside of the control room?

11 MR. STUTZCAGE: Right. This is for if
12 you have to go outside the control room to align
13 valves, for example, for the containment spray and
14 stuff.

15 MEMBER KIRCHNER: Okay.

16 MR. STUTZCAGE: So, this is the limited
17 operation, take samples --

18 MEMBER KIRCHNER: Okay. Thank you.

19 MR. STUTZCAGE: Yes. Yes, there's no
20 respirators for inside the control room.

21 CHAIRMAN BALLINGER: Other questions?

22 (No response.)

23 While we're getting the phone lines open,
24 are there any questions from people in the room?

25 (No response.)

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1 Hearing none, I hear crackling and
2 everything, but I'm not sure what phone line is
3 actually open. It's open? It's on; it's open.

4 Is there anybody, members of the public
5 out there that would like to make a comment?

6 (No response.)

7 Hearing none, then we can go around the
8 table a bit just to make sure if there are any members
9 that have additional questions.

10 Pete?

11 MEMBER RICCARDELLA: No, I have nothing.

12 CHAIRMAN BALLINGER: Walt?

13 MEMBER KIRCHNER: No, thank you.

14 CHAIRMAN BALLINGER: Dana?

15 MEMBER POWERS: No.

16 CHAIRMAN BALLINGER: Matt?

17 MEMBER SUNSERI: I don't have any
18 additional comments. I appreciate the staff and KHNP
19 just coming and presenting the "no additional
20 results". It's probably, well, it's helpful to us
21 just to have closure. Thank you.

22 CHAIRMAN BALLINGER: John?

23 MEMBER STETKAR: Nothing at all. And I
24 would like to also extend my thanks to KHNP,
25 especially for all the followup they did on the

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1 questions that we had during the Subcommittee
2 meetings that made this process a lot less painful.

3 (Laughter.)

4 CHAIRMAN BALLINGER: Jose?

5 MR. MARCH-LEUBA: There were various
6 thoughtful presentations, and I really don't have any
7 comments.

8 MR. CHARLES BROWN: Nothing further from
9 me.

10 CHAIRMAN BALLINGER: No?

11 MR. CHARLES BROWN: I said, nothing
12 further from me.

13 CHAIRMAN BALLINGER: Well, I would like
14 to thank you again for great presentations. I think
15 the fact that this went so quickly is kind of a
16 testimony to the phase 2 analysis where there were
17 not that many open items to start with. And again
18 reflecting John's comment that the responses were
19 very, very good.

20 So, I would like to thank both KHNP and
21 the staff for that.

22 Without any further ado, we are
23 adjourned.

24 (Whereupon, at 11:28 a.m., the
25 Subcommittee adjourned.)

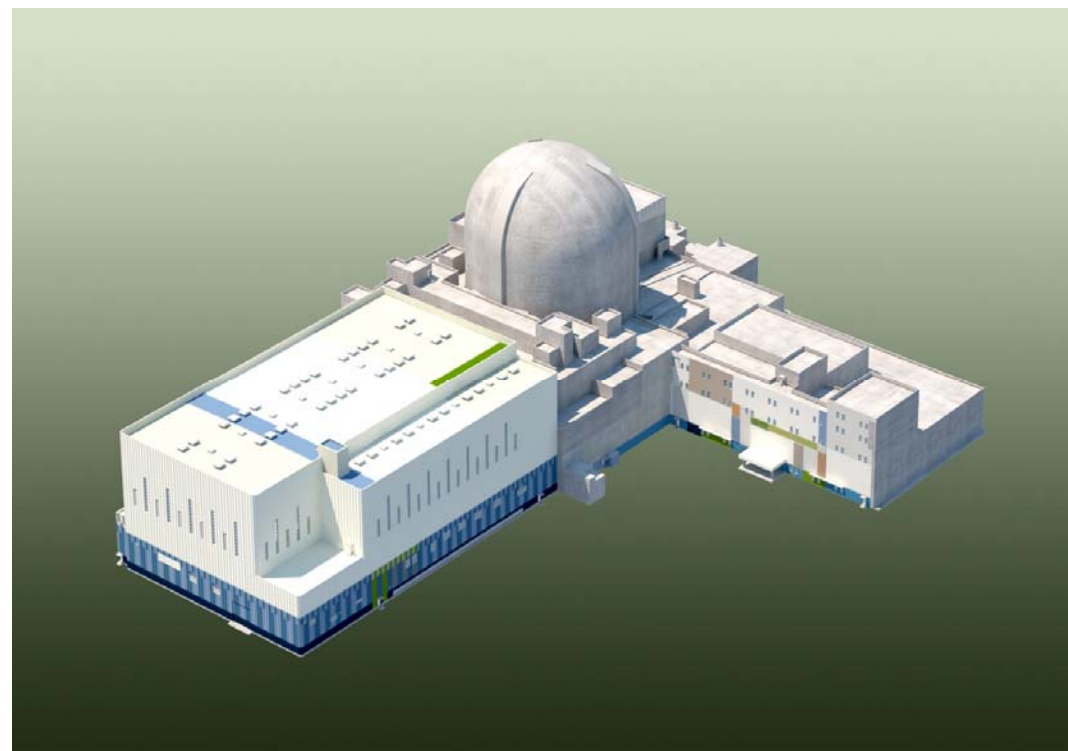
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APR1400 DCA

Chapter 2: Site Characteristics



KEPCO/KHNP
November 14, 2017

ACRS SC Meeting (Nov. 14, 2017)

Contents

- **Overview of Chapter 2**
 - **Section Overview**
 - **List of Submitted Documents and Summary of RAIs**
- **Response to the ACRS Subcommittee Questions**
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- **Attachments:**
 - **Acronyms**
 - **List of COL Items related to ACRS subcommittee questions**

Overview of Chapter 2

Section	Title	Major Contents
2.0	Site Characteristics	<ul style="list-style-type: none">• Postulated Site Parameters
2.1	Geography and Demography	<ul style="list-style-type: none">• Site Location and Description• Exclusion Area Authority and Control• Population Distribution
2.2	Nearby Industrial, Transportation, and Military Facilities	<ul style="list-style-type: none">• Locations and Routes• Descriptions• Evaluation of Potential Accidents
2.3	Meteorology	<ul style="list-style-type: none">• Regional Climatology• Local Meteorology• Onsite Meteorological Measurements Program• Short-Term Atmospheric Dispersion Estimates for Accident Releases• Long-Term Atmospheric Dispersion Estimates for Routine Releases

* Note: Subsection 2.5 Geology, Seismology, and Geotechnical Engineering is not included in this presentation.

Overview of Chapter 2

Section	Title	Major Contents
2.4	Hydrologic Engineering	<ul style="list-style-type: none">• Hydrologic Description• Floods• Probable Maximum Flood on Streams and Rivers• Potential Dam Failures• Probable Maximum Surge and Seiche Flooding• Probable Maximum Tsunami Hazards• Ice Effects• Cooling Water Canals and Reservoirs• Channel Diversions• Flooding Protection Requirements• Low Water Considerations• Groundwater• Accidental Releases of Radioactive Liquid Effluents in Ground and Surface Waters• Technical Specification and Emergency Operation Requirements

* Note: Subsection 2.5 Geology, Seismology, and Geotechnical Engineering is not included in this presentation.

ACRS SC Meeting (Nov. 14, 2017)

Overview of Chapter 2

❖ List of Submitted Documents for Site Characteristics

Document No.	Title	Revision	Type	ADAMS Accession No.
APR1400-K-X-FS-14002 -P & NP	APR1400 Design Control Document Tier 2: Chapter 2 Site Characteristics	0	DCD	ML15006A041
		1 (03/10/17)	DCD	-
APR1400-K-X-IT-14001 -P & NP	APR1400 Design Control Document Tier 1	0	DCD	ML15006A039
		1 (03/10/17)	DCD	-

❖ Summary of RAIs

No. of Questions	No. of Responses	Not Responded	No. of OI
33	33	0	0

Response to the ACRS Subcommittee Questions

❖ Question

- Staff Draft SE (p 2-45): KHNP used the terms “exclusion area boundary” and “site boundary” interchangeably, although these terms are not necessarily the same for all facilities - if KHNP is aware of this and if there is any impact of this.

❖ Response

- The revisions to SER Subsection 2.3.5.4 (Para. 4) note that the terminology “EAB Site Boundary (m)” in one of the column headings of SER Table 2.3.5-1 (Applicant’s Comparison of APR1400 Annual Average χ/Q and D/Q Values with Other U.S. Nuclear Power Plant and DC Applications) is directly based on the Applicant’s response to RAI 7913, Question 02.03.05-1 (ADAMS Accession No. ML15182A395). The Staff also notes that the (routine release-related) annual average χ/Q and D/Q values postulated for the APR1400 design, as listed in DCD Tier 1, Table 2.1-1 and DCD Tier 2, Table 2.0-1, appropriately associate these values with the “site boundary”. The context for the SER discussion is the Staff’s evaluation of these postulated site parameter values for reasonability by comparison to not only the χ/Q and D/Q values provided by the Applicant in the referenced RAI response but to other χ/Q and D/Q values identified by the Staff in SER Table 2.3.5-3, many of which are reported for different downwind distances applicable to each facility.

Response to the ACRS Subcommittee Questions

❖ Question

- Design basis flood and max ground water level – which bldgs. Outside nuclear island need to be protected water level limits of 1' and 2' below grade level, is part of TG bldg. below these levels? How would a COL applicant know (no COL info item in Ch. 2)?

❖ Response

- The buildings important to safety include the below listed buildings.
 - Buildings in the nuclear island : RCB, AB
 - Buildings outside the nuclear island : Compound Building, ESW / CCW Heat Exchanger Building with Cooling Tower, AAC Gas Turbine Generator Building, Emergency Diesel Generator Building and Diesel Fuel Oil Tank, and Turbine Building
- Maximum flood elevation (1 ft below plant grade) and maximum groundwater elevation (2 ft below plant grade) are addressed in DCD Tier 2, Table 2.0-1 and applied to the design of these buildings.
- COL 2.4(1) states that COL applicant is to provide the site-specific information on flood protection requirements.

Response to the ACRS Subcommittee Questions

❖ Question

- Section 2.4.4.2 on dam failures – “artificially large floods” – means what?

❖ Response

- As stated in DCD Tier 2 Subsection 2.4.4, artificially large floods means the floods to safety-related facilities of nuclear power plant due to the failure of upstream and downstream water control structures such as dam, reservoir and levee.

Response to the ACRS Subcommittee Questions

❖ Question

- Section 2.4.11, Low water – downstream dam, impoundment of cooling water dikes etc. not addressed, why?

❖ Response

- Downstream water control structures such as downstream dam, impoundment of cooling water dikes etc. are addressed in DCD Tier 2 Subsection 2.4.4. According to COL 2.4(1), the COL applicant is to provide site-specific hydrologic information addressed in DCD Section 2.4. The plant requirements of minimum safety-related cooling water flow in low water consideration are described in Subsection 2.4.11.5 and any potential failures such as downstream dam, impoundment of cooling water dikes, etc. should meet the requirements..

Current Status

- ❖ **Chapter 2 (Revision 1, March 2017) is completed with no open items.**
 - **KHNP continues to monitor Chapter 2 to assure any conforming changes are addressed.**

Attachment: Acronyms

- **AAC: Alternate Alternating Current**
- **AB: Auxiliary Building**
- **ACRS: Advisory Committee on Reactor Safeguards**
- **CFR: Codes of Federal Regulations**
- **COL / COLA: Combined License / Combined License Applicant**
- **CCW: Component Cooling Water**
- **DCA: Design Certification Application**
- **DCD: Design Control Document**
- **ESW: Essential Service Water**
- **KEPCO: Korea Electric Power Corporation**
- **KHNP: Korea Hydro & Nuclear Power**
- **NRC: U.S. Nuclear Regulatory Commission**
- **OI: Open Item**
- **PMP: Probable Maximum Precipitation**
- **PMF: Probable Maximum Flood**
- **RCB: Reactor Containment Building**
- **RAI: Request for Additional Information**
- **RG: Regulatory Guide**
- **SE: Safety Evaluation**
- **SSC: Structure, System, or Component**
- **TG: Turbine Generator**

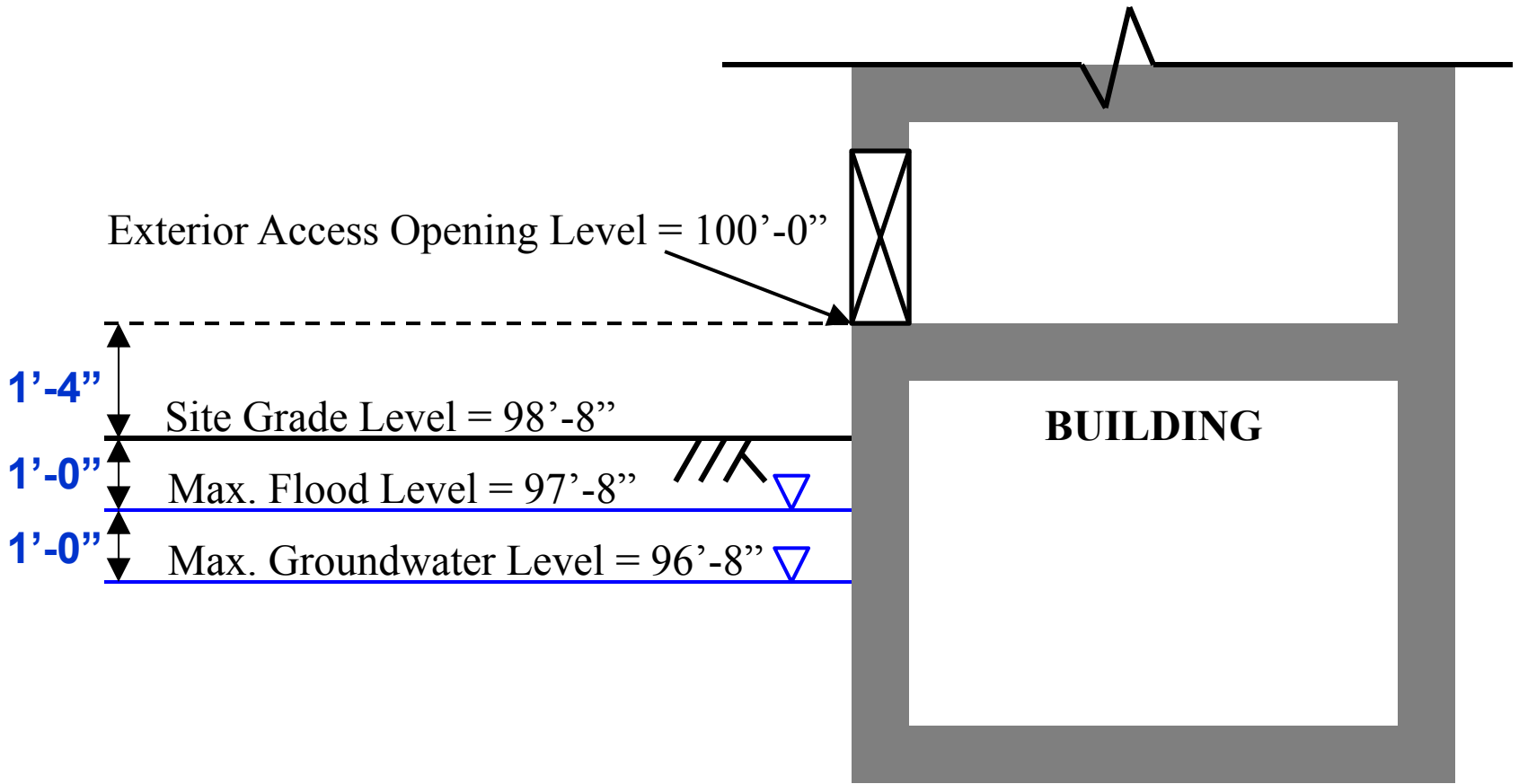
Attachment: List of COL Items

❖ List of COL Items related to ACRS subcommittee questions

COL No.	Description
COL 2.4(1)	The COL applicant is to provide the site-specific hydrologic information on probable maximum precipitation (PMP), probable maximum flood (PMF) of streams and rivers, potential dam failures, probable maximum surge and seiche flooding, probable maximum tsunami hazards, ice effects, cooling water canals and reservoirs, channel diversions, flood protection requirements, low water considerations, groundwater, potential accidental release of liquid effluents in ground and surface water, and Technical Specifications and emergency operation requirements in accordance with NRC RG 1.206, NRC RG 1.59, and NRC JLD-ISG-2012-06.

ACRS SC Meeting (Nov. 14, 2017)

Reference: Elevations against External Flood



ACRS SC Meeting (Nov. 14, 2017)



Presentation to the ACRS Subcommittee

**Korea Hydro & Nuclear Power Co., Ltd (KHNP)
APR1400 Design Certification Application Review**

Safety Evaluation with No Open Items:

Chapter 2 SITE CHARACTERISTICS

Sections 2.1 – 2.4

NOVEMBER 14, 2017

Staff Review Team

- **Technical Staff**

- ♦ Seshagiri (Rao) Tammara, Michael Mazaika, Jason White, Kevin Quinlan, Michael Lee

- **Project Managers**

- ♦ Bill Ward – Lead Project Manager
- ♦ Carolyn Lauron – Project Manager

Technical Topics - Overview

Chapter 2, Site Characteristics

Sections 2.1 – 2.4

- No Open Items

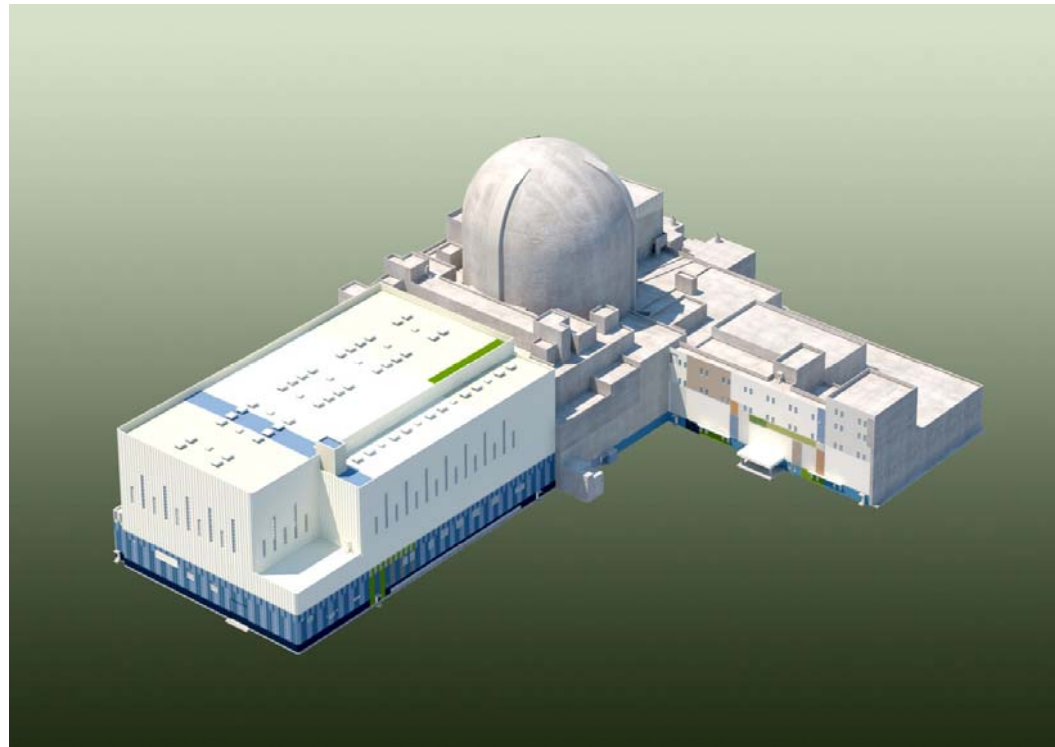
Technical Topics

Chapter 2 – Site Characteristics

- The APR1400 design assumes a site envelope that describes the geography and demography, nearby facilities, and postulated site parameters for the design, including meteorology, hydrology, geology, seismology, and geotechnical parameters.
- This presentation covers the site characteristics related to:
 - ◆ Geography and demography
 - ◆ Meteorology
 - ◆ Hydrology
 - ◆ Geology
- ◆ A future ACRS presentation will discuss the site characteristics related to seismology and geotechnical parameters.
- ◆ There were no open items previously identified. We expect all confirmatory items to be closed with DCD Revision 2.

APR1400 DCA

Chapter 5: Reactor Coolant System and Connecting Systems



KEPCO/KHNP
November 14, 2017

ACRS Meeting (Nov.14. 2017)

Contents

- **Overview of Chapter 5**
 - **Section Overview**
 - **List of Submitted Documents and Summary of RAIs**
 - **List of Open Items**
- **Summary of Open Items**
- **Current Status**
- **Attachments:**
 - **Acronyms**

Overview of Chapter 5

Sections	Major Contents
5.1 Summary Description	<ul style="list-style-type: none">• Design Features of the Reactor Coolant System (RCS)
5.2 Integrity of Reactor Coolant Boundary (RCPB)	<ul style="list-style-type: none">• Describes the measures that provide and maintain the integrity of the RCPB throughout the facilities design life
5.3 Reactor Vessel	<ul style="list-style-type: none">• Describes Reactor Vessel Material Issues
5.4 RCS Component and Subsystem Design	<ul style="list-style-type: none">• Describes the Reactor System Components

ACRS Meeting (Nov.14. 2017)

Overview of Chapter 5

● List of Submitted Documents

Document No.	Title	Revision	Type	ADAMS Accession No.
APR1400-K-X-FS-14002 -P & NP	APR1400 Design Control Document Tier 2: Chapter 5 Reactor Coolant System and Connecting Systems	1 (03/10/17)	DCD	-
APR1400-K-X-IT-14001 -P & NP	APR1400 Design Control Document Tier 1	1 (03/10/17)	DCD	-
APR1400-Z-A-NR-14015 -P & NP	Neutron Fluence Calculation Methodology for Reactor Vessel	1	TER	ML17094A158
APR1400-Z-M-NR-14008 -P & NP	Pressure-Temperature Limits Methodology for RCS Heatup and Cooldown	0	TER	ML15009A125
APR1400-A-M-NR-14001 -P & NP	KHNP APR1400 Flywheel Integrity Report	3	TER	-
APR1400-E-N-NR-14005 -P & NP	Shutdown Evaluation Report	0	TER	ML15128A285

● RAI Summary

No. of Questions	No. of Responses*	Not Responded	No. of Open Items
78	78	0	0

Overview of Chapter 5

● List of Open Items

Open Item Number	Related RAI	Title	ADAMS Accession #
05.02.02-1	RAI 8244	POSRV sizing	ML15348A083
05.02.02-7	RAI 8609	LTOP analysis	ML16161B241
05.04.01.01-7	RAI 8641	RCP Motor flywheel Integrity	ML16256A805
05.04.01.01-8	RAI 8641	RCP Motor flywheel Integrity	ML16256A805
05.04.01.01-9	RAI 8641	RCP Motor flywheel Integrity	ML16256A805
05.04.01.01-10	RAI 8641	RCP Motor flywheel Integrity	ML16256A805
05.04.01.01-11	RAI 8641	RCP Motor flywheel Integrity	ML16256A805
05.04.01.01-12	RAI 8641	RCP Motor flywheel Integrity	ML16256A805
05.04.07-4	RAI 8614	Prevention of potential gas accumulation	ML16190A320

ACRS Meeting (Nov.14, 2017)

Summary of Open Items

Open Item: POSRV sizing

- Related RAIs
 - RAI 233-8244 (05.02.02-1)
- Description of issue
 - The staff is unable to locate the referenced sensitivity study containing assumptions used for the POSRV sizing study.
 - KHNP was requested to provide additional POSRV capacity details, the basis for Figure 5.2.2-1 and to provide access to the analysis referenced in the DCD which contains an assessment describing the basis for POSRV sizing.
- Resolution:
 - KHNP provided the response in Dec. 2015 with detailed capacity basis and sizing analysis of POSRV.

Summary of Open Items

Open Item: LTOP analysis

- Related RAIs
 - RAI 233-8244 (05.02.02-1) and RAI 487-8609 (05.02.02-7)
- Description of issue
 - The APR1400 does not contain the analysis demonstrating the adequacy of the LTOP design. The staff is unable to confirm that the use of either SCS relief valve will provide sufficient pressure relief capacity to mitigate the most limiting LTOP events.
 - KHNP was requested to provide description of the analysis and, more specifically provide the mass and energy addition transient results.
 - KHNP was requested to address the analysis assumptions, evaluation model, methodology, computer codes and input parameters used to analyze the limiting LTOP events.

Summary of Open Items

- Resolution:
 - In response to RAI 233-8244, the KHNP provided a discussion of the analysis of mass and energy limiting events.

However, staff identified additional questions (RAI 487-8609) regarding the analysis of the limiting events where LTOP applied.
 - In response to RAI 487-8609, KHNP provided:
 - ✓ method of analysis, basic data, assumptions, input parameters and the conservatism of input data for mass and energy transients.

Summary of Open Items

Open Item: RCP Motor Flywheel Integrity

- Related RAIs
 - RAI 341-8410 (05.04.01.01-1) and 503-8641 (05.04.01.01-7)
- Description of issue
 - KHNP was requested to document an acceptable approach for determining the fracture toughness of the RCP flywheel materials used in the APR1400 design.
 - An example of an acceptable approach discussed in a public meeting June 29, 2016, is to specify the direct method of determining fracture toughness, and provide either the fracture toughness value using the direct method or include fracture toughness as an ITAAC.
- Resolution:
 - KHNP revised DCD to state fracture toughness of at least 150 ksi√in (to specify the direct method of determining fracture toughness).

Summary of Open Items

Open Item: RCP Motor Flywheel Integrity

- Related RAIs
 - RAI 341-8410 (05.04.01.01-1) and 503-8641 (05.04.01.01-8)
- Description of issue
 - KHNP provided operating experience of the flywheel material. However, the operating experience cited for the material includes spare flywheels that have not seen service or plants that have not been operated.
 - The staff requested to clarify how this information is relevant to demonstrating the performance of the proposed flywheel material under the APR1400 operating conditions.
- Resolution:
 - KHNP revised the operating experience table with only relevant flywheels.

Summary of Open Items

Open Item: RCP Motor Flywheel Integrity

- Related RAIs
 - RAI 341-8410 (05.04.01.01-3) and 503-8641 (05.04.01.01-9)
- Description of issue
 - KHNP was requested to apply a RCP flywheel stress limit of one-third of the yield strength of the material or provide technical justification for use of one-third of ultimate strength.
- Resolution:
 - RCP flywheel stress limit of one-third of the yield strength of the material according to the SRP 5.4.1.1 is applied in the TeR (APR1400-A-M-NR-14001-P & NP, KHNP APR1400 Flywheel Integrity Report, Rev.3).
 - The TeR was made available for staff's audit.

Summary of Open Items

Open Item: RCP Motor Flywheel Integrity

- Related RAIs
 - RAI 341-8410 (05.04.01.01-3) and 503-8641 (05.04.01.01-10)
- Description of issue
 - KHNP was requested to revise the technical report to include an analysis of the hub and provide the appropriate fatigue crack growth rates.
- Resolution:
 - A separate stress plot of the hub is added in the TeR (APR1400-A-M-NR-14001-P & NP, KHNP APR1400 Flywheel Integrity Report, Rev.3).
 - The TeR was made available for staff's audit.

Summary of Open Items

Open Item: RCP Motor Flywheel Integrity

- Related RAIs
 - RAI 341-8410 (05.04.01.01-4) and 503-8641 (05.04.01.01-11)
- Description of issue
 - KHNP was requested to specify maximum flaw size used as the acceptance criteria and that it is bounding in determining the critical flaw size.
- Resolution:
 - KHNP revised DCD to include inspection acceptance criteria of less than 0.5 inch (12.7mm).

Summary of Open Items

Open Item: RCP Motor Flywheel Integrity

- Related RAIs
 - RAI 341-8410 (05.04.01.01-5 and 6) and 503-8641 (05.04.01.01-12)
- Description of issue
 - Tests and inspections proposed for the flywheel also apply to the hub.
 - KHNP was requested to revise DCD to state that the hub will be inspected for both PSI and ISI in the same manner. In addition, it was requested to provide a discussion on the extent and acceptance criteria of UT inspections that could be performed or other alternatives of performing in-service inspections given these geometric interferences (oil channels).
- Resolution:
 - The hub has oil channels that would make it difficult to perform UT inspection. Dye penetration or magnetic particle test instead of UT is added to the DCD for ISI instructions.

Summary of Open Items

Open Item: Prevention of potential gas accumulation

- Related RAIs
 - RAI 492-8614 (05.04.07-04) , RAI 42-7945 (19-2)
- Description of issue
 - GL 2008-01 requests to prevent potential gas accumulation in safety related systems, including emergency core cooling systems. This includes, but is not limited to the Shutdown Cooling System(SCS), including potential gas entrainment during mid-loop operations from vortexing, the containment spray system(CSS), and the safety injection system(SIS).
 - ITAACs previously submitted in response to RAI 42-7945 Question 19-2 do not adequately address the provisions in these documents.
 - KHNP was requested to address GL 2008-01 and NEI 09-10, Revision 1a-A as they relate to SCS, SIS and CSS or provide and justify an alternate approach to managing gas accumulation.

Summary of Open Items

- Resolution:
 - KHNP provided markup of ITAAC with respect to potential air ingestion and/or vortexing during refueling conditions and gas accumulation during power operation.
 - ✓ ITAAC for gas accumulation (DCD Tier 1 Subsection 2.4.3.1 and Table 2.4.3-4 for SIS, 2.4.4.1 and Table 2.4.4-4 for SCS, 2.11.2.1 and Table 2.11.2-4 for CSS)
 - ✓ ITAAC for air entrainment during mid-loop operations (DCD Tier 1 Subsection 2.4.1.1 and Table 2.4.1-4)

Current Status

- **Chapter 5 is complete.**
 - **KHNP continues to monitor Chapter 5 to assure any conforming changes are addressed.**
- **9 open items, that were identified in Phase 2 and 3, have been resolved with adequate and sufficient discussion with the staff.**
- **Change in Chapter 5 as reviewed and marked-up in response to the RAIs will be incorporated into the next revision (Rev.2) of the DCD.**

Attachment : Acronyms

- ASME: American Society of Mechanical Engineers
- KHNP: Korea Hydro & Nuclear Power
- IRWST: In-containment Refueling Water Storage Tank
- ISI: Inservice Inspection
- IST: Inservice Testing
- LTOP: Low Temperature Overpressure Protection
- POSRV: Pilot-operated Safety Relief Valve
- RCP: Reactor Coolant Pump
- RCPB: Reactor Coolant Pressure Boundary
- RCS: Reactor Coolant System
- RG: Regulatory Guide
- SIS: Safety Injection System
- CSS: Containment Spray System
- SCS: Shutdown Cooling System



Presentation to the ACRS Subcommittee

**Korea Hydro & Nuclear Power Co., Ltd (KHNP)
APR1400 Design Certification Application Review**

Safety Evaluation with No Open Items:

**Chapter 5 REACTOR COOLANT SYSTEM AND
RELATED SYSTEMS**

NOVEMBER 14, 2017

Staff Review Team

- **Technical Staff**

- ♦ John Budzynski
- ♦ Alexandra Burja
- ♦ John Honcharik
- ♦ Jason Huang
- ♦ Chang Li
- ♦ Gregory Makar
- ♦ Dan Widrevitz

- **Project Managers**

- ♦ Bill Ward – Lead Project Manager
- ♦ Jessica Umaña – Project Manager

Technical Topics

Chapter 5 – Reactor Coolant System and Related Systems

Technical Topics

- The reactor coolant systems circulates water in a closed cycle, removing heat from the reactor core and internals and transferring it to a secondary system.
- The RCS includes the following:
 - ♦ reactor vessel
 - ♦ SG
 - ♦ RCPs
 - ♦ pressurizer
 - ♦ associated piping

Technical Topics - Overview

Chapter 5, Reactor Coolant System and Related Systems

Sections with Open Items

- 5.2.2 - Overpressure Protection
- 5.4.1.1 - RCP Flywheel Integrity
- 5.4.7 - Residual Heat Removal System

Technical Topics

Chapter 5 – Reactor Coolant System and Related Systems

Open Item. RAI 8244. Question 05.02.02-1

Issue: The DCD referenced a sensitivity study that contained the assumptions, inputs, and results used for the design of the POSRV capacity during worst case loss-of-load transient and to develop the optimized POSRV capacity shown in Figure 5.2.2-1.

Resolution: Part V of the response provided the sensitivity study used to define the POSRV design during worst case loss-of-load transient and develop optimized POSRV capacity shown in Figure 5.2.2-1.

Staff Conclusion

The staff determined the sensitivity study's assumptions, inputs, and results were reasonable and conservative. The staff concludes that the applicant design of the POSRV capacity is consistent with GDC15.

Technical Topics

Chapter 5 – Reactor Coolant System and Related Systems

Open Item, RAI 8609, Question 05.02.02-7

Issue: DCD lacked sufficient information of the methodology for the analysis of the limiting events where LTOP is utilized.

Resolution: Responses to RAI 8244, Question 05.02.02-1, Part V, and follow-up RAI 8609 Question 05.02.02-7, provided a description of the analysis methodology, computer codes used to analyze the limiting LTOP event(s) including the input parameters and assumptions.

Staff Conclusion

The staff determined the analysis methodology and computer codes including the input parameters and assumptions used to analyze the limiting LTOP event(s) were reasonable and conservative. The staff concludes that the applicant design of the POSRV capacity is consistent with GDC15.

Technical Topics

Chapter 5 – Reactor Coolant System and Related Systems

Open Items, RAI 8641, Questions 05.04.01.01-7 and 05.04.01.01-8

Issue: Flywheel Material, including fracture toughness determination and operating experience of the RCP flywheel material used in the APR1400 design.

Resolution: The as-built fracture toughness will be determined using the direct method in NUREG-0800, Section 5.4.1.1, and has satisfactory operating experience.

Staff Conclusion

The staff found the operating experience and determination of mechanical properties for the RCP flywheel acceptable to maintain its toughness to resist brittle fracture, thereby maintaining its structural integrity consistent with the requirements of 10 CFR 50.55a and GDC 1 of Appendix A to 10 CFR Part 50.

Technical Topics

Chapter 5 – Reactor Coolant System and Related Systems

Open Items, RAI 8641, Questions 05.04.01.01-9 and 05.04.01.01-10

Issue: Flywheel analysis. The original submittal based the flywheel on the design criteria meeting one-third of the ultimate strength of the material.

Resolution: The analysis was modified extensively (by optimizing the shrink-fit stresses) to demonstrate that the design stress of the flywheel at design speed does not exceed one-third of the yield strength of that material, consistent with NUREG-0800, Section 5.4.1.1. The applicant used reference crack growth rates applicable to the flywheel material. An analysis of the hub was provided that demonstrates the hub is in compression; therefore, fatigue is not a concern.

Staff Conclusion

The staff found the flywheel analysis demonstrates that the flywheel and hub are designed to withstand overspeed conditions thereby minimizing the potential of generating missiles consistent with the requirements of GDC 4 of Appendix A to 10 CFR Part 50.

Technical Topics

Chapter 5 – Reactor Coolant System and Related Systems

Open Items, RAI 8641, Questions 05.04.01.01-11 and 05.04.01.01-12

Issue: Applicable Inspection (PSI and ISI) – Whether the inspection acceptance criteria for the PSI is bounded by the flaw size used in the analysis for determining the critical flaw size, and the what PSI and ISI of hub.

Resolution: Applicant confirmed inspection acceptance criteria for the PSI is bounded by the flaw size used in the analysis for determining the critical flaw size. The applicant revised the APR1400 DCD to include the extent and acceptance criteria for the PSI and the ISI of the hub. Ultrasonic and surface inspection of the hub will be performed for PSI. Surface inspection will be performed for the hub during ISI.

Staff Conclusion

The staff concludes that the applicable PSI and ISI of the hub is acceptable, since it will ensure that the flywheel integrity is maintained to preclude the generation of missiles, as required GDCs 1 and 4 of Appendix A to 10 CFR Part 50.

Technical Topics

Chapter 5 – Reactor Coolant System and Related Systems

Open Item. RAI 8614. Question 05.04.07-4

Issue: DCD lacked sufficient ITACC information to support that the SCS, SIS, and CSS designs to comply with GL 2008-01, DC/COL-ISG-019, and NEI 09-10, Revision 1a-A with respect to potential air ingestion and/or vortexing during refueling conditions and gas accumulation during power operations.

Resolution: RAI 8614, Question 05.04.07-4 response included ITAACs that addressed the conditions that would satisfy requirements in the above documents.

DCD Tier 1 Subsection 2.4.3.1, Table 2.4.3-4 for SIS, Subsection 2.4.4.1, Table 2.4.4-4 for SCS, Subsection 2.11.2.1, Table 2.11.2-4 for CSS were revised to include ITAAC.

Staff Conclusion

The staff reviewed the revised ITAAC information provided by the applicant and determined that the revised ITAACs are sufficient to identify potential air ingestion (and/or vortexing) during mid-loop operation and pathways for gas accumulation during power operations satisfy 10 CFR 52.47(b)(1).

Technical Topics

Chapter 5 – Reactor Coolant System and Related Systems

Conclusion

The staff has determined that all open items are resolved, besides the confirmatory items listed in the SE, and that DCD Chapter 5 meets all applicable regulatory criteria. As identified within the Chapter 5 SE with no open items, the staff has 6 confirmatory items awaiting incorporation in Revision 2 of the DCD.

The staff concludes, using the information presented in the application, and pending confirmation of the confirmatory items above, that the applicant has demonstrated compliance with NRC regulations and guidance.

ACRONYMS

10 CFR – Title 10 of the Code of Federal Regulations

CSS – containment spray system

ISI – inservice inspection

LTOP – low pressure temperature overpressure

POSRV – pilot-operated safety relief valve

PSI – preservice inspection

PTLR – Pressure – Temperature Limits Report

RAI – request for additional information

RCP – reactor coolant pump

RCS – reactor coolant system

RCP – reactor coolant pump

RG – Regulatory Guide

SCS – shutdown cooling system

SG – steam generator

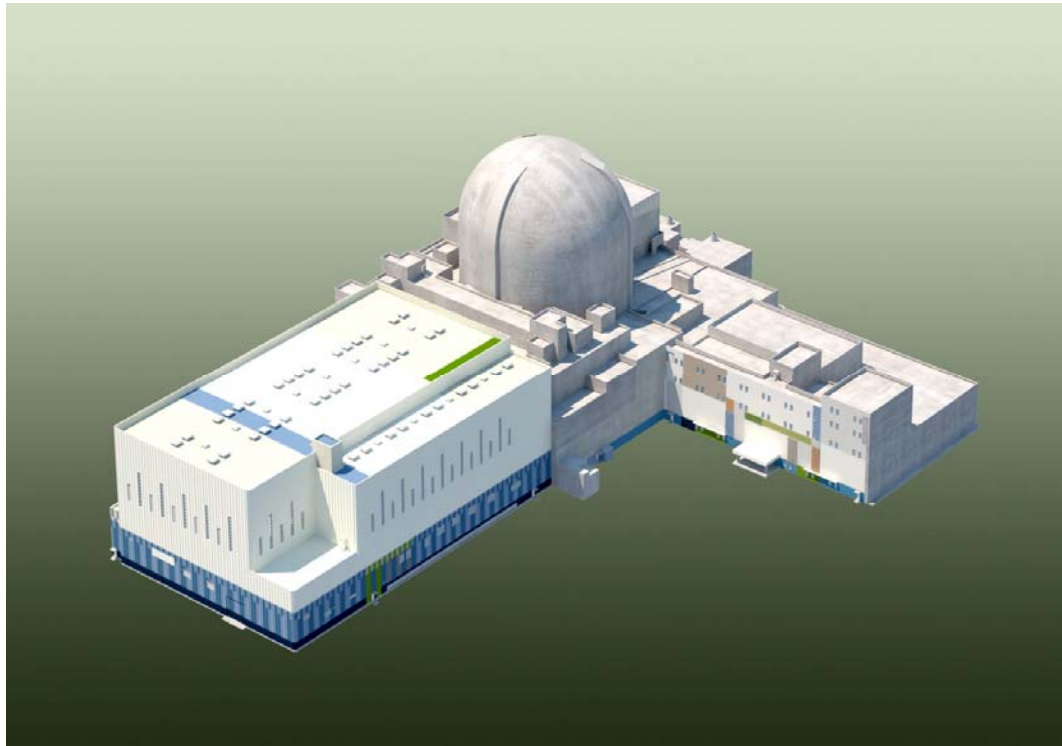
SIS – safety injection system

SRP – Standard Review Plan

SRV – safety relief valve

APR1400 DCA

Chapter 11: Radioactive Waste Management



KEPCO/KHNP
November 14, 2017

ACRS SC Meeting (Nov.14, 2017)

Contents

- **Overview of Chapter 11**

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- **Summary of Open Items**

- **Current Status**

- **Attachments:**

- Acronyms
- List of COL Items related to Open Items

Overview of Chapter 11

Section	Title	Major Contents
11.1	Source Terms	<ul style="list-style-type: none"> • Design Basis Source Term • Expected Source Term • Neutron Activation Products • Tritium Production in Reactor Coolant • Leakage Sources
11.2	Liquid Waste Management System	<ul style="list-style-type: none"> • Design Bases • System Description • Radioactive Effluent Releases • Testing and Inspection Requirements
11.3	Gaseous Waste Management System	<ul style="list-style-type: none"> • Design Bases • System Description • Radioactive Effluent Releases • Testing and Inspection Requirements • Instrumentation Requirements
11.4	Solid Waste Management System	<ul style="list-style-type: none"> • Design Bases • System Description • Radioactive Effluent Releases • Process Control Program • Component Descriptions • Malfunction Analysis • Testing and Inspection Requirements • Instrumentation Requirements
11.5	Process and Effluent Radiation Monitoring and Sampling Systems	<ul style="list-style-type: none"> • Design Bases • System Description

Overview of Chapter 11

❖ List of Submitted Documents for Chapter 11

Document No.	Title	Revision	Type	ADAMS Accession No.
APR1400-K-X-FS-14002 -P & NP	APR1400 Design Control Document Tier 2: Chapter 11 Radioactive Waste Management	1	DCD	ML15006A044
APR1400-K-X-IT-14001 -P & NP	APR1400 Design Control Document Tier 1	1	DCD	ML15006A039

❖ Summary of RAIs

No. of Questions	No. of Responses	No. of OI
38	38	0

Overview of Chapter 11

❖ List of Open Items

No.	Related RAI	Topic	ADAMS Accession #
1	RAI 230-8201 (Q 11.02-6)	Control of radioactive release to environment	ML16256A811
2	RAI 254-8270 (Q 11.02-07)	Radwaste classification of SGBS	ML16188A395
3	RAI 543-8731 (Q 11.02-11)	Liquid Tank Failure Analysis	ML17214A580
4	RAI 538-8720 (Q 11.03-11)	BTP 11-6 liquid tank failure analysis	ML17082A422
5	RAI 538-8731 (Q 11.03-12)	SWMS tank vents	ML17076A138
6	RAI 538-8720 (Q 11.03-13)	NFPA 804 compliance for delay beds	ML17076A138
7	RAI 131-8087 (Q 11.05-1)	Description of PERMSS monitors	ML17230A231
8	RAI 132-8088 (Q 11.05-2)	Description of PERMSS monitors	ML17223A081
9	RAI 222-8203 (Q 11.05-3)	Primary-to-secondary leakage detection	ML16174A118

ACRS SC Meeting (Nov.14, 2017)

Summary of Open Items

❖ Open Item: Control of radioactive release to environment

- Related RAIs : 230-8201 (Q 11.02-6)
- Description of issue
 - Staff requested to provide the followings:
 - ✓ Overall details for operator initiation and termination of the LWMS process operations to achieve treatment objectives and effluent specifications.
 - ✓ Liquid radwaste system P&ID to clarify how the system is designed to control the releases of radioactive material to the environment.
 - ✓ Modification of DCD text to clarify liquid waste input streams.
 - ✓ Details for operator actions once the LWMS tank leakage is detected.

Summary of Open Items

- Resolution:
 - KHNP provide the followings:
 - ✓ The operator can initiate treatment using one of two LWMS trains. Some components are equipped with cross-ties to add flexibility of treatment operation. The treated effluent in the monitor tanks can be recycled for further treatment when the release exceeds a radiological setpoint. The internal components inside R/O and ion exchanger module are arranged as predetermined treatment process in order to meet regulatory limits.
 - ✓ P&ID showing the release of processed liquid.
 - ✓ DCD descriptions which are modified to clarify liquid waste input streams.
 - ✓ The operator will investigate the cause of leakage to determine mitigation actions. The mitigation actions may include termination of liquid waste collection, decontamination for contaminated area, and repair work as required. The associated program and procedures will be developed by COL applicant.

Summary of Open Items

❖ Open Item: Radwaste classification of SGBS

- Related RAIs : 254-8270 (Q 11.02-07)
- Description of issue
 - Staff noted that there was a lack of information available to make any kind of determination for the radwaste classification of the steam generator blowdown (SGBS) demineralizer, which should be a different radwaste safety class (possibly RW-IIa).
- Resolution:
 - KHNP responded that the radwaste classification of the SGBS components were based on the 1% fuel defect and the SG leakage rate of 75 lb/day.
 - KHNP added the source term data and the corresponding radwaste classification for the SGBS in the revised response.

Summary of Open Items

❖ Open Item: BTP 11-6 liquid tank failure analysis

- Related RAIs : 254-8731 (Q 11.02-11)
- Description of issue
 - Staff requested to justify the CVCS yard tank source terms used for the BTP 11-6 in DCD Table 11.2-9 are not consistent with the those provided in the response to RAI 13-7856 Question 12.02-2.
- Resolution:
 - KHNP provided a response that the source terms for the BTP 11-6 are calculated in accordance with ANSI/ANS 18.1, not by assuming an fuel defect rate of 0.12%.
 - KHNP also addressed that since the CVCS yard tank source term calculation method was changed in RAI 7856 Question 12.02-2 to consider 95 % of the tank volume, the expected source terms in Table 11.2-9 also were changed.
 - KHNP re-performed the BTP 11-6 analysis and updated the results in the DCD.

Summary of Open Items

❖ Open Item: SWMS tank vents

- Related RAIs : 254-8720 (Q 11.03-11)
- Description of issue
 - Staff requested to address means to direct the SWMS tank gases to the ventilation system and the basis for providing this set up from a radiation protection perspective
- Resolution:
 - KHNP provided a response as follows:
 - The gaseous effluents from the SWMS are processed through the Compound Building controlled area HVAC system. The system includes HEPA and carbon filters to ensure that the releases do not exceed the regulatory limits.
 - For the SRLST, the tank vent is directed to the cubicle vent to minimize the transport of radionuclides to the room. The tank vent is separated from ventilation duct and equipped with screens to prevent discharge of any fluid and solids into the ventilation system.
 - For the LASRT, the tank vent is routed to the proximity of the floor drain inside the tank room. The gases from the tank are vented to the room atmosphere for collection by the ventilation system and treated within the ventilation system prior to release to the environment. The gases are vented only during the resin transfer process or tank depressurization.
 - KHNP updated the DCD to include the above information.

Summary of Open Items

❖ Open Item: NFPA 804 compliance for delay beds

- Related RAIs : 254-8720 (Q 11.03-12)
- Description of issue
 - Staff requested to provide description how the design complies with NFPA 804 and the details of the fixed water spray systems for the charcoal adsorber beds that contain more than 100 lbs of charcoal.
- Resolution:
 - KHNP provided a response as follows:
 - The gaseous radwaste system is designed to prevent the formation of an explosive mixture by controlling the hydrogen and oxygen concentration. The charcoal delay beds are located inside a shielded cubicle, which also acts as a fire barrier; and there is no additional combustible material that could cause fire or the spread of fire.
 - These design features help to preclude a fire condition. Hence a fixed water spray system for charcoal delay beds is not required to be provided for gaseous radwaste system. The associated information and conclusion has been included in fire hazard analysis report for the charcoal delay bed area (DCD section 9.5A.3.6.4).
 - KHNP updated the DCD to include the above information.

Summary of Open Items

❖ Open Item: Prevention of release from GRS

- Related RAIs : 254-8720 (Q 11.03-13)
- Description of issue
 - Staff requested to justify how would the gaseous effluent discharge be terminated if the isolation valve did not close.
 - Staff requested to provide the function of manual valve located at gaseous effluent bypass line from gaseous radwaste system
- Resolution:
 - KHNP responded as follows:
 - Another isolation valve in the GRS package can be closed remotely when the main isolation valve fails to close. The vendor for GRS package is required to provide the isolation valve in the effluent discharge line. And also the two manual valves located at both sides of the main isolation valve can be closed for limiting the release of discharge flow.
 - The full flow bypass line around the main isolation valve is provided to maintain the continuous GRS process flow. When the main discharge line is isolated due to fail position or maintenance of main isolation valve, the valve located at the bypass line is opened for continuous process flow until the main isolation valve is fixed.
 - KHNP updated the DCD to include the above information.

Summary of Open Items

❖ Open Item: Description of PERMSS monitors

- Related RAIs : 131-8087 (Q 11.05-1), 132-8088 (Q 11.05-2)
- Description of issue
 - Text description to be added to DCD for the following information :
 - ✓ Purpose of monitor for each monitor, i.e., ODCM and REMP
 - ✓ Setpoint determination for each of gaseous monitor channels (particulate, iodine, or gaseous)
 - ✓ QA commitment and calibration procedure
 - ✓ Line loss calculation of sample line for containment air monitors
 - ✓ H-3 and noble gas sampling capability
 - Condenser pit sump monitor and CCWS HX building sump monitor

Summary of Open Items

- Resolution:
 - In the revised response and DCD markup, clarification on the RMS with relation to ODCM and REMP has been provided.
 - The set-points of each channel are to be determined not to exceed the design criteria, i.e., 10 CFR 20, Appendix B. Hence if any of the three channels indicated that the set-point is exceeded, then the RMS initiates required actions. Since the characteristics of the leakage may vary depending on many other situations, the required action would be initiated when one channel of the three channels will exceed the set-point first.
 - QA program conformance with regulatory position C.7 of RG 1.143 has been discussed in the DCD markup. The calibration procedures in accordance with RG 1.33 and RG 4.15 will be developed by COL applicant. The methodology of the calibration methods and frequency is provided by the ODCM based on plant procedures.

Summary of Open Items

- Resolution:
 - The COL applicant designs the sample nozzle location, sample line size, line routing/configuration/length, and monitor location to minimize the line loss in accordance with ANSI-N13.1. This is verified to ensure the particle penetration factor is not less than 50% using CFD methodology and particle penetration analysis.
 - Description has been added that the RMS has capability to obtain grab samples for particulates, iodine, gases and H-3.
 - Text description and table information have been added to DCD 11.5 to discuss function, interlock, measurement range, compliance to regulation, installed location , and safety classification of four monitors. (Condenser pit sump monitor and CCW HX building sump monitor)
 - All of the above open items have been resolved through the revised response to RAIs 8087, Q.11.05-1 and 8088, Q.11.05-2.

Summary of Open Items

❖ Open Item: Primary-to-secondary leakage detection

- Related RAIs : 222-8203 (Q 11.05-3)
- Description of issue
 - The ITAAC should address the sensitivity, response time, and alarm limit for the primary-to-secondary leakage detection instrumentation.
 - Provide additional information relating to the steam line effluent monitors.
- Resolution:
 - The information of main steam line monitors for detecting primary-to-secondary leakage is provided in the Table 2.7.6.4-1 and corresponding ITAAC.
 - A calculation to demonstrate the ability to monitor N-16 activity in the main steam line is provided.
 - Details in Appendix 11B shows compliance with monitoring SG tube leakage.
 - The revised response to the RAI has been submitted and the open item resolved.

Current Status

❖ Chapter 11 is complete

- KHNP continues to monitor Chapter 11 to assure any conforming changes are addressed.
- 9 open items, that were identified in Phase 2 and 3, have been resolved with adequate and sufficient discussion with the staff.

❖ Changes in Chapter 11 as reviewed and marked-up in response to the RAIs will be incorporated into the next revision (Rev.2) of the DCD

Attachment: Acronyms

BTP	Branch Technical Position
CCWS	Component Cooling Water System
CFD	Computational Fluid Dynamics
CFR	Code of Federal Regulation
COL	Combined Operation License
COL	Combined Operation License
DCD	Design Control Document
HEPA	High Efficiency Particulate Air
ITAAC	Inspection, Test and Acceptance Criteria
KHNP	Korea Hydro and Nuclear Power Co.
LASRT	Low Activity Spent Resin Tank
LWMS	Liquid Radwaste Management System
NFPA	National Fire Protection Association
ODCM	Offsite Dose Calculation Manual
P&ID	Piping and Instrument Diagram
QA	Quality Assurance
R/O	Reverse Osmosis
RAI	Request for Additional Information
REMP	Radiological and Environmental Monitoring Program
RG	Regulatory Guide
RMS	Radiation Monitoring System
SGBS	Steam Generator Blowdown System
SRLST	Spent Resin Long Term Storage Tank
SWMS	Solid Waste Management System

ACRS SC Meeting (Nov.14, 2017)

Attachment : List of COL Item related to OIs

COL Identifier	Description
COL 11.5(1)	The COL applicant is to determine the WARN and ALARM setpoints of the PERMSS based on the site-specific conditions and operational requirements.
COL 11.5(4)	The COL applicant is to prepare an offsite dose calculation manual (ODCM) that contains a description of the methodology and parameters for the calculation of the offsite doses for the gaseous and liquid effluents.
COL 11.5(5)	The COL applicant is to provide analytical procedures and sensitivity for selected radio-analytical methods and types of sampling media for site specific applications.
COL 11.5(6)	The COL applicant is also to develop operational procedures in accordance with NRC RG 1.33 and NRC RG 4.15.
COL 11.5(7)	The COL applicant is to develop a radiological and environmental monitoring program (REMP) in accordance with NUREG-1301 and NUREG-0133, and NRC RG 4.1, which describes the scope of the program, taking into account local and land use census data in identifying all potential radiation exposure pathways, associated radioactive materials present in liquid and gaseous effluent, and direct external radiation from SSCs.
COL 11.5(8)	The COL applicant is to develop detailed locations, tubing installations, and provide the sampling method including the sampling frequency and time to acquire representative sampling.
COL 11.5 (9)	The COL applicant is to determine the safety class and installed location of the RE-165, RE-166, RE-166, and RE-167.
COL 11.5 (11)	The COL applicant is to design the sample nozzle location, sample line size, line routing/configuration/length, and monitor location to minimize the line loss in accordance with ANSI/HPS N13.1.



Presentation to the ACRS Subcommittee

**Korea Hydro & Nuclear Power Co., Ltd (KHNP)
APR1400 Design Certification Application Review**

Safety Evaluation with No Open Items:

Chapter 11 RADIOACTIVE WASTE MANAGEMENT

NOVEMBER 14, 2017

Staff Review Team

- **Technical Staff**
 - ◆ Zach Gran and Steve Williams
- **Project Managers**
 - ◆ Bill Ward – Lead Project Manager
 - ◆ Carolyn Lauron – Project Manager

Technical Topics - Overview

Chapter 11, Radioactive Waste Management

Sections with Open Items

- 11.2 - Liquid Waste Management System
- 11.5 - Process and Effluent Radiation Monitoring and Sampling System

Technical Topics

Chapter 11 – Radioactive Waste Management

Technical Topics

- The APR1400 design monitors and controls releases of radioactive effluents and wastes through the Radioactive Waste Management System. The systems are designed for normal operations, including refueling outages, containment purging, routine maintenance, and anticipated operational occurrences.

- The Radioactive Waste Management System comprises of the following sections:
 - ♦ coolant source terms
 - ♦ liquid waste management system (LWMS)
 - ♦ gaseous waste management system (GWMS)
 - ♦ solid waste management system (SWMS)
 - ♦ process and effluent radiological monitoring and sampling system (PERMSS)

- ♦ Regulatory Requirements and Guidance:
 - ♦ 10 CFR Part 20, Appendix B; 10 CFR 50.34a; 10 CFR Part 50 Appendix I; 10 CFR Part 50, Appendix A, GDC 3, 13, 60, 61, 63, and 64,
 - ♦ NUREG-0800, RG 1.143

Technical Topics

Chapter 11 – Radioactive Waste Management

Open Item - #1 (RAI 8201, Question 11.02-6)

Issue: DCD lacked sufficient information on liquid effluent tracking process for detergent radwaste tank liquid effluent releases.

Resolution: The applicant provided a revised RAI response that revised DCD section 11.2.1.3 to explain the operator actions to limit doses. The applicant also revised the DCD to include the P&IDs for the liquid radwaste system.

Staff Conclusion on Open Item #1

The staff reviewed the information provided by the applicant and determined that the applicant has adequately modified the DCD section 11.2 to explain the actions an operator can take to limit worker doses. The applicant has also provided the P&IDs necessary to understand the inputs into each waste system and has allowed staff verify the monitored release point for the liquid waste management system and to verify the descriptions for waste inputs into each liquid waste subsystem.

Staff considers RAI 8201, Question 11.02-6 resolved and closed.

Technical Topics

Chapter 11 – Radioactive Waste Management

Open Item - #2 (RAI 8270, Question 11.02-7)

Issue: The staff requested consistent changes throughout sections 11.2, 11.3, 11.4 and 10.4.8 to address radwaste seismic classifications. In addition, the staff requested the applicant include the system source terms for the components described in DCD section 10.4.8.

Resolution: The applicant provided a revised response that describes the start and end points for radwaste seismic classifications. In addition the applicant provided the radioactive source terms for the steam generator blowdown system (SGBS) components.

Staff Conclusion on Open Item #2

The staff reviewed the information provided by the applicant and determined that the applicant has adequately modified the DCD to clearly state the start and stop points for the radwaste seismic classifications for components, and has also made these classifications consistent with the information contained in DCD sections 11.2, 11.3 and 11.4. Also the applicant has provided the source term information for the SGBS components in the DCD. This allowed the staff to confirm the radwaste seismic classifications stated in the DCD.

Staff considers RAI 8270, Question 11.02-7 resolved and closed.

Technical Topics

Chapter 11 – Radioactive Waste Management

Open Item - #3 and #4 (RAI 8087, Question 11.05-1 and RAI 8088, Question 11.05-2)

Issue: DCD lacked sufficient information to describe the monitors for the LWMS and the GWMS.

Resolution: The applicant provided a revised response that included the staff's request to provide additional details in the DCD.

Staff Conclusion on Open Items #3 and #4

The staff reviewed the information provided by the applicant and determined that the staff's request to provide specific monitor details was adequately addressed as markups to the DCD. The staff confirmed the following information is addressed in DCD markups to DCD section 11.5:

1. Description of each monitor's function
2. Description of each monitor's detection ranges
3. Description of the process configuration of each monitor
4. Description of the location of each monitor.
5. Description of applicable Regulatory Guides for each monitor.
6. Description of the alarms and interlocks as appropriate for each monitor
7. Description of the sampling stations and sampling methods, if applicable, for each monitor.
8. Description of each monitor's safety classification, if applicable.
9. Description of the each monitor's calibration requirements and quality assurance program requirements

The staff is tracking RAI 8087, Question 11.05-1 and RAI 8088, Question 11.05-2 as confirmatory items.

Technical Topics

Chapter 11 – Radioactive Waste Management

Open Item - #5 (RAI 8203, Question 11.05-3)

Issue: Staff required clarification on the primary to secondary leak detection calculation provided in DCD appendix 11B.

Resolution: The applicant provided the staff with a response that included DCD text inserts for section 11.5 on the main steam line effluent monitors and the N-16 monitors. In addition the applicant provided clarifying text in DCD Appendix 11B to aid the staff in performing a confirmatory calculation.

Staff Conclusion on Open Item #5

The staff reviewed the information provided by the applicant and determined that the applicant's response, and subsequent DCD inserts, provided the staff with enough information to verify the applicant's ability to detect primary to secondary leakage. In addition, the staff was able to perform a confirmatory calculation to verify the applicant's low range set point to detect primary to secondary leakage.

Staff considers RAI 8203, Question 11.05-3 resolved and closed.

Technical Topics

Chapter 11 – Radioactive Waste Management

RAI 8731. Question 11.02-11

Issue: In review of a response to RAI 7856, Question 12.02-2, the staff observed an updated source term for the liquid waste tanks relating to the staff's BTP 11-6 "Liquid Tank Failure Analysis." The response to Question 12.02-2 provided a source term equivalent to 0.25% failed fuel whereas the source term required for the calculation for BTP 11-6 is 0.12% failed fuel. Comparison of question 12.02-2's response to Table 11.2-9 did not allow staff to arrive at the conclusion that half of the source term provided in question 12.02-2's response was equal to the information provided in Table 11.2-9. The staff issued this RAI to request clarification on the discrepancy.

Resolution: The applicant provided a response to discuss the difference in assumptions between the source term developed for BTP 11-6's analysis and the source terms provided in Question 12.02-2. This difference is that the source term for the BTP 11-6 analysis is based on the ANS/ANSI 18.1 standard. The response to Question 12.02-2 modified the tank source term methodology in chapter 12 and is different from the methodology described by the ANS/ANSI 18.1 standard. Thus a simple comparison would not be appropriate for the two source terms.

Technical Topics

Chapter 11 – Radioactive Waste Management

RAI 8731, Question 11.02-11 (continued)

Staff Conclusion

The staff reviewed the information provided by the applicant and determined that the applicant's response is adequate given that the staff's guidance for BTP 11-6 specifies the use of NUREG-0017 for the development of the source term in this analysis. NUREG-0017 then references the ANS/ANSI 18.1 standard for the source term.

The staff is tracking RAI 8731, Question 11.02-11 as a confirmatory item.

Technical Topics

Chapter 11 – Radioactive Waste Management

RAI 8720. Question 11.03-11

Issue: As a follow-up to a question received from the last subcommittee meeting the staff issued this question to request clarification on the methods used by the applicant to direct tank gases to the ventilation system.

Resolution: The applicant provided a response to described that the vent for each tank is located near each cubical vent to minimize the transport of gases. In addition, the applicant provided details on which tank vents were directed to floor drains so that water overflow would be directed to the appropriate drains before venting.

Staff Conclusion

The staff reviewed the information provided by the applicant and determined that the response was acceptable because the applicant provided information to describe the control of radioactive material in the event of tank venting. In addition the applicant has provided DCD markups to describe plans to prevent water from entering the ventilation system through the use of vent nozzles and tank vent lines that are directed to cubicle floor drains.

The staff is tracking RAI 8720, Question 11.03-11 as a confirmatory item.

Technical Topics

Chapter 11 – Radioactive Waste Management

RAI 8720. Question 11.03-12

Issue: As a follow-up to a question received from the last subcommittee meeting the staff issued this question to request clarification on the applicant’s compliance with NFPA 804, section 8.4.9.4, which states: “Fixed water spray systems shall be provided for charcoal adsorber beds containing more than 100 lb (45.4 kg) of charcoal.” It was found that DCD section 11.3.2 only contains a description on the use of nitrogen spray for fire suppression.

Resolution: The applicant provided a response which provides DCD changes to section 9.5A.3.6.4 to describe the fire analysis completed for the charcoal bed in the gaseous radwaste system. The applicant also states that NFPA 804 section 8.4.9.4 is not required for the gaseous radwaste system.

Staff Conclusion

The staff reviewed the information provided by the applicant and determined that the response is acceptable. In section 9.5 of the staff’s SER, the staff discusses how nitrogen has been approved as a means to limit and extinguish fire events for charcoal beds. The staff finds the response acceptable because it follows the guidance in RG 1.189.

The staff is tracking RAI 8720, Question 11.03-12 as a confirmatory item.

Technical Topics

Chapter 11 – Radioactive Waste Management

RAI 8720. Question 11.03-13

Issue: As a follow-up to a question received from the last subcommittee meeting the staff issued this question to request information on how the applicant planned on limiting releases in excess of the release limits in the event that the isolation valve, valve 008, does not close on the receipt of a close signal.

Resolution: The applicant provided a response that specified another isolation valve that can be closed remotely at the radwaste control room in the event valve 008 does not close on receipt of a close signal. The applicant also specified that valves 1013 and 1014, which are located before and after valve 008, and can be manually closed. The applicant also provided DCD markups in response to this question.

Staff Conclusion

The staff reviewed the information provided by the applicant and determined that the response is acceptable since the applicant has specified other valves that operations can use to control releases to the environment.

The staff is tracking RAI 8720, Question 11.03-13 as a confirmatory item.

Technical Topics

Chapter 11 – Radioactive Waste Management

Chapter 11 – Radioactive Waste Management

Conclusion

The staff has determined that all open items have been closed. The confirmatory items listed below meet all applicable regulatory criteria. The following six confirmatory items are being tracked for incorporation in Revision 2 of the DCD:

RAI 542-8731, Question 11.02-11

RAI 538-8720, Question 11.03-11

RAI 538-8720, Question 11.03-12

RAI 538-8720, Question 11.03-13

RAI 131-8087, Question 11.05-1, and RAI 132-8088, Question 11.05-2

The staff concludes, using the information presented in the application, and pending confirmation of the items listed above, that the applicant has demonstrated compliance with NRC regulations and guidance.



Presentation to the ACRS Subcommittee

**Korea Hydro & Nuclear Power Co., Ltd (KHNP)
APR1400 Design Certification Application Review**

Safety Evaluation with No Open Items:

Chapter 12 RADIATION PROTECTION

November 14, 2017

Staff Review Team

- **Technical Staff**

- ♦ Ed Stutzcage – DCD Chapter 12 Reviewer
Radiation Protection and Accident Consequences
Branch

- **Project Managers**

- ♦ Bill Ward – Lead Project Manager
- ♦ Getachew Tesfaye – Project Manager

Technical Topics - Overview

Chapter 12, Radiation Protection

Sections with Open Items

- 12.2 - Radiation Sources
- 12.3 - Radiation Protection Design Features

Technical Topics

Section 12.2 – Radiation Sources

Open Item 1 (RAI 7856, Question 12.02-2)

Issue: Revised source terms for tanks containing liquid radioactive material did not appropriately consider the decay of Cs-137. In addition, the contact dose rates for the outdoor tanks were not updated based on the revised source terms.

Resolution: The applicant updated the Ba-137m activity to the same activity of Cs-137, in all of the revised source terms. The applicant also revised Table 5 of the response to provide updated contact dose rate information for the outdoor tanks, as well as make several other proposed updates and corrections to source terms.

Staff Conclusions on Open Item #1: Ba-137m would be in equilibrium with Cs-137. Ba-137m activity would be expected to be slightly lower than Cs-137 activity. Assuming that they are the same is slightly conservative and therefore acceptable.

In addition, the staff performed confirmatory MicroShield calculations and found the dose rates calculated by the applicant to be comparable to dose rates calculated by the staff.

Therefore, the staff found the source terms to be consistent with SRP Section 12.2 and therefore appropriate for addressing 10 CFR Part 20 requirements and GDC 61.

Technical Topics

Section 12.2 – Radiation Sources

Open Item 2 (RAI 8247, Question 12.02-16)

Issue: The applicant revised the post-accident source term for the main control room (MCR) filters because the original source term was based on an incorrect atmospheric dispersion assumptions but the revised source term provided in the response was in error.

Resolution: The applicant replaced the erroneous source term information with correct data.

Staff Conclusions on Open Item #2: Staff reviewed the revised source term, which was conservative as it did not consider radioactive decay. The source was determined to be acceptable for use in determining the dose to MCR operators from the MCR emergency filters, in accordance with GDC 19.

Technical Topics

Section 12.2 – Radiation Sources

Open Item 3 (RAI 8420, Question 12.02-22)

Issue: The holdup tank and boric acid storage tank are outdoors and surrounded by concrete and it was unclear how maintenance would be performed on the tanks and how leakage of radioactive material would be collected and controlled. In addition, there were numerous other miscellaneous apparent errors and concerns with the tank source terms and design features.

Resolution: The applicant specified that there is a manway cover at the top and side of the tank for access and maintenance. Also the applicant specified that any leakage or overflow from the holdup tank and boric acid storage tank will be collected in a leakage collection sump, which routes the water to the liquid radioactive waste system for treatment. The applicant also corrected other errors and inconsistencies in the response and addressed other staff concerns.

Staff Conclusions on Open Item #3: The staff determined that the information provided in the response was consistent with RG 8.8 and sufficient to address the requirements of 10 CFR Part 20, including 10 CFR 20.1406

Technical Topics

Section 12.2 – Radiation Sources

Open Item 4 (RAI 8420, Question 12.02-23)

Issue: For most of the radiation source terms in the plant the applicant appeared to not sufficiently consider the buildup of daughter progeny (with the exception of Ba-137m which is assumed to have the same activity as Cs-137). It was unclear if many of the plant sources were adequate for use in demonstrating compliance with 10 CFR Part 20 and other applicable regulations.

Resolution: The applicant demonstrated that for most components containing radioactivity, the impact of not considering daughter products is negligible (less than 1%). This was demonstrated in part by comparing the source terms calculated using the KHNP codes (DAMSAM and Shield-APR) to the source terms calculated with codes that account for daughter progeny buildup. There were a number of components where the error was potentially larger. The applicant provided information demonstrating that other conservatisms in many of these sources bounded any error in not considering daughter progeny. For example, using conservative liquid and/or vapor source terms for tanks. For several sources the applicant increased the source terms to adequately consider daughter progeny or to conservatively bound the source term compared to if daughter progeny were considered.

Technical Topics

Section 12.2 – Radiation Sources

Open Item 4 (RAI 8420, Question 12.02-23) continued

Staff Conclusions on Open Item #4: Based on a review of the information the staff determined that for many sources the effect of not considering daughter progeny (besides Ba-137m, which was considered) is negligible. For those sources where it is not negligible, the applicant either provided sufficient justification that other conservatisms bound not considering daughter progeny or the applicant updated the source terms accordingly. Therefore, the staff determined that the source terms were acceptable to demonstrate compliance with 10 CFR Part 20 and other applicable regulations.

Technical Topics

Section 12.2 – Radiation Sources

Open Item 5 (RAI 8420, Question 12.02-25)

Issue: Daughter progeny were not adequately considered in the gaseous waste management system sources. In addition, for some source terms in the gaseous waste management system the 0.25% failed fuel source term was higher than the 1% failed fuel source term, for certain radionuclides (which is counterintuitive).

Resolution: The applicant updated the gaseous waste management system sources and minimum required shielding to adequately consider all important daughter progeny, with extra conservatism (daughter products were assumed to be the same activity as the parents, which over estimates the activity).

The applicant also explained why for the gaseous radwaste management system components, some radionuclides included a higher 0.25% source term than a 1% source term. This is because the 0.25% source term considered processing RCS activity which continually built up in the RCS before gas stripping, while the 1% source term was based on continuous gas stripping of the RCS. Allowing the 0.25% source term RCS activity to build up over time resulted in a significantly higher source term in the gaseous radwaste management system for some components.

Technical Topics

Section 12.2 – Radiation Sources

Open Item 5 (RAI 8420, Question 12.02-25) continued

Staff Conclusions on Open Item #5: The staff reviewed the revised gaseous waste management system source terms, shielding, and zoning and found the revisions to adequately consider daughter progeny and to be in accordance with requirements on 10 CFR 20 and GDC 61.

In addition, the staff determined that it was acceptable to assume that the gas stripper would be operated if significant fuel failure occurred and, therefore, both the 0.25% and 1% failed fuel source terms were acceptable.

Technical Topics

Section 12.3 – Radiation Protection Design Features

Open Item 1 (RAI 8098, Question 12.03-8)

Issue: The applicant did not initially provide enough information for the staff to determine that the shielding and zoning for piping areas was sufficient. Specifically, the calculations to determine multiplication factors for piping areas did not consider backscatter and used ICRP 74, instead of ICRP 51, which was used for most other shielding calculations.

Resolution: The applicant specified that the multiplication factor for the piping areas are based on conservative assumptions, including basing the multiplication factors on a dose point in the center of the pipes, which bound any non-conservatism in not considering backscatter and in using different dose conversion factors. Assuming a dose point at the center of the pipes would result in a significantly higher dose conversion factor than if the dose point was calculated all on one side of the pipes or all on the other side of a wall, which would be more realistic for determining shielding from a piping area.

Staff Conclusions on Open Item #1: The staff determined that considering the dose point at the center of the pipes provided adequate conservatism for determining the multiplication factors. As a result, the staff found that the multiplication factors were appropriate for determining the shielding and zoning for piping areas. Therefore, the shielding and zoning for these areas meets the requirements of 10 CFR Part 20 and GDC 61.

Technical Topics

Section 12.3 – Radiation Protection Design Features

Open Item 2 (RAI 8098, Question 12.03-10)

Issue: The application did not adequately describe the shielding for several irregular shaped rooms with high activity radiation sources in the DCD (rooms 077-P01, 068-A07A, and 068-A10A).

Resolution: The applicant provided the missing radiation shielding information for the irregularly shaped rooms in the DCD.

Staff Conclusions on Open Item #2: The staff evaluated the revised shielding information for the irregularly shaped rooms and found it to be complete. In addition, the staff performed confirmatory calculations for the shielding thicknesses of selected walls using the MicroShield computer program and found the shielding to be adequate. Therefore, the staff determined that the shielding and zoning associated with these areas meets the requirements of 10 CFR Part 20 and GDC 61.

Technical Topics

Section 12.3 – Radiation Protection Design Features

Open Item 3 (RAI 8254, Question 12.03-11)

Issue: The applicant indicated that the design included CCW sump monitors and Turbine Building condenser pit sump monitors but they were not included in the DCD.

Resolution: The applicant included the Turbine Building sump (condenser pit sump water) monitors and CCW heat exchanger building sump monitors in the response to RAI 8088, Question 11.05-2.

Staff Conclusions on Open Item #3: The staff reviewed the description and function of the monitors in the DCD. The monitors provide local alarms and alarms in the MCR. The staff found the monitors to be an appropriate design feature to detect leakage of radioactive material and ensure that radioactive material is adequately processed and monitored when released, in accordance with 10 CFR 20.1406.

Technical Topics

Section 12.3 – Radiation Protection Design Features

Open Item 4 (RAI 8098, Question 12.03-13)

Issue: The staff requested that the applicant provide additional information regarding when access to the delay bed rooms is required (for example, to perform maintenance on instrumentation or to replace charcoal) and to provide additional information on how the design of the delay beds and associated equipment ensures that radiation doses will remain as low as is reasonably achievable (ALARA).

Resolution: The applicant specified that the temperature and humidity instruments are installed at wall mounted piping racks in a relatively low radiation area and that instrument readings can be remotely monitored from the radwaste control room. Plant operators may need to access the bed rooms only if repair work or inspection of the temperature instrumentation at the guard beds or inlet to each delay bed is required. The applicant also proposed to update the DCD to specify that if work on the charcoal delay beds is required, the charcoal delay beds located in the room where work was being performed (there are four charcoal delay beds, two in room 096-P01 and 096-P02) would be purged and isolated to allow plant operators to access the room at lower dose rates.

Staff Conclusions on Open Item #4: The staff finds that the design features to limit the need to access the delay bed room and to minimize dose if access is required is consistent with the requirements of 10 CFR 20.1101(b) and is acceptable.

Technical Topics

Section 12.3 – Radiation Protection Design Features

Open Item 5 (RAI 8275, Question 12.03-26)

Issue: It was unclear if the design included appropriate features to clean the refueling pool in order to minimize the dose to workers and the spread of contamination in accordance with 10 CFR 20.1101(b) and 10 CFR 20.1406.

Resolution: The applicant clarified that the spent fuel pool cooling system could be aligned directly to the refueling pool during refueling operation to remove contaminants from the spent fuel pool. The APR1400 design also includes level detection instrumentation to assist the operators (along with visual observation) to ensure that neither the refueling pool nor the spent fuel pool are being unintentionally drained or overfilled by misaligning the spent fuel pool cleaning system intake or return lines.

Staff Conclusions on Open Item #5: Aligning the spent fuel pool cleaning system directly to the refueling pool will allow for the pool to be cleaned much more efficiently than cleaning indirectly through the spent fuel pool. This will reduce contamination of the refueling pool and the potential for airborne contamination when the pool is drained. In addition the level instruments provide assurance that misaligning valves would not result in either pool being overfilled or drained. The staff finds these design features to be in accordance with 10 CFR 20.1101(b) and 10 CFR 20.1406 and to be acceptable.

Technical Topics

Section 12.3 – Radiation Protection Design Features

Open Item 6 (RAI 8275, Question 12.03-46)

Issue: There were numerous inconsistencies and apparent inadequacies in the DCD as it relates to preventing radiological release and exposure from fires, consistent with the requirements of 10 CFR 50.48 and guidance of RG 1.189. Examples included not adequately considering significant radiation sources in the fire protection analysis and not providing information on the protection of the Compound Building ventilation system carbon adsorbers from fires.

Resolution: The fire protection analysis in the DCD was updated to consider significant radiation sources and provide additional design features, including specifying that the Compound Building includes an automatic sprinkler system that would actuate in the event of a fire to minimize the potential for a significant release. In addition, the applicant specified that the Compound Building ventilation system's two carbon adsorbers are protected with a manually actuated deluge system and that operators would be alerted of a fire by temperature alarms downstream of the carbon adsorbers.

Staff Conclusions on Open Item #6: The staff found that the information provided and design features included in the DCD were sufficient to meet the requirement of 10 CFR 50.48 and was consistent with the guidance of RG 1.189.

Technical Topics

Section 12.3 – Radiation Protection Design Features

Open Item 7 (RAI 8496, Question 12.03-49)

Issue: The hot machine shop, waste drum storage area, and truck bay area radiation monitors did not include local audible and visual alarms. SRP 12.3-12.4 provides guidance to the staff and states that area and airborne monitors should have a local audible and visual alarm, which is a design feature to ensure worker dose limits will not be exceeded and that the dose to workers is kept ALARA in accordance with 10 CFR 20.1101(b).

In addition, the instrument calibration facility described in the application met the definition of an irradiator in 10 CFR Part 36. However, the design of the instrument calibration facility did not appear to meet or address several of the applicable requirements of 10 CFR Part 36.

Resolution: The applicant updated the DCD to provide local audible and visual alarms for the hot machine shop, waste drum storage area, and truck bay areas.

The applicant removed the instrument calibration facility and associated area radiation monitor from the design and included a COL item specifying that the COL applicant will specify how the room will be used and how all applicable regulatory requirements related to the room will be met, including 10 CFR Part 36.

Technical Topics

Section 12.3 – Radiation Protection Design Features

Open Item 7 (RAI 8496, Question 12.03-49) continued

Staff Conclusions on Open Item #7: Including audible and visual alarms for monitors is consistent with the SRP and a design feature to ensure doses are ALARA, in accordance with 10 CFR 20.1101(b).

In addition, calibration activities requiring high activity sources can be performed by an offsite contractor at the digression of the COL licensee. Therefore, it is acceptable for the COL applicant to determine if high activity calibrations will be performed onsite and to address the applicable requirements accordingly.

Technical Topics

Section 12.3 – Radiation Protection Design Features

Open Item 8 (RAI 8599, Question 12.03-53)

Issue: There was a small error (approximately 2%) in the post-accident recirculating fluid source term. In addition, it was unclear if the applicant had adequately considered all source term and design changes made during the review in the radiation shielding and zoning design. There were also questions about the limitations of the Microshield computer program in the post-accident radiation shielding design, radiation zoning, and mission dose rate calculations.

Applicant Response: The applicant revised the post-accident mission dose rates based on the corrected source term. Also, the applicant indicated that the source terms and shielding, including the EQ analysis were updated to consider all changes and that the mission dose analysis included adequate conservatism to account for any limitations in the Microshield computer program. For example, the applicant indicated that the mission dose analysis assumes the use of a half mask respirator with a protection factor of 10, when during plant operation they specified that respirators with a higher protection factor will likely be available for use.

Technical Topics

Section 12.3 – Radiation Protection Design Features

Open Item 8 (RAI 8599, Question 12.03-53) continued

Staff Evaluation of Open Item #8: The post-accident mission dose rates had been updated based on the corrected source terms. However, in reviewing the applicant's response to RAI 8599, Question 12.03-53 the staff identified numerous areas associated with post-accident zoning in which the staff calculated significantly higher doses than what was provided by the applicant in the DCD Chapter 12 figures, many of these areas would likely also impact the 10 CFR 50.34(f)(2)(vii) mission dose calculations. In addition, it was unclear how the applicant was applying the protection factor of 10 in the post-accident mission dose analysis as 10 CFR Part 20, Appendix A, Footnote c specifies that a protection factor of 1 should be assigned to sorbent cartridges as protection against radioiodine in air purifying respirators unless a licensee applies to the Commission to assign a value of greater than 1. Therefore, the staff closed RAI 8599, Question 12.03-53 as an unresolved item and issued RAI 8756, Question 12.03-55 to resolve these issues.

Technical Topics

Section 12.3 – Radiation Protection Design Features

Open Item 9 (RAI 8756, Question 12.03-55)

Issue: Please see previous slide. This is a follow-up to RAI 8599, Question 12.03-53.

Resolution: The applicant revised their approach regarding the use of a respirator for post-accident missions. Instead of crediting a half mask respirator for post-accident vital missions, the applicant now specified that they would base their post-accident mission dose analysis on the use of a positive pressure self-contained breathing apparatus (SCBA), with a protection factor of 10,000. The applicant also proposed adding a new COL information item to specify that the COL applicant will provide the respiratory protection program to ensure that the SCBAs are available and functional to minimize airborne radiological hazards while performing post-accident vital functions. The COL item also specified that the SCBAs will have a minimum rated service life of 1-hour in the control room and air supply systems in areas where post-accident missions may exceed the 1-hour time frame. Finally, the COL item specifies that the COL applicant will assess if replenishing the respirators during vital missions will result in any increase to the vital area mission times and doses.

The applicant also revised many of the minimum required shielding thicknesses associated with post-accident vital area missions and re-calculated the post-accident vital mission doses.

Technical Topics

Section 12.3 – Radiation Protection Design Features

Open Item 9 (RAI 8756, Question 12.03-55) continued

Staff Conclusions on Open Item #9: The staff considers it acceptable for the DCD post-accident vital area analysis to use a protection factor of 10,000 for airborne radioactive material, because the COL item specifies that the appropriate equipment will be provided and if any changes are needed to the mission dose analysis that they will be appropriately assessed.

The staff also re-evaluated the applicant's mission dose calculations. Staff confirmatory calculations of the highest dose rate areas and areas where the most significant shielding was expected to be needed to ensure vital area mission dose limits were met yielded results consistent with the applicant's results. In addition, the staff did not identify any areas where the shielding did not appear to be adequate.

As a result, the staff finds the applicant's vital area mission dose calculations, assumptions, and shielding design to be acceptable to address the requirements of 10 CFR 50.34(f)(2)(vii) and 10 CFR 50.34(f)(2)(viii).

Technical Topics

Chapter 12 – Radiation Protection

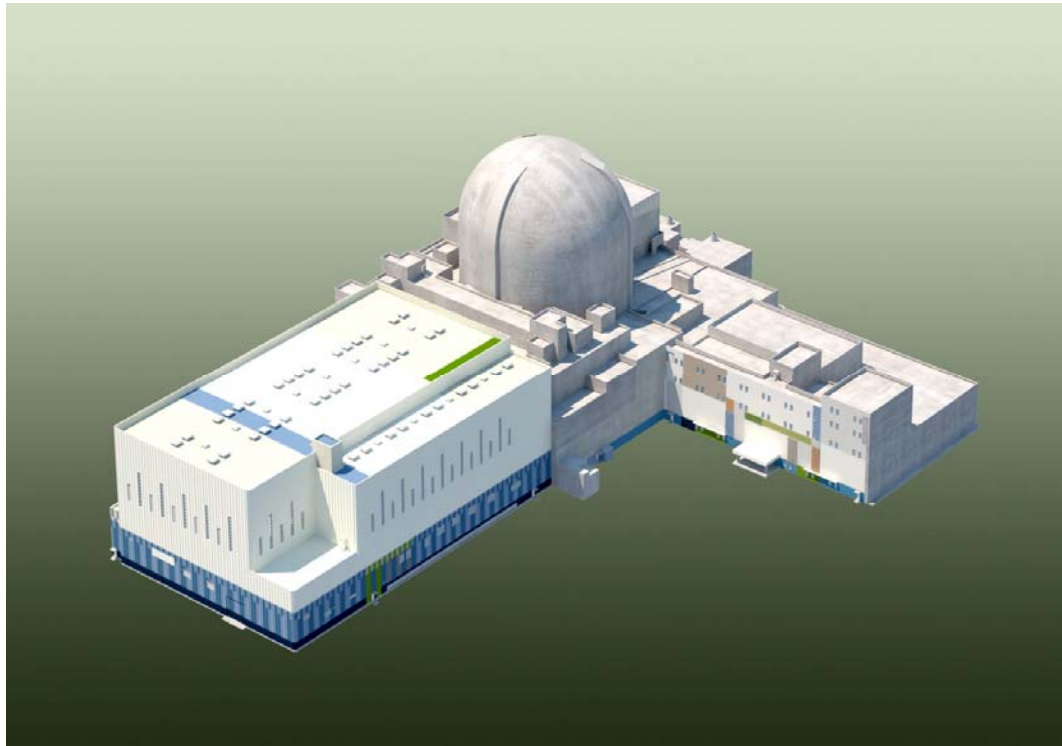
Conclusion

The staff has determined that all open items associated with Chapter 12 have been adequately addressed and the responses meet all applicable regulatory criteria.

The staff concludes, using the information presented in the application, and pending confirmation of the remaining confirmatory items, that the applicant has demonstrated compliance with NRC regulations and guidance.

APR1400 DCA

Chapter 12: Radiation Protection



KEPCO/KHNP
November 14, 2017

ACRS SC Meeting (Nov.14, 2017)

Contents

- **Overview of Chapter 12**
 - Section Overview
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 - List of COL Items related to Open Items

Overview of Chapter 12

Section	Title	Major Contents
12.1	Ensuring that Occupational radiation Exposures are ALARA	<ul style="list-style-type: none"> • Policy Considerations • Design Considerations • Operational Considerations
12.2	Radiation Sources	<ul style="list-style-type: none"> • Contained Sources • Airborne Radioactive Material Sources • Sources used in NUGEC-0737 Post-Accident Shielding Analysis
12.3	Radiation Protection Design Features	<ul style="list-style-type: none"> • Facility Design Features • Shielding • Ventilation • Area Radiation and Airborne Radioactivity Monitoring Instrumentation • Dose Assessment
12.4	Dose Assessment and Minimization of Contamination	<ul style="list-style-type: none"> • Dose Assessment • Minimization of Contamination and Radioactive Waste Generation
12.5	Operational Radiation Protection Program	<ul style="list-style-type: none"> • Operational Radiation Protection Program

Overview of Chapter 12

❖ List of Submitted Documents for Radiation Protection

Document No.	Title	Revision	Type	ADAMS Accession No.
APR1400-K-X-FS-14002-P/NP	APR1400 Design Control Document Tier 2: Chapter 12 Radioactive Waste Management	1 (March.10.2017)	DCD	-
APR1400-K-X-IT-14001-P/NP	APR1400 Design Control Document Tier 1	1 (March.10.2017)	DCD	-

❖ Summary of RAIs

No. of Questions	No. of Responses	Pending Response
84	84	0

Overview of Chapter 12

❖ List of Open Items (1/2)

No.	Related RAI	Title	ADAMS Accession #
1	13-7856 (Q.12.02-02)	CVCS tank source terms	ML17093A969
2	207-8247 (Q.12.02-16)	Major post-accident source terms	ML16306A454
3	343-8420 (Q.12.02-22)	Source terms and shielding for CVCS tanks	ML17214A623
4	343-8420 (Q.12.02-23)	Design impacts by daughter nuclides (1)	ML17068A168
5	343-8420 (Q.12.02-25)	Design impacts by daughter nuclides (2)	ML17152A390
6	141-8098 (Q.12.03-08)	Dose conversion factors and backscattering	ML17152A038
7	141-8098 (Q.12.03-10)	Shielding information on pipe way	ML17163A063

Overview of Chapter 12

❖ List of Open Items (2/2)

No.	Related RAI	Title	ADAMS Accession #
8	225-8254 (Q.12.03-11)	CCW and trubine building sump monitors	ML16211A139
9	225-8254 (Q.12.03-13)	Access control to GRS delay bed rooms	ML17102B007
10	235-8275 (Q.12.03-26)	Purification system for the refueling pool	ML17152A027
11	235-8275 (Q.12.03-43)	Reactor vessel closure head vent	ML17114A506
12	235-8275 (Q.12.03-46)	Fire protection of radiological areas	ML17172A747
13	376-8496 (Q.12.03-49)	Area radiation monitor	ML17095B053
14	490-8599 (Q.12.03-53)	Cumulative impact of source term changes	ML17052A829
15	544-8756 (Q.12.03-55)	Post-accident vital mission doses	ML17160A157

Summary of Open Items

❖ Open Item: CVCS tank source terms

- Related RAIs : 13-7856 (Q.12.02-02)
- Open item reference: N/A
- Description of issue
 - Staff requested to provide additional information on CVCS source terms.
 - Indicated that Ba-137m activities of CVCS tanks in the applicant's response are incomplete.
 - While the source terms of the holdup tank and BAST were modified, the dose rates of the tanks were not updated.
- Resolution
 - KHNP provided the revised response to :
 - ✓ Modify the Ba-137m activities in the CVCS tanks
 - ✓ Include dose rates of the tanks by performing the shielding calculations using updated source term

Summary of Open Items

❖ Open Item: Major Post-accident Source Terms

- Related RAIs : 207-8247 (Q.12.02-16)
- Open item reference: N/A
- Description of issue
 - Staff requested to provide:
 - ✓ Post-accident time-depend fluid source term outside containment,
 - ✓ Source term for MCR emergency ventilation filter, and
 - ✓ Dimensions of the systems containing recirculating fluid and the MCR emergency ventilation filter during post-accident conditions
 - Staff reviewed KHNP response which include all the requested information and noted that the 1-week source term of the MCR filter was not accurate
- Resolution
 - KHNP corrected the 1-week source term data and provided revised response

Summary of Open Items

❖ Open Item: Source terms and shielding for CVCS tanks

- Related RAIs : 343-8420 (Q. 12.02-22)
- Open item reference: 12.02-1, RAI 308-8339, Question 12.02-19
- Description of issue
 - Staff requested to provide the basis of CVCS yard tank source term and KHNP provided the information.
 - Staff noted that the source term was based on continuous gas stripper operation and requested to limit the operation not to exceed the Zone 1 criteria
 - KHNP provided the Tier 1 markups to include limitation of gas stripper operation
 - Staff additionally requested to confirm that the dose rate from the tanks comply with 40 CFR 190
- Resolution
 - KHNP added a COL item to provide information to ensure that radiation levels at the site boundary not exceed the limits of 40 CFR Part 190, from all radiation sources, including the outdoor tanks in DCD.

Summary of Open Items

❖ Open Item: Design impacts by daughter nuclides (1)

- Related RAIs : 343-8420 (Q.12.02-23)
- Open item reference: 12.02-4
- Description of issue
 - Staff requested to revise the CVCS and BOP component source terms, shielding, and zoning, as appropriate, to consider the buildup of radioactive daughters, for those radionuclides listed in ANSI/ANS 18.1 (consistent with SRP Section 12.2) or provide additional justification for why the current source terms are acceptable.
 - Staff also requested to provide more information describing how the approach ensures that the shielding for piping areas is adequate

Summary of Open Items

- Resolution
 - KHNP demonstrated that the conservatisms in the results of methodology (DAMSAM/SHIELD-APR code) are substantially larger than the effect of the non-modeled contribution of daughter products by using Westinghouse methodology (FIPCO/SSP code) which considered the effect of buildup of daughter products.
 - KHNP also evaluated the daughter nuclide build-up in BOP systems (SGBS, CPS, SFPCCS and SWMS) and the shielding analyses were performed using the updated source terms. As a results, the impacts of the daughters on the current design were negligible since the civil structure design has sufficient margin to bound the minor increase of the source terms.
 - KHNP provided the information about the shielding analysis for pipe lines with specific examples.

Summary of Open Items

❖ Open Item: Design impacts by daughter nuclides (2)

- Related RAIs : 343-8420 (Q.12.02-25)
- Open item reference: 12.02-5
- Description of issue
 - Staff requested to :
 - Provide additional descriptions about the determination of the inlet source to the GRS header from CVCS components.
 - Correct the inconsistency in the dimensions provided for the header drain tank
 - Provide justification for the reason that the 0.25 percent fuel defect waste gas dryer source term was significantly lower than that for the 1 percent failed fuel percent source term.
 - Update all component source terms to include the expected contribution from the daughter nuclide products

Summary of Open Items

- Resolution
 - KHNP revised DCD to include additional descriptions about the determination of the inlet source to GRS header.
 - Incorrect dimensions for the header drain tank were revised and the shielding analysis was re-evaluated based on the corrected dimensions with the source term considering daughter nuclide build-up.
 - KHNP corrected dimension of the waste gas dryer and updated the source term and the corresponding shielding analysis.
 - KHNP updated the GRS source terms considering daughter nuclide build-up and the shielding analyses were re-performed using the updated source terms. Accordingly, the shielding thicknesses and radiation zone drawings were revised based on the revised shielding analyses.

Summary of Open Items

❖ Open Item: Dose conversion factors and backscattering

- Related RAIs : 141-8098 (Q.12.03-08)
- Description of issue
 - Staff noted the followings:
 - ✓ The dose conversion factors (DCF) in ICRP-74 was used for determination of multiplication factors used for multiple piping, while ICRP-51 was used for all other shielding calculations. Use of the ICRP-74 DCF would result in a lower dose rate from the piping than ICRP-51.
 - ✓ The effects of radiation backscatter was not considered in determination of multiplication factors.

Summary of Open Items

- Resolution
 - KHNP provided the related rationales as follows;
 - ✓ The ICRP-74 DCFs are only used to determine the MFs which are the adjustment factors for the multiple pipes that are to be multiplied by the dose rate from a single pipe
 - ✓ Since the dose rate from a single pipe is calculated using the ICRP-51 DCFs, the actual shielding calculations for the multiple pipe are based on the ICRP-51 DCFs.
 - ✓ KHNP performed additional analysis to verify that the calculation without considering backscattering does not underestimate the dose rate for shielding design purpose

Summary of Open Items

❖ Open Item: Shielding information on pipe way

- Related RAIs : 141-8098 (Q.12.03-10)
- Description of issue
 - Staff noted that the shielding thicknesses of hot pipe way area, which has abnormally shaped room with many different walls, was insufficient.
 - Staff requested to provided the shielding thickness for each of the walls in the room, including for the stairwell and elevator that run through the room.
- Resolution
 - KHNP provided all information which were required by Staff and revised the DCD Table 12.3-4 and relevant figures.

Summary of Open Items

❖ Open Item: CCWS and Turbine Building sump monitors

- Related RAIs : 225-8254 (Q.12.03-11)
- Description of issue
 - Staff noted that it was unclear where the collected liquid in the sump of the CCWS structure is routed to (for example, to the LWMS) and if the sump included design features to prevent the release of radioactive material.
 - KHNP revised the approach so that the radioactive material from the CCWS sump is routed either to the LWMS or to the turbine generator building sump where it will then be sent for treatment and release.
 - Staff also requested to provide the location of the CCWS sump monitors and turbine building sump monitors.
- Resolution
 - KHNP provided the information of the CCWS sump and Turbine building sump monitors in the revised response to the RAI 132-8088, Question 11.05-2.

Summary of Open Items

❖ Open Item: Access control to GRS delay bed rooms

- Related RAIs : 225-8254 (Q.12.02-13)
- Open item reference: 12.03-4
- Description of issue
 - Staff requested the need to access the delay bed rooms in order to ensure that the design uses engineering controls to the extent practicable to limit radiation exposure.
- Resolution
 - KHNP provided the information for limiting radiation exposure by purging the delay bed with nitrogen gas and subsequently isolating the delay bed before access to the delay bed rooms.
 - KHNP also provided the associated information and flow diagram including functional arrangement for the purge operation and isolation of the beds.

Summary of Open Items

❖ Open Item: Purification system for the refueling pool

- Related RAIs : 235-8275 (Q.12.03-26)
- Open item reference: N/A
- Description of issue
 - Staff noted that the application does not contain enough information to ensure that appropriate design features are in place to limit personnel exposure and the spread of contamination during the cutting and disposal of in-core instrumentation
 - Staff requested information on the temporary filtration and the relevant design supports, such as provision of a power supply.
- Resolutions
 - KHNP clarified that the refueling water is purified by Spent Fuel Pool Cooling and Cleanup System (SFPCCS) not by temporary filtration system.
 - KHNP also indicated that the SFPCCS reduces the concentration level of radioactivity in the refueling pool and thus maintain the lower level during refueling operation including ICI cutting.

Summary of Open Items

❖ Open Item: Reactor vessel closure head vent

- Related RAIs : 235-8275 (Q.12.03-43)
- Description of issue
 - Staff requested to provide how to degas the pressurizer for shutdown.
 - KHNP responded that the gas can be removed by the reactor vessel closure head using the reactor coolant gas vent piping, which connects to the pressurizer vent and then routed to the reactor coolant gas vent system.
 - Staff noted that it is inconsistent with the information in Section 5.4 which indicates that the piping from the reactor vessel closure head vent goes directly to the reactor coolant gas vent system.
- Resolution
 - KHNP corrected the description in Section 5.4 by deleting the sentence “Piping from the reactor vessel is routed directly to the RCGVS piping” to be consistent with the current design.

Summary of Open Items

❖ Open Item: Fire protection of radiological areas

- Related RAIs : 235-8275 (Q.12.03-46)
- Description of issue
 - Staff requested to provide fire protection design features for the areas containing radioactive source other than containment (e.g., charcoal delay beds and spent resin long-term storage tank)
 - KHNP updated the descriptions in DCD Subsection 9.5A including the other radioactive sources in Compound building area that are to be considered in fire protection.
 - Staff noted that there were still inconsistencies regarding if an area is a radiological area and missing criteria associate with fire protection of radiological sources.
- Resolution
 - KHNP provided response to address additional radiological sources in fire areas including SWMS, GRS, LWMS and HVAC systems.
 - KHNP also updated the DCD to address how the plant comply with the criteria in 10 CFR 50.48 and RG 1.189.

Summary of Open Items

❖ Open Item: Area radiation monitor

- Related RAIs : 376-8496 (Q.12.03-49)
- Open item reference: 12.03-8
- Description of issue
 - Area radiation monitor for Instrument calibration facility (ICF) room
 - Locations of alarms in truck bays and waste drum area are not consistent with ANSI/ANS-HPSSC-6.8.1.
- Resolution
 - The ICF room area monitor has been deleted from relevant subsections of DCD Tier 1 and Tier 2 as the room name of ICF was changed to “FUTURE USE.”
 - The local alarms have been added to the inside of truck bay area and waste drum area. The alarm inside the area alert the crew to exit the area and the alarm outside the area warns the crew outside to limit access to the area.
 - The open items have been resolved through the revised response to the RAI.

Summary of Open Items

❖ Open Item: Cumulative impact of source term changes and post-accident vital mission doses

- Related RAIs : 490-8599 (Q.12.03-53), 544-8756 (Q.12.03-55)
- Description of issue
 - Staff requested to confirm that the general shielding, zoning and EQ design considering the cumulative effects of source term changes which were incorporated through the numerous RAI responses
 - Staff also requested to ensure that the mission dose rates remain acceptable even considering the changes in the source terms.
- Resolution
 - KHNP has performed full evaluations of shielding, zoning and EQ evaluation based on the updated source term and confirmed that the re-performed design.
 - KHNP also re-performed the vital area mission dose analysis, and confirmed that the results meet the dose limit of 5rem (50 mSv).

Current Status

- ❖ **Chapter 12 is complete.**
 - KHNP continues to monitor Chapter 12 to assure any conforming changes are addressed.
 - 15 open items, that were identified in Phase 2 and 3, have been resolved with adequate and sufficient discussion with the staff.

- ❖ **Changes in Chapter 12 as reviewed and marked-up in response to the RAIs will be incorporated into the next revision (Rev.2) of the DCD.**

Attachment: Acronyms (1/1)

BAST	Boric Acid Storage Tank
BOP	Balance of Plant
CCWS	Component Cooling Water System
CFR	Code of Federal Regulation
COL	Combined Operation License
CPS	Condensate Polishing System
CVCS	Chemical and Volume Control System
DCD	Design Control Document
DCF	Dose Conversion Factor
EQ	Equipment Qualification
GRS	Gaseous Radwaste System
HVAC	Heating Venting and Air Conditioning
ICI	In-Core Instrumentation
ICRP	International Commission on Radiological Protection
KHNP	Korea Hydro and Nuclear Power Co.
LWMS	Liquid Radwaste Management System
MCR	Main Control Room
RAI	Request for Additional Information
SFPCCS	Spent Fuel Pool Cooling and Cleanup System
SGBS	Steam Generator Blowdown System
SWMS	Solid Radwaste Management System

ACRS SC Meeting (Nov.14, 2017)

Attachment : List of COL Item related to OIs

COL Identifier	Description
COL 12.3(4)	COL applicant is to provide information to ensure that radiation levels at the site boundary not exceed the limits of 40 CFR Part 190, from all radiation sources, including the outdoor tanks.
COL 12.4(4)	The COL applicant is to provide a respiratory protection program to minimize airborne radiological hazards while performing post-accident vital functions. The respiratory protection program should include the provisions of the positive pressure self-contained breathing apparatus (SCBA) with a minimum rated service life of 1 hour in the control room and air supply systems in areas where post -accident mission times may exceed the 1-hour SCBA supply and where necessary to account for uncertainty in respirator service life in performing post-accident missions. The COL applicant will also assess if replenishing the respirators during vital missions will result in any increase to the vital area mission times and doses