Part 21	(PAR)		Event #	52741
	EMERSON PROCESS MANAGEMENT FISHER CONTROLS INTERNATIONAL	Eve	ion Date / Time: 05/09/2017 14:3 ent Date / Time: 03/10/2017 st Modification: 05/09/2017	36 (EDT) (CDT)
Region: City: County: State:	MARSHALLTOWN A	Docket #: greement State: License #:	Yes	
HQ Ops Emergenc	ified by: KIM SAGAR Officer: BETHANY CECERE y Class: NON EMERGENCY Section: () INTERIM EVAL OF DEVIATION	Notifications:	DON JACKSON RANDY MUSSER DAVID HILLS JOHN KRAMER PART 21/50.55 REACTORS	R1DO R2DO R3DO R4DO EMAIL

PART 21 REPORT - POTENTIAL MINIMUM WALL THICKNESS ISSUE ON CERTAIN POSI-SEAL VALVES

The following report was received via email:

"Pursuant to 10 CFR 21.21 (a)(2), Fisher Controls International LLC ('Fisher') is providing required written interim notification of a potential failure to comply concerning minimum wall requirements in the packing box region of certain Posi-Seal valves [A11].

"On March 10, 2017, Fisher discovered a minimum wall issue while processing an order. While the order at issue was corrected prior to shipment, Fisher is currently engaged in an extent of condition investigation to determine whether the noncompliance extends beyond the specific order. Fisher anticipates completing this investigation and disseminating additional information on or before June 9, 2017. Appropriate corrective action will be initiated to prevent reoccurrence.

"Should there be any further questions concerning this matter, please contact Benjamin Ahrens, Manager, Quality by email at Benjamin.Ahrens@Emerson.com or via phone at 641-754-2249."

IE19 NRR

Hoc, HOO X

From:

Sagar, Kim E [AUTOSOL/FCV/MTWN] < Kim.Sagar@emerson.com>

Sent:

Tuesday, May 09, 2017 2:36 PM

To:

Hoc, HOO X

Subject:

[External_Sender] Fisher Controls 10CFR21 Interim Report - A11 Packing Box Min Wall

Attachments:

17QP004 A11 Packing Box Min Wall Interim Report.pdf

Attached is a Fisher Controls 10CFR21 Interim Report – A11 Packing Box Min Wall

For technical questions, please contact Ben Ahrens at (641) 754-2249 or George Baitinger at (641) 754-2026

Kim Sagar
Project Coordinator
Nuclear Business Unit
Emerson Automation Solutions / Fisher Division
T 641-754-2070
Kim.Sagar@emerson.com



Fisher Controls International LLC 301 South First Ave P.O. Box 190 Marshalltown, Iowa 50158-0190 USA T (641) 754-3011 F (641) 754-2830

May 09, 2017

U.S. Nuclear Regulatory Commission

Attn: Document Control Desk

Subject: Fisher Controls International LLC 10 CFR 21 Interim Report
Potential Minimum Wall Thickness Issue on Certain Posi-Seal A11 Packing Boxes

Dear Sir or Madam:

Pursuant to 10 CFR 21.21(a)(2), Fisher Controls International LLC ("Fisher") is providing required written interim notification of a potential failure to comply concerning minimum wall requirements in the packing box region of certain Posi-Seal valves.

On March 10, 2017, Fisher discovered a minimum wall issue while processing an order. While the order at issue was corrected prior to shipment, Fisher is currently engaged in an extent of condition investigation to determine whether the noncompliance extends beyond the specific order. Fisher anticipates completing this investigation and disseminating additional information on or before June 9, 2017. Appropriate corrective action will be initiated to prevent reoccurrence.

Should there be any further questions concerning this matter, please contact Benjamin Ahrens, Manager, Quality by email at Benjamin.Ahrens@Emerson.com or via phone at 641-754-2249.

Regards,

Scott Lustyk

Manager, Nuclear Business Unit