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ADVISORY COMMITTEE ON REACTOR SAFEGUARDS

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NUCLEAR REGULATORY COMMISSION

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ADVISORY COMMITTEE ON REACTOR SAFEGUARDS

(ACRS)

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APR1400 SUBCOMMITTEE

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OPEN SESSION

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THURSDAY

APRIL 20, 2017

+ + + + +

ROCKVILLE, MARYLAND

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The Subcommittee met at the Nuclear Regulatory Commission, Two White Flint North, Room T2B1, 11545 Rockville Pike, at 8:30 a.m., Ronald G. Ballinger, Chairman, presiding.

COMMITTEE MEMBERS:

RONALD G. BALLINGER, Chairman

DENNIS C. BLEY, Member

MICHAEL L. CORRADINI, Member

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JOSE MARCH-LEUBA, Member

DANA A. POWERS, Member

JOY REMPE, Member

GORDON R. SKILLMAN, Member

JOHN W. STETKAR, Member

MATTHEW W. SUNSERI, Member

DESIGNATED FEDERAL OFFICIAL:

CHRISTOPHER BROWN

JOHN LAI

CHRISTIANA LUI

ALSO PRESENT:

TONY AHN, KHNP

ROSS ANDERSON, ENERCON

DENNIS ANDRUKAT, NRO

AARON ARMSTRONG, NRO

CLINTON ASHLEY, NRO

ODUNAYO AYEGBUSI, NRO

JOHN BUDZYNSKI, NRO

NAN CHIEN, NRO

JEFF CIOCCO, NRO

ANTONIO DIAS, NRO

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ANNE-MARIE GRADY, NRO  
NICHOLAS HANSING, NRO  
GARY W. HAYNER, Jensen Hughes  
SUN HEO, KHNP  
RAUL HERNANDEZ, OSRA  
SEOKHWAN HUR, KEPCO E&C  
KYUHO HWANG, SGH  
TAEHEE HWANG, KEPCO E&C  
YOUNG H. IN, ENERCON  
ATA ISTAR, NRO  
RANDY JAMES, Anatech  
REBECCA KARAS, NRO  
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BYUNG JO KIM, KEPCO E&C  
JAE GAB KIM, KEPCO E&C  
MINSEOK KIM, KEPCO E&C  
YIU LAW, NRO  
JEFF LEARY, ENERCON  
DONGWON LEE, KEPCO E&C  
CHANG-YANG LI, NRO

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JAESOO LIM, KHNP  
MARK LINTZ, NRO  
TIMOTHY LUPOLD, NRO  
MICHAEL MCCOPPIN, NRO  
JILL MONAHAN, Westinghouse  
HO RIM MOON, KHNP  
LYNN MROWCA, NRO  
TONY NAKANISHI, NRO  
ALISSA NEUHAUSEN, NRO  
RYAN NOLAN, NRO  
DAEGEUN OH, KEPCO E&C  
JIYONG OH, KHNP  
NGOLA OTTO, NRO  
CHAN Y. PAIK, FAI  
CHAN EOK PARK, KEPCO E&C  
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ANDREA VEIL, Executive Director, ACRS  
ROBERT VETTORI, NRO  
HANNY WAGAGE, NRO  
GEORGE WANG, NRO  
JAKE ZIMMERMAN, NRO

\*Present via telephone

## P R O C E E D I N G S

8:30 a.m.

CHAIRMAN BALLINGER: Okay. We're back in session. A couple of things. For those people who were not here yesterday, we're going to do Chapter 17 this morning, or first, and then, when we finish that, we'll take a break and then, the remainder of the day will be on closed session. So, that's what we'll do. And so, before we get started, Member Rempe would like to make a request or make a -- or say something.

MEMBER REMPE: A comment, yes.

CHAIRMAN BALLINGER: A comment or say something.

MEMBER REMPE: I'd like to follow up on Section 19.2 yesterday. In the draft SE that we got from the Staff, there's a Reference 54 called, independent MELCOR confirmatory analysis of selected scenarios for APR1400 PWR, and it has, this report is under development.

And so, that's why yesterday I asked, where are these things documented? And I learned yesterday from Jason that, oh, we put that in, it's got an ML number, and I did get a copy last night and I looked through it, with the few hours I had last

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1 night.

2 And it appears, if I'm characterizing it,  
3 and maybe I'm mischaracterizing it, but the  
4 confirmatory MELCOR calculations used different  
5 assumptions for the KP containment volumes. They  
6 actually had differences in the concrete composition  
7 and then, they even had differences in the assumptions  
8 with respect to the SIT performance.

9 And so, they asked, then, for one of the  
10 cases, from what I could tell, for KHNP to do some  
11 sensitivities with MAAP and the conclusion was, well,  
12 the results now come a bit closer to what we predicted  
13 with MELCOR. And I am real puzzled of how we get  
14 confidence from those kind of confirmatory  
15 calculations in the MAAP results.

16 And so, I'd like some additional  
17 information on what gives the Staff confidence with  
18 those MELCOR calculations that the MAAP results are  
19 correct. And I don't care when that's done, you can  
20 work with Christopher and Ron and that on it, but I  
21 just didn't see enough information in what I saw in  
22 that document and it -- yesterday, there were no plots  
23 or anything and it kind of seemed like a number-free  
24 presentation and I'd like a little more information.

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1 Okay?

2 CHAIRMAN BALLINGER: And for the record,  
3 we should send the report to the entire Subcommittee.

4 MEMBER REMPE: Christopher can take care  
5 of that stuff, with all the procedures that are --  
6 I'd surely mess it up.

7 (Laughter.)

8 CHAIRMAN BALLINGER: Okay. You can  
9 proceed.

10 MR. SISK: With no undue delay, I'll turn  
11 it over immediately to Mr. Jaesoo Lim to lead us  
12 through the 17.1. Mr. Lim, please?

13 MR. LIM: Good morning ladies and  
14 gentlemen. I hope today is another good day to all  
15 of us. My name is Jaesoo Lim in KHNP. I'm in charge  
16 of KHNP QA Program of this project. And this morning,  
17 I want to give you a short presentation about the QA  
18 Program.

19 The QA Program is described in Chapter 17  
20 of the Design Control Document and it is especially  
21 related to Section 17.1, 2, 3, and 5. Other sections,  
22 17.4 and 6, will be touched later with other  
23 gentlemen, because they are not parts of the QA  
24 Program. Next.

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1 My presentation is composed of four main  
2 parts. Firstly, I want to start from introduction.  
3 In this part, I will give you the main features of  
4 the QA Program. Secondly, I will give you the present  
5 evaluation status about the QA Program. NRC Staff  
6 reviewed the QA Program and issued SER, it says that  
7 the QA Program is acceptable.

8 Thirdly, I will touch the inspection  
9 status done NRC Staff. This inspection is mandatory  
10 task to check the implementation status of the QA  
11 Program after docketing DCD. Lastly, I will  
12 summarize my presentation. Next.

13 This is the overview of the Section 17.1,  
14 2, 3, and 5. These sections require establishing  
15 correct QA Program and it being implemented properly  
16 in the phase of design, construction, and operation.  
17 Presently, because this project is in the phase of  
18 design, KHNP should follow the Section 17.2.5 and  
19 KHNP has been doing according to it.

20 KHNP prepared submitted QA Program to NRC  
21 as the form of Topical Report. This complies with  
22 all the relevant requirements. Next.

23 Now, let me give you the document system  
24 of the QA Program. The top and the mandatory document

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1 for the QA Program is QAPD. It stands for Quality  
2 Assurance Program Description. This is described in  
3 the Topical Report.

4 The fifth revision is the latest version  
5 and it is approved by the CEO of KHNP, because the  
6 nuclear safety is the non-reversible policy and the  
7 CEO is showing his full support for its  
8 implementation.

9 Under the QAPD, several other lower level  
10 documents are developed and implemented now. They  
11 are QA Manual and Procedures. They are more detailed  
12 and specific to deploy the QAPD in the project real  
13 activities. All of these documents are also based  
14 on the same requirements, as you see in the slide.  
15 Next.

16 The QAPD was submitted to NRC on May 2,  
17 2016 and it was approved on October 6 of the same  
18 year. Next. The QA Program is composed to comply  
19 with the 18 criteria of 10 CFR 50 Appendix B.

20 From the first requirement, organization,  
21 to the QA audits, they are all fulfilled in the QA  
22 Program, except 8, 9, 13, and 14, because these four  
23 requirements are not the scope of the design phase  
24 and they are related to the construction or the

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1 operation phases. Next.

2 Another basic 10 CFR is Part 21. This  
3 is also --

4 MEMBER SKILLMAN: Excuse me.

5 MR. LIM: -- fully followed in the --

6 MEMBER SKILLMAN: Please back up one  
7 slide, please. What is the Pj Pro, the fourth column  
8 to the right? Pj Pro, what is that?

9 MR. LIM: Project Procedure.

10 MEMBER SKILLMAN: So, the Project  
11 Procedure?

12 MR. LIM: Yes.

13 MEMBER SKILLMAN: Thank you. Okay.

14 MR. LIM: The QA Program adopts a graded  
15 QA -- no, no. Okay, yes. Another basic of 10 CFR  
16 is Part 21. This is also fully followed in the  
17 project with two main procedures, DC-QA-15-01 and 04.  
18 The main idea with 10 CFR 21 is to prevent the non-  
19 conformancies in the proactive and corrective  
20 manners.

21 To do this, first thing in 10 CFR 21,  
22 finding and screening the non-conformancies,  
23 notifying to NRC, taking proactive and corrective  
24 actions, and keeping the records are all included in

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1 the procedures. The procedures included in the  
2 mandatory training courses for all personnel who are  
3 involved in the project. Next.

4 The QA Program adopts a graded QA,  
5 according to the Nuclear Safety Categories. Three  
6 level of quality classes are assigned, such as Q, A,  
7 and S. They are to guarantee the classification  
8 requirements, such as Reg Guide 1.26, Quality Group,  
9 and ASME Boiler and Pressure Vessel Code class.  
10 Next.

11 This is the organization chart of the  
12 project. It is composed with two levels, such as  
13 headquarters level and project level. The Vice  
14 President of KHNP Central Research Institute is  
15 practically in charge of this project and if there is  
16 a need for support from the company level, the CEO,  
17 the Executive Vice President, and the Vice President  
18 of Quality Assurance are to be involved  
19 automatically. This is why the QAPD is approved by  
20 the CEO and the QA Manual is approved by the Vice  
21 President of CRI.

22 Within the project organization, three  
23 design suppliers are involved through their  
24 contracts. They are all qualified vendors. Their

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1 design scopes are from system design to component  
2 design. Next.

3 As an applicant, KHNP has the final and  
4 the full responsibility to Design Control, even  
5 though KHNP delegates the design activities to the  
6 design suppliers. To oversee the delegated design  
7 activities, KHNP doing five kinds of activities.

8 First, KHNP evaluates and selects the  
9 qualified design suppliers and assesses the concepts  
10 with them only. In the contracts, KHNP requires the  
11 design suppliers to have their own QA Program and  
12 approved by KHNP before commencing their activities.  
13 Even further, these KHNP QA requirements should be  
14 passed down to sub-contractors.

15 Second, KHNP receives, reviews, and  
16 approves the design products from the design  
17 suppliers, and finally, submits to NRC. Third, KHNP  
18 controls the RAIs and all their related changes in  
19 the design processes.

20 Fourth, KHNP presides committees related  
21 to design change, interface, and the project  
22 management meetings. Fifth, KHNP does QA audits  
23 internally and externally to check the implementation  
24 status and to improve the QA Program as part of

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1 Corrective Action Programs. Next.

2 The basic policies of the QA Program are  
3 described in the top management policy to enforce the  
4 nuclear safety culture. To do this, the top  
5 management gives all employees the proper training  
6 and qualification. Also, top management especially  
7 gives the QA Team the organization freedom and  
8 independence from the cost and the schedule, holding  
9 work stop authority and direct reporting to the top  
10 management. Next.

11 Let me tell you about the evaluation  
12 status of the QA Program. The evaluation is done by  
13 NRC Staff. At this moment, there is no further RAI  
14 and there were three RAIs and they were all cleared  
15 and accepted and KHNP revised the DCD based on the  
16 RAIs. Next.

17 Now, I want to tell you about previous  
18 results and the next plan for the QA inspection done  
19 by NRC Staff. After the docketing DCD, NRC did  
20 inspection last year, 2016. At that time, the QA  
21 Program and the software control were mainly focused.  
22 There was no finding, but four recommendations. I  
23 mean, four observations. And the recommendations  
24 were all resolved right after the inspection through

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1 KHNP Corrective Action Programs.

2 For this year, 2017, during May 22 to 26,  
3 NRC will take another inspection. At this time, NRC  
4 will check the QA Program again, focusing on design  
5 change control, and KHNP will do best again. Next.  
6 This is the final page of my presentation, the  
7 summary.

8 First, I can tell you that KHNP QA Program  
9 is complying with all the relevant requirements.  
10 Second, KHNP QA Program can be expanded to COL phase  
11 and will comply continuously with all the  
12 requirements after the successful DC approval. Thank  
13 you for listening to my presentation.

14 MEMBER SUNSERI: Thank you. I just have  
15 one kind of question. It's a good explanation of the  
16 overall program. On Page 9, you describe a process  
17 of oversight of design suppliers and a very  
18 comprehensive oversight process. Can you give us an  
19 example of something that that process has discovered  
20 or uncovered as a result of its oversight review of  
21 the design suppliers? Just an example?

22 MR. LIM: I can tell you that two examples.  
23 First, for the procedures, at the first time, we  
24 didn't have a 10 CFR 21 procedures, but after the QA

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1 audit, we ask that the suppliers to have their own 10  
2 CFR 21 procedure.

3 And for the design part, some -- I cannot  
4 remember exact title of the document, but some case,  
5 we checked the design product if it is followed, the  
6 design procedures, to imply the requirements in the  
7 Reg Guides or other requirements in their design  
8 product.

9 MEMBER SUNSERI: Okay. So, that was, if  
10 I understand right, that second example sounds like  
11 a good one to me. I mean, you say you reviewed a  
12 product, you found something, and you gave the vendor  
13 some feedback that --

14 MR. LIM: Yes.

15 MEMBER SUNSERI: -- and then, through the  
16 Corrective Action Program, something was done to  
17 correct the situation.

18 MR. LIM: Yes.

19 MEMBER SUNSERI: Okay. Thank you.  
20 That's good.

21 MEMBER SKILLMAN: May I ask this question,  
22 please? Is this the same basic program that was used  
23 at Shin Kori 3 and 4?

24 MR. LIM: Yes. But some parts are

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1 different, because government regulations are  
2 different. Shin Kori 3 and 4 is based on the Korean  
3 regulation.

4 MEMBER SKILLMAN: Okay.

5 MR. LIM: But regulations are almost the  
6 same. Yes. But 10 CFR 21 is typically different.  
7 When we started this project, there is no procedure  
8 or requirement 10 CFR 21, but I had to prepare this  
9 kind of procedure for this own project. Now, my  
10 company has its own Korean version of 10 CFR 21,  
11 following this project. Yes.

12 MEMBER SKILLMAN: Okay. Let me ask one  
13 more question, please. What lessons did you learn  
14 at Shin Kori 3 and 4 that you have imported into the  
15 APR1400 QA Program?

16 MR. LIM: For the APR1400 QA Program,  
17 there is no difference, because Korean QA Program is  
18 based on totally American QA Program. So, KHNP has  
19 applied American style QA Program since the nuclear  
20 business, yes, of the -- first nuclear business. So,  
21 there's no difference.

22 MEMBER SKILLMAN: Okay, thank you. One  
23 final question.

24 MR. LIM: Yes.

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1 MEMBER SKILLMAN: You have had an NRC  
2 inspection of your QA Program and you will have an  
3 inspection next month --

4 MR. LIM: Yes.

5 MEMBER SKILLMAN: -- of your RAP Program.  
6 What are the NRC inspectors inspecting?

7 MR. LIM: This year -- last year, NRC Staff  
8 checked KHNP QA Program only.

9 MEMBER SKILLMAN: Checked what?

10 MR. LIM: Checked KHNP QA Program --

11 MEMBER SKILLMAN: Okay.

12 MR. LIM: -- last year.

13 MEMBER SKILLMAN: Okay.

14 MR. LIM: But in this year --

15 MEMBER SKILLMAN: So, it is a programmatic  
16 review --

17 MR. LIM: Yes.

18 MEMBER SKILLMAN: -- of your written  
19 program?

20 MR. LIM: Yes.

21 MEMBER SKILLMAN: And that is what they  
22 audited or that is what they inspected?

23 MR. ARMSTRONG: Excuse me. I was actually  
24 on the inspection, my name is Aaron Armstrong.

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1 MEMBER SKILLMAN: Identify yourself,  
2 please. Go ahead.

3 MR. ARMSTRONG: Aaron Armstrong from NRO.

4 MEMBER SKILLMAN: Yes, sir, go ahead.

5 MR. ARMSTRONG: During the -- there's been  
6 two previous inspection at KHNP. One in Korea, which  
7 was an oversight of suppliers inspection. There was  
8 one that was done for commercial grade dedication of  
9 software and the QA requirements that are associated  
10 with that software, so that would be Corrective Action  
11 Part 21 Non-Conformance Reporting.

12 We, as an agency, haven't done an  
13 inspection, and that's part of my presentation. We  
14 will be doing an inspection, it's a QA implementation  
15 inspection, it's actually called a post-docketing  
16 inspection.

17 And all 18 criteria, during that  
18 inspection, will be evaluated and implementation of  
19 the procedures. So, I just wanted to clarify that  
20 that's where we're headed and clarify what we've  
21 already looked at as the agency. Does that --

22 MEMBER SKILLMAN: Aaron, thank you. Yes,  
23 sir, that's good.

24 MR. ARMSTRONG: Yes.

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1 CHAIRMAN BALLINGER: You'll forgive my  
2 ignorance though --

3 MEMBER SKILLMAN: Thank you.

4 CHAIRMAN BALLINGER: -- does that  
5 inspection include the suppliers?

6 MR. ARMSTRONG: Yes, we'll do supplier  
7 oversight.

8 CHAIRMAN BALLINGER: So, you'll go to  
9 DOOSAN and --

10 MR. ARMSTRONG: I believe that Mr. Lim was  
11 going to have DOOSAN and KEPCO there and we're going  
12 to be looking at all the items available. So, we're  
13 doing an oversight of their suppliers, which is part  
14 of their engagement criteria, Part 21 and the audits,  
15 all the good things of Appendix B.

16 CHAIRMAN BALLINGER: Especially Part 21.

17 MR. ARMSTRONG: Yes.

18 CHAIRMAN BALLINGER: Yes.

19 MR. ANDERSON: Can everybody hear me  
20 clearly in the back room? Okay, I see heads nod.

21 CHAIRMAN BALLINGER: Start with your name.

22 MR. ANDERSON: My name is Ross Anderson,  
23 I work for Enercon for Mr. In, and I'm going to talk  
24 about the Reliability Assurance Program, or the RAP

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1 for short, and the Maintenance Rule Program, which  
2 follows that in the actual operation stage of the  
3 APR1400. Next slide, please.

4 I will touch base on three areas. One  
5 are the requirements of the RAP itself. The second,  
6 the feedback that we've received from the Staff on  
7 the RAP Program as it is currently constituted. And  
8 third, our response, which is in progress at this  
9 very time. Next slide, please.

10 First of all, the RAP requirements are  
11 spelled out in Standard Review Plan 17.4, revised not  
12 long ago as Rev. 1. It requires that design,  
13 construction, and operation of the plan should be  
14 consistent -- should reflect the risk significance of  
15 components identified by the risk insights, key  
16 assumptions of all the PRA risk analyses and non-PRA  
17 other analyses and evaluations.

18 All available risk information has to be  
19 factored in, digested in order to identify what  
20 components and functions are risk significant. This  
21 then turns around and it will be used in plant design,  
22 in the QA process, and in testing, reflecting the  
23 risk significance of the plant as it's designed.

24 Later, the RAP will ultimately end during

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1 plant operation and be replaced by Maintenance Rule,  
2 again by QA, and by Testing, but in good part, the  
3 RAP will feed into the Maintenance Rule Program and,  
4 therefore, RAP and Maintenance Rule should be aligned  
5 as much as possible to effect a bump-less transfer.  
6 Next slide, please, sir.

7 In November of 2015, the Staff issued RAO  
8 316-8305, two questions, and you've got the full text  
9 on the slide in front of you. Very briefly, the key  
10 point is down near the bottom, where it says, please  
11 provide details of a RAP Program.

12 Right now, what we have, through the SRP  
13 -- I'm sorry, through the DC response, is a very high  
14 level description of the RAP. And we are in the  
15 process of developing more rigorous, more thoroughly  
16 detailed implementation procedures to address this  
17 particular response.

18 Question 17.04-2 is less broad in scope.  
19 It requires additional detail for the COL action items  
20 for the RAP. But the big one between these two is  
21 the first one. Next slide, please, sir.

22 The original RAI was issued in November  
23 of 2015. The Staff asked additional questions in a  
24 telecon in September of last year and, ultimately,

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1 they wound up requesting a face-to-face meeting,  
2 which was held a month ago, in order to clarify their  
3 concerns and requirements for meeting and closing out  
4 this RAI.

5 We did hold that meeting, it was a very  
6 good face-to-face exchange. We came away with a much  
7 better understanding of what the Staff expects to see  
8 to have a good RAP in place. Next slide, please,  
9 sir.

10 Here's our response. We have taken what  
11 we originally had drafted for the DC 17 -- well, we  
12 re-reviewed the Standard Review Plan 17.4. It has  
13 been revised, some changes, but that wasn't really  
14 the main issue that the NRC had with our program.

15 Nevertheless, we reviewed SRP 17.4 Rev.  
16 1 and took a look at it. We have completely revised  
17 our response to 17.4. Literal blank page, the Word  
18 document was emptied, rebuilt from scratch, and it is  
19 under review at this time.

20 Finally, the revision was initially  
21 drafted a few weeks ago, but it's still under internal  
22 review. And we're also in the process of drafting  
23 the implementation procedures, the details where it  
24 actually is executed.

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1           And in the process, proposing  
2 programmatic changes, which will be reflected in  
3 large part in the implementation procedures. And  
4 these are designed to address the concerns that the  
5 Staff identified in last month's face-to-face  
6 meeting. Next slide, please.

7           Short list, not inclusive, but a short  
8 list of the primary procedures we need to revise.  
9 03-09, 10, 11, are the RAP procedures. So, they're  
10 the heart and soul of the program. Very dramatic  
11 revisions, you wouldn't want to see the change tracker  
12 on these particular documents right now.

13           03-24, Risk Management Procedure. This  
14 is the one that directs and controls PRA review of  
15 actual design changes. A change occurs, a PRA  
16 engineer is tasked, look it over. Does it impact the  
17 model? Does it need additional information to  
18 determine if it does and, if so, what does he do with  
19 that if there's an impact or a potential impact?

20           Finally, 03-01, Design Change Control.  
21 This has to go back, if a component is identified as  
22 risk significant or high safety significant, this  
23 information has to be funneled back into the design  
24 process to make sure that it reflects the fact that

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1 Component X is risk significant.

2 CHAIRMAN BALLINGER: And I have --

3 MEMBER SKILLMAN: Oh -- go ahead.

4 CHAIRMAN BALLINGER: Go ahead.

5 MEMBER SKILLMAN: Two questions.

6 MR. ANDERSON: Yes, sir?

7 MEMBER SKILLMAN: First question, why was  
8 it required to basically rebuild from the ground up  
9 these three procedures?

10 MR. ANDERSON: They did not have  
11 sufficient detail to properly address the NRC  
12 concerns for an adequate nuts-and-bolts  
13 implementation.

14 MEMBER SKILLMAN: They do now?

15 MR. ANDERSON: They are much closer.  
16 We're still in the process of drafting them, but we're  
17 feeding in a lot of additional detail. I can give  
18 you a bit of background.

19 I sat on the expert panels for a couple  
20 of Westinghouse plants in the U.S., four units total,  
21 for the better part of a decade, so I know where the  
22 RAP is going, what it takes, what kind of level of  
23 detail is needed, expert panel selection, utilization  
24 of end results, we're factoring that information in

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1 this way. Mr. In asked me to participate in this  
2 process --

3 MEMBER SKILLMAN: Okay.

4 MR. ANDERSON: -- to bring that expertise  
5 and add in the necessary nuts-and-bolts detail.

6 MEMBER SKILLMAN: Second question.

7 MR. ANDERSON: Yes, sir?

8 MEMBER SKILLMAN: Presuming that the  
9 outcome of this effort is excellent, what does that  
10 then do for the Maintenance Rule implementation? You  
11 communicated earlier that these are woven together so  
12 that there is a transition --

13 MR. ANDERSON: Well --

14 MEMBER SKILLMAN: -- and to me, the  
15 diamond is the Maintenance Rule Program, making sure  
16 that when this unit is built, if ever, that  
17 Maintenance Rule Program incorporates the risk  
18 insights and lessons learned so that Maintenance Rule  
19 Program defends the material condition of that plant.  
20 So, describe how that is going to occur.

21 MR. ANDERSON: We are tailoring the RAP so  
22 that it is, as much as possible, a bump-less  
23 transition from one to the other. The regulatory  
24 requirements aren't quite identical, so we're keeping

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1 that in mind.

2 Again, knowing where we have to go with  
3 Maintenance Rule, where the requirements for RAP are  
4 not rigorously clear, we can tailor it and make sure  
5 it matches up pretty well with that and our objective  
6 is to make sure that the RAP, as once properly  
7 constituted, is what the Maintenance Rule needs, so  
8 that when plant operations are ready to start, during  
9 the construction phase when they're staging things  
10 for final transition, that there is a minimum of any  
11 kind of complication, that it lines up pretty well in  
12 stages for that. I realize that probably --

13 MEMBER SKILLMAN: That's sufficient.

14 MR. ANDERSON: -- I don't want to give a  
15 --

16 MEMBER SKILLMAN: Thank you.

17 MR. ANDERSON: -- vague answer, but --

18 MEMBER SKILLMAN: No, that satisfies the  
19 intent of my question.

20 MR. ANDERSON: Okay.

21 MEMBER SKILLMAN: Thank you.

22 MR. ANDERSON: By -- and it doesn't say  
23 so, other than the fact that the SRP does identify  
24 RAP as a precursor for Maintenance Rule, among other

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1 things, but Maintenance Rule is the big dog there.

2 MEMBER KIRCHNER: Ross, would you give a

3 --

4 MR. ANDERSON: Yes, sir?

5 MEMBER KIRCHNER: -- tangible example?

6 Now, we heard yesterday, and I believe you were here,  
7 Chapter 19. So, we were told that some significant  
8 design changes were made vis-a-vis the existing  
9 Korean plants to improve the overall safety and risk  
10 envelope.

11 Could you -- you are writing procedures  
12 now, the design is almost complete, so it's almost as  
13 if these procedures are being implemented after the  
14 design has been completed. So, how useful are these  
15 going to be going forward? Is it more just QA  
16 boilerplate, pardon my saying that, or is this really  
17 something that will tangibly impact the design  
18 process going forward?

19 MR. ANDERSON: One, the -- and, again,  
20 we're in the process of developing programmatic  
21 changes. Dynamically, the RAP needs to be in place  
22 from the beginning, as soon as there are risk results  
23 available, and factor that back into design.

24 The design then needs to review and make

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1 sure that what's identified as risk significant  
2 matches up with the way they are treated in design.  
3 At this point, additional changes need to go back to  
4 design.

5 Design would need to review and say, this  
6 is what's risk significant, have we treated these  
7 components that way? Are there any omissions that  
8 need to be revisited? Does anything need to be done  
9 differently? And we're -- again, these are  
10 programmatic changes under review at this time, but  
11 this is the type of discussion we're already having.

12 CHAIRMAN BALLINGER: So, will these  
13 changes be done in time to feed back into what would  
14 amount to be Revision 2 of Chapter 19 or the DCD?

15 MR. ANDERSON: When you say --

16 CHAIRMAN BALLINGER: Maybe I'm saying it  
17 wrong, there's an updated version of Chapter 19?

18 MR. ANDERSON: Yes.

19 CHAIRMAN BALLINGER: We've seen Revision  
20 0 and there's Revision 1 and then there's update, is  
21 this all going to be done in time to be fed back into  
22 that?

23 MR. ANDERSON: I'm not sure how this would  
24 --

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1 CHAIRMAN BALLINGER: I'm not sure either,  
2 but --

3 MR. ANDERSON: -- necessarily factor into  
4 19 --

5 CHAIRMAN BALLINGER: -- maybe some other  
6 member can clarify what I'm trying to say.

7 MEMBER KIRCHNER: Yes, I -- sort them in  
8 risk significant and then, how do you iterate? The  
9 implication is you've got, at least the bottom three  
10 procedures would suggest that you determined  
11 something was significant, you've got a management  
12 procedure in place to deal with that, and then you go  
13 through a formal design control.

14 But it just appears to me that this is  
15 rather late in the game, the design is very mature.  
16 But going forward, how would you use this in practice?

17 MR. ANDERSON: Very well.

18 (Laughter.)

19 MR. ANDERSON: We do anticipate that most,  
20 if not all, of what we identify as risk significant  
21 by the expert panel will have been treated as risk  
22 significant. But we're anticipating the possibility  
23 that not everything will have, therefore, the design  
24 process would need to revisit that and determine what

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1 changes, if any, need to be made. And that's  
2 obviously very indeterminate, so I really can't give  
3 you any good details there.

4 MEMBER SUNSERI: So, I think there's just  
5 maybe a little disconnect in understanding here.  
6 This is primarily a program to maintain the  
7 reliability of equipment during the operational phase  
8 and you're setting up the program right now using  
9 feedback from the design as it's being done to make  
10 some adjustments to it.

11 But when we talk about Maintenance Rule  
12 and Reliability and that list of stuff, we're talking  
13 about the future, not the present, right? I mean,  
14 the present influences the future --

15 MR. ANDERSON: Well, no, it's supposed to  
16 be factoring back in --

17 MEMBER SUNSERI: Yes.

18 MR. ANDERSON: -- right now --

19 MEMBER SUNSERI: Right.

20 MR. ANDERSON: -- into the design process.  
21 Later, Maintenance Rule means maintenance is  
22 effective, that's the objective of that. That's a  
23 paraphrase, but that's what they're looking for.  
24 Right now, and I'll paraphrase again, what they're

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1 looking for is that design should be effective and  
2 that design should reflect the risk significance of  
3 components in the plant, components and functions.

4 MEMBER STETKAR: For members who haven't  
5 been around struggling with this for the last ten  
6 years, and you guys have or you're aware of it, there  
7 used to be the concept of a D-RAP, which is mostly  
8 what we're talking about --

9 MR. ANDERSON: That's what this is.

10 MEMBER STETKAR: -- in these sessions.  
11 There was a so-called O-RAP, which was an Operational  
12 Reliability. And then there was a Maintenance Rule.  
13 And those were sort of three progressive stages,  
14 finally getting you to transition into a Reliability  
15 Assurance Program pretty much under the Maintenance  
16 Rule during operation.

17 So, that's why you kind of get this notion  
18 of, where are we in time and what are we talking  
19 about? For this purpose, we're talking about what  
20 used to be called the D-RAP, which is now called --

21 MR. ANDERSON: That's correct.

22 MEMBER STETKAR: -- just the RAP --

23 MR. ANDERSON: That's correct.

24 MEMBER STETKAR: -- because they've sort

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1 of gotten rid of this notion of D and O separately.

2 MEMBER MARCH-LEUBA: So, for those members  
3 that are catching the train at 50 miles an hour, this  
4 is the QA Program for the DCD or is it the QA Program  
5 for the construction or is it a QA Program for  
6 operations?

7 MR. ANDERSON: It's not a QA Program. It  
8 provides information to QA, they will prioritize  
9 based upon risk significance, but it's not the QA  
10 Program.

11 MEMBER MARCH-LEUBA: Okay. They, being  
12 who? The people that are --

13 MR. ANDERSON: All the --

14 MEMBER MARCH-LEUBA: -- designing the DCD?

15 MR. ANDERSON: I'm sorry?

16 MEMBER MARCH-LEUBA: There is a process of  
17 creating DCD and making it approved.

18 MR. ANDERSON: Yes.

19 MEMBER MARCH-LEUBA: Once that is put on  
20 the shelf, somebody will buy it and build a plant.  
21 And then, somebody will buy that plant and operate  
22 it.

23 MR. ANDERSON: Yes.

24 MEMBER MARCH-LEUBA: So, is this the QA

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1 process for which of those three stages, which stage?

2 MR. ANDERSON: Again, it's not a QA  
3 process, but it provides input to the QA process.  
4 This is for the design process.

5 MEMBER MARCH-LEUBA: Only for the DCD?

6 MR. ANDERSON: Only for design, yes. But  
7 we know that the RAP will need to be revisited and  
8 updated during construction. There will be changes  
9 and new information --

10 MEMBER MARCH-LEUBA: And construction --

11 MR. ANDERSON: -- that will need to be --

12 MEMBER MARCH-LEUBA: -- it might be done  
13 by a Spanish company --

14 MR. ANDERSON: Yes.

15 MEMBER MARCH-LEUBA: -- and they might  
16 have a different one or they will get yours?

17 MR. ANDERSON: No, they would start with  
18 ours. It wouldn't make any sense to do anything  
19 else. They start with ours, then they evaluate to  
20 make sure that any changes that they implement during  
21 construction are used to update the RAP list and then  
22 factor back to Design, QA, and Testing.

23 MEMBER MARCH-LEUBA: Okay, thank you.

24 MR. ANDERSON: I hope that answers

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1 everyone's questions.

2 CHAIRMAN BALLINGER: For now.

3 (Laughter.)

4 MR. ANDERSON: Okay. We will try to  
5 answer any other questions that you have as they come  
6 up. Okay. Let's move on, next slide, please. Very  
7 briefly, the criteria for selection is -- fall into  
8 two categories, quantitative and qualitative.

9 Quantitative, we're going to go back and  
10 take a look at the NUMARC 93-01 requirements for the  
11 Maintenance Rule, endorsed for Maintenance Rule  
12 guidelines and, therefore, adopted for the RAP as  
13 well.

14 Individual systems, structures, and  
15 components, risk achievement worth greater than two,  
16 Fussell-Vesely half a percent. We would take a look  
17 at the 90 percent criterion as well.

18 And we will do this and, right now, at  
19 this point, for model development, we have full power  
20 and shutdown models for internal vents, flooding and  
21 fire, Level 1, Level 2. Take a look at all of them,  
22 dump the importance files to spreadsheets, combine  
23 them, merge them, identify everything, and you'll see  
24 how we table this in a moment here.

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1           For risk significant trains, and this is  
2 something that is not addressed in 93-01, but we  
3 understand the intent of the law, of the regulation,  
4 and, therefore, we want to take a look at things at  
5 the function level as well. Basically, the same  
6 criteria, we identify those with common-cause failure  
7 events in the PRA model. That's the quantitative  
8 part of the process.

9           CHAIRMAN BALLINGER: Ross, did --

10          MR. ANDERSON: Oh, yes, sir?

11          MEMBER STETKAR: I've been amazingly quiet  
12 so far.

13                   (Laughter.)

14          MEMBER STETKAR: There was, and you may be  
15 revising this, regarding that last bullet, there's a  
16 statement in the DCD that caught my attention. It  
17 said, risk significant SSCs identified by a RAW, risk  
18 achievement worth, greater than two for a single-  
19 failure basic event sufficiently cover the risk  
20 significant SSCs identified by a RAW greater than 20  
21 for common-cause basic events. That gave me pause,  
22 because it seemed to be telling me that you were not  
23 going to look at those common-cause importance  
24 metrics. This bullet says that you are.

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1 MR. ANDERSON: Well, the Maintenance Rule  
2 effectively requires that we're --

3 MEMBER STETKAR: But --

4 MR. ANDERSON: -- taking a look at  
5 function --

6 MEMBER STETKAR: But let's not mess up the  
7 Maintenance Rule with what you're doing today.

8 MR. ANDERSON: No, I understand, but we're  
9 staging for the Maintenance Rule --

10 MEMBER STETKAR: I understand that.

11 MR. ANDERSON: -- going forward.

12 MEMBER STETKAR: So, are -- the question  
13 is, will you be applying -- typically people apply a  
14 different numerical metric for those common-cause  
15 risk achievement worth or Fussell-Vesely importances,  
16 they don't use the two and the 0.005. Will you be  
17 doing that?

18 So, for example, will you search the  
19 results of the PRA and identify common-cause, I'll  
20 call them basic events just to get down to the  
21 details, that have a metric above your screening  
22 criteria and include those? Because if you don't,  
23 you're going to miss things.

24 MR. IN: Oh, my --

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1 MEMBER STETKAR: You're not going to catch  
2 stuff on only the single --

3 MR. IN: My name is Young In. For the  
4 individual basic events --

5 MEMBER STETKAR: That's straight --

6 MR. IN: -- we will apply these criteria  
7 right here.

8 MEMBER STETKAR: Yes.

9 MR. IN: But for the common-cause and  
10 basic events, we apply the RAW greater than 20.

11 MEMBER STETKAR: Greater than 20?

12 MR. IN: Yes.

13 MEMBER STETKAR: And you're going to do  
14 that?

15 MR. IN: Yes.

16 MEMBER STETKAR: Okay, thanks. That's all  
17 I was trying to -- because that statement led me to  
18 believe that you were somehow not going to do that  
19 and just infer that you could capture everything with  
20 the individual basic events. Okay. Thanks, I just  
21 wanted to make sure.

22 MR. ANDERSON: Okay, good. Again, these  
23 are the quantitative criteria right out of 93-01. We  
24 had to supplement that with qualitative evaluations.

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1 Here's how the process typically works. You begin  
2 with the PRA results, table them based on hard  
3 numbers.

4 The PRA engineer compiles them,  
5 translates them into English that the rest of the  
6 committee can understand. Then, they go to the  
7 expert panel and their job encompasses several  
8 requirements. One, confirm the PRA results. Do  
9 these make sense or not?

10 And I've seen cases where they come back  
11 and the expert panel will have reasonable questions  
12 and the PRA has to go back and revisit, sometimes  
13 update the model. So, the expert panel,  
14 qualitatively, will confirm what they typically see  
15 from the PRA model and then, they will supplement  
16 that with qualitative input.

17 They're taking a look at anything that's  
18 modeled, but didn't show up as risk significant by  
19 the numbers. They take a look at components that are  
20 not modeled, but in their judgment, may be risk  
21 significant.

22 The tools for qualitative evaluation,  
23 professional judgment, operating experience, LERs.  
24 There's actually a bit of a list available in the SRP

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1 of what would make for a typical appropriate  
2 qualitative assessment. Then, that combined  
3 information, quantitative and qualitative, allows you  
4 to establish the list of risk significant components  
5 and functions. Next slide, please, sir.

6 The expert panel, established by the  
7 three procedures that we looked at briefly, 09, 10,  
8 and 11. Their job is to identify risk significant  
9 equipment. What comes out of the PRA is not risk  
10 significant, it's simply recommended by the PRA  
11 model. They will confirm, they will supplement.

12 And once that's done, then they will  
13 identify dominate failure modes, talk about that in  
14 a moment, and table it in a plain English table that  
15 we call the RAP list. And that's Table 17.4-1 in the  
16 DC. Updates can be done anytime.

17 They need to be done following a PRA model  
18 revision, but if anything else occurs between that  
19 can warrant a review of the RAP list, new information  
20 comes up, we made a design change, PRA is not going  
21 to be able to model it until later this year, but we  
22 need to make sure that gets rolled in and implemented  
23 now, we can call an expert panel meeting now and  
24 revisit that.

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1           This can be based upon design changes,  
2 new information, omissions or errors in the PRA model  
3 that are identified that can be adverse and can result  
4 in something being more risk significant than we  
5 expected.

6           These are examples of the kinds of things  
7 that can warrant an interim RAP list revision. The  
8 results then, when the RAP list is set, gets funneled  
9 out to Design Engineering, QA for prioritization,  
10 Testing. Next slide, please.

11           The RAP list, as it is currently  
12 constituted, was based upon the original SAREX  
13 results and supplemented with qualitative judgment  
14 from the expert panel. We have since done the  
15 conversion of SAREX to CAFTA and expanded some of the  
16 areas that are analyzed, so the list has been expanded  
17 by PRA, but has not yet gone to the expert panel.  
18 Following the model revisions that are now underway,  
19 it will be revisited again. Next slide, please, sir.

20           Here's an example from what was the  
21 original RAP list, updated with the PRA input  
22 following the CAFTA conversion. And this is just an  
23 excerpt, there are well over 200 lines in this, but  
24 you see the example here. These are a few for aux

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1 feed, we've got some MDP Discharge Check Valves.

2 Risk significance basis, how did they get  
3 in? That is, where did the RAW and the Fussell-  
4 Vesely flag these? Full power internal events, fire,  
5 and flood, low power flood, Level 2 full power  
6 internal events. They all showed up as risk  
7 significant by those PRA criteria, that's why they're  
8 on that list.

9 What type of failure? In this case, a  
10 failure to open. Motor-Driven Pump Discharge Check  
11 Valves, intuitive, should make sense, that's the type  
12 of thing that the expert panel looks over. Does it  
13 make sense to them?

14 CHAIRMAN BALLINGER: Ross?

15 MEMBER KIRCHNER: Ross, just out of  
16 curiosity --

17 MR. ANDERSON: Yes, sir?

18 MEMBER KIRCHNER: -- how did this list  
19 change substantively from SAREX to CAFTA? Or did it  
20 not change at all?

21 MR. ANDERSON: No, it did change. The --

22 MEMBER KIRCHNER: That's what you implied,  
23 yes.

24 MR. ANDERSON: Very well. There were a

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1 lot of changes. I know that, numerically, the model  
2 results didn't change very much at all. I did some  
3 reviews on some of the conversions and they matched  
4 up exceedingly well, just simply taking SAREX model  
5 and dropping into CAFTA. That was good, but we  
6 expanded it, and Young In may be able to help out,  
7 I'm not sure what additional --

8 MEMBER KIRCHNER: Did it change because of  
9 the scenarios that you evaluated or the code  
10 conversion? That's really my question.

11 MR. ANDERSON: Very well. I can address  
12 the code conversion. We expanded it, we picked up  
13 things that were not analyzed as part of the original  
14 SAREX model. I don't have the information to answer  
15 all of your question.

16 MR. IN: Let me correct that. The -- this  
17 is Young In. The list, the RAP list didn't change,  
18 but the -- what we omitted in the original list was  
19 that the failure went down on failure model. So,  
20 that got a -- that was request from the NRC Staff.

21 CHAIRMAN BALLINGER: Ross?

22 MR. ANDERSON: Thank you, sir. Yes, sir?

23 MEMBER STETKAR: I hate to dwell on body  
24 counts. The last little bullet says, the full table

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1 has greater than 210 rows. The table in Rev. 0 of  
2 the DCD has 385 rows, which is truthfully greater  
3 than 210.

4 MR. ANDERSON: You get two rows, in the  
5 old one, two rows for every train. I'm not going to  
6 waste time with two rows, when I can put it in one  
7 and say, Alpha and Bravo Check Valves, CV1003 --

8 MEMBER STETKAR: Oh, I see.

9 MR. ANDERSON: -- Alpha and Bravo.

10 MEMBER STETKAR: Okay. I got you.

11 MR. ANDERSON: So, I did --

12 MEMBER STETKAR: So, you've collapsed --

13 MR. ANDERSON: I did a lot of --

14 MEMBER STETKAR: -- it by symmetry?

15 MR. ANDERSON: -- consolidating for  
16 simplicity.

17 MEMBER STETKAR: Okay. Okay, thanks.

18 MR. ANDERSON: Next slide, please.

19 MEMBER SKILLMAN: Ross, does that  
20 consolidation mask what could be other decisions?  
21 For instance, the Discharge Check Valve Alpha/Bravo,  
22 in one case, Alpha's failure may be part of a string  
23 of the Alpha string that does one thing, whereas the  
24 Bravo failure or not failure was part of perhaps a

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1 different scenario. By doing the consolidation, is  
2 there masking occurring?

3 MR. ANDERSON: No.

4 MR. IN: Can I respond to that? It's  
5 actually the other way around.

6 MEMBER SKILLMAN: Oh, okay.

7 MR. IN: You have it backward, because at  
8 the -- if you just specify, let's say, Alpha train,  
9 you may be masking the Bravo train. You may be  
10 missing.

11 MEMBER SKILLMAN: Okay.

12 MEMBER STETKAR: I was going to wait on  
13 this until the next slide, but I'm going to, since  
14 we've kind of gotten to this point. When I -- I did  
15 not study every line item in the 385, but I took a  
16 look at them. And I noticed some anomalies.

17 For example, there are valves not  
18 specified for safety injection, I'll call it a train  
19 for purposes of this discussion, 2-Charlie, where the  
20 valves are specified for 2-Alpha, Bravo, and Delta.  
21 Some other things are in there for 2-Charlie, so that  
22 told me that it's probably some anomaly of the way  
23 that the model was being solved.

24 I can give you a specific valve number if

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1 you want to go look for it, Young. It's -- there  
2 were a few of these, I just -- I'll give you one of  
3 them. The check valve, these are discharge check  
4 valves, since you're dwelling on discharge check  
5 valves here, but they show up as Check Valves 404 for  
6 A, 405 for B, and 446 for D, dog, but the list, the  
7 long list doesn't include 434 for Charlie.

8 And there are a few other valves that are  
9 similar like that. So, I kind of look for these  
10 symmetries in things when I check stuff, that was an  
11 asymmetry. You want to talk about specific items on  
12 -- let's get to the next slide and I've got a couple  
13 others that I want to ask you about, after you talk  
14 about --

15 MR. ANDERSON: Okay.

16 MEMBER STETKAR: -- this part of the  
17 process.

18 MR. ANDERSON: Okay, very well.

19 MEMBER STETKAR: That was the symmetry  
20 one, there may be others, that was just the first one  
21 that struck me.

22 MR. ANDERSON: No, that's fine. That is  
23 --

24 MEMBER STETKAR: But, I mean, your

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1 consolidation, in principle, ought to pick that up -  
2 -

3 MR. ANDERSON: Yes.

4 MEMBER STETKAR: -- if you're not looking  
5 only at the minutia.

6 MR. ANDERSON: Important statistics have  
7 always been a good way to QA a model.

8 MEMBER STETKAR: Yes. That -- yes.

9 MR. ANDERSON: Okay. The table you have  
10 in front of you now is just a tabled summary of what  
11 I said earlier. What PRA results did we look at, did  
12 we look over in this latest revision, in order to  
13 propose risk significant classification on the RAP  
14 list for components.

15 Level 1, Level 2, Full Power and  
16 Shutdown, Internal Event, Flood, Fire, those are the  
17 quantitative, those are the PRA results. Seismic,  
18 that's something of a hybrid process, but anything  
19 that we can, from the basis of judgment, identify as  
20 risk significant for seismic risk mitigation would  
21 show up here.

22 And then, expert panel, qualitative  
23 determination is very broad and multifaceted. But  
24 those are all the factors that we call into play in

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1 evaluating whether a component or function should be  
2 risk significant.

3 MEMBER STETKAR: Okay, now I get to ask  
4 the other two. Again, I'm working from the long list  
5 in the DCD. So, on that long list, I noticed that  
6 it includes the standby auxiliary transformers, which  
7 you would expect. It includes one, and only one, of  
8 the non-safety related 13.8 KV busses.

9 It includes both of the permanent non-  
10 safety 4.16 KV busses, 1M and 1N. And it includes  
11 the circuit breakers that normally supply the safety  
12 related 4.16 KV busses from their respective unit  
13 auxiliary transformers.

14 So, it's -- the only reason I wanted to  
15 establish that is, it's got some chunks of the non-  
16 safety related AC power supplies in there. What it  
17 doesn't have is, it doesn't have the unit auxiliary  
18 transformers or the main transformer itself. And  
19 that, to me, was a curiosity. I don't know why.

20 I don't know how those are modeled in the  
21 PRA, and even if they are not modeled in the PRA, I  
22 don't know why the expert panel didn't say that they  
23 might be important. Because the expert -- several  
24 of the items on this list are from the expert panel.

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1           So, that was a curiosity. I'm just --  
2           since it does have chunks of the non-safety related  
3           electric power system -- I don't need an explanation,  
4           I'm just pointing that out.

5           MR. ANDERSON: Okay.

6           MEMBER STETKAR: The other thing, again,  
7           on this long list, is that the list contains the  
8           Containment Building, and it's just a line item, it  
9           says, Containment Building was added by the expert  
10          panel. It doesn't include any other buildings.

11          It doesn't include the Auxiliary  
12          Building, doesn't include the, my favorite buildings,  
13          the Essential Service Water Component Cooler Water  
14          Heat Exchanger Buildings. If you want to get into  
15          tunnels, the tunnels. It doesn't include the  
16          Emergency Diesel Generator Building.

17          So, I was curious why the expert panel  
18          determined that the Containment Building and only the  
19          Containment Building satisfied their criteria for  
20          inclusion on the list. And, again, that's just an  
21          observation and kind of a curiosity. I'm not going  
22          to say anything more about the list.

23          MR. IN: This is Young In. We'll have to  
24          go back and check on those stats and the UATs. The

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1 one thing on the non-safety busses, I remember now  
2 the reason for that one being there. That's tied to  
3 the startup feed water pump. The power supply chain,  
4 yes, that feeds the startup feed water pump, and  
5 that's why we took the startup feed water --

6 MEMBER STETKAR: That's why that one  
7 particular 13.8 KV, okay, I didn't track it all the  
8 way down, I just --

9 MR. IN: I just --

10 MEMBER STETKAR: -- noted the anomaly.

11 MR. IN: I just happened to remember that.

12 MEMBER STETKAR: I understand why the two,  
13 I'll try to not use acronyms, the two permanent non-  
14 safety busses, because they feed things like chilled  
15 water and stuff that actually does show up in the  
16 model at a pretty low level. So, that explains why  
17 only that one 13.8 KV train shows up.

18 MR. IN: Right.

19 MEMBER STETKAR: Still doesn't address the  
20 --

21 MR. IN: But we will --

22 MEMBER STETKAR: -- UATs and the --

23 MR. IN: -- take a look at that.

24 MEMBER STETKAR: -- main transformer.

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1 MR. IN: Yes, we'll have to --

2 MEMBER STETKAR: Okay, thanks.

3 MR. IN: -- take a look at that.

4 MR. ANDERSON: So, want to move on?

5 CHAIRMAN BALLINGER: Sure.

6 MR. ANDERSON: Okay, next slide, please,  
7 sir. What do we do with this information once it's  
8 collected? The first item that it needs to go into  
9 is Design Control. If something is risk significant,  
10 it goes back into the design process to make sure  
11 that they understand everything in that component  
12 that's risk significant needs to be treated as risk  
13 significant.

14 And that shows up -- the implementation  
15 procedure is two-fold, 03-24 and 03-01. Risk  
16 Management, that's the PRA review, that's how it's  
17 identified. That is how design changes are  
18 identified and will get back to the expert panel.  
19 Then, subsequently, the information, the RAP list is  
20 funneled back to Design Engineering via 03-01. Next  
21 slide, please.

22 What are we doing? Action items. We're  
23 revising the implementing procedures and they're in  
24 the midst of very comprehensive drafts at this point

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1 to implement a much greater level of detail on control  
2 of the program, make sure it's active, dynamic, and  
3 functioning properly.

4 We're taking a look at certain things,  
5 including model change process, audits, and, as I  
6 mentioned earlier, a complete rewrite, literal blank  
7 page rewrite of DC Section 17.4. Next slide, please,  
8 sir.

9 Based upon the feedback from the Staff,  
10 the 17.4 revision complete. Implementing procedures,  
11 very substantial, quite a number of procedures, and  
12 we're developing programmatic changes that will be  
13 reflected, in large part, in the implementing  
14 procedures. Next slide, please.

15 I'll move on to Maintenance Rule now.  
16 Are there any more questions on the RAP?

17 MEMBER KIRCHNER: Just to explore it  
18 further, so, if you do this, you identify, as John  
19 just did, you go into the detailed plant design and  
20 you find this Component X is risk significant and  
21 such, do you then go back -- and it was previously  
22 unidentified, so you go back through a design control  
23 process, does that cause you to change the quality  
24 level that is assigned to that component? Or what's

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1 the process of incorporating a design change that  
2 might result in the classification of the equipment  
3 moving up the quality chain?

4 MR. ANDERSON: I'll try to address that  
5 with a hypothetical --

6 MEMBER KIRCHNER: Yes, but this --

7 MR. ANDERSON: -- design change.

8 MEMBER KIRCHNER: -- a hypothetical  
9 question.

10 MR. ANDERSON: A design change gets  
11 implemented --

12 MEMBER KIRCHNER: Yes.

13 MR. ANDERSON: -- proposed, approved this  
14 afternoon and it's flagged in the design change  
15 process by the PRA engineer, who looks at it and says,  
16 yes, this could be risk significant. Comes back to  
17 the expert panel.

18 Takes a while to update a PRA model,  
19 sometimes you can take a look at something and know  
20 that when it gets rolled on in, that the numbers will  
21 be significant, but if not, the appropriate action is  
22 to make a qualitative judgment, say, it could be,  
23 therefore, let's conservatively treat it as  
24 potentially.

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1           So, it goes to the expert panel, they  
2           make the call. The list gets updated, comes back  
3           out. Goes back to Design Engineering and says,  
4           pending more rigorous PRA quantification, X needs to  
5           be treated as risk significant. Goes to Design.  
6           Goes to QA for prioritization --

7           MEMBER KIRCHNER: Right.

8           MR. ANDERSON: -- oversight, things like  
9           that. Goes to Testing.

10          MEMBER KIRCHNER: Okay.

11          MR. ANDERSON: So, it's -- we anticipate  
12          that this will be a risk significant component, make  
13          sure it's reflected with the appropriate testing  
14          requirements.

15          MEMBER KIRCHNER: Okay.

16          MR. ANDERSON: Does that --

17          MEMBER KIRCHNER: Yes, that's a good  
18          answer.

19          MR. ANDERSON: Okay.

20          MEMBER KIRCHNER: So, now, let me ask a  
21          specific question. What, if any, changes have been  
22          made as a result of this process to the Design  
23          Certification?

24                 You did some conceptual changes early on

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1 for the design, like avoiding common-cause failure in  
2 changing out turbine-driven pumps versus diesel  
3 generators and such, but those are pretty high level  
4 -- I wouldn't say they're obvious, with or without  
5 the PRA, but they're good engineering judgment,  
6 notwithstanding the PRA. Have you done any specific  
7 design changes as a result of this RAP process?

8 MR. ANDERSON: Young, do we have someone  
9 who can speak to that matter?

10 MR. IN: I could -- this is Young In. I  
11 could speak to that. We haven't really done any  
12 changes, you know, coming from the RAP list. Is that  
13 the RAP list is still formulating, we went through  
14 the several expert panel meetings and then we went  
15 through the RAP list.

16 That RAP list itself is evolving right  
17 now. Because the PRA itself is in under one year,  
18 several updates. So, we haven't gone through the --  
19 actually, we haven't even gone through the actual  
20 whole process of changing the classification or  
21 anything like that.

22 MEMBER KIRCHNER: Thank you.

23 MR. ANDERSON: Any other question on RAP?  
24 Okay. I want to talk very briefly about Maintenance

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1 Rule. This is going to be an operations program, so  
2 we're really just staging for it with the RAP, but  
3 we'll talk about it a little bit nonetheless. Next  
4 slide, please.

5 Briefly, what I'll do is talk about the  
6 requirements of the Maintenance Rule Program and the  
7 KHNP plan for preparing for Maintenance Rule. Next  
8 slide, please. Requirements are spelled out in  
9 Standard Review Plan 17.6 Rev. 2.

10 There is also important detail in CFR  
11 50.65, Alpha-1, Alpha-2, and Alpha-3. I deliberately  
12 omitted Alpha-4, it's a different animal there.  
13 Basically, the requirement of the Maintenance Rule  
14 Program is that the plants must ensure that  
15 maintenance is effective.

16 Meaning, we identify components and  
17 functions that are risk significant, establish high  
18 performance criteria in terms of reliability and  
19 availability, monitor them to make sure they meet  
20 those and if they don't, we kick in with corrective  
21 actions that are going to restore performance to a  
22 high level and monitor them and verify that they're  
23 restored to that point.

24 At that time, we can ramp down our

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1 monitoring. But they get a lot of scrutiny when  
2 something's in Alpha-1, meaning it didn't meet its  
3 criteria, and corrective actions are either being  
4 developed or are in place and being monitored. Next  
5 slide, please, sir.

6 Strategy, we're going to utilize the RAP  
7 to stage for the Maintenance Rule. Again, we want  
8 to make sure that we have, as much as possible, a  
9 bump-less transfer from RAP and RAP is what's going  
10 to be in place design and construction to Maintenance  
11 Rule and operation.

12 In prepping for this, we've been  
13 reviewing NUMARC 93-01. That sets the requirements  
14 for Maintenance Rule, therefore, it tells us, what do  
15 we need to be looking over with the RAP development  
16 to make sure that we align as much as possible?

17 Scope is a little bit different. RAP is  
18 just what's risk significant or high safety  
19 significant. Maintenance Rule is almost everything,  
20 but Maintenance Rule has risk significant and low  
21 risk components. So, the Maintenance Rule scope will  
22 be bigger than the RAP scope, and that's just one of  
23 those minor things, minor program differences.

24 In the process of evaluating what should

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1 go in, the RAP expert panel is going to take a look  
2 at 17.6, it's going to take a look at 93-01, and we  
3 are taking a look at those already. Next slide,  
4 please.

5 Very briefly, we are working to develop  
6 a Reliability Assurance Program that will stage us,  
7 that will set us up properly for the Maintenance Rule,  
8 when that is ready to roll into effect during  
9 operation. Deliberately setting up details,  
10 especially we're keeping an eye on areas where the  
11 regulations aren't particularly -- don't have a lot  
12 of detail, we're making sure that we line up well.

13 Specific details for the Maintenance Rule  
14 itself will be laid out by the COL applicant. That's  
15 going to wrap it up. Let me ask, any questions on  
16 Maintenance Rule? Okay. Thank you very much.

17 CHAIRMAN BALLINGER: Okay. Are we ready  
18 for the Staff?

19 MR. CIOCCO: Good morning. My name is  
20 Jeff Ciocco. I've only got ten more days to remember  
21 this.

22 (Laughter.)

23 MR. CIOCCO: It's been a while. Thank  
24 you, my apologies. Thank you. We're going to

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1 present the Staff's Chapter 17, Quality Assurance and  
2 Reliability Assurance.

3 The reviewers today, we have -- Aaron  
4 Armstrong is going to do the Quality Assurance and  
5 Odunayo Ayegbusi is going to do the Reliability  
6 Assurance Program and the Maintenance Rule. I'm the  
7 Lead Project Manager and Tarun Roy is our Chapter  
8 Project Manager, who couldn't be with us today.

9 MR. ARMSTRONG: Good morning. My name is  
10 Aaron Armstrong. I'm a Vendor Inspector, Quality  
11 Assurance Vendor Inspector in Branch 1 of the Division  
12 of Construction, Inspection, and Operations Program,  
13 or DCIP, in the Office of NRO, our Office of New  
14 Reactors.

15 I'm going to give you a little background  
16 of the Quality Assurance Vendor Inspection group,  
17 there's three of them. They're all located at NRO  
18 in the Center of Expertise, or CO. QVIB leads and  
19 performance routine and reactive vendor inspections  
20 and it also conducts QA implementation inspections,  
21 which we discussed earlier, for new reactors.

22 QVIB also does QA licensing for Part 52  
23 and Part 50 applicants, and also the initial test  
24 programs review for new plants. We -- QVIB also

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1 supports Region II Office for construction inspection  
2 and oversight of construction inspection activities.

3 So, I was responsible for the 17.0,  
4 Quality Assurance and Reliability Assurance. It was  
5 basically an overview statement of what the  
6 application would include. Chapter 17.1, I was  
7 responsible for, it's the Quality Assurance during  
8 the Design Certification Phase. That was going to  
9 be performed, or we call it incorporated by reference,  
10 into Chapter 17.5.

11 Chapter 17.2 was the Quality Assurance  
12 during the Operating Phase. KHNP submittal passed  
13 down the requirements to the COL applicant to  
14 establish a QA Program for that phase. I also was  
15 responsible for 17.3, Quality Assurance Program  
16 Description, performed in accordance with Section  
17 17.5. Another incorporation by reference to 17.5.

18 So, for these sections, most of it was  
19 housed in 17.5. And, of course, I was responsible  
20 for Sections 17.5, which is the QA Program Description  
21 for Design Certification.

22 I would like to point out that the NRO  
23 Division of Safety Systems and Risk Assessment, or  
24 DSRA, was responsible for Section 17.4 and 17.6.

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1 Section 17.4 would be the Reliability Assurance  
2 Program, which we discussed earlier, and 17.5 is the  
3 Maintenance Rule. So --

4 CHAIRMAN BALLINGER: You mean 6?

5 MR. ARMSTRONG: 6, sorry, sorry, 6.

6 CHAIRMAN BALLINGER: Okay.

7 MR. ARMSTRONG: KHNP Topical Report was  
8 submitted outside the DC application submittal. By  
9 outside, I mean it was actually submitted in advance  
10 of the DC application as a Topical Report, which the  
11 Staff reviewed it in accordance with 50.2, the Quality  
12 Assurance Requirements for Written Communication.

13 So, they preemptively structured or  
14 implemented a QA Program. And so, what did this do?  
15 It enabled them and ensured that the preliminary work  
16 for the DC application was going to be performed in  
17 accordance with 10 CFR 50 Appendix B, Quality  
18 Assurance Criteria for Nuclear Power Plants and Fuel  
19 Processing Plants.

20 The Staff used guidance NUREG-0800, 17.5,  
21 Quality Assurance Program Description for Design  
22 Certs, Early Site Permits, and New License  
23 Applications, as a guidance for the review. KHNP's  
24 application was submitted in accordance and formatted

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1 to the NEI 06-14, Final Safety Evaluation for  
2 Technical Reports, NEI 16-05, Quality Assurance  
3 Program Description. This was previously approved  
4 in an SE by the Staff as a formatting option for  
5 QAPDs.

6 The Applicant did commit to Reg Guide  
7 1.28 Rev. 4, which the Staff has endorsed as --  
8 endorses ASME NQA 1, 2008 and 2009 addenda, as an  
9 option for meeting the applicable requirements for 10  
10 CFR 50 Appendix B.

11 During the review, the Staff identified  
12 three RAIs. The three RAIs were actually turned into  
13 confirmatory items. The RAIs identified that COLA -  
14 - information item tracking numbers were not included  
15 in those sections for 17.1, 2, and 3.

16 So, KHNP had taken those on as a  
17 confirmatory item. And on a quick review that I have  
18 done, not officially, I did notice that these numbers  
19 were included in the most recent revision. I'd like  
20 to also point out that the Staff has an open item for  
21 a post-docketing QA Program inspection of KHNP. This  
22 was discussed earlier as well.

23 The intent of this inspection is actually  
24 to verify the implementation of the QA Program and

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1 all aspects of it. As stated earlier, I identified  
2 that some of the items -- the most recent QA  
3 inspection wasn't a full-blown QA inspection, it only  
4 had certain aspects of QA, but it was really focusing  
5 on the commercial grade dedication of analysis  
6 software.

7 So, this post-docketing QA implementation  
8 inspection will be performed on May 22, as Mr. Lim  
9 has identified. The Staff is going to use IP 35017,  
10 Quality Assurance Implementation Inspection, as one  
11 of the procedures for this inspection. Of course,  
12 we will be covered in Part 21, which has its own  
13 inspection procedure as well. So, that's all I have.  
14 I can entertain questions and attempt to answer your  
15 questions.

16 MEMBER SKILLMAN: I do --

17 MEMBER SUNSERI: I -- go ahead.

18 MEMBER SKILLMAN: Go ahead, Matt. Go  
19 ahead.

20 MEMBER SUNSERI: So, my question is  
21 regarding this post-docketing inspection, which I'm  
22 just curious about the timing of it. I mean, when  
23 was the application docketed? A couple of years ago,  
24 right?

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1 MR. CIOCCO: Yes. The application was  
2 resubmitted in 2014. We docketed it March of 2015.

3 MEMBER SUNSERI: So, it would just seem to  
4 me that the Staff, I guess, takes some risk in  
5 assuming that the Quality Assurance Program was  
6 implemented appropriately, as you've invested  
7 thousands of hours of review time on all of the  
8 information that has been submitted to date without  
9 verifying that the QA Program is being implemented  
10 appropriately.

11 Now, you did part of it for the commercial  
12 grade codes, but I would have thought timing for this  
13 inspection would be earlier than later, so that you  
14 would have some assurance that the products that  
15 you're reviewing are going to be okay. Can you  
16 comment on the timing of this inspection?

17 MR. ARMSTRONG: As for the decision making  
18 of the timing, I can't, but it's -- timing is  
19 important, because if you do it too early, you don't  
20 have enough objective evidence to support that their  
21 QA Program works.

22 If you do it too late, you also might run  
23 a risk, but Design Control always says that they're  
24 responsible for the design and they have to provide

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1 reasons why that design is acceptable. And we do  
2 look at that. So, the timing doesn't matter.

3 Appendix B, it started even before they  
4 were docketed. We expect them to follow design  
5 control, corrective action, and these aspects. They  
6 have to keep evaluations for Design Control of why  
7 things are acceptable.

8 MEMBER SUNSERI: Yes. So, I understand  
9 that. I guess, maybe, let me just digest that for a  
10 second. But when they submit their design  
11 certification for review, it's fairly complete at  
12 that point, isn't it? Or you wouldn't be reviewing  
13 it.

14 MR. ARMSTRONG: The program and then the  
15 implementation are two things. The program doesn't  
16 -- it's the guidance, the QAPD is the guidance, or  
17 the Topical Report is the guidance that they should  
18 follow. The real implementation is in the  
19 procedures, which might not be invoked until later.

20 So, as for why we select when we do the  
21 QA post-docketing, I can't answer that. We  
22 communicate with KHNP and find out where they are,  
23 like their most recent submittal, we required that  
24 and they submitted it to us. So, I can't say why we

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1 do it when, that's -- I have no answer for that.

2 MEMBER SUNSERI: Oh, okay, thank you for  
3 your response.

4 MEMBER SKILLMAN: Aaron, I had a question.  
5 Both you and the gentleman before you who spoke for  
6 KHNP reinforced the introduction of a Part 21 program.  
7 Why so much emphasis on that? It's almost as if  
8 that's an, ah ha, we better do this. Where did it  
9 come from?

10 MR. ARMSTRONG: Well, I think -- there is  
11 some issues with foreign regulating bodies, which we  
12 have MDEP that kind of handles that. But there's  
13 always the legal requirements for the U.S. operating  
14 fleet and the vendors here and then, other countries.

15 So, I think that there's a sensitivity to  
16 Part 21 because of the reporting requirements that  
17 are involved. There's hard, fast rules. If you're  
18 aware, some of the things in Appendix B are very  
19 difficult to implement and we -- as the agencies try  
20 to change that and may in the future.

21 So, I think, with Part 21, I think it's  
22 important and there's a sensitivity also that with  
23 the U.S. fleet, and probably with the Korean fleet as  
24 well, and when they go to implement it here, the nexus

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1 to -- the legal nexus that the agency has for  
2 inspection activities in QA come from Part 21.

3 Appendix B is not directly applied on  
4 vendors, it's contractually required by licensees.  
5 So, they probably were looking at that as, how could  
6 we do this better, or, how can we evaluate and have  
7 them do that? Because the way we contractually do  
8 the requirements is very round about in the U.S.

9 So, it's -- 21 is a difficult regulation  
10 to implement for people. So, there was the  
11 translation and wording and language and the intent  
12 of it. So, I think that that's why 21 is a very  
13 important thing and that's why they focused on it.

14 MEMBER SKILLMAN: Is the approach that  
15 KHNP will use for Part 21 consistent with how you as  
16 an inspector or how the NRC intends for that Part 21  
17 to be implemented?

18 MR. ARMSTRONG: When we went and looked at  
19 it, it wasn't fully developed and it wasn't -- if  
20 there were any -- I don't think there was any 21  
21 evaluations that have been done. So, there was not  
22 any objective evidence in our last inspection that we  
23 could review for that, but we did touch some QA  
24 things, but a majority of it was the commercial grade

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1 dedication of the design and analysis software that  
2 they were using for the plant design.

3 I dabbled in the QA stuff while I was  
4 there, which I wasn't really supposed to, but I did,  
5 because I'm an inspector. But these things will be  
6 evaluated on the upcoming inspection.

7 MEMBER SKILLMAN: I ask the question  
8 because my experience is that the Part 21 gives you  
9 something, gives us something that the rest of the  
10 Appendix B doesn't. And that is, a root cause and  
11 an extended condition.

12 And those two coming out of Part 21  
13 normally get the fog cleared. And so, it is essential  
14 that those two pieces come through with what the  
15 Korean program will be, extended condition and root  
16 cause.

17 MR. ARMSTRONG: Right. The root cause is  
18 also associated with corrective action. That has  
19 SCAC that is identified there. So, yes, I agree with  
20 you. The reporting requirements, the expectations  
21 for the Staff would be the reporting requirements  
22 would be very similar to what we do here.

23 ``A deviation is found, an evaluation is done on it,  
24 and then it's determined to be a defect and then it's

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1 reportable. And that's going to be the threshold  
2 that we use when we go and evaluate it for the plant  
3 in May.

4 MEMBER SKILLMAN: Okay. Thank you.

5 MR. ARMSTRONG: Any other questions?

6 MR. CIOCCO: Okay, we'll move on then to  
7 the Reliability Assurance Program. Odunayo?

8 MR. AYEGBUSI: All right. Good morning.  
9 My name is Odunayo Ayegbusi, I'm a Risk and  
10 Reliability Analyst in the Office of New Reactors. I  
11 will be covering the Reliability Assurance Program  
12 and the Maintenance Rule Program, basically, what I  
13 reviewed and what I found.

14 So, starting with the Reliability  
15 Assurance Program, my review was performed in  
16 accordance with SRP 17.4 Rev. 1. And I'd like to  
17 state that that was available more than six months  
18 prior to when the DCD was submitted.

19 Part of that review included reviewing  
20 the D-RAP ITAAC and the D-RAP list and comparing parts  
21 of the D-RAP list to the information or the PRA  
22 results that were reported in Chapter 19.

23 There were some instances in the DCD, in  
24 Chapter 17.4 of the DCD that would indicate that the

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1 Applicant used a previous revision of SRP 17.4 to  
2 develop the guidance with the Reliability Assurance  
3 Program. So, I guess, bearing that in mind, we did  
4 find some -- we did find that the RAP Program was  
5 insufficient in a few areas.

6 One is program description and  
7 implementation. We found that they needed to  
8 establish an implementable program that, once we  
9 approve it, they will be maintained during -- as they  
10 continue with design, construction, and then turn  
11 over for operation.

12 And that -- the key thing there is the  
13 RAP list, right, that as the design -- if there are  
14 any design changes, that's fed back into this program  
15 and the list is kept current.

16 Then, the other thing was, part of  
17 establishing an implementable program is also  
18 establishing an approach for selecting the SSCs that  
19 go into this RAP list. And, as Mr. Stetkar said  
20 earlier, one of our concerns with this was, those are  
21 risk achievement worth value for single-component  
22 failures of two.

23 And then, there was a statement that  
24 said, basically, that encompasses the common-cause

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1 failures of components, and we had an issue with that.  
2 So, that was part of the things that made the  
3 description insufficient.

4 MEMBER STETKAR: Is -- let me -- I was  
5 going to let you finish --

6 MR. AYEGBUSI: Okay.

7 MEMBER STETKAR: -- but you gave me an  
8 opening. In the SER right now, it says you didn't  
9 perform a detailed review of the RAP list because of  
10 this concern about perhaps a disconnect between Rev.  
11 0 and Rev. 1 of the SRP.

12 The implication there is that, if they  
13 follow Rev. 1 of the SRP, the RAP list might change.  
14 Is the Staff's biggest concern that common-cause  
15 failure issue or are there other things in Rev. 1  
16 versus Rev. 0 that might affect the population of the  
17 RAP list?

18 MR. AYEGBUSI: So, this is --

19 MEMBER STETKAR: If you understand what  
20 I'm asking.

21 MR. AYEGBUSI: I completely --

22 MEMBER STETKAR: In other words, what are  
23 the functional effects of the difference between Rev.  
24 1 and Rev. 0? Not programmatic, but functional

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1 effects?

2 MR. AYEGBUSI: Oh, so not -- you want to  
3 know --

4 MEMBER STETKAR: Yes, programmatic stuff,  
5 I understand.

6 MR. AYEGBUSI: Okay.

7 MEMBER STETKAR: I just -- if I follow  
8 Rev. 1 versus Rev. 0, how might that change the  
9 population of the RAP list?

10 MR. AYEGBUSI: So, in the grand scheme of  
11 things, probably not significantly.

12 MEMBER STETKAR: Okay.

13 MR. AYEGBUSI: I don't --

14 MEMBER STETKAR: Okay.

15 MR. AYEGBUSI: Is that enough or --

16 MEMBER STETKAR: No, that's enough. I  
17 wasn't -- you mentioned the thing that I brought up  
18 about the common-cause failure risk achievement worth  
19 and that, in principle, could change things, but I  
20 was just curious whether there was anything. Because  
21 I'm familiar with Rev. 1, I didn't go back and do a  
22 comparison between Rev. 0 and Rev. 1 of the SRP. But  
23 if --

24 MR. AYEGBUSI: There --

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1 MEMBER STETKAR: -- you're saying you  
2 wouldn't expect much of a difference, that's okay.

3 MR. AYEGBUSI: Well, so, as far as what  
4 goes into the lists, right, we don't expect to see a  
5 significant difference. However, I think something  
6 that -- one of the changes that was made has to do  
7 with the dominant failure modes, right?

8 MEMBER STETKAR: Yes.

9 MR. AYEGBUSI: And so, that's something  
10 that Rev. 1 has the Applicant provide an approach for  
11 determining that and putting that in the list.

12 MEMBER STETKAR: Does that -- I have to  
13 say that the ACRS is on record of questioning the  
14 usefulness of that. We wrote a letter on it in July  
15 of 2014 and again in August of 2014 questioning  
16 whether or not focusing on dominant -- I hate that  
17 word -- focusing on specific failure modes is really  
18 useful activity.

19 Because it implies that, for example, I'm  
20 going to apply at my plant a different testing,  
21 maintenance, inspection for, like, fail to open of a  
22 valve versus fail to close of the same valve, or fail  
23 to start of a pump versus fail to run of the same  
24 pump.

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1           That it makes more sense to just apply  
2 all of those testing, maintenance, inspection  
3 oversight at the component level, regardless of its  
4 particular failure modes that you might be able to  
5 identify doing some sort of numerical search on  
6 cutsets or basic events or whatever.

7           So, I hope that -- I know in the example  
8 that we saw on the screen this morning, they did have  
9 the column with, I guess it was called dominant  
10 failure modes, but I hope we're not getting into a  
11 situation, and that was the essence of our letters,  
12 where we are so finely tuning this that someone says,  
13 I'm going to apply certain testing and maintenance  
14 and inspection and quality for fail to open of a  
15 motor-operated valve versus fail to close of a motor-  
16 operated valve, because that's the only thing that  
17 triggered some numerical criterion.

18           So, I had to say that, but I was more  
19 interested on whether there was anything, quite  
20 honestly, between Rev. 0 and Rev. 1 of the SRP that,  
21 at the component level, would affect population of  
22 the RAP list. And I hope this focus on dominant  
23 failure modes would not affect the component  
24 population.

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1 MR. AYEGBUSI: Yes, like I said, there is,  
2 as far as the list goes, there is -- we don't expect  
3 a significant delta.

4 MEMBER STETKAR: Okay. Then, that's --

5 MR. AYEGBUSI: I think --

6 MEMBER STETKAR: -- reassuring.

7 MR. AYEGBUSI: -- Mr. Hanh wants to  
8 mention something.

9 MR. PHAN: Good morning. My name is Hanh  
10 Phan. The lead reviewer --

11 CHAIRMAN BALLINGER: Closer to the mic,  
12 that mic needs you real close.

13 MR. PHAN: The lead reviewers for PRA,  
14 severe accidents, and drafts. In the past, we raised  
15 the issue of the asymmetric of the PRA to the  
16 Applicant. In one of the meetings, the Applicant  
17 confirmed to the Staff that you have a comprehensive  
18 list at the end.

19 They will manually, at the backup trains  
20 or the other trains components into the list. So,  
21 we expect that the Revision 1 would have many more  
22 components or events included in the list.

23 The other issue, like transformer fires,  
24 the Staff expected that transformers fires included

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1 in the fire PRA. However, because transformer fires  
2 is modeled as one of the ignition source of the switch  
3 yard, which means making the cutsets as just  
4 initiating events, not as the basic events, that's  
5 why transformers may not make the RAP list. The  
6 Staff expected that the expert panels will catch those  
7 and add them to the final list.

8 MR. AYEGBUSI: Okay. So, moving on. So,  
9 the third bullet there has to do with the expert panel  
10 member requirements. The Applicant's program  
11 description for the expert panel or the tasking for  
12 the expert panel that we reviewed did not meet the  
13 minimum requirements as discussed in the SRP and the  
14 Applicant didn't provide a rationale for deviating  
15 from the guidance.

16 I guess I should probably pause there and  
17 kind of provide some, maybe a little bit of  
18 background. So, there isn't a regulation for RAP,  
19 right, we're working off a Commission Directive. And  
20 so, the SRP has been developed as guidance that we  
21 follow and part of the expectation is, if you -- you  
22 can choose to use that guidance or you can come up  
23 with your own guidance

24 In this case, the Applicant, as part of

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1 their application, said that they were following the  
2 SRP guidance, which is why we reviewed in accordance  
3 with that guidance and, I guess, in more specific  
4 detail. So, moving on.

5 In the Applicant's response to the RAIs  
6 that we issued, as you heard earlier, they have been  
7 revising the RAP Program and we plan on reviewing the  
8 next draft that's submitted.

9 In addition, one other point I wanted to  
10 add is, because of the PRA model conversion and  
11 questions about the expert panel that I mentioned  
12 earlier, we weren't able to perform a detailed review  
13 of the RAP list and so, we plan on doing that once we  
14 have -- once the program part of the RAP has been  
15 established that we can now follow the implementation  
16 of it.

17 We plan on doing a detailed inspection of  
18 the RAP list and likely an audit of expert panel  
19 meeting minutes and supporting documents. I don't -  
20 - are there any questions for the Reliability  
21 Assurance Program? All right.

22 Moving on to Maintenance Rule. This, I  
23 reviewed using the guidance in SRP 17.6. And the  
24 guidance explicitly states that the Maintenance Rule

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1 is an operational program to be addressed by the COL  
2 applicant.

3 Hence, the DC is not required to develop  
4 a Maintenance Rule Program, however, KHNP included a  
5 COL action item to ensure that the COL applicant  
6 develops a Maintenance Rule Program for their  
7 application.

8 We found this acceptable, because this  
9 ensures that a COL applicant would have to meet this  
10 requirement when they come in with an application.  
11 And that's all I have on this slide. Are there any  
12 questions?

13 MR. CIOCCO: That concludes our  
14 presentation on 17.

15 CHAIRMAN BALLINGER: Okay, thank you.  
16 We're about to transition from the open session to  
17 the closed session. So, we'll take a break, but  
18 before that, while we're trying to get the phone line  
19 open, are there questions from the -- I'm getting  
20 there. Yes, okay. Walt, go ahead.

21 MEMBER KIRCHNER: Well, Mr. Chairman, if  
22 you'll forgive a digression, I'm sitting and  
23 listening to this morning's presentations, we're  
24 dealing with a fairly mature design that's

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1 evolutionary, but I guess my concern might be, looking  
2 forward, the first concern I would have that would be  
3 relevant to APR1400 would be for the COLA applicant,  
4 that transition.

5           So, how does all this transition? We've  
6 had experience here in the U.S. with certified designs  
7 and difficult transitions in the field, I won't go  
8 further than that. But are there any things that the  
9 Staff has learned from this or would be looking at  
10 lessons learned going forward towards a COLA  
11 application, in this particular area? It's a  
12 rhetorical question.

13           MR. ARMSTRONG: I -- this is Aaron  
14 Armstrong. I'll speak for the QA sections. The COLA  
15 applicant is responsible for coming in with a QAPD  
16 and it is reviewed in accordance with it.

17           The transition period I think you're  
18 referring to for the QAPD, there are criteria of  
19 Appendix B that are relevant to both the DC applicant,  
20 early site permit, and also -- so, organization for  
21 a QA Program is expected. Implementation of the  
22 program is expected. Design Control for the designs  
23 of these are expected to be verified by both parties.

24           So, for the QA, there's not really that

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1 transitional point, Appendix B still applies to both  
2 entities. Some areas of it are not applicable to,  
3 let's say, a DC, but the requirements for Design  
4 Control and evaluation of design is still applicable  
5 to the COL.

6 MEMBER KIRCHNER: I admit, it's all there  
7 on paper, but in the transition from a certified  
8 design to actually building something in the field is  
9 quite an undertaking.

10 MR. ARMSTRONG: Yes.

11 MEMBER KIRCHNER: Okay.

12 MR. ARMSTRONG: We -- with our group, we  
13 work with Region II and we do supplement the  
14 construction inspection oversight activities for  
15 their QA. So, we, as an agency, are learning and  
16 applying things that we learn. As for the industry,  
17 I'm assuming that the industry is also learning and  
18 understand the requirements. But we do have  
19 oversight of both vendors and the licensees.

20 MEMBER KIRCHNER: As we have gone through  
21 this review, there are an enormous number of items  
22 that are handed over, as it were, to the COLA  
23 applicant and the tracking of that and the  
24 implementation --

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1 MR. ARMSTRONG: It --

2 MEMBER KIRCHNER: -- they --

3 MR. ARMSTRONG: It seems overwhelming, but  
4 it's still -- they are responsible for a QA Program.

5 MEMBER KIRCHNER: So, then, if I may, Mr.  
6 Chairman, and you are NRO, we are looking at new  
7 designs. Here, we're looking, like the presentation  
8 this morning, if you followed my questioning, it looks  
9 like we're putting this RAP Program in after the fact,  
10 because the design is so mature, it's evolutionary,  
11 and such.

12 But, looking forward, we're going to have  
13 designs that don't have this maturity. Are we going  
14 to have this RAP Program and design control process  
15 in place so that we actually make good use of the  
16 PRA, as an example, in informing the design?

17 Or are we going to see that the procedures  
18 for this are being written after the design is  
19 completed? Or almost complete? Or 95 percent  
20 complete? Whatever you would ascribe the maturity  
21 of the APR1400.

22 MR. AYEBUSI: Should I take a stab at  
23 answering that?

24 MEMBER KIRCHNER: Please.

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1 MR. AYEGBUSI: So, listening to the  
2 conversation earlier on, prior to my presentation,  
3 there's a lot of -- I've had to do a lot of explanation  
4 of what the Staff views the role the RAP plays in  
5 what you just mentioned.

6 And the way we see it is that, first and  
7 foremost, it's a program, right? So, once you come  
8 in, we review the program, if we find it acceptable,  
9 it's a program you have to continue. So, post, say,  
10 a DC certification, right, we expect that the program  
11 would be implemented going forward.

12 And the idea or the concept is, it's going  
13 to be implemented prior to the COL applicant coming  
14 in and during construction. And so, I'll give you  
15 an example. There's -- we have the RAP list, right,  
16 the reason for the RAP list is to identify SSCs that  
17 are not just safety related, right, but are also risk  
18 significant.

19 And if you look at the SRP, the way it's  
20 written is, for safety related SSCs, we have Appendix  
21 B, we have requirements already established. So, in  
22 Design Control, in procurements, in installation, for  
23 the non-safety risk significant SSCs, what do you  
24 then do?

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1           So, the idea of the RAP is to say, as  
2           opposed to waiting until the plant is being built or  
3           has been built to identify what's risk significant  
4           and probably not safety related and figuring out what  
5           to do, in this case, you have an idea of what those  
6           SSCs are.

7           You control how any design changes you do  
8           to those SSCs. And as you go through construction,  
9           you procure, you install with a higher level, not on  
10          the level of Appendix B, but with a higher level of  
11          QA requirements, with augmented QA requirements on  
12          those SSCs. So, that's how we see the RAP going  
13          forward.

14          And then, the tie into Maintenance Rule  
15          really is, all the items on the RAP lists are put  
16          into the Maintenance Rule Program, because we've pre-  
17          identified those items. So, does that give an idea  
18          of how the RAP fits into, I guess, the transition  
19          periods?

20                   MEMBER KIRCHNER: Thank you.

21                   MEMBER STETKAR: There has been, I don't  
22          want to talk too much out of the context of this  
23          particular meeting, there's been a lot of discussions  
24          over this issue.

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1           Let me say that, if you look back at some  
2 of the ACRS Subcommittee meetings on previous  
3 certified designs, we had raised several questions  
4 about consistency between criteria for populating the  
5 RAP list and how do you transition to the Maintenance  
6 Rule Program

7           Because, for example, and I don't want  
8 to point at a particular design, because it's  
9 irrelevant, but other designs had different criteria  
10 for populating the RAP list and we said, well, if you  
11 have the RAP list according to these criteria,  
12 according to the Maintenance Rule, you would have a  
13 different list, and how are you going to make that  
14 transition?

15           In this particular design, they've made  
16 that transition seamlessly. They use the same  
17 criteria. So that this one, this is the -- the  
18 regulators, the industry is learning that they need  
19 to pay attention to those, like I said before, D-RAP,  
20 O-RAP, Maintenance Rule, but now RAP to Maintenance  
21 Rule and think forward.

22           This one actually is, at least in terms  
23 of that interface, seamless, because they've already  
24 established the fact that anything on the RAP list is

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1 of high safety significance for the Maintenance Rule.  
2 So, in principle, one shouldn't have different lists  
3 of things there.

4 That wasn't the case in the past. Going  
5 forward, I would assume that people think about this  
6 more clearly, because there's evidence that they are.  
7 On both the Staff and the industry.

8 CHAIRMAN BALLINGER: We probably should  
9 just continue this and go around the table for member  
10 comments.

11 MEMBER BLEY: Do you want the public  
12 first?

13 CHAIRMAN BALLINGER: That's what I was  
14 going to do, but then you reminded me that I should  
15 do this.

16 MEMBER BLEY: Oh, let's just do that  
17 first.

18 CHAIRMAN BALLINGER: Okay. Are there any  
19 members of the public in the audience behind me that  
20 would like to make a comment? Hearing none, are  
21 there any members of the public on the line that would  
22 like to make a comment?

23 OPERATOR: Bridge open.

24 CHAIRMAN BALLINGER: Bridge open, aye.

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1 Hearing none, can we go around the table? Joy?

2 MEMBER REMPE: Okay. So, just so it's  
3 clear in my mind, this is our going around the table  
4 for discussions from yesterday --

5 CHAIRMAN BALLINGER: Everything.

6 MEMBER REMPE: -- as well as today, right?  
7 Okay. Because I don't really have anything to talk  
8 about with respect to today. But yesterday, I just  
9 wanted to reiterate what I mentioned earlier about  
10 the use of the 1570 conditional probability numbers.

11 I am very interested in understanding,  
12 again, the Staff's confidence with their MELCOR  
13 calculations that the behavior depicted for the plant  
14 with the MAAP calculations are appropriate. And so,  
15 I'm looking forward to hearing more about that.

16 And then, I still am -- I keep thinking  
17 about this thing about in-vessel retention and the  
18 fact that they didn't rely on it, so they didn't  
19 assume it in the calculations presented to us. They  
20 didn't take credit for it. And so, at some point,  
21 somebody is going to have to come up with appropriate  
22 guidance on what's going to be done with this, which  
23 won't be reviewed by the Staff.

24 And I think, and, again, maybe my memory

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1 is incorrect, but with the AP600 and the AP1000, they  
2 did -- that was the planned approach and then, at the  
3 end, they said, well, there's uncertainty, and it was  
4 kind of a last minute, we aren't -- because they  
5 started off with, we can rely on this and it's good  
6 stuff, and then, they kind of said, well, if we don't  
7 have it, we still have a lower containment failure  
8 probability than existing plants and life goes on.

9 But I just am curious on how that's going  
10 to be -- because it won't be -- the design is going  
11 to be certified and then, the Staff won't be reviewing  
12 it. And I just am still -- in my mind, it's not  
13 clear how that disconnect gets addressed. Thanks.

14 I did want to mention, too, I thought  
15 KHNP had a really great review of severe accident  
16 history in that accident analysis report. I  
17 appreciated that they had done a lot of background  
18 research on the various issues and I enjoyed reading  
19 it. That's it.

20 CHAIRMAN BALLINGER: Walt?

21 MEMBER KIRCHNER: Just a brief comment on  
22 yesterday afternoon's discussions. This is related  
23 to the steam explosion issues and loading on  
24 containment. And I believe there is -- consistent

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1 with what the Staff is requesting, that more  
2 justification is forthcoming on using the analysis  
3 tools and assumptions that they put into the ex-vessel  
4 energetics events.

5 I note that the COL applicant will be  
6 required to develop and submit an accident management  
7 plan, including the evaluation of taking credit for  
8 the ex-vessel cooling for accident management. I  
9 just point out, there's a lot of uncertainty in that  
10 calculational area and it made bear further  
11 attention. I believe the Staff is indeed aware of  
12 this and interacting with the Applicant. Thank you.

13 MEMBER MARCH-LEUBA: I have no comments.

14 CHAIRMAN BALLINGER: John?

15 MEMBER STETKAR: I have nothing more,  
16 other than to reiterate something that I said  
17 yesterday and I neglected to say yesterday. And that  
18 is, again, I really appreciate the effort that KHNP  
19 and their contractors put into developing a design  
20 certification PRA that's better than, as I said  
21 yesterday, any of the ones that I've reviewed so far.

22 And for the Staff, I was also impressed  
23 with the Staff's review of the PRA. I think they dug  
24 into areas in more detail than I've seen in the past,

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1 especially in their audits. And that's it.

2 CHAIRMAN BALLINGER: Dennis?

3 MEMBER BLEY: Yes, just a couple things.  
4 And I got to thinking yesterday, after some of John's  
5 questions to both the Applicant and to the Staff, we  
6 forget about old work sometimes. We could learn the  
7 same lessons from studying a lot of completed PRAs.

8 But way back in the, I think it was early  
9 1980s, there was a program here called, I think it  
10 was IREP, that tried to put together building blocks  
11 of systems so we could do simpler PRA analysis. It  
12 said, well, it ought to save us a lot of time.

13 And for some systems, like high pressure  
14 injection, maybe aux feed, emergency feed, you could  
15 do it pretty well. But for other systems, like all  
16 of the cooling water systems and all of the electric  
17 power systems, you couldn't even come close, they  
18 were all completely unique.

19 And when we start using generic data to  
20 cover these wildly unique designs, we need to rethink  
21 that process and at least be critical of it, so that  
22 we look more carefully later.

23 The other related thing was the AEOd  
24 studies on equipment reliability. We ought to

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1 revisit these old studies, because they learned a lot  
2 of things that are still valid to us today about where  
3 generic data might be reasonable and where it's not.

4 On the other hand, I would really like to  
5 compliment both the Staff for all their work this  
6 week, and the Applicants and their consultants and  
7 contractors were as professional, thorough, and  
8 thoughtful as any I have ever met and their responses  
9 to questions is really appreciated.

10 CHAIRMAN BALLINGER: Matt?

11 MEMBER SUNSERI: So, I would echo the  
12 compliments. The presentations just seem to be  
13 getting stronger and stronger as we go through this  
14 review process. I want to go back to my one comment  
15 about the inspection, timing of the inspection.

16 And I realize that there is probably more  
17 procedures to be developed and more quality programs  
18 to be developed going forward, and I might be totally  
19 off base on this comment, but it seems to me there  
20 are some procedures that have been developed already  
21 that affect quality related work. And you can't  
22 inspect in quality, you build it in as you go.

23 And for the application that has been  
24 submitted, there must have been some quality work

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1 done and I would think that the Staff would want to  
2 verify that the Applicant is implementing their  
3 Quality Assurance Program rigorously before investing  
4 the thousands and thousands of review hours that  
5 you're going to do.

6 And maybe it's just a spot check or maybe  
7 a part of a sequence of an inspection leading up to  
8 this post, whatever it was called, post-docketing  
9 review, but just something to consider, because we've  
10 seen too many examples of where, when we look back on  
11 why there was a breakdown in the implementation of a  
12 plant or a construction project or whatever, we're  
13 often pointing at weaknesses in Quality Assurance.

14 So, I'll just leave it at that. Thank  
15 you, enjoyed all the presentations.

16 CHAIRMAN BALLINGER: Dr. Powers?

17 MEMBER POWERS: Well, I think I have the  
18 overwhelming feeling that particularly the accident  
19 analysis portion of the report is submitted too soon  
20 to us here. That we need to wait a while and let  
21 things age in the cast a bit.

22 I don't think there -- I mean, I think  
23 they've certainly hit all the buttons in this, but I  
24 think the head failure modeling isn't a lot at the

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1 current state of understanding. I think  
the  
2 quenching and whatnot is very speculative. My  
3 perceptions.

4 CHAIRMAN BALLINGER: Dick?

5 MEMBER SKILLMAN: No further comments.  
6 Thank you.

7 CHAIRMAN BALLINGER: I'd like to  
8 reiterate, before we take a break -- oh, it's a  
9 miracle.

10 (Laughter.)

11 CHAIRMAN BALLINGER: Comments? Okay.  
12 What was I going to say? Okay. I'd like to reiterate  
13 my colleagues' comments on the quality of the  
14 presentations and the work that's been done. So,  
15 it's much appreciated.

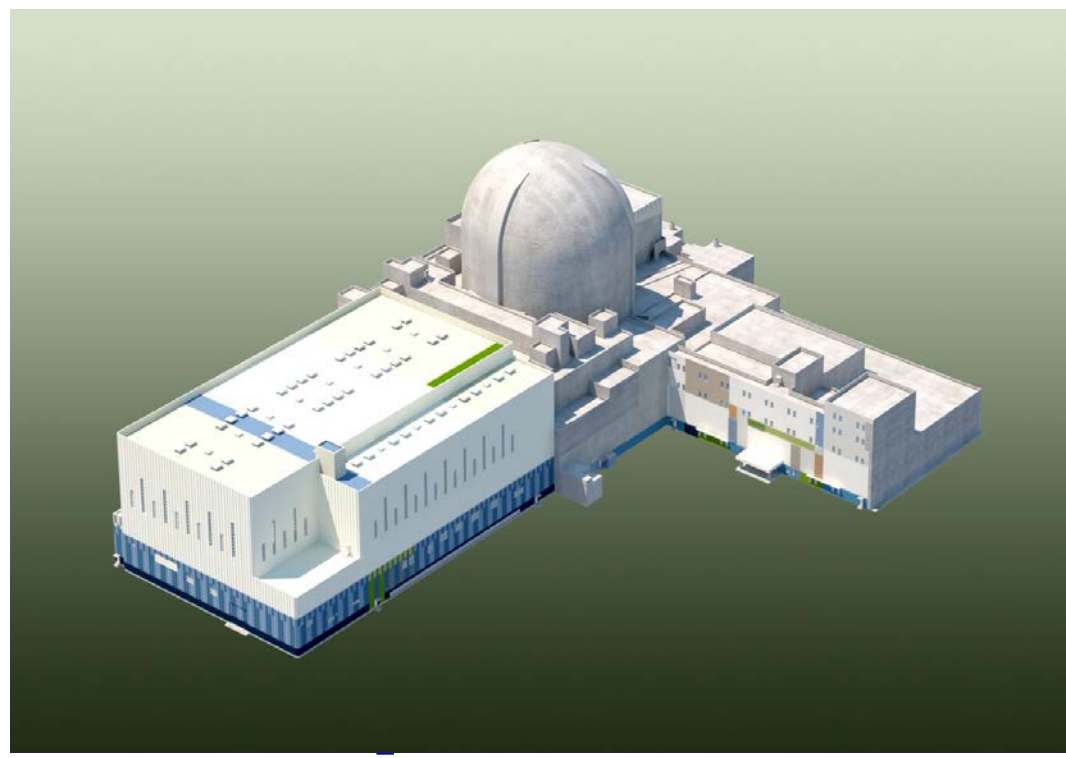
16 So, we will take a 15 minute break, come  
17 back here at 20 minutes until the hour, and we will  
18 -- that would be 20 minutes. Faculty members, plus  
19 or minus a few, what's -- 20 minutes until, still.  
20 And then, between now and then, we would ask the --  
21 we'll take a 20 minute break.

22 (Whereupon, the above-entitled matter  
23 went off the record at 10:21 a.m.)

24

# APR1400 DCA

## Chapter 17.1, 2, 3, 5: Quality Assurance Program



**KEPCO/KHNP**  
**April 19-20, 2017**

ACRS Meeting (April 19~20, 2017)

# Contents

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- **Introduction: KHNP QA Program**
  - Overview of Chapter 17.1, 2, 3, 5
  - Document System of QA Program
  - Conformity of QA Program to 10CFRs and RGs
  - Organization within KHNP
  - Organization with Design Suppliers
  - Basic Policies of QA
- **Evaluation Status (by NRC Staff)**
  - ❖ RAI and Response, Issue of SER
- **QA Inspection Status (by NRC Staff)**
  - ✓ Previous Result, Next Plan
- **Summary**
- **Acronyms**



# Introduction: KHNP QA Program(1/8)

➤ Overview of Chapter 17.1, 2, 3, 5

- ❑ QA Program has been established and implemented to comply with the relevant 10CFRs, RGs, ASME NQA-1-2008, 1a-2009.
- ❑ QA Program was submitted to NRC as a Topical Report and was accepted.

Section No.	Description	Remarks
17.1	Quality Assurance during the Design and Construction Phases	-described in 17.5 -COL item
17.2	Quality Assurance during the Operations Phase	-COL item
17.3	Quality Assurance Program Description	-described in 17.5 -COL item
17.5	Quality Assurance Program Description – Design Certification	-submitted as Topical Report -APR1400-K-TR-11005-NP, Rev. 5

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# Introduction: KHNP QA Program(1/8)

## ➤ Document System of QA Program

**QAPD (per 17.5)**  
 -Rev. 5  
 -CEO approved  
 -NRC approved

**NEI 06-14**

**QA Manual**  
 -Rev. 8  
 -Vice President approved

**QA Procedures  
 Project Procedures**  
 -Rev. 4  
 -Vice President approved

- Main Ref. Requirements**
- 10CFR 21
  - 10CFR 50.55a
  - 10CFR 50 Appendix A
  - 10CFR 50 Appendix B
  - 10CFR 52
  - RG 1.8 (Training)
  - RG 1.26 (Quality Group)
  - RG 1.28 (QA for DC)
  - RG 1.29 (Seismic Class)
  - RG 1.155 (SBO)
  - RG 1.189 (Fire Protection)
  - GL 85-06 (ATWS)
  - ASME NQA-1-2008, 1a-2009
  - NIRMA TGs

\*QAPD: Quality Assurance Program Description  
 \*QAM: Quality Assurance Manual

# Introduction: KHNP QA Program(2/8)

---

## ➤ Document System of QA Program

Submittal of QAPD to NRC: dated May 2, 2016

-APR1400-K-Q-TR-11005-NP, Revision 5

Approval of QAPD from NRC: dated on October 6, 2016

-ADAMS No. ML16265A505

# Introduction: KHNP QA Program(3/8)

➤ Conformity of QA Program to 10CFR 50 Appendix B and RG 1.28

10CFR 50 App. B	QAPD	QAM	QA Pro	Pj Pro
1. Organization	Yes	Yes	Yes	N/A
2. QA Program	Yes	Yes	Yes	Yes
3. Design Control	Yes	Yes	N/A	Yes
4. Procu. Doc. Cont.	Yes	Yes	Yes	Yes
5. Inst. Proc. Drws	Yes	Yes	Yes	N/A
6. Document Cont.	Yes	Yes	N/A	Yes
7. Cont. of Purchased M/E/Servi.	Yes	Yes	Yes	N/A
8. Ident. & Cont. of M/P/Comp.	Not Applicable for DC. To be ready for Cont. & Operation.			
9. Cont. of Special Proce.				
10. Inspection	Supplier	Supplier	N/A	N/A
11. Test Control	Supplier	Supplier	N/A	N/A
12. Cont. of Measu. and Test Eqi.	Supplier	Supplier	N/A	N/A
13. Handling, Storage, Shipping	Not Applicable for DC. To be ready for Cont. & Operation.			
14. Inspection, Test, Operating Status				
15. Non-conforming M/P/Comp.	Yes	Yes	Yes	N/A
16. Corrective Actions	Yes	Yes	Yes	Yes
17. QA Records	Yes	Yes	Yes	Yes
18. QA Audits	Yes	Yes	Yes	Yes

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# Introduction: KHNP QA Program(4/8)

➤ Conformity of QA Program to 10CFR 21

10CFR 21	QAPD QAM	Procedure
<p><b>Reporting of Defects &amp; Non-compliance</b></p> <ul style="list-style-type: none"> <li>- Inserting 10CFR 21 into Procu. Docu.</li> <li>- Posting of 10CFR to everyone</li> <li>- Finding</li> <li>- Determination/Documentation</li> <li>- Notification to NRC</li> <li>- Corrective Action/Work Stop</li> <li>- Keeping Records</li> <li>- Inspection of NRC</li> </ul>	<p>Yes</p>	<p><b>DC-QA-15-04</b></p> <p>"Reporting of defects and non-compliance according to 10CFR 21"</p> <p><b>DC-QA-15-01</b></p> <p>"Cont. of Non-conformance"</p>

\* GL 89-02, EPRI NP-6629, TR-1019163: Counterfeit/Fraudulent/Substandard

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# Introduction: KHNP QA Program(5/8)

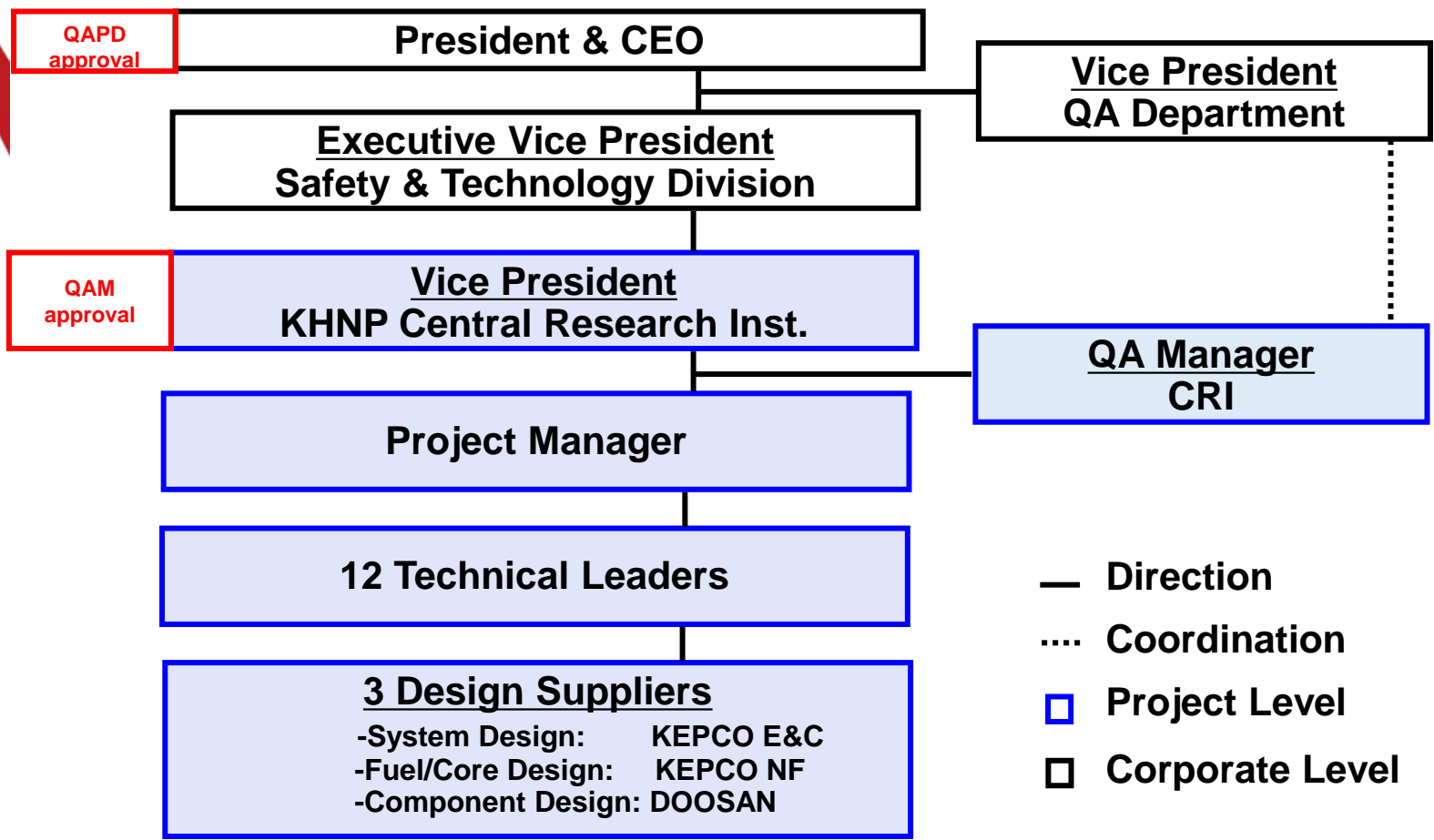
➤ Conformity of QA Program to RG s with Graded QA Concept

Classification	Requirement	Application				
		A	B	C	D	
Quality Group	Reg. Guide 1.26	A	B	C	D	
Safety Class	ANSI/ANS 51.1	1	2	3	NNS	
Code Class	ASME B & PV Section III	NCA, NB	NCA, NC	NCA, ND	Other Sections or Other Stds.	
Seismic Category	Reg. Guide 1.29, 1.143, 1.151	I	I	I	II	III
Electric Power System	Reg. Guide 1.32 IEEE 279, 308, 603	1E	1E	1E	Non-1E	
Quality Class	<b>KHNP QAP</b>	<b>Q</b>			<b>A</b>	<b>S</b>
<p><b>-Q: Nuclear Safety Related: causing radiation troubles to employees and public</b></p> <p><b>-A: Nuclear Safety Argument: affecting the function of Q</b></p> <p><b>-S: Non-Nuclear and Commercial Grade: not affecting the function of Q and A</b></p> <p><b>-Q/A/S: shall be allocated and described in FSAR and relevant documents</b></p>						

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# Introduction: KHNP QA Program(6/8)

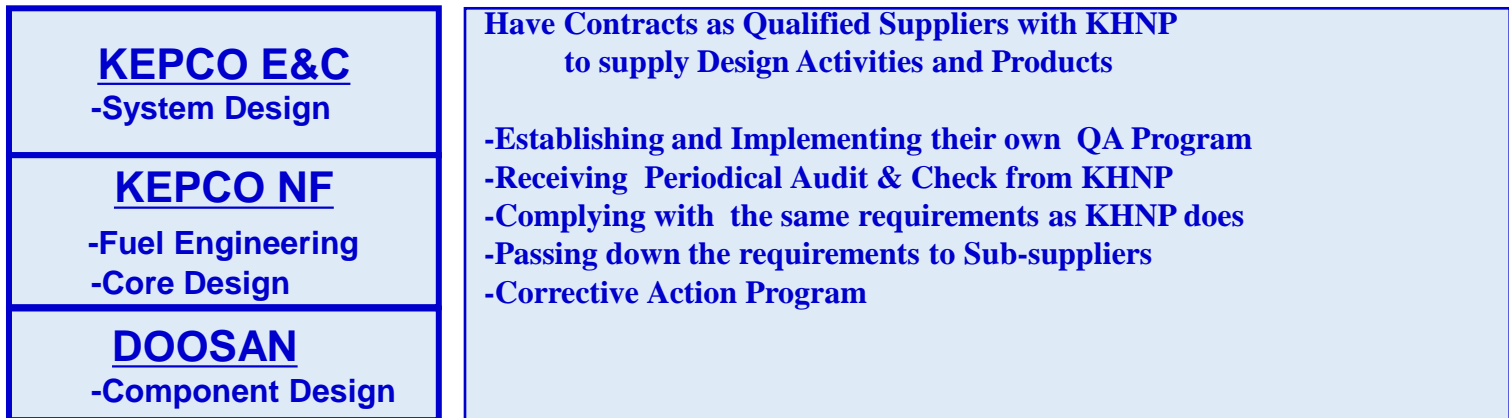
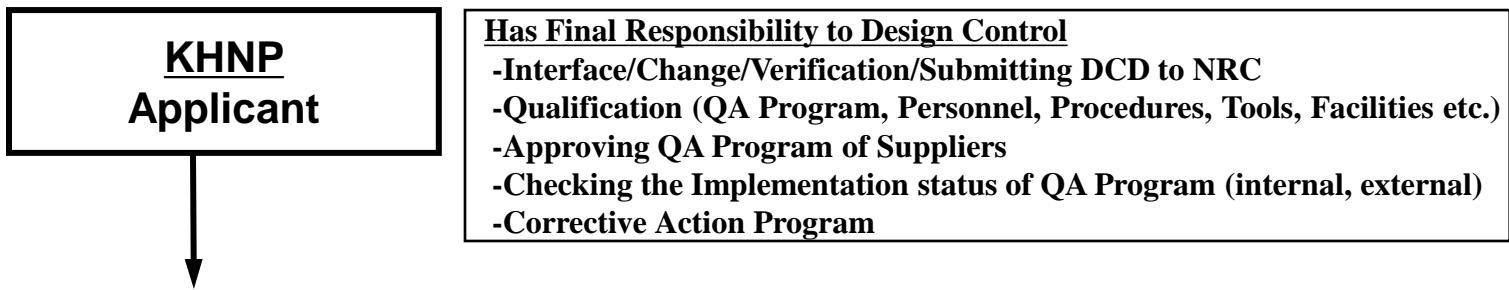
## Organization within KHNP



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# Introduction: KHNP QA Program(7/8)

## ➤ Organization with Design Suppliers



- Oversight of KHNP to Design Suppliers**
1. Evaluating & Selecting & Qualifying Design Suppliers before Contracting
  2. Reviewing and Approving Design Products prepared by Design Suppliers
  3. Controlling RAI Responses and related Document Changes
  4. Presiding Committee for Design Change & Design Interface
  5. Annual QA Audit

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# Introduction: KHNP QA Program(8/8)

---

## ➤ Basic Policies of QA

- Top Management Policy to enforce Safety Culture
- Training and Qualification
  - Designer, Reviewer, Approver, Inspector, Auditor, Test personnel
  - Procedures, Drawings, Test Facilities, Tools
- Organizational Freedom and Independence from Cost & Schedule
- Holding Work Stop Authority
- Direct reporting to Top Management and Feedback  
about QA Program Implementation Status

# Evaluation Status (by NRC Staff)

## ❖ Summary of RAI and Response: based on SER

17.x	RAI	Response	Result
17.1 (DC phase)	<b>64-8042:</b> Addition of a COL Information Item Number for tracking purposes for COL items in 17.1	DCD Revision of 17.1 to add COL Number (responded with ML15217A634)	Accepted
17.2 (Operation phase)	<b>65-8043:</b> Addition of a COL Information Item Number for tracking purposes for COL items in 17.2	DCD Revision of 17.2 to add COL Number (responded with ML15217A637)	Accepted
17.3 (Construction phase)	<b>66-8044:</b> Addition of a COL Information Item Number for tracking purposes for COL items in 17.3	DCD Revision of 17.3 to add COL Number (responded with ML15217A641)	Accepted
17.5 (QAPD-DC phase)	<b>No RAI</b>	Topical Report for QAPD Revision 5 was submitted to NRC on May 2, 2016.	Accepted

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# QA Inspection Status (by NRC Staff)

## ✓ Previous Result & Next Plan

Date	Main Scope	Result	Response & Result
Feb.29-Mar. 4, 2016	QA Program & Software Control	-No finding -4 Recommendations	They were cleared out through CAP system.
May 22-26, 2017	QA Program & Design Change Control		

4 Recommendations

1. Improvement for QA audit method (using technical specialist and checklist, bench-marking on American practices)
2. Adding “ASME NQA-1-2008” to DC-DG-04-01 (Procurement Document Control)
3. Doing Design Review on WEC design products
4. Documentation of evaluation result for a specific S/W, RELAP5/MOD3.3

# Summary

---

- **KHNP QA Program conforms all the relevant requirements of 10CFRs, RGs, ASME NQA-1-2008 and 1a-2009.**
- **KHNP QA Program can be expanded to COL phase and will comply continuously with all the requirements after the successful DC approval.**

# Acronyms

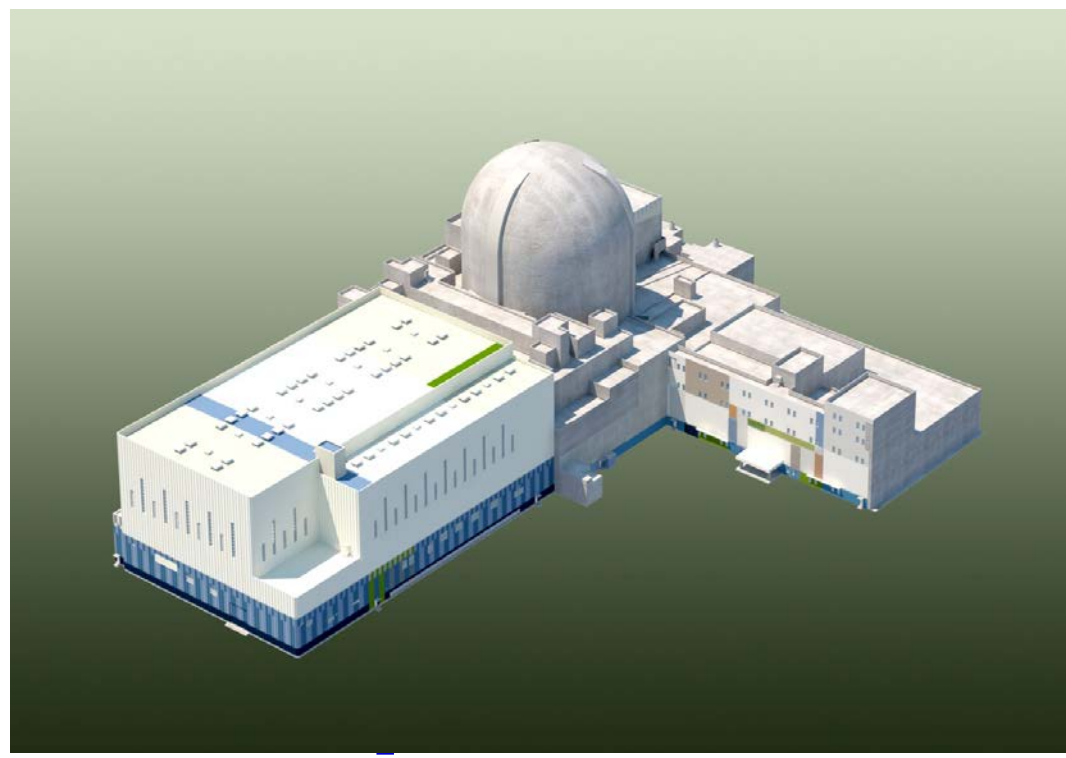
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ATWS	Anticipated Transients Without Scram
CAP	Corrective Action Program
CFR	Code of Federal Regulations
COL	Combined License
DC	Design Certification
DCD	Design Control Document
NIRMA	Nuclear Information and Records Management Association
QAM	Quality Assurance Manual
QAPD	Quality Assurance Program Description
RAI	Request for Additional Information
RG	Regulatory Guide
SBO	Station Black Out
TG	Technical Guideline

---

# APR1400 DCA

## Chapter 17.4: Reliability Assurance Program



**KEPCO/KHNP**  
**April 19-20, 2017**

ACRS Meeting (April 19~20, 2017)

# Overview

---

- **RAP Requirements**
- **NRC Concerns**
- **Response**
  - **Program Overview**
  - **What has been done**
  - **What needs to be done (KHNP Action Items)**

# RAP Requirements

---

- **Delineated in SRP 17.4, Rev. 1**
- **Design, construction and operation is consistent with risk insights and key assumptions of all risk analyses and evaluations**
  - **Programmatic controls ensure that the RAP list is appropriately developed and communicated to affected organizations**
  - **QA programs oversee activities affecting RAP SSC quality**
- **RAP is implemented during operations phase via Maintenance Rule program, QA for safety and nonsafety-related SSCs, and inservice inspection & testing, surveillance testing and maintenance programs**
  - **Design RAP should therefore align for a seamless transition to these programs**



# RAI 316-8305

## **Question No. 17.04-1**

SRP Chapter 17.4, Revision 1, Section II, "Acceptance Criteria" states, "... an applicant is required to identify differences between the design features, analytical techniques, and procedural measures proposed for its facility and the SRP acceptance criteria and evaluate how the proposed alternatives to the SRP acceptance criteria provide acceptable methods of compliance with the NRC regulations." The staff reviewed APR1400 DCD Section 17.4, "Reliability Assurance Program," and found that the DCD Table 1.9-2 referenced SRP Chapter 17.4, Revision 1, but the information seems to follow the guidance provided in SRP Chapter 17.4, Revision 0. For example, APR1400 DCD Section 17.4 discusses a) essential elements of RAP instead of programmatic controls and processes for RAP in the operations phase, and b) development/integration of operational RAP (O-RAP), which is not included in the SRP guidance. Therefore, in order for the staff to reach an assurance finding on the conformance to SRP Chapter 17.4 regarding program adequacy, please provide details of a RAP program that follows the guidance in SRP Chapter 17.4, Revision 1 or an alternative to the SRP acceptance criteria, and revise the APR1400 DCD Section 17.4 accordingly.

## **Question No. 17.04-2**

SRP Chapter 17.4, Revision 1, Section II, "Acceptance Criteria" states in part, "... The DC application should include the following COL action items ...." The staff reviewed APR1400 DCD Section 17.4, "Reliability Assurance Program," and found that the section did not include all the COL action items listed in the SRP 17.4 acceptance criteria. Therefore, in order for the staff to reach an assurance finding on the conformance to SRP Chapter 17.4 regarding COL action items, please provide COL action items that follow the guidance in SRP Chapter 17.4, Revision 1 or an alternative to the SRP acceptance criteria, and revise the APR1400 DCD Section 17.4 accordingly.

# NRC Feedback

---

- ❑ **Original RAI 316-8305 issued 11/17/2015**
- ❑ **NRC staff asked several additional questions in 9/27/2016 call**
- ❑ **NRC staff requested face-to-face meeting (3/17/2017) to clarify concerns**
  - ❑ **Need to ensure that RAP list is properly developed, maintained and issued to correct organizations**

# KHNP Response

---

- ❑ **Re-review of SRP 17.4.**
  - ❑ **Program description enhanced**
  - ❑ **COL action items delineated**
- ❑ **Complete re-write of DC Chapter 17.4. Upon completion, revision will be incorporated into the next revision of the Design Control Document.**
- ❑ **Drafting substantial revisions of implementing procedures to better align with requirements of SRP.**
- ❑ **Actions underway to address design phase programmatic issues identified during 3/17/2017 meeting with NRC staff.**

# Implementing Procedures (partial list)

---

- DC-DG-03-09, “Implementation of the Reliability Assurance Program (RAP)”
- DC-DG-03-10, “Expert Panel Roles and Responsibilities”
- DC-DG-03-11, “Risk Significance Determination of RAP SSCs”
- DC-DG-03-24, “Risk Management Procedure,” (directs PRA review of design changes)
- DC-DG-03-01, “Design Change Control” (revision underway to direct RAP consideration during design)

# Selection – Quantitative (PRA)

---

- **Systems, Structures & Components**
  - **RAW > 2**
  - **FV > 0.005**
  - **Consider 90% criterion**
  - **Based upon review of FP & LPSD IE, FLOODING, FIRE**
  - **Levels 1 and 2**
- **Risk Significant redundant SSCs**
  - **Identified by CCF importance**

# Selection - Qualitative

---

- Seismic margins, ATWS, SBO, severe accident evaluations
- Industry-wide operating experience
- Professional judgment
- Considers SSCs not included in the PRA model

# Expert Panel

---

- Established by DC-DG-03-09, 03-10 & 03-11
- Identifies risk significant equipment
- Begins with PRA input following model revisions, supplemented with qualitative evaluations
- Identifies dominant failure modes for RS SSCs
- Result constitute the “RAP list” (Table 17.4-1)
- Can perform updates upon member request, if PRA input is delayed
- Results are provided to Design Engineering, QA, Testing (ITAAC)

# RAP List

---

- Originally based upon SAREX results, supplemented with additional components/systems designated qualitatively risk significant by the Expert Panel
- List has been revised to reflect SAREX/CAFTA conversion, and expanded to include PRA/LRF results for FP & LPSD fire & FP flood
- Expert Panel review of revised PRA input is pending
- Will be revised again following scheduled model update



# Excerpt from RAP SSC List

**TABLE 17.4-1 – RELIABILITY ASSURANCE PROGRAM SYSTEMS, STRUCTURES & COMPONENTS**

System <sup>(1)</sup>	SSC ID(s)	SSC Description	Risk Significance Basis <sup>(2), (3)</sup>	Dominant Failure Mode(s) <sup>(4), (5)</sup>
AF	CV1003A/B	Motor-Driven Pump Discharge Check Valves	Level 1: FP IE, FIRE, FLOOD LPSD FLOOD  Level 2: FP IE	Fail to open
AF	CV1004A/B	Turbine-Driven Pump Discharge Check Valves	Levels 1 & 2: FP IE	Fail to open
AF	CV1007A/B	Motor-Driven Pump Discharge Check Valves	Level 1: FP IE, FIRE, FLOOD LPSD FLOOD  Level 2: FP IE	Fail to open
AF	CV1008A/B	Turbine-Driven Pump Discharge Check Valves	Levels 1 & 2: FP IE	Fail to open

- Sample results following the SAREX/CAFTA conversion.
- Full table has >210 rows at this time.

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# Bases for Inclusion in RAP SSC List

Basis	Description
Level 1	CDF results
Level 2	LRF results
FP	Full Power PRA
LPSD	Low Power & Shutdown PRA
IE	Internal Events PRA
Flood	Internal Flooding PRA
Fire	Internal Fires PRA
Seismic	Seismic evaluation
Expert Panel	Qualitative determination

ACRS Meeting (April 19~20, 2017)

# Design Control

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- DC-DG-03-24, “Risk Management Procedure” already directs PRA review of design changes for input to Expert Panel
- DC-DG-03-01, “Design Change Control” is under revision to require inclusion of RAP status in the design process

# KHNP Action Items

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- **Revise RAP implementing procedures to ensure that:**
  - **All required disciplines are represented**
  - **All qualitative sources are considered in evaluation**
  - **EP meets as needed to capture new design changes and any emergent issues**
  - **RAP list is issued to, and used by, impacted organizations, which proceed to use them (Design Engineering and QA)**
- **Establish formal PRA model change request process**
- **Ensure annual audits are performed**
- **Complete re-write of DC Section 17.4**

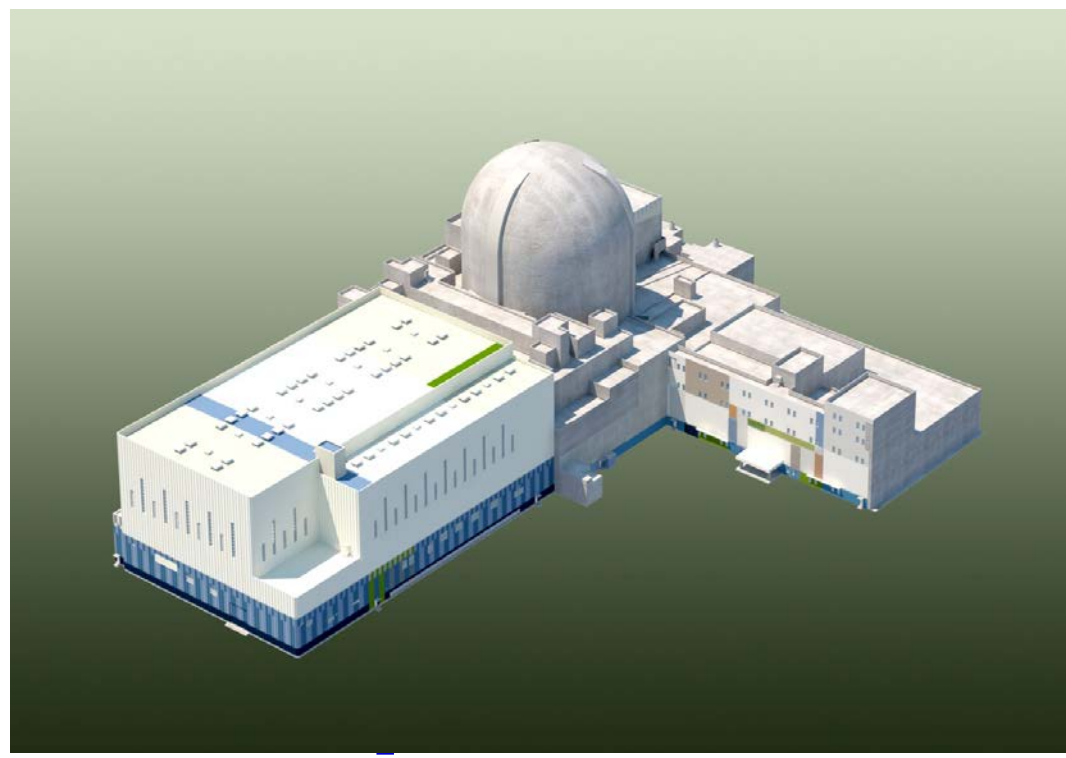
# Summary

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- **Per NRC feedback:**
  - **DC Chapter 17.4 has been entirely re-written**
  - **Implementing procedure revisions are underway**
  - **Programmatic changes are underway**

# APR1400 DCA

## Chapter 17.6: Maintenance Rule Program



**KEPCO/KHNP**  
**April 19-20, 2017**

ACRS Meeting (April 19~20, 2017)

# Overview

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- Maintenance Rule program requirements
- KHNP plan

# Maintenance Rule Requirements

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- Delineated in SRP 17.6, Rev. 2 (see also 10 CFR 50.65)
- Ensure maintenance is “effective”
  - Identify risk significant SSCs and functions
  - Establish performance criteria
  - Implement corrective actions when required to restore performance



# KHNP Strategy

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- **Utilize the Reliability Assurance Program (RAP) as the precursor program**
  - Identifies risk significant SSCs and functions during the design stage
  - Update list once site-specific model is available
  - RAP is explicitly cited as the Maintenance Rule predecessor in SRP 17.4
  
- **Utilize the Reliability Assurance Program (RAP) as the precursor program**
  - NUMARC 93-01 was reviewed when developing the RAP
  - All RAP SSCs will be classified as having “high safety significance” by the Maintenance Rule program
  - The RAP expert panel considers the 93-01 and SRP 17.6 scoping criteria when evaluating components not modeled by PRA

# Summary

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- **KHNP is working to develop a RAP that will provide effective input into the Maintenance Rule**
- **RAP details will be tailored to align with Maintenance Rule requirements**
- **Detailed procedures and implementation will be the responsibility of the COL applicant**



# **Presentation to the ACRS Subcommittee**

**APR1400 Design Certification Application Review**

**Safety Evaluation with Open Items**

**Chapter 17: QUALITY ASSURANCE AND RELIABILITY ASSURANCE**

April 19-20 , 2017

# **Chapter 17: QUALITY ASSURANCE AND RELIABILITY ASSURANCE**



## **Technical Staff Presenters and Staff Review Team**

- **Aaron Armstrong (DCIP/QVIB)**
  - ♦ **Sections 17.0, 17.1, 17.2, 17.3 and 17.5**
- **Odunayo Ayegbusi (DSRA/SPRA)**
  - ♦ **Sections 17.0, 17.4 and 17.6**
- **Project Managers**
  - ♦ **Jeff Ciocco – Lead Project Manager (DNRL/LB2)**
  - ♦ **Tarun Roy– Chapter Project Manager (DNRL/LB2)**

# **Chapter 17: QUALITY ASSURANCE AND RELIABILITY ASSURANCE**



- 17.0 Quality Assurance and Reliability Assurance
- 17.1 Quality Assurance during the Design Certification Phase
- 17.2 Quality Assurance during the Operations Phase
- 17.3 Quality Assurance Program Description
- 17.4 Reliability Assurance Program
- 17.5 Quality Assurance Program Description – Design Certification
- 17.6 Maintenance Rule

## Quality Assurance



- The quality assurance (QA) program is described in Sections 17.1, 17.2, 17.3, and 17.5
- All regulatory requirements of Appendix B to 10 CFR Part 50 have been satisfied
- The QA Program Description (QAPD) Topical Report is approved and will provide the QA requirements for Sections 17.1, 17.2, 17.3, and 17.5
- The only remaining issue is conducting the QA implementation inspection (post-docketing QA program inspection).

## **Reliability Assurance Program**

- Reviewed the D-RAP ITAAC and compared D-RAP List with PRA results
- We find the RAP program is insufficient in:
  - ◆ Program description and implementation
  - ◆ Structures, Systems, and Components selection
  - ◆ Expert panel member requirements
- D-RAP list review is ongoing and pending resolution
- We will complete the review once the RAP program is in accordance with SRP 17.4

## **Maintenance Rule**

- A COL action item was included to have COL applicants develop a maintenance rule program
- The DC applicant is not required to develop a maintenance rule program for its application
- The staff concluded that the APR1400 DCD Maintenance Rule section and COL action item are acceptable