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Part 21 (PAR)		Event #	47123
Rep Org: EMERSON PROCESS MANAGEMEN Supplier: FISHER CONTROLS INTERNATIONA	L Eve	on Date / Time: 08/04/2011 12: ent Date / Time: 08/04/2011 st Modification: 09/07/2011	18 (EDT) (CDT)
Region: 3 City: MARSHALLTOWN County: State: IA	Docket #: Agreement State: License #:	Yes	
NRC Notified by: BILL FITZGERALD HQ Ops Officer: CHARLES TEAL Emergency Class: NON EMERGENCY 10 CFR Section: 21.21 UNSPECIFIED PARAGRAPH	Notifications:	RONALD BELLAMY BINOY DESAI RICHARD SKOKOWSKI BOB HAGAR PART 21 GROUP	R1DO R2DO R3DO R4DO EMAIL

PART 21 - POSSIBLE WELD ROD CERTIFICATION ISSUES

"On March 3, 2011, an audit of one of Fisher Control's suppliers determined that weld rod certified by an ISO process (instead of ASME) might have been used for weld repair of castings intended for nuclear service. Fisher and the supplier are in the process of reviewing all orders affected by this issue and have yet to find any that used the subject non-confirming material

"Fisher expects to complete this evaluation by August 26, 2011. At this time, if the review determines that a failure to comply condition exits, Fisher will issue notification per the requirements of 10 CFR 21.21(b)."

*** UPDATE AT 1300 EDT ON 9/7/11 FROM FITZGERALD VIA FACSIMILE TO HUFFMAN ***

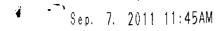
"Fisher Controls is providing this final notification per the requirements of 10CFR21.21(a).

"On August 3, 2011, Fisher provided an interim report concerning an audit of one of Fisher Control's suppliers and the determination that weld rod certified by an ISO process (instead of ASME) might have been used for weld repair of castings intended for nuclear service.

"Fisher and the supplier have completed the process of reviewing all orders affected by this issue and did not find any orders that used the subject non-conforming material.

"Therefore, Fisher will not issue a notification per the requirements of 10CFR21.21(b), because the review determined that a failure to comply condition does not exist."

Notified the NRC Part 21 Group and all NRC Regional RDOs via e-mail.







Facsimile

301 South First Ave Marshalltown, IA 50158 T 641-754-2688 F

To: NRC - Vernon Hodge

Fax: 301-816-5151 Bill Fitzgerald From: VP Nuclear Business Unit

Date: 9/7/2011

Pages: 2 (incl cover) Sep. 7. 2011 11:45AM

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August 23, 2011

United States Nuclear Regulatory Commission Document Control Desk Washington, DC 20555-0001

Subject: Possible Foundry Welding Repair Issues Final Notification

Fisher Controls is providing this final notification per the requirements of 10CFR21.21(a).

On August 3, 2011, Fisher provided an interim report concerning an audit of one of Fisher Control's suppliers and the determination that weld rod certified by an ISO process (instead of ASME) might have been used for weld repair of castings intended for nuclear service.

Fisher and the supplier have completed the process of reviewing all orders affected by this issue and did not find any orders that used the subject non-conforming material.

Therefore, Fisher will not issue a notification per the requirements of 10CFR21.21(b), because the review determined that a failure to comply condition does not exist.

Regards,

Bill Fitzgerald Vice President, Nuclear Business Unit Emerson Process Management, Fisher Valve Division

Reference: NRC Event# 47123

