• /* 01/24/2011

U.S. Nuclear Regulatory Commission Operations Center Event Report

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Part 21 (PAR)				Event	#	46568
		VBA NUCLEAR SITE RICAL POWER SYSTEMS	E	ation Date / Time: 01/ event Date / Time: 06/ ast Modification: 01/	05/2010	18:11	(EST) (EST)
Region: City: County: State:	YORK		:# Docket Agreement State License	Yes			
HQ Ops Emergenc 10 CFR S	Officer: y Class: Section:	GARY BURGESS VINCE KLCO NON EMERGENCY UNSPECIFIED PARAGRAF		 MARVIN SYKES Part 21 GRP by en 	nail		R2DO
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POTENTIAL PART 21 - BUS DISCONNECT STAB ASSEMBLY - 600V ESSENTIAL MOTOR CONTROL CENTERS

"During 2004, 2006 and 2010, Duke Energy Corporation (Duke) ordered spare parts for the 600V Essential Auxiliary Power System (EPE) motor control center, installed at the McGuire and Catawba Nuclear Stations. The spare parts were ordered under Purchase Orders 15488,38585, 132512 and 134626 from Electrical Power Systems, Inc. (EPSI). The specific part is a NEMA Size 1 stab (disconnect) assembly for connecting motor control center feeder circuits to the motor control center main bus. The McGuire and Catawba motor control centers were manufactured by Nelson Electric in Tulsa, OK. Spare stab assemblies were needed for QA-1 applications but they were no longer available to purchase from an approved vendor. The parts were evaluated and approved for Commercial Grade procurement.

"When the stab assemblies were received they were dedicated on site at Duke for Commercial Grade application at McGuire and also at Catawba. Inspection of the parts and application of the commercial grade process did not identify that the parts were not manufactured to the specifications used in the commercial grade evaluation process. The manufacturer, who was different from the original parts manufacturer, had revised the detail drawing of the stab assembly. The revised drawing allowed a different method for soldering the lead wire to the stab. During parts dedication, the new stab assemblies passed basic electrical checks, but there was no visual inspection of the soldering because the connections had been inserted into the stab assembly molding.

"Catawba Unit 1 experienced a failure of the Jacket Water Keep Warm Pump Motor circuit for Diesel Generator (D/G) 1B on June 05, 2010 due to failure of the soldered connection on a stab assembly that had just been installed. The pump motor is QA Condition 1 and it is powered from a QA Condition 1 motor control center. The failure of the Catawba Unit 1 D/G Keep Warm Pump Motor was not significant from a plant risk standpoint.

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Part 21 (PAR)

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"Of the 21 spare stab assemblies purchased and dedicated for use at Catawba and McGuire, only one was placed in service. That stab assembly was installed at Catawba on 6/3/2010 and failed on 6/5/2010. The remaining suspect stab assemblies at Catawba and McGuire were put on HOLD shortly after this failure. Other than the failed Catawba stab assembly, no other suspect stab assemblies were placed in service in the past or currently at McGuire or Catawba Nuclear Stations. None of these dedicated stab assemblies were sold or transferred to another nuclear utility. Following the failure of the stab assembly at Catawba, stab assemblies were tested, a failure investigation was performed, design information was requested from the vendor and the commercial grade program implications were investigated. It was not until January 2011 that the issue was determined to be reportable per 10 CFR Part 21."

The licensee provided courtesy notifications to the North Carolina and South Carolina Warning Points and York, Gaston and Mecklenburg County agencies.

The licensee has notified the NRC Resident Inspector.

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Enclosure 4.11 Event Notification Report

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STATE: "THIS IS THE CATAWBA NUCLEAR SITE IN	NRC REG	ION 2 MAKI	NG AN E	ENT NOTIFICATION R	epór1	"' EN #
NOTIFICATION TIME/DATE	UNIT 1+2-	CALLER'S		CALLBACK TELEPHO ENS <u>1-803-831-3920</u> or <u>1-803-831-2674</u>	(C/R)	NRC OPERATIONS OFFICER CONTACTED
NRC OPERATION TELEPHONE NUMBER: PRIMARY		DUCT				1-0550 or 1-800-449-3694
[2nd] 1-301-415-0550; and [3rd] 1-301-415-0553	1-501-0	10-5100 01 1-		_		
EVENT TIME & ZONE		EVENT	G-I P	WER/MODE BEFORE	A-2.	4-1 POWER/MODE AFTER 4.2
(time) (zone)	DATE 100% 100%			, (0070)	1	100% 100%0 MODEI MODEI
IMMEDIATE	4-HI			10CFR72,75(b)ISFSI		8-HR NON-EMERGENCY 10CFR72.75(c) ISFSI
EVENT CLASSIFICATION (GE, SAE, ALERT,		1) TS Deviat	ion for ISI	FSI		(1) Defect in ISFSI SSC
NOUE) 50.72 or 72.75 (ISFSI)		2) Offsite No	tification	for ISFSI		(2) ISFSI Confinement System
PHYSICAL PROTECTION OF FLANT OR						(3) Offsite medical (ISFSI)
MATERIALS	8-H	R NON-EM	ERGENC	Y 10 CFR 50.72(b)(2)		
TRANSPORTATION (10 CFR 20)		(ii)(A) Deg	raded Con	dition		24-HOUR NON-EMERGENCY ISFSI
MATERIAL/EXPOSURE (10 CFR 20)			nalyzed C			Radiological Exposure 10CFR20.2202
				Actuation		Fitness For Duty 10CFR26.73
1-HR NON-EMERGENCY 10CFR50,72(b)(1)			S/D Capa	· · · · · · · · · · · · · · · · · · ·		Operating License Deviation
TS Deviation pursuant to 10CFR50.54(x)		(v)(B) RHI	Capabili کې	ly		
Accidental Criticality or Loss/Theft of Material		(v)(C) Con	uol of Ra	Jiological	\Box	24-HOUR NON-EMERGENCY ISFSI
		(v)(D) Acc	ident Miti	gation		ISFSI Lost Safety Function 72.75(d)(1)
4-HR NON-EMERGENCY 10CFR50.72(b)(2)		(xii) Öffs	ite Mcdic	al		
(i) TS Required S/D		(xiii) Lost	ENS			30 DAY NON EMERGENCY
(iv)(A) ECCS Discharge to RCS		(xiii) Lost	Emergen	cy Assessment		10CFR20.2201
(iv)(B) RPS Actuation when Rx is critical		(xiii) Lost	Offsite C	ommunications		Theft, Lost or Missing Material
(xi) Offsite Notification		(xiii) Eme	rgency Si	ren Inoperable		
NOTIFICATION OF PO	TEN	TIAL	PAR	T 21 1530e		60-IJAY OPTIONAL 10CFR50.730s)(1) Iavalid Specified System Actuation OTHER UNSPECIFIED
						REQUIREMENT (IDENTIFY) Retraction
EVENT DESCRIPTION (Include: Systems affected, a	ctuations &	their initiatir	g signals.	causes, effect of event on	olant, a	
	ION SIGN		<u>(1)</u> (1)		<u>, pressa</u>	
NA REACTOR TRIP					,	
				SEE ATT	ACH	IED SHEETS
NA ESF ACTUATION						
NLA ECCS ACTUATION						
NA_ SIFLOW		•				
NA LCO		-				
SYSTEM 600 VOLT ESSENTIAL	MATO	e chut	rold	LENTERS		
COMPONENT BUS DISCONNES			225	~ ~ Y		
CAUSE: K MECHANICALEL	ECTRICA	í.				
PERSONNEL ERROR O	THER					
				. (Continu	e on Enclosure 4.11 page 2 of 2 if necessary.
NOTIFICATIONS YES NO	11	VILL BE		IG UNUSUAL OR NOT L		
NRC RESIDENT		'	HUN I LITUN	IG UNUŞUAL ÜK NÜT L	JUDCK	(Explain above)
STATE(5) NC	—— -			SYSTEMS FUNCTION	ΟY	
STATE(5) NC	ļ		AS REQU		1	(Explain above)
LOCAL York County	— T.	1	MODE OF	OPERATION UNTIL		MATEL
Gaston County	_ }		CORREC	TED:	REST	ART DATE
Mccklenburg County OTHER GOV AGENCIES	<u> </u>]	
MEDIA/PRESS RELEASE	_ 			NIA	; .	N/A

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Enclosure 4.11

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Event Notification Report

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RADIOLOGICAL RELEASI		HECK OR FILL IN	APPLICABLE IT	MS (soc	cific detai	s/explanations should	be covered	in event description)	
LIQUID RELEASE		SEOUS RELEASE				PLANNED RELEA		ONGOING	TERMINATED
MONITORED		MONITORED	OFFSITE R			T.S. EXCEEDED		RM ALARMS	AREAS
PERSONNEL EXPOS	L L	ONTAMINATED	OFFSITE P	ROTECT		IONS RECOMMEND	ED	State release path	EVACUATED
						·····			in deseription
NOTE: Contact Radiation	on is due a	and the information	is not available, ma	<u>informati</u> <u>irk "Not A</u>	uon. Available''	and complete the noti	fication.		
	Release	s Rate (Cl/sec)	% T.S. LIMIT	H00 (CUIDE	Total Activity	(CI)	% T.S. LIMIT	HOO GUIDE
Noble Gas					Ci/sec				1000 C1
lodine	<u> </u>				Ci/scc				0.01 Cl
Particulate					Ci/sec			<u></u>	1 mCl
Liquid (excluding tritium & dissolved noble gases)				10 40	Cl/min				0.1 Cl
Liquid (tritium)				0.2 C	:Vmin				5 C1
Total Activity									
CIRCLE RAD MONITORS IN ALARM		PLANT STACK (EMIF 35, 36, 37) CONDENS AIR EJECT (EMF 33	ER/ OR		N STEAM LINE -EMF 26.27,28,29 EMF 10, 11, 12,13)	ŞÇ	(EMF 34)	OTHER
RAD MONITOR READING	5	<u>-</u>		·····	<u>UNI<u>1</u>2-</u>	EMIP 10, 11, 12, 13)			+
ALARM SETPOINTS: TRIF		<u> </u>		··				······································	+
% T.S. LIMIT (If applicable)		NOT APPLICABL	E NOT APPLIC	ABLE	NOT	APPLICABLE	NO	TAPPLICABLE	
									<u> </u>
RCS OR SG TUBE LEAKS:	СНБ	CK OR FILL IN AP	PLICABLE TTEMS	(specific	details/e	xplanations should be	covered in e	Vent (lescription)	
LOCATION OF THE LEAK	. (e.g. \$G#	, valve, pipe, etc.):	······						
LEAK RATE: gpm/gpd			T.S. LIMITS E	KCEEDEI	D:	SUDDEN OR LON	IG TERM L	EVELOPMENT	
LEAK START DATE		TIME	- <u> </u>		CO CO	OLANT ACTIVITY(L	ast Sample)	PRIMARY	
					P				
_]			_	
LIST OF SAFETY RELATE	DEQUP	MENT NOT OPER	ATIONAL:						
				NON	4E		•		
		EVE		NON I (Continu	_	Enclosure 4.11 Page 1	of 2)		
		EVE		<u> </u>	_	Enclosure 4.11 Page 1	of 2)		
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APPROVED BY:	WC7	ATTACH	ADDITIONAL IN		jed from k			21 <u>24</u> <u>J</u> n dd yy	

Reportability Determination Pursuant to 10 CFR Part 21

Bus Disconnect Stab Assembly – 600V Essential Motor Control Centers Problem Investigation Report PIP G-10-1494

During 2004, 2006 and 2010, Duke Energy Corporation (Duke) ordered spare parts for the 600V Essential Auxiliary Power System (EPE) motor control centers installed at the McGuire and Catawba Nuclear Stations. The spare parts were ordered under Purchase Orders 15488, 38585, 132512 and 134626 from Electrical Power Systems, Inc. (EPSI). The specific part is a NEMA Size I stab (disconnect) assembly for connecting motor control center feeder circuits to the motor control center main bus. The McGuire and Catawba motor control centers were manufactured by Nelson Electric in Tulsa, OK. Spare stab assemblies were needed for QA-1 applications but they were no longer available to purchase from an approved vendor. The parts were evaluated and approved for Commercial Grade procurement.

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