CONTRACTOR REPORT

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Investigation of Fire Stop Test Parameters Final Report

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INVESTIGATION OF FIRE STOP TEST PARAMETERS FINAL REPORT

September 1981

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ABSTRACT

An experimental investigation was performed to determine the effects of pressure differential, fire exposure conditions and sample construction on the performance of fire stops used to seal electric cable and conduit penetrations through concrete fire barriers. Experiments were conducted using a differential pressure of -12 to +125 Pa, various sample constructions and two fire exposure conditions. Results indicate that the effect of pressure differential is not significant for those fire-stop materials which do not have cracks or other through openings that allow passage of gases during fire exposure. However, if the material allows passage for gases through cracks or other holes, such as those left open after a cable pull, the pressure differential affects fire stop performance. Effects of the size of the opening; size, location and type of the penetrating items installed through the opening; and severity of fire exposure on the performance of fire stops are demonstrated.

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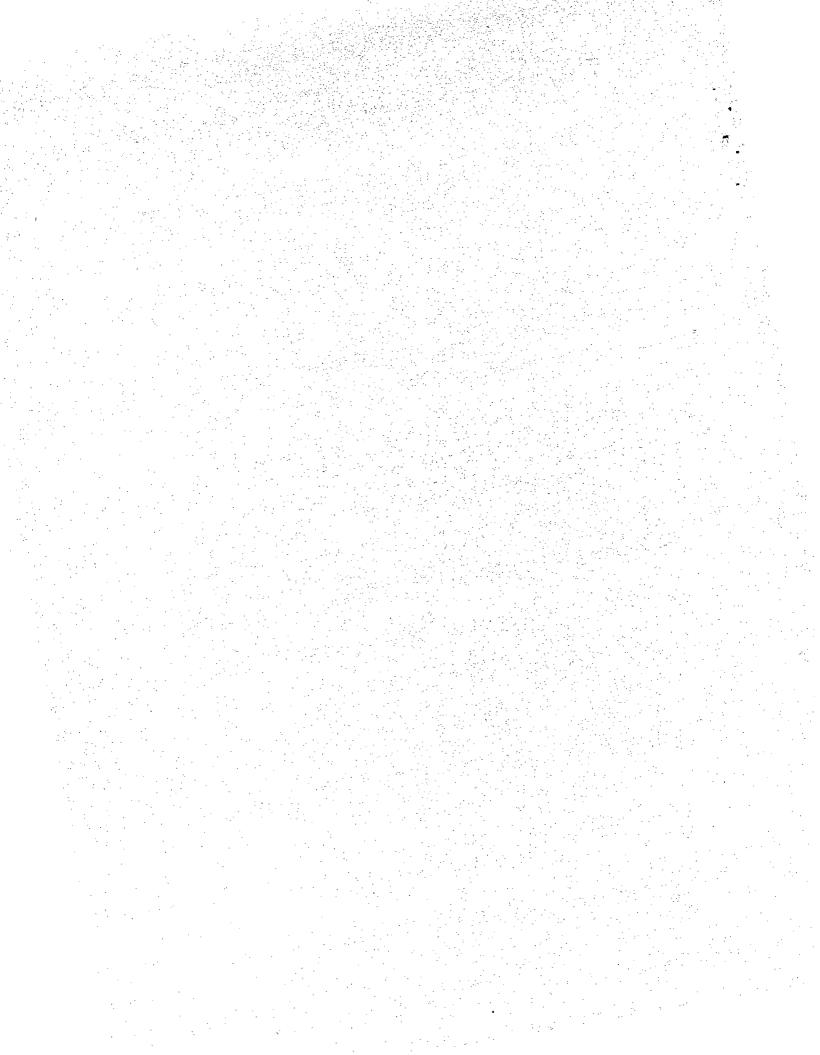


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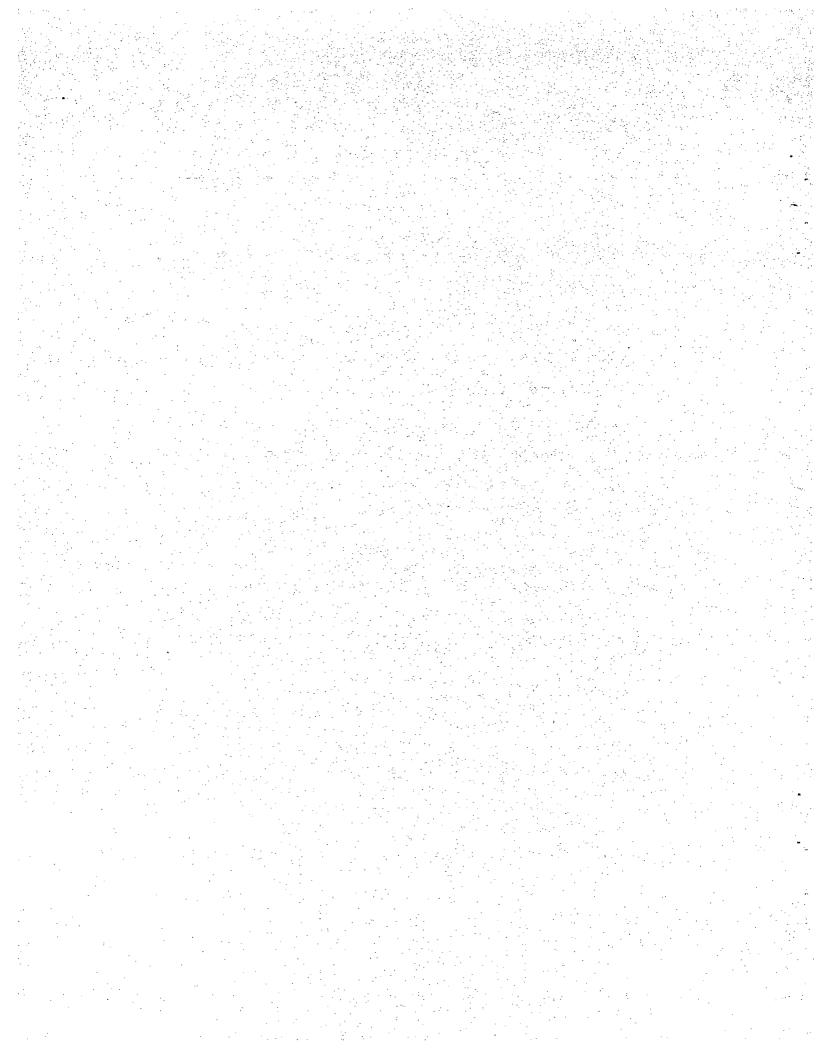
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This investigation is part of the Fire Research Program of the U.S. Nuclear Regulatory Commission (NRC). This program was established as a result of the Browns Ferry fire and the recommendations made in NUREG-0050.¹ The objective of this program is to obtain data to confirm or modify the current regulatory guides and standards for fire protection and to determine the adequacy of generic designs and materials with respect to fire safety.² This program consists of eight elements which encompass a broad range of fire protection concerns in light water reactor (LWR) power plants. A part of one element of this program is to obtain information on test parameters used to evaluate fire stops. This investigation sponsored by Sandia Laboratories, provides a limited assessment of several of these test parameters.

All the fire experiments were conducted at UL's Fire Protection Department in Northbrook, Illinois. The author acknowledges the assistance of Thomas Plens in constructing, instrumenting and conducting these experiments; Sandi Hansen in obtaining computer generated graphics of the data; and R. Parks and W. Christian in preparing the text.

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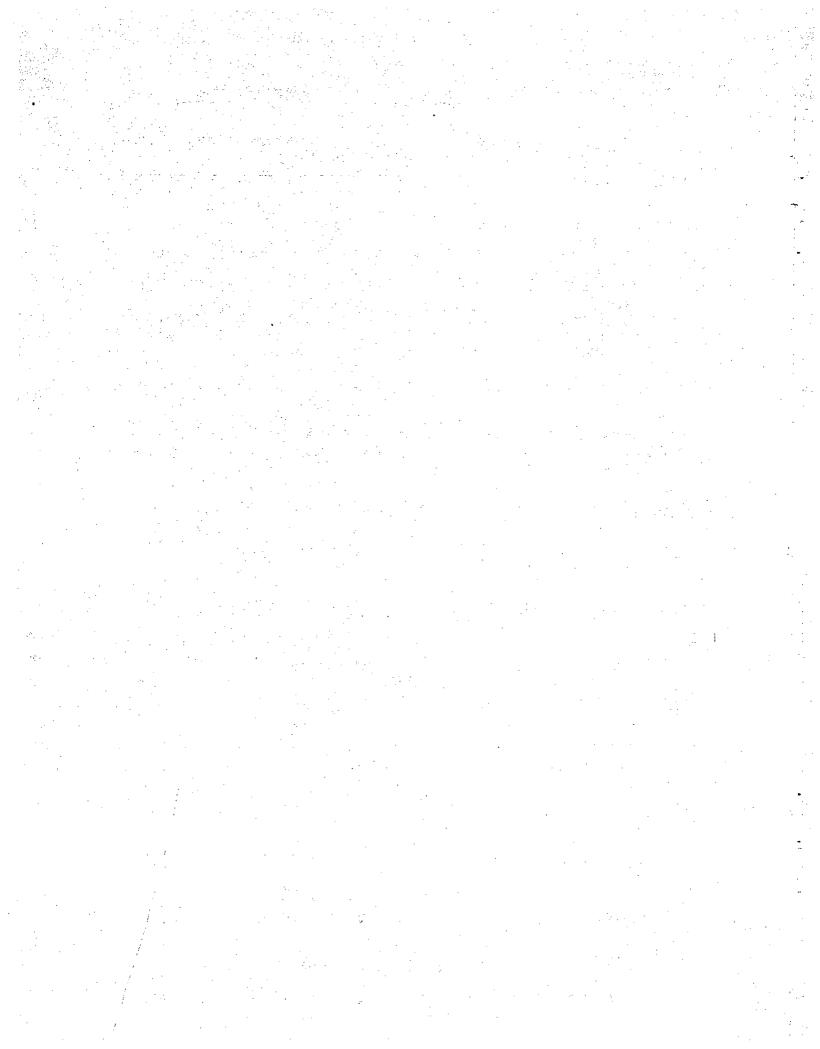
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INVESTIGATION OF FIRE STOP TEST PARAMETERS

1. Introduction

Fire stops installed in nuclear power plants are generally qualified by testing in accordance with IEEE 634-1978.³ This Standard prescribes the test procedure and method to evaluate results. The test procedure consists of subjecting the fire stop sample to a fire exposure in accordance with Standard ASTM El19.⁴ Immediately after fire exposure, the sample is subjected to a water spray (hose stream test). Fire stops are acceptable if they withstand the fire test without passage of flame or gases hot enough to ignite cable on the non-fire side, and if they limit the temperature on the non-fire side to less than 700 F. Additionally, the sample must withstand the hose stream test without developing an opening which allows the passage of a water stream.

Although pressure differentials (the pressure at one side of the fire stop with respect to the other side) exist at various areas in the plant under normal operation, the IEEE 634 test method does not require a specific pressure differential to be applied during the test. The Standard recognizes this aspect, but does not address it.

Also, according to IEEE 634, sample selection for testing is to be representative of the fire stop installed in the field. In order to facilitate the selection, suggested guidelines are given for size of opening and types and sizes of cables but, data substantiating the selection is not given. The effects of varying the sample construction by changing its size, number of cables and location of cables is not known.

This investigation was conducted to develop information on the effect changes in pressure differential and sample construction have on the performance of the fire stop. Additionally, the effect of subjecting the fire stops to a fire exposure less severe in temperature than the ASTM Ell9 exposure was also investigated.

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2.1 General

This investigation consisted of conducting 50 small-scale fire experiments using several types of fire stop samples. A summary of the experiments conducted is shown in Table 1. These experiments were organized into twenty-one groups to facilitate comparison of results. Within each group, the parameter under consideration was varied with the sample and test procedure held constant.

Each sample was subjected to the prescribed fire exposure until either flaming occurred on the unexposed side or until the appropriate information was obtained. During each experiment, temperatures of the unexposed surface and visual observations of physical performance were recorded. For some experiments, temperatures within the fire stop material were recorded for supplemental information.

2.2 Samples

All fire stops were installed in 6 in. (150 mm)⁺ thick concrete floor slabs. Openings in all but three slabs were either circular 6 in. (150 mm) in diameter or 12 in. (310 mm) square. The remaining slabs had circular openings of 2 in. (51 mm), 9 in. (230 mm) and 13 in. (330 mm) in diameter.

The fire stop materials used were silicone foam, silicone elastomer, and a fire stop device. These are representative of materials currently used in nuclear power plants. The silicone foam and silicone elastomer were two-component materials which vulcanized at room temperature (RTV). These materials which were mixed, poured into the openings, and cured in accordance with the manufacturer's installation instructions. The nominal free rise densities were 30 pcf (0.48 Mg/m^3) and 90 pcf (1.42 Mg/m^3) for the silicone foam and silicone elastomer, respectively. However, the device was constructed from several separate components of steel plates, intumescent material, and a neoprene gasket. The device was installed by friction fit from the compression of the neoprene material in accordance with the manufacturer's installation instructions.

+ - Equivalent SI units included in parenthesis may only be approximate.

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Various types of penetrating items were used in the construction of the fire stop samples. The penetrating items included cables, cable trays, conduits, and pipes. Details of these items are presented in Appendix A.

Samples were constructed with the penetrating items protruding about 12 in. (300 mm) below the exposed surface and 36 in. (910 mm) above the unexposed surface. When cable trays were used the penetrating items were fastened to them on the unexposed side for support.

These samples were designed to facilitate performance measurement so as to provide an increased data base upon which the evaluation of changes in parameters could be made. It should not be misconstrued that the samples were designed to obtain a 3 hr fire rating which is required for field installed fire stops as specified in Appendix R of 10CFR Part 50. A summary description of the various experimental samples is shown in Tables 2-8. Examples of the appearance of the fire stop samples prior to test are shown in Figures 1 and 2.

2.3 Apparatus

2.3.1 Furnace

The small scale floor furnace (Fig. 3) of Underwriters Laboratories Inc. was used in these experiments.

2.3.2 Enclosure

In some experiments, to obtain the desired pressure differential, an enclosure was placed on the unexposed side of the sample, and the air pressure within the enclosure either increased or decreased as needed. The general construction of the enclosure was as shown in Fig. 4. Air flowed continuously through the enclosure through the ports. The inlet and exhaust ports were adjusted to provide the desired pressure control. Flow through the ports was diverted toward the walls of the enclosure away from the sample and penetrating items.

2.3.3 Instrumentation

Type K Chromel-Alumel thermocouples were used for all temperature measurements of the unexposed surface of the fire stop materials and of the material interior for some samples. All thermocouples on the unexposed surface were covered by a 0.75 in. (19 mm) by 0.75 in. (19 mm) by 0.16 in. (4 mm) thick asbestos pad. Pressure was measured with probes connected to either a manometer or an electronic barometer.

2.4 Method

Summaries of the experiments are shown in Tables 9-16. Except in three experiments, the samples were subjected to a fire exposure with the furnace temperatures controlled in accordance with the standard temperature-time curve specified in ASTM Ell9 (shown in Figure 5). In the remaining experiments, the furnace temperatures were controlled in accordance with the other less severe temperature-time curve also shown in Figure 5. The pressure differential between the exposed surface and unexposed surface was measured and controlled to the desired pressure for each experiment. Positive pressure differential was obtained by having a greater pressure at the exposed surface of the fire stop with respect to the unexposed surface. A negative pressure differential was obtained by having a greater pressure at the unexposed surface of the fire stop with respect to the exposed surface. Experiments were conducted until flaming occurred on the unexposed side or until the appropriate information was obtained.

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3.1 General

The results of all the experiments are included in Appendix C. The temperatures on the unexposed surface of the fire stop material were plotted versus time for each experiment and are shown in Figures Cl-C65. The experiment duration and the time at which flaming occurred on the unexposed side are shown in Tables Cl-C3.

The effect of each parameter was considered separately. In order to determine the effect of changes in each parameter, results of applicable experiments were compared (see Table 1 for groups of applicable experiments). The primary means of assessing results was to compare the appropriate unexposed surface temperatures. If a comparison could not be obtained due to minor changes in temperature during the experiment, or if supplemental data was desired, a comparison of time to flaming was conducted. Also in evaluating pressure differential, sample construction - cable type, and sample construction opening size, a comparison of visual observations was conducted.

3.2 Effect Of Pressure Differential

Results indicated that for those materials which remained integral during the test and did not allow a path for gas flow, the effect of changes in pressure differential was not significant.

In tests with a positive pressure differential between 0.01 and 0.50 in H_{20} (2 and 125 Pa), no significant change was observed in the transmission of heat through the material, in the time at which flaming occurred, or in the formation of cracks in the decomposing material. The rate of heat transmission through the silicone foam and silicone elastomer materials can be seen by the rate at which a specific temperature propagates through the material. The propagation rate of the 725 F (285 C) temperature was selected for comparison since it also represents the approximate front of the char layer. As shown in Fig. 6, the rate at which this temperature propagated through the material was not significantly affected by changes in the positive pressure differential. For the device the propagation rate of 300 F (149 C) temperature was arbitrarily selected for comparison since a specific temperature associated with the degradation of the material was not readily obtainable. Fig. 7 shows that the propagation rate of the 300 F (149 C)temperature also was not significantly affected by the pressure differential.

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The time at which flaming occurred on the unexposed side was not affected by changes in positive pressure differential. The times at which flaming occurred for the experiments with silicone foam are shown in Table 16. It ranged from 110 min to 116 min. This is considered within the normal range of repeatability for failure times (for structural integrity) of fire resistant assemblies. During the conduct of all the experiments for the silicone elastomer and device in Groups 3 through 6, flaming did not occur on the unexposed side.

The formation of cracks in the decomposing material was not affected by changes in the positive pressure differential. In all experiments which produced flaming failure, propagation of a crack through the material was rapid, usually occurring within 5 min. after crack formation. Collapse of the material occurred immediately after the crack propagated through the material and ignition of the unexposed surface was almost instantaneous. Because of this, flame passage through the crack was not a significant factor in the ignition process.

Testing with a negative pressure differential did not significantly affect the performance of the silicone foam material installed without through openings. One experiment was conducted at a negative pressure differential of 0.05 in H₂O (12 Pa) while a similar sample was tested at a positive pressure differential of 0.01 in H₂O (2 Pa). The time of failure was essentially the same (154 min for -0.05 in H₂O (-12 Pa) and 153 min for 0.01 in H₂O (2 Pa)). However, the failure mode was different for these experiments. For the positive pressure differential experiment, the material cracked, collapsed, and the unexposed surface of the material ignited. In the negative pressure differential experiment the material cracked, collapsed, and the cable ignited.

Testing with a positive pressure differential affected the performance of the silicone elastomer material installed with through openings. Two experiments were conducted with two nominal 0.50 in. (12 mm) diameter holes in the silicone elastomer material created by pulling cables from the bundle after the material had been installed. One experiment was conducted at 0.015 in H_{20} (3 Pa) pressure differential, while the other experiment was conducted at -0.05 in H₂O (-12 Pa). During the positive pressure experiment smoke and hot gases issued through the holes. However, the gases were sufficiently cooled that flames from the fire side did not issue through the holes. After 15 min, the hot gases were melting the cable material surrounding the holes. The smoke and gases issuing from the holes was rich in unburned fuel and could be ignited by a small flame source such as a During the negative pressure experiment, smoke and match. hot gases were not observed issuing through the holes. However, after 27 mins, the radiant heat from the furnace began to melt the cable material surrounding the holes which produced smoking on the unexposed side.

3.3 Effect Of Fire Exposure

Three experiments were conducted with a fire less severe in temperature than the standard temperature-time curve specified in ASTM Ell9. As expected, temperatures on the unexposed side of the samples for these experiments were lower than for comparable samples subjected to a ASTM Ell9 fire exposure (Figs. 8 and 9). Consequentially, the time to failure increased for the samples exposed to the less severe fire. For example, failure occurred at 153 mins for Experiment P7 while it occurred at 177 mins for Experiment FC1.

3.4 Effect Of Changes In Sample

Changes in sample construction investigated were conductor type and size, cable type, conduit or pipe type and size, cable loading, and opening size. Results indicate that changes in fire stop construction can effect the performance.

Changes in conductor type (copper vs. aluminum) affected unexposed surface temperatures of the fire stop material near the conductor (Fig. 10). The temperature rise near the copper 300 MCM cable was greater than at the aluminum 300 MCM cable. Increasing the conductor size also resulted in increased temperature on the unexposed surface of the fire stop material near the conductor as shown in Fig. 11.

The physical performance of different cable jacket/insulation types was compared. It was observed that during each experiment, the temperature of the cable gradually increased for about the first 4 in. (100 mm) above the base of the cable on the unexposed side of the fire stop. As the temperature increased, each cable jacket/insulation material reacted differently. For example, one cable jacket/insulation material melted quickly, dripped, and the molten material then coagulated into a mass on the surface. Another cable jacket/insulation material did not melt, but swelled and cracked near the base.

The size of pipe or conduit affected the temperature of the surrounding fire stop material as shown in Fig. 12. Based upon the temperature at the material-pipe interface, the temperature tended to be greater near the 3 in. pipe than at the smaller 1 in. pipe. The type of conduit, either steel or aluminum, also had an effect on the surrounding fire stop material temperature as shown in Fig. 13. The temperature at the material-pipe interface tended to be generally greater near the aluminum conduit than near the steel conduit. It was observed that increasing the number of cables penetrating the fire stop increased the temperature of the fire stop material near the cables as shown in Fig. 14. The temperature near a three layer bundle of cable was greater than the temperature near a one layer bundle of cable.

The size of the opening appeared to affect the structural integrity of the material. It was observed that for the larger openings 6 in. (152 mm), 9 in. (230 mm) and 12 in. (305 mm), the material tended to deflect downward at the center of the opening during fire exposure. The rate of deflection appeared to increase with increasing opening size. This downward deflection tended to affect the performance of the material by causing cracks along the periphery of the opening, which in turn decreased the structural integrity of the material.

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Recommendations

This report has provided only a limited, qualitative assessment of the effects due to changes in pressure differential, fire exposure, and sample construction. It is recommended that further study of these data be conducted to determine if other effects can be ascertained, if quantitative relationships can be derived, and to define further experimental data which may be needed.

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Parameter	Group	Experiments	Description
			같은 이 이 방법을 통입니 한 것을 가격하는 것을 것을 수 있다.
Pressure	1	P22, P19,	Pressure +2 to +125 Pa;
Differential		<u>P1, P3, P5</u>	silicone foam; cables
	2	P23, P20,	Pressure +2 to +125 Pa;
1		P2, P4, P6	silicone foam; no cables
	3	P9, P11	Pressure +2 and +125 Pa;
An an a	·		silicone elastomer; cables
	4	P10, P12	Pressure +2 and +125 Pa;
			silicone elastomer; no
		· · · · · · · · · · · · · · · · · · ·	cables
n an	5	P13, P15	Pressure +2 and +125 Pa;
			device; cables
11 - 14 - 14 - 14 - 14 - 14 - 14 - 14 -	6	P14, P16	Pressure +2 and +125 Pa;
			device; no cables
	7	P7, P8	Pressure +2 and -12 Pa;
			silicone foam; cables
	s. 8 ^{- 1} -	P21	Pressure +125 Pa; silicone
			foam with formed crack
	9	P17, P18	Pressure +3 and -12 Pa;
			silicone elastomer with
			two holes created by cable
			pull
Fire	10	FC1, FC2,	Silicone Foam - less severe
Exposure			temperature curve
		P7*	Silicone Foam - ASTM E119
			temperature curve
	11	FC3	Silicone Elastomer - less
			severe temperature curve
	· ·	CL1*	Silicone Elastomer - ASTM
		3	Ell9 temperature curve
· · ·	· · · · · ·		
Sample	12	CT1, CT3	300 MCM CU Cable
(Conductor		CT2, CT4	300 MCM AL Cable
Size & Type)	13	CS1	3C/12 AWG Cable - Silicone
			Elastomer
	1.1	CS2	7C/12 AWG Cable - Silicone
			Elastomer
	1 · ·	CT1*	300 MCM Cable - Silicone
			Elastomer
	!	<u> </u>	

 * - Experiment used for comparison with others in group

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Table 1 (Cont'd)

Parameter	Group	Experiments	Description
	14	CS3 CS4	3C/12 AWG Cable - Device 7C/12 AWG Cable - Device
		CT4*	300 MCM Cable - Device
Sample (Cable Type)	15	Tl	Cable Type A - Silicone Elastomer
	_*	Т2	Cable Type G - Silicone Elastomer
		T3	Cable Type H - Silicone Elastomer
		CS2*	Cable Type F - Silicone Elastomer
	16	<u>T4</u> CS4*	Cable Type A - Device Cable Type F - Device
Sample (Pipe)	17	PS1 PS2	1 in. Steel Pipe 3 in. Steel Pipe
Sample (Conduit)	18	CD1 CD2	l in. Steel Conduit l in. AL Conduit
	19	CD3 CD4	3 in. Steel Conduit 3 in. AL Conduit
Sample (Cable Loading)	20	CL1 CL2	<u>One Layer of Cables</u> Three Layers of Cables
Sample (Opening)	21	S1 S2 S3 S4	2 in. (51 mm) Opening 6 in. (152 mm) Opening 9 in. (230 mm) Opening 12 in. (300 mm) Opening

 * - Experiment used for comparison with others in group

Pressure Differential Samples

 Sample	Floor		Fire Stop MateriallabThickness,					Hole 2 Cable	
Reference			Type		• •			<u>Type</u> <u>N</u>	<u>o.</u>
100	I	5	SF	6.0	(150)	A	3	None	
101	I.	2	SR	6.0	(150)	A	3	None	ta s
102	I	2	D	3.75	(95)	А	3	None	

SF = Silicone Foam

SR = Silicone Elastomer

D = Fire Stop Device

= See Appendix A

			Fire S	top Material	
Sample <u>Reference</u>	Floor Type	Slab No.	Туре	Thickness, In. (mm)	Cable <u>Type</u> * <u>No.</u>
103	II	2	SF	6.0 (150)	B 1
103**	i II	1	SF	6.0 (150)	. B 1
103***	II	2	SR	2.5 (64)	B 31

Pressure Differential Samples

SF = Silicone Foam

SR = Silicone Elastomer

See Appendix A

Fire stop formed with a 0.38 in. (10 mm) wide by 9.5 in. (240 mm) long by 4 in. (100 mm) deep crack, as seen from the unexposed side, along one edge of the opening.

Fire stop formed with two holes caused by pulling cables out after material had cured. Cable tray used as raceway for the cable bundle.

-14-

Fire Exposure Samples

			Fire S	top Material		
Sample <u>Reference</u>	Floor Type	Slab No.	Туре	Thickness, In. (mm)	Cab] <u>Type</u> *	
104	II	2	SF	6.0 (150)	В	1
105	II	1	SR	4.0 (100)	A	11

SF = Silicone Foam

SR = Silicone Elastomer

* = See Appendix A

1.		•			- - -							
	No.		-		~- 1	-		-				¹
	Cable Type* No		ບ	œ	í.	B	A	H				
Hole 2 Material	Thickness, In. (mm)	•	(62)	(62)	(36)	(32)	(32)	(150)	: • •			
Hole 2 Stop Materia	Thic In.		3.75	3.75	3.75	3.75	3.75	6.0			•	
Fire	1 .		D	D	D	D	D	SR	÷,	•		
					. '			λ,		•		·
	No.			-	-1		-1	-1	. •	•		
	Cable Tvpe* No		່ ບ	ធ	Ľ۲	m	A	U				•
Hole l Material	Thickness, Th. (mm)		(150)	(150)	(150)	(150)	(150)	(150)			•	
			6.0	6.0	6.0	6.0	6.0	6.0	•		er	
Fire St			SR	SR	SR	SR	SR	SR			Silicone Elastom	Fire Stop Device
	Slab				1		٦	T			one E	Stop
	Floor Slab	24.1	н	н	H	Ħ	н	н			Silic	Fire
				•							H	#
·	Sample		106	107	108	109	110	111			SR	D

= See Appendix A

Conductors

-

Sample Constructions

Sample <u>Reference</u>	Floor Slab Type* No.		Penetratin Type	ng Items <u>No. Size</u> **		<u>Cable Per</u> Type	Item No.
112	II	1	Steel Pipe Steel Pipe	3 2	1 3	None None	
113	II	1	Steel Condui Steel Condui		1 3	A A	1 3
114	II	l	AL Conduit AL Conduit	3 2	1 3	A A	1 3

Sample Constructions - Penetrating Items

TABLE

6

Silicone elastomer, 4.0 in. (100 mm) thick, used as fire stop material.

* = See Appendix A

** = Trade Size (In.)

Sample Constructions - Cable Loading

-18-

· · ·					· · · · ·	Fire	Stop Material
Sample Referer		Floor Type*	Slab No.	Cab Type*		Туре	Thickness, In. (mm)
115	-	I	1	A	11	SR	4.0 (101)
116		I	. 1	A	33	SR	4.0 (101)

Cables installed in 6 in. wide cable tray.

SR = Silicone Elastomer

* = See Appendix A

Sample Constructions - Opening Sizes

-19-

25

			Fire	Stop Material
Sample		Slab Hole Diameter		Thickness,
Reference	Type*	No. Size In. (mm)	Type	<u>In. (mm)</u>
117	III	1 2 (51) and	SF	6.0 (150)
118	ту	6 (150) 1 9 (230)	SF	6.0 (150)
119	v	1 12 (300)	SF	6.0 (150)

All samples installed without cables.

SF = Silicone Foam

* = See Appendix A

۰.				· · · · · · · · · · · · · · · · · · ·	
Group No.	Experiment Identification	Sample <u>Reference</u>	Pressure In H2O (Pa)	General Description	
1	P22 P19 P1 P3 P5	100 100 100 100 100		Silicone foam with cables	
2	P23 P20 P2 P4 P6	100 100 100 100 100	+0.01 (+2) +0.05 (+12) +0.05 (+12) +0.25 (+62) +0.50 (+125)	Silicone foam without cables	
3	P9 P11	101 101		Silicone elastomer with cables	
4	P10 P12	101 101	+0.50 (+125) +0.01 (+2)	Silicone elastomer without cables	
5	P13 P15	102 102	+0.05 (+12) +0.50 (+125)	Device with cables	
6	P14 P16	102 102	+0.05 (+12) +0.50 (+125)	Device without cables	

Pressure Differential Experiments

-20-

Pressure Differential Experiments

Group No.	Experiment Identification	Sample Reference	Pressure In H2O (Pa)	General Description
7	P7 P8	103 103	+0.01 (+2) -0.05 (-12)	Silicone foam with cable
8	P21	103**	+0.50 (+125)	Silicone foam with formed crack
9	P17 P18	103*** 103***		Silicone elastomer with two holes created by cable pull

-21-

Fire Exposure Experiments

Group	Experiment	Sample	General
No.	Identification	<u>Reference</u>	Description
10	FC1	104	Silicone foam
	FC2	104	with cable
11	FC3	105	Silicone elastomer with cables

Experiments conducted with furnace temperature controlled as shown in Fig. 5.

-22-

	Sample Exp	eriments - Conduc	tor Type & Size
Group No.	Experiment Identification	· · · · · · · · · · · · · · · · · · ·	General Description
12	CT1 CT2 CT3 CT4	106 Device 107 Silico	ne elastomer - 300MCM Cu - 300MCM Cu ne elastomer - 300MCM AL - 300 MCM AL
13	CS1 CS2		ne elastomer - 3C/12 AWG ne elastomer - 7C/12 AWG
14	CS3 CS4		- 3C/12 AWG - 7C/12 AWG

Sample Experiments - Cable Type

Group <u>No.</u>	Experiment Identification	Sample <u>Reference</u>	General Description
	Tl	110	Silicone elastomer
15	Т2	111	Cable Type A Silicone elastomer Cable Type G
	T3	111 (12) 111	Silicone elastomer Cable Type H
16	Τ4	110	Device - Cable Type A
		-24-	
*		4 - 4 - 4 - 4 - 4 - 4 - 4 - 4 - 4 - 4 -	

-25

	Sample Experiments - Conduit or Pipe Type & Size						
Group	Experiment	Sample	General Description				
No.	Identification	<u>Reference</u>					
17	PS1	112	l in. steel pipe				
	PS2	112	3 in. steel pipe				
18	CD1	113	l in. steel conduit				
	CD ²	114	l in. AL conduit				
19	CD3	- 113	3 in. steel conduit				
	CD4	114	3 in. AL conduit				

Sample Experiments - Cable Loading

· ·	Group	Experiment Sample	
	No.	Identification Reference	<u><u>General Description</u></u>
•.	20	CL1 CL2 115 116	One layer of cables Three layers of cables

-26-

Identification	Reference	•		iption	
Experiment	Sample		Gen	eral	
	· · · · · · · · · · · · · · · · · · ·				

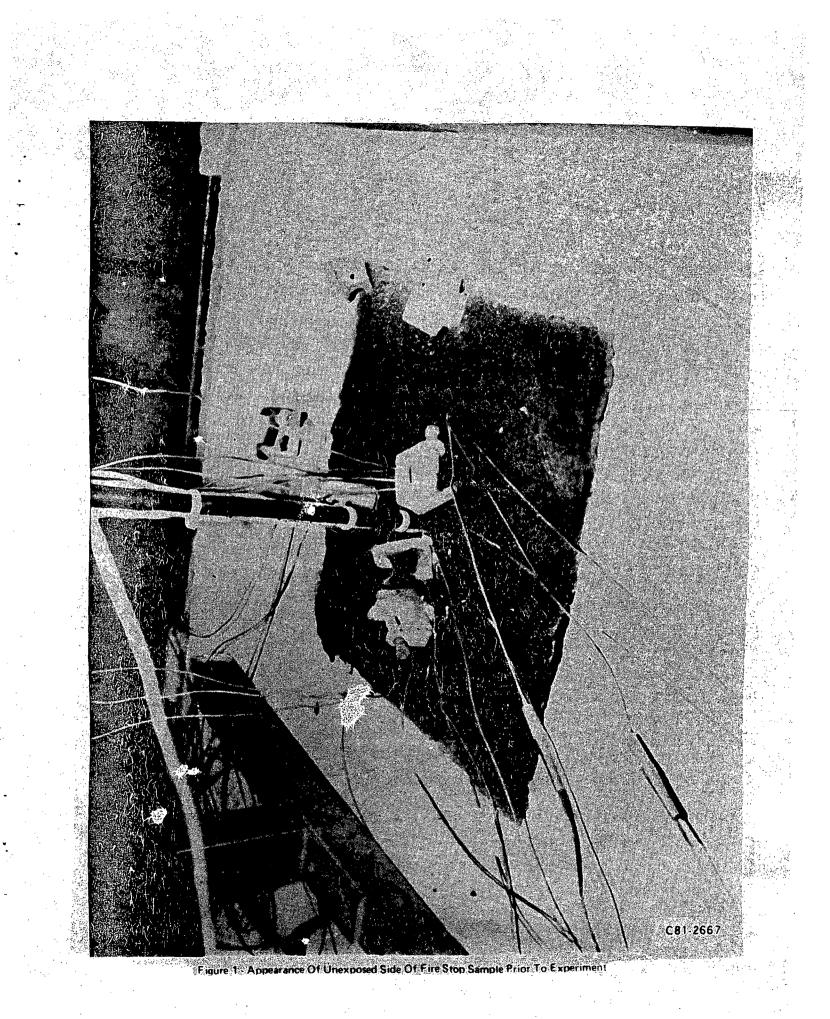
Sample Experi	ments -	Size
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Group	Experiment	Sample	General
No.	Identification	<u>Reference</u>	Description
21	S1	117	2 in. (51 mm) opening
	S2	117	6 in. (152 mm) opening
	S3	118	9 in. (230 mm) opening
	S4	119	12 in. (305 mm) opening

Flame Occurrence Time - Pressure Experiments

Pressure	in H ₂ O (Pa)	Exp	eriment Id	entificat	ion	Time	(Min)
	±1.2		l a			- 4191. • •	16
0.05	+62		P3		. V.	1.	10
0.50	+125		P5			. 1	12

-28-



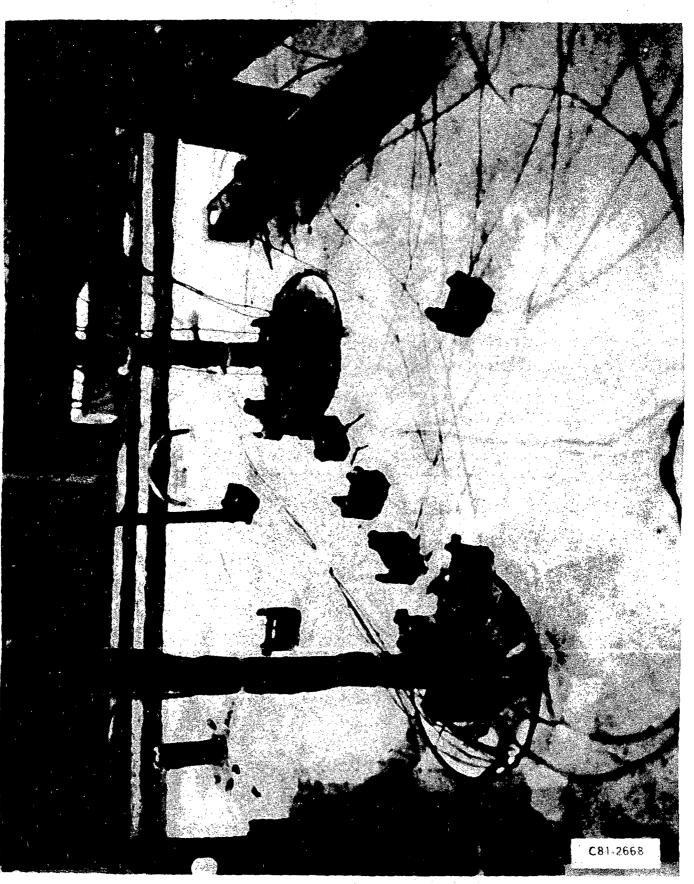
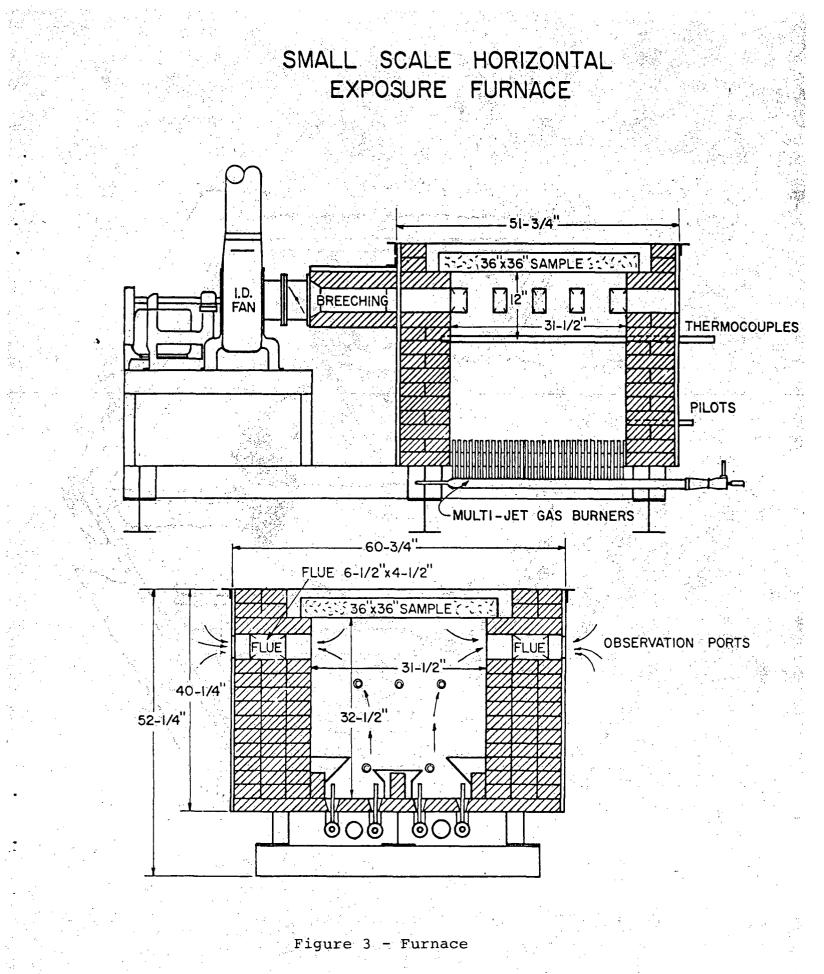


Figure 2 - Appearance Of Unexposed Side Of Fire Stop Sample Prior To Experiment

-3 0



-31-

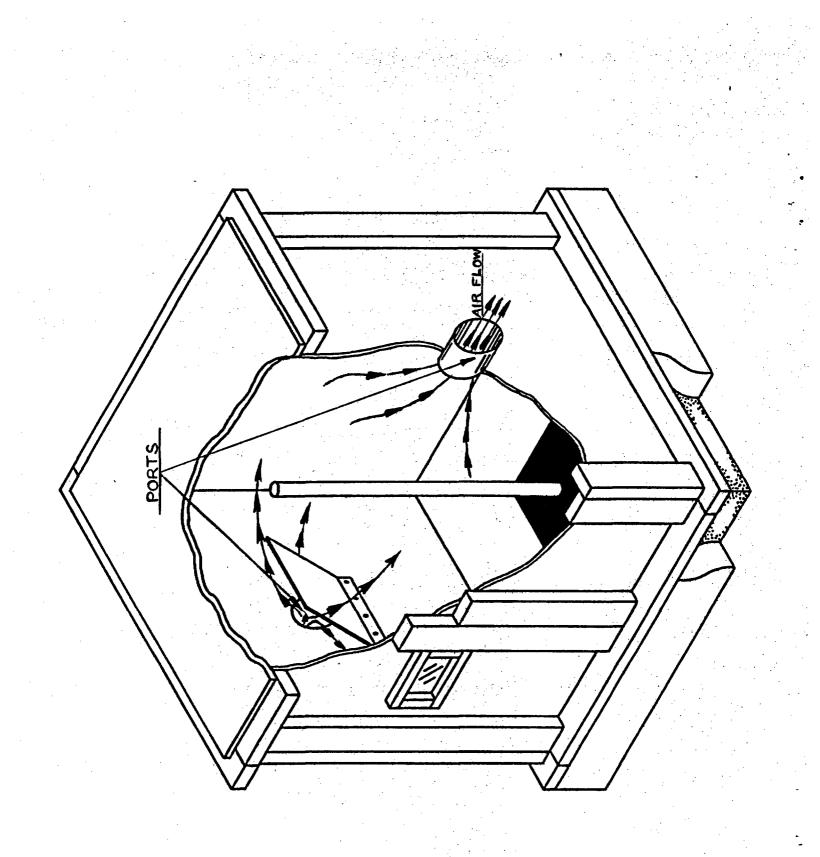
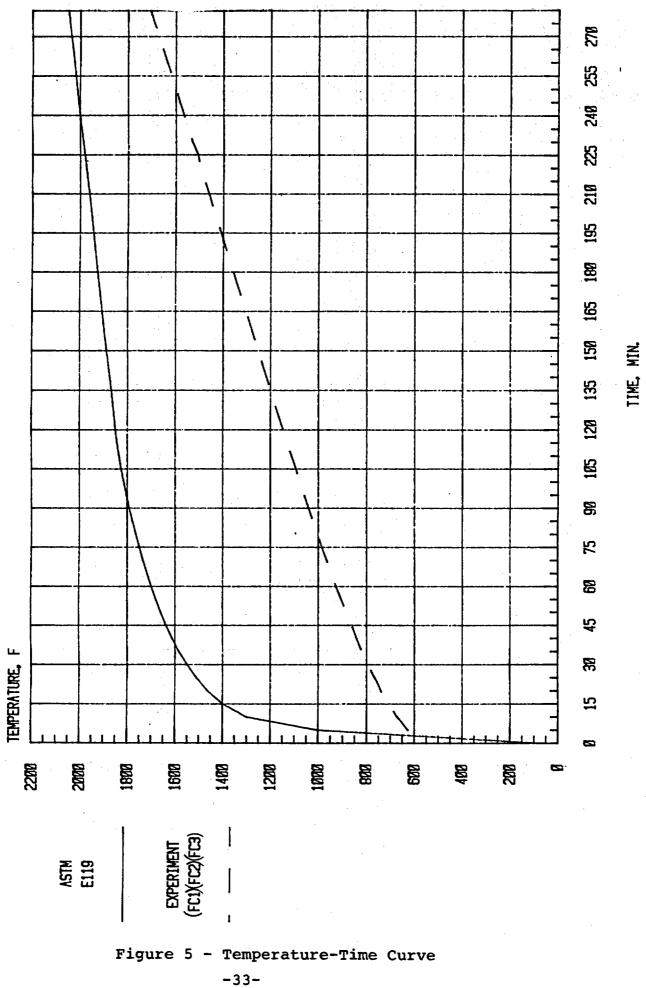
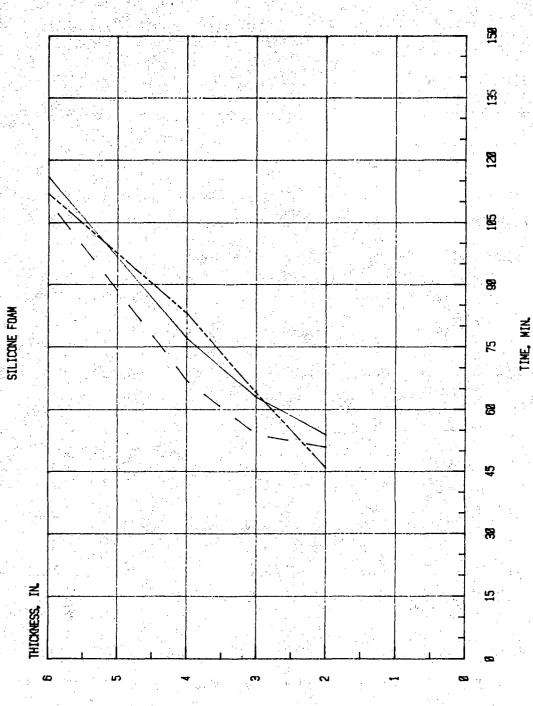


Figure 4 - Enclosure

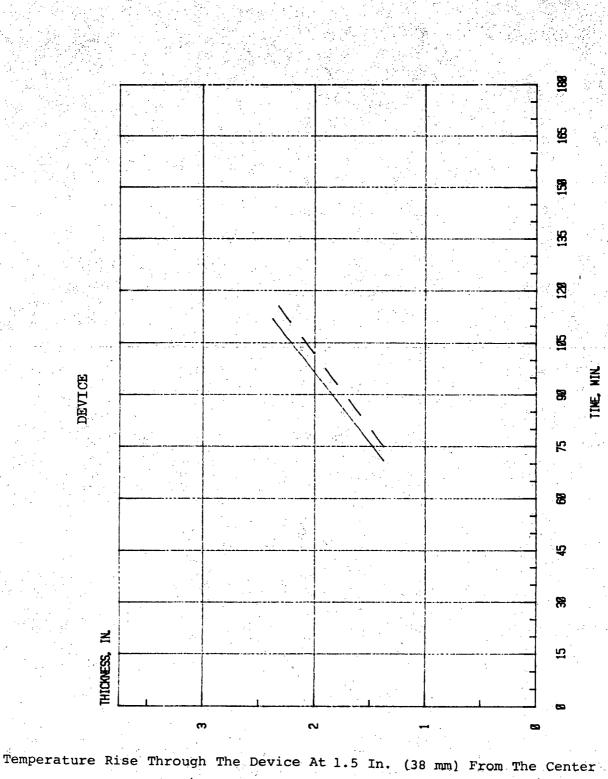


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Temperature Rise Through The Material At The Center Of Fire Stop

Figure 6 - The Rate Of Propagation Of 725 F (285 C) Temperature (Experiments P1, P3, P5)



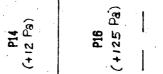
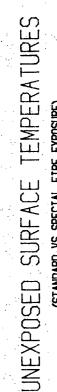
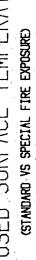


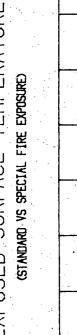
Figure 7 - The Rate Of Propagation Of 300 F (149 C) Temperature (Experiments P14, P16)











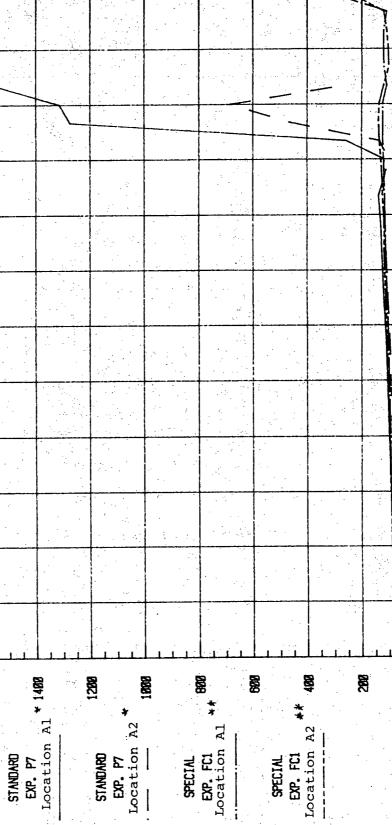
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TEMPERATURE,

* See Figure B7 * See Figure B10

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1680



188

33

156

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128

185

8

33

8

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8

12

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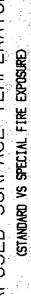
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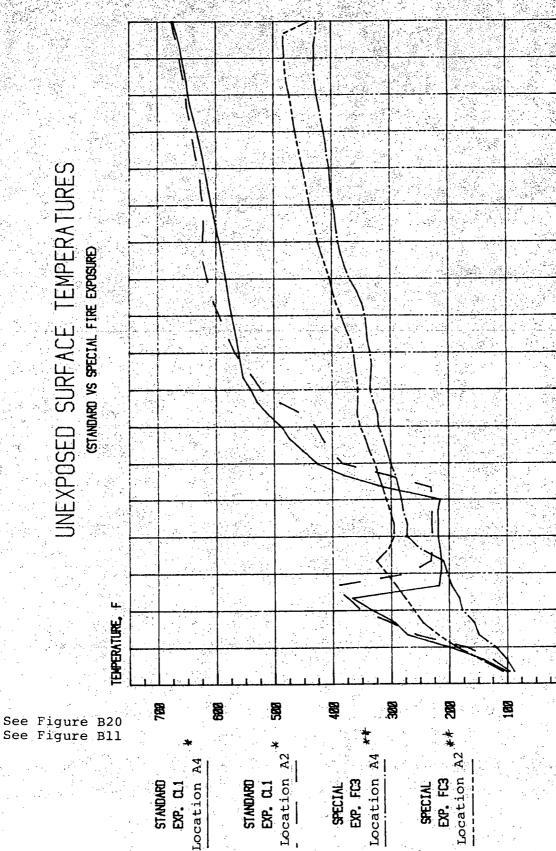
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Figure 8 - Unexposed Surface Temperatures Of Fire Stop Material (Standard Versus Special Fire Exposure)



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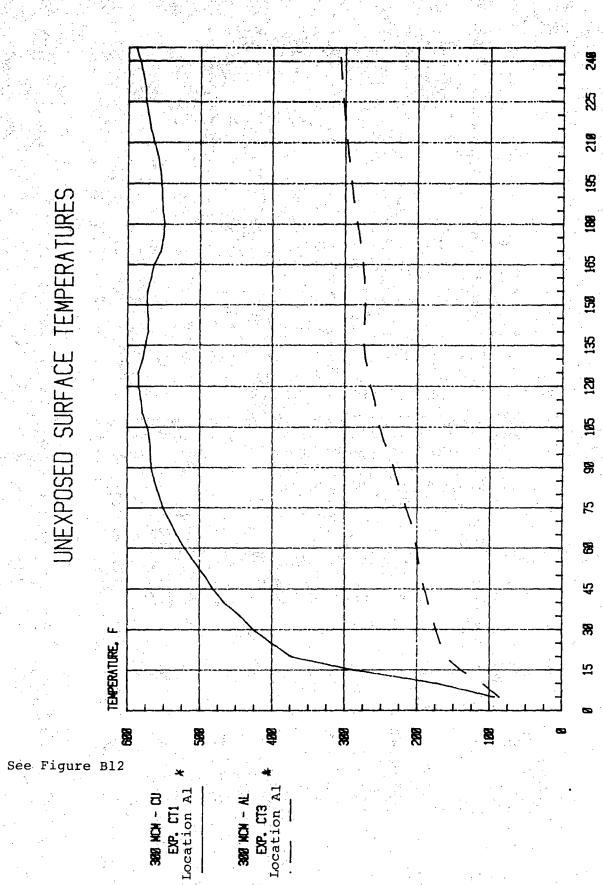
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TINE, MIN

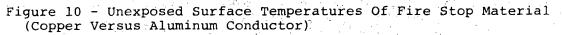
Figure 9 - Unexposed Surface Temperatures Of Fire Stop Material (Standard Versus Special Fire Exposure)

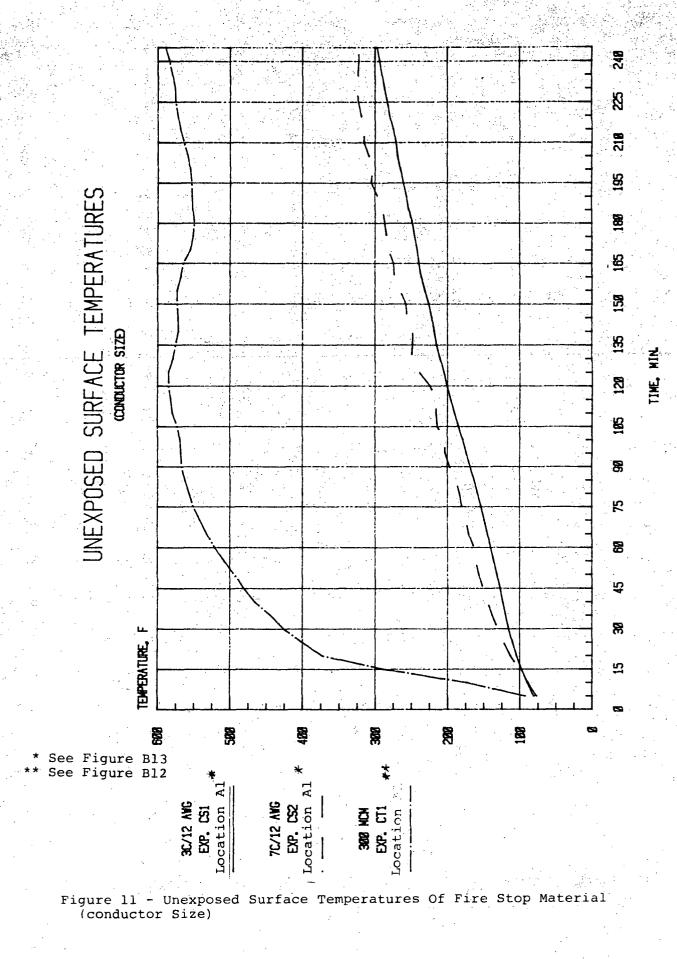
UNEXPOSED SURFACE TEMPERATURES

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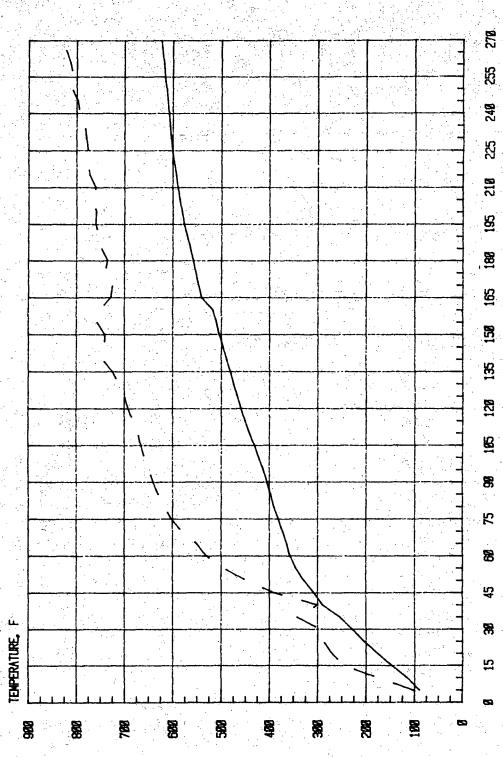


TIME, MIN









TINE, MIN.

*See Figure Bl7

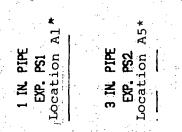
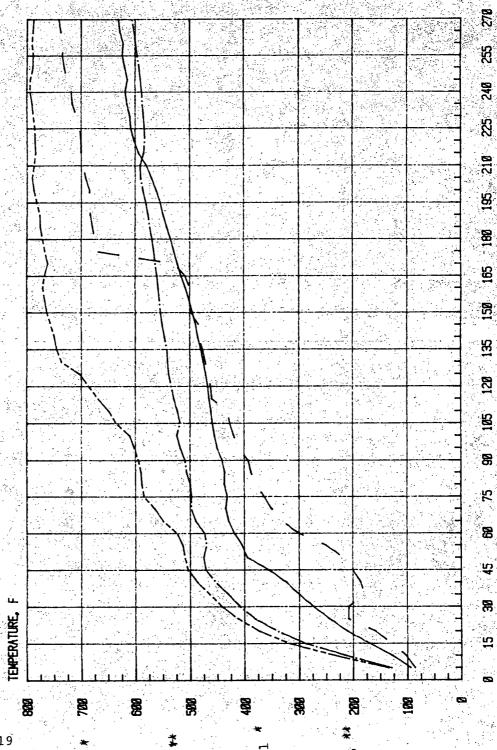


Figure 12 - Unexposed Surface Temperatures Of Fire Stop Material (Pipe Size)

UNEXPOSED SURFACE TEMPERATURES



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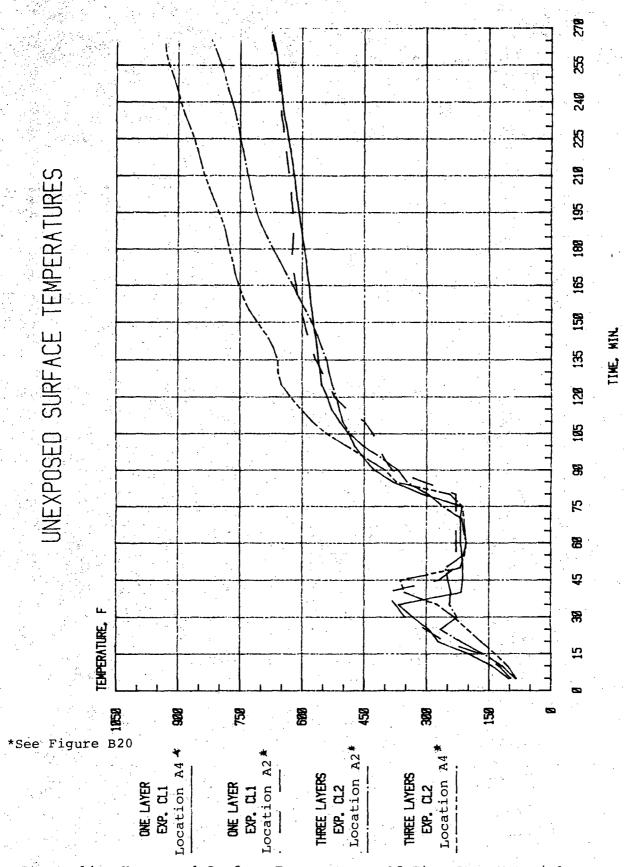
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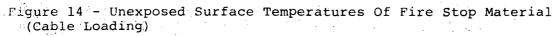
TIME, MIN

** See Figure B19 * See Figure B18

1 IN EXP 3 IN 1 I I EXP 3 IN 2 EXP 3 IN 2 EXP 3 IN 2 I I I I	i

Figure 13 - Unexposed Surface Temperatures Of Fire Stop Material (Steel Versus Aluminum Conduit)





APPENDIX A

Sample Details

Floor Slabs - The reinforced concrete floor slabs were 36 in. (915 mm) by 36 in. (915 mm) by 6 in. (150 mm) thick. The slabs were cast with openings as shown in Fig. Al. The concrete consisted of one part Type I portland cement, 2.13 parts sand, and 3.45 parts gravel by bulk volume and mixed with about 7 gal of water per bag of cement. The strength of the concrete, as determined from standard 6 in. (150 mm) by 12 in. (305 mm) cylinders aged 28 days at room temperature, ranged between 3290-3430 psi (22.68-23.65 MPa) and averaged 3350 psi (23.10 MPa). The 28 day unit weight was 146.7 pcf (2.35 Mg/m³).

Silicone Foam And Silicone Elastomer - The materials were two-component silicone systems. The mixing ratio of Parts A and B was 1:1 on a volume basis and in accordance with the manufacturer's installation instructions. The free rise densities were between $27.5-32.0 \text{ pcf} (0.44-0.51 \text{ Mg/m}^3)$ for the silicone foam and $86.0-89.0 \text{ pcf} (1.38-1.43 \text{ Mg/m}^3)$ for the silicone elastomer.

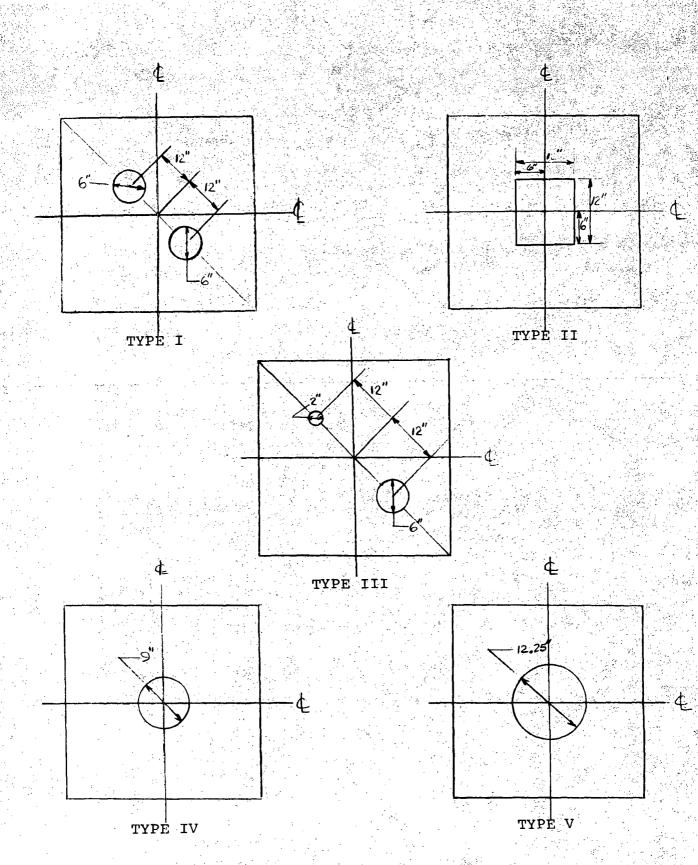
Fire Stop Device - The devices used consisted of three components. Steel pressure discs, 0.365 in. (9 mm) thick, were located one at the top and one at the bottom. Between the steel discs were two layers of 1 in. (25 mm) thick intumescent material with a 1 in. (25 mm) thick neoprene grommet at the center. The devices were installed by tightening screws until the grommet material squeezed around the cables and the inside of the opening.

<u>Cables</u> - Seven types of cables were used in these experiments. Details of their construction are shown in Table Al.

Cable Trays - The cable tray used was a steel, openladder type, nominally 6 in. (150 mm) wide, with 3.375 in. (86 mm) side rails, and a 9 in. (230 mm) spacing between rungs.

Pipe And Conduit - The 1 in. and 3 in. trade size, schedule 40 steel pipe was used. Also 1 in. and 3 in. rigid steel and aluminum conduits were used.

					Cable Cross Section		Approximate Conductor Insulation/ Jacket		Approximate Cablé Jacket
	Cable Type	Conduc No./Size	tor Type	Generic Description	Diameter, In. (mm)	Insulation/Jacket <u>Material</u>	Thickness, In. (mm)	Cable Jacket Material	Thickness, In. (mm)
	G	7/12AWG	Cu	EPR-Hypalon/Hypalon	0.785 (19.9)	Ethylene propylene rubber/chloro- sulphonated poly- ethylene	0.028/0.017 (0.71/0.43)	Chlòrosulphonated polyethylene	0.134 (3.4)
	H	7/12AWG	Cu	XLPO/XLPO	0.493 (12.5)	Crosslinked polyolefin	0.030/- (0.76/-)	Crosslinked polyolefin	0.054 (1.4)
-44	F	7/12AWG	Cu	PE-PVC/PVC	0.602 (15.3)	Polyethylene/ Polyvinyl chloride	0.029/0.012 (0.74/0.31)		0.062 (1.6)
	A	7/12AWG	Cu	PVC-NYLON/PVC	0.515 (13.1)	Polyvinyl chloride/ nylon	0.022/0.006 (0.56/0.15)		0.050 (1.3)
	В	3/12AWG	Cu	PE-PVC/PVC	0.445 (11.3)	Polyethylene/ Polyvinyl chloride	0.039/0.012 (0.99/0.30)		0.056 (1.42)
	C	30 8 MCM	Cu	PVC	0.821 (20.8)	Polyvinyl chloride	0.149 (3.78)		
	Е	300MCM	AL	PVC	0.832 (21.1)	Polyvinyl chloride	0.140 (3.56)		



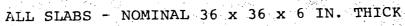


Figure Al - Floor Slabs

APPENDIX B

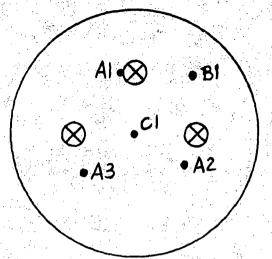
Instrumentation

Unexposed Surface Temperatures - Temperatures on the unexposed surface of the fire stop were measured with No. 28 gague Chromel Alumel thermocouples. The thermocouple bead was held against the surface and covered with a 0.75 by 0.75 by 0.156 in. (19 by 19 by 4 mm) asbestos pad. Locations of these thermocouples are shown in Figs. B1 - B21.

Fire Stop Material Temperatures - Temperatures within the silicone elastomer in experiments P1, P3 and P5 were measured with No. 28 gauge Chromel Alumel thermocouples with a 0.062 in. (1.6 mm) diameter inconel shield. Temperatures between layers of the device in experiments P14 and P16 were measured with unshielded No. 28 gauge Chromel Alumel thermocouples. The locations of these thermocouples are shown in Fig. B22.

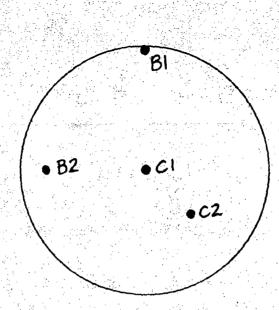
<u>Furance Temperatures</u> - Furnace temperatures were measured with three shielded thermocouples of the type specified in ASTM El19. The thermocouples were located 12 in. (305 mm) from the exposed surface and symmetrically distributed within the furnace chamber.

Pressure Differential - The pressure differential at the exposed surface with respect to the unexposed surface was measured with probes connected to a manometer or electronic barometer. The probes were located as shown in Fig. B23.

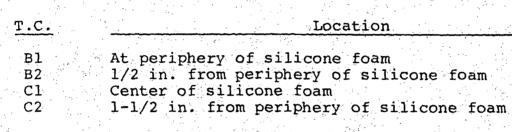


T.C.			Location	
Al		In contact with cable	jacket and silicone	foam
A2 A3	· · · ·	<pre>1/2 in. from cable 3/4 in. from cable</pre>		
Bl Cl	·	l in. from periphery o Center of silicone foa		

Group 1 Thermocouple Locations Fig. Bl

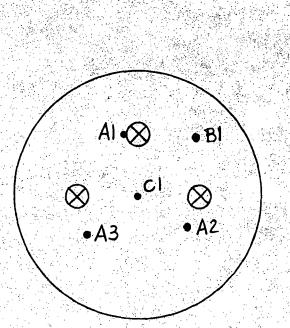


Location



Group 2 Thermocouple Locations Fig. B2

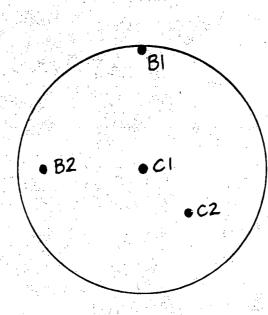
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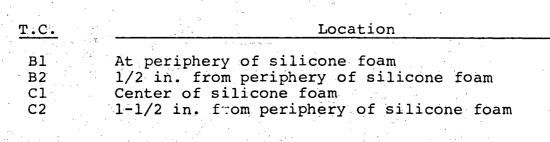


T.C.LocationA1In contact with cable jacket and silicone foamA21/2 in. from cableA33/4 in. from cableB11 in. from periphery of silicone foamC1Center of silicone foam

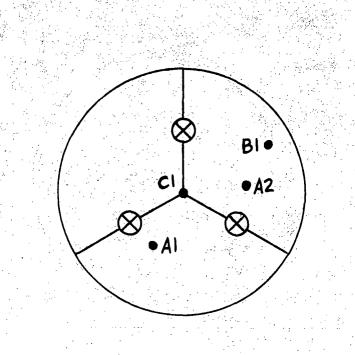
Group 3 Thermocouple Location Fig. B3

-49-



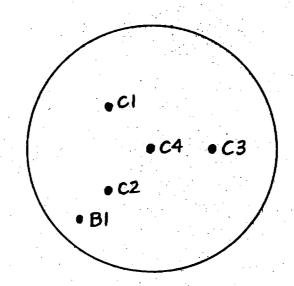


Group 4 Thermocouple Locations Fig. B4



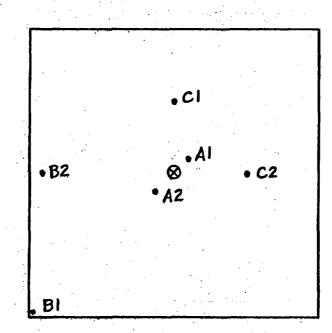
T.C.	Location
Al	1/2 in. from cable
A2	3/4 in. from cable
Bl	1/2 in. from periphery of device
Cl	Center of device

Group 5 Thermocouple Locations Fig. B5



<u>T.Ç.</u>	Location
Bl	1/2 in. from periphery of device
C1	1-1/2 in. from periphery of device
C2	1-1/2 in. from periphery of device
C3	1-1/2 in. from periphery of device
C4	Center of device

Group 6 Thermocouple Locations Fig. B6

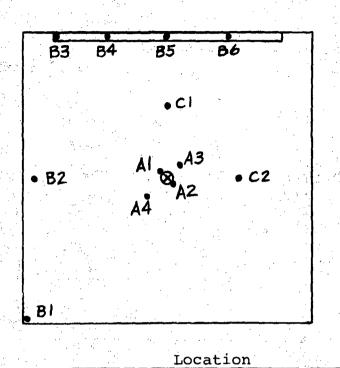


T.C.LocationAl1/2 in. from cableA23/4 in. from cableB1At periphery of silicone foamB21/2 in. from periphery of silicone foamC13 in. from periphery of silicone foamC23 in. from periphery of silicone foam

Group 7 Thermocouple Locations Fig. B7

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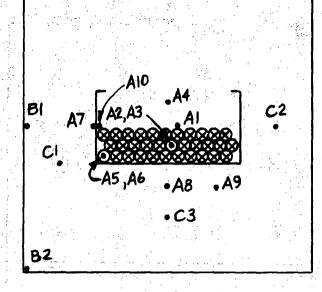
-53-



т.С. Al In contact with cable jacket and silicone foam In contact with cable jacket and silicone foam A2 A3 1/2 in. from cable 3/4 in. from cable A4: At periphery of silicone foam **B1** В2 1/2 in. from periphery of silicone foam В3 At periphery of crack in foam B4 2-5/8 in. from centerline, 3/16 in. from periphery On centerline, 3/16 in. from periphery 2-5/8 in. from centerline, 3/16 in. from periphery в5 B6 C1 3 in. from periphery of silicone foam C2 3 in. from periphery of silicone foam

> Group 8 Thermocouple Locations Fig. B8

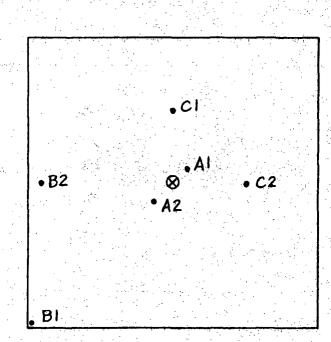
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<u>T.C.</u>	Locations
Al	In contact with cable jacket and silicone elastomer
A2	Over center hole in silicone elastomer
A3	Over center hole in silicone elastomer
A4	1 in. from cable
A5	Center of hole in silicone elastomer
A6	Center of hole in silicone elastomer
A7	Unexposed surface in contact with tray and silicone
	elastomer
A8	1 in. from tray
A9	l in. from tray
A10	In contact with cable jacket, cable tray and
	silicone elastomer
Bl	At periphery of silicone elastomer
В2	At periphery of silicone elastomer
Cl	1-1/2 in. from tray
C2	1-1/2 in. from periphery of hole
C3	2-1/4 in. from periphery of hole

Group 9 Thermocouple Locations Fig. B9

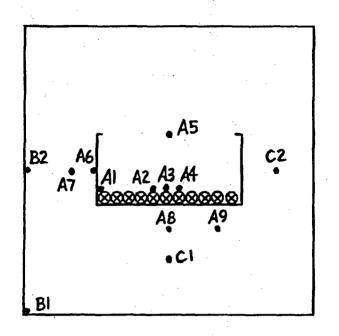
-55-



т.С.			Location	
Al	1/2 in.	from cable		
A2	3/4 in.	from cable		
Bl	At perip	hery of sili	cone foam	
B2			ery of silico	ne foam
Cl			of silicone	
C2			of silicone	

Group 10 Thermocouple Locations Fig. Bl0

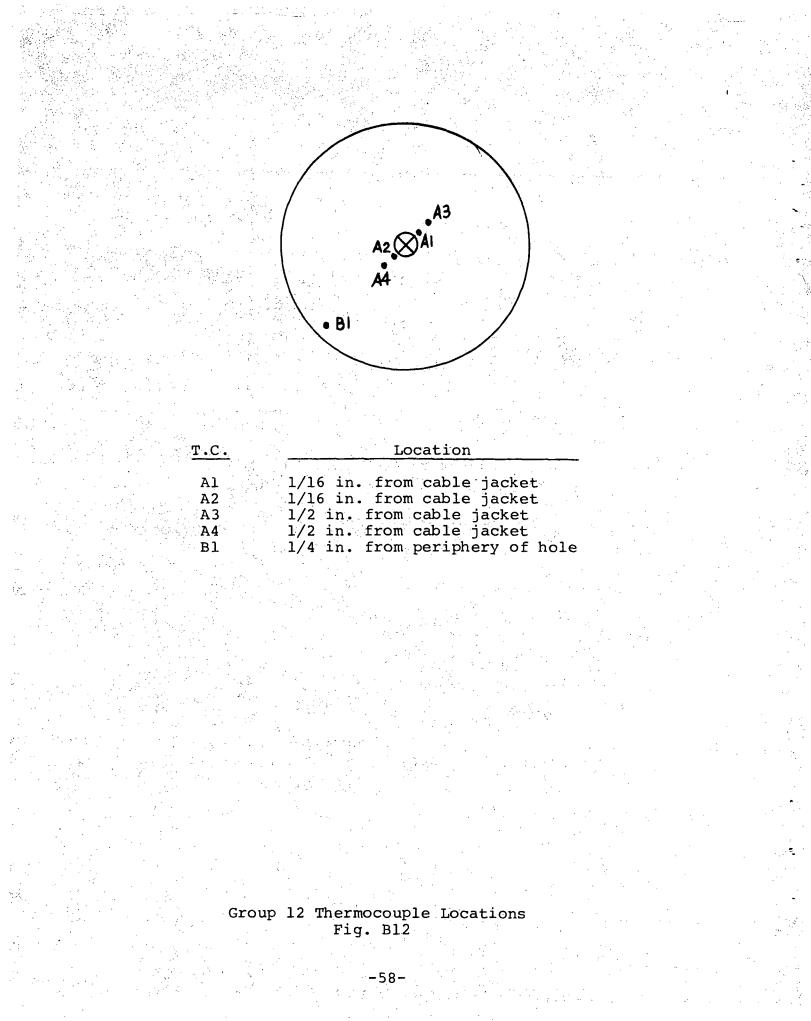
-56-

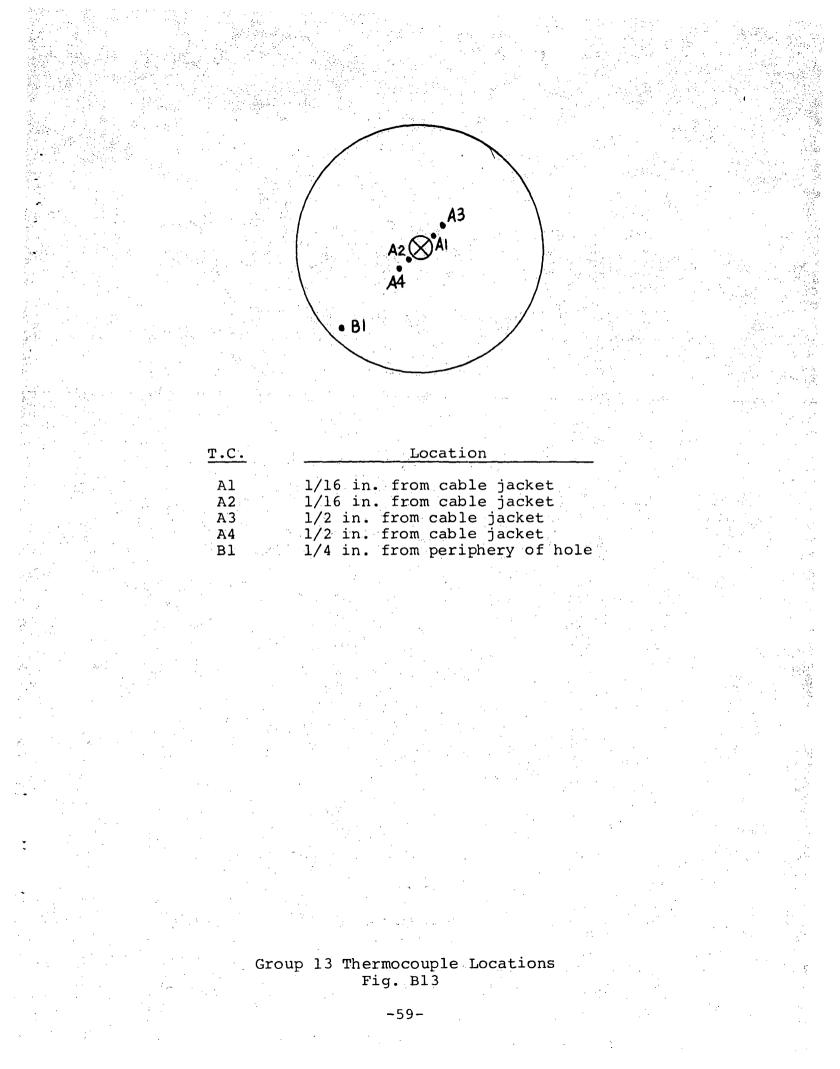


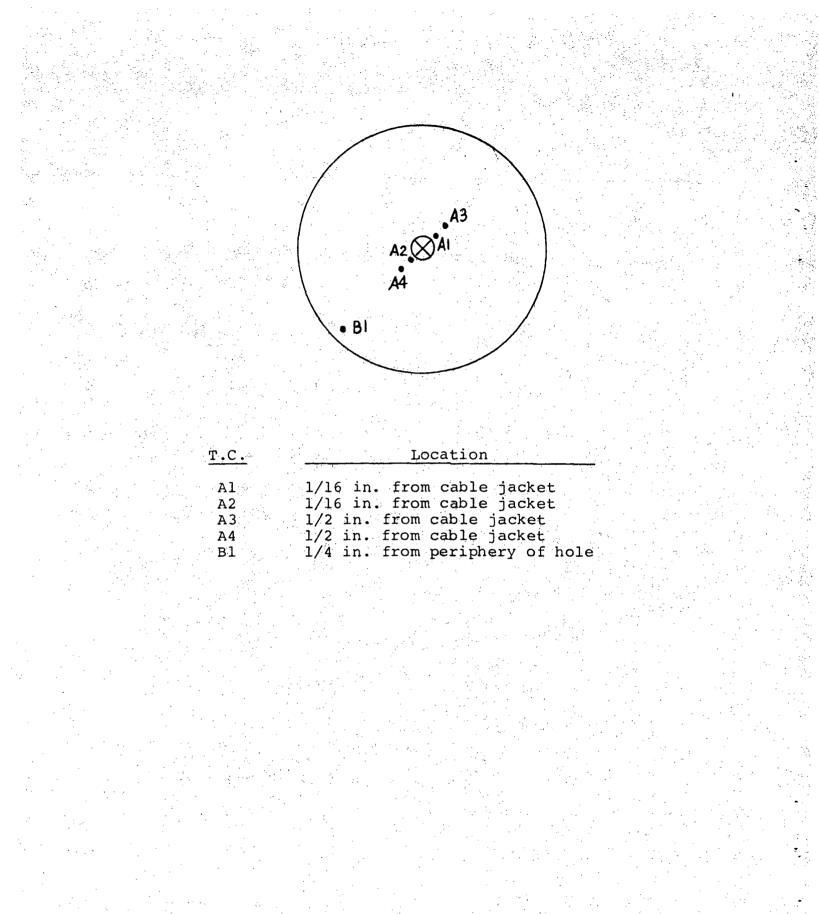
<u>T.C.</u>	Location
Al	In contact with cable tray, cable jacket and silicone elastomer
A2	In contact with cable jacket and silicone elastomer
A3	Center cable in contact with cable jacket
A4	In contact with cable jacket and silicone elastomer
A5	3 in. from edge of tray, 3-3/8 in. from back of tray
A6	1-1/2 in. from tray
A7	<pre>l in. from edge of tray, 1-1/2 in. from front of tray</pre>
8A	1 in. from tray
A9	1 in. from tray
Bl	In contact with silicone elastomer and concrete
B2	At periphery in contact with concrete and silicone elastomer
C1	2-1/4 in. from periphery of hole
C2	1-1/2 in. from periphery of hole

Group 11 Thermocouple Locations Fig. Bll

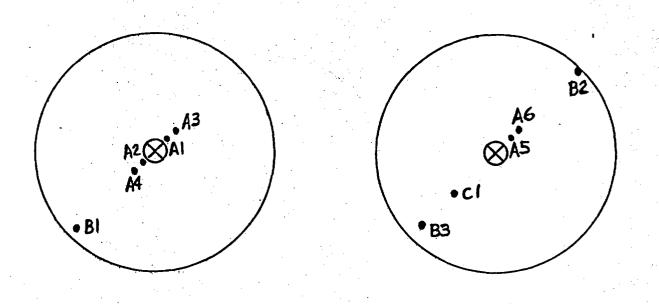
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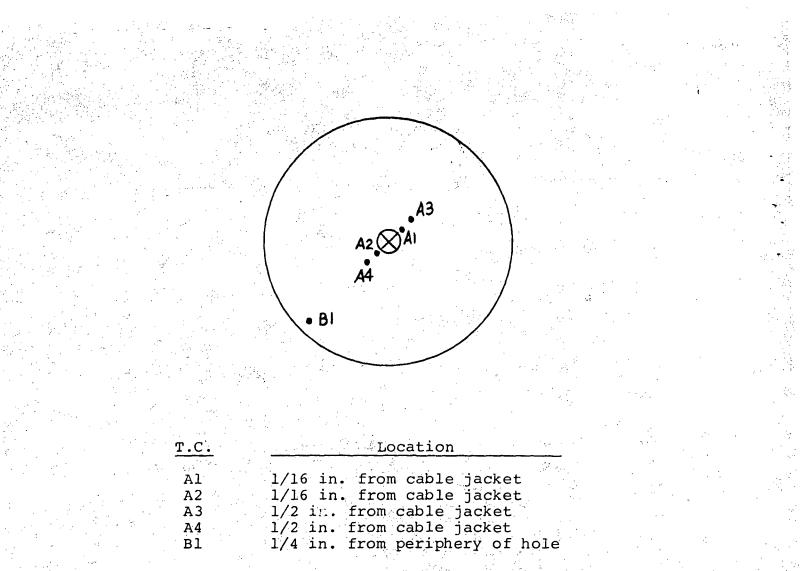


Group 14 Thermocouple Locations Fig. B14

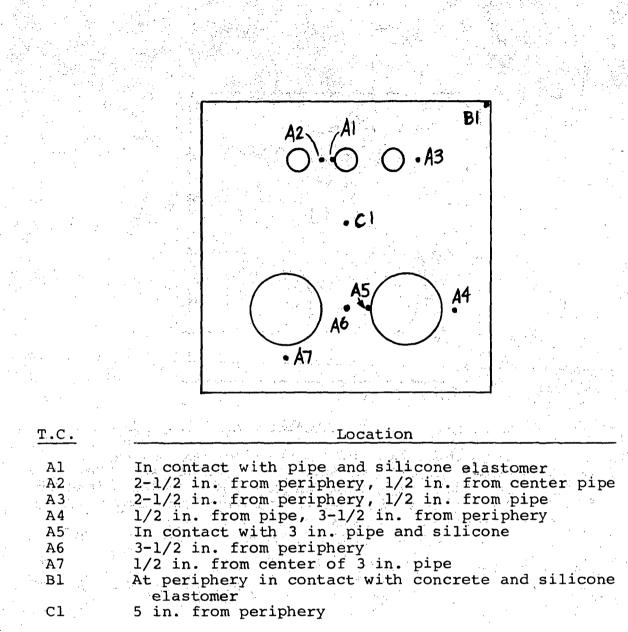


<u>T.C.</u>	Location
Al	1/16 in. from cable jacket
A2	1/16 in. from cable jacket
A3	1/2 in. from cable jacket
A4	1/2 in. from cable jacket
A5	1/4 in. from cable jacket
A6	1/2 in. from cable jacket
Bl .	1/4 in. from periphery of hole
B2	At periphery in contact with concrete and silicone elastomer
В3	1/2 in. from periphery of hole
CÌ	1-1/2 in. from cable jacket

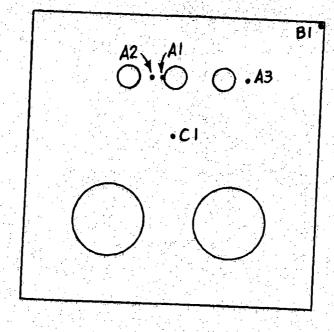
Group 15 Thermocouple Locations Fig. B15



Group 16 Thermocouple Locations Fig. B16



Group 17 Thermocouple Locations Fig. B17



Location

In contact with pipe and silicone elastomer 2-1/1 in. from periphery of hole, 1/2 in. from pipe 2-1/2 in. from periphery of hole, 1/2 in. from pipe At periphery in contact with concrete and silicone elastomer

5 in. from periphery of hole

<u>T.C.</u>

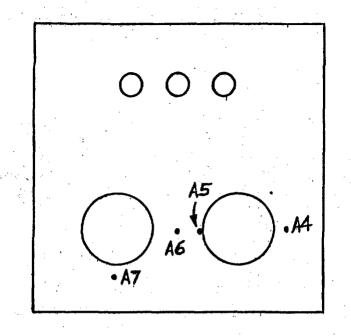
A1

A2 A3 B1

C1

Group 18 Thermocouple Locations Fig. B18

-64-



<u>T.C.</u>	Location
A4	1/2 in. from pipe, 3-1/2 in. from periphery
A5	In. contact with silicone elastomer and 3 in. pipe
A6	3-1/2 in. from periphery
· A7	1/2 in. from center of 3 in. pipe

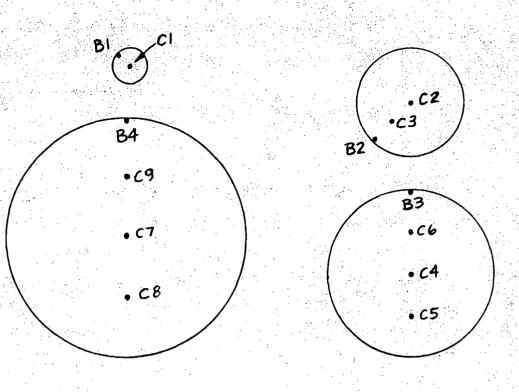
Group 19 Thermocouple Locations Fig. B19

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· · ·	A5 A5
A7	
	A B2 A A2 A A4 B2
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	A8 A9
	•A8 •A9
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<u>T.C.</u>	Location
Al	Corner of cable tray in contact with cable tray, cable
AT.	jacket and silicone elastomer
A2	Center of cable in contact with cable jacket and silicon
	elastomer
A3	In contact with center cable and silicone elastomer
A4	TH CONGACE MICH CONCEL CAPIE AND STITCOME CIASCOMEL
***	Center cable in contact with cable jacket and silicone
	Center cable in contact with cable jacket and silicone elastomer
A5	Center cable in contact with cable jacket and silicone elastomer 4-5/16 in. from periphery of hole
	Center cable in contact with cable jacket and silicone elastomer 4-5/16 in. from periphery of hole 1-1/4 in. from back of tray, in contact with tray and
A5 A6	Center cable in contact with cable jacket and silicone elastomer 4-5/16 in. from periphery of hole 1-1/4 in. from back of tray, in contact with tray and silicone elastomer
A5 A6 A7	<pre>Center cable in contact with cable jacket and silicone elastomer 4-5/16 in. from periphery of hole 1-1/4 in. from back of tray, in contact with tray and silicone elastomer 1 in. from tray</pre>
A5 A6 A7 A8	<pre>Center cable in contact with cable jacket and silicone elastomer 4-5/16 in. from periphery of hole 1-1/4 in. from back of tray, in contact with tray and silicone elastomer 1 in. from tray 1 in. from tray</pre>
A5 A6 A7 A8 A9	<pre>Center cable in contact with cable jacket and silicone elastomer 4-5/16 in. from periphery of hole 1-1/4 in. from back of tray, in contact with tray and silicone elastomer 1 in. from tray 1 in. from tray 1 in. from tray</pre>
A5 A6 A7 A8	<pre>Center cable in contact with cable jacket and silicone elastomer 4-5/16 in. from periphery of hole 1-1/4 in. from back of tray, in contact with tray and silicone elastomer 1 in. from tray 1 in. from tray 1 in. from tray Center cable in contact with cable jacket and silicone</pre>
A5 A6 A7 A8 A9 A10	<pre>Center cable in contact with cable jacket and silicone elastomer 4-5/16 in. from periphery of hole 1-1/4 in. from back of tray, in contact with tray and silicone elastomer 1 in. from tray 1 in. from tray 1 in. from tray Center cable in contact with cable jacket and silicone elastomer</pre>
A5 A6 A7 A8 A9 A10 A11	<pre>Center cable in contact with cable jacket and silicone elastomer 4-5/16 in. from periphery of hole 1-1/4 in. from back of tray, in contact with tray and silicone elastomer 1 in. from tray 1 in. from tray 2 in. from tray Center cable in contact with cable jacket and silicone elastomer 1 in. from tray</pre>
A5 A6 A7 A8 A9 A10	<pre>Center cable in contact with cable jacket and silicone elastomer 4-5/16 in. from periphery of hole 1-1/4 in. from back of tray, in contact with tray and silicone elastomer 1 in. from tray 1 in. from tray 1 in. from tray Center cable in contact with cable jacket and silicone elastomer</pre>
A5 A6 A7 A8 A9 A10 A11	<pre>Center cable in contact with cable jacket and silicone elastomer 4-5/16 in. from periphery of hole 1-1/4 in. from back of tray, in contact with tray and silicone elastomer 1 in. from tray 1 in. from tray 2 in. from tray Center cable in contact with cable jacket and silicone elastomer 1 in. from tray At periphery in contact with concrete and silicone</pre>
A5 A6 A7 A8 A9 A10 A11 B1	<pre>Center cable in contact with cable jacket and silicone elastomer 4-5/16 in. from periphery of hole 1-1/4 in. from back of tray, in contact with tray and silicone elastomer 1 in. from tray 1 in. from tray 2 in. from tray Center cable in contact with cable jacket and silicone elastomer 1 in. from tray At periphery in contact with concrete and silicone elastomer At periphery in contact with concrete and silicone elastomer At periphery in contact with concrete and silicone elastomer</pre>
A5 A6 A7 A8 A9 A10 A11 B1	<pre>Center cable in contact with cable jacket and silicone elastomer 4-5/16 in. from periphery of hole 1-1/4 in. from back of tray, in contact with tray and silicone elastomer 1 in. from tray 1 in. from tray 2 center cable in contact with cable jacket and silicone elastomer 1 in. from tray At periphery in contact with concrete and silicone elastomer At periphery in contact with concrete and silicone</pre>
A5 A6 A7 A8 A9 A10 A11 B1 B2	<pre>Center cable in contact with cable jacket and silicone elastomer 4-5/16 in. from periphery of hole 1-1/4 in. from back of tray, in contact with tray and silicone elastomer 1 in. from tray 1 in. from tray 2 in. from tray Center cable in contact with cable jacket and silicone elastomer 1 in. from tray At periphery in contact with concrete and silicone elastomer At periphery in contact with concrete and silicone elastomer At periphery in contact with concrete and silicone elastomer</pre>
A5 A6 A7 A8 A9 A10 A11 B1 B2 C1	<pre>Center cable in contact with cable jacket and silicone elastomer 4-5/16 in. from periphery of hole 1-1/4 in. from back of tray, in contact with tray and silicone elastomer 1 in. from tray 1 in. from tray 2 in. from tray Center cable in contact with cable jacket and silicone elastomer 1 in. from tray At periphery in contact with concrete and silicone elastomer At periphery in contact with concrete and silicone elastomer 1-1/2 in. from periphery of hole</pre>

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Group 20 Thermocouple Locations Fig. B20

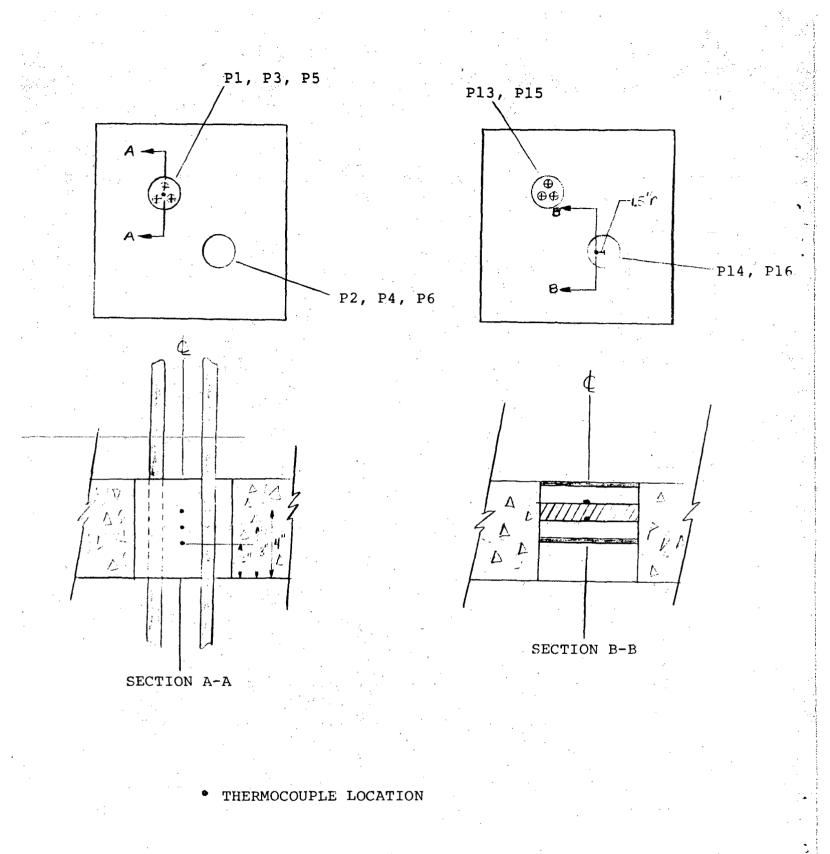
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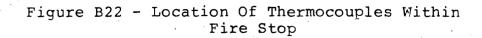


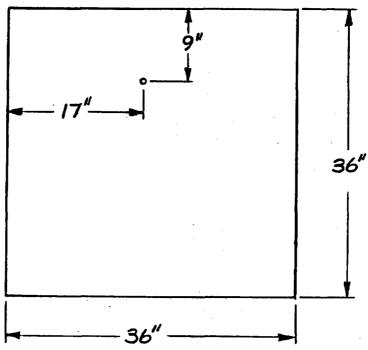
<u>T.C.</u>	Location
Bl	At periphery in contact with concrete and silicone foam
B2	At periphery in contact with concrete and silicone foam
В3	At periphery in contact with concrete and silicone foam
В4	At periphery in contact with concrete and silicone foam
C1 C2	Center of 2 in. diameter hole Center of 6 in. diameter hole
C3 C4	1-1/2 in. from periphery of hole Center of 9 in. diameter hole
C5	2-1/4 in. from periphery of hole
C6 C7	2-1/4 in. from periphery of hole Center of 12 in. diameter hole
C8 C9	3-1/4 in. from periphery of hole 3-1/4 in. from periphery of hole

Group 21 Thermocouple Locations Fig. B21

-67-







Pressure Probe Location Fig. B23

-69-

APPENDIX C

Experimental Results

Unexposed Surface Temperatures - The recorded temperature of each thermocouple was plotted versus time for each experiment. These graphs are shown in Figs. Cl-C65.

Experiment Duration And Flaming Times - The experiment duration and time at which flaming occurred on the unexposed side are shown in Tables Cl-C3.

-70-

Table Class

Duration And Time To Flaming For Pressure Differential Experiments

Experiment	Duration (Min.)	Time To	Flaming	(Min.)
P22 P19 P1 P3	215 88 117 112		NR 86 116 110	
P5	113		112	
P23 P20 P2 P4 P6	215 88 117 112 113		208 NR NR NR NR	
P9, P10 P11, P12	270 245	andar Martina Martina Martina Martina	NR NR	
P13, P14, P15, P16	185		NR	
P7 P8	155 156	анан сайтаан 1995 - Алар Алар Алар Алар 1996 - Алар Алар Алар Алар Алар Алар Алар Алар	153 154	
P21	106		104	
P17 P18	125 125		* NR	

 Smoke, rich in unburned fuel, which issued through hole was ignited by match several times during the experiment

NR - Flaming did not occur during experiment

-71-

Table C2

Duration And Time To Flaming For Fire Exposure Experiments

Experiment 1	Duration	(Min.)	\mathbf{T}	LME TO	Flaming (Min.)
FCl	180				177
FC2	212				211
FC3	270				NR

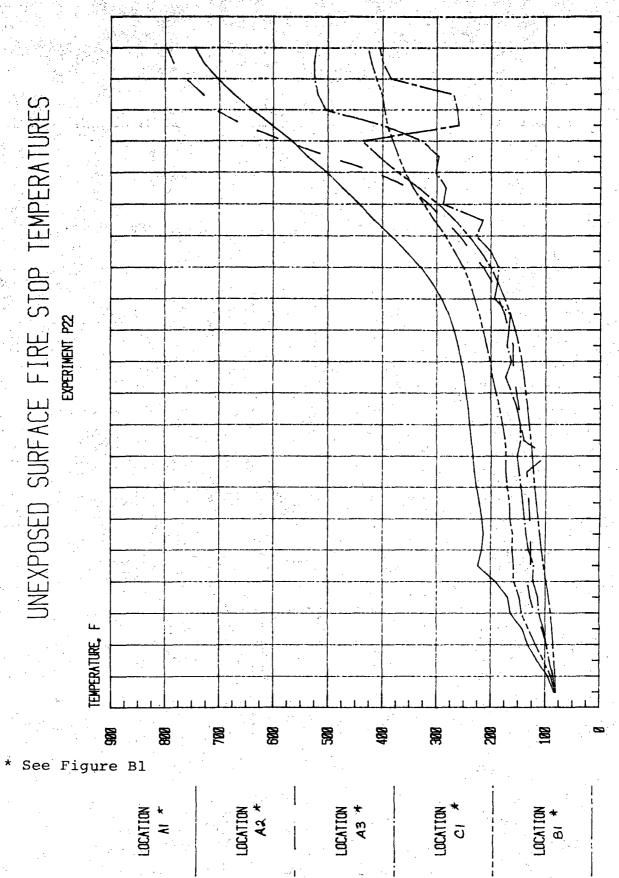
NR - Flaming did not occur during experiment

Table C3

Duration And Time To Flaming For Sample Experiments

Experiment	Duration (Min.)	<u>Time To Flaming (Min.)</u>
CT1, CT2	245	NR
CT3, CT4	245	NR
CS1, CS2	245	NR
CS3, CS4	245	NR
T1, T1, T3, T4	245	NR
PS1, PS2	270	NR
CD1, CD1	270	NR
CD3, CD4	170	NR
CL1, CL2	270	NR
S1	120	NR
S2	120	119
S3	132	131
S4	125	124

NR - Flaming did not occur during experiment



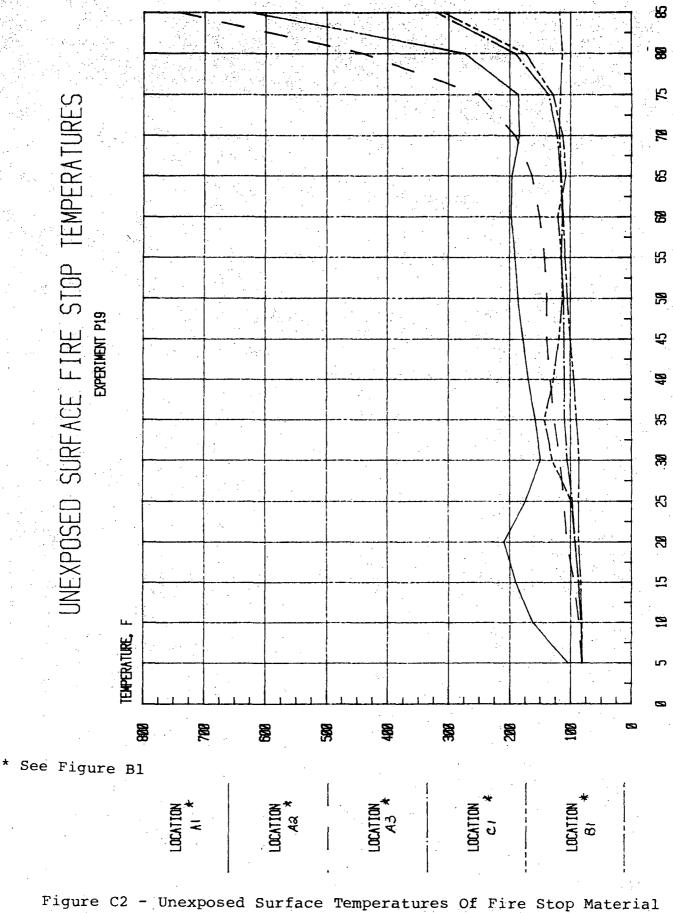
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TIME, MIN.

Unexposed Surface Temperatures Of Fire Stop Figure Cl -Material

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TIME, MIN

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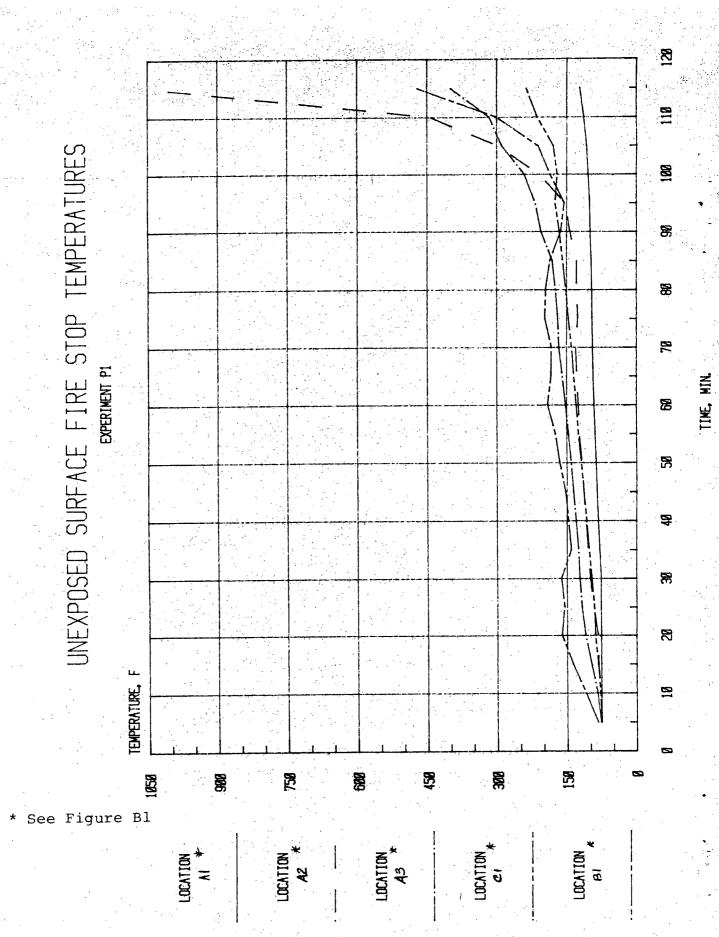
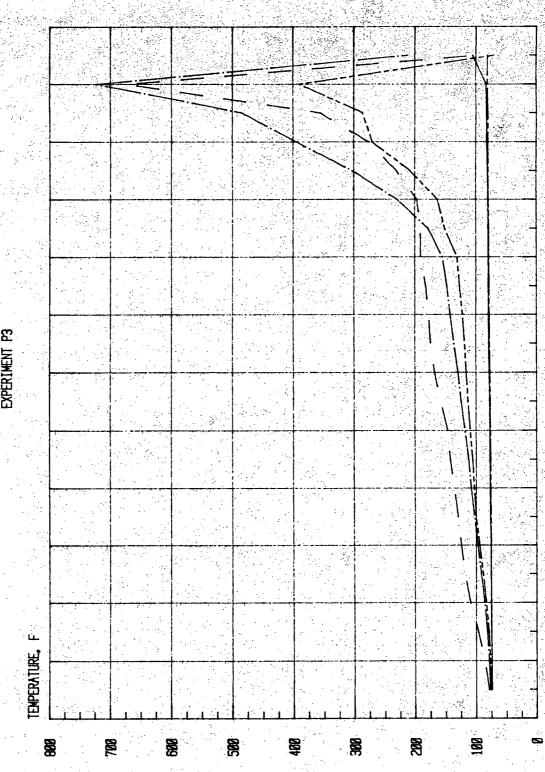


Figure C3 - Unexposed Surface Temperatures of Fire Stop Material

UNEXPOSED SURFACE FIRE STOP TEMPERATURES EXPERIMENT P3



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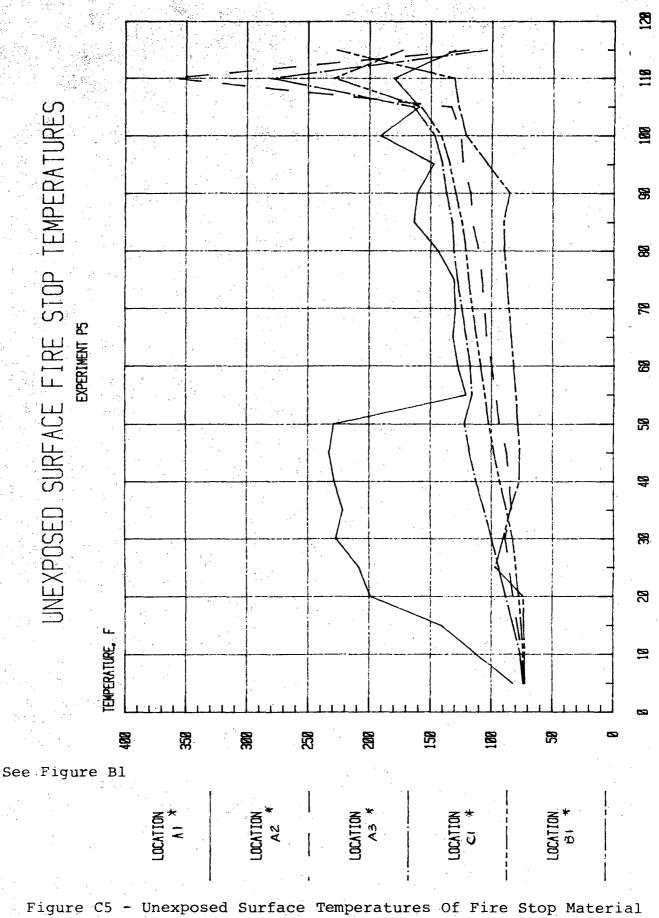
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* See Figure Bl

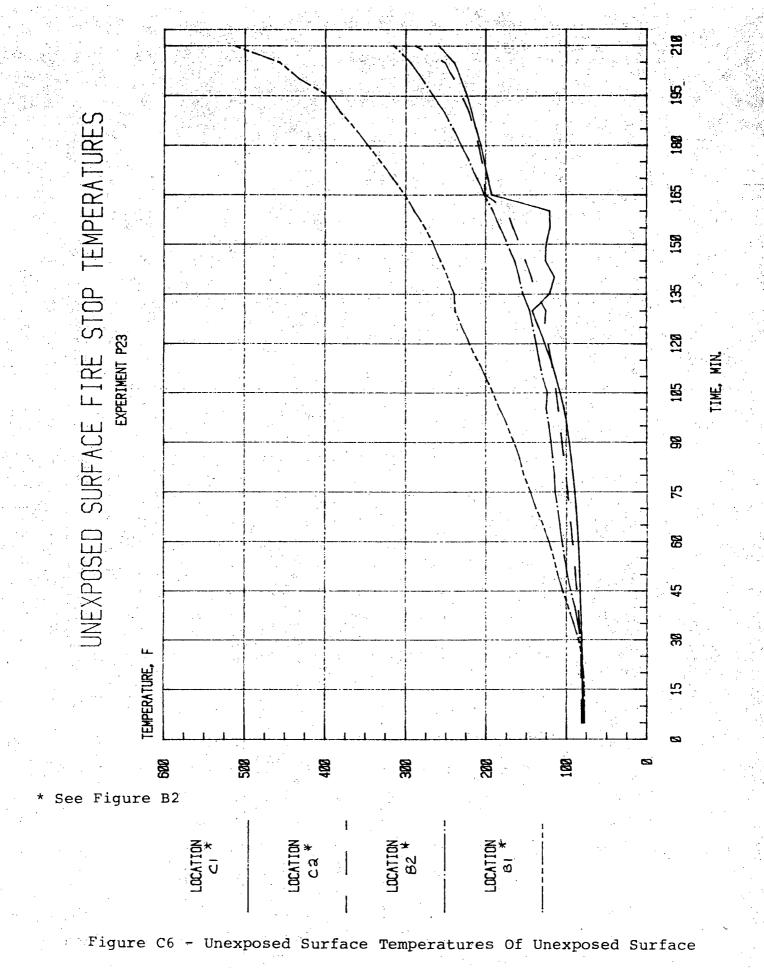
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Figure C4 - Unexposed Surface Temperatures Of Fire Stop Material



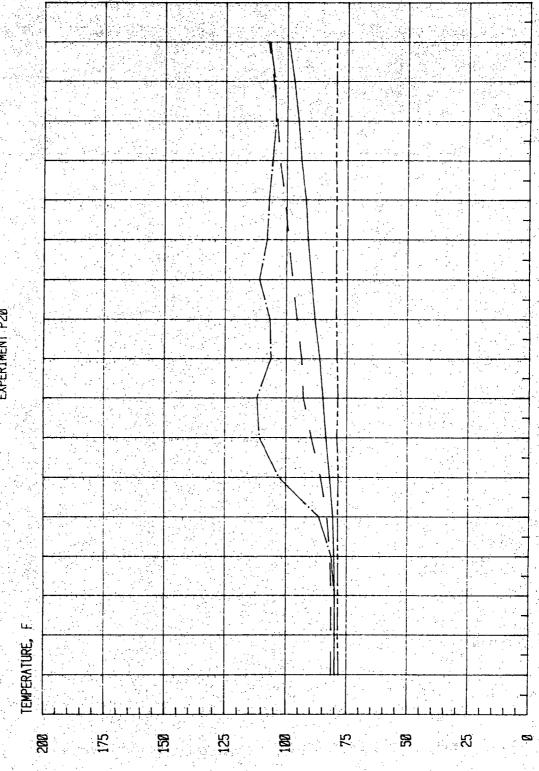
TIME, MIN.

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UNEXPOSED SURFACE FIRE STOP TEMPERATURES EXPERIMENT P20



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See Figure B2

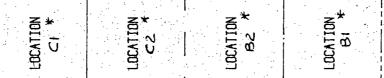
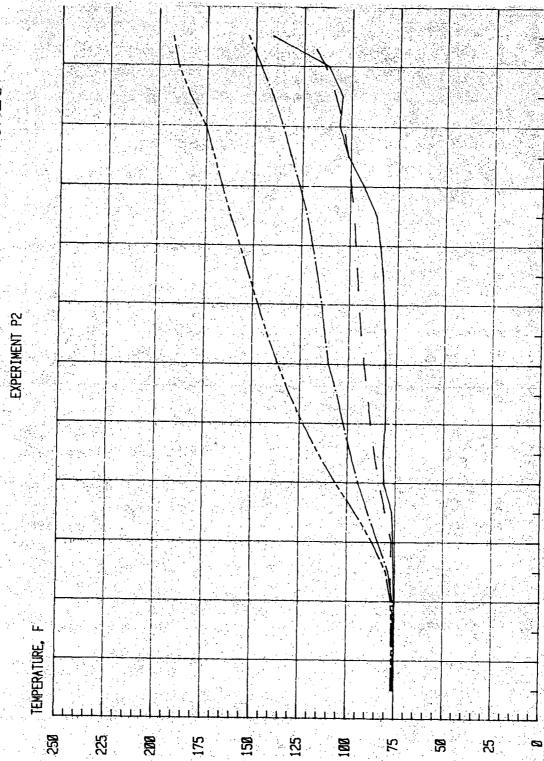


Figure C7 - Unexposed Surface Temperatures Of Fire Stop Material

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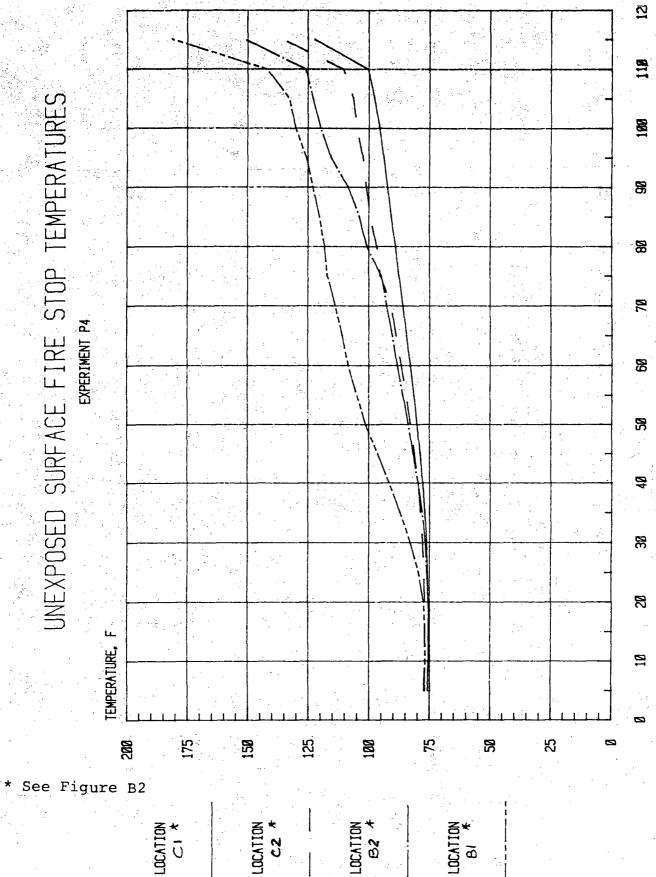
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See Figure B2

Figure C8 - Unexposed Surface Temperatures Of Fire Stop Material -81-



TIME, MIN.

Figure C9 - Unexposed Surface Temperatures Of Fire Stop Material

-82-

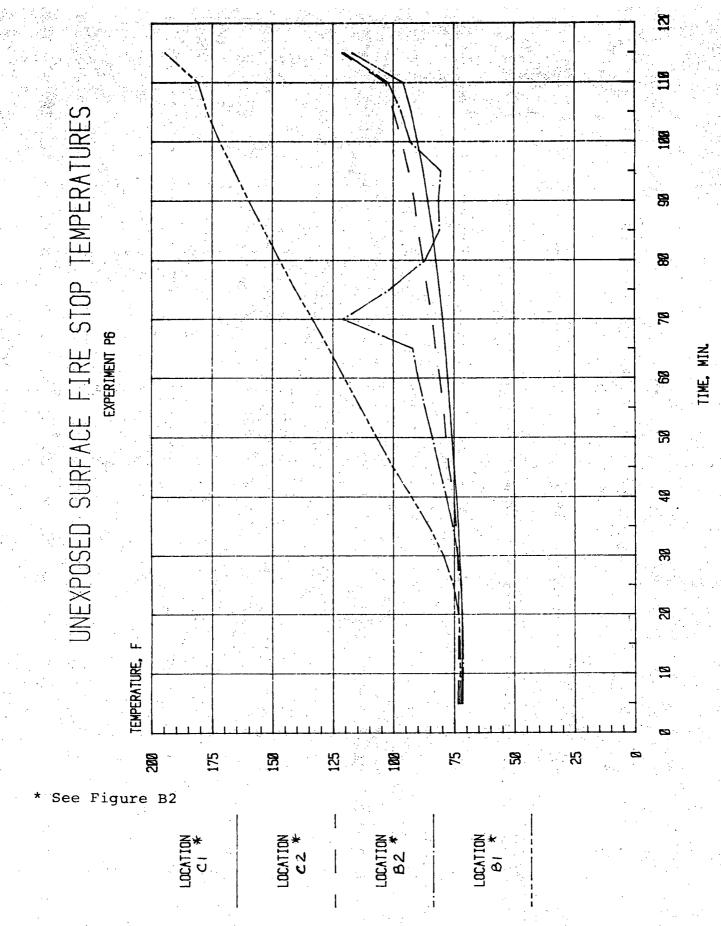
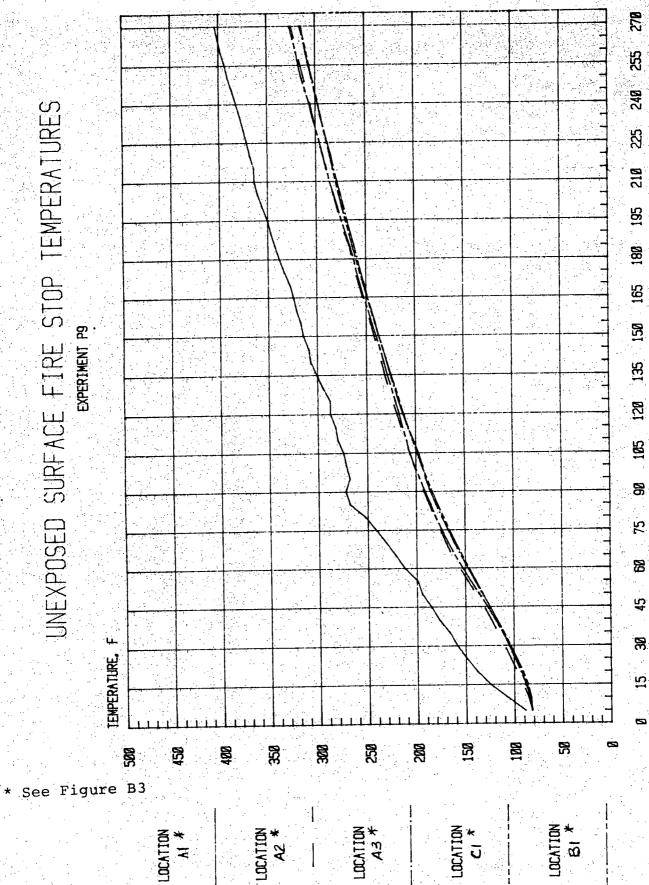


Figure Cl0 - Unexposed Surface Temperatures Of Fire Stop Material

-83-

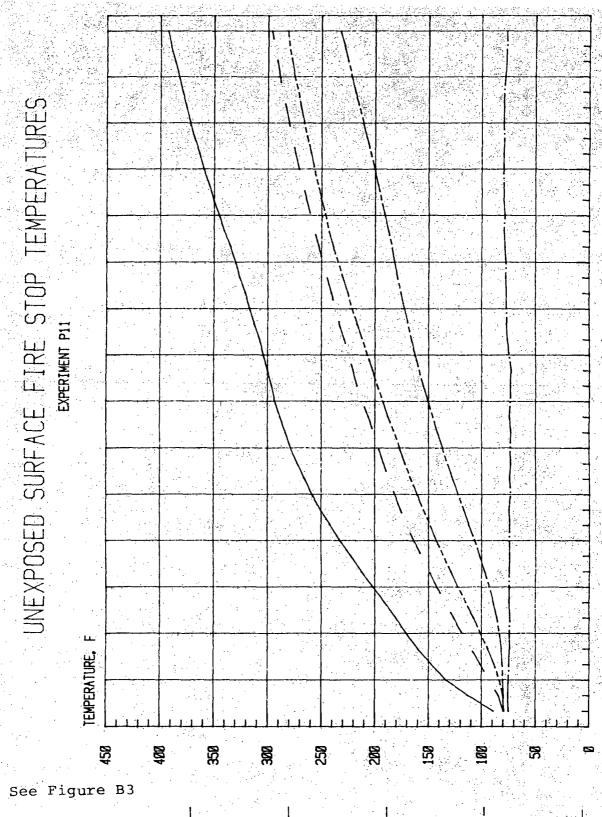


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Figure Cll - Unexposed Surface Temperatures Of Fire Stop Material





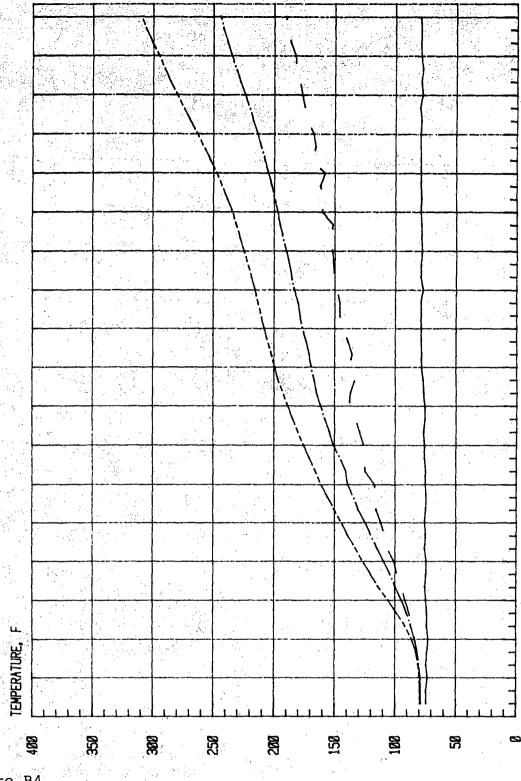
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TIME, MIN.



Figure Cll - Unexposed Surface Temperatures of Fire Stop Material

UNEXPOSED SURFACE FIRE STOP TEMPERATURES EXPERTMENT P18

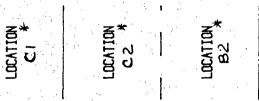


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TIME, MIN.

* See Figure B4



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Figure C13 - Unexposed Surface Temperatures Of Fire Stop Material

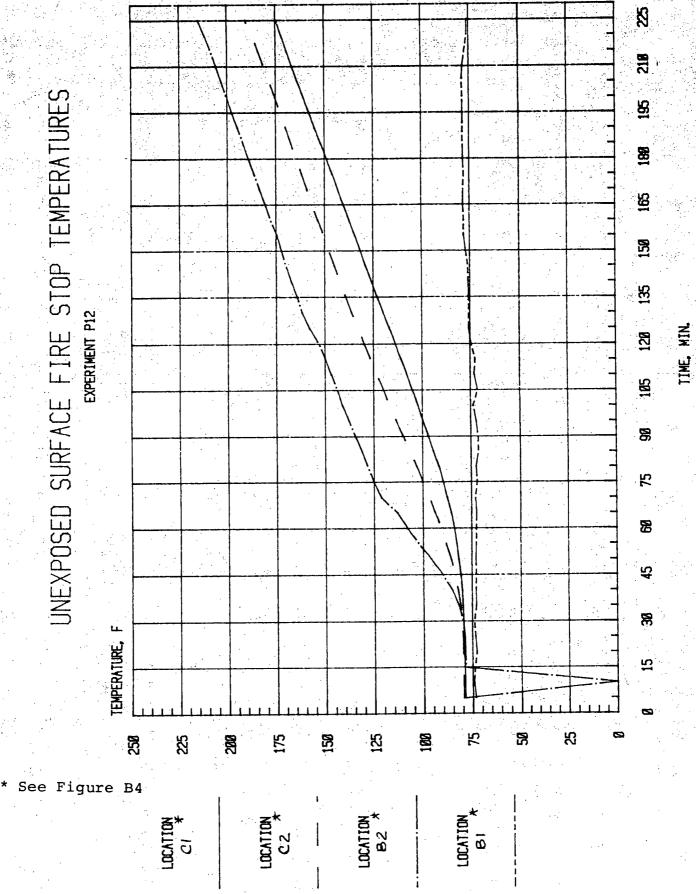
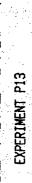
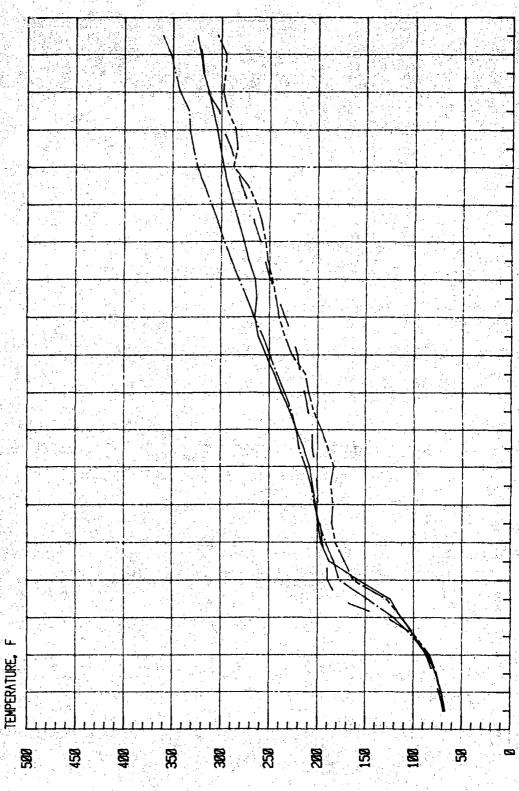


Figure Cl4 - Unexposed Surface Temperatures Of Fire Stop Material





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See Figure B5

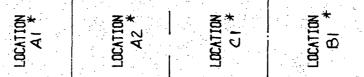
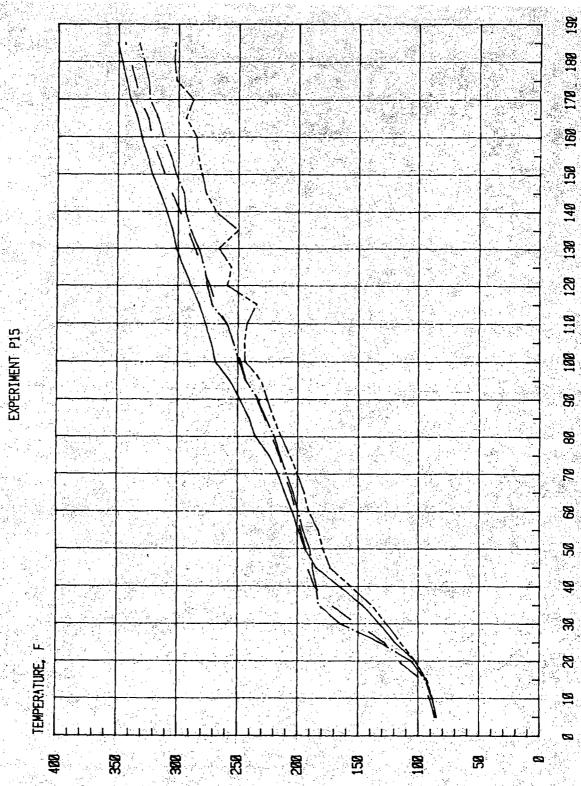


Figure C15 - Unexposed Surface Temperatures of Fire Stop Material



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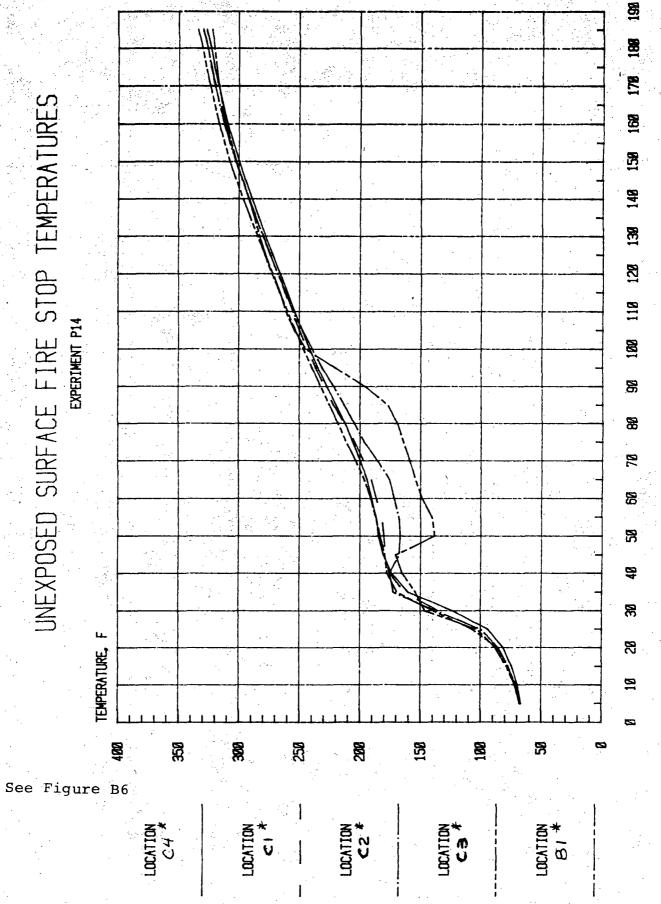
TIME

See Figure B5

Figure Cl6 - Unexposed Surface Temperatures of Fire Stop Material

-89-

UNEXPOSED SURFACE FIRE STOP TEMPERATURES EXPERIMENT P14



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TIME,

Figure C17 - Unexposed Surface Temperatures of Fire Stop Material

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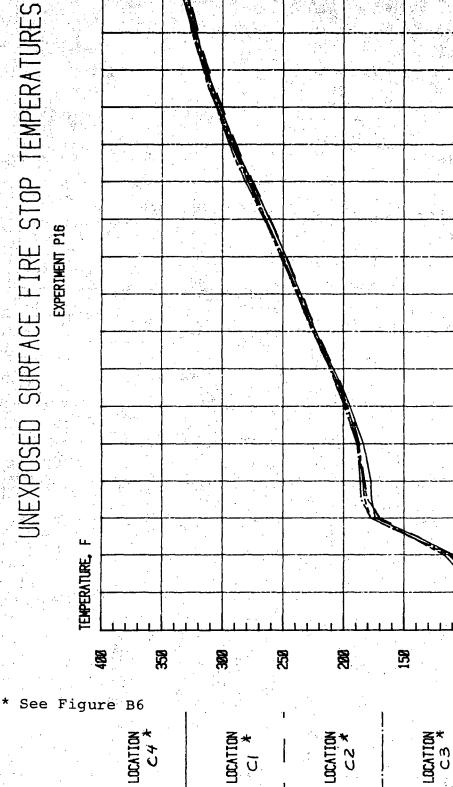


Figure Cl8 - Unexposed Surface Temperatures of Fire Stop Material

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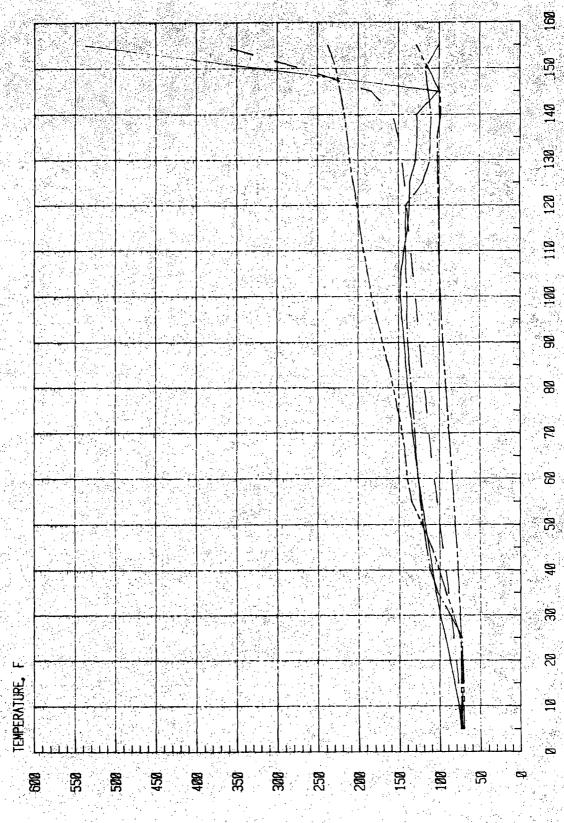
TIME, MIN

See Figure B7

LOCATION B 2 LOCATION LOCATION LOCATION LDCATION C Z

Figure C19 - Unexposed Surface Temperatures of Fire Stop Material

UNEXPOSED SURFACE FIRE STOP TEMPERATURES EXPERIMENT P8



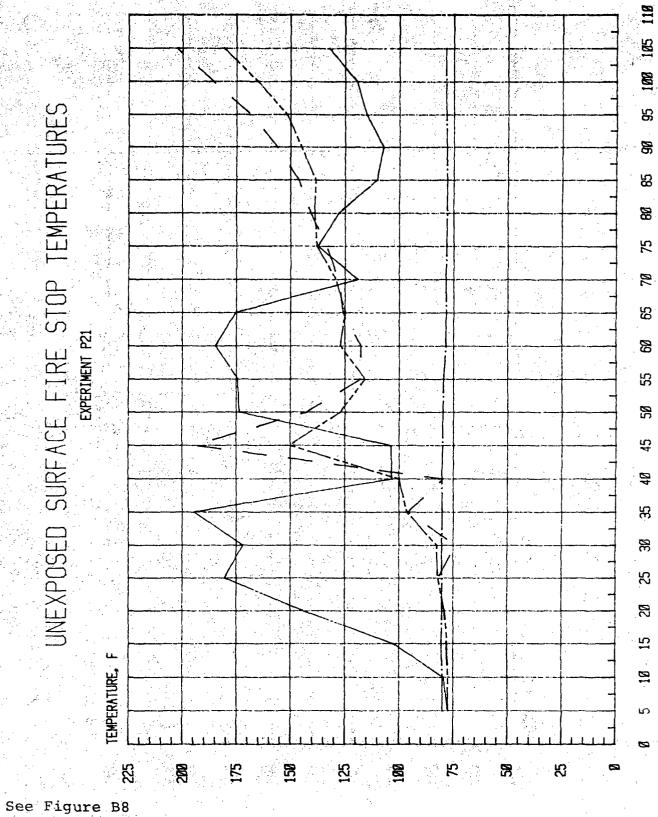
TIME. MIN.

* See Figure B7



Figure C20 - Unexposed Surface Temperatures of Fire Stop Material





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Figure C21 - Unexposed Surface Temperatures of Fire Stop Material

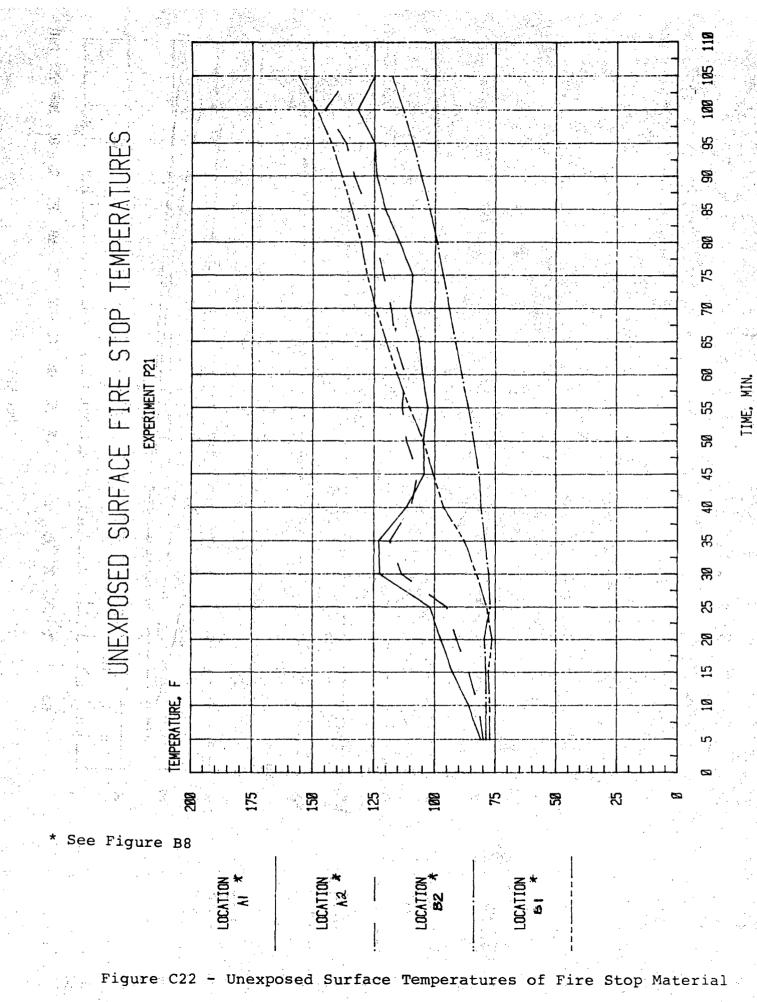
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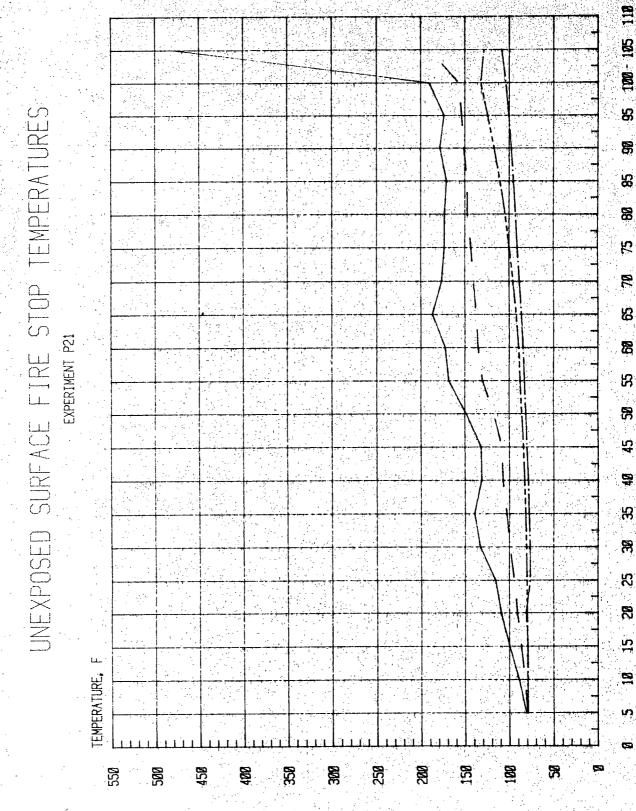
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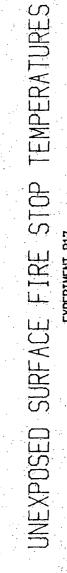
TIME, MIN.

* See Figure B8

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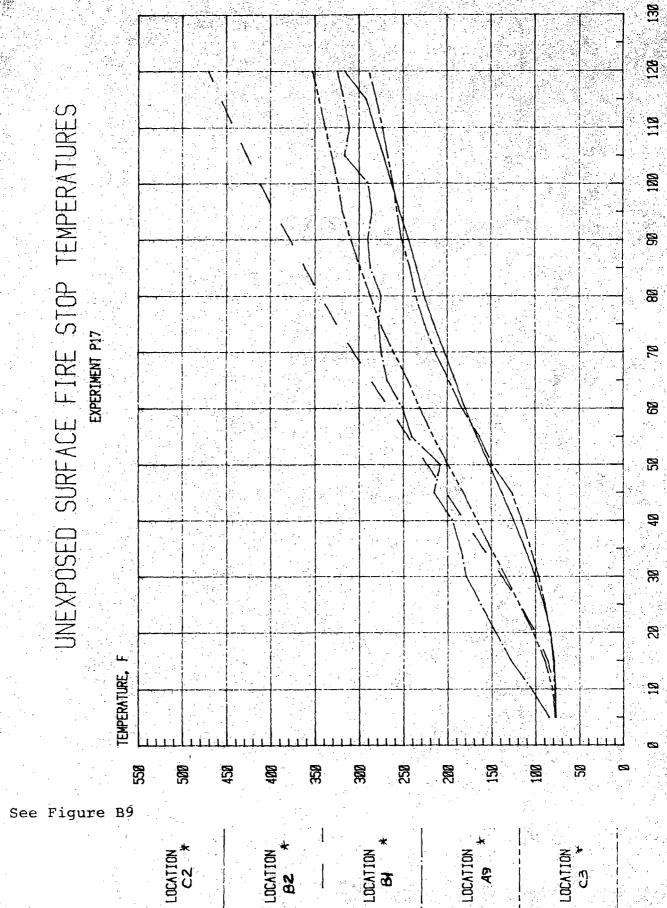
-96-

Figure C23 - Unexposed Surface Temperatures of Fire Stop Material



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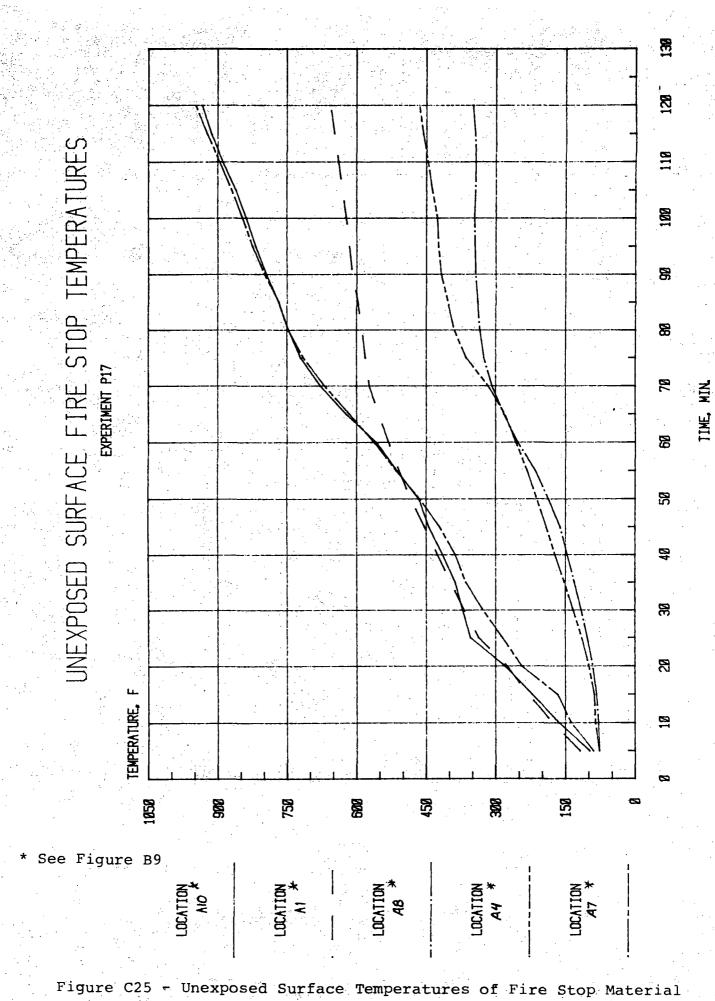
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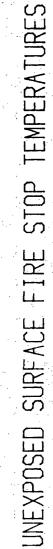
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Figure C24 - Unexposed Surface Temperatures of Fire Stop Material



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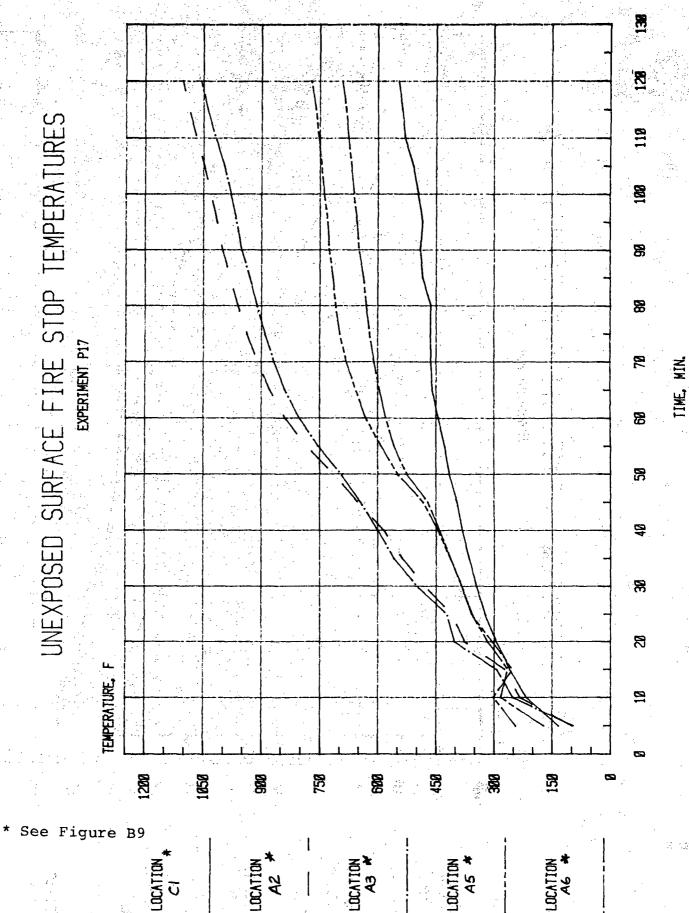
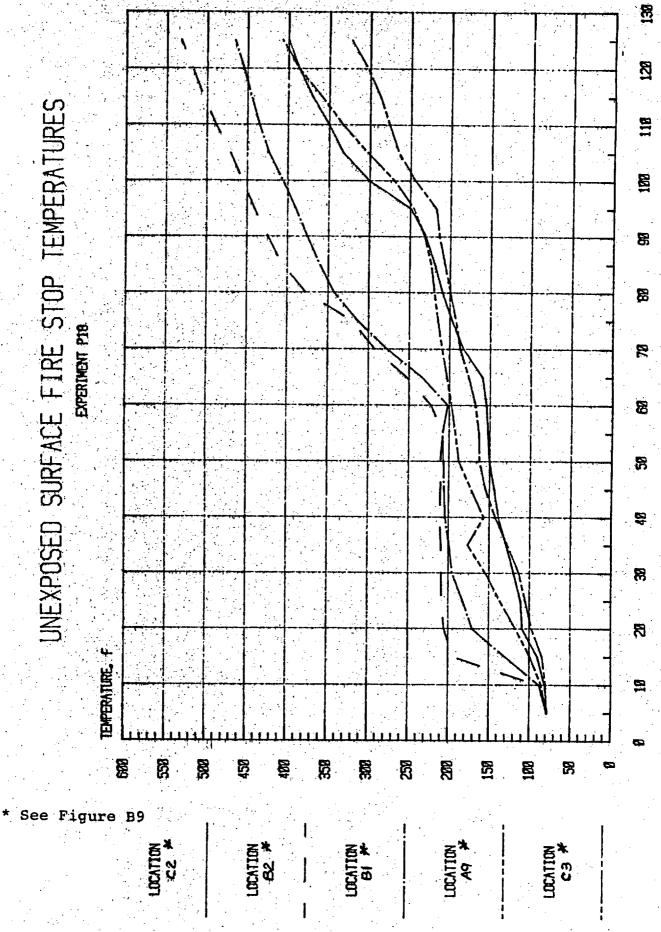


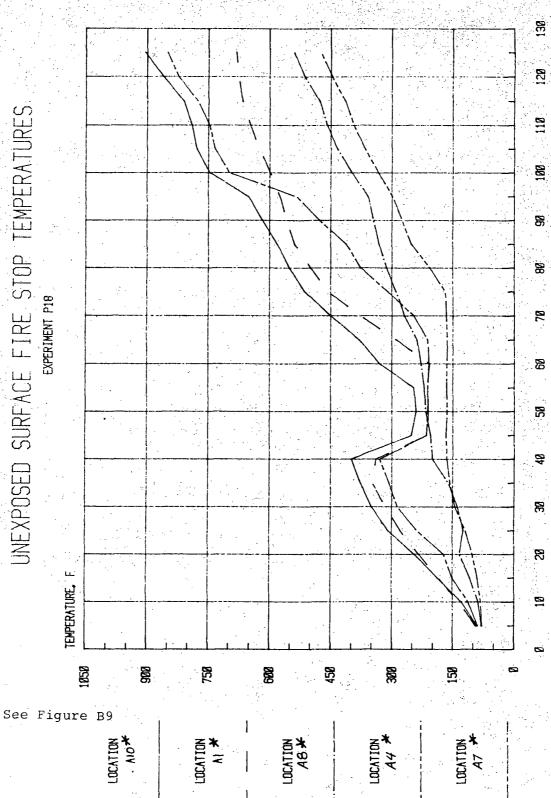
Figure C26 - Unexposed Surface Temperatures of Fire Stop Material



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Figure C27 - Unexposed Surface Temperatures of Fire Stop Material

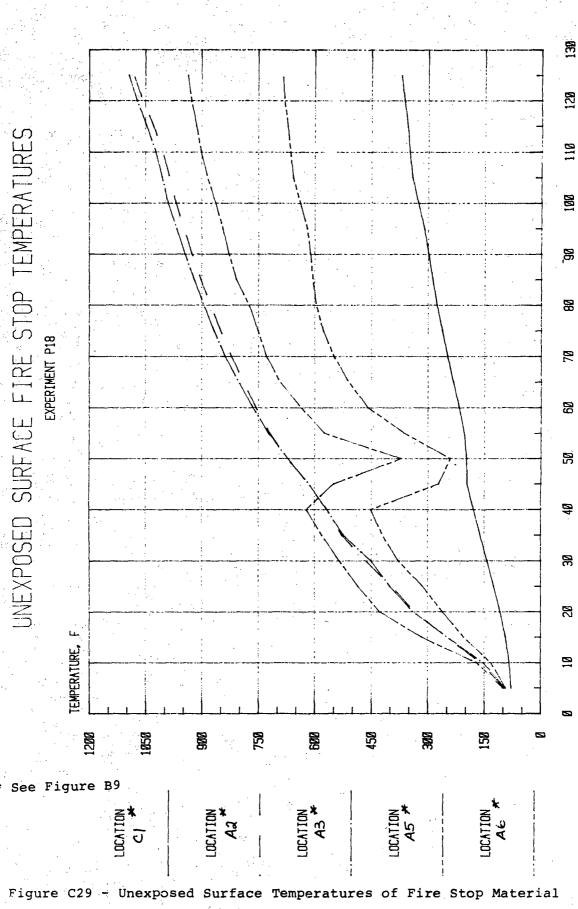




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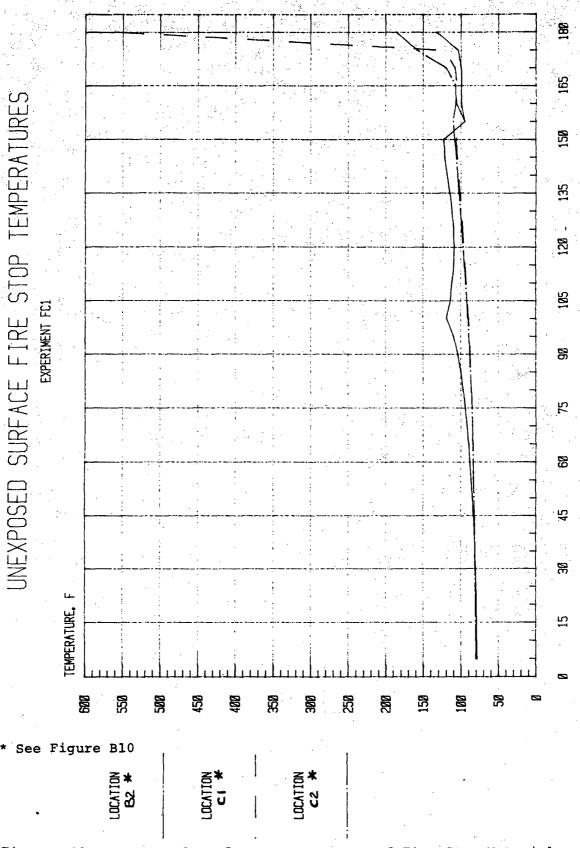
TIME.

Figure C28 - Unexposed Surface Temperatures of Fire Stop Material



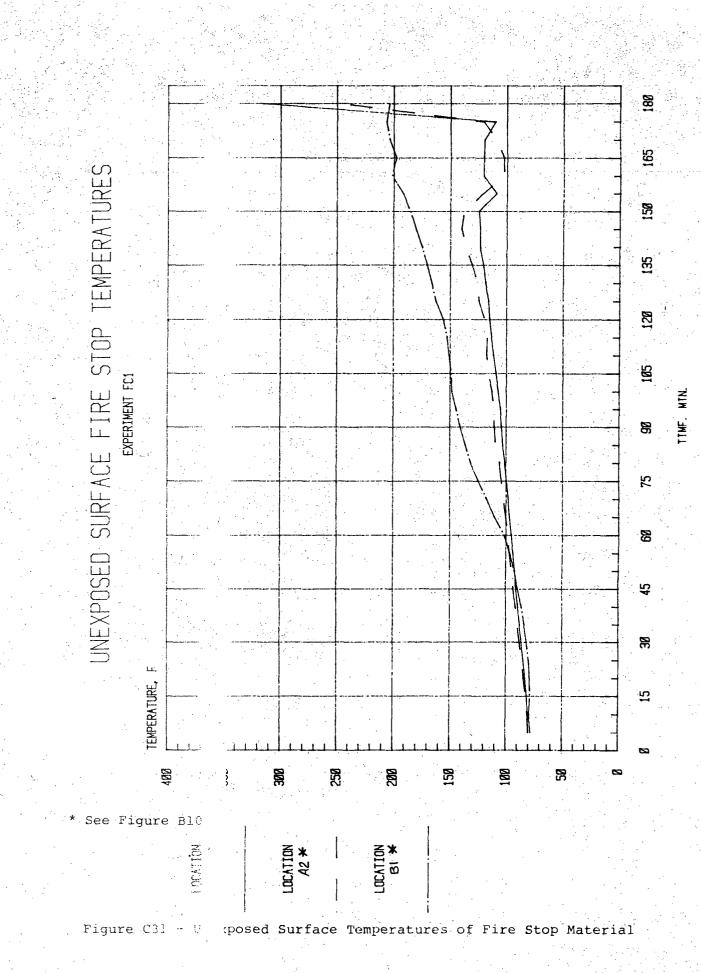
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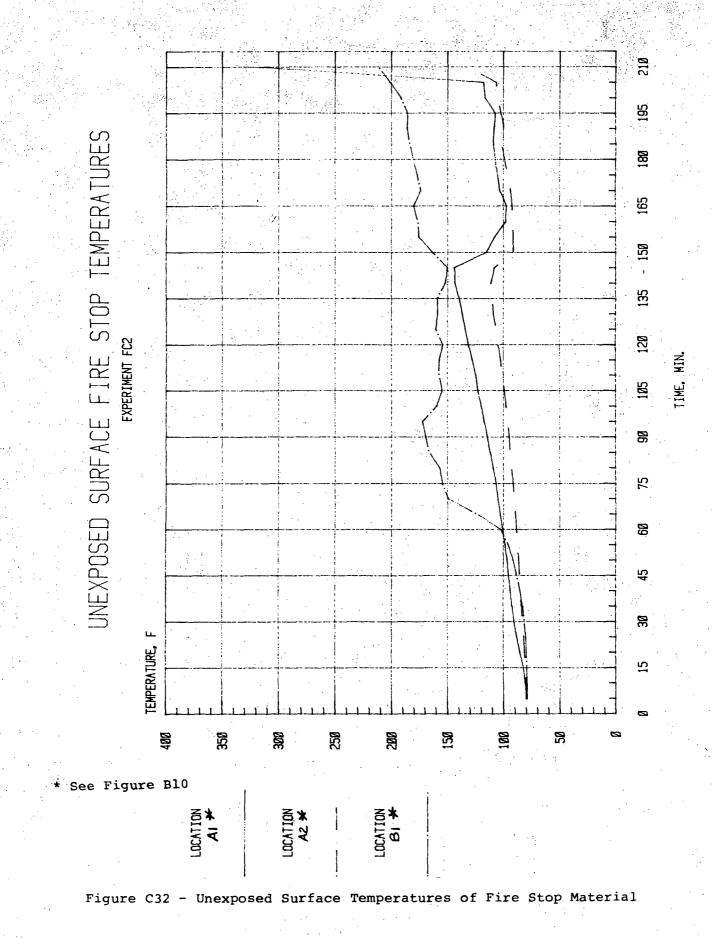
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TIME, MIN.

Figure C30 - Unexposed Surface Temperatures of Fire Stop Material





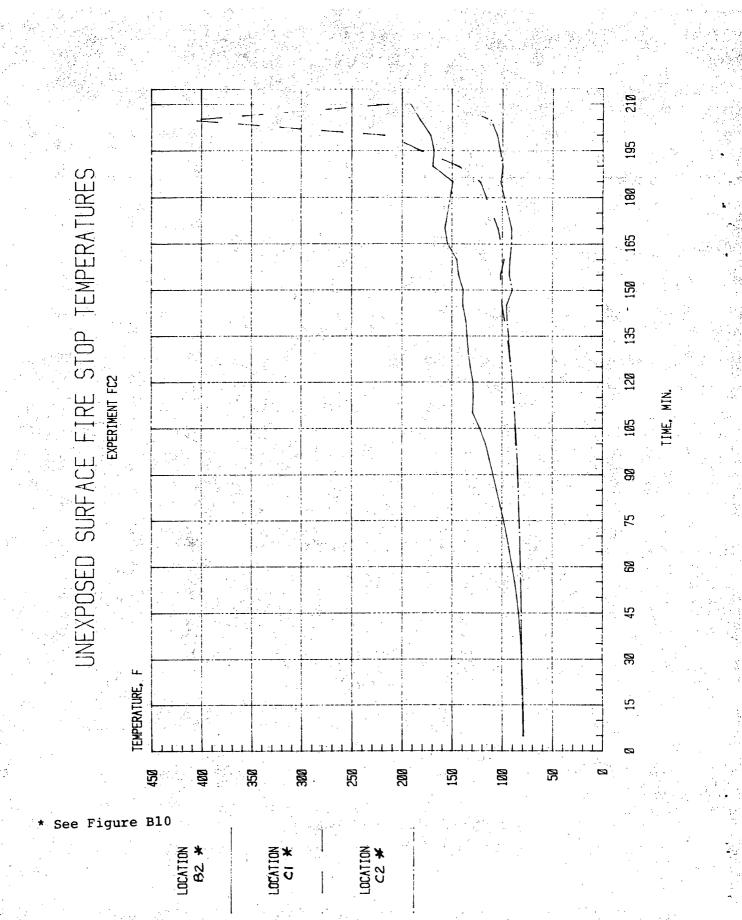
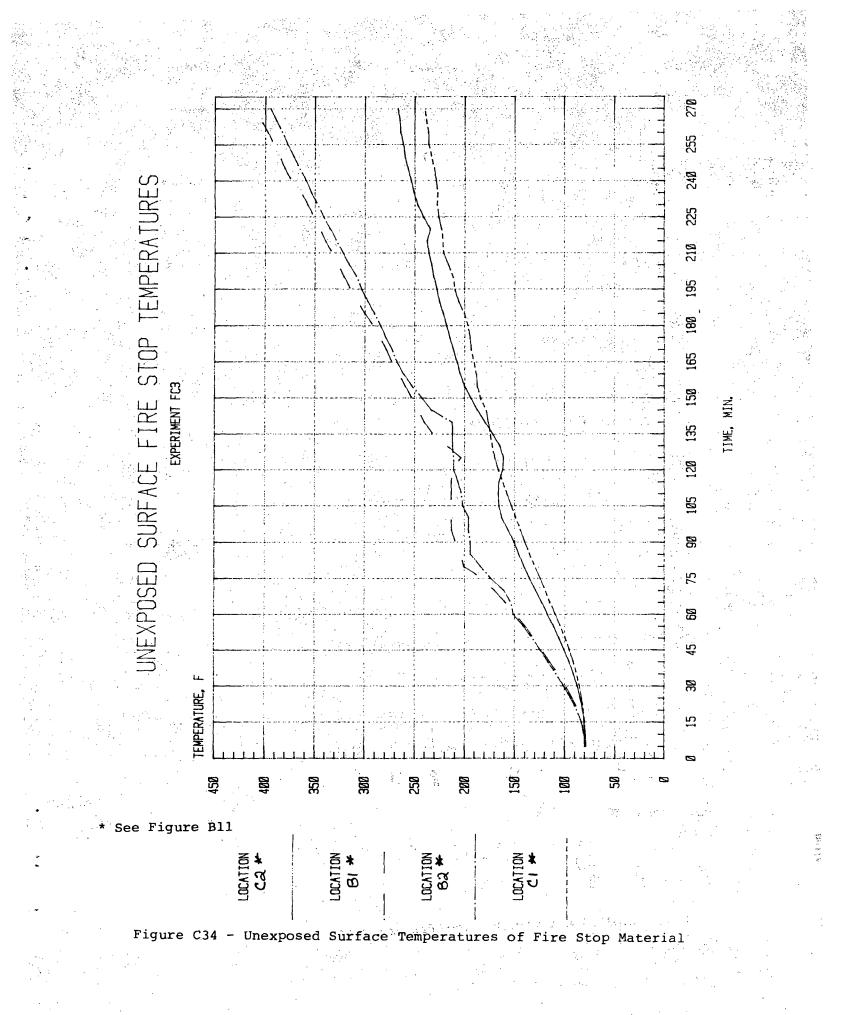
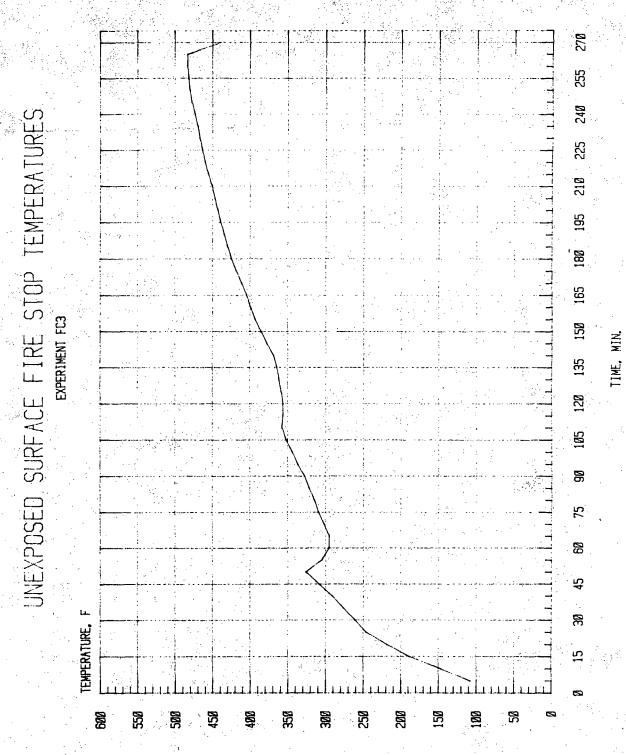


Figure C33 - Unexposed Surface Temperatures of Fire Stop Material



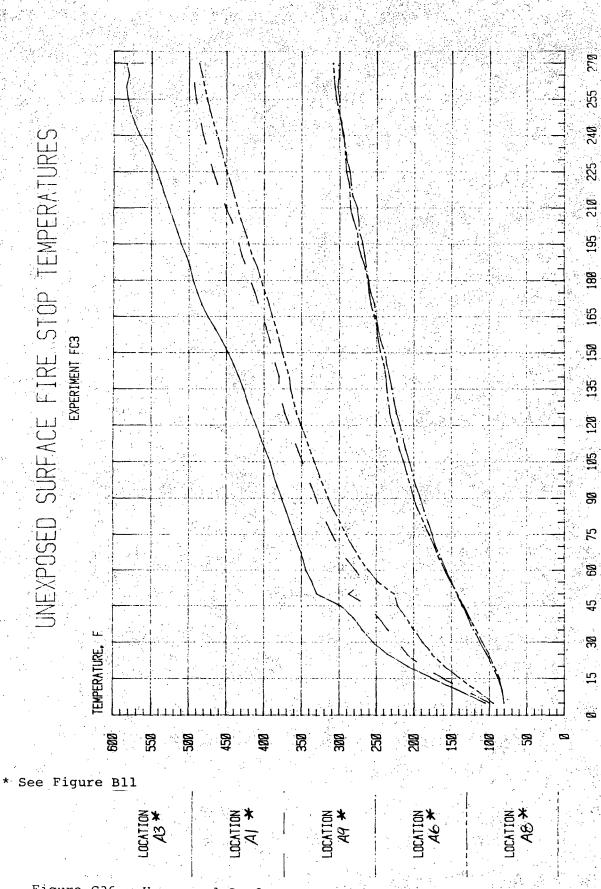
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See Figure Bll

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Figure C35 - Unexposed Surface Temperatures of Fire Stop Material



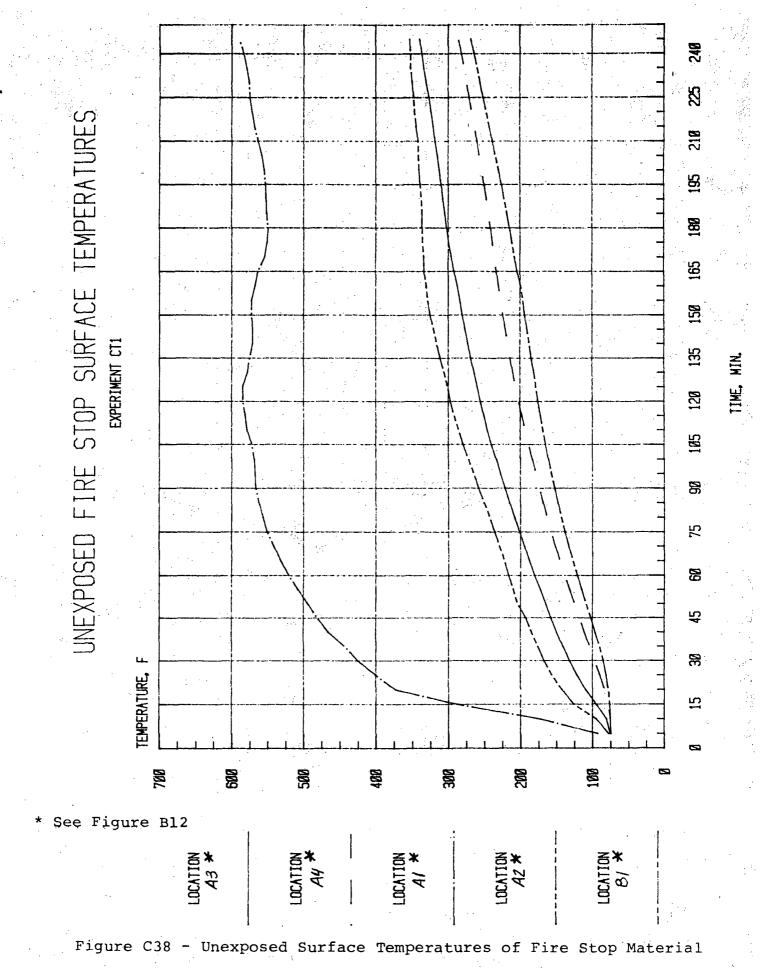
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Figure C36 - Unexposed Surface Temperatures of Fire Stop Material

ĸ UNEXPOSED SURFACE FIRE STOP TEMPERATURES ង្ល EXPERIMENT FC3 TIME, MIN. ц TEMPERATURE. ~ 30C , * See Figure Bll LOCATION K X LOCATION LOCATION A2*

C37 - Unexposed Surface Temperatures of Fire Stop Material



-111-

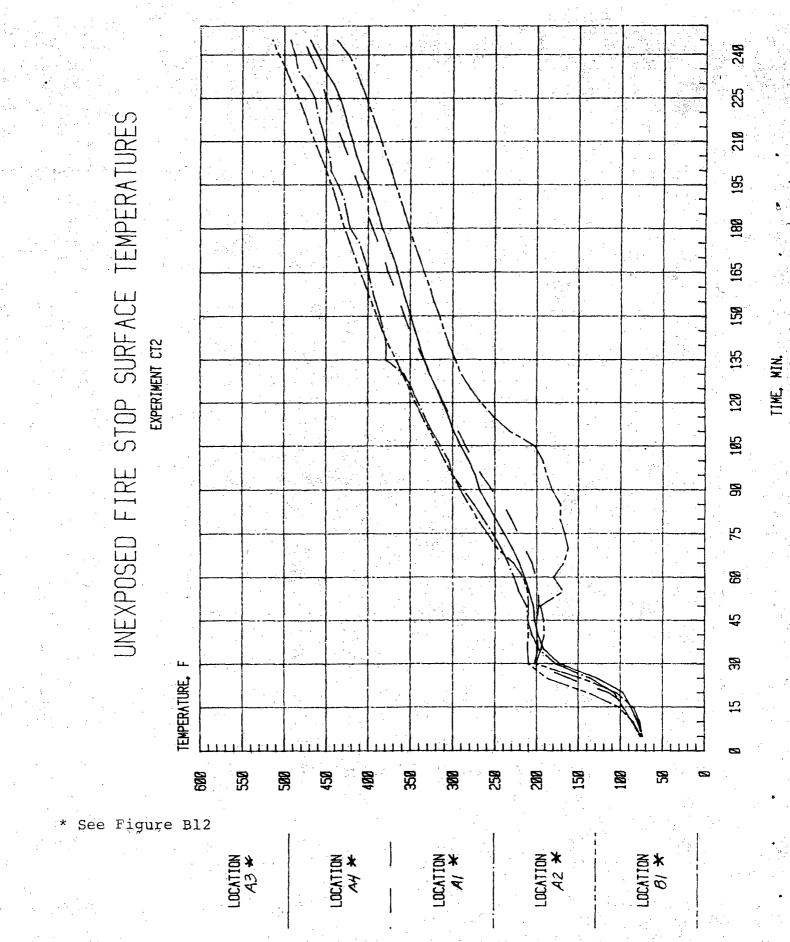
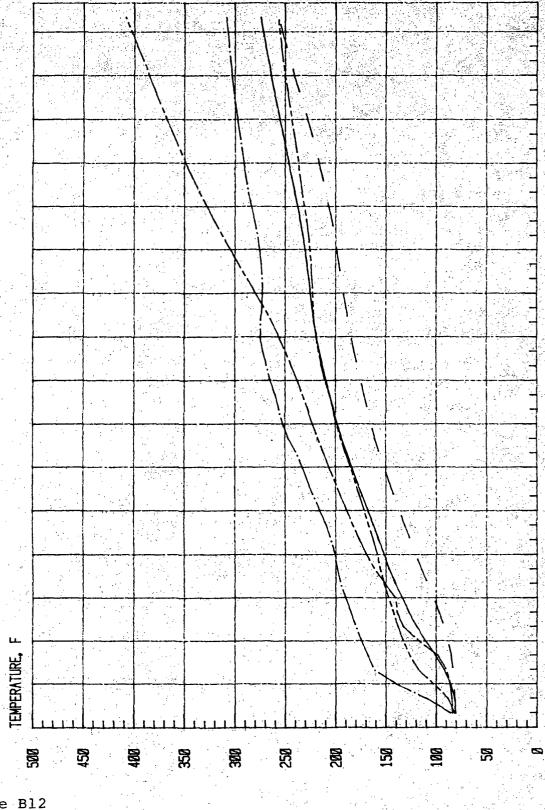


Figure C39 - Unexposed Surface Temperatures of Fire Stop Material

UNEXPOSED FIRE STOP SURFACE TEMPERATURES EXPERIMENT CT3



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MIN

TIME

* See Figure Bl2

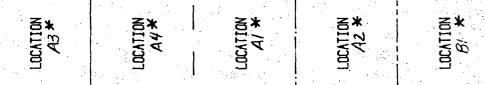
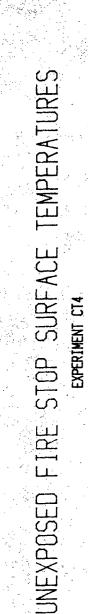
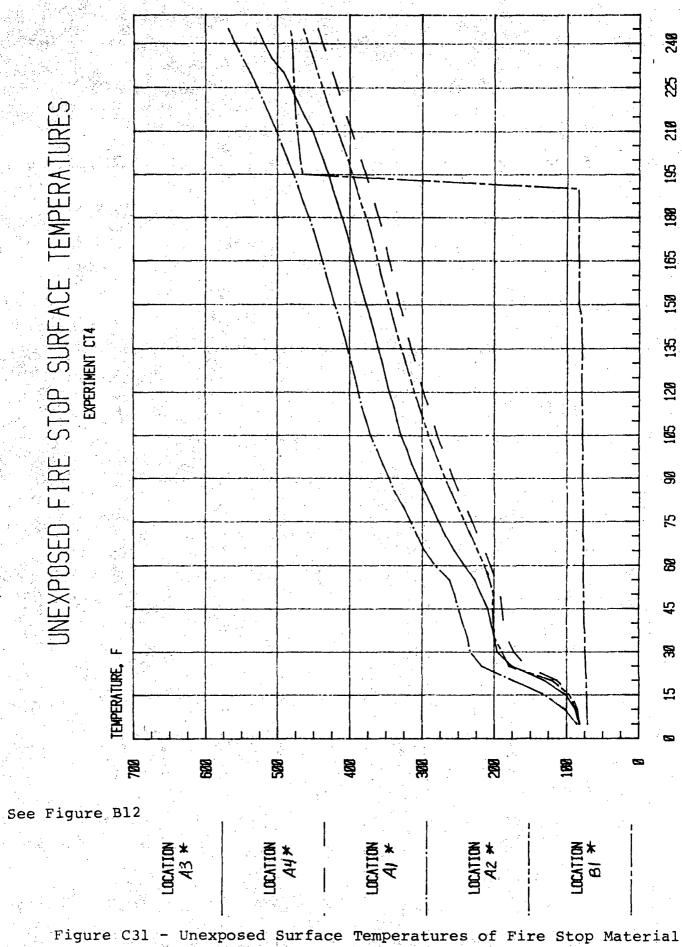


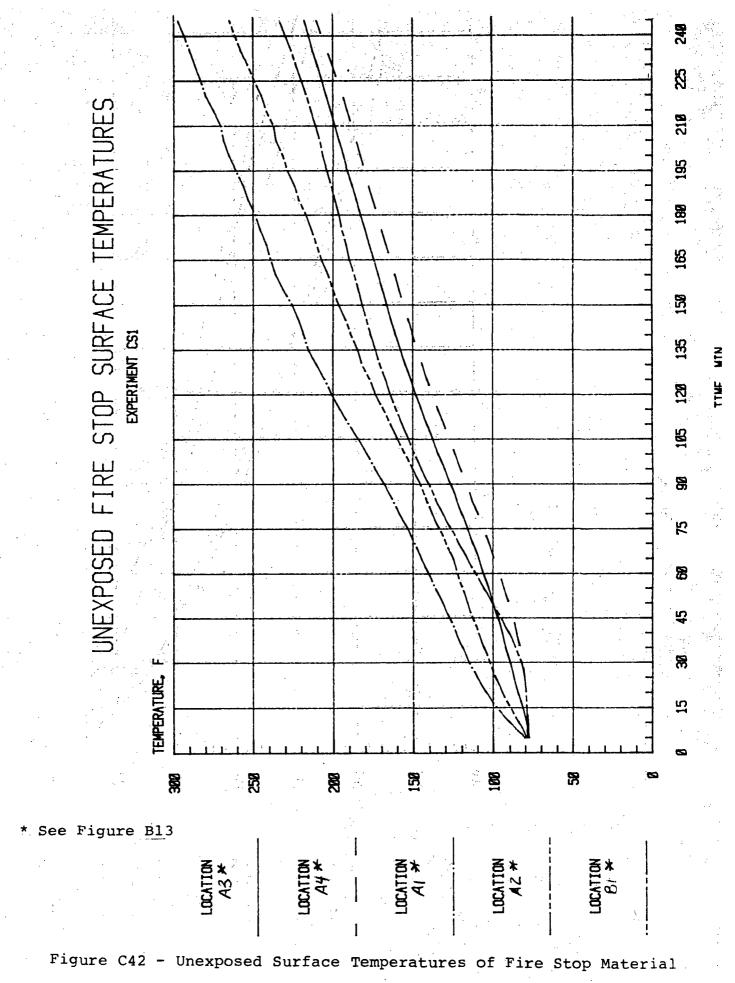
Figure C40 - Unexposed Surface Temperatures of Fire Stop Material



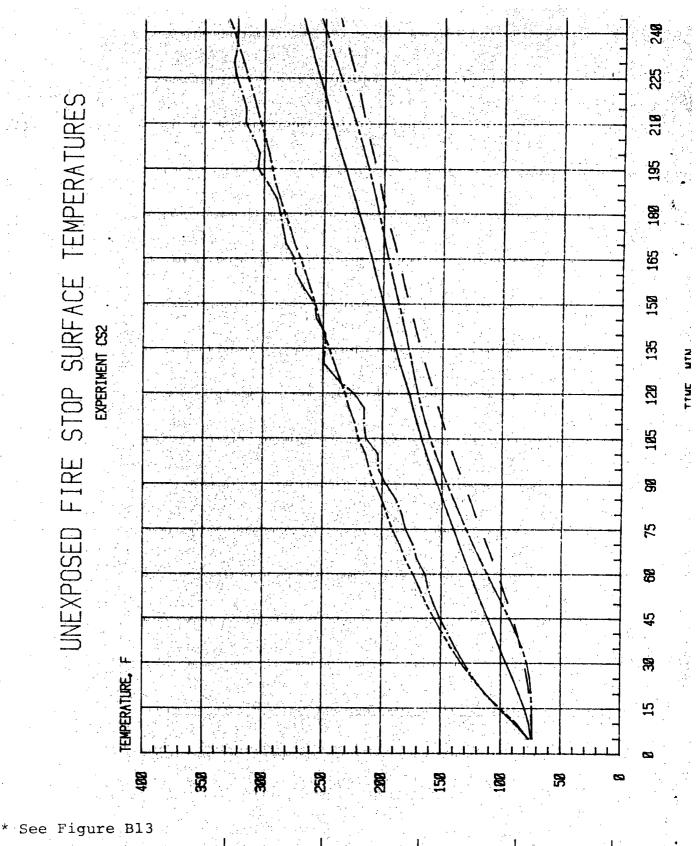


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-114-



-115-



LOCATION 44 X

Figure C43 - Unexposed Surface Temperatures of Fire Stop Material

UNEXPOSED FIRE STOP SURFACE TEMPERATURES 1 EXPERIMENT CS3 u. TEMPERATURE, **8**92 20 500 450 350 - BBR 150 1.00 400 200 See Figure Bl4 LOCATION A2 ¥ LOCATION BI # A4 * LOCATION LOCATION A3 *

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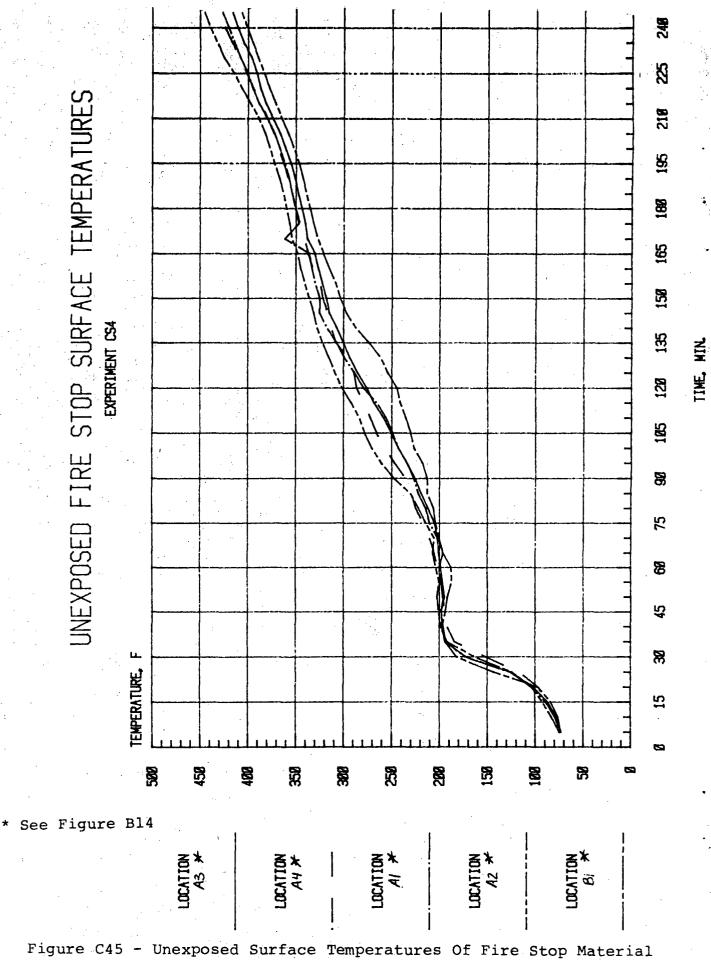
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C44 - Unexposed Surface Temperatures of Fire Stop Material



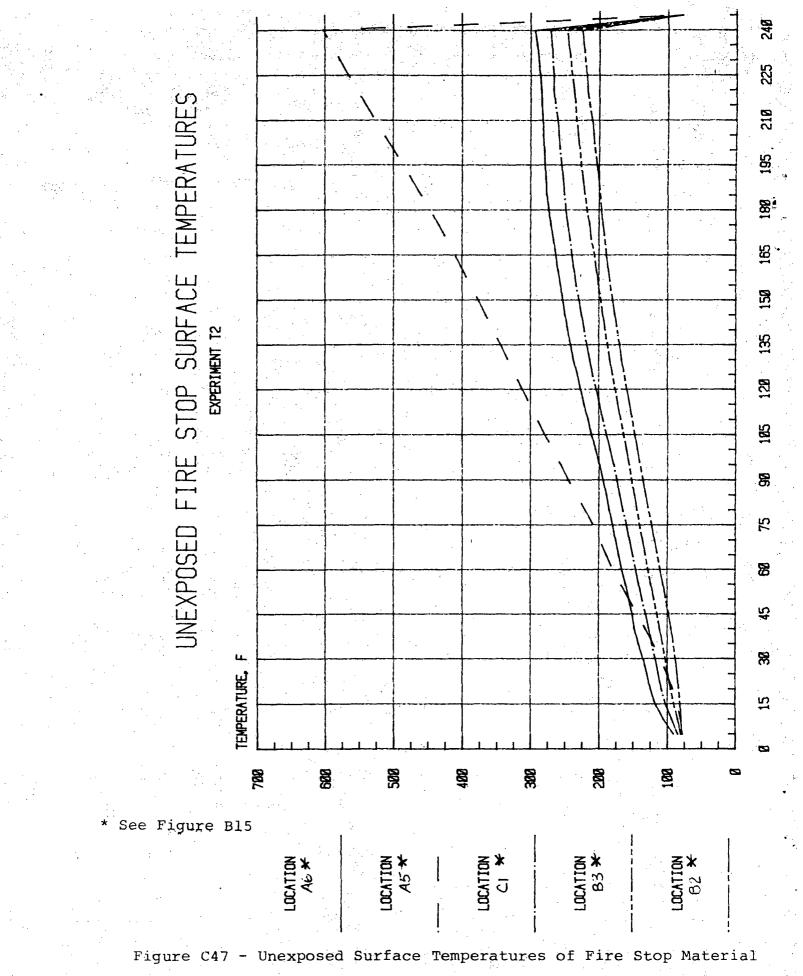
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240 ង្ក UNEXPOSED FIRE STOP SURFACE TEMPERATURES EXPERIMENT 11 210 ŝ 180 53 150 <u>당</u> 2 105 8 75 83 \$ **LL**... 38 TEMPERATURE, 5 **580** 100 53 450 358 **1000** 250 150 400 e, * See Figure B15 LOCATION 81 ¥ LOCATION LOCATION A2 * LOCATION A4 * LOCATION A3 *

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TIME

Figure C46 - Unexposed Surface Temperatures of Fire Stop Material

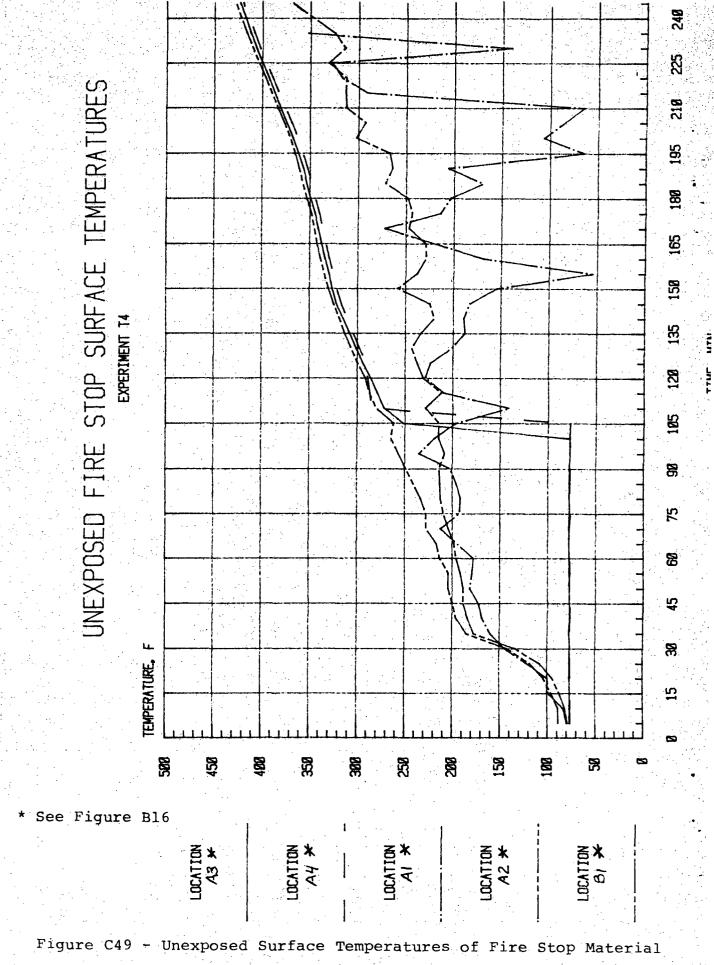


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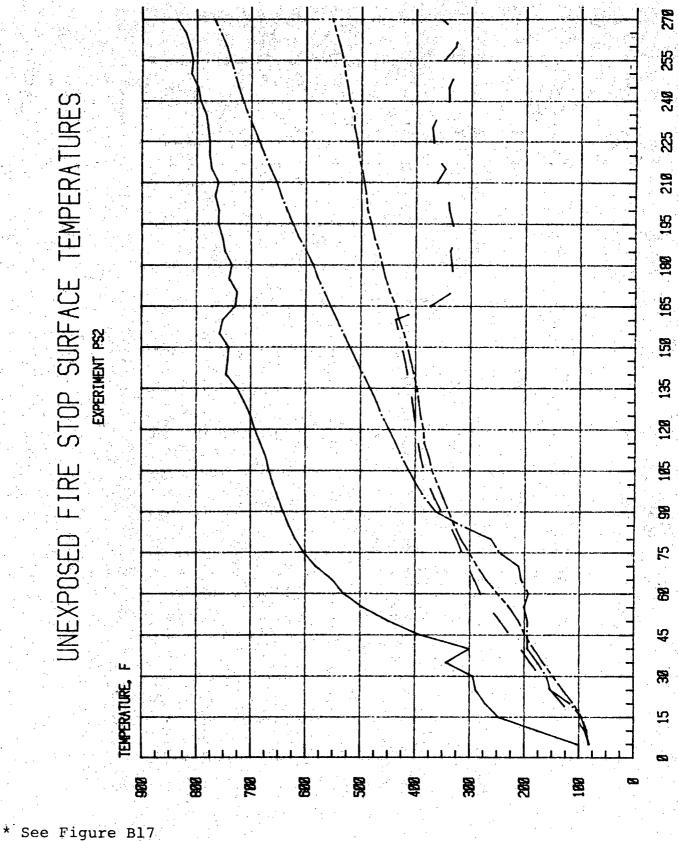
-122-

278 ĸ 1.14 23 13-240 UNEXPOSED FIRE STOP SURFACE TEMPERATURES ß 218 195 ١ 180 <u>18</u> 150 <u>13</u> 120 185 8 75 8 \$5 L 88 TEMPERATURE, 5 666 588 400 906 200 199 881 * See Figure Bl7 LOCATION LOCATION A3 * LOCATION LOCATION BI * A2 * Figure C50 - Unexposed Surface Temperatures of Fire Stop Material

TTMF MTN

-123-

UNEXPOSED FIRE STOP SURFACE TEMPERATURES

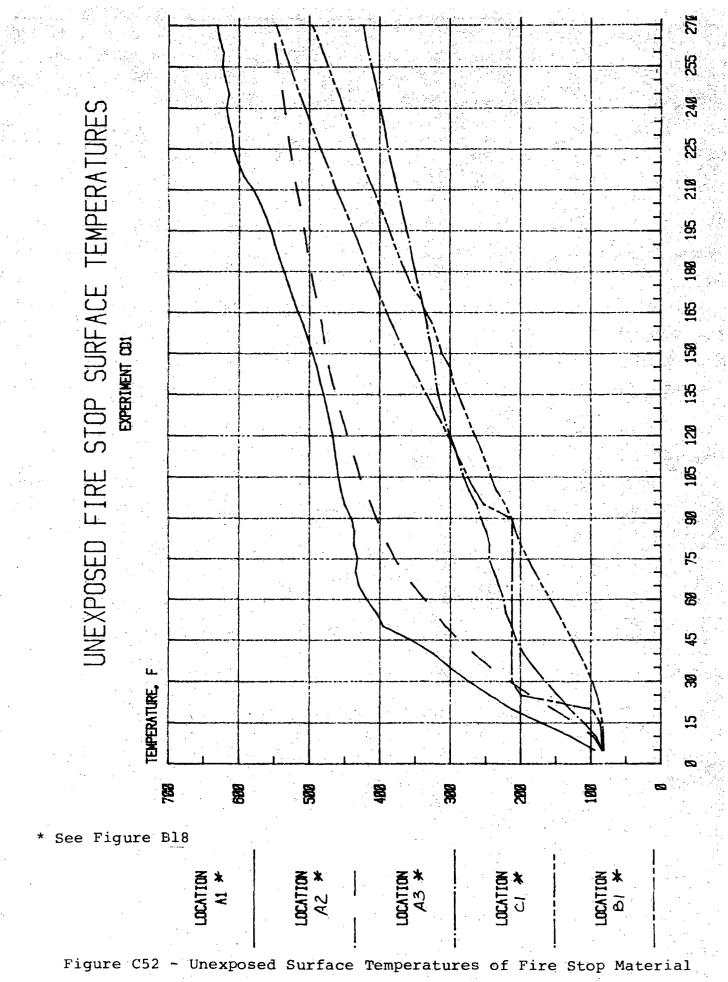


TTMC UTN

LOCARION A6 * LOCATION

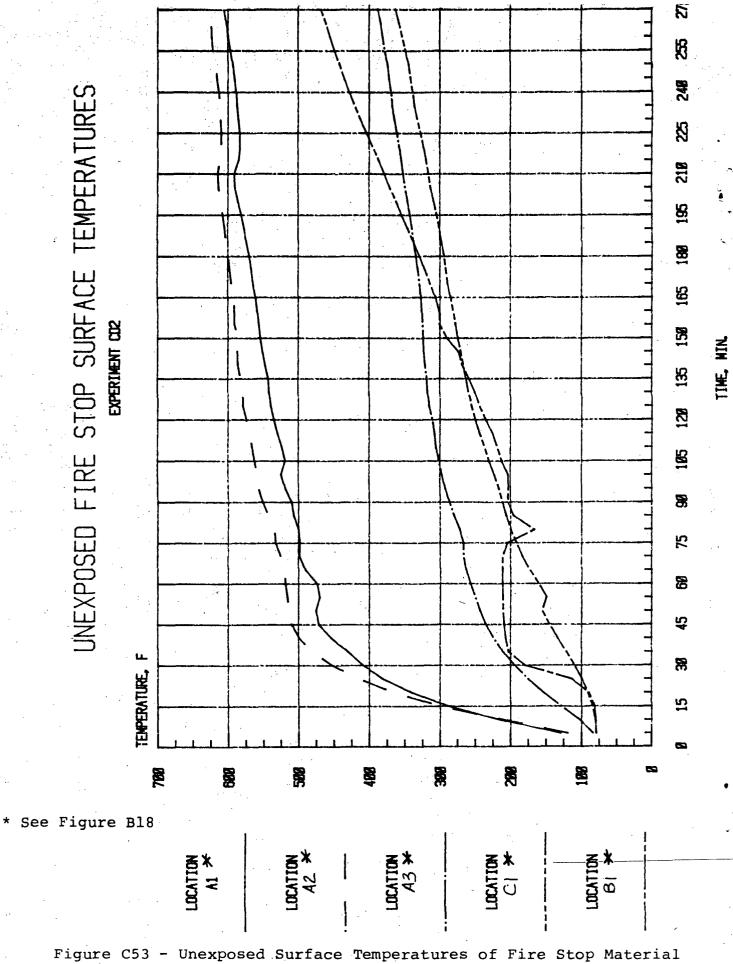
Figure C51 - Unexposed Surface Temperatures of Fire Stop Material

LOCATION A5 *

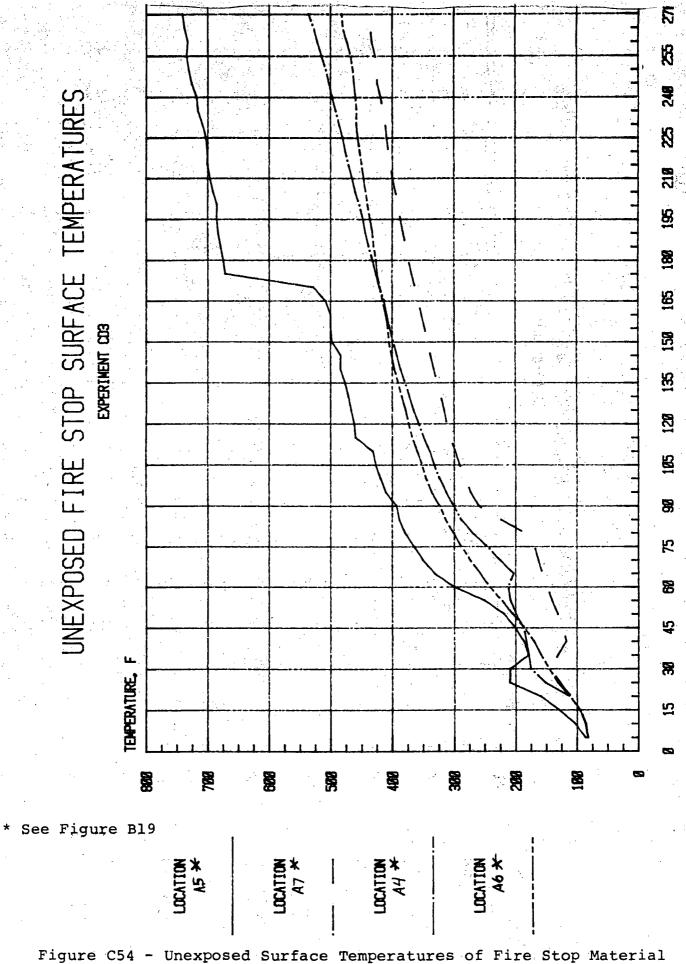


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UNEXPOSED FIRE STOP SURFACE TEMPERATURES



-126-

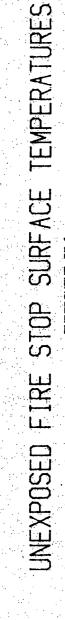


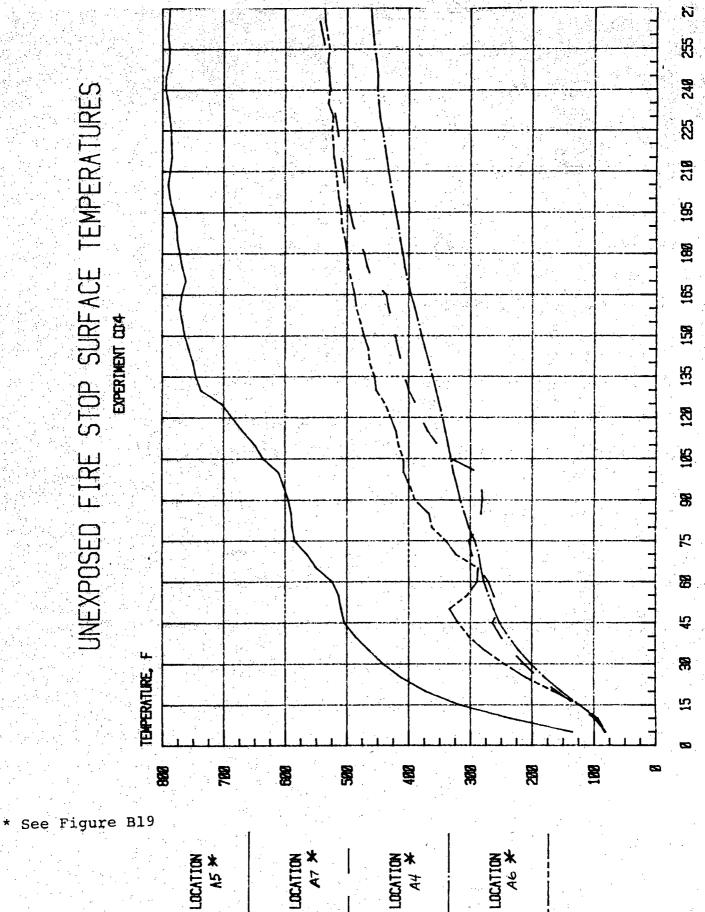
-127-

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MIN

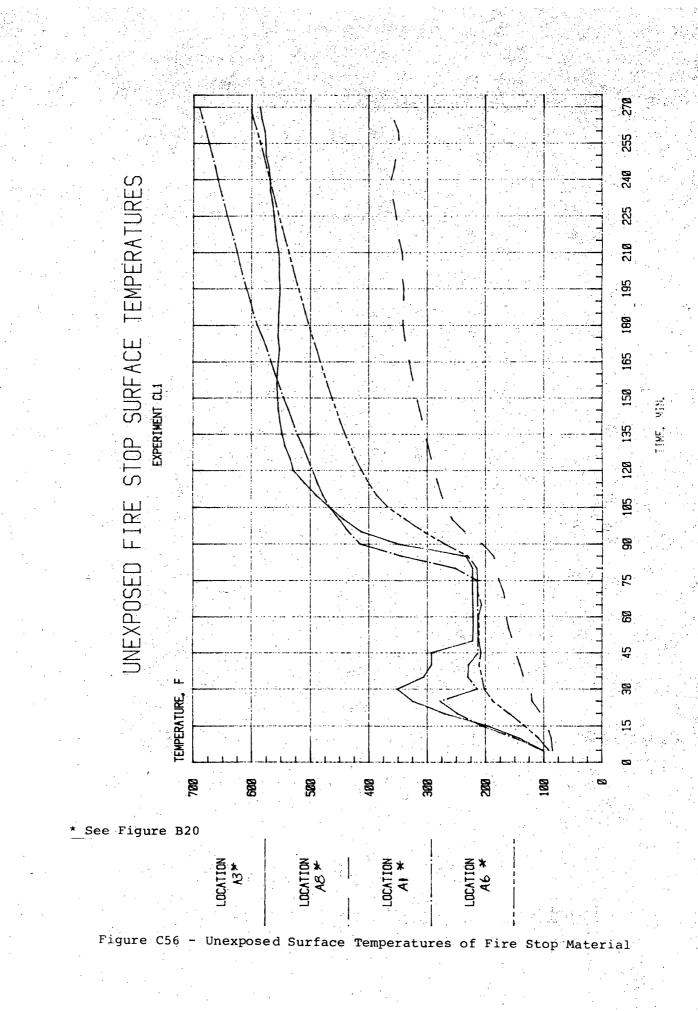
TIME,





TIME, MIN

Figure C55 - Unexposed Surface Temperatures of Fire Stop Material



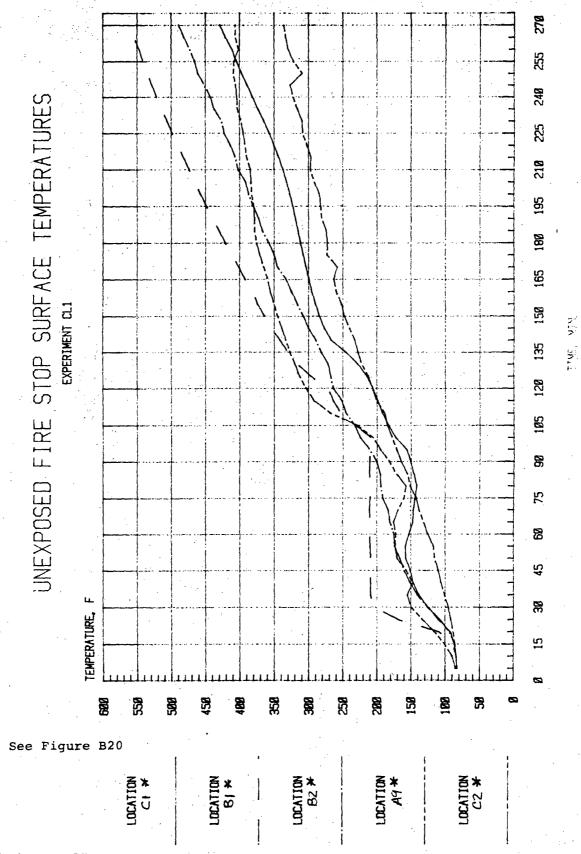
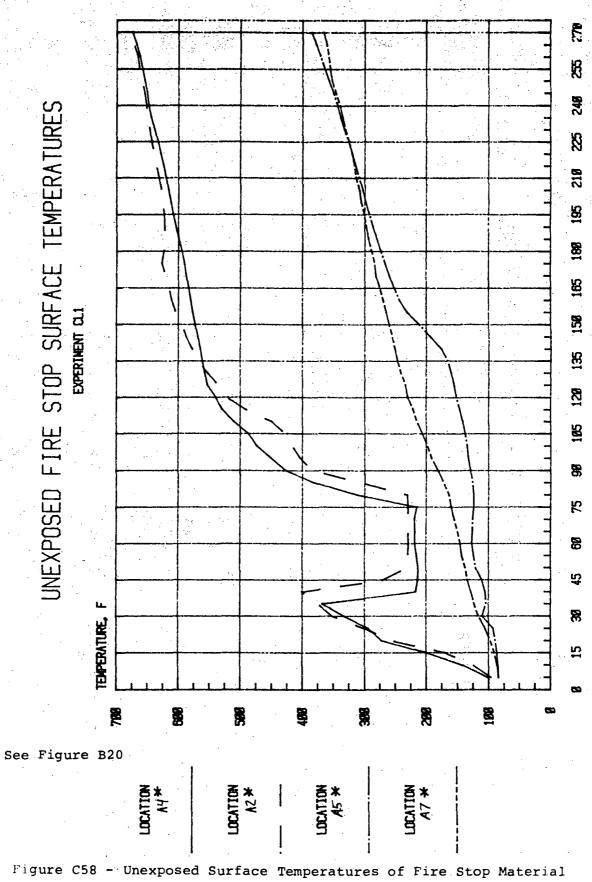
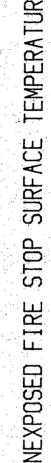
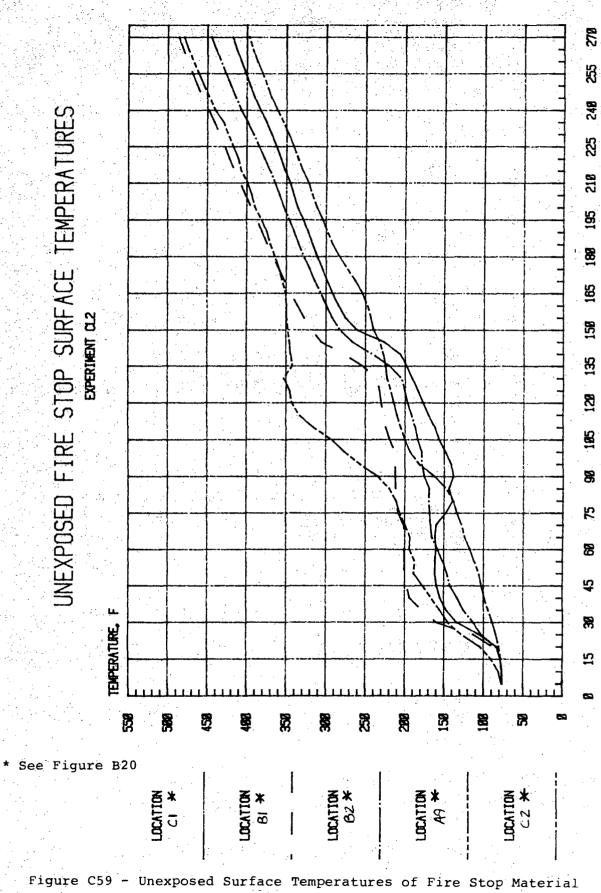


Figure C57 - Unexposed Surface Temperatures of Fire Stop Material

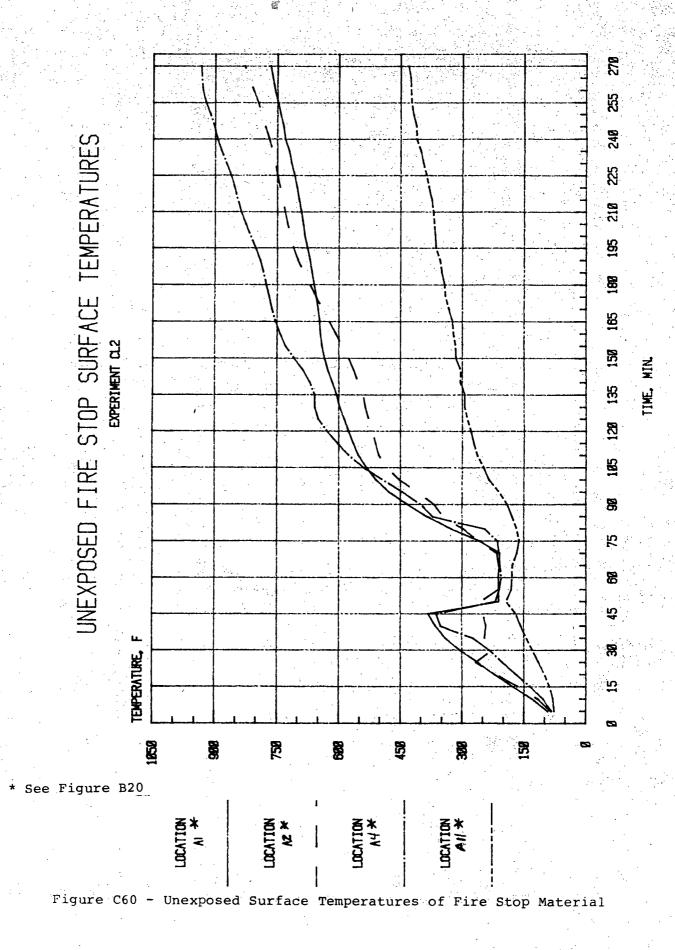


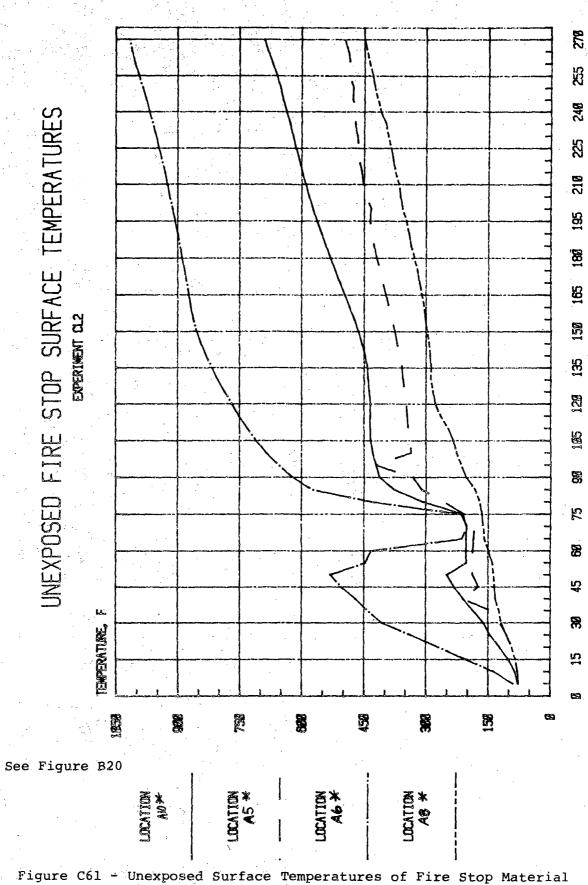
TIME, MIN.





TIME, NIN





TIME, MIN,

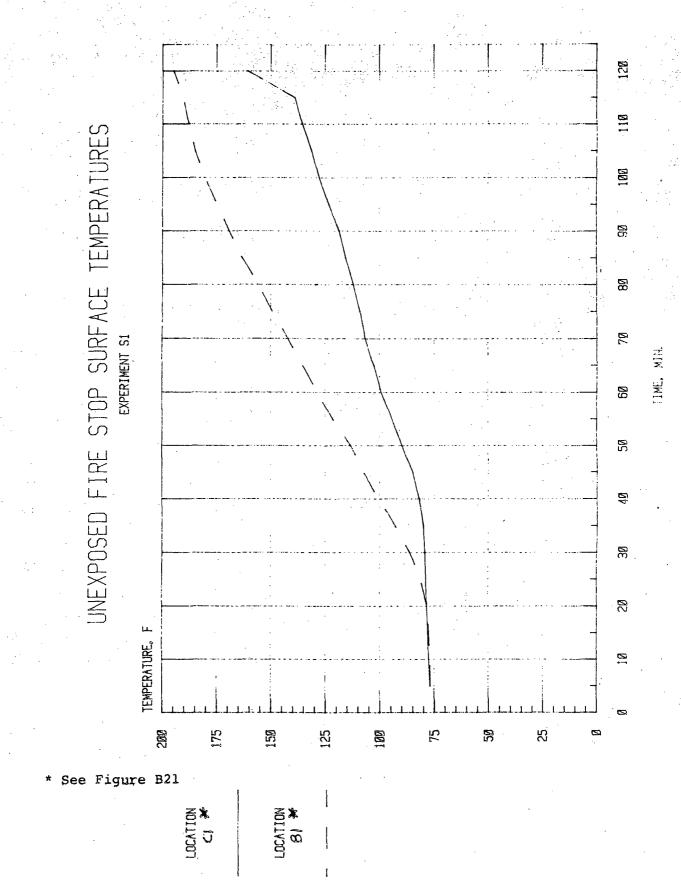


Figure C62 - Unexposed Surface Temperatures of Fire Stop Material

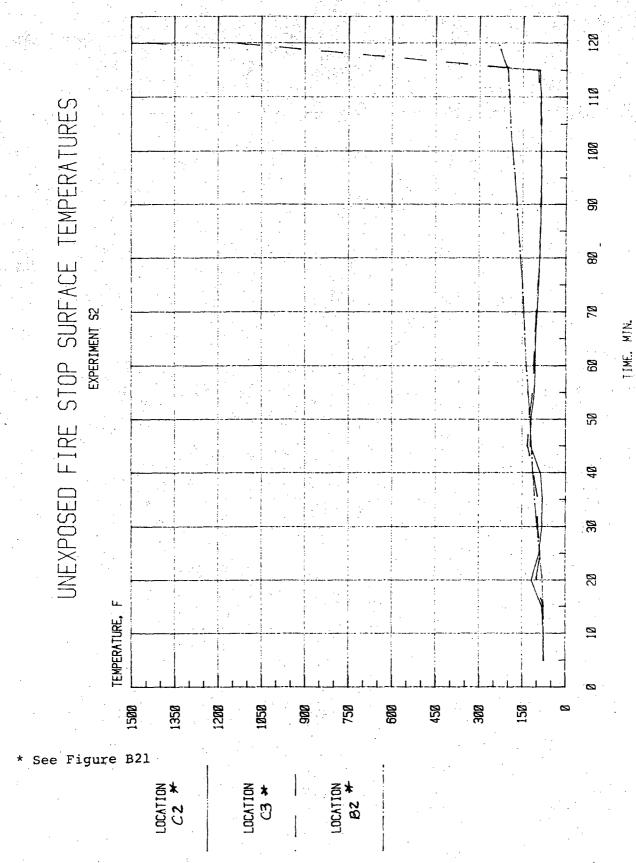
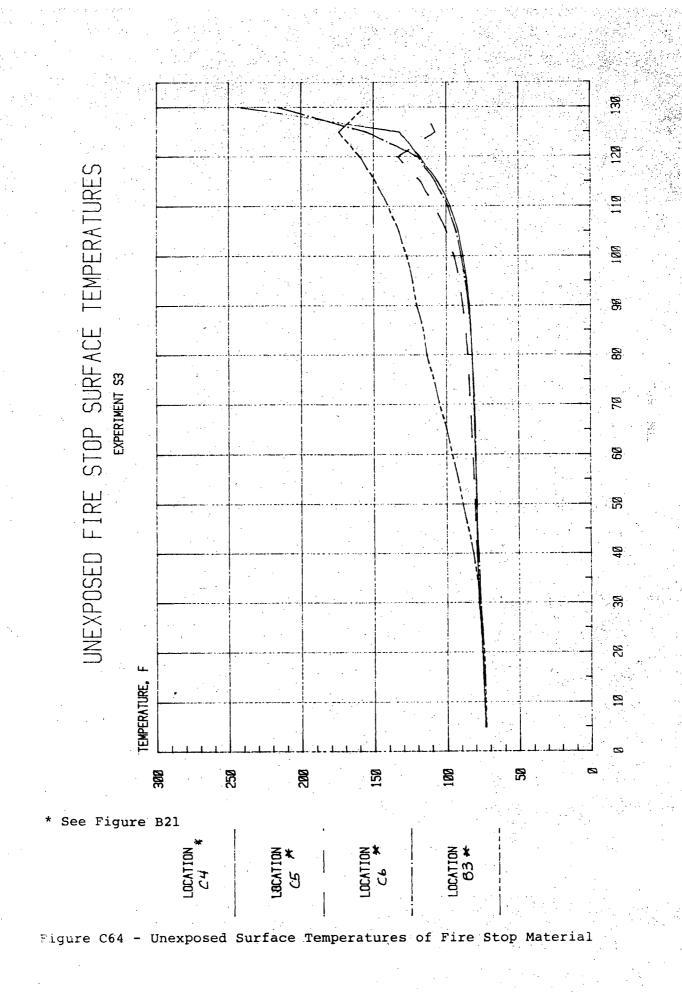
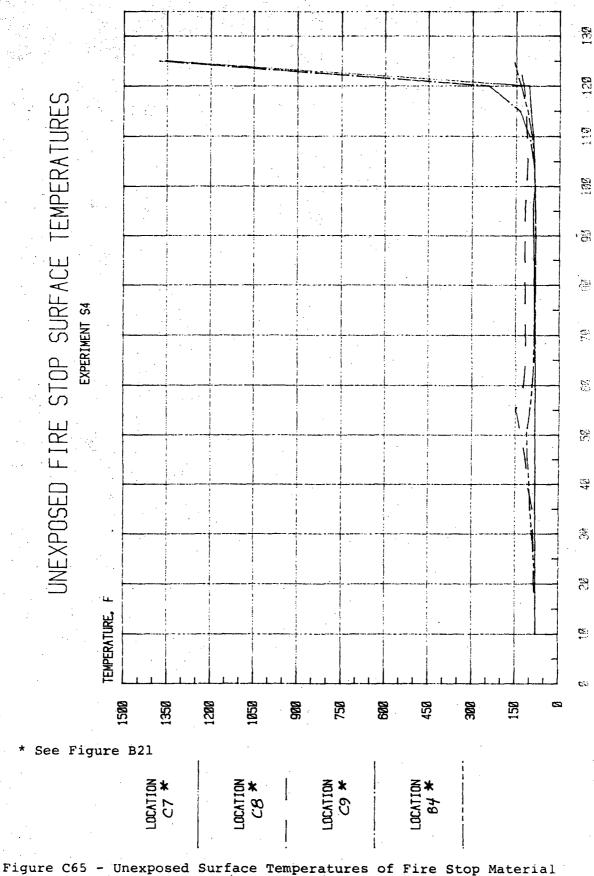


Figure C63 - Unexposed Surface Temperatures Of Fire Stop Material



UNEXPOSED FIRE STOP SURFACE TEMPERATURES



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