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2	PUBLIC MEETING
3	BETWEEN U.S. NUCLEAR REGULATORY COMMISSION 0350 PANEL AND FIRST ENERGY NUCLEAR OPERATING COMPANY
4	OAK HARBOR, OHIO
5	Meeting held on Tuesday, August 20, 2002, at
6	2:00 p.m. at the Oak Harbor High School, Oak Harbor, Ohio, taken by me Marie B. Fresch, Registered Merit Reporter, and
7	Notary Public in and for the State of Ohio.
8	PANEL MEMBERS PRESENT:
9	U. S. NUCLEAR REGULATORY COMMISSION
10	Mr. John Grobe, Chairman, MC 0350 Panel William Dean, Vice Chairman, MC 0350 Panel
11	Anthony Mendiola, Section Chief PDIII-2, NRR
12	Christine Lipa, Projects Branch Chief
13	Jon R. Johnson, Deputy Director Office of Nuclear Reactor Regulation
14	Washington, D.C. Douglas Simkins, NRC Resident Inspector
15	Melvin Holmberg, Metallurgist, Region 3
16	FIRST ENERGY NUCLEAR OPERATING COMPANY
17	Lew Myers, FENOC Chief Operating Officer Robert W. Schrauder,
18	Director - Support Services J. Randel Fast, Plant Manager
19	James J. Powers, III Director - Nuclear Engineering
20	L. William Pearce, Vice President FENOC Oversight
21	Clark Price, Manager - Business Services
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1 MR. GROBE: Good afternoon.

- 2 My name is Jack Grobe. I'm the Chairman of the NRC
- 3 Oversight Panel for the Davis-Besse Nuclear Power Station.
- 4 This is our next in a series of monthly meetings, public
- 5 meetings to discuss between the NRC and First Energy
- 6 Nuclear Operating Company the status of the Davis-Besse
- 7 Plant and their approach to activities that are intended to
- 8 get them to restart Davis-Besse.
- 9 What I would like to do to start is to introduce the
- 10 NRC staff that are here today, and then ask Mr. Myers to
- 11 introduce his staff here on the stage.
- 12 I would like to point out also that there is a
- 13 handout available to members of the public out in the area
- 14 outside the auditorium. If you neglected to pick one up,
- 15 please pick one of those up.
- Again, my name is Jack Grobe. On my immediate left
- 17 we have a special visitor today. His name is Jon Johnson.
- 18 Jon is the Deputy Office Director for the Office of Nuclear
- 19 Reactor Regulation in our headquarters office in Rockville,
- 20 Maryland.
- 21 On my far left is Mel Holmberg. Mel is Senior
- 22 Metallurgist for Region 3 Office in the Chicago NRC
- 23 Office.
- 24 Tony Mendiola is next to Mel. Tony is the
- 25 Supervisor of the Licensing Organization that's responsible

- 1 for Davis-Besse in our headquarters office.
- 2 Bill Dean is the Deputy Chairman, Vice Chairman of
- 3 the Oversight Panel. He's the Deputy Director of the
- 4 Division of Engineering in our headquarters offices in
- 5 Rockville.
- 6 On my immediate right is Christine Lipa. Christine
- 7 is the Branch Chief in Region 3 in Chicago responsible for
- 8 Davis-Besse.
- 9 (Noise)
- 10 We have some competing noise. If you're unable to
- 11 hear me for any reason, please raise a hand or throw
- 12 something up here, we can make sure that you hear.
- 13 In addition up here on the stage is Doug Simpkins.
- 14 Doug is the Resident Inspector. He works at the
- 15 Davis-Besse Plant for the NRC.
- 16 (Off the record/fixing microphones)
- 17 MR. GROBE: Maybe it's not a
- 18 mike problem.
- 19 I was introducing Doug Simpkins. Doug is the
- 20 Resident Inspector. He works for the NRC here at the
- 21 Davis-Besse Plant and lives in the community.
- 22 Also in the audience is Rolland Lickus. Rolland
- 23 raise your hand back there. Rolland is our State Governed
- 24 Affairs Liaison out of our Region 3 Office in Chicago.
- 25 In addition in the audience is Vyka Mitlyng. Vyka

- 1 is one of our Public Affairs Officers out of the NRC Region
- 2 3 Office.
- 3 And Nancy Keller, Resident Office Assistant, here
- 4 assisting us in the logistic of this meeting.
- 5 I also want to thank the Oak Harbor High School and
- 6 particularly Mr. Stucker for facilitating these meetings.
- 7 He's done an outstanding job.
- 8 Lew, why don't you introduce your staff.
- 9 MR. MYERS: With us today in
- 10 the audience we have Bob Saunders, the President of First
- 11 Energy Nuclear Operating Company. Raise your hand or stand
- 12 up. His wife, Carol. My wife, Linda.
- 13 Gary Leidich is the Executive Director -- or
- 14 Executive Vice President of the Nuclear Operating Company.
- 15 Steve Loehlein is with us today. Steve was the
- 16 person that did the Technical Root Cause Report and also
- 17 headed the team of Nuclear Management Root Cause.
- 18 David Gudger is with us. He is in charge of our
- 19 Corrective Action Group.
- Tim Chambers is here.
- 21 Mark McCullough is with us; Containment Health.
- 22 Dave Baker is Reactor Head. I think he's on
- 23 schedule.
- 24 And then Mike Ross is with us today. And he's here
- 25 as Operation Excellence Plan.

- 1 Tony Seller, Restart.
- 2 And then Dave Eshelman is Management Performance.
- 3 To my left, Jim Powers at the table. Jim is the
- 4 Director of Engineering. He came to us from the Perry
- 5 Plant. He's also running the programs reviews and the
- 6 system reviews.
- 7 Bob Schrauder next to him. Bob came to us from
- 8 Perry also. He is the Director of Support and he's here
- 9 for the Nuclear Reactor Vessel Head Project.
- 10 And Clark Price is with us today. And Clark is
- 11 going to give you some status on some of our performance
- 12 indicators, and Clark is running the Restart Action Plan,
- 13 if you will.
- 14 Next to me is Bill Pearce. The last time you were
- 15 here, you asked for some quality reviews, so we brought
- 16 Bill with us today.
- 17 And then Randy Fast is with us also. Randy is our
- 18 Plant Manager in charge of Containment Health.
- 19 I'm Lew Myers, Chief Operating Officer of First
- 20 Energy Nuclear Operating Company.
- 21 MR. GROBE: Okay, thank you.
- 22 Sounds like we have the problem solved. That's
- 23 great.
- 24 At this time, I would like to turn the agenda over
- 25 to Christine Lipa. Christine is going to summarize some

- 1 recent activities and facilitate a discussion of our
- 2 research checklist, as well as recent inspection plans.
- 3 Christine.
- 4 MS. LIPA: Okay, thank you.
- 5 The couple other things I wanted to mention, Jack
- 6 mentioned we had handouts in the foyer. The Licensee also
- 7 brought a handout.
- 8 And we also have feedback forms that will enable
- 9 anybody who wants to give us feedback on how this meeting
- 10 goes, so we can incorporate those feedback items into
- 11 future meetings.
- 12 The next thing on the agenda I would like to cover
- 13 is the summary of the last monthly meeting that we held
- 14 here in Oak Harbor, as well as the meeting we held last
- 15 week in the Region 3 Office in Lisle, Illinois.
- So, we'll go to the next slide.
- 17 This really just covers a few of the milestones that
- 18 have taken place since March, with the risk assessment that
- 19 the First Energy folks submitted in April.
- 20 The Root Cause Analysis Report that focused on the
- 21 technical issues were submitted in April, on April 18th.
- 22 Licensee submitted their Return to Service Plan on
- 23 May 21. That was revised on July 12. It's been revised
- 24 again just recently in August.
- And then, of course, we held a public meeting last

- 1 week in the Region 3 Office in Lisle, Illinois, and we have
- 2 handouts that are available on the web page. The Licensee
- 3 will be summarizing that discussion later in this meeting
- 4 tonight.
- 5 Just to go over what we covered at last month's
- 6 public meeting here in Oak Harbor, is the next slide. It's
- 7 a summary of that meeting and we focused on the Licensee's
- 8 Return to Service Plan and their 7 Building Blocks.
- 9 I wanted to point out that the transcript, this
- 10 meeting tonight is being transcribed, by the way, but also
- 11 the transcript for that July 16th meeting is available on
- 12 our website, with more detailed discussion.
- Here is some of the highlights of what we talked
- 14 about last month. We talked about the Licensee's efforts
- on the reactor head resolution. They purchased the Midland
- head, cleaned it, moved it here and are preparing to
- 17 install it, by opening the containment.
- 18 Then we also talked about the Containment Health
- 19 Plan. One of the things in there was that the Licensee had
- 20 expanded the scope of their efforts in looking at
- 21 containment health and looking at other compliments besides
- 22 those affected by boric acid in the containment. Looking
- 23 at the vessel liner in terms of integrity of the vessel
- 24 liner; also looking at the containment air coolers.
- Then we talked about the System Health Assurance

- 1 Plan and the progress that they've made. And looking at
- 2 their programs, they gave us a sense of where they're
- 3 headed with what types of things they're looking at in
- 4 those programs. And we do plan some future inspections on
- 5 all of these plans, but at the public meetings we discussed
- 6 their progress and the systems that they were focusing on
- 7 and what else they were planning to do, and what they were
- 8 doing with those findings.
- 9 Again, that's what Clark Price is planning to talk
- 10 with us about later, the various findings that come out of
- 11 these reviews.
- And then we also talked about Management and Human
- 13 Performance Excellence Plan, and that was really a big
- 14 focus of the meeting that was held last week in the Region
- 15 3 Office, was to understand what this months of effort in
- 16 looking at the root cause and trying to determine what it
- 17 really was, what the root causes were and what the plans
- 18 are for corrective action.
- 19 We really didn't focus too much on the last two of
- 20 the Building Blocks at last month's meeting. So, that
- 21 covers the first two items on today's agenda.
- The third item on today's agenda is a discussion of
- 23 NRC Restart Checklist. We did discuss this last month and
- 24 there have been a few changes, but we'll just go through
- 25 the, for your reference.

- 1 The first page is basically unaffected from what you
- 2 saw last month. This was issued, by the way, on August
- 3 16th by the NRC. The Licensee has a copy of it. This will
- 4 be available on our website.
- 5 The second page is not too much change, but I did
- 6 want to talk about Item 6, which is what we call Licensing
- 7 Issue Resolution. And this covers various license
- 8 amendments and relief requests that are formal documents
- 9 between the Licensee and the NRC that cover very specific
- 10 items. And we have six of them listed between this page
- 11 and the next page.
- 12 And right now, these are the ones that we've
- 13 identified that are necessary for restart, but we're still
- 14 working with, with NRC and with the Licensee to ensure that
- we have a common understanding of which particular ones do
- 16 need to be resolved before we start, and if there are any
- 17 new ones.
- 18 Then on the third page of the checklist, there is a
- 19 new item here, which is number 7. All along we had planned
- 20 to do this piece, but we thought it was appropriate to
- 21 include it as part of the restart checklist.
- 22 Item 7 is a Confirmatory Action Letter Resolution in
- 23 March and it was revised in May. And that has very
- 24 specific items on it that the Licensee has agreed to do
- 25 before restart.

- 1 As part of our O350 process, we will be assessing
- 2 each of those items, and closing each of those items. And
- 3 one of them in particular that we've added to the checklist
- 4 here is verification that all the Confirmatory Action
- 5 Letter Items are resolved. One of those include a public
- 6 meeting to discuss Readiness for Restart.
- 7 Okay. On the next item under agenda, Item 3 is a
- 8 status of the NRC inspections. And, recently we completed
- 9 the Augmented Inspection Team Follow-up. And just to
- 10 explain this a little bit. Back in April here, we had an
- 11 exit of the Augmented Inspection Team findings. And that
- 12 was, we had that exit here in April and their report was
- 13 issued on May 3.
- Then I did find a lot of findings, a lot of
- 15 observations. It was summarized as several missed
- 16 opportunities for the Licensee to have identified the
- 17 condition over the years before it was identified in March
- 18 of 2002.
- 19 So, that report was issued in May. It's Report
- 20 2002-03. That's available on our website.
- So, what we did as part of the follow-up for that,
- 22 we held an Augmented Inspection Team Follow-up Inspection.
- 23 And we had, the exit meeting for that inspection was held
- 24 August 9th. It was not a public meeting. So, that's why
- 25 we're discussing the results today. And those results will

- 1 be documented in Inspection Report 2002-08, which will be
- 2 on our website. It's still being prepared right now.
- 3 And in that report, the results that we have will be
- 4 considered as unresolved items until our risk assessment is
- 5 complete. And our risk assessment is one of the items that
- 6 we have been working on in NRC.
- 7 The next slide.
- 8 On the Augmented Inspection Team result is a little
- 9 more detail of the results of that inspection and numerous
- 10 apparent violations in five areas. And I'll go through
- 11 those five areas and I'll give you some examples, but I
- 12 just wanted to a little bit before we got into that,
- 13 explain the way this inspection works is the inspector goes
- 14 to the plant, reviews the documents, gathers the facts,
- 15 tries to put those facts together and then has an exit
- 16 meeting with the Licensee. After that, they come back to
- 17 the regional office and those findings go through the
- 18 management review.
- 19 So, we're in the management review phase. So, the
- 20 findings are still considered preliminary until the report
- 21 is signed off.
- 22 All the items that we looked at as part of this
- 23 Augmented Inspection Team Follow-up are considered directly
- 24 related to the Vessel Head Degradation Issue. So, the
- 25 significance is being worked together.

1 In accordance with our Inspection Manual 0612, which 2 is our guidance for regular inspection reports, all of 3 these issues, even though some of them appear to be 4 noncompliances or violations, will be characterized as 5 unresolved items. They're apparent violations whose 6 significance has yet to be determined. 7 When our significance determination process or risk 8 determination is completed, we will be able to issue those violations and they will no longer be resolved --9 10 unresolved items. 11 So, let me get into some of the examples. The first 12 one is an apparent violation of Technical Specifications, 13 which requires that there be no pressure boundary leakage; 14 and obviously because there were leakage, there was leakage 15 at the cracks in the nozzles, that is pressure valve 16 leakage, that is a violation of Technical Specifications. 17 The next area of violation was the adequacy of 18 corrective actions. And there were several apparent 19 violations of 10 CFR 50 which is a Code of Federal 20 Regulations, Regulation B16 for inadequate corrective 21 actions. 22 And the examples are numerous missed opportunities 23 to have identified the condition of the degradation of the

reactor vessel head, and some of the examples include the

deferral of the surface structure modification that would

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- 1 have permitted access for adequate cleaning and inspection
- 2 of the vessel head.
- 3 Also inadequate corrective action for the radiation
- 4 monitor plugging that was going on inside the containment.
- 5 And the containment air cooler bin found that was going on
- 6 in the containment.
- 7 The next area of apparent violation is in
- 8 procedures, following procedures. And there were several
- 9 examples of procedures that were not being followed in the
- 10 boric acid, specifically the Boric Acid Corrosion Control
- 11 Procedure and the Corrective Action Procedure.
- 12 The fourth area was adequacy of procedures. And the
- 13 inspectors found problems with the Boric Acid Corrosion
- 14 Control Procedure regarding its adequacy. One example is
- that focus was only on bolted connections and did not in
- 16 all cases require documentation of engineering
- 17 evaluations. It did refer to engineering evaluations that
- 18 needed to be done, but it did not require documentation.
- 19 The next area is completeness and accuracy of
- 20 information; and this is 10 CFR 50.9, Federal Regulation
- 21 50.9 that requires complete and accurate information. And
- 22 there were several documents that we looked at and there
- 23 are apparent discrepancies in the accuracy of some of those
- 24 documents, such as work orders, corrective action
- 25 documents, and responses to a generic letter and bulletin.

- 1 And, the scope of this inspection did not focus on or
- 2 attempt to address the intent. It was mostly focused on
- 3 whether the document was correct or not.
- 4 Now, these findings are considered unresolved
- 5 items. And I mentioned that earlier, because the
- 6 significance is not completed yet, but also NRC Office of
- 7 Investigation still has investigations ongoing that relate
- 8 to some of these issues, so they will not, they will remain
- 9 unresolved items until that is completed.
- 10 That's what I have for summary of the NRC
- 11 follow-up. I'll next turn it over to Mel Holmberg to talk
- 12 about one of the other inspections.
- 13 MR. HOLMBERG: Okay, thank you
- 14 Christine.
- 15 I'm not sure, can people hear me? I don't hear
- 16 myself out in the audience. All right, thank you.
- 17 As Christine said, my name is Mel Holmberg. I'm the
- 18 Lead Inspector for, associated with the Licensee
- 19 Containment Health Plan, and what I'll be discussing this
- 20 afternoon is the results of our NRC review on the
- 21 Licensee's efforts at determining the extent of condition
- 22 for boric acid corrosion of components inside containment.
- 23 Basically, the effort that I will be discussing is
- 24 an effort of three weeks in length that the NRC conducted
- 25 reviews of the activities the Licensee conducted inside

- 1 containment; focused on areas like dissimilar metal welds,
- 2 some of the containment general area inspections,
- 3 including components such as the service water piping, some
- 4 of the containment liner areas, and also review of
- 5 videotapes the Licensee performed on the reactor vessel.
- 6 As a result of this inspection, which ended July 26,
- 7 the NRC identified two findings, which were considered
- 8 violations of NRC requirements. The first finding was
- 9 associated with lack of acceptance criteria and
- 10 requirements to follow inspection plans; and the second
- 11 finding was associated with inadequate training and
- 12 certification of inspection personnel.
- And for the walkdown inspections, the failure to
- 14 properly certify inspection personnel. Some of the
- 15 observations that we had in terms of inconsistent methods
- 16 to track completion of inspections, and some of the
- 17 observations were where we identified additional components
- 18 that had evidence of corrosion, led the Licensee to
- 19 conclusions and our staff's conclusions that these
- 20 inspections were not entirely effective.
- 21 As a result the Licensee decided to repeat these
- 22 inspections, and that effort is currently underway.
- 23 I'll describe briefly each of the findings. Tell
- 24 you where they're at right now with those items.
- The first finding that was identified dealt with

- 1 lack of acceptance criteria requirements to follow
- 2 inspection plans. Here, there were three initial plans
- 3 that were used to actually direct field activities. And
- 4 these three areas that they focused on were dissimilar
- 5 metal welds, the reactor vessel and containment general
- 6 area.
- 7 However, these plants did not have the same quality
- 8 assurance program requirements that apply to the safety
- 9 related procedures, and they also lacked requirements or
- 10 acceptance criteria; failure to incorporate appropriate
- 11 acceptance criteria and implement requirements to adhere to
- 12 the plans is considered a violation of 10 CFR 50, NRC
- 13 Reg 5.
- 14 In response to that issue the Licensee has now
- 15 issued procedures instead of plans and has acceptance
- 16 criteria for each of the procedures and has begun again to
- 17 perform the inspections of the containment components.
- 18 The second finding dealt with inadequate training
- 19 and certification of inspection personnel. And this issue
- 20 centers around the standard that the Licensee had selected
- 21 to train personnel. It's called VT-2 Standard, and that's
- 22 a term that comes from the ASME or the American Society for
- 23 Mechanical Engineers. And to become a VT-2 inspector, the
- 24 requirement was to have six hours minimum training and 60
- 25 hours relevant work experience.

1	i identified in fact heither one of those					
2	requirements was met for the inspection personnel that were					
3	used to conduct the inspection.					
4	And again, this was considered failure to have the					
5	required inspection training and hours work experience was					
6	considered a violation of 10 CFR 50, NRC Reg 5.					
7	Again, to correct this issue, the Licensee has					
8	currently developed a new training standard which is, at					
9	this point appears to be more rigorous than previous					
10	training standard, and their personnel now have specific					
11	requirements that need to be met both for written testing					
12	and program standards that are being applied.					
13	And basically, I will turn it back over to Christine					
14	for further comments.					
15	MS. LIPA: Okay. Thanks					
16	Mel.					
17	Couple of other inspections that we have ongoing					
18	right now are the inspections of the new vessel head and					
19	the co-data package. Also the opening and the closing of					
20	containment. And then some other upcoming inspections					
21	would be a review of the license and inspection of the					
22	Licensee Program Review.					

We'll also be beginning our inspection of the

Management Human Performance Building Block and also

beginning review of the Systems Health Building Block. So,

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1	those are some	other	upcoming	NRC	inspections	that	will	be
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- 2 discussed at the next public meeting.
- 3 That's all I have for Agenda Item 3.
- 4 Jack, do you have comments?
- 5 MR. GROBE: Lew, we provided
- 6 the results of our inspections in an ongoing fashion from
- 7 our staff when we were on site through regular interactions
- 8 with your staff, as well as at the completion of each
- 9 inspection through an exit interview. I wanted to briefly
- 10 summarize the results of inspections that have been
- 11 completed since our last public meeting, and give folks
- 12 here as well as yourselves a sense of what inspections we
- 13 expect to have subsequent to the results at our next public
- 14 meeting in September.
- So, that's just a brief summary of the activities
- 16 that the NRC has had underway and expects to begin in the
- 17 next several weeks.
- 18 At this point, unless there is any other comments
- 19 from members of the panel, I would like to turn it over to
- 20 you and your staff.
- 21 MR. MYERS: Thank you.
- 22 Our Desired Outcomes today:
- One is to, the first is to demonstrate that the
- 24 Integrated Schedule of activities at Davis-Besse is well
- 25 underway.

- 1 Second, to introduce the actions to achieve and
- 2 ensure sustained Management and Human Performance
- 3 Excellence at Davis-Besse.
- 4 We recently did a root cause with the regulator, as
- 5 they said last week, and we'll discuss those root causes as
- 6 we go through the report, and other corrective actions as
- 7 we go forward.
- 8 Three is to provide indicators that demonstrate our
- 9 progress to date. A lot of activities going on at the
- 10 plant and to give you some of our performance indicators.
- 11 Final, fourth is to demonstrate increased standards
- 12 of quality oversight of the Quality Oversight Organization,
- 13 if you will. One of the key things that we've done is we
- 14 brought Bill Pearce with us today to talk about the issues
- 15 in our quality area.
- And then finally, is to provide the status of some
- 17 of our other Building Blocks as time permits.
- 18 Next slide.
- 19 As you remember, at our last meeting, we have, as we
- 20 got into the Davis-Besse issue, we created six Building
- 21 Blocks, with the center being the collection of the Restart
- 22 Action Plan.
- 23 The Building Blocks consist of the Reactor Head
- 24 Resolution Plan, the Program Compliance Plan, the
- 25 Containment Assurance Plan, which is now a total Health

- 1 Assurance Plan of Containment, the System Health Plan, the
- 2 Restart Test Plan; we got to restart test all of the
- 3 activities that we've done during the outage; and finally
- 4 is Management Human Performance Excellence Plan that
- 5 restart completed.
- 6 Responsible for that plan was Bob Saunders, my boss
- 7 and I was responsible to the plant at the site; and
- 8 finally, I believe an independent team, Steve Loehlein
- 9 headed that team, that completed the reports and gave that
- 10 to us the first of last week.
- Now, according to the recent, the Building Blocks
- 12 Report through the Restart Overview Panel that we had
- 13 yesterday, that panel is now chaired by Leo Karns. I think
- 14 Leo is with us today in the audience. There he is out
- 15 there. He is the new chair. He came up the last time, our
- 16 chairman. So, Leo is taking that function.
- 17 That group is a group of very impressive independent
- 18 individuals. And anybody that don't think they're
- 19 independent, they could you tell you, come in and sit at
- 20 one of the meetings. They give us a lot of feedback on
- 21 some of the things we need to do as management team to
- 22 restart the Davis-Besse Plant.
- 23 In fact, what I would like to do is talk about some
- 24 of the things they've given us already on recommendations.
- 25 They've given us over 80 recommendations formally. And

- 1 quite a couple hundred informally.
- 2 One of the recommendations they gave us was to
- 3 expand the scope of the Containment Health, to the new
- 4 Containment Health Plan, not focus just on boric acid, but
- 5 some of the long term issues that we have in our
- 6 containment that we're trying to address now.
- 7 They also gave us some advice on developing
- 8 procedures and instituting stricter standards on quality.
- 9 And what we were finding out is these procedures, like the
- 10 word I use, primary word, prioritize becomes part of our
- 11 normal ways of doing business at the plant.
- 12 Finally, they place some, help us place some
- 13 independent oversight or review boards and subcommittees in
- 14 place. That can be engineering review boards that were put
- in place. So, brought in some good talent there.
- 16 They suggested some specific plants that might be a
- 17 benchmark for management practices and standards that had
- 18 similar issues to our Davis-Besse Plant. We've been to
- 19 those plants and picked up some improvements there that we
- 20 would talk about later on.
- 21 And finally, Safety Conscious Work Environment.
- 22 Something we're all concerned about. I know that I have
- 23 meetings with the employees, our chairman, and several of
- 24 the members start coming to the plant and meeting with our
- 25 employees. And we're really stressing safety conscious

- 1 work environment. We're looking to be, to be more
- 2 proactive, looking for issues.
- 3 And, then finally, the extended root cause to
- 4 consider what effect some of the things we were finding has
- 5 on all of our plants. It's important as we go across these
- 6 issues or find these strengths, that we carry these forward
- 7 to our other plants.
- 8 The next slide.
- 9 At the last meeting we talked about the
- 10 organization. There has been a couple of changes since
- 11 that time. Dave Gudger is now in charge of the Corrective
- 12 Action Program. I think he's with us today. Dave came to
- 13 us from our Perry Plant.
- And also you'll see on the slide that I have now
- 15 taken the duties as Site Vice President and will remain in
- 16 that position until after restart.
- 17 The first area that we want to talk about today are
- 18 the Management Root Causes. We had a meeting with the
- 19 Regulatory last week in Chicago, four-hour meeting went
- 20 over Root Causes, and I'll try not to spend that long
- 21 today, but try to brief you on what we told them.
- 22 Earlier investigations that we did, both from
- 23 Augmented Inspection Team and we did our Technical
- 24 Evaluation Process; both concluded one thing, that
- 25 management had ineffectively implemented processes and thus

- 1 failed to detect plant problems as opportunities arose.
- 2 And you heard that at the end of their investigation, that
- 3 opportunities to identify these problems were missed.
- 4 Knowing the history of the plant, we looked back and
- 5 decided to do the Technical Root Cause that was submitted
- 6 earlier this year, but we knew that since these missed
- 7 opportunities were management concerns, and we were going
- 8 to make management changes, that we had to wait to do our
- 9 Management Root Cause Reports, so we went ahead and did a
- 10 Technical Root Cause Report.
- 11 Before we did that, this strength in our
- 12 organization brought Gary Leidich in as Executive Director.
- 13 They promoted me to Chief Operating Officer and Executive
- 14 Vice President, and Bill Pearce as Vice President FENOC
- 15 Oversight. So, we wanted to get that out of the way.
- Then, I was charged to come to the plant and we
- 17 chartered a Root Cause Team and we wanted to understand why
- 18 over the period of time, that Davis-Besse personnel failed
- 19 to identify the corrosion of the reactor pressure vessel
- 20 head. These were missed opportunities, if you would.
- We wanted to go back. We had issues before that
- 22 failed to fix those problems, so it was important that we
- 23 went and go all the way down to understand the problem.
- Let me share with you some of the things that we
- 25 found out. For root cause, there is never one root cause,

- 1 there is lots of contributing causes, lots of root causes,
- 2 but we've lumped those in four basic areas that we think,
- 3 with the exit of the AIT team a couple of weeks ago, were
- 4 the findings that Christine went over, our report appears
- 5 very much in line with some of the issues that were brought
- 6 up there.
- 7 Lists, our people over time, there is a focus on
- 8 production, combined with minimum actions to meet
- 9 regulatory requirements that resulted in the acceptance of
- 10 the degraded conditions.
- 11 That sounds real good. Let me tell you what that
- 12 means. At a nuclear plant or any commercial plant there is
- also a focus on production. Always a focus on production.
- 14 That's what we do for a living. But we have to balance
- that very carefully with nuclear safety and safety concerns
- 16 and assure that we do an appropriate technical review as we
- 17 find and fix problems.
- 18 If you look over about a five year period, what we
- 19 found is we had some degradation in that process, that we
- 20 were not thoroughly investigating issues as issues arose.
- 21 And that's one of the things that caused these missed
- 22 opportunities to exist.
- 23 The next area we reviewed was inadequate
- 24 implementation of the Corrective Action Program. We heard
- 25 the AIT report that the program was inadequate. Let me

- 1 tell you, the program did not meet all the bells and
- 2 whistles of the regulatory process. However, the program
- 3 was adequate to find and fix the reactor vessel head
- 4 problem. It was adequate to do that, but we failed to
- 5 implement the program appropriately.
- 6 The next area was failure to integrate and apply key
- 7 industry information and site knowledge and experience and
- 8 compare the new information to baseline knowledge.
- 9 The word that comes to mind there is complacency.
- 10 Davis-Besse over a period of years was an excellent
- 11 performer. And as time went by and industry experience in
- 12 specfic issues grew, we were complacent and we failed to
- 13 look at the industry experience and our own requirements,
- 14 if you will, and improve our programs and processes to look
- 15 for this issue. In fact, we tend to justify why the issue
- 16 didn't exist.
- 17 Some steps in the Boric Acid Corrosion Control
- 18 Procedure were not followed. If you go to look at the
- 19 procedure we had in place, there were several times that we
- 20 had missed opportunities that we were just not clearly
- 21 following the procedure that we identified.
- So, we've gone back and really strengthened the
- 23 procedure to have sign-offs and checklists to make sure
- 24 that we have a very strong, healthy Boric Acid Procedure
- 25 Control Program at all of our nuclear plants. It's now a

- 1 common process at all of our plants.
- With that, let me go into some of the contributing
- 3 causes. Some decisions were made without considering the
- 4 need for safety analysis. What that's got to do, we tend
- 5 to identify things and put them into our Corrective Action
- 6 Program, but we did not perform the detail analysis that
- 7 many times, that we should have. To say, what could be
- 8 causing this issue? Missed opportunities again.
- 9 Corrective Action Program was not state-of-the-art.
- 10 What we find there is some differences, sometimes in
- 11 improvements, but also that there were times that the
- 12 programs at our Davis-Besse Plant was not quite the same
- 13 program as we have at our other plants, nor was it
- 14 implemented the same way. We'll talk about some of those
- 15 corrective actions.
- Now, let me take a few minutes in each one of these
- 17 areas to talk about the corrective actions, if you will.
- 18 As we went into this issue, we developed our Restart Action
- 19 Plan consisting of Building Blocks. The Building Blocks
- 20 themselves were designed to help us with many of the
- 21 corrective actions.
- 22 The System Health Assurance Plan provides a rigorous
- 23 system review, if you will. We've got people out in the
- 24 two-step plan looking at our system, that went through the
- 25 systems, looking at long term issues, looking for system

- 1 health problems, walkdowns, and we brought in a lot of
- 2 system expertise, lessons learned from other plants like
- 3 D.C. Cook, as we're doing this.
- 4 So, these System Health Reviews are really
- 5 strengthening the rigor of looking at our systems, system
- 6 health.
- 7 Program Compliance Plan ensures programs meet the
- 8 industry high standards. We're going back to a large
- 9 number of our programs. We have a two-phase approach.
- 10 There is five programs right now that we're doing a very
- 11 in-depth latent issues review with a large integrated
- 12 team.
- On the other programs, we're going through what we
- 14 call Phase One Review, and we're looking at each and every
- 15 program to ensure its compliance phase, it has good
- ownership, and the implementation appears to be adequate.
- 17 Those two plans, if you will, were designed to help
- 18 us with recovery of the plant.
- 19 Finally, Management and Human Performance Excellence
- 20 Plan will ensure that we have strong and sustained safety
- 21 focus. What do we mean by that? Well, let me go through
- 22 the issues, and what I'll do is spend some time with each
- 23 issue talking about the corrective actions.
- 24 The first issue that I talked about earlier was
- 25 Nuclear Safety Focus. Well, we've strengthened our

- 1 corporate oversight. As I said, my position didn't exist.
- 2 Bill's position didn't exist as Nuclear Oversight,
- 3 Executive VP. And the then the Executive VP, Gary
- 4 Leidich's position didn't exist. So, we've really
- 5 strengthened our corporate oversight of the plant.
- 6 Now, that was the first thing that we did. Then, we
- 7 turned around and we wanted to look at the Davis-Besse
- 8 team. One of the major issues that we had was management
- 9 involvement in day-to-day activities and leadership. We
- 10 now have in place a new Senior Team at Davis-Besse that are
- 11 proven high standard people, with proven industry
- 12 performance. We think that team will take the plant
- 13 forward.
- 14 New Management Observation Program. It's really not
- 15 a new program. We have a very good computerized Management
- 16 Observation Program at both Perry and Davis-Besse, and at
- 17 Beaver Valley plant. We're bringing that program over to
- 18 Davis-Besse, and we'll start using it as the program here
- 19 to perform the next bullet, Scheduled Management
- 20 Observation.
- 21 It's our intention to have managers in the field
- 22 observing scheduled work activities each and every week to
- 23 make sure that we have good ownership, we're following our
- 24 procedures, and good rigor in activities we perform; both
- 25 in routine maintenance activities, engineering activities,

- 1 and last but most important training activities.
- We've created a case study. That's sort of a simple
- 3 word. It's not really a case study, it's more than that.
- 4 We're sitting down with each and every group at our plant
- 5 and going over this issue in great detail. We're looking
- 6 at the root causes by group and explain to each group how
- 7 they affected this issue; how they can prevent it from
- 8 happening.
- 9 At the end of that, we're going through the
- 10 standards of each group and then we're giving a test to
- 11 each and every employee. At least we'll know what the
- 12 standards are and we can go on from there.
- Then, we're reinforcing our safety conscious work
- 14 environment every day. Now, we have several programs in
- 15 place, the four stages I'll talk about later; the
- 16 management review of our employees, what we call town
- 17 meetings to improve our safety focus at the Davis-Besse
- 18 Plant.
- 19 Continuing with Nuclear Safety Focus. We've staffed
- 20 organizational effectiveness experts, that are now on our
- 21 staff in helping us with our organization as we go forward;
- 22 that's employees.
- 23 Our four C's Meetings are Compliments,
- 24 Communications, Concerns, and Changes. We had the first
- 25 meeting a couple weeks ago. We had another meeting today.

1 And we'll close another meeting out on Friday. I did that

- 2 to meet with our employees individually, let them do a
- 3 facilitative, bring up their concerns, their issues, their
- 4 compliments. So, it's anonymous. And then I come back
- 5 after they do that, and look at the issues independently.
- 6 And it's sort of an anonymous proactive process to
- 7 strengthen our safety culture.
- 8 Ownership for excellence review of all of our
- 9 managers and directors. Our plan for evaluating the
- 10 attributes of the managers and directors is through
- 11 ownership and excellence.
- 12 We've done this at other plants. We're improving
- 13 our ownership programs. As we start up and go forward,
- 14 we'll be performing ownership for excellence reviews of
- 15 each and every manager and director at our plant.
- 16 Competency assessment is something we picked up from
- 17 one of the other plants, that they were building into
- 18 leadership in action, for each one of our supervisors. All
- 19 of our key supervisors, we'll do competency assessments on;
- 20 four different groups as we go prior to start up.
- 21 That concludes our actions on Nuclear Safety Focus.
- 22 The next area --
- 23 MR. GROBE: Lew, before you go
- 24 on, did I hear you correctly, you said the Ownership for
- 25 Excellence Review of Managers and Directors and Competency

- 1 Assessment of Supervisors; that will all be completed prior
- 2 to restart?
- 3 MR. MYERS: There is about
- 4 four groups of people. Ops, I forget the groups, but we'll
- 5 complete those prior to restart, yes.
- 6 MR. GROBE: Okay. Is this
- 7 described in the Building Block on Management and Human
- 8 Performance Excellence?
- 9 MR. MYERS: It will be in
- 10 Management Review Performance Excellence Plan.
- 11 MR. GROBE: So, that plan is
- 12 going under revision right now?
- 13 MR. MYERS: Right.
- 14 MR. GROBE: I would like to go
- 15 back, if I could one slide. You indicated that you're
- 16 reinforcing the safety conscious work environment.
- 17 You recently completed I believe a study of the
- 18 safety conscious work environment at the plant. Has that
- 19 been completed?
- 20 MR. MYERS: Yes.
- 21 MR. GROBE: Is that going to
- 22 be discussed in some of your succeeding slides?
- 23 MR. MYERS: I can discuss
- 24 that, if you like.
- 25 Bill, do you want to discuss that?

1 MR. GROBE: Sure, I think that 2 would be helpful. 3 MR. PEARCE: Okay. 4 MR. MYERS: Go ahead. 5 MR. PEARCE: You want me to do 6 it now? 7 MR. GROBE: Sure. 8 MR. PEARCE: We did a survey, a 9 survey, it's industry standard survey that we've done 10 several times in the past. And what we're trying to do in 11 doing that is understand where are we in the issues of 12 people being able to bring issues forward in the organization, feel comfortable without reprisal, that they 13 14 can bring issues up and that kind of thing. 15 And of course, what's been seen in the industry over 16 a number of years is when you have this kind of problem, 17 that our employees or all employees kind of get a feeling 18 that, that they can't bring an issue forward as well as 19 they normally can. So, that's why we wanted to do the 20 survey, was to see where are we now in that regard. 21 What we discovered was that we had done a survey in 22 1999, I forget which month, early in 1999, and we had done 23 another one this year in January. And, so now we're doing 24 a third one. All the same survey and all we changed on it 25 was we added a couple of questions because of the issue

1	we're in.	but generally	the same survey	
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- 2 And what it told us is that we had some issues in
- 3 1999 that were kind of low range in the area that we're
- 4 requesting. And at the first of this year before we found
- 5 the head problem, our ratings were actually pretty strong,
- 6 good. And now, the one taken in August, we're back to
- 7 where we were in the ratings in about the 1999 time frame.
- 8 So, you know, it was good and now it's bad again.
- 9 Overall, what does that mean? I think it means that, that
- 10 we have to put together a proactive plan to solicit those
- 11 issues from employees and make sure that we work a lot of
- 12 communication and trust issues, so that our folks believe
- that without any question that we want them to bring issues
- 14 up; we value the information when we get it; and that we'll
- 15 act on it without hesitation.
- And, of course, in that regard, they always have the
- 17 right if we don't act on it, to go to NRC, which is
- 18 guaranteed under law.
- 19 But that's kind of the baseline what we found on the
- 20 survey, Jack.
- 21 MR. GROBE: Bill, do you think
- 22 that, in fact, there was improvement in the safety culture
- 23 of the organization between '99 and 2001, or do you think
- 24 that was a fidelity problem in the survey?
- 25 MR. PEARCE: Well, in my heart

- 1 looking back at what we've looked at, I would have to
- 2 conclude that we probably thought even down in the
- 3 organization that we were in a better condition for those
- 4 issues than we actually were, and now we've maybe come back
- 5 more toward reality. I guess that's how I see it.
- 6 MR. MYERS: Let me answer that
- 7 too. You go look at the plant back in the last survey
- 8 we've done, just completed a very long run. The
- 9 performance has been outstanding. The employees felt good
- 10 about the status of the plant at that time.
- 11 When you go through an event like we're going
- 12 through now, the question is how did we get here. You
- 13 know, we trusted different groups. We trusted management.
- 14 We trusted everybody to keep us out of the situation. This
- 15 is our livelihood. How did we get here? It puts a
- 16 terrible stress on an organization.
- So, the results that I'm seeing now, I would expect
- 18 to see. What we've got to do now is understand these
- 19 faults and move forward, be very proactive.
- 20 MR. GROBE: The word that's
- 21 often used in describing, what I think you're describing is
- 22 complaisant. Is that what you're sensing, that the
- 23 organization had become complaisant and tolerated lower
- 24 standards and that's why you were ranked higher in your
- 25 survey?

1 MR. PEARCE: Yes. 2 MR. MYERS: That's a good 3 analysis. 4 MR. GROBE: There was a 5 condition report initiated earlier this month and I'll just 6 read this. This is a description of the condition identified. Says, based upon interviews conducted as part 7 8 of the Phase 2 Detailed Review and Corrective Action 9 Program, hesitancy to document our organization, human 10 performance and problematic issues on our condition reports 11 due to a fear of retaliation, as well as other reasons, 12 including the boomerang effect, continues to exist. 13 Could you help me understand what that means, and 14 why it continues to exist four or five months after a shutdown of the plant? 15 16 MR. MYERS: Well, I think if 17 you look at some of our employees, it's hard to tell your 18 managers that you have problems with them, and there is 19 probably some hesitancy to do that, to right the management 20 issues or complaints that are management issues. 21 That's one of the reasons I started the Four C's

So, it's difficult for people to do that. And then,

come and address that issue.

Program, anonymous way for a group of people to get

together and complain back to me if they want to; I can

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- 1 often when you do write something like that, it's a
- 2 boomerang effect. What happens, you wind up trying to
- 3 solve the problem, puts more work on you, you're already
- 4 working hard already.
- 5 I think that's the argument under the times, that's
- 6 probably an appropriate CR, and it's driven us, it's
- 7 driving us to take some actions to communicate better, be
- 8 more proactive in that area.
- 9 MR. GROBE: So, the corrective
- 10 action you laid out hereto, reestablishment of some
- 11 standards, new managers, your observation program having
- 12 managers in the field, case study, the four C's meetings,
- 13 these things will turn around this condition report
- 14 document in early August?
- 15 MR. MYERS: Sure.
- 16 MR. PEARCE: Jack, that's part
- 17 of it. Right now, we're formulating exactly what we're
- 18 going to do. As you know, we just had the survey completed
- 19 within the last week. And we're formulating exactly where
- 20 we're going from here. What are the additional actions
- 21 that we need to take going forward beyond what some of the
- 22 things we had already put in place. And I think that
- 23 certainly it's going to change some of the things we do
- 24 going forward.
- 25 I've already worked on power plants, so I know we're

- 1 going to do some things differently. We're not prepared to
- 2 present that today, but the next meeting we could, if you
- 3 wish.
- 4 MR. GROBE: Okay. The, one of
- 5 the artifacts of this kind of a situation that you've got
- 6 yourself into, is a number of issues or deficiencies or
- 7 concerns or problems that may not have gotten documented.
- 8 How are you trying to identify those, unearth them, get
- 9 them out of the drawers and into the systems?
- 10 MR. MYERS: You know, if you
- 11 look, one of the things we found consistently is our, from
- 12 a plant material condition standpoint, our people have
- 13 documented their concerns, CRs at a very, fairly low rate.
- 14 So, from a plant standpoint, that's sort of what we're
- 15 saying. Now, from a management standpoint, this is a
- 16 process of a lot of clearing.
- Now to answer that question, how we look at those
- 18 things. There is Program Reviews that we're doing and a
- 19 System Reviews. As we go through the Program Reviews and
- 20 the System Reviews, we're specifically looking for those
- 21 long term latent issue type problems that's been laying
- 22 around, long-term type problems, trying to address those.
- 23 Meeting with the system engineers, and we have some outside
- 24 vendors in.
- So, we're looking for those type of long-term

1 material condition issues as we go through this. They're

- 2 problematic.
- 3 Let me add this too. In general, the overall
- 4 material condition of the Davis-Besse plant as we walk the
- 5 system down, is in general good. You know, we are finding
- 6 a lot of, several hundred CRs that were written.
- 7 Generally, when you walk our plant down, you look at the
- 8 material condition, it's pretty good.
- 9 MR. GROBE: In addition to the
- 10 structured reviews you have, are you also asking all the
- 11 staff to lift the carpet and bring the issues back out from
- 12 underneath?
- 13 MR. MYERS: Let me go to my
- 14 next slide.
- 15 MR. GROBE: Okay.
- 16 MR. MYERS: The next area of
- 17 corrective action, if you will, concerns our Corrective
- 18 Action Program.
- 19 For the audience, what is Corrective Action Program?
- 20 That is the program that is sacred to us as managers of our
- 21 plant that we use to identify and fix our problems; for the
- 22 material condition problems, procedural problems, or
- 23 program problems, it's our, it's our life's blood for
- 24 documenting, finding and fixing our problems.
- One of the things we're doing now, is that program

- 1 appeared to have some, at least some problems of
- 2 implementation as we went looking back on the record,
- 3 vessel head events. So, prior to even doing the root
- 4 cause, we decided that was one of the programs we were
- 5 going to do the Latent Issues Review on.
- 6 So, we've had a group of industry experts in here
- 7 and they're finalizing a report now where they spent time
- 8 going back and looking at our Corrective Action Program and
- 9 the health of that program. So, that's coming to
- 10 completion.
- We're improving, one of the things in the management
- 12 performance area, the criteria for categorizing our CRs
- 13 that were really, was not effectively implemented.
- And, let me explain that. We let people write CRs,
- 15 condition reports, on just about any issue. The required
- 16 program is very limited from a regulatory standpoint, but
- 17 we allow our people to write condition reports on broken
- 18 trucks, if they want to.
- And, as we take, as we generate these CRs, every
- 20 morning we review the CRs to ensure that they're properly
- 21 categorized. Are they conditions adverse to quality of our
- 22 plant or are they just nonconforming conditions, or
- 23 nonquality conditions, or are they just management issue
- 24 type of conditions. So, we categorize those, the CRs that
- are written each and every day; except on the weekends.

1	what we found as we went through the Management
2	Human Performance Review, was we had not properly
3	categorized several of the CRs that we looked at.
4	For example, you know, condition reports that were
5	written on containment coolers were not, not at high level,
6	not considered condition adverse to quality. It should
7	have been classified higher. We didn't do that well.
8	So, what we're doing now, we've already reviewed the
9	criteria. Every morning at the morning meeting, we're
10	going over the CRs that are generated, and we're
11	effectively implementing the corrective actions
12	categorization.
13	Bill is monitoring that. I monitor that.
14	Existing longstanding conditions are now being
15	reviewed as significant conditions adverse to quality.
16	What we mean by that? Well, as we go through the program
17	reviews, as we go through system reviews, we're looking for
18	longstanding issues, things the system is telling us, this
19	has been around for five years, ten years, hasn't worked
20	well.
21	So, we'll take those issues and we'll try to
22	reclassify those as appropriate, not every one of them, as
23	a significant issue adverse to quality. And what that will
24	do is give a detailed management review of root cause, if
25	you will, to make sure that the strong corrective action is

- 1 effected.
- We've strengthened the review board. It's called
- 3 the Corrective Action Review Board. And what happens there
- 4 is, the causes, when we try to find and fix problems, go to
- 5 that board, make sure that we've done a good job of
- 6 reviewing for root causes if need, or parent causes or
- 7 whatever.
- 8 We now have a Director. In fact, it's our Plant
- 9 Manager, Randy Fast. He's the chairman of that board. So,
- 10 we've strengthened the management ownership of the board.
- 11 As we move forward, we will routinely for the next
- 12 year or two, anyway, perform assessments categorization.
- 13 You know, we think we got a categorization, could step
- 14 down, but we can't afford to step back. We're reviewing
- 15 every CR at the morning meetings every day.
- Now, repeat conditions are being evaluated for the
- 17 significant conditions adverse to quality. One of the
- 18 things, containment air coolers, became the norm; became
- 19 the norm. Write a condition report; write a condition
- 20 report. And none of them high priority.
- So, as we look for repeat conditions, we'll be
- 22 really strengthening on the ownership of those and try to
- 23 classify them as inappropriate, significant conditions
- 24 adverse to quality.
- 25 Require the use of formal cause determination

- 1 techniques for root cause and basic cause evaluations to
- 2 ensure analytical rigor is applied. If you go look at all
- 3 the CRs, we write thousands of CRs a year, there is only a
- 4 handful that are really significant issues and get detailed
- 5 root causes. Typically, we do apparent causes or basic
- 6 causes and what we find is we haven't done a good job of
- 7 training people to do those type of evaluations. So, we'll
- 8 be strengthening that area.
- 9 Define and implement training for cause
- 10 evaluations. That's to get the root causes and evaluations
- 11 consistently performed at each of our sites.
- 12 Improve guidance on reviews for effectiveness of
- 13 corrective actions. If you take the corrective action,
- 14 it's important to spend some time and you go back and make
- sure those corrective actions really solve the problem.
- 16 Were effective and we're strengthening that process and in
- 17 fact we're providing guidelines for effectiveness reviews.
- 18 Implement an effective site-wide equipment trending
- 19 program. We typically do engineering reports on our
- 20 systems, probably on a quarterly basis. We're going to
- 21 strengthening our process to look for trending of
- 22 degradation. We do an adequate job at any rate.
- 23 Technical rigor, the next area, if you will.
- 24 MR. GROBE: Lew, before you go
- on, did you have a question?

MR. DEAN:

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2	wanted to get back to a question that related to the
3	surveys and the meeting you had with your staff. Is that
4	reinforcing some of the things that you saw on the survey,
5	safety conscious work environment survey in terms of
6	MR. MYERS: Yes.
7	MR. DEAN: Can you describe
8	the global perception that you see on the part of the
9	staff?
10	MR. MYERS: Well, in the
11	meeting that I had, it's very independent so far. Our
12	staff will tell you they know their performance has
13	declined. They see that now. They openly tell me that.
14	They openly tell me the management bottom had decayed away,
15	which is exactly what we saw on the root cause, you know,
16	where we looked at managers to see how the containment is
17	doing, is relevant.

I'm sorry. I

23 communication in our newsletters and online television

they're not the least bit shy. And they tell me, we

They also tell me that once you get talking to them,

haven't done a very good job of communicating to them.

Also they found things out through the newspaper before

they find out from us. And we're trying to strengthen that

24 system.

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One of the things we did last week as a result of

- 1 that was, for feedback, is prior to going to meet with NRC
- 2 on the root cause, the day before, right before we left, we
- 3 had an all hands meeting with a couple hundred employees to
- 4 go over the results of the management review before we did
- 5 it with you; and to talk about the safety culture survey we
- 6 had just completed.
- 7 So, we did that last week. So, each one of those
- 8 areas that they give us, we try to address.
- 9 MR. DEAN: Thank you.
- 10 MR. GROBE: You described your
- 11 corrective actions for nuclear safety focus and now
- 12 corrective action program. That's a fairly broad set of
- 13 corrective action going forward. Two questions. One, the
- 14 Corrective Action Review Board.
- Randy, you're fairly new to the organization. You
- 16 chaired that. Are there other members of the Corrective
- 17 Action Review Board that are either independent or new to
- 18 the site?
- 19 MR. FAST: We have some
- 20 engineers, but we also have some oversight, so both the
- 21 quality comes in to monitor those meetings, as well we have
- 22 independent assessment that provides feedback to us about
- 23 the things that they see as we review the significant
- 24 conditions of first quality, and the reports.
- 25 MR. GROBE: Like I said, this

1 is a, this is going to be a good going forward. Have you

- 2 queried the staff about issues or concerns that they've had
- 3 in the past that they did not bring up, because of this
- 4 problem with corrective action program, and safety focused
- 5 concerns?
- 6 MR. MYERS: I would say that
- 7 we're doing that now. All those details brought in place.
- 8 One of the things we chartered, is an action from
- 9 the Restart Oversight Panel, is Buzz Galbraith, our
- 10 Chairman, and Jere Witt, from the county, is starting some
- 11 individual independent meetings with our employees, and
- 12 giving us feedback as a management team at the Restart
- 13 Oversight Panel.
- 14 That's another action we're getting ready to take.
- 15 I just looked at the charter for that action today.
- 16 MR. GROBE: Okay. That's
- 17 probably something that before our next public meeting is
- 18 to spend some time out at the plant talking with the
- 19 staff.
- 20 MR. MYERS: Good.
- 21 MR. GROBE: Finding out what
- 22 they're thinking.
- 23 MR. MYERS: We would invite
- 24 that.
- The next area is Technical Rigor. What do we mean

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- 1 by that? That's a level of detail that we go into when
- 2 we're solving problems.
- 3 It appeared to be problems there. So, one of the
- 4 things we found was that we were given mixed messages on
- 5 some of our standards. At the FENOC level we have
- 6 policies, our business plans. Our business plans
- 7 specifically say that our priorities are the following:
- 8 Safety first, people second, reliability third, and finally
- 9 cost. That's our priorities in that order.
- 10 We found there is documents at our Davis-Besse Plant
- 11 that don't support some of the, policies that don't support
- 12 our business plan in FENOC's vision. We've come back and
- 13 made a list of all of those policies and procedures. One
- 14 of the things we do at FENOC, we went and we have completed
- 15 already and approved a Nuclear Operating Procedure that now
- 16 makes it a requirement that any time you generate one of
- 17 these site causes that could be, give you misleading
- 18 information, that's got to come to the Executive Team to be
- 19 reviewed and approved by us, for us to generate policy at
- 20 Davis-Besse.
- 21 We strengthened that, and we did that by creating a
- 22 Nuclear Operating Procedure that talks about, and our
- 23 approval process we talk about. That's complete.
- 24 We've established an Engineering Assessment Board
- 25 that reinforces our standards of engineering. And once

- 1 again, it's built with these type of changes that we have
- 2 now, rebaseline your standards, if you will. That puts
- 3 stress on the people in the organization that reinforced
- 4 the products that we didn't have to. And when that
- 5 happens, it tends to cause issues. And, that's another
- 6 reason we have to be sensitive to the issues we discuss
- 7 while we go.
- 8 We have established a Periodic System Walkdown
- 9 Program. You know, let me talk about the engineering a
- 10 moment. We've established a Periodic Engineering Program
- 11 Review Process. As we've gone through these reviews of our
- 12 programs and systems, the question comes to mind, why did
- we have a procedure in place that our system engineers use
- 14 all the time for system reviews. They are supposed to be
- doing routine system reviews and bringing their piers over
- 16 from the other plants to help them do reviews.
- So, we've taken the documents and the lessons
- 18 learned from this issue, and the Buildings Blocks, and
- 19 we've turned those into, are turning those into permanent
- 20 processes that will be integral to all of our plants before
- 21 it's over with. So, the System Review and Program Review
- 22 is part of the normal culture, if you would.
- We've rebaselined the standards and expectations
- 24 into each of our groups. We've already done that with
- 25 engineering, and we're going to look at rebaseline and

1 making sure those standards are right with us there. That

- 2 should help us with technical rigor.
- 3 The next area we talked about is Procedure
- 4 Compliance. You know, that's an area that people have been
- 5 storing away for years. It seemed like it went away too
- 6 far to the right. We've established a training program to
- 7 applicable Boric Acid Inspectors.
- 8 If you go look at, we talked a little while ago
- 9 about VT-2 qualifications. What we really found when we
- 10 looked at VT-2 qualifications, I think that most people
- 11 use, is that we really did not train the people
- 12 adequately.
- So, we went back and created our own training,
- 14 training program for Boric Acid Inspections. And we
- 15 believe that that's going to be a program that will take
- 16 off here at our sites and be recognized as a leader in the
- 17 industry before it's over with.
- 18 Reinforce the standards and expectations for
- 19 procedure compliance and the need for work-practice rigor.
- 20 That gets back to the management observations. As we
- 21 scheduled these management observations and risk work, on
- 22 training, we expect to see a strong enforcement of
- 23 procedure implementation and stress the need for good rigor
- 24 on the procedures.
- The next area is implement the Management

- 1 Observation Program with weekly schedules. It's not
- 2 something we've really done at other plants. We have
- 3 Management Observation Programs, but we haven't scheduled
- 4 each and every manager.
- 5 To show where we are at our Davis-Besse Plant, we're
- 6 going to schedule our managers to perform weekly
- 7 inspections. So, as we look at our weekly work of
- 8 training, maintenance style, we'll have our managers in the
- 9 field, and monitor this Management Observation Program.
- 10 And then Bill and his group are going to provide
- 11 oversight of how effectively our managers are calling out
- 12 issues as they see them.
- 13 Perform independent assessments of procedure
- 14 compliance. You know, we typically have Assessment
- 15 Programs, so since this has been such a big issue, we will
- 16 build that in as self-assessment for the next couple years
- 17 anyway to make sure we have the right rigor procedure in
- 18 compliance, because it's not the kind of thing you can lay
- 19 down. Strength today, then be in compliance; and if you
- 20 don't stay on it for a couple of years, you won't get back
- 21 to where you really want to be.
- 22 Discuss procedure compliance regularly at our
- 23 morning meetings. What we mean there is we look at all the
- 24 CRs written. We're looking for our procedure compliance in
- 25 the morning meetings and we'll receive training and we'll

- 1 attack those trainings.
- 2 One of the things we talk about is contributing
- 3 causes. We'll address some of the contributing causes,
- 4 we've established the FENOC decision-making process at
- 5 Davis-Besse, including the hazard analysis.
- 6 That's a really nice bunch of root cause type
- 7 words. What that means is we have a doc called Tech 19
- 8 that we use at both our Perry and Davis-Besse Plants.
- 9 We're turning that into a nuclear operating procedure. It
- 10 has a lot of philosophies in it on how to address equipment
- 11 and plant problems.
- 12 And if we had had that and used that process as we
- 13 went through our Corrective Action Program, we would have
- 14 done a better job of doing safety reviews when need to,
- 15 doing stronger technical reviews. It forces you through
- 16 that process.
- 17 So, we're going to turn that into a nuclear
- 18 operating procedure and formalize that process at all three
- 19 of our sites.
- 20 Perform corrective action procedure benchmark. We
- 21 now, as I said, we're doing that as we speak. We have a
- 22 group of experts that are a pretty impressive team of
- 23 industry, industry experts.
- We're doing a latent issues review of our Corrective
- 25 Action Program, and there are some issues with that