June 27, 2014

Ms. Adrienne Smith, Quality Assurance Manager Nutherm International, Inc. 501 South 11th Street Mount Vernon, IL 62864

SUBJECT: VENDOR INSPECTION OF NUTHERM INTERNATIONAL, INC.

Dear Ms. Smith:

This letter documents the U.S. Nuclear Regulatory Commission (NRC) staff's plan to perform an inspection of Nutherm International, Inc. to review implementation of your quality assurance program in accordance with Title 10 of the *Code of Federal Regulations* (10 CFR) Part 50, Appendix B and 10 CFR Part 21. Specifically, the quality assurance program will be reviewed as it pertains to Nutherm's qualification and dedication activities associated with class 1E components supplied to operating nuclear power plants. As discussed during the call on June 19, 2014, the inspectors plan to arrive at the Mount Vernon, IL facility on Monday, August 4, 2014, and will conduct the inspection through Friday, August 8, 2014. The lead inspector will make an on-site visit in Mount Vernon, IL, on July 17, 2014, to obtain documentation and/or information to prepare for the inspection. Subsequent to the inspection, a report will be issued and transmitted to you via letter. The lead inspector for this effort is Ms. Stacy Smith; you may contact her via electronic mail at Stacy.Smith@nrc.gov.

This inspection activity has been assigned the following docket number: 99900779. Please reference this number on any correspondence relating to this inspection activity sent to the NRC.

Sincerely,

/RA/

Richard A. Rasmussen, Chief Electrical Vendor Inspection Branch Division of Construction Inspection and Operational Programs Office of New Reactors

Docket No. 99900779

Ms. Adrienne Smith, Quality Assurance Manager Nutherm International, Inc. 501 South 11th Street Mount Vernon, IL 62864

SUBJECT: VENDOR INSPECTION OF NUTHERM INTERNATIONAL, INC.

Dear Ms. Smith:

This letter documents the U.S. Nuclear Regulatory Commission (NRC) staff's plan to perform an inspection of Nutherm International, Inc. to review implementation of your quality assurance program in accordance with Title 10 of the Code of Federal Regulations (10 CFR) Part 50, Appendix B and 10 CFR Part 21. Specifically, the quality assurance program will be reviewed as it pertains to Nutherm's qualification and dedication activities associated with class 1E components supplied to operating nuclear power plants. As discussed during the call on June 19, 2014, the inspectors plan to arrive at the Mount Vernon, IL facility on Monday, August 4, 2014, and will conduct the inspection through Friday, August 8, 2014. The lead inspector will make an on-site visit in Mount Vernon, IL, on July 17, 2014, to obtain documentation and/or information to prepare for the inspection. Subsequent to the inspection, a report will be issued and transmitted to you via letter. The lead inspector for this effort is Ms. Stacy Smith; you may contact her via electronic mail at Stacy.Smith@nrc.gov.

This inspection activity has been assigned the following docket number: 99900779. Please reference this number on any correspondence relating to this inspection activity sent to the NRC.

Sincerely,

/RA/

Richard A. Rasmussen. Chief Electrical Vendor Inspection Branch **Division of Construction Inspection** and Operational Programs Office of New Reactors

Docket No. 99900779

DISTRIBUTION:

EHuang

ARamirez

NSavwoir

ERoach

KKavanagh

ASakadales

adrienne.smith@nutherm.com

ADAMS ACCESSION No.: ML14175A421

NRO-002

OFFICE	NRO/DCIP/EVIB	NRO/DCIP/EVIB
NAME	SSmith	RRasmussen
DATE	06/27/2014	06/27/2014

OFFICIAL RECORD COPY