

Official Transcript of Proceedings

NUCLEAR REGULATORY COMMISSION

Title: Advisory Committee on Reactor Safeguards  
587th Meeting

Docket Number: (n/a)

Location: Rockville, Maryland

Date: Thursday, October 6, 2011

Work Order No.: NRC-1183

Pages 1-117

**NEAL R. GROSS AND CO., INC.**  
**Court Reporters and Transcribers**  
**1323 Rhode Island Avenue, N.W.**  
**Washington, D.C. 20005**  
**(202) 234-4433**

## DISCLAIMER

### UNITED STATES NUCLEAR REGULATORY COMMISSION'S ADVISORY COMMITTEE ON REACTOR SAFEGUARDS

The contents of this transcript of the proceeding of the United States Nuclear Regulatory Commission Advisory Committee on Reactor Safeguards, as reported herein, is a record of the discussions recorded at the meeting.

This transcript has not been reviewed, corrected, and edited, and it may contain inaccuracies.

1  
2  
3  
4  
5  
6  
7  
8  
9  
10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25

UNITED STATES OF AMERICA  
NUCLEAR REGULATORY COMMISSION

+ + + + +

587TH MEETING

ADVISORY COMMITTEE ON REACTOR SAFEGUARDS

(ACRS)

+ + + + +

THURSDAY

OCTOBER 6, 2011

+ + + + +

ROCKVILLE, MARYLAND

+ + + + +

The Advisory Committee met at the Nuclear  
Regulatory Commission, Two White Flint North, Room  
T2B3, 11545 Rockville Pike, at 8:30 a.m., Said Abdel-  
Khalik, Chairman, presiding.

COMMITTEE MEMBERS:

SAID ABDEL-KHALIK	Chairman
J. SAM ARMIJO	Vice Chairman
JOHN W. STETKAR	Member-at-Large
SANJOY BANERJEE	Member
DENNIS C. BLEY	Member
CHARLES H. BROWN, JR.	Member
MICHAEL L. CORRADINI	Member

## 1 COMMITTEE MEMBERS (CONTINUED) :

2 DANA A. POWERS Member

3 HAROLD B. RAY Member

4 JOY REMPE Member

5 MICHAEL T. RYAN Member

6 WILLIAM J. SHACK Member

7 JOHN D. SIEBER Member

8 GORDON R. SKILLMAN Member

9  
10 DESIGNATED FEDERAL OFFICIAL:11 Weidon Wang  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25

## I N D E X

	<u>AGENDA ITEM</u>	<u>PAGE</u>
1		
2		
3	Opening Remarks	4
4	Draft Final Revision 4 to Regulatory	
5	Guide (RG) 1.82, "Water Sources for	
6	Long-Term Recirculation Cooling	
7	Following a Loss-of-Coolant Accident"	5
8	Fuel Cycle Oversight Process (FCOP)	45
9	Adjournment	
10		
11		
12		
13		
14		
15		
16		
17		
18		
19		
20		
21		
22		
23		
24		
25		

## P R O C E E D I N G S

(8:29 a.m.)

CHAIRMAN ABDEL-KHALIK: This is the first day of the 587th meeting of the Advisory Committee on Reactor Safeguards. During today's meeting, the Committee will consider the following:

1) Draft Final Revision 4 to Reg Guide 1.82, "Water Sources for Long-Term Recirculation Cooling Following a Loss-of-Coolant Accident";

2) Fuel Cycle Oversight Process;

3) Future ACRS Activities/Report of the Planning and Procedures Subcommittee;

4) Reconciliation of ACRS Comments and Recommendations;

5) Draft Report on Biennial ACRS Review of the NRC Safety Research Program; and

6) Preparation of ACRS Reports.

This meeting is being conducted in accordance with the provisions of the Federal Advisory Committee Act. Mr. Weidon Wang is the Designated Federal Official for the initial portion of the meeting.

We have received no written comments or requests for time to make oral statements from members of the public regarding today's session.

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

(202) 234-4433

(202) 234-4433

1           There will be a phone bridge line. To  
2 preclude interruption of the meeting, the phone will  
3 be placed in a listen-in mode during the presentations  
4 and Committee discussions.

5           A transcript of portions of the meeting is  
6 being kept and it is requested that the speakers use  
7 one of the microphones, identify themselves, and speak  
8 with sufficient clarity and volume so that they can be  
9 readily heard.

10           I will begin with an item of current  
11 interest. Dr. Dade Moeller passed away on September  
12 26th, 2011, at his home in New Bern, North Carolina.  
13 Dr. Moeller was an ACRS member from 1973 through 1988  
14 and served as ACRS Chairman in 1976. Dr. Moeller was  
15 also the founding chairman of the NRC's Advisory  
16 Committee on Nuclear Waste and served in that capacity  
17 until 1993.

18           At this time, we will move to the first  
19 item on the agenda, Draft Final Revision 4 to Reg  
20 Guide 1.82, Water Sources for Long-Term Recirculation  
21 Cooling Following a Loss-of-Coolant Accident. Dr.  
22 Banerjee will lead us through that discussion.

23           MEMBER BANERJEE: Thank you, Mr. Chairman.

24           Just to give you a little background, this  
25 Reg Guide 1.82 was first issued in 1974. There were

1 three revisions since that time, the first in 1985,  
2 the second in 1996, and this third which Mr. Burke  
3 will refer to, in 2003.

4 These revisions address several issues,  
5 the most significant being debris blockage of sump  
6 screens and the granting of credit for containment  
7 over pressure in determining the net positive suction  
8 head for the recirculation pump.

9 The proposed revision, which is revision  
10 4, seeks to update revision 3. And it consolidates,  
11 as you will hear, in one location many existing staff  
12 positions. With regard to only debris blockage of  
13 sump screens, and these are scattered all over the  
14 place, and ex-vessel downstream effects.

15 It specifically excludes in-vessel  
16 downstream effects and also excludes any updating of  
17 the guidance on containment over pressure. I'm not  
18 being politically correct in saying containment  
19 accident pressure you will notice. Okay. In any  
20 case, those are two important things which are in  
21 separate compartments. And you will hear from Mr.  
22 Burke on this.

23 The third thing it does not do is it does  
24 not address the closure options for GSI-191 that was  
25 recently approved by the Commission.



1 MEMBER CORRADINI: Say that again.

2 MEMBER BANERJEE: It does not address.

3 MEMBER CORRADINI: Oh.

4 MEMBER BANERJEE: Okay? These are still  
5 being evaluated in response to SRM whatever it was,  
6 which was issued last December. So what you will hear  
7 really is related to a fairly sequestered topic, okay,  
8 and you should understand that. It's not meant to  
9 discuss all the other items which are there in the Reg  
10 Guide.

11 Okay. So I think with that in mind to  
12 prevent any confusion, we can go forward. So I'll  
13 call on Mr. Burke to proceed. Thank you.

14 MR. BURKE: All right. Thank you.

15 Stu Richards is the Deputy Director in the  
16 Division of Engineering and Research. And he is going  
17 to do a little introduction I believe.

18 MR. RICHARDS: Yes, I'd just like to say  
19 thank you for having us here today. He gave a very  
20 good overview. But one of the questions that came up  
21 with the Subcommittee is why go forward with this  
22 revision now when there's a lot of outstanding items  
23 that we would have to incorporate later. And we had  
24 a pretty good discussion about that.

25 But I think the bottom line is that we

1 have a lot of focus right now on trying to keep our  
2 regulatory guidance up to date. That includes our  
3 regulatory guide program. And if you keep putting off  
4 revisions while you're waiting for things to be  
5 resolved, pretty soon you find out you're five, ten  
6 years out of date.

7 So we think it is important to bring  
8 together the staff positions that we've established in  
9 other NRC documents, update the Reg Guide to reflect  
10 that, then as some of these other issues are resolved,  
11 we'll come back and revise this Reg Guide yet again.

12 And, again, thanks for having us here  
13 today. And that's it, John.

14 MR. BURKE: All right. Good morning. And  
15 with that, what I'm going to talk about today is the  
16 reason for the revision and then some of the topics in  
17 this revision of the Reg Guide and a short review of  
18 the public comments we've received.

19 So like Dr. Banerjee said, the last  
20 revision of this Reg Guide was in 2003. Since 2003,  
21 there's been a lot of work in both the NRC and  
22 industry related to GSI-191. And so that's increased  
23 our knowledge of how strainers operate. And we want  
24 to incorporate that current knowledge base into this  
25 Reg Guide revision.

1           If you compare rev. 4 or the draft rev. 4,  
2       which -- and the prior revision rev. 3, it's a  
3       complete rewrite. And there are very few words the  
4       same except the title. And that's primarily in the  
5       way I organized it.

6           The rev. 3 had a BWR section and a  
7       separate PWR section. And what I've done in this  
8       revision is we've combined common positions where it  
9       was applicable. So in the background section, if the  
10      discussion on the background applies to all reactor  
11      types, then it just says that. And then the reactor-  
12      specific-type information is much shorter. So we  
13      found that it would be a lot easier to use in that  
14      type of format.

15          And we had the Subcommittee meeting a  
16      month ago. And several of the comments from the  
17      Subcommittee I've incorporated into this revision that  
18      you have today. And some of those were -- some of the  
19      comments about placement of the strainer at the lowest  
20      elevation in containment, I tried to clarify what I  
21      mean by that.

22          And then also there was some discussion on  
23      when you're doing head loss testing, are you trying  
24      for the worst case or are you trying to minimize  
25      debris. And there was some discussion at the

1 Subcommittee on the choice of those words. So I've  
2 reviewed the Reg Guide and adjusted words where  
3 appropriate on is it the worst case we're trying to  
4 find or is it to minimize head loss? So you'll see  
5 some changes in that type of language from what the  
6 Subcommittee said.

7 MEMBER BANERJEE: Do we have a copy of  
8 this revised version?

9 MR. BURKE: Yes, you do.

10 MEMBER BANERJEE: Well, I don't have it.

11 MR. BURKE: Okay. You should have it.

12 MEMBER BANERJEE: All right.

13 MR. BURKE: And then the other comment  
14 from the --

15 MEMBER BANERJEE: I'm sorry to interrupt  
16 the flow of your -- we just want to make sure that we  
17 have it because --

18 MEMBER SHACK: I am not sure how I'd know  
19 the difference unless I spot word by word kind of  
20 thing.

21 MEMBER BANERJEE: Yes, because those were  
22 very important words you are discussing.

23 MEMBER SIEBER: Could you provide us with  
24 copies?

25 MR. BURKE: Yes.

1 MEMBER BANERJEE: Just in case we don't,  
2 we'll get it for us.

3 MEMBER SIEBER: Okay.

4 MR. BURKE: And the other item from the  
5 Subcommittee was -- the way I term this Reg Guide,  
6 it's a roadmap. There's in the order of 25 separate  
7 new reg reports over the years on this issue. There's  
8 four or five industry topical reports with staff  
9 safety evaluations. And this is the roadmap on how  
10 all those work together. And I've improved the cross-  
11 referencing some.

12 MEMBER BANERJEE: So you've taken care of  
13 some of the comments we've had already.

14 MR. BURKE: Yes, correct.

15 MEMBER BANERJEE: So we really need to see  
16 this.

17 MR. BURKE: Correct.

18 MEMBER BANERJEE: Okay.

19 MR. BURKE: I think I sent it to Ilka but  
20 Ilka is out. So I don't know what --

21 MEMBER BANERJEE: Yes, so maybe there was  
22 some disconnect there.

23 MR. BURKE: Right. We'll get it to you.

24 MEMBER BANERJEE: All right.

25 MR. BURKE: So, and like I said, this

1 draft rev. 4 endorses some industry topical reports,  
2 the NEI guidance report for GSI-191, and then the  
3 corresponding safety evaluations for those topical  
4 reports.

5 And one of the -- another comment made at  
6 the Subcommittee and discussed earlier today was why  
7 do it now instead of wait until all the issues are  
8 resolved. And like we said earlier, we just want to  
9 update the Reg Guide now to get everything as current  
10 as possible, realizing there are some open issues  
11 right now.

12 And like was mentioned by Dr. Banerjee,  
13 these are the issues that are not in this revision,  
14 containment accident pressure, downstream effects, and  
15 the SRM from December.

16 MEMBER CORRADINI: And these would be  
17 added? Or they will be in a separate document?

18 MR. BURKE: They would be added.

19 MEMBER CORRADINI: Sometime.

20 MR. BURKE: They would be added  
21 eventually, yes.

22 MEMBER BANERJEE: In further revisions.

23 MEMBER CORRADINI: And interim guidance  
24 for all of these issues are available?

25 MR. BURKE: On the containment accident

1 pressure there is.

2 MEMBER CORRADINI: That one I'm pretty  
3 sure there is.

4 MR. BURKE: Yes. On the downstream in-  
5 vessel effects, we have the industry topical report  
6 under review. There will be a staff safety evaluation  
7 coming -- probably next year.

8 MEMBER CORRADINI: Okay.

9 MEMBER BANERJEE: We'll get to see it.

10 MR. BURKE: I'm sure.

11 MEMBER SKILLMAN: John, I'm Dick Skillman.  
12 May I please ask to what extent this revision of this  
13 Reg Guide has embedded in it input from the AEs and  
14 from the NSSS vendors that actually do this work?

15 MR. BURKE: The -- like I mentioned  
16 earlier, there's several industry-prepared topical  
17 reports related to GSI-191 and sump blockage. And the  
18 staff has written safety evaluations for those topical  
19 reports. So those are incorporated into this  
20 revision.

21 So the AEs and the vendors had input into  
22 those topical reports. That would be the -- I guess  
23 the most direct way that their input is incorporated  
24 into this revision.

25 MEMBER SKILLMAN: Thank you, John.

1 MEMBER BANERJEE: But you have also  
2 responded to all public comments --

3 MR. BURKE: Right.

4 MEMBER BANERJEE: -- to the extent you  
5 could. And you have a whole list of these and what  
6 actions were taken.

7 MR. BURKE: Correct.

8 MEMBER BANERJEE: And some of those were  
9 industry comments.

10 MR. BURKE: Correct.

11 MEMBER BANERJEE: Thank you.

12 MR. BURKE: So the selective topics out of  
13 the Reg Guide I thought we might review today are the  
14 ones I've highlighted in this flow chart. And this  
15 flow chart is out of the Reg Guide. And it's all the  
16 different steps that are involved in qualifying a  
17 suction strainer. And this is generic to any reactor  
18 type, a BWR or a PWR.

19 MEMBER BANERJEE: John, just a question.  
20 During the Subcommittee meeting, there was a  
21 discussion about whether this flow chart should really  
22 form the basis of the roadmap to guide applicants or  
23 whoever uses these through this Reg Guide. Now we  
24 haven't seen, as I said, the revised version. But did  
25 you also take that comment into account in the version



1 that's now developed between the Subcommittee meeting  
2 and now?

3 MR. BURKE: I did not change this flow  
4 chart.

5 MEMBER BANERJEE: No, no, no, the flow  
6 chart was fine.

7 MR. BURKE: Yes. I tried to improve the  
8 cross-referencing in the sections of the Reg Guide.  
9 In particular, zone of influence testing. I added a  
10 cross reference to some guidance -- to the staff  
11 safety evaluation on NEI-04-07. Or in the latent  
12 debris issue, I added a reference to the NEI document  
13 on sampling for latent debris and then the staff  
14 safety evaluation.

15 MEMBER BANERJEE: Okay. So we'll have to  
16 really look at this.

17 MR. BURKE: Yes.

18 MEMBER BANERJEE: Please proceed.

19 MR. BURKE: All right. In the area of  
20 strainer head loss, one of the big changes from rev.  
21 3 to rev. 4 is the use of this NUREG-6224 correlation.  
22 In rev. 3, the staff accepted the use of a  
23 correlation, which was a semi-empirical correlation  
24 based on some generic testing on qualifying a suction  
25 strainer.

1           We have since come to the realization or  
2 conclusion that that's not appropriate any more,  
3 especially when you consider different types of  
4 insulation that weren't considered when the  
5 correlation was developed, failed coatings, the  
6 chemical precipitates, you know, from the chemical  
7 effects issue, latent debris.

8           The sensitivity of how the debris is  
9 introduced into the test has a large impact on the  
10 head loss. And then the thin bed effect itself was  
11 not evaluated in a lot of detail in the original  
12 correlation.

13           So we no longer accept the correlation for  
14 a strainer qualification. We want the test. And  
15 that's consistent with what is the current staff  
16 guidance in the SE.

17           Some additional staff guidance on strainer  
18 head loss was issued to the industry in a letter from  
19 the staff to NEI in March 2008. And that is  
20 incorporated into this revision also. And that March  
21 2008 letter was based a lot on staff visits to test  
22 facilities and witnessing strainer head loss testing,  
23 reviewing the vendor test protocols. And that's how  
24 that document was put together. And so now that's  
25 incorporated into this revision of the Reg Guide.

1           And here's a couple photographs of what  
2           these new strainers look like. Some of you have seen  
3           these before when the GSI-191 updates have been  
4           presented to the Committee. The photograph on my left  
5           is a stacked disc strainer. And the one on the right  
6           is a pocket strainer.

7           The pocket strainer kind of looks like a  
8           mail slots. And the inside of each slot is perforated  
9           holes and the water just flows through there. And  
10          then the one -- the stacked disc strainer, each layer  
11          is a perforated plate. And the water flows into that  
12          center tube.

13          Now those stacked disc strainers could be  
14          stacked horizontal or vertical. I've seen them where  
15          they just curve around the floor containment. You  
16          know it could be 100 or 200 feet in length depending  
17          on the plant-specific debris loads and how much  
18          strainer surface area the plant needs.

19          And I've seen the pocket strainers where  
20          the total assembly could be as big as this table. I  
21          mean the new strainers are very large. The average is  
22          about 3,000 square foot surface area. That's strainer  
23          surface where the existing ones are maybe 100 square  
24          feet.

25          But like I said, there's five different

1 designs. These are just two of those five designs.

2 MEMBER CORRADINI: Just to repeat what you  
3 had said before. You don't have to go back. You get  
4 all of these and then pretest it relative to  
5 performance.

6 MR. BURKE: That's correct. Every  
7 licensee -- every PWR licensee has plant-specific  
8 testing. And those test results are reviewed by the  
9 staff.

10 MEMBER CORRADINI: As part of the logic  
11 approval.

12 MR. BURKE: Correct.

13 MEMBER BANERJEE: The thing to clarify  
14 though is that BWRs used in the past 6224, the  
15 pressure loss correlation. And they -- I guess the  
16 position is they are still evaluating this or --

17 MR. BURKE: Yes. That's correct.

18 Chemical effects is one of the big things  
19 added into this revision of the Reg Guide. The last  
20 revision just said chemical debris could be a debris  
21 source without any guidance.

22 And so what we're doing in this revision  
23 is we're incorporating that industry report, WCAP-  
24 16530-NP-A. And in that March 2008 to NEI that I  
25 mentioned earlier, there's a section in that letter on

1 staff guidance for chemical effects. And the staff  
2 expects chemical effects to be explicitly included in  
3 head loss testing for strainers.

4 Downstream effects is another new area in  
5 the Reg Guide. In the prior revision, it just said  
6 consider downstream effects. And downstream effects  
7 can be broken into two categories, ex-vessel, which is  
8 the safety injection system, pipes, and pumps, and  
9 valves, or in-vessel, which is the debris that gets  
10 into the reactor.

11 This revision, as stated earlier, is not  
12 including anything for in-vessel. That's still under  
13 review by the staff. But the ex-vessel is addressed  
14 in this topical report, WCAP-16406-P-A. And it  
15 addresses the pump internals, the valve internals,  
16 where blockage of flow, orifices, and items like that.

17 One thing to note that -- which was  
18 several public comments, was if you are familiar with  
19 the Westinghouse numbering system, the dash P is  
20 proprietary. And there is no non-proprietary topical  
21 report for this issue. So we're endorsing a  
22 proprietary report, which is a little unusual. But we  
23 have no choice. A non-proprietary report would be  
24 blank pages.

25 MEMBER BANERJEE: The Subcommittee raised

1 this issue as to whether or what the applicants or the  
2 licensees would do if they were not part of the group  
3 that would access this report. And could you clarify  
4 the answer?

5 MR. BURKE: Sure.

6 MEMBER BANERJEE: I know the answer but --

7 MR. BURKE: In the U.S., all of the PWRs  
8 are using this report or GSI-191. The BWRs are  
9 investigating buying the rights to it.

10 MEMBER CORRADINI: What?

11 MEMBER ARMIJO: Rather than generating  
12 something unique --

13 MR. BURKE: Yes.

14 MEMBER ARMIJO: -- to BWRs.

15 MR. BURKE: Or if there is some unique  
16 components that are not addressed -- if the BWRs have  
17 some unique geometries or components or valves --

18 MEMBER ARMIJO: It would be the big  
19 difference.

20 MEMBER BANERJEE: Well, downstream  
21 chemistry is less important in this part of it. I  
22 mean this is erosion where stuff gets into valves and  
23 pumps.

24 MEMBER REMPE: During the Subcommittee  
25 meeting, didn't we also discuss about version control

1 also? And you're endorsing something that could  
2 change? And how was that resolved?

3 MR. BURKE: We, in Reg Guides we endorse  
4 specific versions.

5 MEMBER REMPE: Okay. So if there is a  
6 newer version --

7 MR. BURKE: Correct.

8 MEMBER REMPE: -- it's updated.

9 MR. BURKE: And that's the standard  
10 practice no matter what document you're talking about,  
11 whether it is an industry standard, like an IEEE  
12 standard, or an ASTM standard, or, in this case, a  
13 topical report.

14 Another item that we're adding more  
15 specific guidance in is protective coatings. Again,  
16 the prior revision just said protective coatings may  
17 be a debris source. The staff guidance in that March  
18 2008 letter provided some details on how to evaluate  
19 protective coatings. And we're including that in this  
20 revision.

21 And then the bottom line there is  
22 NUREG/CR-6916 was a coating debris transport study.  
23 And that's being incorporated into this revision. And  
24 that concluded that for coating -- I'm trying to  
25 remember the numbers -- if you had a general bulk

1 velocity of less than .2 feet per second, coating  
2 chips larger than 1/64th of an inch would not  
3 transport. Did I say that right? If the velocity was  
4 lower than .2 feet per second, coating chips larger  
5 than 1/64th of an inch would not transport. And the  
6 ACRS Committee reviewed that NUREG in 2006 I believe.  
7 And industry is using that in GSI-191.

8 MEMBER POWERS: It seems to me that the  
9 industry approach has been to look at their face  
10 velocities and then transport them back to look in the  
11 channel at what velocities it gets. Don't you get  
12 natural convection velocities that are higher than  
13 that minimum?

14 MR. BURKE: I don't know.

15 MR. RICHARDS: We couldn't really hear the  
16 question. Could you repeat the question?

17 MEMBER POWERS: The question -- it seems  
18 to me what I've seen is they established this drag  
19 coefficient due to chips.

20 MR. RICHARDS: Yes.

21 MEMBER POWERS: And they said if my  
22 velocity is below this level, then I just don't  
23 entrain the chips. And to evaluate that, they look at  
24 the face velocity on their filter and they propagate  
25 it back to say what's the velocity in the channel.



1                   And my question is don't you get just  
2                   natural convection velocities in the liquid that are  
3                   sufficient to exceed that rather low minimum. It's  
4                   only .2 meters per second or something like that,  
5                   which is a relatively low velocity. And you have  
6                   natural convection within the channel if not due to  
7                   thermal effects, just due to chemical effects. And  
8                   won't that -- is the bulk velocity the velocity to  
9                   use? Or should we really be looking at the natural  
10                  convection velocity?

11                 MEMBER BANERJEE: Well, if I understand it  
12                 and somebody can correct me, the velocity that is  
13                 taken is not the velocity necessarily normal to the  
14                 strainer. But if there is a parallel velocity due to  
15                 whatever reason, it should be taken into account in  
16                 principle. Now whether it is properly is not to know.  
17                 But in principle, whatever the cause of these  
18                 velocities should be evaluated and that should go into  
19                 --

20                 MEMBER POWERS: Well, I mean is that the  
21                 guidance?

22                 MEMBER BANERJEE: Yes.

23                 MEMBER POWERS: Or is it --

24                 MEMBER BANERJEE: Maybe somebody like John  
25                 can clarify the guidance on this point.

1 MR. LEHNING: This is John Lehning from  
2 NRR. It is -- the velocity that they used in the  
3 testing was like what John Burke was saying. It was  
4 the velocity -- and that point, too, is pretty  
5 conservative. That's bounding all of the different  
6 kinds of chip sizes. I think if you look at most of  
7 those results, the actual velocities are significantly  
8 higher even than that.

9 So now what the licensees would use in  
10 their evaluations, it's not just -- again, it's not  
11 the normal velocity toward the strainer. They look at  
12 what the magnitude of the velocity is and, you know,  
13 within certain regions will assume transport. And  
14 when the magnitude falls below this value, then they  
15 assume that these chips stall out and don't transport  
16 further.

17 MEMBER BANERJEE: I guess the question is  
18 that yes, for -- in evaluating these velocities, do  
19 they take natural convection effects also into  
20 account? They do take bulk effects. And I know that.  
21 So that if you've got a flow parallel to a strainer,  
22 that velocity is taken into account.

23 But there could be natural convection  
24 effects, which give you, you know, entraining effects  
25 on whatever is suspended, including chips. Does

1 anybody evaluate that? I think -- is that the  
2 question, Dana?

3 MEMBER POWERS: Yes.

4 MR. LEHNING: The simulations that they do  
5 for this, they are isothermal.

6 MEMBER BANERJEE: They're all isothermal?

7 MR. LEHNING: Correct.

8 MEMBER BANERJEE: That answers your  
9 question. Yes, they're all isothermal evaluations.

10 MEMBER POWERS: So they don't take them  
11 into account.

12 MEMBER BANERJEE: Because it's the CFD  
13 calculations that are used. He said that.

14 MEMBER CORRADINI: Nothing -- I guess  
15 where Dana is going with this, just so I understand,  
16 you have a criteria. The criteria is based on data.  
17 Dana is asking the question, at least as I understand  
18 it, if there's gradients and the gradients are large,  
19 I assume the staff requires the licensee to consider  
20 that to make sure that they don't essentially miss a  
21 hole and how the pieces may be transported.

22 MEMBER BANERJEE: The guidance that you  
23 have available does not even, I think, specify you  
24 have to do CFD, right?

25 MR. LEHNING: Correct.

1                   MEMBER BANERJEE: Whatever evaluation  
2 methodology you use is fine as long as it is  
3 acceptable to the staff.

4                   MR. LEHNING: Correct. I mean typically  
5 they have used that or they have taken a conservative  
6 method of saying essentially all things transport,  
7 either CFD or essentially transporting everything.

8                   MEMBER BANERJEE: Well, I know that they  
9 do that with particulates and fibers. But do they  
10 also do it for these protective coatings?

11                  MR. BURKE: There are two assumptions in  
12 protective coatings. One is if the coating area is  
13 within the jet, then it is destroyed to particulate  
14 and it all transports.

15                  MEMBER BANERJEE: Correct.

16                  MR. BURKE: If you have an unqualified  
17 coating, you know, where the coating was not -- did  
18 not satisfy Reg Guide 1.54 for a qualified coating,  
19 then it all fails and transports.

20                  MEMBER BANERJEE: But does it become  
21 particulates as well?

22                  MR. BURKE: What the guidance says, assume  
23 whatever is the controlling case. If particulates  
24 would give you a higher head loss, then assume it is  
25 particulate. If chips give you a higher head loss,

1       assume it's chips and it all transports. That's the  
2       guidance in this March 2008 letter.

3               MR. LEHNING: I just want to make one more  
4       point, too, John, related to the natural convection  
5       aspect. You know other than maybe the break flow  
6       that's splashing down, we wouldn't expect there to be  
7       too much significance from that. And in particular,  
8       the way that the break flow is modeled in the CFD  
9       simulations that licensees have done, they have  
10      essentially assumed the full potential energy is  
11      transferred to the pool. There's no losses along the  
12      way. There's no losses due to splashing.

13             So this conservatism and how they model  
14      the transfer of all this energy into the pool is very  
15      conservative. And in my opinion, is much more  
16      significant than any thermal convection.

17             CHAIRMAN ABDEL-KHALIK: This guidance does  
18      not specify an acceptable way of calculating the  
19      velocity. This guidance just gives, you know, a limit  
20      if the velocity is less than, you know, .2 --

21             MR. BURKE: Correct.

22             CHAIRMAN ABDEL-KHALIK: -- then you can  
23      assume that some of this stuff will fall out, right?

24             MR. BURKE: Yes.

25             CHAIRMAN ABDEL-KHALIK: So the concern

1 with regard to, you know, inclusion of natural  
2 convection effects, et cetera, doesn't really pertain  
3 to this guidance but pertains to the staff's  
4 acceptance of the method by which licensees evaluate  
5 the velocities to take advantage of that allowance.  
6 Is that correct?

7 MR. LEHNING: That is correct.

8 CHAIRMAN ABDEL-KHALIK: And, therefore,  
9 the burden really falls on the staff in terms of  
10 accepting the analyses by which licensees take  
11 advantage of that particular acceptance.

12 MR. BURKE: Right.

13 CHAIRMAN ABDEL-KHALIK: Rather than, you  
14 know --

15 MEMBER BANERJEE: So if they take a very  
16 conservative approach, they can do that. So it's a  
17 matter of the acceptance.

18 MR. LEHNING: And just one more comment,  
19 too, that again I think the thermal convection aspects  
20 relate really to the very finest particles and the  
21 very finest materials for which typically full  
22 transport is assumed in any case. These larger sized  
23 chips, you know even with some amount of convection,  
24 my judgment would be these things would settle.

25 And this testing -- rather than suspend.

1 And this testing was primarily looking at velocities  
2 along the floor and transport of material along the  
3 floor.

4 MEMBER POWERS: Let me know if I'm wrong,  
5 Said, but doesn't a lot of natural convection scale  
6 with geometry?

7 CHAIRMAN ABDEL-KHALIK: Oh, yes. I mean  
8 sure. The issue is whether this Reg Guide should be  
9 essentially modified, adding a caution as to how to  
10 calculate the velocity to include the possible effects  
11 of natural convection rather than just simply being  
12 silent on how those velocities could be taking  
13 calculated when taking advantage of this exception.

14 MEMBER BANERJEE: There are then many  
15 cautions.

16 CHAIRMAN ABDEL-KHALIK: Yes, that's my  
17 concern.

18 MEMBER BANERJEE: Yes.

19 CHAIRMAN ABDEL-KHALIK: Right.

20 MEMBER SHACK: Well, it's somewhat similar  
21 for the jet effects. There's no discussion really  
22 specifically on your jet models --

23 CHAIRMAN ABDEL-KHALIK: Correct.

24 MEMBER SHACK: -- which are sort of left,  
25 again, to other guidance.

1 CHAIRMAN ABDEL-KHALIK: Let's just follow  
2 up with Dana. I mean would you agree that this is  
3 outside the scope of this Reg Guide insofar as how  
4 licensees evaluate the velocity distributions to take  
5 advantage of this exception?

6 MEMBER POWERS: Well, it seems to me a  
7 comment on the way you go about doing it should --  
8 could be a part of the Reg Guide or not. I mean it is  
9 up to them.

10 MEMBER STETKAR: It is always interesting  
11 to hear a question raised and hear people be silent  
12 about the responses, which indicates that perhaps, you  
13 know, cautions might be warranted in the guidance.  
14 You know a simple statement saying also accounting for  
15 convective effects. It didn't tell you how to do it.

16 CHAIRMAN ABDEL-KHALIK: Right.

17 MR. LEHNING: My personal view on that --  
18 again, this is John Lehning, would be that the topic  
19 is one, the calculation of velocities for transport  
20 debris is a topic that is pertinent to the Regulatory  
21 Guide. Whether or not that particular aspect is  
22 significant, I think is per the current evaluation  
23 models, we think it is bounded by what they're doing.

24 I wouldn't object at putting some kind of  
25 note into the Regulatory Guide for future reference.



1 That is a valid aspect to consider.

2 MEMBER BANERJEE: Yes, so as CFD models  
3 get more and more refined and people try to take  
4 advantage of settling or whatever, they should  
5 certainly take into account all important effects,  
6 including convection.

7 CHAIRMAN ABDEL-KHALIK: I think that sort  
8 of settles the issue. I mean, you know, adding a  
9 caution as to how these velocities are calculated  
10 would address that concern.

11 MEMBER BANERJEE: Okay. Let's --

12 MEMBER POWERS: I will just point out  
13 there is in the last -- in the period of concern here,  
14 say like from 2003 to today, and people looking at the  
15 issue of resuspension of deposit particulate in a  
16 fluid do to sonic and vibration effects on the fluid  
17 body and I don't know that that work has come to a  
18 clear fruition but it is pretty clear that shocks and  
19 vibrations that transmit into the liquid can cause  
20 resuspension of particulate deposited on the floors of  
21 a channel.

22 And it is pretty clear to me that in  
23 reactor accidents, we cannot preclude there being  
24 shocks and vibrations to transmitted fluid. And  
25 somehow that, too, is an issue that you need to think

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 about a little bit in the performance of your  
2 strainers. And it may be that your strainers are big  
3 enough that it doesn't matter. But it is an area I  
4 would say of ongoing and active research to understand  
5 that better.

6 MR. BURKE: All right. The next area is  
7 latent debris. And latent debris is just a general  
8 dirt and dust in containment. The prior revision of  
9 the Reg Guide relied on the cleanliness program. And  
10 now we're adding specific guidance on latent debris.

11 The first NEI document on there, NEI-02-  
12 01, revision 1, provides a sampling method to go into  
13 containment and sample, you know swipe samples, maslin  
14 samples, to see how much dirt you really have on your  
15 cable trays and floors and duct work. And then, you  
16 know, calculate the total amount in containment based  
17 on that process. And that is what is used now. And  
18 we're endorsing that.

19 And that was included in NEI-04-07. And  
20 the staff accepted it in the safety evaluation for  
21 NEI-04-07.

22 MEMBER BANERJEE: Well, with latent debris  
23 there was -- this becomes, of course, much more  
24 important for the new reactors because they are so  
25 clean. Okay, this is perhaps the only source of

1 debris.

2 And a question arose as to how this latent  
3 debris would be best characterized. At the moment, in  
4 testing, it's thought of as being fiber and  
5 particulate matter. But in reality, there are other  
6 sources of latent debris.

7 They have perhaps more effect on  
8 downstream effects, like on the core. So maybe we  
9 leave it to that. But we do know that things like  
10 hair have sort of unusual effects compared to fibers  
11 in some of the downstream effect testing.

12 So the issue is how should they  
13 characterize the latent debris that goes into the  
14 testing programs? Probably very unimportant for the  
15 strainers because the strainers are so big. But  
16 perhaps more important for the core, what gets held up  
17 there.

18 MR. BURKE: Right. For the existing  
19 operating reactors, the guidance -- there was a NUREG  
20 report, I forget the number now, NUREG/CR-6877  
21 discussed that a little bit about when you are running  
22 a latent debris head loss test, you know what  
23 surrogate do you use for the latent debris. And that  
24 NUREG concluded fiberglass insulation fibers was an  
25 appropriate surrogate for the latent debris.

1                   And it evaluated human hair as being close  
2                   enough to the fibers to give you a reasonable  
3                   surrogate for strainer head loss testing. It did not  
4                   go into the downstream effects.

5                   MEMBER BANERJEE: Right. And I think  
6                   that's probably the bigger concern so we can put it  
7                   off if you'd like so you get to the downstream  
8                   effects.

9                   MR. BURKE: Okay. And I've been told that  
10                  on NRO testing they did include testing with human  
11                  hair, especially for the AP1000. But I don't have any  
12                  of those details.

13                  MEMBER BANERJEE: Yes, they did. But they  
14                  only did one or two tests. And it does show a sort of  
15                  a different characteristic from the other fiber.

16                  MEMBER SHACK: With one or two tests, it  
17                  is hard to know what's different.

18                  MEMBER BANERJEE: That's true but that's  
19                  based on whatever testing was done. It wasn't very  
20                  much. There they had sufficient margins. So it  
21                  didn't matter too much. Anyway, let's carry on.

22                  MR. BURKE: All right. Another area that  
23                  changed in this revision is the discussion on  
24                  vortexing and air ingestion. And in particular in  
25                  regards to Generic Letter 2008-01.

1           There is an appendix in this Reg Guide  
2           that incorporated guidance from that generic letter on  
3           how to address gas accumulation in the ECCS system.  
4           And that guidance right now, there is a combination of  
5           interim staff guidance documents and just staff  
6           guidance memoranda. So we're incorporating those into  
7           this appendix.

8           MEMBER BANERJEE: There was also some  
9           discussion as to whether a Froude number is an  
10          appropriate criteria for vortexing because it has  
11          nothing related to vorticity in it.

12          MR. BURKE: Yes.

13          MEMBER BANERJEE: So if I sort of look  
14          back at the Subcommittee meeting, this was an issue  
15          which we didn't pursue because there was so much -- it  
16          had like nine feet or something above these strainers.  
17          But nonetheless, the comment was that the Froude  
18          number is not an appropriate measure for vortexing.

19                 And if you truly get a vortex, which goes  
20          down, you know, something like a little tornado in  
21          reverse or something, that doesn't give you any  
22          measure of what happens. A Froude number is not a  
23          proper criterion for a swirling sort of thing so  
24          perhaps some caution there --

25          MR. BURKE: All right.

1                   MEMBER BANERJEE:  -- would be needed.  Do  
2   you have any comments to staff?  And with the big  
3   heads you've got today, it may not -- big submergence  
4   you've got, it may not matter.  But if somebody comes  
5   up with a little submergence in the future, it may not  
6   be the appropriate criteria.

7                   MR. LEHNING:  This is John Lehning from  
8   the staff again.  I think I agree with that comment.  
9   What was done in the original licensing was testing,  
10  scale testing.  In some cases, a section of that part  
11  became a full scale because, as you said, that  
12  dimensionless parameter doesn't give a full  
13  accounting.

14                  However, what we have seen in some of the  
15  testing that was done is that there is some  
16  correlation that can be used in certain situations,  
17  for example from the strainer vendors, they have done  
18  testing for a number of different cases and scale-  
19  parameter-type testing and non-dimensionalized it.  
20  And they did find some way to correlate it with Froude  
21  number, even though there are limitations as you  
22  noticed.

23                  So I agree with the point that some kind  
24  of a caution is appropriate here.

25                  MEMBER BANERJEE:  But I think this depends

1 on the upstream vorticity. If you have a test with no  
2 upstream vorticity, then there is no way to generate  
3 vorticity. Therefore, the Froude number would work.  
4 Clearly because that's the only governing parameter.

5 But if you have a flow with vorticity due  
6 to sheer or whatever, then it can change the results.  
7 And that's the caution, I think, that the effects of  
8 vorticity must be taken into account.

9 MR. LEHNING: I agree with that. And  
10 we've discussed that with some licensees as well. So  
11 I agree with that.

12 MR. BURKE: And like I said, the generic  
13 -- one of the other changes in this Reg Guide as a  
14 result of what we've discovered with the Generic  
15 Letter 0801 is a steady state versus transient  
16 operation. And so we added some -- the staff guidance  
17 on the Generic Letter addresses those differences.  
18 And we've built that into this table A2 in the  
19 appendix.

20 So the public comments -- the public  
21 comment period for this Reg Guide was last summer. We  
22 received comments from five organizations. And you  
23 could break them down into some of these categories  
24 for most of them, the ones that weren't just  
25 editorial. The use of the correlation that we've

1 already talked about and the important thing about  
2 that is we're not imposing a backfit. Like we  
3 mentioned earlier, the BWRs, by and large, used the  
4 correlation in the '90s. We're not imposing a backfit  
5 with this Reg Guide.

6 But they are -- the BWR Owners Group has  
7 agreed to go back and revisit their strainer  
8 qualifications.

9 MEMBER BANERJEE: What does that mean  
10 exactly?

11 MEMBER CORRADINI: Good, I was going to  
12 ask the same question.

13 MEMBER BANERJEE: Are we treading on thin  
14 ice here? Do you know what they are going to do?

15 MR. BURKE: Stu, you want to handle that  
16 one?

17 MR. BAILEY: I'm sorry, what was the  
18 question again?

19 MR. BURKE: What are the -- what is the  
20 BWR owners group doing in regards to the use of the  
21 correlation?

22 MR. BAILEY: Hi, this is Stewart Bailey in  
23 NRR. The jury is still out on that. They are re-  
24 reviewing the applicability of that correlation for  
25 some of the different types of insulation and for thin

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701



1 bed effects. So that work is ongoing.

2 MEMBER BANERJEE: Is it sort of analysis  
3 of the results they have? Or are they doing a few  
4 experiments? How are they going about this?

5 MR. BAILEY: We -- I don't have all the  
6 details on what they're doing right now. The  
7 commitment though from them was to go back and take a  
8 look at some of the issues that were not included in  
9 that particular correlation.

10 MEMBER BANERJEE: Okay.

11 MR. BAILEY: So I believe that there will  
12 be some combination of review of past test results and  
13 the type of strainers that they use for the boilers  
14 are also used in some of the PWRs. So there is  
15 testing that has been done on those designs under the  
16 new protocol.

17 MEMBER BANERJEE: For example, a lot of  
18 them used disc strainers, right?

19 MR. BAILEY: Correct.

20 MEMBER BANERJEE: So -- well, we'll be  
21 interested to be kept up to date on what's going on.  
22 I guess they're looking at 12 areas.

23 MR. BAILEY: That's correct. They're  
24 looking at 12 specific technical areas where the  
25 guidance has evolved since they did their evaluations

1 back in the '90s.

2 MEMBER BANERJEE: And all the -- I mean  
3 the way this Reg Guide is written does not give any  
4 guidance, which is premature until they've gone  
5 through this process of evaluation of these areas,  
6 whatever that comes out of that will eventually get  
7 into a Reg Guide.

8 MR. BAILEY: That would be my intention.

9 MEMBER BANERJEE: Yes. So it is not in --  
10 nothing is here.

11 MR. BAILEY: That's correct.

12 MEMBER BANERJEE: Okay. Does that sort of  
13 clarify the situation? Okay. All right. Go ahead.

14 MR. BURKE: Another area of quite a few  
15 public comments was on the head loss testing protocols  
16 that we talked about and what was in that March 2008  
17 letter. And then the use of settlement credit. So  
18 we've reworded some of the regulatory positions  
19 related to head loss testing to make it clearer what  
20 we're talking about there.

21 Another area which was surprising was the  
22 use of outdated references. I probably had ten  
23 separate public comments about references in this Reg  
24 Guide related to old NUREG reports. And like  
25 NUREG/CR-6-808 is the current knowledge base report on

1 suction strainers that was written in 2002. And we're  
2 referencing it in this revision. But some of the --  
3 one of the -- two of the public comments said that  
4 that was too old. We shouldn't include that because  
5 it is dated information.

6 Well, it is still the best we have. But  
7 on the other hand, another project I have is updating  
8 that. And that should be published next year. So  
9 that will be included in the next revision of this Reg  
10 Guide.

11 And then we talked a little bit about  
12 containment accident pressure. There were quite a few  
13 comments about why don't we allow containment accident  
14 pressure. And our position or our response to that is  
15 we're not quite ready to allow containment accident  
16 pressure. There is a SECY paper that the staff is  
17 evaluating on that issue. But we're not ready to put  
18 it in the Reg Guide yet.

19 And on the Generic Letter 08-01, there  
20 were several comments about what was in the Reg Guide  
21 was not consistent with the staff guidance. But we  
22 think it is consistent with the staff guidance.

23 MEMBER BANERJEE: Can you explain this a  
24 little bit, the last point?

25 MR. BURKE: The generic letter?

1 MEMBER BANERJEE: Yes.

2 MR. BURKE: Okay.

3 MEMBER BANERJEE: What was supposed to be  
4 not consistent with the staff guidance?

5 MR. BURKE: Well, the comment wasn't that  
6 clear. It just said we're not consistent with the  
7 staff guidance on the generic letter. And some of it  
8 was related to what I had talked about earlier on  
9 steady state flow conditions versus transient flow  
10 conditions.

11 In that Table A2 that's in the appendix,  
12 some of those numbers have changed in the last two  
13 years or so as the staff guidance has developed.

14 MEMBER BANERJEE: Thank you.

15 CHAIRMAN ABDEL-KHALIK: In Generic Letter  
16 2008-01 pertains to what? Gas accumulation?

17 MR. BURKE: Gas accumulation, yes. It's  
18 primarily focused on the suction side of the pump  
19 downstream of the strainer. But it could include the  
20 strainer also.

21 And that's all I had. Any other comments  
22 or questions?

23 MEMBER BANERJEE: Thank you. We have a  
24 few minutes, Mr. Chairman, for discussion. I guess  
25 the first thing that I would like to know, and maybe

1 the rest of the Committee, is the urgency of the ACRS  
2 letter. Do you need it for any reason at this  
3 meeting? Or would it be greatly difficult if it was  
4 put off until the next meeting?

5 And the reason I ask this is that between  
6 the Subcommittee meeting and now, there have been some  
7 changes made to the Reg Guide. So it probably took  
8 care of a lot of the comments and feedback you got  
9 during that Subcommittee.

10 MEMBER SHACK: We just got the new  
11 version.

12 MEMBER BANERJEE: Yes, and we just got the  
13 new version.

14 MEMBER CORRADINI: Just in time.

15 MEMBER BANERJEE: Yes, so this is, of  
16 course, a discussion for the ACRS itself as to what it  
17 wants to do. But I just want to determine the urgency  
18 of the letter because the letter might be somewhat  
19 different based on this version of the Reg Guide,  
20 which has responded to all the comments. And it would  
21 be -- if we were basing it on the Subcommittee.

22 MR. BURKE: The -- my current due date is  
23 the end of the year.

24 MEMBER BANERJEE: Okay. We'll take that  
25 into account. But a letter issued in November, would

1       that be too late?

2                   MR. BURKE:   No.

3                   MEMBER BANERJEE:   Okay.

4                   MR. BURKE:   Like if you have some  
5       recommendations like we talked about, adding caution  
6       statements here and there, I can accommodate that.

7                   MEMBER BANERJEE:   Okay.

8                   MR. BURKE:   It's not a problem.

9                   MEMBER BANERJEE:   All right.   Okay.   So  
10       I'm satisfied with what's going on.

11                   CHAIRMAN ABDEL-KHALIK:   Right.   But we'll  
12       have to talk about that later.

13                   MEMBER BANERJEE:   We can talk about it  
14       ourselves.   But I just want to --

15                   CHAIRMAN ABDEL-KHALIK:   Because November  
16       may be -- right.   So -- but thank you for the input.

17                   MR. BURKE:   All right.   Appreciate it.

18                   CHAIRMAN ABDEL-KHALIK:   Of course we can  
19       write the letter based on the information that we had  
20       up to this point.

21                   MEMBER BANERJEE:   Sure.

22                   MEMBER CORRADINI:   But you have ample time  
23       tonight to summarize all the new things for us.

24                   MEMBER BANERJEE:   Yes, I don't know that  
25       I'm such a fast reader.

1                   MEMBER SIEBER: I thought you'd make all  
2 the changes.

3                   CHAIRMAN ABDEL-KHALIK: Well, thank you  
4 very much. We appreciate it.

5                   MR. BURKE: All right. Thank you.

6                   CHAIRMAN ABDEL-KHALIK: At this time,  
7 we'll just go off the record.

8                                   (Whereupon, the foregoing  
9 matter went off the record at  
10 9:28 a.m. and went back on the  
11 record at 10:15 a.m.)

12                  CHAIRMAN ABDEL-KHALIK: We are back in  
13 session. At this time, we will go to item number 3 on  
14 the agenda, "Fuel Cycle Oversight Process." And Dr.  
15 Ryan will lead us through that discussion.

16                  MEMBER RYAN: Thank you, Mr. Chairman.

17                  3) FUEL CYCLE OVERSIGHT PROCESS

18                  3.1) REMARKS BY THE SUBCOMMITTEE CHAIRMAN

19                  MEMBER RYAN: The subcommittees had two  
20 very good briefings from the staff on these topics.  
21 And we have learned a lot about what they are  
22 developing and how it is developing. And before we  
23 do, I will turn it over to --

24                  MS. KOTZALAS: Thank you.

25                  MEMBER RYAN: -- Margie, Margie Kotzalas,

1 who will begin this full Committee briefing. So thank  
2 you very much.

3 Margie?

4 3.2) BRIEFING BY AND DISCUSSIONS WITH  
5 REPRESENTATIVES OF THE NRC STAFF

6 MS. KOTZALAS: As Dr. Ryan said, my name  
7 is Margie Kotzalas. And I am the Acting Chief of the  
8 Technical Support Branch in the Division of Fuel Cycle  
9 Safety and Safeguards in NMSS.

10 Today I will provide a status on the  
11 activities to enhance the fuel cycle oversight  
12 process. And we have met with the subcommittee two  
13 times. And we found these to be, these discussions to  
14 be, very helpful. Our mission paper and what we  
15 present today reflect these discussions.

16 To put our work in context, the Commission  
17 has not given us approval to completely revise the  
18 oversight process. In response to a Commission paper  
19 that we prepared last year, SECY-1031, the Commission  
20 directed us to make modest adjustments to the current  
21 program, such as providing incentives for licensees to  
22 maintain effective corrective action programs and  
23 reflect this in the enforcement policy.

24 The Commission also asked us to develop a  
25 set of cornerstones that could be applied to the fuel



1 cycle oversight process and to provide an assessment  
2 of the work accomplished and recommendations for next  
3 steps.

4 So today we will present to you some of  
5 our recommendations for next steps, such as the  
6 conceptual framework, because we think it helps put  
7 the cornerstones and the other proposed elements in  
8 context.

9 We will also highlight what we think the  
10 benefits are of an enhanced FCOP, such as lining the  
11 core inspection program for the cornerstones,  
12 assessing the frequency of inspections to align with  
13 the risk significance and licensee performance, to  
14 increase the transparency and predictability of the  
15 significance of inspection findings and the assessment  
16 of licensee performance.

17 Next slide.

18 MEMBER ARMIJO: Before you go, I would  
19 like to ask a couple of questions. On the issue of  
20 incentives to licensees to maintain effective  
21 corrective action programs, I am not familiar with all  
22 fuel cycle facilities, but I am familiar with fuel  
23 manufacturing facilities. To my knowledge, they all  
24 have very extensive corrective action programs.

25 So there must be some that have nothing or

1 have poor corrective action programs. There is a  
2 problem out there that you are trying to correct?

3 MS. KOTZALAS: I will discuss this later  
4 in the presentation, but there are varying degrees of  
5 the -- I don't want to say quality but the  
6 comprehensiveness of corrective action programs among  
7 the fuel cycle licensees.

8 And in order to provide this incentive, we  
9 are working with the industry to define what are the  
10 key elements of an effective corrective action  
11 program. And I will talk about that later.

12 MEMBER ARMIJO: Okay. But this isn't  
13 being driven by a concern that the fuel cycle  
14 facilities have ineffective --

15 MS. KOTZALAS: No.

16 MEMBER ARMIJO: -- or poor or no  
17 corrective action programs?

18 MS. KOTZALAS: No. This is providing an  
19 incentive for licensees to have robust corrective  
20 action programs and for us because when licensees fix  
21 their own problems, it's a benefit to the public.  
22 It's a benefit to them and to us.

23 MEMBER ARMIJO: No. I am not debating  
24 that. I am just saying, you know, what is occurring  
25 in the situation. And the impression I got from the

1 chart, it was that there is a problem out there that  
2 needs to be fixed.

3 MS. KOTZALAS: No. It is a mature  
4 industry. And we want to give them credit for the  
5 work that they have done.

6 MEMBER ARMIJO: Okay. Thank you.

7 MS. KOTZALAS: Gaining efficiencies in the  
8 oversight process is important now. And it will be  
9 even more important in a few years. Right now there  
10 are ten fuel cycle facilities that are subject to the  
11 inspection program. In the next few years, five more  
12 facilities may become operational.

13 With a flat or even declining budget, we  
14 need to be smarter about how we verify compliance with  
15 the regulations and license requirements. And we need  
16 to right size our inspection program to focus on  
17 resources so that it is appropriate to licensee  
18 performance.

19 And now that I have provided some  
20 background, I would like to walk you through the  
21 conceptual framework for the enhanced oversight  
22 process and describe its evolution from the current  
23 process.

24 Okay. My intent with this slide is to  
25 give you a high-level overview of the current

1 oversight process. Then on the next slide, I will  
2 show how the current process evolves into the enhanced  
3 process.

4 The current process starts with a core  
5 inspection program. And a core program provides the  
6 minimum amount of inspections to determine whether a  
7 fuel cycle facility is operating safely and securely  
8 in accordance with the regulatory requirements. With  
9 this core program, the staff can identify indications  
10 of declining safety or security performance.

11 Reactive inspections include follow-up to  
12 events. A graded approach for reactive inspections is  
13 taken depending on the actual or potential  
14 significance of the event.

15 Generic safety issue inspections are  
16 initiated when it is determined that a safety issue  
17 requires inspection validation or follow-up. And the  
18 agency develops the requirements and guidance for  
19 these inspections and issues temporary instructions.

20 A recent example is yesterday we issued a  
21 temporary instruction on beyond design basis events  
22 due to natural phenomena at fuel cycle facilities.  
23 And this is one of the long-term steps of the  
24 Fukushima action plan task force.

25 An inspection result from the core

1 inspection program temporary instructions or reactive  
2 inspections are screened to determine whether it is  
3 noncompliance. If the inspection result is not in  
4 noncompliance, then NRC action is not normally  
5 warranted.

6 If the inspection result is noncompliance,  
7 then the NRC inspector along with his or her  
8 supervisor determines whether the compliance is  
9 greater than minor.

10 If it is determined that the compliance is  
11 not greater than minor, then the NRC normally does not  
12 document it in the inspection report and the NRC does  
13 not take enforcement action.

14 However, these issues still need to be  
15 corrected. And that is why the slide says, "Licensee  
16 control." And this is where they would enter it into  
17 their corrective action program.

18 If it is determined that the noncompliance  
19 is greater than minor, then the staff evaluates the  
20 noncompliance in the enforcement process to determine  
21 the significance of noncompliance. The significance  
22 of the noncompliance is described using the severity  
23 levels.

24 And there are four severity levels in the  
25 process. These severity levels in increasing order of

1 significance are severity level four, three, two, and  
2 one. And the results from the enforcement actions are  
3 assessed in the licensee performance review. And  
4 based on the licensee performance review, the staff  
5 determines whether supplemental inspections are  
6 warranted.

7 Supplemental inspections provide more  
8 diagnostic inspections of identified problems and  
9 issues beyond the core inspections. And the  
10 inspection results from the supplemental inspections  
11 follow the same path as inspection results from the  
12 core reactive or generic safety issues inspections.

13 Okay. Now I am going to talk about the  
14 enhanced FCOP and --

15 MEMBER STETKAR: Margie, can I ask you a  
16 question?

17 MS. KOTZALAS: Yes.

18 MEMBER STETKAR: I am woefully with lack  
19 of knowledge about this process. In the current  
20 process, roughly what fraction of the inspections that  
21 the agency conducts are allocated among those three  
22 sort of feed-in streams and reactive temporary  
23 instructions and the basic core inspections?

24 MS. KOTZALAS: I would say that 95 percent  
25 of them are core --

1 MEMBER STETKAR: Okay.

2 MS. KOTZALAS: -- and very, very few  
3 generic. Just right now because we have a TI, --

4 MEMBER STETKAR: Yes, yes.

5 MS. KOTZALAS: -- there will be some --

6 MEMBER STETKAR: Yes.

7 MS. KOTZALAS: -- and then about five  
8 percent.

9 MEMBER STETKAR: About five. So it's  
10 roughly 95/5?

11 MS. KOTZALAS: Yes.

12 MEMBER STETKAR: Okay. Thanks. That  
13 helps.

14 MS. KOTZALAS: Okay. Again, similar to  
15 the current oversight process, the enhanced process  
16 would have core reactive inspections and generic  
17 safety issue inspections.

18 And under Commission direction, the staff  
19 developed a set of cornerstones that could be applied  
20 to this process. And each cornerstone has an  
21 objective. And when licensees meet those objectives,  
22 it gives the staff reasonable assurance that the NRC's  
23 mission is met. Later I will discuss how the staff  
24 derived the cornerstones from the NRC's strategic  
25 plan.

1                   Based on the cornerstone objectives, the  
2                   staff would risk-inform the core inspection program  
3                   and focus the reactive inspections.

4                   CHAIRMAN ABDEL-KHALIK:   How do events feed  
5                   into cornerstones?

6                   MR. DE JESUS:   I think I can answer that.  
7                   I'm Jonathan De Jesus.

8                   The rationale for that, we can focus the  
9                   reactive inspections on the objectives of the  
10                  cornerstone, like how the objectives after the event  
11                  will determine that the cornerstones' objectives are  
12                  still met there for the NRC, our mission as safety  
13                  regulator is still meant. That is the reason for that  
14                  arrow that you see coming from the "Events" box to  
15                  "Cornerstone."

16                  MEMBER ARMIJO:   I thought the arrow should  
17                  point the other way. Cornerstones provide information  
18                  to help you assess what these events --

19                  MR. DE JESUS:   Again, this is a conceptual  
20                  diagram. As we develop more of the process, we can  
21                  still modify this item. But this is how conceptually  
22                  we see the enhanced oversight process.

23                  CHAIRMAN ABDEL-KHALIK:   It sort of implies  
24                  that events somehow impact the cornerstones.

25                  MS. KOTZALAS:   Okay. I can understand



1 that. And I think what we are trying to reflect is a  
2 continuous improvement feedback loop where we will --  
3 this process is a living process, where we will use  
4 information from operating experience licensee  
5 performance, that sort of thing, to make incremental  
6 improvements to the process. But I can see how that  
7 arrow pointing up is I think a little bit misleading.

8 MEMBER RYAN: Continue.

9 MS. KOTZALAS: Okay. Where are we? Okay.  
10 The inspection results will be screened to determine  
11 whether any criteria for traditional enforcement  
12 apply. The criteria for traditional enforcement are  
13 actual safety consequences, potential for impacting  
14 the NRC's ability to perform its regulatory function,  
15 and willful violations.

16 If any of these criteria apply, the  
17 inspection result would be dispositioned through  
18 traditional enforcement. If the criteria do not  
19 apply, the inspection finding would be evaluated to  
20 determine whether it is a performance deficiency.

21 If the inspection result is not a  
22 performance deficiency, then the NRC action is not  
23 normally warranted. If the inspection result is a  
24 performance deficiency, then the performance  
25 deficiency would be evaluated to determine whether it

1 is greater than minor. And the NRC envisions using a  
2 screening process with a set of screening questions  
3 supplemented by examples to determine whether the  
4 performance deficiency is greater than minor.

5 If the performance deficiency is not  
6 greater than minor, it would be handled by the  
7 licensees and not documented in the inspection report.  
8 And it would be dispositioned to the licensee's  
9 corrective action program.

10 If the performance deficiency is greater  
11 than minor, then it would become an inspection finding  
12 that would be processed through the fuel cycle  
13 significance determination process.

14 And this significance determination  
15 process, or SDP, assesses the safety or security  
16 significance of inspection findings and gives results  
17 in four significance levels. These four levels in  
18 increasing order are very low --

19 MEMBER BROWN: I guess I am a little  
20 confused. I need to go back and ask a question. If  
21 I look at the first standard thing, it looked like you  
22 have gone from looking at inspection findings in the  
23 initial program, your current program, where it says,  
24 "Is it noncompliance?"; no. You do nothing. If it  
25 is, then you evaluate it for greater than minor. And

1 then you go into enforcement if it is greater than  
2 minor.

3 In the news one, everything gets dumped  
4 into enforcement in one way or another. I mean, if  
5 it's a traditional enforcement, you do something. And  
6 then you go and evaluate it for being greater than  
7 minor. It seems like you have expanded the range of  
8 things for which the fuel facility is going to get --

9 MEMBER ARMIJO: Yes.

10 MEMBER BROWN: -- action items taken.

11 MEMBER ARMIJO: Yes. I am confused, too.  
12 See, Charlie what you raised, if you take that box in  
13 the enhanced FCOP called traditional enforcement, I  
14 see it as you're taking the whole chart that was here  
15 before and stuffing it in here. And now you've got an  
16 extra process and --

17 MS. KOTZALAS: Yes. That is not what we  
18 intended because the -- could you put the rest of the  
19 significance? Okay. So currently if there is an  
20 inspection finding, we apply traditional enforcement  
21 to everything.

22 MEMBER ARMIJO: Then you're only doing the  
23 other stuff?

24 MS. KOTZALAS: No, no, no. In the current  
25 process. Every violation is traditional enforcement.

1 So every severity level for violation is addressed  
2 through traditional enforcement. Now we will say, "Do  
3 any of those criteria on the sheets apply?" Do any of  
4 those criteria apply? So was it wilful? Did it have  
5 an actual safety significance or did it impede the  
6 regulatory process?

7 So the answer to that is usually no. If  
8 it's like a violation because an IROFS was out of  
9 service, that doesn't meet one of those three  
10 criteria.

11 MEMBER ARMIJO: Okay. Your criteria do  
12 the filtering.

13 MS. KOTZALAS: Right. And then we will go  
14 through. So if the answer to those is no, we will go  
15 through and say, "Is it a performance deficiency?" If  
16 the answer to that is no, then we don't take any  
17 action; whereas, before we would have issued a  
18 severity level four violation.

19 So this actually makes less violations.  
20 And then we add. If it's still a violation or  
21 noncompliance, is it greater than minor? And if the  
22 answer is no, then again.

23 So most severity level four violations  
24 will be screened out there. And it will never be  
25 issued. It will be an under licensee controls

1 non-cited violation.

2 MEMBER RYAN: I think the important point,  
3 too, Margie, to that is it not only gives it control  
4 to the licensee to manage. It then kind of puts it on  
5 your list for maybe the next inspection along after  
6 this so you will have corrected that and is that  
7 corrective action effective --

8 MS. KOTZALAS: Yes.

9 MEMBER RYAN: -- without all the  
10 incumbrance of severity level whatever violations to  
11 deal with.

12 MS. KOTZALAS: Yes.

13 MEMBER RYAN: It makes it very --

14 MS. KOTZALAS: Yes.

15 MR. DAMON: This is Dennis Damon. Doesn't  
16 the traditional enforcement policy already include an  
17 evaluation of whether it's a minor violation?

18 MEMBER RAY: Yes. There is non-cited  
19 violation.

20 MR. DAMON: Yes. That is my perception,  
21 that those three middle steps are done simultaneously.  
22 And its traditional enforcement means the same thing  
23 it does now. It's not being expanded.

24 MEMBER RYAN: Yes. The language is a  
25 little bit clearer here. Okay.

1                   MEMBER ARMIJO: And is performance  
2                   deficiency a safety issue or not?

3                   MS. KOTZALAS: It doesn't have to be a  
4                   safety issue. It is a deficiency that -- I will pull  
5                   up the definition. Okay. Performance deficiency is  
6                   the result of a licensee not meeting the requirements  
7                   of a standard where the cause was reasonably within a  
8                   licensee's ability to foresee and correct and should  
9                   have been prevented.

10                  MEMBER ARMIJO: So let's say he is trying  
11                  to meet some sort of a quality standard for this  
12                  product. Maybe it's an industry standard. Maybe it's  
13                  his own internal standard. And he's not doing it.  
14                  Pellet densities are wrong. Does that become a  
15                  performance deficiency?

16                  MS. KOTZALAS: We would need to develop  
17                  the criteria for how do we screen for performance  
18                  deficiencies. That's something that if the Commission  
19                  allows us to move forward, we will develop those.

20                  MEMBER ARMIJO: But why?

21                  MEMBER POWERS: There has to be a  
22                  deficiency in his meeting the requirements of his  
23                  licensing basis.

24                  MEMBER ARMIJO: I am just trying to get  
25                  at, is that a safety --

1 MEMBER POWERS: If he makes a commitment  
2 in his licensing basis to follow a particular standard  
3 and he does not, an inspector can cite against that.

4 MEMBER ARMIJO: Sure.

5 MEMBER POWERS: It has to be something in  
6 his license that he is committed to and done. If his  
7 licensing basis gives him an exemption against a  
8 regulation, you can't cite against it. It's all in  
9 his license.

10 MS. KOTZALAS: Yes.

11 MEMBER ARMIJO: So that boundary would  
12 still say the same.

13 MEMBER POWERS: Yes. I mean, if his  
14 pellets don't meet density requirements would  
15 typically not show up --

16 MEMBER ARMIJO: Yes.

17 MEMBER POWERS: -- in a licensing basis.

18 MEMBER ARMIJO: And that's your problem.

19 MEMBER POWERS: It has nothing to do with  
20 the safety, public health and safety.

21 MEMBER ARMIJO: Okay.

22 MEMBER POWERS: I mean, in principle it  
23 could, but I think of no obvious route for it to do  
24 that.

25 MEMBER ARMIJO: Yes.

1 MEMBER POWERS: I mean, that's what an  
2 inspector has to do, is he has to be able to track  
3 anything he cites against something in the licensing  
4 basis for that particular facility.

5 MEMBER ARMIJO: That is where I am  
6 confused, Dana, because you are either compliant or  
7 non-compliant with your licensing basis. And that's  
8 handled in the current FCOP. This is adding -- you  
9 can be compliant --

10 MEMBER POWERS: No. They're doing --

11 MEMBER ARMIJO: -- and still have this  
12 other thing.

13 MEMBER POWERS: This is identical to the  
14 RFP that they go in and they will have, eventually  
15 have, worksheets that the inspector goes through,  
16 either explicitly or implicitly, to make a preliminary  
17 significance determination.

18 MEMBER ARMIJO: Right.

19 MEMBER POWERS: And he says, "Gee, this is  
20 a nit." And then he will say, "This is a nit." The  
21 licensee had put it in their corrective action  
22 program. And nothing else will be said about it.

23 It becomes through the worksheet-level  
24 process. And it comes out not a nit. Then it goes  
25 into the significance determination process. And



1       that's a two-stage process.

2               The NRC does a significance determination.  
3       And the licensee does a significance determination.  
4       Those two were compared, and the issues result. I  
5       mean, it's identical. I mean, you patterned this  
6       exactly after the --

7               MEMBER ARMIJO: Similar to the --

8               MEMBER POWERS: The only downside that we  
9       have ever been identified to me on this process is  
10      that sometimes the plant managers say, "We used to get  
11      a lot more feedback on the nit." And he says, "We'll  
12      be able to correct the nit."

13              But a lot of them, you know, the inspector  
14      quickly realizes "This is going to be a nit, no matter  
15      whether I'll work it up or not. So I'm not even going  
16      to write it down." And so nothing ever filters back  
17      up. That's the only downside of it because so many  
18      things that used to be level four citations, they  
19      never amounted to anything except generating a lot of  
20      paperwork and ending up in the licensee's corrective  
21      action program anyway and not just go directly to the  
22      corrective action program. I mean, that is the only  
23      downside of it, is getting rid of the compliance  
24      mentality and focusing on the things that are  
25      significant.

1                   And the reason for doing this has nothing  
2                   to do with the licensee. It has to do with how the  
3                   NRC marshals its resources for applying to this plant.  
4                   It's the action plan afterwards.

5                   I mean, in the end of this thing, it comes  
6                   down and says, "Okay. What the hell is NRC going to  
7                   do with this particular facility?" And it's supposed  
8                   to be reasonable predictable. You know, the licensee  
9                   can look at his performance and say, "Aha.

10                  I can start expecting to spend more time  
11                  up in the Regional Administrator's office if I  
12                  continue on this path. Since I don't like to spend  
13                  time in his office, I will correct things and get on  
14                  the stick."

15                  And, similarly, the EDO can say, "Gee, I'm  
16                  going to have to start devoting more resources to this  
17                  facility out here than I have in the past because I'm  
18                  getting this pattern of behavior." I know it's  
19                  strictly marshaling your resources and allowing the  
20                  licensee to have some basis for anticipation of what  
21                  is going to happen; whereas, in previous processes, it  
22                  is a little difficult to understand whether he is  
23                  going to be the focus of a lot of these ancillary  
24                  inspections or not.

25                  And now he knows. I'm going to start

1 getting a lot more inspection hours. The penalty he  
2 pays for it is he probably gets a little more base  
3 inspection than he is used to, especially if he is a  
4 good performer.

5 Good performers get somewhat penalized by  
6 getting more inspections in this system than they did  
7 in the past, but the answer is that the attempt is to  
8 get rid of the nit, which just takes time, but we have  
9 gone through episodically periods where people went  
10 compliance-crazy and found that that didn't help  
11 anything at all and to be transparent. That's all.

12 MS. KOTZALAS: Yes.

13 MEMBER SIEBER: It is not like minor  
14 violations just disappear. You know, if it's  
15 non-cited and considered minor, it goes into the  
16 corrective action. But there is an inspection of the  
17 corrective action program.

18 MEMBER POWERS: Exactly.

19 MEMBER SIEBER: See if there are recurrent  
20 events or if the time between the occurrence of the  
21 event and the corrective action is excessive, then  
22 that hits one of the cornerstones.

23 The idea is if you have a good corrective  
24 action program, you are going to resolve the  
25 deficiencies. They aren't going to reoccur. And it

1 means that you're paying attention to your --

2 MEMBER POWERS: Yes. The core inspection  
3 becomes more an inspection of the corrective action  
4 program than of the plant.

5 MEMBER SIEBER: That's right. It's an  
6 element of that.

7 Now, one of the things that during the  
8 subcommittee I think I noted that I think needs  
9 clarified again for me is that the quality of the  
10 product is not a part of the license and, therefore,  
11 not a subject to violations enforcement and so forth.

12 For example, if you are manufacturing  
13 fuel, then pellet density was one of the attributes  
14 for you to make a quality product. That doesn't  
15 appear in your license.

16 MEMBER ARMIJO: It is in your corrective  
17 action program, --

18 MEMBER SIEBER: It could be there.

19 MEMBER ARMIJO: -- your factory.

20 MEMBER SIEBER: It could be there. And  
21 manufacturers don't want to put up products with good  
22 quality.

23 MEMBER ARMIJO: Right.

24 MEMBER SIEBER: But from the standpoint of  
25 the licensing and operating the facility, the things

1       that allow you to make a poor quality product don't  
2       necessarily endanger the public --

3               MEMBER ARMIJO:   Absolutely.

4               MEMBER SIEBER:   -- workers, or the  
5       environment in that facility.  You know, it's latent,  
6       ready to happen in somebody else's facility, whoever  
7       buys the product.

8               MR. DAMON:   I would like to say a couple  
9       of things because I wasn't involved in the rulemaking.  
10      And I have observed how things have gone over time.

11              One of the early things I observed was  
12      exactly that, that making a bad product is an  
13      expensive --

14              MEMBER SIEBER:   Yes.

15              MR. DAMON:   -- penalty for a licensee.

16              MEMBER ARMIJO:   You aren't going to very  
17      long stay in business.

18              MR. DAMON:   Yes.  They won't stay in  
19      business.

20              MEMBER SIEBER:   You lose business.

21              MR. DAMON:   And so it is not really part  
22      of the fuel cycle oversight program, which is focused  
23      on safety.  It may be part of the reactors program  
24      itself to make sure that they aren't putting a poor  
25      quality product into their facility.

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1                   MEMBER SIEBER: Yes. For example,  
2                   particle size and mixed oxide fuel affects fuel  
3                   performance. But that is not part of the particle  
4                   size. Specifications and tolerances are not part of  
5                   the manufacturers' license.

6                   MR. DAMON: So there is a couple of other  
7                   things I wanted to say. One of them is the fuel cycle  
8                   regulatory program is quite different from the reactor  
9                   regulatory system. The reactor regulatory system has  
10                  a lot of things like -- what do they call them? --  
11                  generic design criteria, design basis accidents, --

12                 MEMBER SIEBER: Right.

13                 MR. DAMON: -- deterministic criteria that  
14                 they have to meet, standards that they have to meet,  
15                 so on and so forth.

16                 The fuel cycle oversight program is  
17                 designed in a very different way. We do not, in fact,  
18                 license the design of the plant or --

19                 MEMBER SIEBER: Right.

20                 MR. DAMON: Okay? What we do is review  
21                 the licensee's program for ensuring safety and that  
22                 it's effective. And then we inspect to that. And the  
23                 way that we establish requirements is through this new  
24                 Part 70, Subpart H, ISA system. It's really called a  
25                 safety program, not an ISA.

1 MEMBER SIEBER: Right.

2 MR. DAMON: So it is much more  
3 comprehensive. In other words, it's designed so that  
4 basically if you do something that is wrong, it is  
5 automatically wrong because it's got a bad  
6 consequence.

7 It's not a deterministic thing. So it's  
8 much more comprehensive. The result of that is you're  
9 not going to have -- this is my prediction. You're  
10 not going to have very many things that are  
11 performance deficiencies which are not violations  
12 because in order --

13 MEMBER ARMIJO: That is what I was going  
14 to get at. You know, if there is a performance  
15 deficiency that affects safety, why wasn't it  
16 collapsed as a compliance problem earlier.

17 MR. DAMON: And it should be.

18 And now I give some statistics. In the  
19 last six years that this new program, ISA program, has  
20 been in effect, there have been only 12 instances  
21 where something has been identified that was regarded  
22 as what I would call a performance deficiency was not  
23 already in the ISA. And of those, some will have  
24 turned out to be minor.

25 So the licensee -- and we have had these

1 public meetings with the licensees. The licensee's  
2 perspective is we are dragging in all of these minor  
3 and performance-related stuff in there corrective  
4 action program, dragging this massive quantity of new  
5 deficiencies.

6 I see it as being the other way around,  
7 that all we're doing -- and I was told this about the  
8 reactor oversight program. They were concerned that  
9 they would discover a significant safety deficiency  
10 that had not been covered by the deterministic  
11 requirements. Because the fuel cycle oversight  
12 program is defined in a risk-informed  
13 performance-based way, it is very broad. That is much  
14 less likely to happen. It only happens a handful of  
15 times. And, instead of dragging in a bunch of stuff,  
16 all we're doing is being able when something like that  
17 is identified that, in fact, strictly speaking, it's  
18 a deficiency, it can be dispensed with.

19 The only other thing I wanted to say was  
20 those three diagrams there in series, I think they are  
21 really done simultaneously.

22 MEMBER SHACK: That was my question. It  
23 seems to me the traditional enforcement box is in the  
24 wrong place. I would have it somewhere after the  
25 significance determination. If it's very low



1 significance, does it belong in the traditional  
2 enforcement?

3 Part of your thing is actual safety  
4 consequences is one of your screening filters. But  
5 you really don't know that until you have been through  
6 your significance determination process.

7 MR. DAMON: Well, the reason -- remember,  
8 what Margie mentioned is in traditional enforcement,  
9 really. What we're really thinking about are willful  
10 violations and things like that, you know, stuff that  
11 really belongs in a legal framework.

12 MEMBER ARMIJO: What do you do today with  
13 the current process if you have concluded there is a  
14 willful violation? I think you have plenty of hammers  
15 to apply.

16 MS. KOTZALAS: If there is a willfulness,  
17 then we send that to OI for investigation and then  
18 maybe the Department of Justice. So that's what we do  
19 with willful. It's a big deal.

20 MEMBER ARMIJO: Pretty powerful tool.

21 MS. KOTZALAS: Yes.

22 MEMBER ARMIJO: But beyond that, normal  
23 errors over omissions, whatever you want to call them.  
24 I'm just trying to find who benefits from this. Is it  
25 the staff? It helps them make a significance

1 determination a little more systematically than they  
2 might do otherwise? Is it the licensee who is running  
3 this facility gets better feedback from inspection?

4 And who does all of the extra work? Is  
5 there extra work?

6 MS. KOTZALAS: My view is that both the  
7 licensee and the staff and the public benefit from  
8 these new enhanced processes because for the staff, it  
9 allows us to focus our inspection program and right  
10 size our resources to match licensee performance.

11 For licensees, there is the benefit  
12 because currently, right now, we are issuing a lot of  
13 severity level four violations that are  
14 compliance-based. And in this enhanced process, we  
15 would screen out -- well, first we would use the  
16 traditional enforcement screen. So that would be was  
17 it willful, did somebody do something to impact our  
18 ability to perform our regulatory function.

19 And then the other one was, was there an  
20 actual safety consequence? That's not potential.  
21 It's actual.

22 MEMBER SHACK: Okay. That is actual.  
23 Okay. That is the real difference between it and the  
24 significance determination.

25 MS. KOTZALAS: Right. So if any of those

1 three things happen, you need to use traditional  
2 enforcement.

3 MEMBER SHACK: Okay.

4 MS. KOTZALAS: If none of those three  
5 things, which is not very often that it's any one of  
6 those three things, then we would determine what is  
7 the risk significance of this violation.

8 If it minor, if it is very small, it  
9 screams out to the licensee to put in their corrective  
10 action program and to handle it. If it is more than  
11 minor, then we would put it into our SEP to determine  
12 the significance. And then it would feed into the  
13 action matrix. And that would help us to right size  
14 our inspection program.

15 So if they are higher in the action  
16 matrix, like they have several significant or like a  
17 low to moderate significance or substantial  
18 significance or high, of course, that we would take  
19 different regulatory actions, we would have a  
20 management conference, we would do additional  
21 inspections, that sort of thing. And it all feeds  
22 back up to here.

23 So I see a benefit to all the parties.

24 MEMBER ARMIJO: Okay. Then minor really  
25 means insignificant as far as the NRC is concerned?

1 MS. KOTZALAS: Not insignificant because  
2 it still is --

3 MEMBER ARMIJO: Yes. I'm trying to stick  
4 with significance determination. Somewhere along the  
5 line something has got to be insignificant.

6 MEMBER RYAN: It is not significant to the  
7 criteria of safety in the eyes of the staff. I mean,  
8 you can't say insignificant. It's not significant in  
9 --

10 MEMBER SHACK: It is back to the licensee.

11 MS. KOTZALAS: Right. It has to be --

12 MEMBER RYAN: Back to the licensee for  
13 action in the corrective action program.

14 MEMBER ARMIJO: But it is no longer a  
15 regulatory matter.

16 MEMBER RYAN: Correct.

17 MS. KOTZALAS: Other than that they have  
18 to fix it in their corrective action program and --

19 MEMBER ARMIJO: What used to be severity  
20 level four would now be, those same things would now  
21 be, minor.

22 MEMBER RYAN: And go to the corrective  
23 action program

24 MEMBER ARMIJO: Okay. So that would be  
25 level four. Okay. I just want to understand what

1 goes -- and then those that were not level four go  
2 into this determination process and then get sorted  
3 into these four bins.

4 MS. KOTZALAS: That is a rough way to  
5 consider it. It might not be 100 percent that way,  
6 but that is a good approximation.

7 MEMBER ARMIJO: I understand what you are  
8 doing now. Thank you.

9 MS. KOTZALAS: Okay. Good. Okay. The  
10 other two little areas that we propose to use in the  
11 performance assessment process are develop some  
12 cross-cutting areas based on the safety culture policy  
13 statement. And that is similar to the ROP. And then  
14 here is our feedback loop.

15 Next I wanted to move on to another  
16 element, which is our approach for corrective action  
17 program incentives. So the staff determined that the  
18 incentive for fuel cycle facilities to maintain  
19 corrective action programs, or CAPs, should be similar  
20 to that applied to reactor licensees.

21 And in this instance, we would not cite  
22 NRC-identified violations of very low safety  
23 significance or severity level four violations of fuel  
24 facilities that enter these into their CAP.

25 An effective CAP is one that identifies

1 reports, evaluates, corrects, tracks, and trends  
2 safety and security issues and routinely assesses  
3 effectiveness so that these issues do not recur in  
4 similar issues with similar causes or prevents it.

5 Next slide. Okay. To implement this  
6 incentive for effective CAPs, we would need to revise  
7 the current enforcement policy to include a provision  
8 that we ask inspectors to not cite the NRC-identified  
9 severity level four violations.

10 A draft enforcement policy revision was  
11 published for public comment on September the 6th. As  
12 currently planned, the title of this section will  
13 describe non-cited violation policy for reactors. It  
14 would be revised to include fuel cycle licensees,  
15 applicants, and new reactor applicants who have  
16 effective corrective action programs. The final  
17 enforcement policy is scheduled for publication in  
18 March of 2012.

19 Okay. The benefits of an effective CAP go  
20 well beyond the benefits of having NRC not cite  
21 NRC-identified severity level four violations. The  
22 industry and the NRC recognize that a true benefit of  
23 an effective CAP is the safety benefit to the workers  
24 and the public in identifying and correcting safety  
25 and security issues before they result in significant

1 or serious health consequences.

2 All fuel cycle facilities have corrective  
3 action programs. The nature and scope of these  
4 programs vary from licensee to licensee. And with the  
5 current corrective action program in place at each  
6 facility, the NRC is part of the licensee performance  
7 review process routinely conclude that the safety at  
8 fuel cycle facilities is adequate.

9 However, the staff used the Commission  
10 direction regarding corrective action programs as an  
11 opportunity to support continuous improvement of  
12 safety performance of fuel facilities by creating more  
13 comprehensive, consistent corrective action programs  
14 that are based on the most current knowledge and  
15 lessons learned from implementation of the current  
16 programs.

17 MEMBER SIEBER: The real benefit of an  
18 effective corrective action program is you get the  
19 licensee to do the inspections and the work and fix  
20 stuff, as opposed to sitting around waiting for  
21 somebody to come in and find it until you have changed  
22 responsibility. And that is really the reason why you  
23 should be doing all of this, is to get licensees into  
24 that framework. It's a mindset.

25 MS. KOTZALAS: That's reinforcing --

1                   MEMBER SIEBER: And it works in the  
2 reactor process.

3                   MR. DAMON: I would certainly confirm that  
4 the licensees are physically present at their plant.  
5 They're running it. They know it way better than we  
6 do. They have way more personnel. And they're there  
7 continuously. They should be able -- for the stuff  
8 that is of minor safety significance, they should be  
9 able to do a far --

10                  MEMBER SIEBER: Better job.

11                  MR. DAMON: -- better job.

12                  MEMBER SIEBER: That's right.

13                  MEMBER RYAN: Dennis, my take on the  
14 industry participation in the subcommittee meetings  
15 was exactly that, that they are running their  
16 corrective action program. And I took away the  
17 message that, in fact, the corrective action program  
18 is now better aligned with what the inspection process  
19 is going to produce, that it is a lot clearer to them  
20 that they have one system by which to observe and  
21 understand their plant and it's accepted by the  
22 regulator and everybody is on the same song sheet, if  
23 you will, of where we are going to look to figure out  
24 where we are and that's what we're going to use,  
25 that's what the regulator is going to use, and that's



1 a good thing. That is the message I took away.

2 MS. KOTZALAS: Okay. And now I want to  
3 move on to cornerstones. This is an area where we  
4 have greatly benefitted from the interactions with the  
5 subcommittee. And as a starting point for developing  
6 the cornerstones, we considered the process used to  
7 develop the cornerstones and the ROP. And we adapted  
8 it to fuel cycle facilities. We used a top-down  
9 hierarchical approach to develop the regulatory  
10 framework.

11 So the fuel cycle framework starts at the  
12 highest level with the mission. And the staff used  
13 the strategical safety and security as a second level  
14 of the regulatory framework. And the safety  
15 strategical is to ensure adequate protection of public  
16 health and safety in the environment and the security  
17 strategic goals to ensure adequate protection in the  
18 secure use of management of radioactive materials.

19 This next level shows the strategic  
20 performance areas of fuel facility safety, radiation  
21 safety, and safeguards. These strategic performance  
22 areas were derived from the strategic outcomes.

23 Specifically, the fuel facility safety  
24 strategic performance area was derived from the  
25 strategic outcomes of preventing occurrence of

1       inadvertent criticality, acute radiation exposures  
2       resulting in fatalities, and release of radioactive  
3       material that results in significant radiation  
4       exposures.

5               In addition to radioactive materials, the  
6       fuel facility safety strategic performance area  
7       extends to hazardous chemicals used with or produced  
8       from licensed radioactive materials consistent with 10  
9       CFR Part 70 and proposed amendments to Part 40.

10              Similarly, radiation safety strategic  
11       performance area was derived from the strategic  
12       outcomes of preventing occurrence of any acute  
13       radiation exposures resulting in fatalities, release  
14       of radioactive materials that result in significant  
15       radiation exposures, and release of radioactive  
16       materials that cause significant adverse impacts.

17              And, finally, the safeguard strategic  
18       performance area was derived from the outcome of  
19       preventing any instances in which the licensed  
20       radioactive materials were used domestically in a  
21       hostile manner, in a manner hostile to the United  
22       States.       Okay. This next level shows the  
23       actual hazards analysis-based cornerstones. These  
24       cornerstones are more aligned with the way that the  
25       licensees typically develop their integrated safety

1 analyses. And the organization of the cornerstones  
2 leads to an oversight program that is very similar to  
3 the framework used in the ROP.

4 MEMBER REMPE: Before you go on, I wasn't  
5 at your subcommittee meeting. But I guess I was  
6 reading some of the background information. I guess  
7 there has been some discussion with industry about  
8 their proposed cornerstones versus the ones that you  
9 are showing here?

10 MS. KOTZALAS: Yes. Our Commission paper,  
11 we have two options for cornerstones.

12 MEMBER REMPE: Right.

13 MS. KOTZALAS: One is this hazards  
14 analysis base that is based on the ISA, development of  
15 the ISA. And the other one is operations-based  
16 cornerstones. Those ones are more aligned with the  
17 way --

18 MEMBER REMPE: Oh, no. If we are going to  
19 talk about -- I guess they said the industry was  
20 concerned there would be some confusion at the  
21 facilities. Could you talk about that and what you  
22 think the issue is?

23 MS. KOTZALAS: What the industry has told  
24 us in public meetings is that these operations-based  
25 cornerstones, chemical, EP, rad, and security are

1 aligned with the way that they currently operate the  
2 plant with the current training of the operators. And  
3 it is the way that they communicate with the public.

4 MEMBER ARMIJO: Is there anything that  
5 they don't do within these cornerstones that you would  
6 do with this new set of cornerstones? Aren't all of  
7 the things that you expect or most of them already  
8 covered in some way?

9 MS. KOTZALAS: Yes. It is a different way  
10 of thinking about and sorting the cornerstones.  
11 Everything is covered in both aspects. It's just a  
12 different way of thinking about the cornerstones.

13 MR. DAMON: So my way of describing it is  
14 --

15 MEMBER ARMIJO: Why did you pick option B,  
16 then? That's what I'm trying to get at. You know,  
17 you picked open B because you liked this and it is  
18 closer to what you do for reactors.

19 These are, fuel cycle facilities are, not  
20 reactors. And they operate this way. And they're  
21 addressing the necessary safety issues and licensing  
22 issues. The question is, what is the added benefit of  
23 just changing it into a format you like a little  
24 better?

25 MR. DAMON: I would say that, first off,

1 there is an interesting way of thinking about this  
2 that clarifies it. Imagine that in a fuel cycle  
3 facility there is a whole bunch of potential accident  
4 sequences that go horizontally this way and result in  
5 some kind of consequences over here.

6 In the traditional way, the one that has  
7 chem, rad, and crit, what you're doing is looking at  
8 the consequence end. And you're dividing it  
9 horizontally. Okay? You are grouping it by  
10 consequences and also by the reasons that Margie  
11 mentioned. And that is the persons on the staff who  
12 are familiar with these areas are separate persons  
13 generally. And so that is a useful thing. But you  
14 are dealing within one organization of people.

15 The other way of dividing it the other way  
16 is dividing it vertically. You're starting at the  
17 beginning, you know, sequence initiator, safety  
18 controls, emergency preparedness. They come in series  
19 this way. So you are dividing all of these sequences  
20 vertically.

21 The other way I see is that what at least  
22 I think is true is that the things we call safety  
23 controls conclude what are known in the FCSSes or in  
24 Part 70, Subpart H, known as items relied on for  
25 safety.

1 MEMBER ARMIJO: Yes.

2 MR. DAMON: That's one thing. But those  
3 are a subset of safety controls. They are allowed to  
4 be chosen by the licensee and to be just sufficient to  
5 meet the performance requirements, the regulation.  
6 What we don't want to do is leave everything else out.  
7 So that's why we have the other thing of access  
8 sequence initiators. That's my view. Sequence  
9 initiators may be somewhat misleading.

10 An example of something that would  
11 contribute to safety that wouldn't be an IROFS would  
12 be the fact that, gee, we actually only operate that  
13 process two weeks out of the year. Okay? Something  
14 like that. It clearly reduces the frequency of the  
15 accident. And we don't want to leave things like that  
16 out if, for some reason, they decide, "Oh, we need to  
17 operate that thing 50 weeks a year, instead of 2 weeks  
18 a year."

19 MEMBER BLEY: Sam? I'm going to talk to  
20 Sam a little. The operations approach that we saw up  
21 here strikes me as the way these sites were organized.  
22 That's true. But if I want an oversight process that  
23 is focused on the importance of events that happen,  
24 those aren't really cornerstones in that they tell you  
25 the significance of this thing in any way, where this

1 kind of approach forces you into thinking about the  
2 scenario that occurred and where it goes and what  
3 causes it along the way.

4 To me, this is a cornerstone approach to  
5 look at oversight, where the other one is an  
6 organizational approach to gather information. And I  
7 just see a dramatic difference in the two.

8 MR. DAMON: Well, there is the other  
9 difference. And that is that if the -- in the end, we  
10 are going to do some kind of performance evaluation.  
11 We are going to look at the ensemble or violations  
12 that have occurred. All the violations are in  
13 chemical. Why are we going to evaluate the  
14 criticality safety program as being deficient in some  
15 way? So there is that alternative.

16 My own personal view is you've got to look  
17 at both and in terms of evaluating "Okay. We have had  
18 two years to look a plant. All their violations are  
19 in chem safety. We need to focus on chem safety.  
20 Forget about crit," you know.

21 MEMBER ARMIJO: If you did this, set this  
22 up, do people have to rewrite their ISAs --

23 MR. DAMON: No, not --

24 MEMBER ARMIJO: -- and resort them out  
25 into these kinds of categories and -- what do they

1 have to do differently?

2 MR. DAMON: I would say the main thing  
3 they have to do -- they're not required to do this  
4 differently. OSHA does require it. Okay? OSHA  
5 requires that periodically the licensee go back and  
6 completely redo their process hazard analysis,  
7 regardless of the fact they did it before. We don't  
8 do that. Okay? So that is one difference that we  
9 don't have.

10 The other thing is we have identified  
11 about 12 instances where things have occurred that  
12 obviously had a safety significance and they were not  
13 identified in the ISA. So that is the only real  
14 difference.

15 We don't need them to redo the whole ISA,  
16 but when they make a significant change to a process,  
17 I do think they ought to revisit the ISA.

18 MEMBER ARMIJO: Sure.

19 MR. DAMON: And the other thing is see if  
20 they identify something they didn't see in the ISA,  
21 how that affects it. And that is about it.

22 MEMBER SIEBER: I have a question about  
23 your chart. The bottom right-hand box, the bottom  
24 initialism is material control and accountability. Is  
25 that correct?



1 MS. KOTZALAS: Yes.

2 MEMBER SIEBER: I can think of instances,  
3 for example. Let's pretend there is some kind of a  
4 fuel cycle facility that is dealing with special  
5 nuclear material, where the accountability,  
6 safeguards, and all of that is important.

7 One way to make a violation here is  
8 intentional diversion of material. Another way is  
9 perhaps inadvertent or perhaps not inadvertent, for  
10 example, material accumulating in ventilation ducts  
11 and periodically cleaned out into somebody's  
12 briefcase, for example. That's not fictitious.  
13 That's happened.

14 So is your regular fuel cycle oversight  
15 process totally separate from the security and  
16 safeguards end?

17 MS. KOTZALAS: No. It is a piece.  
18 Security and safeguards is --

19 MEMBER SIEBER: Different inspectors,  
20 though, with different inspection procedures?

21 MS. KOTZALAS: Yes.

22 MEMBER SIEBER: And so do you think  
23 perhaps that is a mistake? Shouldn't that be  
24 integrated, somehow or another, into inspection of the  
25 entire process for those facilities that are

1 vulnerable to that?

2 MS. KOTZALAS: The current process and  
3 this process do do inspections. We have periodic as  
4 part of the core program inspections of MC&A and  
5 physical security.

6 MEMBER SIEBER: You allow losses, for  
7 example, stuff that this --

8 MS. KOTZALAS: I'm not familiar --

9 MEMBER SIEBER: -- percent of the process  
10 material disappears in the --

11 MEMBER RYAN: Material unaccounted for.

12 MEMBER SIEBER: Right.

13 MS. KOTZALAS: Yes. I am not familiar  
14 with --

15 MEMBER ARMIJO: That exists. Those are  
16 pretty low limits, but --

17 MEMBER SIEBER: Yes.

18 MEMBER ARMIJO: -- you are right.

19 Everybody is tracking --

20 MEMBER SIEBER: Well, the only reason why  
21 I question that is I don't want there to be a loophole  
22 here because this has happened before.

23 MS. KOTZALAS: Okay.

24 MEMBER RYAN: Sam, you would know better  
25 than I, but my familiarity is that it is really

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 unaccounted for.

2 MEMBER ARMIJO: Yes, yes. Right. And I  
3 don't know what the limits are.

4 MEMBER RYAN: Well, actually, it is well  
5 below any --

6 MEMBER ARMIJO: It's pretty low.

7 MEMBER RYAN: -- accumulation of --

8 MEMBER ARMIJO: It costs money as well as  
9 being security.

10 MEMBER RYAN: I think that's just one of  
11 the many things that are in the --

12 MR. DAMON: I have a memory about 15 years  
13 ago. There was actually kind of an intensive program  
14 to make sure that if a safety inspector -- it said  
15 safety inspector should be aware of material  
16 unaccounted for.

17 And it's not that they are going to be as  
18 up on it as MC&A inspectors, but --

19 MEMBER ARMIJO: Yes.

20 MR. DAMON: But they would be aware that,  
21 oh, my gosh, where is this material going? And they  
22 would then alert the MC&A guy.

23 MEMBER ARMIJO: The plant operators are  
24 concerned for a variety of reasons, not just the  
25 security, you know. If material is disappearing,

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 where is it accumulating? And you're getting caught  
2 maybe into a criticality problem, not to mention it  
3 costs money to lose all of that stuff.

4 So it is addressed in a broad way, but I  
5 agree with the staff keeping a specialized set of  
6 people that worry about the security. Focus on that  
7 is a good idea.

8 MR. DAMON: The thing I was more concerned  
9 about was like the think that happened at THORP, which  
10 is they had instrumentation in place to detect if  
11 material was going not into the accountability tank  
12 but was spilling out into the process cell.

13 They had this instrumentation in place.  
14 The instrumentation didn't work. So they disabled it.  
15 So they didn't have that capability if they continued  
16 to operate. That is the kind of thing that really  
17 disturbs me, that they are willing to continue to  
18 operate.

19 MEMBER BLEY: Actually, they had one  
20 report come in to the plant that showed the  
21 discrepancy. And it was so far off that they said  
22 there must an arithmetic mistake. You pulled it  
23 aside, and you didn't get another for another six or  
24 eight months.

25 MR. DAMON: Yes.

1                   MEMBER SIEBER: Well, my question stems  
2 from my knowledge of the NUMEC case where there was  
3 some question. I don't think that was ever resolved.  
4 There is some question as to where the stuff went.

5                   MEMBER RYAN: Margie, if you could maybe  
6 turn your attention to the subcommittee -- Joy, did  
7 you have another question at this point?

8                   MEMBER REMPE: Well, I guess there were  
9 some comments and some things about the operators  
10 might be confused if we switched to the other  
11 cornerstones. Could you elaborate on why they would  
12 be confused or what --

13                  MS. KOTZALAS: I don't have any more  
14 information than what I have heard from the --

15                  MEMBER RYAN: One part, of course, that we  
16 have touched on that was touched on in the  
17 subcommittee at some length is the barrier. Could you  
18 talk about that at the appropriate time?

19                  MR. DE JESUS: Well, basically what we  
20 mentioned about the barriers considering a barriers  
21 cornerstone is that we incorporated that into the  
22 safety controls because a fuel facility shouldn't have  
23 the same paradigm as reactors. They have the fuel  
24 cladding, the reactor coolant system, and the  
25 containment.

1           In a fuel cycle facility, here's what  
2           would happen. They don't usually have that. And if  
3           they do have the process piping, that's a safety  
4           control.

5           And part of the ISAs that I have reviewed,  
6           that is basically an item relied on for safety.

7           MEMBER RYAN: So it is not absent? It's  
8           just kind of integrated with safety controls?

9           MR. DAMON: Yes. Another way of thinking  
10          about it is that they won't have any difficulty  
11          discriminating this system because what we mean by  
12          safety controls are IROFS, which they have already  
13          listed. And, secondly, things that --

14          MEMBER ARMIJO: And it is more than IROFS.

15          MR. DAMON: Yes.

16          MEMBER ARMIJO: You want more than IROFS.

17          MR. DAMON: Formal safety controls, you  
18          know, like criticality controls, things that could  
19          have been IROFS but they chose not to designate them.  
20          So they are formal safety controls that are managed by  
21          the plant.

22          The accident sequence initiators stuff  
23          includes things that are a little less definitively  
24          defined. However, the industry has spoken to us at  
25          great length about things that are of that nature.

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 And one of the areas that it comes up in is in the  
2 area of what's called design features.

3 There's a whole topical area of discussion  
4 between the industry and NRC on what the heck is a  
5 design feature, why isn't it an IROFS, that whole  
6 subject. So that whole area of other things other  
7 than safety controls is being actively discussed in  
8 detail.

9 MEMBER SIEBER: Yes. Now, I always think  
10 of IROFS as devices, you know, safety valves,  
11 controls. Where do you cover things like  
12 deterioration of process piping and tanks and so forth  
13 in the cornerstones?

14 For example, you know, a lot of the old  
15 PUREX plants have a lot of metallurgical problems  
16 because of the high activity of the chemical activity  
17 of the materials that were used in those. Where does  
18 that fit into all of this?

19 MR. DE JESUS: I believe that that would  
20 be covered under maintenance inspections of safety  
21 controls and that that is part of the inspections  
22 under the safety controls cornerstone: maintenance,  
23 preventative maintenance; surveillance; and all that  
24 kind of inspection.

25 MEMBER SIEBER: Yes. I guess I am not

1 interpreting safety controls properly if it's that --

2 MS. KOTZALAS: IROFS, sometimes they are  
3 things, but sometimes they are programs or procedures.

4 MEMBER SIEBER: Right. Right. Yes. They  
5 could be an administrative directive.

6 MS. KOTZALAS: Yes.

7 MEMBER RYAN: Or it could be something  
8 like frequency of inspection for a particular area or  
9 things of that sort.

10 MEMBER SIEBER: Yes.

11 MEMBER RYAN: So all of that is set with  
12 that in mind.

13 MR. DAMON: Yes. One attempt back in the  
14 early days when they were talking about Part 70 was to  
15 talk about -- you know, once something has been  
16 identified as either an IROFS or a safety control,  
17 okay. Now what do you need to do to make it reliable  
18 and address issues like you have raised?

19 We decided if, oh, my gosh, the variety of  
20 things in these plants is so great that trying to  
21 devise a single program that would like cover  
22 everything, you know. And you have to address this.  
23 You have to address that, and so on.

24 And we decided, oh, man, that stuff is  
25 just going to be too -- it's not going to work. It's

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701



1 inefficient. And so basically the idea was to require  
2 that okay, once something is an IROFS, you are  
3 required to what are called management measures. We  
4 listed what they are.

5 But the program of management measures for  
6 an IROFS would be basically -- we call it graded, but  
7 what we really meant was it's individually selected  
8 for that particular process. If that particular  
9 process needs to address aging or whatever the issue  
10 is, it has to be identified and managed.

11 MEMBER SIEBER: The piping and pressure  
12 vessel inspections and all of that would fit into the  
13 safety controls cornerstone?

14 MR. DAMON: Right. It's a supporter for  
15 safety controls. All the things that support -- the  
16 way it is put in the rule is you must do management  
17 measures sufficient to assure the reliability and  
18 availability of safety controls. And it was left at  
19 that. So it's left up to licensees to define what  
20 these things are and the inspectors to review them and  
21 determine their adequacy and the performance of them  
22 and so on and so forth.

23 MEMBER SIEBER: Yes. I recall an old  
24 PUREX plant where they set the piping in concrete for  
25 shielding. It made it uninspectable and, therefore,

1 corroded and weak uncontrollably.

2 MR. DAMON: Yes.

3 MEMBER SKILLMAN: I would like to ask a  
4 question, please. I'm Dick Skillman. One of the  
5 differences that I have experienced between a Part 50  
6 license and a Part 70 license is to focus on  
7 configuration control on the Part 70 license.

8 I would offer in terms of magnitude of  
9 configuration control if a Part 50 standard nuclear  
10 plant is a ten, at a fuel facility, it is 50 or 80,  
11 very significant focus on configuration control to  
12 protect the integrity of the IROFS.

13 So I wonder why there isn't a block for  
14 configuration control given its central importance to  
15 the safeness of the fuel facility.

16 MS. KOTZALAS: Configuration control is  
17 one of the management measures that Dennis was talking  
18 about. And that applies and all of them. And it's  
19 most significantly safety controls to make sure. So  
20 it's a piece of that safety controls.

21 MEMBER RYAN: And correct me if I'm wrong,  
22 but we had an industry representative that highlighted  
23 criticality. Within that is where most of the effort  
24 is spent.

25 MR. DAMON: Yes. And the other thing

1 about configuration control is -- I mean, in fact, my  
2 memory is that it was one of the two major reasons why  
3 they instituted Subpart H. The first reason was we  
4 had an incident at Sequoyah Fuels where you have a  
5 six-cylinder and a worker was killed. I think it was  
6 the only worker who has ever been killed by an  
7 NRC-regulated hazard, you know. And so what that did  
8 was NRC went to Congress and said, "Well, gosh. We  
9 don't regulate the chemical consequences of regulated  
10 material."

11 Congress says, "Wrong answer. Go back.  
12 Write a rule. And say 'We do regulate the chemical  
13 consequences of licensed material.'"

14 So that was one reason. The other reason  
15 was an incident that happened which was due to what I  
16 could call failure of configuration control. So those  
17 were actually the two major reasons why the rule was  
18 put in place.

19 And if you read the rule carefully, you  
20 will find out that configuration control is applied  
21 not just to the licensee-selected items for write-on  
22 for safety. It applies to basically anything that has  
23 any kind of significance of any kind.

24 MEMBER SKILLMAN: I believe that's what I  
25 was trying to communicate.

1 MR. DAMON: Yes.

2 MEMBER SKILLMAN: Let me say again I  
3 understand configuration control with regard to  
4 criticality. That's not what I'm talking about,  
5 although criticality is part of it. It is the  
6 configuration of the facility to operate safely, your  
7 vacuum pumps, with your piping, with the alignment  
8 that you use, how you put cylinders in autoclaves or  
9 whatever it might be.

10 So the real issue is operation of  
11 configuration control of the facility to assure that  
12 the IROFS are protected. So the question is, why  
13 isn't configuration control -- as you just mentioned,  
14 it is very important. It is on the block.

15 MR. DE JESUS: Looking at the -- for each  
16 cornerstone, there is a detailed diagram. Each  
17 cornerstone has several key attributes. And each key  
18 attribute has a scope of inspection. For example, at  
19 the accident sequence initiators cornerstone, it has  
20 the signed key attribute. And under that designed key  
21 attribute, there is the configuration control scope.  
22 And that is in the safety controls, it has the same  
23 scope of inspection. It is included in those two  
24 cornerstones.

25 We discussed in detail those diagrams at

1 the subcommittee meetings.

2 MEMBER SKILLMAN: Thank you.

3 MR. DAMON: Yes. That is actually what --  
4 you know, the staff was directed by the SRM to work on  
5 cornerstones. And one of the aspects of that was the  
6 newer scheme of cornerstones that are what I would  
7 called righted vertically, you know, this one.

8 The other one, this was easy to figure  
9 out. The other ones, where most of the work was done,  
10 it was done by very experienced guys who used to be  
11 directors of the fuel cycle facility inspection  
12 program. And what they did was what Jonathan  
13 mentioned. They broke down these cornerstones into  
14 blocks of what it was that caused the cornerstone to  
15 be achieved or to be made safe. And so the work you  
16 describe, it was done, but it was done at the next  
17 level below this one.

18 MEMBER RYAN: You have about 20 minutes  
19 left.

20 MS. KOTZALAS: Okay. What I would like to  
21 do is skip the next slide because we have talked a lot  
22 about that and go into the SDP types.

23 MEMBER ARMIJO: Real quick. That previous  
24 slide --

25 MS. KOTZALAS: Yes.

1           MEMBER ARMIJO: You say this approach is  
2           the cornerstone to organized, the same way as  
3           licensees organized hazards analysis, development of  
4           the ISA. I thought they didn't like the cornerstone,  
5           that industry guys said, "Gee, option 8 cornerstones  
6           is the way we're organized. And you're saying here  
7           something different. Maybe I misunderstand.

8           MS. KOTZALAS: Okay. What we're saying in  
9           this one is that these hazards-based cornerstones,  
10          they are organized in the way a licensee organizes  
11          their hazards analysis.

12          MEMBER ARMIJO: Okay.

13          MS. KOTZALAS: But the other option, the  
14          operations base, is organized how they run the day to  
15          day at the plant. So it is more understandable or  
16          more applicable to more people, rather than just the  
17          hazards ISA guys. So that's the difference.

18          MEMBER ARMIJO: Okay. I understand what  
19          you are saying. Thank you.

20          MS. KOTZALAS: Okay. SDP.

21          MEMBER BLEY: I think, if I could, from my  
22          memory of the discussion at the subcommittee, it's not  
23          just that that is where they are organized day to day,  
24          but in terms of how they currently track the work in  
25          responding to events, it's through that organization.

1           So I think their argument was that they  
2       would have to rethink how they maybe assigned the  
3       tasks of using the cornerstones. Is that fair from  
4       what you heard or --

5           MS. KOTZALAS: Yes.

6           MR. DAMON: Yes. Well, another way of  
7       saying the same thing I think is that if something had  
8       to be fixed, it probably had to be -- if the problems  
9       have been in this area over here, you know, chem  
10      safety or crit safety, that is probably where the  
11      thing has to be fixed.

12          MEMBER BLEY: Eventually, yes. Okay.

13          MS. KOTZALAS: Okay. The Commission did  
14      not approve us to develop an SDP, but we have  
15      integrated the knowledge that we gave from our ISA PRA  
16      comparison paper that we provided to you last almost  
17      a year ago, last winter.

18                We integrated that paper with the  
19      cornerstone development. And we identified three  
20      conceptual SDP types then. And we will propose  
21      further development of one of those types next steps  
22      in the FCOP enhancements. These SDP types are  
23      applicable to the ISA-related cornerstones, which are  
24      the accident sequence initiator and the safety  
25      controls.

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1           The non-ISA-related cornerstones, the SDP  
2       would be a deterministic process similar to what is  
3       used within the ROP's SDP.

4           We began thinking about SDPs by  
5       identifying what the desired characteristics would be.  
6       And we decided that any SDP must be realistic and  
7       accurate, practicable, cost-effective, and consistent.

8           With this in mind, we developed three  
9       conceptual types, which we refer to as a qualitative,  
10      case-by-case, and PRA-based. In the next few slides,  
11      I will go over a general description of each type and  
12      give the pros and the cons.

13          Now, the qualitative type will be based on  
14      the qualitative criteria, not actual numerical risk  
15      quantification, but has similar risk and safety  
16      significance objectives as the other two types. This  
17      process will be based on an evaluation of the  
18      deficient connection with respect to duration, reduced  
19      number and quality of controls, and potential for  
20      consequences.

21          In addition, a refined risk index method,  
22      as in our standard review plan, will be part of the  
23      approach along with consideration of licensee's ISAs.

24          Some of the pros of this type are that it  
25      is simpler and less resource-intensive than either a



1 case-by-case or a PRA-based type. It recognizes the  
2 limitations on the quantitative data, the tools  
3 available and applicable to the fuel cycle industry.  
4 And assignment of controls to general categories would  
5 be more objective than justifying assignment of  
6 generic failure data to plant-specific controls. And  
7 the significance evaluation would be more predictable,  
8 consistent, and consistent across licensees and  
9 different types of deficiencies.

10 Now, con, this is the least realistic and  
11 precise of the three approaches.

12 Next. The next is a case-by-case type.  
13 And this would be performed on a case-by-case basis  
14 and is being performed by the ISA. And this is what  
15 was described in the ISA PRA paper.

16 These evaluations will be performed by the  
17 staff with information from licensees and will  
18 evaluate the safety significance of each inspection  
19 finding when it occurs.

20 The conservatisms in the ISA would have to  
21 be adjusted using standardized NRC guidance and data  
22 as needed. And the staff considers this type will be  
23 a simplified quantitative method. A pro of this is  
24 that the significance evaluation not be as realistic  
25 as one based on PRA, but it would provide sufficiently

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 realistic results, such as like order of magnitude  
2 results.

3 Another pro is that the significance  
4 evaluation will be consistent across licensees. The  
5 types of deficiencies is less resource-intensive than  
6 the PRA-based type. And it would be generic;  
7 therefore, simpler than plant-specific quantitative  
8 analysis.

9 One of the cons is that the risk, the  
10 quantitative risk, technology for fuel cycles is not  
11 sufficiently developed to support this type of  
12 evaluation. And it might require a backup method  
13 because technical difficulties may preclude this from  
14 being used in a timely manner to support an oversight  
15 process.

16 For example, if there was a finding in the  
17 SDP and we needed to develop some quantitative data,  
18 we still have a timeliness that we need to issue our  
19 enforcement action or inspection, the significance for  
20 it. And we may run into a time difficulty, resource  
21 difficulty with this.

22 MEMBER ARMIJO: Quick question. On  
23 reasonably accurate significance determination, I go  
24 back to your flow chart. And the statements would be  
25 high significance, substantial significance, low to

1 moderate, and very low. Those are all pretty  
2 qualitative.

3 So why is accuracy -- you know, what do  
4 you need to say that you are reasonably accurate?  
5 What kind of -- I don't understand that because the  
6 output looked pretty qualitative conclusions.

7 MR. DAMON: Well, they are not related.  
8 For this type of SDP, they are not qualitative. You  
9 would be calculating a number here just like you do in  
10 the ROP. So you would get an exact number. You would  
11 have --

12 MEMBER ARMIJO: Like what parameter: core  
13 damage frequency or --

14 MR. DAMON: No. There's a whole set of  
15 them. There are actually at least four and possibly  
16 five different consequence categories. There is  
17 chemical safety of the public, chemical safety of the  
18 worker, criticality safety of the public, criticality  
19 safety of the worker, radiological safety and being a  
20 release of radioactivity to the worker and public.  
21 The last one is a collective risk consideration, which  
22 I don't recommend undertaking. At the time it's kind  
23 of a big deal.

24 What happens in practice is, even though  
25 you've got like six different consequence types, you

1 know, you don't just have LERF or you don't just have  
2 CDF and LERF or CDF and LERF and containment  
3 performance or something, which are dividing a  
4 different way. You've got like six different things  
5 to think about.

6 What I found is in most cases, you only  
7 need to look at one of those. You quickly realize  
8 that, actually, the thing that is most significant  
9 about this is this particular consequence, one of the  
10 exceptions I would say is chemical safety.

11 It's not so obvious that if the worker's  
12 in the room where the chemical thing happens, he's at  
13 very severe risk. If the amount of chemical release  
14 is moderate, it's not clear at all that the public is  
15 really impacted by this.

16 MEMBER ARMIJO: Let's say he's got a  
17 chemical spill, that same thing, contained some  
18 uranium in it and he spilled, he's in a spill, you  
19 turned that into a number on a case-by-case --

20 MR. DAMON: Right.

21 MEMBER ARMIJO: -- some sort of a  
22 health-related number.

23 MR. DAMON: Yes. Another thing about fuel  
24 cycle facilities is it is very different from  
25 reactors. Reactors, the main concern is release of

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 radioactive material, which has two kinds of effects,  
2 which we don't need. We found ways of not needing to  
3 discriminate between the two.

4 The first type effect is if you get a  
5 radiation dose that's large enough to kill you, you  
6 would die. It's discrete, right? There's a  
7 threshold. There's an exact number. If you go over  
8 -- not an exact number, but there's a number. If you  
9 go over that, you're dead. There's another number  
10 below that.

11 It's like the numbers -- I'll give you the  
12 numbers, 350 rem. You're talking about people dying.  
13 Rads. A hundred rads. You're talking about acute  
14 radiation syndrome of very serious health effects.

15 MEMBER ARMIJO: Dennis, not to take your  
16 time. So you would go and you would actually use some  
17 numerical basis that says this was high significance  
18 or low significance?

19 MR. DAMON: Right.

20 MEMBER ARMIJO: And you addressed --  
21 criticality safety is pretty easy. You have that or  
22 you don't. That's pretty significant. It's the near  
23 misses that are the problems.

24 Okay. So you're going to get to numbers  
25 on the case-by-case; whereas, you use basically

1 judgment and experience on the qualitative.

2 MR. DAMON: The way I would put it is this  
3 is quantitative. The consequence categories are very  
4 discrete: death, very serious injury, so on. You get  
5 a number. The number is the incurred probability of  
6 that outcome, like due to the deficiency, how much  
7 additional probability that you killed a worker or a  
8 member of the public occur? And that becomes your  
9 metric of significance. Then you define categories of  
10 significance, the four categories from very low to  
11 high, by discrete numbers. And if you are above that  
12 number, then you are in that category.

13 MEMBER RYAN: Okay. I think we maybe can  
14 save some additional questions. I would like them to  
15 get through their presentation because the last couple  
16 of slides are where the action is.

17 MS. KOTZALAS: Okay. Next, the PRA.  
18 Okay. This is the third type of SDP that we  
19 considered. And this is based on fully quantitative  
20 PRAs that are applied before an SDP process. It is  
21 analogous to the SDP in the ROP, and it will require  
22 full PRAs for all processes at all facilities.

23 This type would also require inspector  
24 notebooks or similar guidance for performing the  
25 evaluations. And PRAs would have to be performed by

1 licensees due to the great variety of process designs  
2 in their unique and proprietary natures.

3 A pro of this approach is that it would be  
4 based on the licensee's best information performed  
5 with adequate time available and with results readily  
6 available to the staff when inspection findings occur.

7 A con is that it would be a large resource  
8 expenditure for both the NRC and the licensees to  
9 develop and implement because the tools and the data  
10 for fuel cycle PRAs would have to be developed.

11 Another con is that the PRAs would not be  
12 standardized because each licensee may carry out its  
13 PRA differently. And, therefore, the significance  
14 evaluations may not be consistent across all  
15 licensees.

16 We would develop standards tools. That  
17 would also help but would require extensive resources  
18 and time on the staff's part.

19 And the last con is that the quantitative  
20 risk technology for fuel cycle facilities is not  
21 sufficiently developed to support this. In order to  
22 do that, we would need to develop failure data,  
23 computer analysis capabilities for a variety of fuel  
24 cycle risk phenomena and probabilistic variations of  
25 magnitudes of chemical events, criticality events, and

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 the weather for different fuel cycle situations.

2 MEMBER SIEBER: It seems to me that  
3 PRA-based -- you know, with reactors, you have one  
4 specific accident that leads to core damage and  
5 perhaps an earlier release.

6 Part of these facilities, instead of  
7 having one gigantic accident, you've got a lot of  
8 little accidents that don't have a lot of off-site  
9 consequences associated with them. So I think it is  
10 very difficult to do any kind of a PRA-type study with  
11 such diverse kinds of activities going on. I'm not  
12 even sure I would know how to do it.

13 MS. KOTZALAS: That is why we are  
14 recommending --

15 MEMBER SIEBER: Not to do it.

16 MS. KOTZALAS: -- a qualitative approach.  
17 Okay.

18 Our conclusions and recommendations. And  
19 this is what we are providing in our Commission paper.  
20 We are recommending the oversight process be enhanced  
21 consistent with the diagram that we had shown in slide  
22 five. And we recommend further development of the  
23 cornerstones in the hazards analysis-based approach,  
24 to include revision to the core inspection program, to  
25 begin the pilot of a performance deficiency concept,

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701



1 to develop a qualitative-type SDP, to develop a  
2 performance assessment process based on SDP results.  
3 It includes an action matrix. It incorporates  
4 cross-cutting areas. To develop a supplemental  
5 inspection program based on licensee performance and  
6 to further revise the enforcement policy to  
7 incorporate these changes.

8 Are there any more questions about our  
9 process?

10 MEMBER RYAN: Anything else? Sam?

11 MEMBER ARMIJO: Only all the significance  
12 determination work is done by the staff, right? You  
13 would require information from the licensees. So if  
14 they didn't have a PRA, then they would have to create  
15 a PRA. And you are not recommending that.

16 Let's say in the case-by-case, I guess I  
17 thought that is what you were recommending. But you  
18 said you are recommending the qualitative?

19 MS. KOTZALAS: Yes. It's mostly based on  
20 resources. As I said earlier, it is a flat or  
21 declining budget. And in order to do the  
22 case-by-case, it would require a significant amount of  
23 resources for the staff.

24 MEMBER ARMIJO: Even though there are not  
25 very many events to deal with on a -- there wouldn't

1 be very many that have to go through this case by  
2 case, would there, or did I get that wrong?

3 MR. DAMON: Yes. You are right. There is  
4 a relatively small number of events. The ones I am  
5 worried about -- see, I always look at it from the  
6 opposite position of the industry. The industry likes  
7 this and the staff in that if we do this right, we can  
8 I think significantly reduce the resources that we  
9 have to devote to a number of things, like the  
10 administrative processing of minor things that are  
11 compliance things, but why are we spending all of this  
12 administrative process on this stuff so licensees can  
13 take care of this?

14 MEMBER RYAN: This may be a lot of our  
15 scope here today.

16 MR. DAMON: Yes. But I look at it from  
17 the other end. I am more worried about things coming  
18 up that may not look to most people like a significant  
19 issue. But this is really an important one. So  
20 that's why I think we need work and one of the  
21 benefits of this program.

22 MEMBER BLEY: I guess I would like to  
23 reiterate what I said at the subcommittee meeting on  
24 this last issue of the qualitative case-by-case or  
25 rate case.

1           To Jack's point, in a nuclear plant, there  
2           are lots and lots of small things that can happen that  
3           aren't analyzed using PRA. We look at the things that  
4           can affect off site. I think that is what I would  
5           like to see us do here. And there is a small number  
6           of cases where some of them would be off site and want  
7           to look harder.

8           Your case-by-case middle ground seems to  
9           me the sensible one, which probably does qualitative  
10          for almost everything. And if you get something very  
11          significant you do a little more analysis.

12          I think that is where you end up anyway,  
13          regardless of what you say. I think by the time the  
14          staff reviews it, if it is a really significant event,  
15          there is going to be some more work done on it.

16          So I suspect in the practical case, what  
17          you really do is something like the case-by-case, that  
18          certainly in the bulk of things, you are recommending  
19          the qualitative. And I can't disagree with that  
20          because in the bulk of things, they aren't effective  
21          off site at all, which is where you would want to  
22          bring a more thorough analysis.

23          MR. DAMON: Yes. I have had over the last  
24          week or so extensive discussion. I understand  
25          off-site consequences. I used to do -- I developed

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 computer codes to do dispersion analysis and  
2 consequence analysis, including all of the  
3 environmental pathways, the whole nine yards. I used  
4 to develop computer codes like that. So I understand  
5 that. So I had some discussions with some of our more  
6 experienced staff, who know about chemical.

7 We already have the MAXCCS code. So if we  
8 need to do that, a) we run the MAXCCS code, no  
9 problem. It does the radiologic. It is the chemical  
10 equivalent of that that bothered me. We didn't have  
11 an exact chemical equivalent.

12 I am still investigating whether there, in  
13 fact, is an adequate exact chemical equivalent to the  
14 MAXCCS code. But, in any case, it is very  
15 quantitative, but it can be determined basically in  
16 advance.

17 What I determined from talking to  
18 experienced staff is that the ops center has developed  
19 guidance tools that, so far as I have determined, can  
20 do this job. In other words, the key thing, like you  
21 said, is if something happens and it is going to  
22 affect the off-site public, then obviously this is  
23 something we need to take a careful look at. How do  
24 we determine that it is going to affect the off-site  
25 public? We need to know the distances at which you

**NEAL R. GROSS**

COURT REPORTERS AND TRANSCRIBERS  
1323 RHODE ISLAND AVE., N.W.  
WASHINGTON, D.C. 20005-3701

1 produce AGL1, 2, and 3. Okay? So we have to go  
2 through that process.

3 What I was told is most of this -- I've  
4 seen the diagrams. You know, here is a curve of dose  
5 versus distance. If you release this amount of  
6 material and the stability category is this and the  
7 wind speed is this, this is what you get. So that  
8 stuff actually exists.

9 So I think most of the work actually  
10 involved improving the process, developing the  
11 qualitative criteria of --

12 MEMBER RYAN: I'm sorry. We're going to  
13 have to wrap up.

14 MR. DAMON: -- which things are more  
15 important than others is simple. It's going to be  
16 collecting all of this information together.

17 MEMBER BANERJEE: Can I just ask you a  
18 question here? There are, of course, chemical  
19 dispersion codes which handle a variety of releases  
20 and things like that. These are well-validated and  
21 used over different terrain and different weather  
22 conditions and so on. Is there some specific aspect  
23 here which precludes their use?

24 MR. DAMON: No. It doesn't preclude. The  
25 problem is they have to put everything together: the

1 weather condition, the amount and thing released,  
2 where the people are located, how far they are, and  
3 what is the probability of all of these things. All  
4 this stuff has to be put into a single computer code,  
5 summed, integrated up, summed up, and averaged. That  
6 is what MAXCCS does.

7 MEMBER BANERJEE: So you have to adjust  
8 the codes to give you what, risk contours, or  
9 something? These codes do generate that.

10 MR. DAMON: The point is these are not  
11 actual accidents. The codes were almost all developed  
12 for actual accidents, take the actual conditions.  
13 There is only one condition. You analyze it.

14 What we want is given a degradation or a  
15 disimplement of a safety control, there's a potential  
16 accident. That potential accident could happen under  
17 any weather condition.

18 MEMBER BANERJEE: Right. So we have to  
19 sample these in some Monte Carlo way of --

20 MR. DAMON: You have to average. Yes.  
21 You have to get the average. Given the condition, you  
22 have to get the average. That is the code I am  
23 looking for.

24 MEMBER RYAN: Okay.

25 MS. KOTZALAS: Thank you very much.

1 MEMBER RYAN: Thank you. I want to  
2 appreciate the staff's efforts to the two subcommittee  
3 briefings. They were very helpful. And hopefully we  
4 will be proceeding in the letter during this meeting.

5 MS. KOTZALAS: Thank you.

6 MEMBER RYAN: Thank you. Back to the  
7 Chairman.

8 CHAIRMAN ABDEL-KHALIK: Thank you.

9 At this time we are off the record. We  
10 will break for lunch for one hour, roughly one hour.

11 (Whereupon, a luncheon recess was taken at  
12 11:47 a.m.)  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25



**Regulatory Guide 1.82 Revision 4**  
**Water Sources for Long-Term Recirculation**  
**Cooling Following a Loss-Of-Coolant-Accident**

**ACRS Meeting**  
**October 6, 2011**

**Presented by John Burke**  
**Office of Nuclear Regulatory Research**



# Overview

- Background
  - Reason for the revision
- Selected topics from the Reg. Guide
- Review of Public Comments

## Background

- Regulatory Guide (RG) 1.82, “Water Sources for Long-Term Recirculation Cooling Following a Loss-Of-Coolant-Accident”, was last revised in November 2003 to improve the guidance for debris accumulation evaluations of PWR strainers.
- Research conducted by both the NRC and industry related to GSI-191 over the last several years has increased the understanding of the behavior of ECCS suction strainers. This in turn led to the desire to update the regulatory guide.

# Background

- Draft of RG 1.82 Rev. 4 is a complete re-write of the prior revision to include updated information and improve readability.
- The discussions in the Background Section and the Regulatory Positions common to both PWRs and BWRs are provided first, followed by guidance specific to each reactor types, i.e. PWRs and BWRs, respectively.

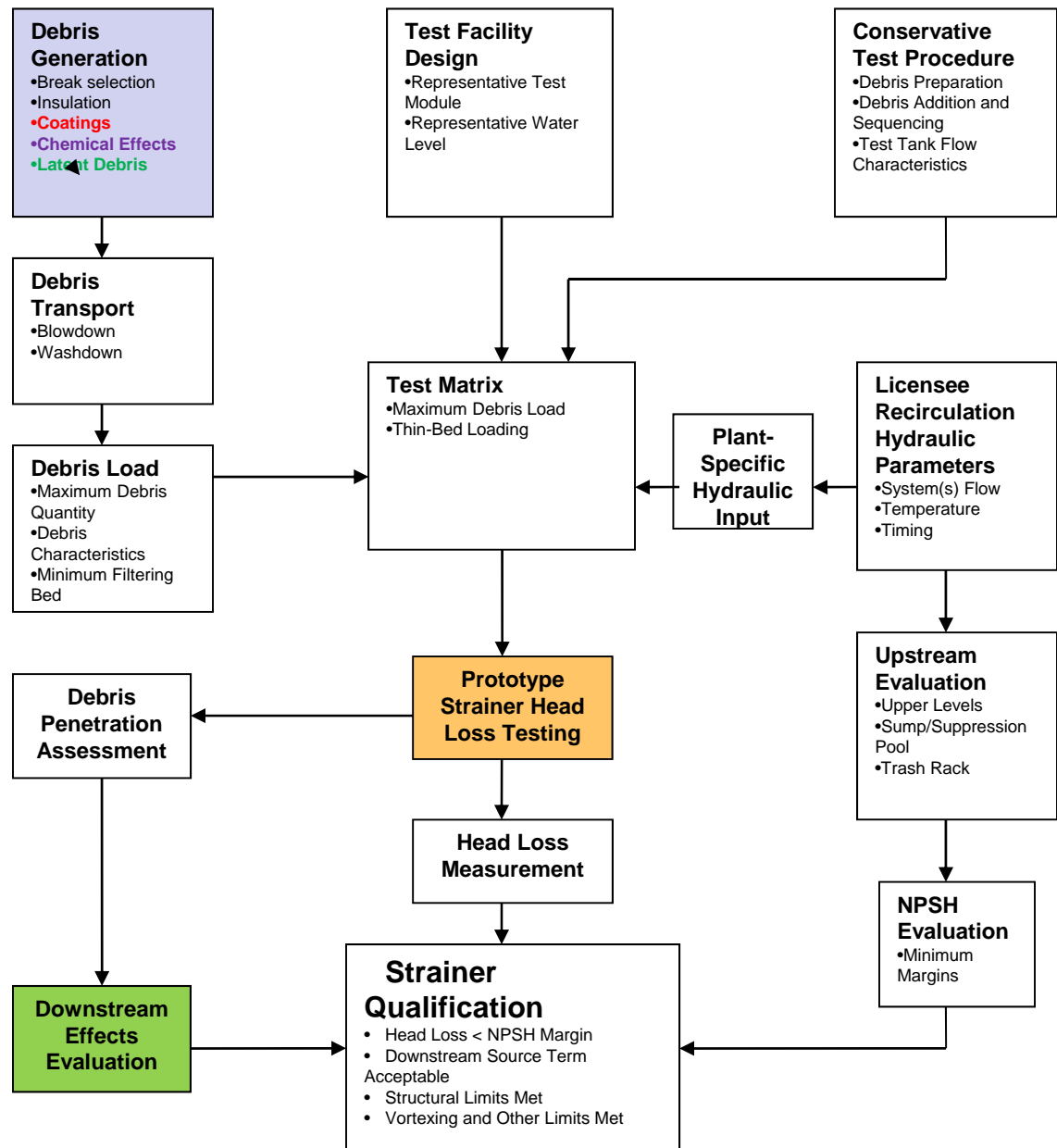
## **Background (cont'd)**

- Draft RG 1.82 (Revision 4) endorses various industry Topical Reports, the NEI guidance report and the corresponding Safety Evaluations (SE), and NUREG reports.
- The staff desired to update the RG now, even though there are still a few open issues with GSI-191.
- Incorporates staff guidance on head loss testing and vortexing, protective coatings, and chemical effects.
- Incorporates latest staff criteria for issues related to Gas Management in ECCS and Generic Letter 2008-01.

## Background (cont'd)

- The issues listed below are deferred to a future revision of the RG.
  - This draft revision does not include changes in guidance for containment accident pressure (CAP) impacts on net positive suction head (NPSH).
  - It does not provide detailed staff guidance for downstream in-vessel effects.
  - Several GSI-191 resolution closure options were recently approved by the Commission. The staff is currently evaluating those options, such as a risk-informed approach, in response to SRM-SECY-10-0113, dated December 23, 2010.

## •Strainer Qualification Flow Chart



## **Determination of Strainer Head Loss**

- The use of prototypical physical head loss testing is the recommended method for determining suction strainer head loss. The use of a semi-empirical correlation, i.e. NUREG/CR-6224, which was previously accepted in RG Rev. 3, is considered acceptable for scoping only.
- Limitations of the correlations are discussed in the SE for NEI-04-07 and include:
  - Cal-Sil insulation, coating particulates, chemical precipitates, and latent debris were not included in testing to determine correlation
  - Sensitivity to debris preparation and introduction into test loop
  - Water temperature effects were not included
  - Thin bed effect was not sufficiently addressed
- This RG change is consistent with the staff SE for NEI 04-07.

## **Determination of Strainer Head Loss, cont.**

- Regulatory Position 1.3.11. of draft RG 1.82, Revision 4 incorporates detailed staff guidance on methods acceptable for conducting head loss testing as disseminated to industry in a NRC staff letter to NEI dated March 28, 2008.
  - The NRC staff evaluated the industry's head loss testing protocols, and witnessed head loss testing at each of the vendor test facilities in 2006/2007. The staff then developed guidance in the areas of testing procedures, scaling, surrogate debris similitude, data extrapolation, etc. for staff and licensee use.
  - That guidance is incorporated into this RG revision in Regulatory Position 1.3.11.





## Chemical Effects

- Revision 3 of the RG mentioned that debris caused by chemical reactions between the pool water and metals should be minimized. This revision provides more details on how to evaluate chemical effects.
- The staff SE for WCAP-16530-NP-A accepts this industry approach as one method that may be used to evaluate chemical effects that may occur in a post-accident containment sump pool.
- March 2008 letter to NEI provided additional guidance for an overall approach to evaluate the chemical effects on strainer head loss.
- Strainer designs should be validated through plant specific testing that includes chemical effects.
- Regulatory Positions have been added to incorporate the above staff guidance.

## **Downstream Effects**

- Downstream effects have 2 sub categories, ex-vessel and in-vessel effects.
- The prior revision of the RG stated that debris clogging of flow restrictions downstream of the sump screen should be assessed, but provided no specific methods.
- For ex-vessel effects; WCAP-16406-P-A, provides a method, acceptable to the NRC staff, for licensees to use in evaluating the downstream impact of debris that passes through the strainer and enters the ECC systems and components. (abrasion, wear, blockage of flow paths).
- Regulatory Position 1.3.8 was added to endorse topical report WCAP-16406-P-A.

## **Protective Coatings**

- The prior revision just listed coatings as a possible debris source.
- NRC Staff Review Guidance regarding protective coating provides a general approach to conduct plant-specific coating evaluations.
- This guidance covers the failure characteristics of both qualified and unqualified coatings.
- Regulatory Position 1.3.5 was added to include guidance for the treatment of protective coatings.
- Coating debris transport analysis is acceptable if it is within the scope and parameters of NUREG/CR-6916.

## Latent Debris

- Latent debris is the general area dirt and dust, etc. present in containment. It may contribute significantly to head loss across the suction strainer during post-LOCA recirculation operation.
- Revision 3 of the RG relied on licensees' cleanliness programs to minimize this source of debris.
- NEI 02-01 Rev 1 "Condition Assessment Guidelines: Debris Sources Inside PWR Containment," provides an acceptable approach for determining latent debris quantities and characteristics.
- NEI Guidance Report 04-07 provides methods that can be used to evaluate the impact of latent debris on strainer blockage.
- The staff Safety Evaluation for NEI 04-07 accepts the industry approach in these documents.
- Regulatory Position 1.3.6 was added to address this issue.

## **Vortexing & Air Ingestion**

- Vortex formation and air ingestion may occur depending on strainer submergence, strainer configuration, and fluid field geometry. In the previous revision of the RG, there was a 2% air ingestion criterion as the threshold for pump degradation.
- NPSH(req) adjustment due to air ingestion was maintained from prior revision.
- This criterion did not differentiate between transient and steady state conditions and was based on studies conducted many years ago.
- GL 2008-01 “Managing Gas Accumulation in Emergency Core Cooling, Decay Heat Removal, and Containment Spray Systems” was issued in January 2008 to address the issue of gas accumulation in the emergency core cooling, decay heat removal and containment spray systems.

## **Vortexing & Air Ingestion, (cont.)**

- Appendix A of this RG has been updated to provide the latest staff guidance for evaluation of the potential for vortex formation and air ingestion.
- These changes also reflect the geometry of the strainers now installed.
- Table A-2 “Impact of Ingested Air on Pump Performance” now includes steady state and transient operation information.
- The changes to this Appendix are consistent with the latest staff guidance issued for GL 2008-01 as discussed during public meetings with NEI and licensees.



## **Public Comments**

- The draft RG (DG 1234) was published for public comments in the summer of 2010.
- 84 comments were received from 5 separate organizations.
- The comments were carefully evaluated by the staff. The comments were incorporated into the draft RG 1.82, revision 4, as appropriate.



## Public Comments, cont.

Many of the public comments could be grouped under a few headings such as;

- Use of NUREG/CR-6224 correlation.
  - This RG revision is consistent with the SE for NEI 04-07. No backfit is imposed on those licensee who used the correlation.
- Head Loss testing protocols.
  - The staff positions in this revision are consistent with the March 2008 guidance letter to NEI. However, in some sections the wording in the RG was confusing and was revised.
  - The staff will allow settlement credit in testing, if justified.
- Use of outdate references.
  - The staff closely reviewed the references in the RG. Some were deleted and some were added.
- Credit for Containment Accident Pressure.
  - As discussed earlier, this issue is still under evaluation
- Generic Letter 08-01.
  - The RG is consistent with guidance published for resolving GL 08-01.



# ENHANCEMENTS TO THE FUEL CYCLE OVERSIGHT PROCESS

Presentation to the Advisory Committee on Reactor  
Safeguards

October 6, 2011

Margie Kotzalas

Acting Chief, NMSS/FCSS/TSB





# Commission Direction

2

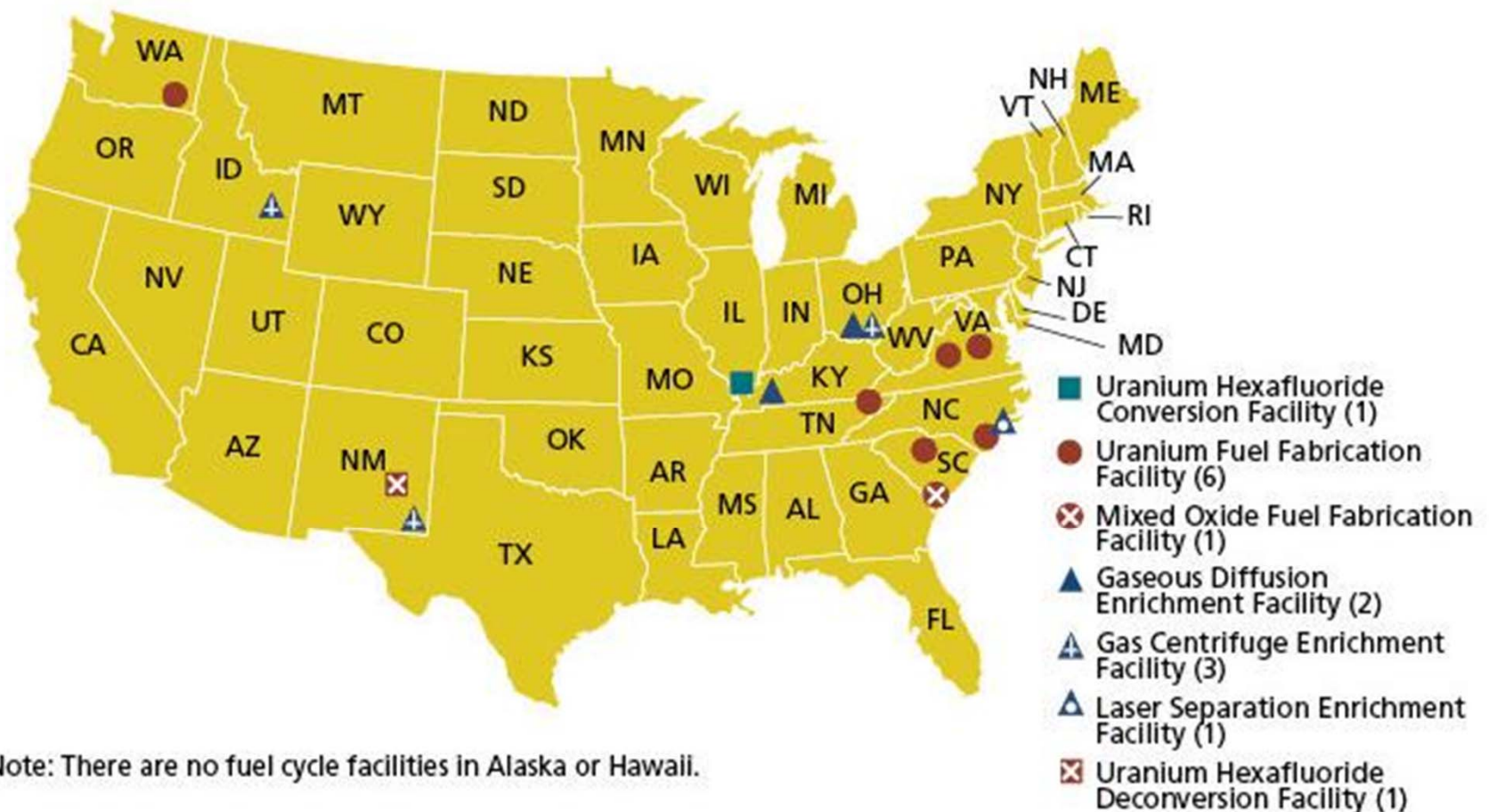
- Make modest adjustments to the existing oversight program to enhance its effectiveness and efficiency.
  - ▣ Provide incentives for licensees to maintain effective CAPs
  - ▣ Consider how to best reflect the fuel facility licensees' Corrective Action Programs (CAPs) in the NRC Enforcement Policy
- Develop a set of cornerstones that could be applied to the fuel cycle oversight process (FCOP).
- Provide an assessment of the work accomplished and recommendations for next steps.



# Fuel Cycle Facilities

3

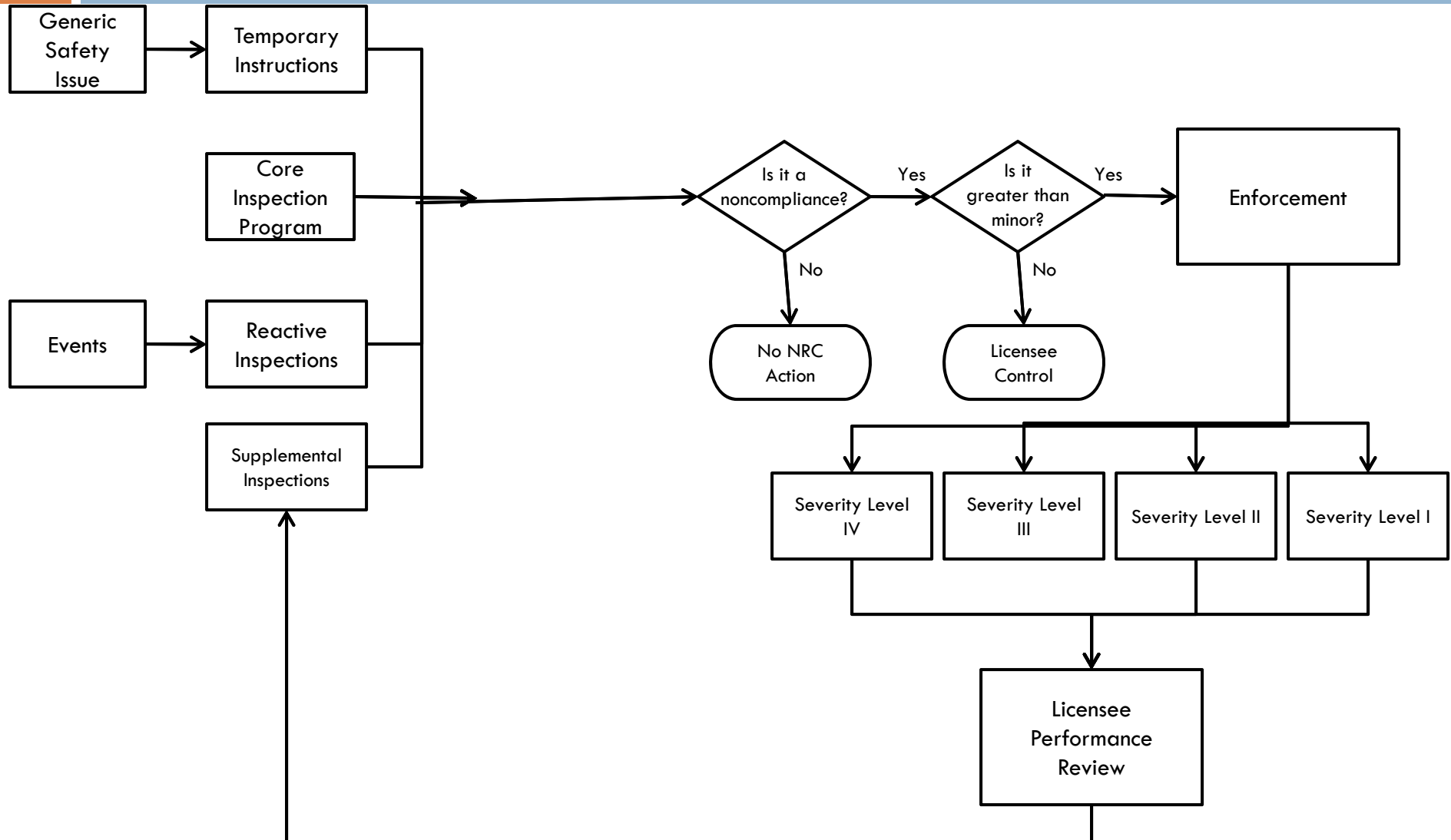
## Locations of Fuel Cycle Facilities



# Diagram of Current FCOP



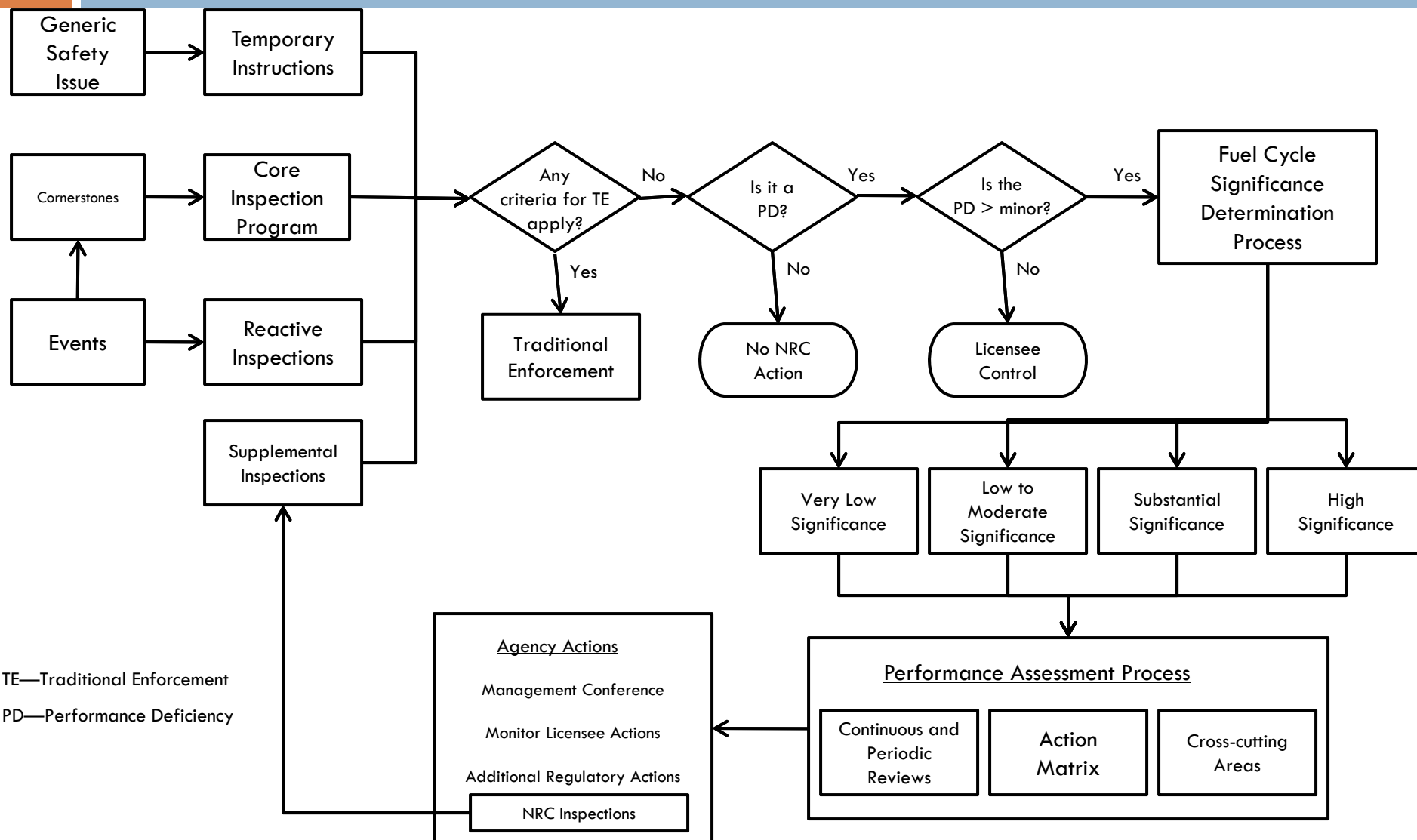
4



# Conceptual Diagram of Enhanced FCOP



5



# Staff Approach for CAP Incentive



6

- Revise Enforcement Policy to not cite NRC identified Severity Level (SL) IV violations if,
  - ▣ the licensee has established and implemented an effective CAP, and
  - ▣ the licensee enters the SL IV violation in its CAP for evaluation and correction



# Enforcement Policy Revision

7

- Draft policy revision was issued on September 6, 2011
- Wording and conditions the same as that for reactor licensees who currently have an Non Cited Violation (NCV) policy on NRC identified SL IV violations or green findings
- Final policy due for publication in March, 2012





# Benefits of an Effective CAP

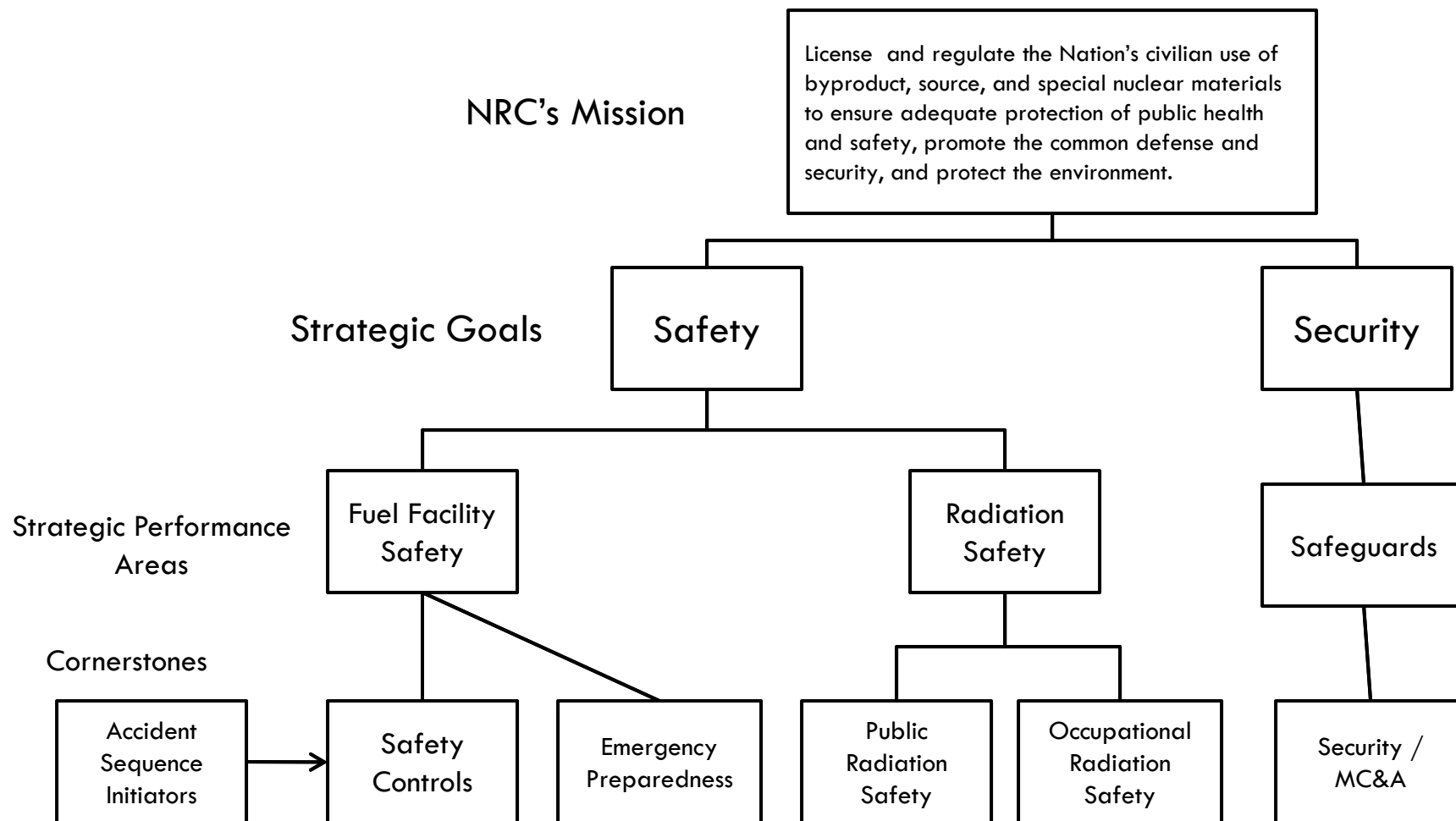
8

- ❑ More than NCV credit
- ❑ Identify and correct safety and security issues before they result in significant consequences
- ❑ Fuel facility safety is adequate with current corrective action efforts
- ❑ Opportunity to support continuous improvement of safety performance

# Cornerstones – Hazards Analysis-Based



9



----- Cross-cutting areas -----

# Pros and Cons for Hazards Analysis-Based Cornerstones



10

## Pros:

- This approach would result in similar regulatory frameworks across NRC program areas.
- The cornerstones are organized in the same way licensees organize the hazard analysis and controls development in the ISA.
- Key attributes for ISA-related activities are integrated into cornerstones that reflect the way licensees' ISAs were developed and are maintained.
- Cornerstones will be consistent across 10 CFR Part 40, 70, and 76 licensees (e.g., the staff would not have to delete Criticality Safety cornerstone for 10 CFR Part 40 licensees).

## Cons:

- The use of the "Accident Sequence Initiators" cornerstone might have a negative impact on stakeholder communications. Some internal and external stakeholders might confuse the "Accident Sequence Initiators" cornerstone with the "Initiating Events" cornerstone in the ROP. However, these two cornerstones are not the same.



# SDP Types

11

- SDP types applicable to ISA-related cornerstones
  - ▣ Criticality, Chemical, and Radiation Safety (10 CFR 70.61)
  - ▣ Accident Sequence Initiators, Safety Controls
- SDP types would apply to both cornerstone approaches
- Deterministic
  - ▣ Emergency Preparedness
  - ▣ Radiation Protection (10 CFR Part 20)
  - ▣ Security
  - ▣ Material Control and Accounting



# SDP Types

12

- Desired characteristics of an SDP
  - ▣ Realistic/accurate
  - ▣ Practicable
  - ▣ Cost effective
  - ▣ Consistent
- Discussion of three conceptual types of SDPs
  - ▣ Qualitative Type
  - ▣ Case-by-case Type
  - ▣ PRA-based Type



# Qualitative Type

13

- Based on qualitative criteria, not numbers
- Perhaps based on a refined risk-index method
- Pros:
  - ▣ Simpler and less resource intensive than case-by-case and PRA-based types
  - ▣ Recognizes limitation on quantitative data and tools available and applicable to the fuel cycle industry
  - ▣ Assignment of controls to general categories more objective than justifying generic failure data to plant-specific controls
  - ▣ Standardized, hence consistent across licensees
- Cons:
  - ▣ Less informed by analysis and data, hence less precise



# Case-by-Case Type

14

- Evaluate risk and safety significance of each finding when it occurs
- Adjust ISA results using standardized NRC guidance and data
- Could be simplified quantitative method
- Pros:
  - ▣ Reasonably accurate
  - ▣ Standardized, hence consistent across licensees
  - ▣ Less resource intensive than PRA-based type
  - ▣ Simpler than a plant-specific PRA
- Cons:
  - ▣ Quantitative risk technology for fuel cycle is underdeveloped
  - ▣ A backup method may be required because a technical difficulty might preclude this type of evaluation being completed in a timely manner to support an ongoing oversight process



# PRA-Based Type

15

- Requires full PRA for all processes at all facilities
- Requires inspector notebooks for performing significance evaluation
  
- Pros:
  - ▣ Based on licensee PRA, thus most informed and precise basis
  
- Cons:
  - ▣ Requires orders of magnitude more resources
  - ▣ PRAs would not be standardized, hence significance might not be consistent
  - ▣ Quantitative risk technology for fuel cycle is underdeveloped



# Conclusion and Recommendation



16

- ❑ Further development of all cornerstones in the hazards analysis-based approach
- ❑ Begin pilot use of the performance deficiency concept
- ❑ Develop the qualitative type SDP
- ❑ Develop a performance assessment process based on SDP that includes an action matrix and considers cross-cutting areas
- ❑ Develop a supplemental inspection program based on licensee performance
- ❑ Further revise the Enforcement Policy to incorporate FCSDP

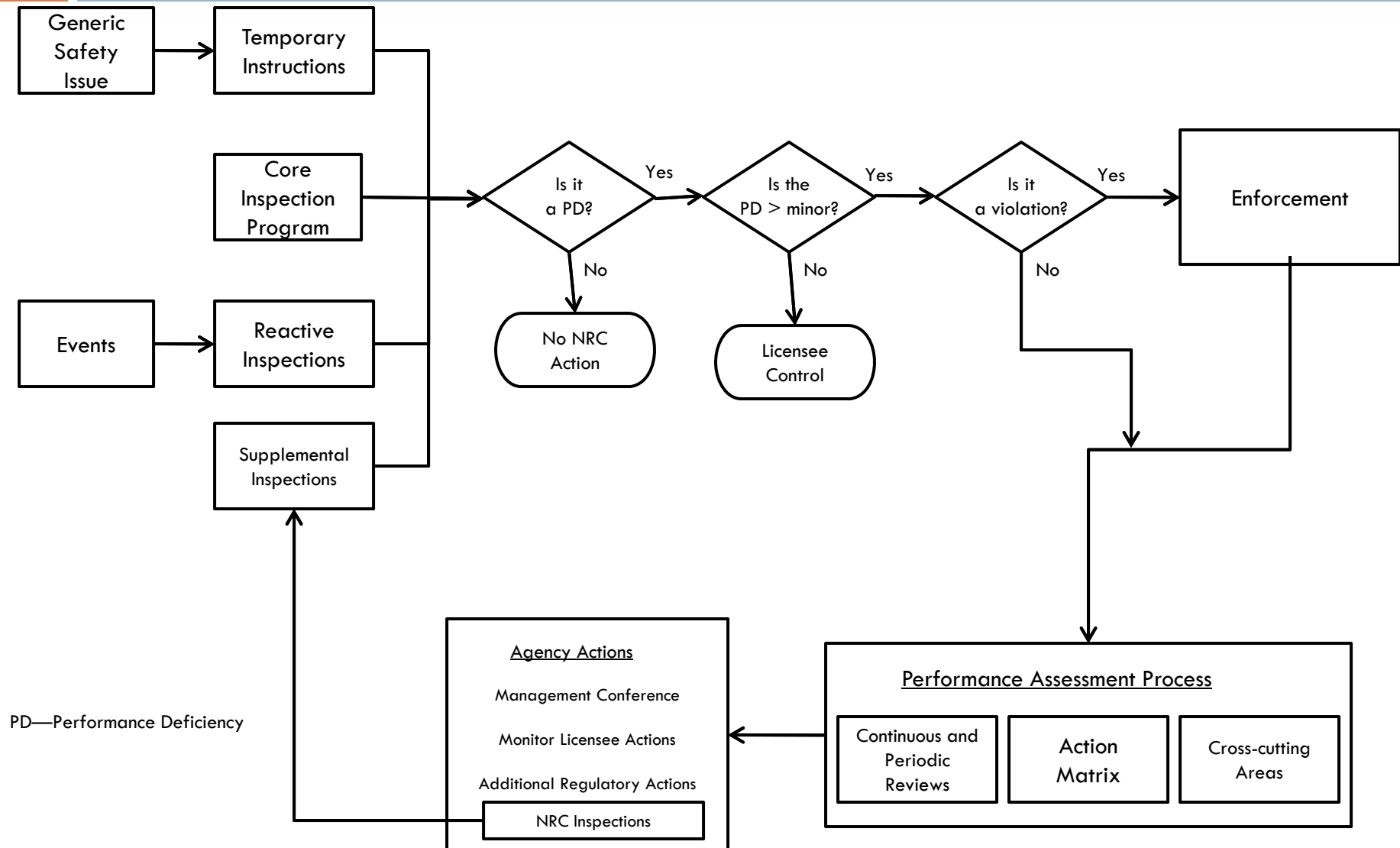
17

## BACKUP SLIDES

# Conceptual Diagram for Option 2



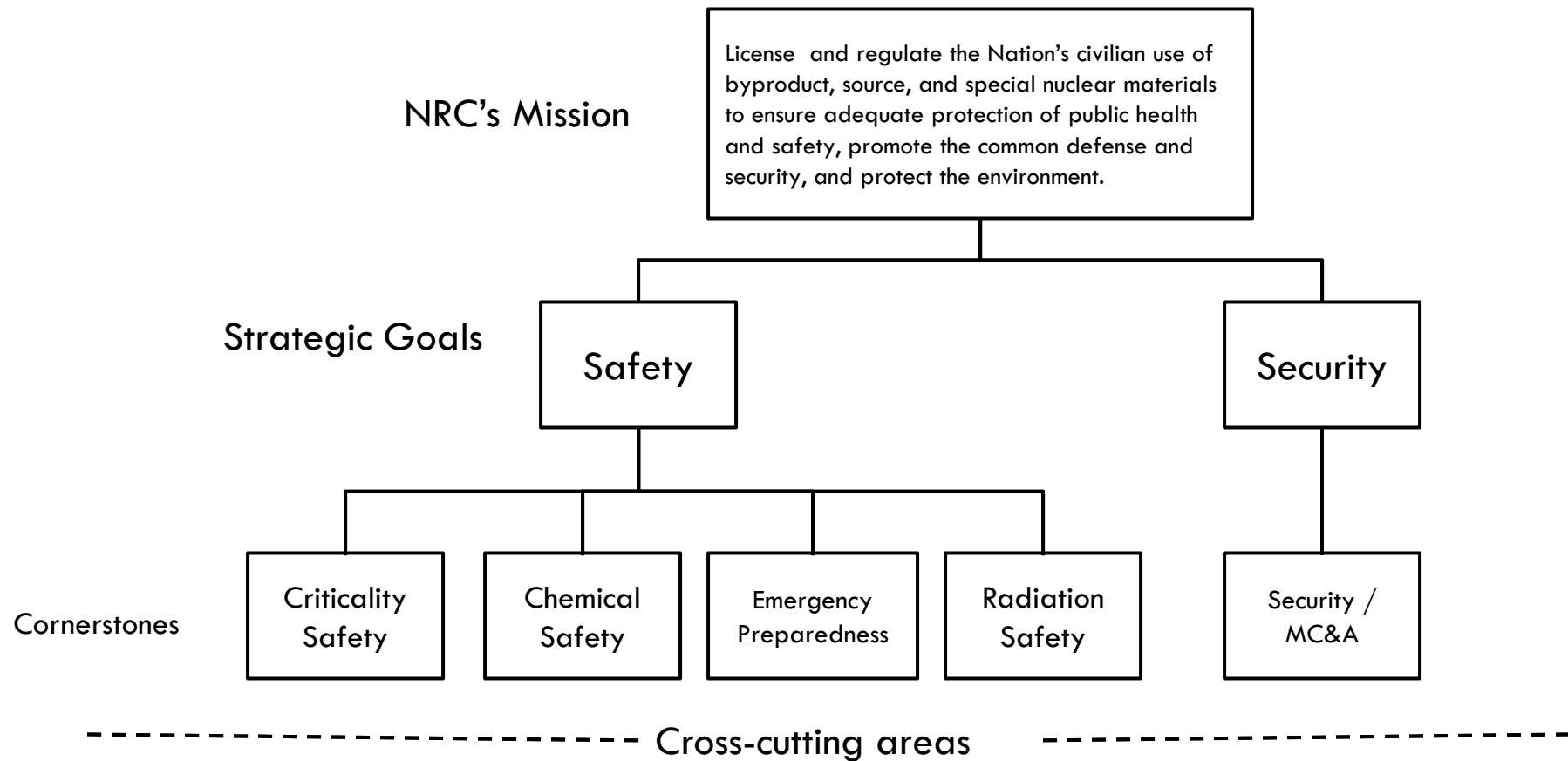
18



# Cornerstones – Operations-Based



19



# Pros and Cons for Operations-Based Cornerstones



20

## Pros:

- The cornerstones are organized along safety program lines similar to the safety areas in 10 CFR Part 70 and how licensees implement safety at their facilities.
- The cornerstones are easy to communicate with external stakeholders because they use the structure of day-to-day operations.

## Cons:

- Key attributes for ISA-related inspections are similar across cornerstones, thus separating what might be common inspection into separate areas. A single failure would impact several cornerstones and thus could move the licensee across an action matrix for a problem in one area of performance.
- This cornerstone construct would result in two different regulatory frameworks for oversight in the agency (FCOP and ROP).
- Cornerstones will not be the same across 10 CFR Part 40, 70, and 76 licensees (e.g., the Criticality Safety cornerstone is not applicable to 10 CFR Part 40 licensees).