

APPENDIX C4

TRAINING REQUIREMENTS AND QUALIFICATION JOURNAL FOR FUEL CYCLE SAFEGUARDS - PHYSICAL SECURITY INSPECTOR

I. TRAINING REQUIREMENTS

A. Applicability

The training described below is required of NMSS program inspectors assigned to perform physical security inspections at fuel cycle facilities.

B. Training

1. Required Initial Training.

- a) Self-Study and On-The-Job Training:
 - (1) NRC Orientation.
 - (2) Code of Federal Regulations.
 - (3) Office Instructions/Regional Procedures.
 - (4) Regulatory Guidance.
 - (5) NRC Inspection Manual.
 - (6) Industry Codes and Standards.
 - (7) Inspection Accompaniments.
 - (8) NRC Management Directives.
 - (9) Review of significant security events at licensees
 - (10) Directed Review of Selected Site Security Plans and Procedures
- b) Core Training. These courses establish minimum formal classroom training requirements. Refer to Section 1246-09 for exceptions to these requirements.
 - (1) Fundamentals of Inspection Course (G-101) or Inspection Procedures Course (G-108)
 - (2) Root Cause/Incident Investigation Workshop (G-205)
 - (3) Effective Communications for NRC Inspectors (PDC)
 - (4) OSHA Indoctrination Course (G-111)
 - (5) Site Access Training (H-100)
 - (6) Physical Security Fundamentals Course (S-301) or equivalent
 - (7) Intro to Security Systems Course Self-Study (S-118S)
 - (8) Fuel Cycle Processes Directed Self-Study Course (F-201S)
 - (9) Hazards Analysis for DOE SARs and QRAs (P-404)
- c) Specialized Training. Depending on the inspector's previous work experience and planned inspection activities, additional courses may be required in order to gain knowledge necessary for specialized inspection activities. Management will make this determination on an individual basis. For example, if an inspector is assigned activities in one of the areas listed below then that inspector should attend the appropriate training course or have equivalent experience as determined by their management.
 - (1) Safety Officers Practical Training Orientation Course (S-105)
 - (2) Explosive Threat Recognition, Prevention and Response

Course (S-106)

2. Supplemental Training. Additional training beyond that identified as Core Training. This training will be determined by the supervisor and will depend on the individual's previous work experience and planned inspection activities in specific areas.
3. Refresher Training. Refresher training will be conducted every 3 years after initial certification. Refresher training will include the following courses and other courses, as determined by management:
 - (1) Fundamentals of Inspection Refresher Course (G-102)
 - (2) Safeguards Technology Refresher Course (S-402)

II. QUALIFICATION JOURNAL

Applicability

This NRC Inspector Qualification Journal implements NRC Manual Chapter 1246, by establishing the minimum training requirements for personnel assigned to perform fuel cycle safeguards inspection (physical security) activities at fuel facilities.

The NRC Inspector Qualification Journal serves as a guideline for the development of a Qualification Journal, and establishes the minimum training requirements consistent with NRC Manual Chapter 1246. The Qualification Journal must provide traceable documentation to show that minimum requirements are met for each inspector.

The NRC Inspector Qualification Journal consists of a series of qualification guides and signature cards. Each signature card is used to document task completion, as indicated by the appropriate signature blocks. The corresponding qualification guide establishes the minimum knowledge levels or areas of study that must be completed for each signature card.

Most of the qualification guides are divided into sections. The review sections of the qualification guides identify references with general application to the inspector's qualification. The inspector is expected to have a general familiarity with these references. Other sections of the qualification guides identify specific references that have direct application to an inspection discipline. The inspector is expected to demonstrate detailed knowledge of the inspection discipline specific references.

In order to support the review of upper tier documents, programs, and policies, the inspector's immediate supervisor will assign one or more specific fuel facilities as reference facilities. The selection of a reference facility is intended to provide the inspector's management with the ability to tailor the qualification process to the experience and training level of the inspector, and to meet the inspection needs of the NRC. The use of specific real world material will reinforce the qualification process.

INSPECTOR QUALIFICATION JOURNAL
Fuel Cycle Safeguards Inspector - Physical Security

Name	Title	Branch	Section
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To complete your qualification as a Fuel Cycle Safeguards Inspector - Physical Security you are to complete the following signature cards. All signoffs shall include the signature of the responsible reviewer and the date. Maintain these cards in a notebook along with any background or written material required by the program. This notebook will comprise your NRC Inspector Qualification Journal.

	<u>Signature When Complete</u>	<u>Date</u>
1. NRC Orientation	_____ First Line Supervisor	_____
2. Code of Federal Regulations	_____ First Line Supervisor	_____
3. Office Instructions/ Regional Procedures	_____ First Line Supervisor	_____
4. Regulatory Guidance	_____ First Line Supervisor	_____
5. NRC Inspection Manual Chapters (MC)	_____ First Line Supervisor	_____
6. Industry Codes and Standards	_____ First Line Supervisor	_____
7. Inspection Accompaniments	_____ First Line Supervisor	_____
8. NRC Management Directives	_____ First Line Supervisor	_____
9. Review of Significant Fuel Cycle Security Events	_____ First Line Supervisor	_____
10. Review of Site Security Plans and Procedures	_____ First Line Supervisor	_____
11. Formal Training	_____ First Line Supervisor	_____

Qualification Board
Requirement Met

Second Level Supervisor
or Board Chairman

Recommended as a qualified inspector

Second Level Supervisor

Certification Memo Issued

Second Level Supervisor

Qualification Card 1
NRC Orientation

A.Site Orientation

Initials

Date

1. New employee processing
package completed

Employee

2. Facility tour and introduction

First Line Supervisor

B. NRC Organization

1. Review of NRC headquarters
and regional organization

Employee

2. Discussion of NRC organization

First Line Supervisor

Qualification Card 2
Code of Federal Regulations (CFR)

	<u>Initials</u>	<u>Date</u>
A. Familiarization with selected CFR parts completed	Employee	
B. Discussion completed on CFR parts related to the fuel cycle safeguards physical security inspection program	First Line Supervisor	

Qualification Card 3
Office Instructions/Regional Procedures

	<u>Initials</u>	<u>Date</u>
A. Familiarization with office/ regional policies and procedures	_____ Employee	_____
B. Discussion completed on office/regional policies and procedures	_____ First Line Supervisor	_____

Qualification Card 4
Regulatory Guidance

	<u>Initials</u>	<u>Date</u>
A. Review of regulatory guidance		
1. Regulatory Guides	_____ Employee	_____
2. Information Notices /Bulletins	_____ Employee	_____
3. NUREGs	_____ Employee	_____
4. Generic Letters	_____ Employee	_____
5. Federal Register Notices	_____ Employee	_____
6. NRC Branch Technical Positions	_____ Employee	_____
B. Discussion of regulatory guidance with application to the fuel cycle safeguards physical security inspection program	_____ First Line Supervisor	_____

Qualification Card 5
NRC Inspection Manual Chapters (MC)

	<u>Initials</u>	<u>Date</u>
A. Review of appropriate NRC MCs completed	_____ Employee	_____
B. Discussion of NRC MCs and their relation to the fuel cycle safeguards physical security inspection program	_____ First Line Supervisor	_____

Qualification Card 6
Industry Codes and Standards

Initials

Date

- A. Review of selected codes
and standards completed

Employee

- B. Discussion of the application
of codes and standards in the
fuel cycle safeguards physical
security inspection program

First Line Supervisor

Qualification Card 7
Inspection Accompaniments

	<u>Initials</u>	<u>Date</u>
A. Inspections completed		
1. _____ Facility	_____ Employee	_____
2. _____ Facility	_____ Employee	_____
3. _____ Facility	_____ Employee	_____
4. _____ Facility	_____ Employee	_____
 B. Discussion of inspection and employee's role		
1. _____ Facility	_____ First Line Supervisor	_____
2. _____ Facility	_____ First Line Supervisor	_____
3. _____ Facility	_____ First Line Supervisor	_____
4. _____ Facility	_____ First Line Supervisor	_____

Qualification Card 8
NRC Management Directives

Initials

Date

- A. Review of selected portions of
the NRC Management Directives
completed

Employee

- B. Discussion of the application
of the NRC Management Directives
to the fuel cycle safeguards
physical security
inspection program

First Line Supervisor

Qualification Card 9
Review of Significant Fuel Cycle Security Events

Initials

Date

- A. Review of selected significant historical fuel cycle security events

Employee

- B. Discussion of the importance of these events and lessons learned

First Line Supervisor

Qualification Card 10
Review of Site Security Plans and Procedures

Initials

Date

- A. Review of selected portions
of site security plans and
procedures

Employee

- B. Discussion of site security
plans and procedures and their
relationship to the fuel cycle
safeguards physical security
inspection program

First Line Supervisor

Qualification Card 11
Formal Training

A. CORE TRAINING:	<u>Initials</u>	<u>Date</u>
1. Fundamentals of Inspection Course (G-101) or Inspection Procedures (G-108)	_____ Training Coordinator	_____
2. Root Cause/Incident Investigation Workshop (G-205)	_____ Training Coordinator	_____
3. Effective Communication for NRC Inspectors	_____ Training Coordinator	_____
4. OSHA Indoctrination Course (G-111)	_____ Training Coordinator	_____
5. Site Access Training (H-100)	_____ Training Coordinator	_____
6. Physical Security Fundamentals Course (S-301) or equivalent	_____ Training Coordinator	_____
7. Introduction to Physical Security Systems Self-Study (S-118S)	_____ Training Coordinator	_____
8. Fuel Cycle Processes Directed Self-Study Course (F-201S)	_____ Training Coordinator	_____
9. Hazards Analysis for DOE SARs and QRAs(P-404)	_____ Training Coordinator	_____

10. SPECIALIZED TRAINING

Other training courses required for inspectors performing inspections in specific areas:

<u>Course Title</u>	<u>Course #</u>	<u>Initials</u>	<u>Initials</u>	<u>Date</u>
_____	_____	Supervisor	Training Coordinator	_____
_____	_____	Supervisor	Training Coordinator	_____
_____	_____	Supervisor	Training Coordinator	_____
_____	_____	Supervisor	Training Coordinator	_____

Qualification Guide 1 NRC Orientation

A. Site Orientation

1. The qualifying individual should read and complete, as appropriate, the following forms for processing into the NRC:
 - a. Personnel information
 - b. Health insurance elections
 - c. Retirement plan elections
 - d. Savings elections (e.g. U.S. Savings Bonds, TSP, etc.)
 - e. Fitness for Duty requirements and physical examination
 - f. Any other forms which may be required by NRC Office of Human Resources
 - g. Forms for issuance of tagged, controlled NRC equipment
 - h. Payroll forms and time cards
 - i. Regulatory Information Tracking System (RITS)
2. The First Line Supervisor should orient the qualifying individual to the facility as follows:
 - a. Tour the facility and introduce the qualifying individual to the staff
 - b. Indicate to the qualifying individual the location of controlled documents, reference material, supplies, office equipment, etc.

B. NRC Organization

1. The qualifying individual should review and become familiar with:
 - a. Organizational charts of division, NMSS, regions and headquarters and overall NRC organization (NUREG 0325)
 - b. Role of Headquarters in policy and interpretation of regulations
 - c. Role of NRC General Counsel
 - d. Role of NRC Inspector General
 - e. Role of NRC Public Affairs
 - f. Role of NRC Office of Investigations

- g. Role of NRC Office of Enforcement
 - h. Physical location of NRC offices and regions
 - i. Role of NRC as a regulatory agency
 - (1) 10 CFR Part 1 (Organization)
 - (2) Atomic Energy Act of 1954, as amended
 - (3) Energy Reorganization Act of 1974, as amended
 - (4) NRC Enforcement Policy (NUREG 1600)
 - (5) Incident Response Plan (NUREGs 0728 and 0845)
 - (6) Energy Policy Act of 1992
2. The First Line Supervisor should discuss NRC organization and role with the qualifying individual to ensure the qualifying individual has a full understanding of NRC's organization and mission and the role of the inspector in that mission.

Qualification Guide 2
Code of Federal Regulations (CFR)

A. A selection of currently applicable CFR Parts should be made by the First Line Supervisor. The selection should include the references listed below and be documented. The qualifying individual should be expected to have a general knowledge of the topics addressed in the references. This review may be accomplished by self-study, study-quizzes, briefings, or discussions.

- | | | |
|-----|-----------------|--|
| 1. | 10 CFR Part 1 | Statement of organization and general information |
| 2. | 10 CFR Part 2 | Rules of practice for domestic licensing proceedings and issuance of orders |
| 3. | 10 CFR Part 9 | Public Records |
| 4. | 10 CFR Part 19 | Notices, instructions and reports to workers; inspections |
| 5. | 10 CFR Part 20 | Standards for protection against radiation (includes selected Questions and Answers, Q & As) |
| 6. | 10 CFR Part 21 | Reporting of defects and noncompliance |
| 7. | 10 CFR Part 25 | Access Authorization for Licensee Personnel |
| 8. | 10 CFR Part 30 | Rules of general applicability to domestic licensing of byproduct material |
| 9. | 10 CFR Part 40 | Domestic licensing of source material |
| 10. | 10 CFR Part 51 | Environmental protection regulations for domestic licensing |
| 11. | 10 CFR Part 61 | Licensing requirements for land disposal of radioactive waste |
| 12. | 10 CFR Part 70 | Domestic licensing of special nuclear material |
| 13. | 10 CFR Part 71 | Packaging and transportation of radioactive material |
| 14. | 10 CFR Part 73 | Physical protection of plants and materials |
| 15. | 10 CFR Part 74 | Material control and accounting of special nuclear material |
| 16. | 10 CFR Part 75 | Safeguards on nuclear material |
| 17. | 10 CFR Part 76 | Certification of Gaseous Diffusion Plants |
| 18. | 10 CFR Part 95 | Security facility approval and safeguarding of national security information and restricted data |
| 19. | 10 CFR Part 170 | Fees for facilities, materials, import and export licenses and other regulatory services under the Atomic Energy Act of 1954, as amended |

- 20. 10 CFR Part 171 Annual fees for reactor operating licenses, and fuel cycle licenses and materials licenses including holders of certificates of compliance, registrations, and quality assurance program approvals and government agencies licensed by NRC
- 21. 29 CFR Part 1910 Occupational Safety and Health Standards

B. Following completion of the qualifying individual's self study of the listed 10 CFR Parts, a discussion will be held with the qualifying inspector by the First Line Supervisor to test the qualifying inspector's knowledge of these Parts. To the extent possible, recent application of various sections, new regulatory initiatives, and current industry issues should be emphasized.

Qualification Guide 3
Office Instructions/Regional Procedures

A. Office/Division Policies and Procedures

1. Read the NMSS Policy and Procedures Manual
2. The qualifying individual should review the NMSS policies and practices on:
 - a. Travel, including Management Directive 14.1 Official Temporary Duty Travel
 - b. Telephone use
 - c. Policies on use of annual leave and sick leave and excused leave, including Bulletin 4135, Leave Administration.
 - d. Work schedule, including NRC Appendix 4136, Hours of Work and Premium Pay
 - e. Use of government equipment, including computers (NUDOCS and ADAMS) and Management Directive 13.1, Property Management
 - f. Union activities, including Management Directive 10.102, Labor-Management Relations Program for Federal Employees
 - g. Communications outside NRC
 - h. Policies on outside employment and acceptance of gifts
 - i. Participation in political activities
 - j. Routing of mail and procedures for sending mail and materials (via U.S. Mail, Federal Express, etc.), including Management Directive 3.23, Mail Management
 - k. Ordering of documents (e.g NUREGs)
 - l. Emergency and evacuation procedures
 - m. Employee appraisal system and Individual Development Plan (IDP)
 - (1) Employee trial period (Management Directive 10.14, Employment and Staffing)
 - (2) Employee appraisals (Management Directive 10.67, Non-SES Performance Appraisal System)
 - n. Differing Professional Views or Opinions (Management Directive 10.159, General Personal Management Provisions)

- B. The First Line Supervisor should discuss these policies and practices with the qualifying individual to ensure that the qualifying individual has a full and complete understanding.

Qualification Guide 4 Regulatory Guidance

- A. A selection of currently applicable regulatory guidance should be identified by the First Line Supervisor. It should be noted that not all of the referenced regulatory guides will be applicable to each inspector's area of responsibility. These references should be selected from those listed below and should be documented. The qualifying individual should be expected to have a general knowledge of the topics addressed in the references. The review may be accomplished by self-study, study-quizzes, briefings, or discussions. Note that many Regulatory Guides reference or endorse industry codes and standards listed in Qualification Guide 6. Study of corresponding and subtier codes and standards is recommended.

1. Regulatory Guides (use latest revision)

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|------|--|
| 3.71 | Nuclear Criticality Safety Standards for Fuels and Materials Facilities (Draft DG-3013 published 1/98) (Guide Withdraws RG 3.1, 3.4, 3.43, 3.45, 3.47, 3.57, 3.58, 3.68, 3.70, and 8.12) |
| 5.7 | Entry/Exit Control for Protected Areas, Vital Areas, and Material Access Areas |
| 5.11 | Nondestructive Assay of Special Nuclear Material Contained in Scrap and Waste |
| 5.12 | General Use of Locks in the Protection and Control of Facilities and Special Nuclear Materials |
| 5.13 | Conduct of Nuclear Material Physical Inventories |
| 5.15 | Tamper-Indicating Seals for the Protection and Control of Special Nuclear Material |
| 5.21 | Nondestructive Uranium 235 Enrichment Assay by Gamma Ray Spectrometry |
| 5.26 | Selection of Material Balance Areas and Item Control Areas |
| 5.31 | Specially Designed Vehicle with Armed Guards for Road Shipment of Special Nuclear Material |
| 5.37 | In Situ Assay of Enriched Uranium Residual Holdup |
| 5.43 | Plant Security Forces |
| 5.52 | Standard Format and Content of a Licensee Physical Protection Plan for Strategic Special Nuclear Material at Fixed Sites |
| 5.59 | Standard Format and Content for a Licensee Physical Security Plan for the Protection of Special Nuclear Material of Moderate or Low Strategic Significance |
| 5.61 | Intent and Scope of the Physical Protection Upgrade Rule Requirements for Fixed Sites |

5.62	Reporting of Safeguards Events
5.65	Vital Area Access Controls, Protection of Physical Security Equipment, and Key and Lock Controls
5.67	Material Control and Accounting For Uranium Enrichment Facilities Authorized to Produce Special Nuclear Material of Low Strategic Significance
8.1	Radiation Symbol
8.5	Criticality and Other Interior Evacuation Signals
8.7	Instructions For Recording and Reporting Occupational Radiation Exposure Data
8.10	Operating Philosophy for Maintaining Occupational Radiation Exposure As Low As Is Reasonably Achievable
8.13	Instruction Concerning Prenatal Radiation Exposure
8.29	Instruction Concerning Risks from Occupational Radiation Exposure
2.	Information Notices (IN) and Bulletins(BL)
IN 89-24	Nuclear Criticality Safety
IN 90-09	Extended Interim Storage of Low-Level Radioactive Waste by Fuel Cycle and Materials Licensees
IN 91-84	Problems with Criticality Alarm Components/Systems
IN 92-11	Soil and Water Contamination at Fuel Cycle Facilities
IN 92-14	Uranium Oxide Fires at Fuel Cycle Facilities
IN 93-60,	Reporting Fuel Cycle and Materials Events to the Supplement 1 NRC Operations Center
IN 94-73	Clarification of Criticality Reporting Criteria
IN 96-71	Licensee Response to Indications of Tampering, Vandalism, or Mischief
IN 98-05	Criminal History Record Information
IN 98-35	Threat Assessments and Considerations of Heightened Physical Protection Measures
IN 99-16	Federal Bureau of Investigation's Nuclear Site Security Program
BL 91-01	Reporting Loss of Criticality Safety Controls Supplement 1
Bulletin 38	Necessary Penetrations of Material Access Area Barriers (issued

by Licensee Safeguards Guidance Group, LSGG)

Others as selected by the First Line Supervisor

3. NUREGs (latest revision, where applicable)

NUREG 0674	Security Personnel Training and Qualification Criteria
NUREG 0845	Agency Incident Response Actions
NUREG 1189,	Assessment of the Public Health Impact From the Accidental Vol. 1 and 2 Release of UF ₆ at the Sequoyah Fuels Corporation Facility at Gore, Oklahoma
NUREG 1198	Release of UF ₆ From A Ruptured Model 48Y Cylinder at Sequoyah Fuels Corporation Facility
NUREG 1198, Supplement No. 1	Release of UF ₆ From a Ruptured Model 48Y Cylinder at Sequoyah Fuels Corporation Facility: Lessons-Learned Report
NUREG 1324	Proposed Method for Regulating Major Materials Licensees
NUREG 1450	Potential Criticality Accident at the General Electric Nuclear Fuel and Component Manufacturing Facility, May 29, 1991
NUREG 1520	Standard Review Plan for the Review of a License Application for a Fuel Cycle Facility
NUREG/BR 0006	Instructions for Completing Nuclear Material Transaction Reports
NUREG/BR 0007	Instructions for Completing Material Balance Reports and Physical Inventory Listings
NUREG/BR 0096	Instructions and Guidance for Completing Physical Inventory Summary Reports
NUREG/CR 2078	Handbook of Nuclear Safeguards Measurement Methods
NUREG/CR 4604	Statistical Methods For Nuclear Material Management

Others as selected by the First Line Supervisor

4. Generic Letters(GL)

GL 88-19	Use of Deadly Force by Licensee Guards to Prevent Theft of Special Nuclear Material
NMSS Letter	Letter to CAT-I Licensees, Night Firing Light Levels, dated November 22, 1988
GL 89-20	Protected Area Long Term Housekeeping
GL 91-003	Reporting of Safeguard Events

GL 95-001 NRC Staff Technical Position on Fire Protection For Fuel Cycle Facilities

Others as selected by the First Line Supervisor

5. Federal Register Notices

U.S. Nuclear Regulatory Commission, "Guidance on Management Controls/Quality Assurance, Requirements for Operation, Chemical Safety, and Fire Protection for Fuel Cycle Facilities," *Federal Register* 54 (No. 53), 11590-11598, March 21, 1989

U. S. Nuclear Regulatory Commission, "Guidance on Fire Protection for Fuel Cycle Facilities," *Federal Register* 57 (No. 154), 35607-35613, August 10, 1992

Others as selected by the First Line Supervisor

6. NRC Branch Technical Positions

None

- B. The application of these guidance documents to the fuel cycle safeguards physical security inspection program should be studied in detail by the qualifying individual and covered by the First Line Supervisor in discussions, interviews, or oral quizzes.

Qualification Guide 5
NRC Inspection Manual Chapters (MC)

- A. A selection of currently applicable NRC MC and Inspection Procedure (IP) references with direct application to the fuel cycle safeguards physical security inspection program should be identified by the First Line Supervisor. The application of the specific references to the fuel cycle safeguards physical security inspection program should be studied in detail by the qualifying individual.

1. REPORTS/COMMUNICATIONS/FOLLOW-UP

MC 0030	Policy and Guidance for Development of NRC Inspection Manual Programs
MC 0230	Morning Report
MC 0610	Inspection Reports
MC 0620	Inspection Documents and Records
MC 0720	NRC Bulletins and Information Notices
MC 0730	Generic Communications Regarding Materials and Fuel Cycle Issues
MC 0801	Inspector Feedback
MC 1120	Preliminary Notifications
IP 92701	Follow-up
IP 92703	Follow-up of Confirmatory Action Letters

2. INSPECTIONS

MC 0300	Announced and Unannounced Inspections
MC 0312	Technical Assistance for Radiation Safety Inspections at Nuclear Fuel Cycle Facilities and Material Licensee's Sites
MC 0630	Analysis of the Impact of Noncompliance with Physical Security Requirements
MC 1246	Formal Qualification Programs in Nuclear Material Safety and Safeguards Program Area
MC 2600	Fuel Cycle Facility Operational Safety and Safeguards Inspection Program
MC 2681	Safeguards Inspection of Fuel Facilities, Transport of SNM and Irradiated Fuel, and SNM Imports and Exports
MC 2682	Technical Assistance for Safeguards MC & A Inspections at Fuel Facilities
MC 8800	Fuel Facility Inspection
IP 88102	Surveillance Observations

3. INTERACTIONS WITH OTHER FEDERAL AGENCIES

MC 1007	Interfacing Activities Between Regional Offices of NRC and OSHA
IP 93001	OSHA Interface Activities

4. INCIDENT RESPONSE

MC 1300	Incident Response Actions - Responsibility and Authority
MC 1301	Response to Radioactive Material Incidents that Do Not Require Activation of the NRC Incident Response Plan
MC 1302	Action Levels for Radiation Exposures and Contamination Associated with Materials Events Involving Members of the Public
MC 1360	Use of Physician and Scientific Consultants in the Medical Consultant

Program

IP 88003 Reactive Inspection for Events at Fuel Cycle Facility Program

5. WASTE MANAGEMENT

MC 8400 Radioactive Waste Management

6. FUEL CYCLE SAFETY PROGRAM

MC 8100 Physical Security
MC 8500 Material Control and Accountability
MC 8800 Fuel Facility Inspection

7. RADIATION PROTECTION

MC 8300 Radiation Protection

8. OTHER

MC 1100 Notification of Significant Meetings
MC 1201 Conduct of Employees
MC 2900 Performance Appraisal Program

- B. The First Line Supervisor will hold discussions, interviews, or oral quizzes to test the qualifying individual's knowledge and understanding of the application of the selected references to the fuel cycle safeguards physical security inspection program.

Qualification Guide 6 Industry Codes and Standards

- A. A selection of currently applicable industry codes and standards should be identified by the First Line Supervisor. These references should be selected from those listed below for the specific area of the inspector's responsibility and be documented. The qualifying individual should be expected to have a general knowledge of the topics addressed in the references. This review may be accomplished by self study, study quizzes, briefings, or discussions.

1. American National Standards Institute (ANSI)

ANSI N15.15	Nuclear Materials - Assessment of the Assumptions of Normality (Employing Individual Observed Values)
ANSI N15.18	Nuclear Materials - Mass Calibration Techniques for Control
ANSI N15.19	Nuclear Materials Control - Volume Calibration Techniques
ANSI N15.20	Guide to Calibrating Nondestructive Assay Systems
ANSI N15.22	Nuclear Materials - Plutonium-Bearing Solids - Calibration Techniques for Calorimetric Assay
ANSI N15.28	Nuclear Materials Control - Guide for Qualification and Certification of Safeguards and Security Personnel
ANSI N15.37	Guide to the Automation of Nondestructive Assay Systems for Nuclear Material Control
ANSI N15.41	Derivation of Measurement Control Programs - General Principles
ANSI N15.51	Nuclear Materials Management - Measurement Control Program - Nuclear Materials Analytical Chemistry Laboratory
ANSI N15.54	Instrumentation - Radiometric Calorimeters - Measurement Control Program
ANSI/ANS 8.1	Nuclear Criticality Safety in Operations with Fissionable Materials Outside Reactors
ANSI/ANS 8.3	Criticality Accident Alarm System
ANSI/ANS 8.5	Use of Borosilicate-Glass Raschig Rings as a Neutron Absorber in Solutions of Fissile Material
ANSI/ANS 8.7	Guide for Nuclear Criticality Safety in the Storage of Fissile Materials
ANSI/ANS 8.9	Nuclear Criticality Safety Criteria for Steel-Pipe Intersections Containing Aqueous Solutions of Fissile Material

ANSI/ANS 8.17	Criticality Safety Criteria for the Handling, Storage, and Transportation of LWR Fuel Outside Reactors
ANSI/ANS 8.19	Administrative Practices for Nuclear Criticality Safety
ANSI/ANS 8.20	Nuclear Criticality Safety Training
ANSI NQA-1	Quality Assurance Requirements for Nuclear Facilities

Others as selected and documented by the First Line Supervisor

ANSI NFPA Standards as selected and documented by the First Line Supervisor (NOTE: a list is provided in Section 8.4.2 of NUREG 1520).

Institute of Electrical and Electronic Engineers (IEEE) standards associated with security and analysis equipment

2. American Society for Testing and Materials (ASTM)

ASTM F792-82	Standard Practice for Design and Use of Ionizing Radiation Equipment for the Detection of Items Prohibited in Controlled Access Areas
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3. General Service Administration (GSA)

W-A-450C/1	Federal Specification Components for Interior Alarm Systems, Balanced Magnetic Switches
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W-A-450B	Federal Specification Interior Security Components for Alarm Systems
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4. Sandia National Laboratory (SAND)

SAND 87-1927	Entry Control Systems Technology Transfer Manual
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SAND 87-1926	Access Delay Technology Transfer Manual
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SAND 89-1924	Video Assessment Technology Transfer Manual
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SAND 78-0400	Security Seal Handbook
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5. Underwriters Laboratory

Underwriters Laboratories, Inc. (UL) Standard 555, "Standard for Fire Dampers and Ceiling Dampers"

6. NRC Accepted HP Computer Codes

PC-DOSE
Varskin
RASCAL
REMIT

7. Other Draft Regulatory Guide, DOE/NCT-04, A Review of Criticality Accidents, W. R. Stratton, Revised by D. R. Smith, U.S. DOE, March 1989

B. The First Line Supervisor should test the qualifying individual's knowledge of application of these codes and standards to the fuel cycle safeguards physical security inspection program by discussions, interviews, or oral quizzes.

Qualification Guide 7 Inspection Accompaniments

- A. Each inspector should accompany certified inspectors on at least four inspections. At least two of these inspections should be performed at a facility other than the designated lead plant.
- B. The following is a guide for material that should be studied and discussed with the inspector in charge during these inspection accompaniments. The First Line Supervisor will discuss these items, as appropriate, following each inspection accompaniment.
 - 1. The Inspection Program
 - MC 2600 Fuel Facility Inspection Program
 - MC 2681 Safeguards Inspection of Fuel Facilities, Transport of SNM and Irradiated Fuel, and SNM Imports and Exports
 - MC 2681/05 Physical Security Inspection for Category I Fuel Cycle Facilities
 - MC 8100 Physical Security
 - IP 81000 Physical Security Procedure series
 - White Paper Risk-Informed and Performance-Based Regulation
 - 2. Scheduling and Preparation for Inspections
 - MC 0300 Announced and Unannounced Inspections
 - 3. Scope of Inspection
 - 4. Entrance/Exit Interviews
 - 5. Conduct of Inspection, Accumulation of Data
 - 6. Post-inspection Activities of Inspectors
 - MC 0610 Inspection Reports
 - MC 0630 Analysis of the Impact of Noncompliance with Physical Security Requirements
 - MC 1100 Notification of Significant Meetings
 - 7. Morning Reports
 - MC 0230 Morning Report
 - 8. Non-routine Licensee Events
 - MC 1110 Potential Abnormal Occurrences
 - Management Directive 8.3 NRC Incident Investigation Program

- Management Directive 8.9 Accident Investigation
9. Preliminary Notification
MC 1120 Preliminary Notifications
 10. Bulletins/Information Notices
MC 0720 NRC Bulletins and Information Notices)
 11. Use of Consultants of NRC
MC 1360 Use of Physician and Scientific Consultants in the Medical Consultant Program
Management Directive 10.6 Use of Consultants & Experts
 12. Allegations and Investigations
Management Directive 8.8 Management of Allegations
 13. Communication outside NRC
Management Directive 5.5 Public Affairs Program
Management Directive 3.6 Distribution of Unclassified NRC Staff/Contractor-Generated Reports

Qualification Guide 8 NRC Management Directives

- A. A selection of currently applicable NRC Management Directive (MD) references should be identified by the First Line Supervisor. These references should include those listed below and be documented. The qualifying inspector should be expected to have a general knowledge of the topics addressed in the references. This review may be accomplished by self-study, study-quizzes, briefings, or discussions. The selection should include:

1. NRC MD 9.1	Organization Management
2. NRC MD 9.29	Organization and Function of Regional Offices
3. NUREG 0335	USNRC Functional Organization Chart
4. NRC MD 3.2	Privacy Act
5. NRC MD 3.1	Freedom of Information Act
6. NRC MD 10.130	Safety and Health Program Under the Occupational Safety and Health Act
7. NRC MD 10.131	Protection of NRC Employees Against Ionizing Radiation
8. NRC MD 14.1	Official Temporary Duty Travel
9. NRC MD 10.159	Differing Professional Views or Opinions
10. NRC MD 10.42	Hours of Work and Premium Pay
11. NRC MD 10.43	Time and Attendance Reporting
12. NRC MD 10.67	Non-SES Performance Appraisal System
13. NRC MD 10.101	Employee Grievances
14. NRC MD 8.3	NRC Incident Investigation Program
15. NRC MD 8.8	Management of Allegations

- B. Application of the selected NRC Management Directives to the fuel cycle safeguards physical security inspection program will be discussed with the qualifying individual by the First Line Supervisor to test the qualifying individual's knowledge.

Qualification Guide 9
Review of Significant Fuel Cycle Security Events

- A. A selection of significant historical fuel cycle security-related events should be identified by the First Line Supervisor. These events should be studied in detail by the qualifying individual. Such events would include the following. Other events may be chosen but in any case the events chosen should be documented.
1. Sequoyah Fuels accidents in 1986 and in 1992
 2. Potential criticality at the GE Wilmington plant in 1991
 3. Y-12 criticality accident in 1958
 4. UO₂ fires at fuel fabrication plants
 5. United Nuclear - Wood River Junction in 1964
- B. The First Line Supervisor should discuss the selected events in detail with the qualifying inspector and go over recommendations made, lessons learned, and changes identified to prevent recurrence. The relevance of the event to the overall fuel cycle safeguards physical security inspection program should be stressed.

Qualification Guide 10
Review of Site Security Plans and Procedures

- A. The inspector should become generally familiar with several site security plans and procedures as selected by the First Line Supervisor. The inspector's review should include the safety analysis and security plan associated with the license application with special emphasis in the following areas, as appropriate.
1. Site characteristics
 2. Process systems
 3. Safety features
 4. Electric power systems
 5. Quality assurance
 6. Material control systems
 7. Radiation protection and radwaste
- B. Each selected site security plan and procedure should be reviewed with an emphasis on its application to the fuel cycle safeguards physical security inspection program. After reviewing the selected documents, the inspector will be able to specifically address its application to the fuel cycle safeguards physical security inspection program. The inspector may demonstrate knowledge through discussions, interviews or quizzes. These discussion activities should be conducted by the First Line Supervisor or alternatively, by senior inspectors to illustrate recent application of regulatory guidance to the fuel cycle safeguards physical security inspection program. Completion of the discussion activities must be documented.

Qualification Guide 11 Formal Training

The standards for each Training Course are provided in the NRC Technical Training Division Course Catalog and will not be duplicated in the Qualification Guide.

Attachment 1
Revision History for IMC 1246, Appendix C4

Commitment Tracking Number	Document Accession Number and Issue Date	Description of Change	Training Needed	Training Completion Date	Comment Resolution Accession Number
N/A	ML11230B339 10/26/11 CN 11-022	“Training Requirements” section from IMC 1246A04 has been merged with IMC1246 B04 and renamed IMC 246, Appendix C4, “Training Requirements and Qualification Journal for Fuel Cycle Safeguards - Physical Security Inspector.” Revision history page added.	None	N/A	ML11235A854