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1	UNITED STATES OF AMERICA
2	NUCLEAR REGULATORY COMMISSION
3	+ + + +
4	ADVISORY COMMITTEE ON REACTOR SAFEGUARDS
5	SUBCOMMITTEE ON PLANT LICENSE RENEWAL
6	+ + + + +
7	WEDNESDAY, APRIL 1, 2009
8	+ + + +
9	ROCKVILLE, MD
10	The Subcommittee convened in Room T2B3 in
11	the Headquarters of the Nuclear Regulatory Commission,
12	Two White Flint North, 11545 Rockville Pike,
13	Rockville, Maryland, at 1:30 p.m., Dr John Stetkar,
14	Chair, presiding.
15	SUBCOMMITTEE MEMBERS PRESENT:
16	JOHN W. STETKAR, Chair
17	JOHN D. SIEBER
18	SAM ARMIJO
19	WILLIAM J. SHACK
20	MARIO V. BONACA
21	SAID ABDEL-KHALIK
22	CHARLES H. BROWN, JR.
23	HAROLD B. RAY
24	MICHAEL T. RYAN
25	
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1	CONSULTANT TO THE SUBCOMMITTEE PRESENT:	
2	JOHN J. BARTON	
3	NRC STAFF PRESENT:	
4	BRIAN HOLIAN	
5	JAY ROBINSON	
6	EVELYN GETTYS	
7	SAM LEE	
8	GLENN MEYER	
9	ROBERT SUN	
10	XUHAN XI	
11	MATT YODER	
12	DUC NGUYEN	
13	ALSO PRESENT:	
14	MICHAEL GALLAGHER	
15	STEVE QUEEN	
16	FRED POLASKI	
17	MARK MILLER	
18	GENE NAVARTIL	
19	DEBORA SPAMER	
20	STU GETZ	
21	MARJORIE AAMODT	
22		
23		
24		
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	3
1	T-A-B-L-E O-F C-O-N-T-E-N-T-S
2	Opening remarks 4
3	Staff introduction 6
4	Exelon Presentation7
5	Introductions
6	Operating History 11
7	GALL Consistency, Commitments, Confirmatory
8	item 13
9	Recent LR Industry Issues
10	Reactor Building Liner
11	Medium Voltage Cables 40
12	Fuel Storage Racks Containing Boral 59
13	NRC Staff Presentation SER Overview
14	Scoping and Screening Results
15	Onsite Inspection Results
16	NRC Audits 109
17	Public comment
18	Marjorie Aamodt,133
19	Committee on Health Aspects and
20	Management of Nuclear Power
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1	P-R-O-C-E-E-D-I-N-G-S
2	1:29 p.m.
3	CHAIR STETKAR: The meeting will now come
4	to order.
5	This is a meeting of the Plant License
6	Renewal Subcommittee. I'm John Stetkar, Chairman of
7	the Three Mile Island Plant License Renewal
8	Subcommittee.
9	ACRS members in attendance are Jack
10	Sieber, Sam Armijo, Bill Shack, Mario Bonaca, Said
11	Abdel-Khalik, who made me too nervous, Mike Ryan. Who
12	else is here? Charlie Brown and Harold Ray.
13	Christopher Brown of the ACRS staff is the
14	Designated Federal Official for this meeting.
15	The purpose of this meeting is to review
16	the license renewal application for the Three Mile
17	Island Nuclear Station, the draft Safety Evaluation
18	Report and associated documents. We will hear
19	presentations from representatives of the Office of
20	Nuclear Reactor Regulation and the applicant, Exelon
21	Generation Corporation.
22	The Subcommittee will gather information,
23	analyze relevant issues and facts and formulate
24	proposed positions and actions as appropriate for
25	deliberation by the full Committee.
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The rules for participation in today's meeting were announced as part of the notice of this meeting previously published in the *Federal Register* on March 16, 2009.

5 We have received a request from one member of the public who wishes to make an oral statement 6 7 over the phone. Ms. Marjorie Aamodt of the Committee on Health Aspects and Management of Nuclear Power 8 9 requested ten minutes to make a statement regarding 10 today's meeting. We've opened a bridge line of Ms. 11 Aamodt. 12 Are you there?

MS. AAMODT: Yes, I'm here.

CHAIR STETKAR: Okay. Excellent.

15MS. AAMODT: And I want to thank you,16Chairman.

CHAIR STETKAR: Thank you.

What we'll do is we'll put the bridge line on mute so that you can listen in to the full proceedings of the meeting and then open the bridge line at the end of the meeting so that you can participate and make your statement.

23 MS. AAMODT: Well, I will be able to 24 listen, though, all day, right?

CHAIR STETKAR: Oh, yes. Definitely.

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1 Absolutely. You'll be able to listen to everything 2 that's said. And with that, if you can -- thank you. 3 4 A transcript of the meeting is being kept 5 and will be made available as stated in the Federal 6 Register notice. Therefore, request that we 7 participants in this meeting use the microphones 8 located throughout the meeting room when addressing 9 the Subcommittee. should 10 Participants first identify themselves and speak with sufficient clarity and 11 12 volume so that they can be readily heard. 13 We'll now proceed with the meeting and I call upon Brian Holian, of the Office of Nuclear 14 15 Reactor Regulation to introduce the presents. Brian? MR. HOLIAN: Thank you. Good afternoon. 16 17 My name is Brian Holian. I'm the Director of the Division of License Renewal. 18 19 As the agenda states, I'll just make brief staff introductions and turn it over to the licensee, 20 21 and then the staff presentation will follow. 22 To my left is Mr. David Pelton, the Branch 23 Chief that includes the Three Mile Island application and review. 24 25 Jay Robinson, the To his left is Mr. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

Senior Project Manager responsible for the TMI review.

And to his left is Mr. Glenn Meyer, the Senior Reactor Inspector from Region I.

In general, you know following up on this 4 5 morning's issue, Three Mile Island is similar to the Susquehanna as relatively clean from the number of 6 7 open items or confirmatory items that the Subcommittee We do have one item that the staff will 8 received. discuss during our presentation, which was similar to 9 this morning, on dissolved oxygen. One confirmatory 10 11 item where the staff in its peer reviews wants to 12 confirm some of the information from TMI on that 13 review. So you'll be hearing about that. With that, I'll turn it over to Mr. Mike 14 Gallagher, Vice President for License Renewal Projects 15 16 for Exelon. 17 MR. GALLAGHER: Thanks, Brian. 18 Okay. Good afternoon. My name is Mike 19 Gallagher and I'm the Vice President of License Renewal Projects at Exelon. 20 21 You can go to slide 2. 22 Before we get into today's presentation, I

would like to introduce the presenters.

24Steve Queen was the TMI Engineering25Director during our license renewal application

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preparation and is currently the Operations Director at TMI. Steve has over 25 years experience at Three Mile Island.

On our slide here we have Al Fulvio. Al, 4 5 unfortunately, became ill yesterday and cannot present So presenting for Al will be Fred Polaski. 6 today. 7 And Fred is our Corporate License Renewal Manager. 8 Fred has over 35 years of nuclear power plant 9 experience including over 10 years in license renewal. Fred is an industry leader in the license renewal 10 11 field.

12 Next we have Pat Bennett. Pat is our 13 Mechanical Engineering Design Manager at TMI and has 14 over 25 years experience at TMI.

And to my left is Chris Wilson, our Project Licensing Lead. Chris also has over 25 years experience in nuclear power plants.

In addition to our technical support personnel we have here today, we have Bill Noll. Bill is our site Vice President at Three Mile Island.

21 And we have Amir Shahkarami. Amir is our 22 Senior VP of technical support and engineering at 23 Exelon.

24 Slide 3 shows our agenda for the 25 presentation. First, we will present to you the

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1	highlights of the license renewal application.
2	Then we will present to you the one
3	confirmatory item that was in the draft SER.
4	And then we'll present to you some topics
5	of interest in aging management at TMI.
6	We believe we've developed a robust, high
7	quality license renewal application. We also
8	developed an overall effective aging management
9	program to ensure continued safe operation at TMI.
10	We appreciate this opportunity to make
11	this presentation and look forward to answering any
12	questions you may have.
13	If we go to slide 5, I'll now give a brief
14	overview of the TMI site. And I'll do this in the
15	next slide, slide 6 looking at the site aerial view.
16	So Three Mile Island is an island that's
17	in the Susquehanna River. It's in Londonderry
18	Township and it's about ten miles southeast of
19	Harrisburg, Pennsylvania.
20	In this photo the river flows north to
21	south, which is left to right in this photo.
22	On the island, this is the Unit 1 cooling
23	towers, the Unit 1 turbine building and the Unit 1
24	containment.
25	Unit 1 is a Babcock and Wilcox pressurized
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water reactor.

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Also located on the island is Unit 2. And here are the Unit 2 cooling towers, turbine building and containment.

And Unit 2 is owned by First Energy. Unit 2 has been shutdown since the March 28, 1979 accident and is currently in safe storage mode called Post Defueling Monitored Storage.

9 Unit 1 and Unit 2 are contained in a 10 common security protected area and is controlled by 11 Exelon. Exelon has access and use to all equipment 12 and facilities needed for the safe operation of Unit 13 1.

For license renewal there 14 were two 15 structures that are owned by First Energy that are in 16 scope. They are the Unit 2 fuel handling building, 17 this structure right here, since it is a common 18 building with the Unit 1 fuel handling building. And 19 the Unit 2 diesel building, which is this structure right here, since it contains the Unit 1 station 20 21 blackout diesel. These structures are all included in 22 the Unit 1 aging management programs.

23 On this photo you can also see the 24 switchyard, which is located on the island, and the 25 intake structure/pumphouse.

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1	If there's no questions, I'd like to then
2	turn it over to Steve Queen who will go over the plant
3	operating history.
4	MR. QUEEN: Good afternoon. My name is
5	Steve Queen and I'm the Operations Director at Three
6	Mile Island.
7	I'm going to give just a brief discussion
8	of the operating history of the plant.
9	The unit started commercial operation in
10	1974 and we operated on one year cycles at that time
11	until the TMI-2 accident in '79. At that point the
12	unit was shutdown for five to six years to do the
13	NUREG-0737 modifications.
14	On the restart, we went up in '88 by 1.3
15	percent power to 2568 and then went to two year
16	operating cycles.
17	In 1999 the unit was sold to Pico and
18	British Energy into a unity called AmerGen. And then
19	we replaced the turbine rotors, the main transformers,
20	our auxiliary transformers and a new reactor head.
21	We presented our license renewal
22	application in 2008. And then we transferred our
23	license in a name change only from AmerGen to Exelon.
24	The steam generators are scheduled for
25	fall of 2009. We'll replace those.
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12 1 And our operating history since 2001 has 2 been two consecutive breaker to breaker runs. And we just recently started up in 2007 out of our outage and 3 4 we've been continuously running since then until our 5 2009 outage, when again we'll replace our steam 6 generators. Unit capability factor has been about 95 7 8 percent during that time frame. And our current 9 license expires in 2014. With that, if there's no questions on the 10 11 operating history. 12 MR. GALLAGHER: Okay. We'll turn it over to Fred Polaski. 13 MR. POLASKI: Good afternoon. I'm Fred 14 Polaski with Exelon. 15 16 I would like to talk about and discuss the 17 consistency of the TMI license renewal application as 18 it compares to NUREG-1801, the NRC's GALL report and 19 also briefly discuss how TMI will implement the commitments we've made as part of license renewal and 20 21 then address the one confirmatory item that we have in the draft SER. 22 23 TMI and as part of the license renewal application identified 38 aging management programs. 24 25 Twenty-four of these were consistent with the GALL **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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report and 14 are consistent with exceptions. The exceptions that we took in the TMI license renewal application were the same exceptions that have been taken on other license renewal applications and have been accepted by the NRC.

6 prepared our application and When we 7 aging management then prepared our programs and 8 compared them to the descriptions of the programs in 9 the GALL report, any differences we identified we considered to be exceptions to the GALL report and 10 11 presented them as such in the application.

12 Now just some examples of that. There are 13 two exceptions where we credit EPRI reports. Since the GALL document was published in 2005 EPRI 14 has updated those documents to later revisions. 15 TMI 16 implements the later revision, so we considered those 17 as part of our exceptions because of the difference in the revision of the document. 18

Five of the exceptions are due to aging management programs that we expanded to include materials, environments and aging effects, more than what are those listed in the GALL report.

And as a final example there are two exceptions because the GALL report references NRC guidance documents which have been updated by the NRC.

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But the latest revision to the GALL hasn't yet been updated to reflect those revisions. So we used the latest revision at the plant.

So by way of example, the point is here these revisions are minor in nature, they're not major technical issues, a lot of them dealing with revisions of existing documents.

On to slide 10. Oh, no, on the same one. On commitments, all of our license renewal

10 commitments are managed through Exelon's fleet wide 11 commitment tracking program. This program implements 12 the guidance provided in NEI 99-04, which is the 13 Nuclear Energy Institute's guideline for managing NRC 14 commitment changes.

We have made 43 commitments for the TMI 15 license renewal application. Thirty-eight of these 16 17 are the aging management programs that we described in 18 the application that we'll be crediting for managing 19 aging during the period of extended operation. And then there was five additional commitments that we 20 21 made.

One is that we have committed to implement the pressurized water reactor vessel internals program once it has been approved. It is currently under development in the industry. TMI will submit our

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inspection plans to the NRC once they're completed for their review and approval and we'll do that at least 24 months prior to entering the period of extended operation.

Second, TMI is committed to installing these new steam generators prior to entering the period of extended operation. Our commitment is to have them installed before 2014. As Steve mentioned, the plan is to do that in 2009.

We also will be submitting new reactor 10 11 vessel pressure-temperature limit curves prior to 12 entering the period of extended operation. The commitment also includes a commitment to submit those 13 prior to reaching 29 effective full power years. 14 The 15 current pressure-temperature curves for TMI are only 16 good for 29 EFPY. But TMI will reach 29 EFPY at about 17 the end of the current license term. With real good 18 operation it will be before, if there would be some 19 problems it may be after. So the commitment covers it 20 either way.

The fourth one is we've also committed to perform weld repairs throughout the building liner to correct some corrosion problems there. We've committed to do that prior to entering the period of extended operation.

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1	And the last commitment is that we will
2	continue to perform surveillance of the Boral test
3	coupons for the spent fuel storage racks.
4	MR. BARTON: What are the extended
5	corrosion of the liner?
6	MR. POLASKI: We've got an item we're
7	going to discuss that in detail later, if you wouldn't
8	mind holding off.
9	MR. BARTON: No problem.
10	MR. POLASKI: Okay.
11	CHAIR STETKAR: Fred, I had one question
12	and I don't think you're going to on one specific
13	exception that I kind of stumbled over and I wanted to
14	understand it a little bit.
15	On fuel oil testing
16	MR. POLASKI: Yes.
17	CHAIR STETKAR: you took an exception
18	to testing the fuel oil in the 50,000 gallon fuel oil
19	storage tank. And not having had the ability to
20	figure out what fuel oil storage tank that 50,000
21	gallon storage tank: The first question is what does
22	the 50,000 gallon tank supply because there seemed to
23	be several fuel oil storage tanks?
24	MR. QUEEN: I'm Steve Queen, Operations
25	Director.
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The 50,000 gallon tank supplies actually a second tank, which is a 30,000 gallon tank. And that is the main supply tank to our emergency diesel generators. CHAIR STETKAR: Okay. That 50,000 tank has MR. **OUEEN:** capability of supplying other things other than the emergency diesel generator storage tank, but that's its purpose. CHAIR STETKAR: I'm just trying to sort it out in my head. You said that the place that you sample is somewhere near the bottom of the tank. You said the draw off line, I think the words are "toward bottom of the tank." And I believe that discussion says something to the effect while you recirc the tank and you mix it up and then you sample it, which is conservative. And I'm not sure how that's conservative because you're sort of diluting the contaminants in the main volume of the tank. wasn't quite sure how that was conservative. But I came across another commitment or part of another program that says "activities periodically drain water and sediment from tank bottoms for the 50,000 gallon fuel oil storage tank, **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS

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1	the 30,000 gallon diesel fuel oil storage tank and the
2	diesel fire pump 350 gallon tank," that's one of the
3	enhancements to one of your programs. So I was
4	curious if you can drain water from the bottom of the
5	tank, why can't you sample from the bottom of the
6	tank, or am I misinterpreting something here?
7	MR. POLASKI: We'd like to ask Mark Miller
8	from Exelon to address that question.
9	MR. MILLER: Mark Miller from Exelon.
10	Yes. For the 50,000 gallon storage tank
11	we do sample because its sampled weekly because it is
12	the supply to the emergency diesel tanks, its sampled
13	as part of the recirculation loop. And in that way
14	because it's drawing off the normal pump suction for
15	that tank, it's lower towards the bottom of the tank,
16	we feel it does provide a representative sample of the
17	oil. The other option that the program requires is a
18	multilevel sample, which is lowering a sample
19	container down through the top of the tank, popping
20	the cork and pulling it up at a certain rate to get a
21	multilevel representative sample. Because this is
22	sampled weekly, that's not a practical thing to do
23	from a safety standpoint and climbing ladders and
24	things like that. So we took the exception to use
25	this recirculation mode and grab a sample off that

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1	line and use that as our equivalent sample to a
2	multilevel sample.
3	CHAIR STETKAR: But does that mean I
4	was trying to understand that in combination with
5	what's called in the SER it's called enhancement 7.
6	It's probably not numbered that way in your program.
7	MR. MILLER: You're referring to the
8	draining, periodically draining water and sediment?
9	Yes, that's another
10	CHAIR STETKAR: Yes. It says "from the
11	bottom of the tank."
12	MR. MILLER: Right. That's another
13	requirement for the fuel oil program.
14	CHAIR STETKAR: It's a requirement?
15	MR. MILLER: Right.
16	CHAIR STETKAR: But can you physically do
17	that from this tank?
18	MR. MILLER: Yes. Yes, there's drains.
19	Those will be done from the drains.
20	CHAIR STETKAR: Why can't you sample from
21	that drain then to see whether there's for the
22	status of the oil in the bottom of the
23	MR. MILLER: Well, I believe they are when
24	they in some of the tanks at least, they do provide
25	a sampling. And they do a visual for the presence of
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	20
1	water under draining water and sediment if there is
2	any water and sediment.
3	MR. GALLAGHER: I think the question is
4	CHAIR STETKAR: The question is if you can
5	drain things from the bottom of the tank, why did you
6	have to take the exception that you couldn't sample
7	the oil at the bottom of the tank?
8	MR. MILLER: Well, it would be an
9	exception to take a sample from the bottom since the
10	requirement is a multilevel sample. A bottom sample
11	wouldn't be considered multilevel.
12	CHAIR STETKAR: Oh, I understand. The
13	exception is multilevel and not
14	MR. MILLER: Right. Right. Not yes.
15	CHAIR STETKAR: Understand. Thank you.
16	Thank you.
17	MEMBER BONACA: I have a question, too,
18	regarding tanks. There's problem on one time
19	inspections as inspections of the water chemistry,
20	fuel oil chemistry, lube oil chemistry, air, gas
21	whether the environment and here the concern one of
22	the concern is loss of material. And, you know, one
23	time exception typically has to do with a situation
24	where you do not except to have a phenomenon so you do
25	once to verify the case. But reading the operating
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1	experience for these tanks you had a number of
2	examples of loss of material. Could you expand on
3	that? I mean why would you have just one time
4	inspection rather than a program?
5	MR. QUEEN: The loss of material on tanks.
6	MEMBER BONACA: Fuel oil.
7	MR. QUEEN: Yes. And, Mark, why don't
8	you
9	MEMBER BONACA: Fuel oil, lube oil; it's
10	only one time inspections you have under B.2.1.1.8.
11	MR. GALLAGHER: Right. So the question is
12	why is the one time inspection sufficient?
13	MEMBER BONACA: Given that you had other
14	history of some leaks here or there, why would you
15	consider one time inspection rather than having a
16	program to periodically inspect for loss of material?
17	MR. MILLER: Well, the reason there's a
18	one time inspection program is it's basically to
19	validate your chemistry programs and its specifically
20	targeted for stagnant or low flow areas where there's
21	no replenishment so you could maybe not have an
22	effective chemistry program in those spots. So that's
23	what the one time inspection program does, it looks at
24	in the case of fuel oil it'll look at fuel oil
25	piping and it'll find drain lines and vent lines and

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22 1 things where chemistry will not be effective, or may potentially not be effective in managing the aging 2 3 effects. 4 MEMBER BONACA: But you don't expect to 5 find a problem? Right. Right. 6 MR. MILLER: You know, 7 whereas the issues with the tanks are contaminates and 8 things like that tend to settle in the fuel oil tanks 9 and the fuel oil program is intended to prevent the accumulation of those kind of things and to verify by 10 11 doing tank sampling and inspections that it's not occurring within the tanks itself. And then that's 12 13 applied to the piping with verification to the one time inspection program. 14 15 MEMBER BONACA: Okay. So it really is not 16 to the tanks itself, but the piping and the areas 17 where you do not have significant flow --18 MR. MILLER: Right. 19 MEMBER BONACA: -- to have -- which is 20 consistent with your chemistry program? Okay. 21 Thank you. 22 CHAIR STETKAR: As long as we have you 23 here, what tank is FOT-1? MR. MILLER: Geez. 24 25 MR. QUEEN: This is our main fuel oil tank **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

	23
1	for
2	MR. MILLER: Is that the 50,000 gallon?
3	MR. QUEEN: 50,000 gallon tank.
4	CHAIR STETKAR: That is the 50,000 gallon
5	tank? That's the one
6	MR. QUEEN: Because FOT-2 FOT-1 is the
7	main tank where we deliver fuel oil.
8	MR. MILLER: That's the 30,000 gallon
9	tank?
10	MR. QUEEN: No. The 30,000 gallon tank
11	MR. MILLER: Is FOT-8, I think.
12	MR. QUEEN: The 50,000 gallon tank and,
13	David, FOT-1 is which 200,000 gallon. It's the
14	main delivery tank. It's the main delivery tank for
15	fuel oil.
16	MR. MILLER: And that's not in scope and
17	it's not managed within the program, the 200,000
18	gallon tank. The 50,000 gallon tank is.
19	CHAIR STETKAR: Sorry.
20	MR. MILLER: No, that's okay. There's a
21	whole string of tanks that all connect
22	CHAIR STETKAR: No. I mean, that was the
23	only one that was referred to by number. Everything
24	else is by gallons.
25	MR. MILLER: Right.
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24 1 CHAIR STETKAR: And Ι couldn't find 2 anything in the FSAR that kind of correlated everything. 3 4 So continue. Thank you. 5 MR. GALLAGHER: Okay. Fred, I think you still have it. 6 7 MR. POLASKI: Yes, I still have it. Slide 10. 8 9 We had one confirmatory item from the NRC The NRC requested information to 10 in the draft SER. 11 confirm that the dissolved oxygen level in the reactor 12 coolant during operation was less than 0.05 parts per million. The reason for this is the dissolved oxygen 13 levels at input for the environmentally assisted 14 15 fatique calculation. Now we have provided this 16 information to the NRC confirming that the dissolved 17 oxygen level during power operation is less than 0.050 18 And we understand that the staff is ready to ppm. 19 close this item, but they'll discuss that later today 20 during their presentation. 21 MEMBER SHACK: Now have you got a decimal 22 point in the wrong place here: 0.50 or 0.00? 23 MR. POLASKI: What in was used the calculation for why it was less than .05, in reality 24 25 the dissolved oxygen is less than .005 or even less **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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than .0 -- it's not detectable because of the design of the system with hydrogen in the system. So --

MEMBER SHACK: In your fatigue analyses you relied very heavily on the number of design cycles and you've used those as the basis and then extrapolate those out. And typically that's very But have you actually done a history conservative. review to make sure that that's a conservative way to do it?

10 POLASKI: Yes, we've reviewed the MR. In the analysis we did, we did it initially 11 history. 12 using the design numbers of cycles and actually did it 13 times one and a half to count 40 to 60 years. And for some locations multiplying by one and a half and doing 14 15 the fatigue analysis you came out less than one. Ιf 16 it didn't but we could show we were less than one at 17 the design numbers of cycles and we looked at the 18 history, we don't expect to come anywhere close to the 19 design numbers of cycles. And there was two locations 20 in considering environmental effects where we couldn't 21 stay less than one with the design number, so we used 22 a history.

The history was projected from when the plant restarted after the six year shutdown going forward and then conservatively assumed more cycles

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26 1 than that to show that we would be less than one for 2 the environmentally assisted fatigue. We only needed 3 to do that on two locations only for environmental 4 effects. 5 MR. GALLAGHER: And, Dr. Shack, was your 6 question more about the severity of the individual 7 cycles? Because we also verified that. 8 MEMBER SHACK: Yes, that was --9 MR. POLASKI: Right. MR. GALLAGHER: We verified that the --10 MEMBER SHACK: They truly were bounded? 11 12 MR. GALLAGHER: Yes, and it's something 13 that's routinely monitored, you know, in the fatigue program. So that we not only did the numbers, but the 14 15 severity. 16 MR. POLASKI: And we used all of the 17 design cycles. We did not do any stress-based 18 analysis. 19 CHAIR STETKAR: I had a question. Bill, 20 are you --21 MEMBER SHACK: Yes. 22 Okay. The analyses that CHAIR STETKAR: 23 were done to project the number of cycles for those locations they're characterized as administrative 24 25 limits right now. So they're somewhere between the **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701

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27 1 current 40 year design limit or/and the number of 2 cycles that you would project given one and a half Is that correct? I mean, that's --3 times 40. 4 MR. POLASKI: No. Where we put the 5 administrative limits on where those locations that on the original design number of cycles when we did the 6 7 environmental assisted fatigue calculation would have 8 been greater than have imposed one. We an 9 administrative limit in our -- accounting program that is a number lower than the design number of cycles. 10 So, for example, and I don't know if this 11 12 exact. For a particular cycle if the original design 13 number was 200 and we'd found out that at 200 cycles we would have exceeded one in the CUF, but at 100 14 15 cycles we would have been less than one and we only projected based on our operating history we have 60 16 cycles at the end of plant life, we would put an 17 18 administrative limit on less than a 100. Now don't go 19 looking those numbers up in the --20 CHAIR STETKAR: The numbers, no. 21 MR. POLASKI: I just used them for an 22 example. 23 I just wanted to know your CHAIR STETKAR: 24 general thought process because I was trying to work 25 through --**NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS

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1	MR. POLASKI: Yes.
2	CHAIR STETKAR: Okay.
3	MR. POLASKI: And the reason this works
4	for TMI is that operating history has been so good,
5	you know. Steve mentioned they go breaker to break
6	one so you get one transient every cycle, it works out
7	fairly well.
8	Any other questions on the confirmatory
9	item? Okay.
10	Going on to slide 11.
11	I'd like to discuss two industry issues
12	and how we handled those in the TMI license renewal
13	application.
14	Slide 12.
15	The first of these deals with the
16	calculation of environmentally-assisted fatigue. In
17	preparing the TMI license renewal application we
18	completed all of the TLAA calculations for
19	environmentally-assisted fatigue to show we were less
20	than one. And we just talked about that.
21	The other thing is the important point
22	from an industry viewpoint is we used no simplified
23	analysis methods in the calculations. We used a full
24	set of stress-based information from the current
25	licensing basis and did the complete calculations.
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The second issue deals with the scoping for station blackout recovery path. In our application we included the high voltage circuit breaks in the TMI switchyard within the scope of the station blackout equipment in the application. And this meets the NRC expectations in the interim staff guidance on station blackout scoping.

8 Slide 13. This is a single line diagram 9 of the TMI switchyard. The green depicts all of the 10 equipment that's in scope of license renewal and includes the high voltage circuit breakers. 11 The 12 circuit breakers are the boxes. For example, in the lower left hand corner GB1-02 is one of those circuit 13 breakers. So all of the ones in green are included in 14 15 scope for the recovery path.

Any questions on that?

All right. Well, I'd like to now introduce Pat Bennett who is going to discuss the topic of corrosion on the reactor building liner.

20 MR. BENNETT: Good afternoon. My name is 21 Pat Bennett and I'm the Mechanical Engineering Manager 22 at TMI.

23 My topic is the reactor building liner and 24 a corrosion issue that we first identified in the 25 1990s with our ASME Section 11 IWE program.

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30 1 We monitored this condition through the 2 IWE program and took corrective actions when we discovered corrosion by cleaning and recoating the 3 4 effected liner areas. This presentation will describe 5 how we're addressing the corrosion issue. 6 Next slide, please. 7 The issue is past borated water leakage 8 and a degraded moisture barrier that resulted in 9 corrosion behind and just above the moisture barrier. And we have fixed this. 10 The diagram to the left shows the bottom 11 12 floor of the reactor building where it nears the wall 13 The area of interest is Detail A, which you liner. can see to the right. You can see the carbon steel 14 15 liner with the moisture barrier taking up the gap to 16 the concrete floor slab. The combination of areas of 17 degraded moisture barrier with episodes of borated 18 water leakage were the cause of liner coating 19 degradation and the resulting corrosion. 20 Next slide is a plan view of areas where 21 we found the corrosion. This is a plan view of the 22 lower level of the reactor building. We removed the 23 moisture barrier during last outage in 2007 360 degrees around the reactor building and inspected 24 25 above, at and below the moisture barrier. We found no

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1 corrosion below the moisture barrier. The worst 2 corrosion was behind the moisture barrier where we 3 removed it. 4 Anywhere there was corrosion we measured 5 liner wall thickness and these are the areas that you 6 see on the diagram. We evaluated the data to show that even 7 8 the thinnest area was it within design requirements? 9 And on the next slide I'll talk about specific actions we took to prevent recurrence and what we're doing 10 about the corroded area. 11 12 Next slide, please. 13 MEMBER SIEBER: What was the moisture barrier made out of? 14 MR. BENNETT: The old moisture barrier was 15 16 an RTDC liner 17 MEMBER SIEBER: Poured in? 18 MR. BENNETT: Laid in or poured in, yes. 19 MEMBER SIEBER: Below that's cork? 20 MR. BENNETT: The cork was a construction 21 aid when we had the liner laid and we poured the 22 concrete floor, that was there, yes. 23 MEMBER SIEBER: Water can go through that 24 pretty easily? 25 MR. BENNETT: Yes. It would run down if it **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

	32
1	were poured.
2	MEMBER SIEBER: Do you think it's unusual
3	for the water to get through the moisture barrier
4	which is supposed to be impervious to water and not go
5	through the cork?
6	MR. BENNETT: No. What we found when we
7	did the inspection when we pulled it out was that the
8	moisture barrier hadn't fully separated, but had
9	provided a gap where it had come apart from the wall.
10	And the worst areas of corrosion was where we had
11	moisture laying in that gap. And so again
12	MEMBER SIEBER: So the barrier wasn't
13	really broken all the way down?
14	MR. BENNETT: That's correct. And when we
15	pulled it all out, we removed it all, we inspected
16	down below that moisture barrier four to eight inches
17	down in the moisture barrier gap.
18	MEMBER SIEBER: Okay.
19	MR. BENNETT: And there was no corrosion
20	in that area.
21	MEMBER SIEBER: Okay. And so you recoated
22	the liner at that point?
23	MR. BENNETT: We recoated the liner.
24	MEMBER SIEBER: After you measured?
25	MR. BENNETT: That's correct. Recoated
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33 1 the liner and we also put in a brand new moisture 2 barrier with an improved moisture barrier. MEMBER SIEBER: 3 Okay. That's also a 4 poured? 5 MR. BENNETT: It's applied in. I don't know if you could say it's poured. 6 7 MEMBER SIEBER: Like a troweling? Yes, it's troweled in, I 8 MR. BENNETT: 9 understand. 10 MEMBER SIEBER: Okay. 11 MR. BENNETT: Next slide. Thank you. 12 So in summary we identified corrosion in 13 the 1990s and later on and monitored and inspected the liner in accordance with our IWE program. 14 The cause of the reactor building liner 15 corrosion was borated water leakage and a degraded 16 moisture barrier. And we fixed this. 17 18 Specifically the mitigation steps that we 19 took are: We corrected leakage and established the 20 21 boric acid corrosion control program; 22 We inspected the entire moisture barrier liner perimeter in 2007; 23 We measured the wall thickness of 24 the 25 corroded liner areas in 2007 and ensured that the **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

	34
1	existing liner meets design requirements;
2	We removed the old moisture barrier;
3	cleaned, recoated the liner and installed the new
4	improved moisture barrier in 2007, and;
5	We will inspect 100 percent of the
6	moisture barrier every refueling outage starting in
7	2009.
8	Our liner repair plan is to weld repair
9	any thinned area to establish all areas back to normal
10	thickness prior to the period of extended operations.
11	And that is scheduled in the fall of 2009 along with
12	our plant integrated leak rate test.
13	MEMBER SIEBER: And how many feet of
14	container or liner wall would that lineal feet would
15	that be?
16	MR. BENNETT: Yes. What we found was we
17	found 36 areas of corrosion when we went around the
18	wall. The area was approximately 13 percent of the
19	total perimeter
20	MEMBER SIEBER: Which is?
21	MR. GALLAGHER: I think it's about 53
22	feet.
23	MR. BENNETT: About 53 feet of total area.
24	MEMBER SIEBER: Okay.
25	MR. GALLAGHER: And it's spread out,
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	35
1	spotted over areas.
2	MR. BENNETT: And again right.
3	MR. GALLAGHER: Not continuous.
4	MR. BENNETT: Right.
5	MEMBER SIEBER: Okay. So you have that
6	all marked?
7	MR. BENNETT: It's all marked.
8	MEMBER SIEBER: So go in and dig out and
9	do the weld repair?
10	MR. BENNETT: That's correct. And it's
11	scheduled for this upcoming outage.
12	MEMBER SIEBER: Okay. How are you going
13	to do the repair? Well, it's pretty close to the
14	surface of the concrete, I take it, within a half an
15	inch? That's so you can get welding rods and proper
16	equipment in there.
17	MR. BENNETT: That's correct. Well in
18	accordance with code.
19	MR. BARTON: Do steam generators fit
20	through the existing opening or do you have to do
21	anything with the opening?
22	MR. BENNETT: We're going to be cutting a
23	hole in the reactor building during the outage to get
24	the steam generators through.
25	MR. BARTON: So that'll be more welding on
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	36
1	the liner?
2	MR. BENNETT: That's correct.
3	MR. BARTON: Okay.
4	MR. BENNETT: Yes, more opportunities.
5	MR. GALLAGHER: And that's why we want to
6	do that this outage because of the steam generator job
7	and we're going to do the ingrade and egrade test,
8	which is the post-installation test. And we'll take
9	care of all this at the same time.
10	MEMBER SIEBER: When you do the weld
11	repair of the liner, what kinds of action process will
12	you do to assure that the weld has been satisfactorily
13	laid in and that you've restored the thickness you
14	want, I guess integrity? You're going to do you'll
15	have to do a containment leak test, pressurized
16	containment leak test after cutting a hole in the
17	liner anyway?
18	MR. BENNETT: That's correct. And this
19	lines with IRLT very well. We've got to schedule
20	IRLT. We've got to do that for the steam generator
21	job, and that lines up with that.
22	MR. GALLAGHER: To answer Mr. Sieber's
23	question about
24	MEMBER SIEBER: About how do you know
25	MR. GALLAGHER: Do you want Gene to answer
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	37
1	that question?
2	MR. BENNETT: Yes. Gene Navratil is our
3	ISI engineer.
4	MR. NAVRATIL: Gene Navratil, Exelon.
5	Our plans are to perform the welding with
6	shielded metal arc welding. And after that we will
7	perform a magnetic particle examination and UT
8	examination to verify that we have the
9	MEMBER SIEBER: So you have to prepare the
10	surface where the welding has been done?
11	MR. NAVRATIL: That's correct. We will
12	have to get rid of the rough edges.
13	MEMBER SIEBER: Well, yes, beads and
14	whatever.
15	MR. NAVRATIL: Correct. So, yes. The
16	process will be to remove the moisture barrier, any
17	paint, clean up the surface for welding, perform NDE,
18	do welding and then perform more NDE and verify
19	restored thickness.
20	MEMBER SIEBER: Now the NDE that you do
21	before the welding, what type will that be? You're
22	not going to have a prepared surface, so UT probably
23	is not applicable there. What are going to do for
24	that one?
25	MR. NAVRATIL: If I understand the
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38 1 question correctly, after we do the cleaning of the 2 surface --MEMBER SIEBER: And before the welding? 3 4 MR. NAVRATIL: Before the welding we would 5 perform a magnetic particle examination to assure 6 we've got no flaws. 7 MEMBER SIEBER: So you're looking for 8 cracks? 9 MR. NAVRATIL: That's correct. 10 MEMBER SIEBER: Thank you. 11 MEMBER ABDEL-KHALIK: How is the liner 12 attached to the concrete? 13 BENNETT: Yes. There's metal MR. embedments that come out from the concrete and the 14 15 liner is attached to the concrete through that. 16 MEMBER SIEBER: Right. 17 MR. OUEEN: The liner was built first and 18 then the concrete was poured behind the liner. 19 MR. BENNETT: Was poured, right. 20 MR. QUEEN: And as it was, the embedments 21 were surrounded by the concrete and then encased in 22 the concrete. 23 MEMBER SIEBER: They used a movable form to support containment? 24 25 Yes, right. MR. QUEEN: You build an **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

1 annular space essentially between the liner and the 2 concrete, poured the concrete in lifts between there. 3 MEMBER SIEBER: Built mostly with rebar? 4 MR. QUEEN: That's correct. 5 MEMBER SIEBER: Okay. 6 MEMBER ABDEL-KHALIK: Is that annular gap 7 between the liner and the concrete accessible for 8 inspection? 9 MR. QUEEN: No, there is no gap. There was an annular gap built and then it was filled with 10 concrete. That's how the frame was --11 12 MR. BENNETT: Well, if you go back to the 13 slide, Chris. That's pretty much it showed -- I guess what you see you'll see the concrete. I'll point to 14 15 it here. That's pretty much --MEMBER SIEBER: You got to take the bore 16 17 to inspect it. 18 MR. BENNETT: Right. That's correct. 19 MEMBER ABDEL-KHALIK: But there was no buckling in that liner anywhere that would form a gap 20 21 between the liner and the concrete. 22 MR. BENNETT: That is correct. 23 MEMBER SIEBER: It is not subatmospheric? MR. BENNETT: That's correct. 24 25 MEMBER SIEBER: Every time you do an LRT **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

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1	you push the liner back out
2	MR. BENNETT: That's correct.
3	MEMBER SIEBER: and there's no force to
4	pull it in.
5	MR. BENNETT: Any other questions?
6	Thank you.
7	MR. QUEEN: And next I'm going to talk
8	about our issue on medium voltage cables and our
9	underground vaults that contain those cables.
10	We have PMI of 8 total cable vaults that
11	are in scope. The cables in those vaults supply power
12	to our screen house, normally are energized to provide
13	power to our river water pumps as well as our circ
14	water pumphouse. So there were two sets of cables
15	through the 8 vaults.
16	Although we've had no failures of our
17	medium voltage cables we do inspect those cable vaults
18	periodically and have found some of them full of water
19	and have had to drain them.
20	The next couple of slides I'm going to
21	describe what the vaults look like, how they're
22	constructed, how we believe the water got in there and
23	what our plans are to prevent water from getting in
24	there in the future and to keep the cables dry going
25	forward.
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	41
1	Go to the next slide, Chris.
2	MEMBER SIEBER: Let me back up to the
3	liner just a moment.
4	MR. QUEEN: Sure.
5	MEMBER SIEBER: You had boric acid on the
6	containment floor and other areas where boric acid,
7	I'm sure I mean, it had to start from someplace.
8	What other elements of the structure have been
9	effected by boric acid leakage that on its way from
10	wherever it leaked from down to the containment floor
11	into the liner? Have you done an inspection to try to
12	figure out where the problems were and what's been
13	affected by it?
14	MR. BENNETT: Yes. This is Pat Bennett
15	responding.
16	Yes, we have. The boric acid control
17	program is in place to do just that. So anytime we
18	see borated water in the building, even a drop now, we
19	identify where it came from. We look for the path
20	where it came from. And then we address it in the
21	Corrective Action Program.
22	MEMBER SIEBER: Yes. My question is though
23	from the boron that you found that caused the
24	corrosion of the liner where did it come from?
25	MR. BENNETT: Oh. Okay. Yes. To answer
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	42
1	your question it came majorly from one episode of
2	valve leakage that has been repaired and also from a
3	seal plate leakage in the fuel transfer area that has
4	also been repaired and welded. And so it does
5	there's no opportunity for leakage.
6	MEMBER SIEBER: What valve was it that
7	leaked, do you know?
8	MR. BENNETT: It was a chem-add valve, I
9	believe. It is a
10	MEMBER SIEBER: Small bore?
11	MR. BENNETT: It was a small valve.
12	MEMBER SIEBER: Okay.
13	MR. QUEEN: Sampling. Chem sampling valve
14	that got cycled opened and closed each day to take
15	chem samples.
16	MR. BENNETT: Right.
17	MR. QUEEN: Small valve, one inch.
18	MEMBER SIEBER: Standard packing?
19	MR. QUEEN: Standard packing, yes.
20	MEMBER SIEBER: Did the packing leak?
21	MR. QUEEN: It was a packing leak and the
22	valve actually is located a floor above the location
23	where the worst corrosion damage was. And it did run
24	down along the floor, down the wall to the location.
25	And the whole area was inspected and cleaned.
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	43
1	MEMBER SIEBER: Now if the plant is
2	operating and you develop a leak like that one again,
3	how will you know that it's leaking or will it leak
4	until the end of the cycle and somebody goes in and
5	there's all this boric acid all over the place?
6	MR. BENNETT: Well, certain leaks
7	well, you know well we understand if we have leakage
8	with leak rate
9	MEMBER SIEBER: They can be pretty small.
10	MR. BENNETT: Right. Exactly.
11	MEMBER SIEBER: And once it's pretty
12	small, it's hard to calculate.
13	MR. BENNETT: We have periodic inspections
14	inside the reactor building and we've identified that.
15	MR. QUEEN: Right. We go in the reactor
16	building monthly. And these areas are all accessible.
17	MEMBER SIEBER: In containment?
18	MR. QUEEN: In containment. These areas
19	are accessible. You can see the liner.
20	MEMBER SIEBER: Are they on the outside of
21	the shield wall?
22	MR. QUEEN: It is.
23	MEMBER SIEBER: Okay.
24	MR. QUEEN: And also our leak rate
25	calculations would see the size of leak we had and
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	44
1	would flag us to go do additional inspections.
2	MEMBER SIEBER: Yes.
3	MR. BENNETT: One additional thing that
4	we've done with the installation of the new moisture
5	barrier is the old moisture barrier is laid flat on
6	the floor.
7	MEMBER SIEBER: Flat?
8	MR. BENNETT: The new one is tapered.
9	Starts up on the wall and curves down onto the floor.
10	So it's
11	MEMBER SIEBER: The floor is concrete with
12	protective coating on top?
13	MR. BENNETT: That is correct.
14	MEMBER SIEBER: Right.
15	MR. BENNETT: That's correct.
16	MEMBER SIEBER: Okay. And what kinds of
17	supports are on that that floor is flat, right?
18	MR. BENNETT: That's correct. It does tend
19	to go towards drains, floor drains.
20	MEMBER SIEBER: Right.
21	MR. BENNETT: Slip to floor drains.
22	MEMBER SIEBER: So if you have leak, what
23	kind of supports would the leak contact and do you
24	have a program to look at those supports?
25	MR. BENNETT: We have a program do
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45 1 inspections. So those inspections, those visual 2 inspections would include anything in the path; supports, cable trays, anything. 3 4 MEMBER SIEBER: And how often do you do 5 Every refueling? that? MR. BENNETT: The inspections, what did we 6 7 say, was --8 MR. QUEEN: Inspections are performed each 9 refueling outage for the entire containment building. Our boric acid corrosion control program requires 10 that anytime you find a leak of any size that you 11 12 inspect all the targets of the leak and you seek out 13 and find those targets and inspect them and determine where the impact is. 14 So during our monthly inspections and 15 16 walk-throughs of the reactor building if we were to 17 find a leak, and these leaks would all be observable 18 because they're outside the D ring or the shielded 19 area, we would then -- it would kick the boric acid 20 corrosion program into gear and we would then be 21 required to look for targets and then clean the areas 22 to ensure corrosion is stopped. 23 MEMBER SIEBER: Thank you 24 MR. QUEEN: Okay. This is Steve Queen, 25 Operators Director. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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We had started discussing the medium voltage cable issue. I completed the first slide where we talked about the number of cable vaults we have. We have eight vaults. And we had found that, although we have had no cable failures, we have found cases where we've had vaults full of water. And in the next two slides I'm going to describe how the vaults look and what we're doing to prevent water in the future.

10 CHAIR STETKAR: Before we flip to the next 11 slide, Steve, the first bullet on this one says that 12 it's repeated occurrence of rainwater accumulation. 13 You're confident that it's rainwater, it's not bound 14 water, not leakage from other sources?

15 MR. OUEEN: Well we're reasonably 16 confident that it's rainwater. If there's a component 17 of groundwater to it, we have not seen that. But our 18 inspections going forward should identify that. I'11 19 describe to you why that is on the next slide, if you 20 can flip to the next slide.

21CHAIR STETKAR: But you feel it's episodic22driven rather than --

23 MR. QUEEN: Yes. This picture here shows 24 a cross section of our vaults, of the typical cable 25 vault. And I'll describe how the water gets in there

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1	and I think that'll answer your question.
2	These vaults are the top of the vault
3	is flush with the ground and the vaults are eight to
4	15 feet deep depending on the type of vault and the
5	size of the vault.
6	With respect to groundwater, the water
7	table is 5 to 15 feet below the bottom of the vault.
8	So the bottom of the vault would be where you see the
9	French drain area at the bottom in this picture; 5 to
10	15 feet below that is the groundwater level. So there
11	would typically be no groundwater to intrude in that
12	area. But what's happened over the years is in the
13	manhole area at the top we've had the grading has
14	changed over the years. People really weren't we
15	weren't thinking about well where does this water go,
16	what's the impact of that when the grading is changed
17	as well as the gasketing material in the manhole had
18	not been maintained. So that resulted in water coming
19	in through the manhole.
20	That in combination with on the bottom of
0.1	

the vault area you'll notice a two inch pipe system 21 which actually drains to a French drain. 22 Those drains 23 we found when we found these vaults full of water, we 24 started inspection put together an program, а 25 troubleshooting program. Went to inspect the vaults

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48 1 and found that these French drains were full of silt 2 and debris. Had not been inspected, there was no inspection program for the drains. 3 So as a result of that we have created an 4 5 inspection program and a repair plan to go fix the drains so that the vaults will drain. 6 And then secondly, to fix the manhole covers and the grading so 7 that the water doesn't intrude into the vault. 8 9 MEMBER RYAN: Steve, one little question that will clarify for me. Where is the bottom of the 10 vault relative to the water elevation of the river? 11 12 MR. QUEEN: The river typically is around 13 377, or 277 elevation. The bottom of the vault would be around 295, on average. 14 15 MEMBER RYAN: Oh, so you have a pretty 16 good gradient from the bottom of the vault --17 MR. OUEEN: Yes. 18 MEMBER RYAN: -- to the river? 19 MR. QUEEN: That's correct. The bottom of the vault is up here and the river is down here. 20 21 MEMBER RYAN: Okay. 22 MR. GALLAGHER: The river water level is 23 277, as Steve said. MR. QUEEN: 24 277. 25 MR. GALLAGHER: And then the water table **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701

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1	level is typically 281.
2	MEMBER RYAN: Okay.
3	MR. GALLAGHER: And then like he said, 5
4	to 15 feet above that are the bottom of the vaults.
5	MEMBER RYAN: And I guess those are
6	probably mean water level and mean table?
7	MR. QUEEN: Right. The island is under
8	worst case flood conditions that we've had in many,
9	many years the water level has gotten up to 299/300
10	elevation. That's really, really high. That's very
11	atypical.
12	MEMBER RYAN: I mean, that would be an
13	attention getting event
14	MR. QUEEN: That would be.
15	MEMBER RYAN: for lots of reasons other
16	than the manholes. But that's pretty convincing
17	evidence that you really are dealing with the rain
18	coming down rather than anything else coming in or up?
19	MR. QUEEN: Right. And the water table's
20	well understood at TMI. We have because of the
21	focus on tritium now in the industry we have a
22	tremendous number of sampling wells drilled. And we
23	understand the water table. We also understand the
24	flow of groundwater at the island very well.
25	So probably the biggest indicator that
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1	it's not significant groundwater intrusion is the fact
2	that simply the water table is well below the bottom
3	of the vault.
4	MEMBER RYAN: One thing I might add for
5	the rest of the Committee, the Subcommittee's benefit
6	is I did visit TMI was with the ACNW. And we did have
7	a presentation from the geohydrologic consultant you
8	had doing the groundwater monitoring for tritium. And
9	I'd concur, you've got a very good team there and a
10	good geohydrologic model of your site.
11	MR. BENNETT: Is 299 Agnes?
12	MR. QUEEN: I don't know what Agnes went
13	to.
14	MR. GALLAGHER: Steve wasn't born then, so
15	
16	MR. BENNETT: Well, I'm really showing my
17	age, right. Agnes was like the 100 year flood.
18	MR. QUEEN: I think Agnes actually came
19	onto the island.
20	MR. BENNETT: Yes, but the dyke wasn't
21	complete at that time, I think.
22	MR. QUEEN: And the ground level on the
23	island is 305.
24	MR. GALLAGHER: Yes. Agnes was before
25	plant operations, like '72/'73.
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1	MR. BENNETT: Yes.
2	MR. QUEEN: So, any other questions on
3	vault construction?
4	Okay. So two issues: The grading and the
5	manholes making them leak-tight. And then the second
6	issue is to make sure that the drainage system
7	functions. And that's the plan going forward.
8	On the next slide this shows in bullet
9	form essentially what I just talked through.
10	We will, our plan now starts this spring
11	and completes in the summer. And that will be to
12	install new lid gaskets, revise and improve the
13	grading around the manways, and then most importantly
14	get down in the vaults, clean out the French drain
15	systems, test the French drain systems to ensure they
16	work, we'll actually pour water into them to ensure
17	they drain. And then our inspection frequency after
18	that will be six month inspection frequency. We will
19	increase or vary that frequency depending on what we
20	find. If we find water in the vaults after we start
21	these inspections and have completed the repairs, our
22	troubleshooting plan would have us then do additional
23	troubleshooting to determine the cause and repair the
24	cause.
25	Our goal and our commitment is no
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submerged cables.

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2 MEMBER SIEBER: Okay. Now I'm sure you received Generic Letter 2007-01. The title of it is 3 "Inaccessible or Underground Power Cable Failures That 4 5 Disabled Accident Mitigation Systems or Cause Plant Transients." It's dated February 7th. 6 7 MR. QUEEN: Right. MEMBER SIEBER: Okay. This is a generic 8 9 issue with most plants. 10 MR. QUEEN: Right. 11 MEMBER SIEBER: And so it's not really a 12 license renewal issue, it's an immediate issue. And I 13 presume that you have responded to the Generic Letter? MR. QUEEN: Yes, we have. We have --14 15 MEMBER SIEBER: Give me an outline of your 16 response. 17 MR. QUEEN: Would you like to do that, 18 Deb? 19 MS. SPAMER: Deb Spamer, Exelon Nuclear. 20 The Exelon response to the Generic Letter 21 identified a cable monitoring program that has a two 22 phased approach. The first approach is to screen for 23 failures. And then based on the types of failures you found, if you found any, to incorporate a testing 24 25 program of the cables. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS

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53 At TMI since there's been no failures, 1 2 we're still in the screening phase of that 3 implementation program. But we are doing megger 4 testing of the cables. 5 MEMBER SIEBER: So right now you don't have a commitment to do cable testing? 6 7 MS. SPAMER: That's correct. 8 MR. GALLAGHER: Part of license renewal, 9 Mr. Sieber, we're adding that to do commit to do cable 10 testing --11 MS. SPAMER: That's correct. 12 MR. GALLAGHER: -- and every ten years. 13 MEMBER SIEBER: Could the staff address that when they return? 14 15 CHAIR STETKAR: Just out of curiosity, do you have a regular inspection frequency for these 16 17 manholes and vaults now? And I'm assuming you do, and 18 what is it? 19 MR. QUEEN: Yes, we do. We inspect them 20 every six months. 21 CHAIR STETKAR: Six months? Okay. 22 MR. QUEEN: And when we do, as I said, we 23 found them full of water at times and that's what kicked off our troubleshooting to go find the issues 24 25 we did and resolve them. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

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1	CHAIR STETKAR: But it's regular
2	frequency, it isn't
3	MR. QUEEN: It's a regular frequency
4	inspection. And when we look, we'll pump the vaults
5	down. And when we pumped them down, the water level
6	came back; not immediately but over time it would come
7	back. When you'd inspect the next time, the water was
8	back. It didn't fill itself back up, but it came back
9	over time.
10	CHAIR STETKAR: I mean, you don't have a
11	program that says after, you know, two inches of
12	rainfall you immediately go out and look at it.
13	MR. QUEEN: No, we do not. We do not.
14	MEMBER BONACA: Did you find that six
15	months is adequate?
16	MR. QUEEN: No, not with the drain system
17	fouled and the manways leaking it is not adequate. So
18	that's why this spring we started the program to fix
19	the drainage system as well as repair the manway so
20	that the water does not get into the vault.
21	If we do inspect these vaults and find
22	water in the future after we've taken these mitigating
23	steps, then we will be taking additional mitigating
24	steps to prevent the cables from being submerged. So
25	it's not just here's what we're going to do and here's
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the inspections we're doing. It's we will stop this from happening.

MEMBER BROWN: Your viewgraph states that you will adjust the frequency based on inspection results. And that's a little bit -- is it will it just get more frequent or would you move it from six months to a year or something like that? You just answered counter to that, you said no it's six months, fixed frequency come hell or high water.

10 MR. OUEEN: Yes, we will adjust the frequency based on what we find. If we find that the 11 12 vaults are continuing to fill with water, we'll 13 frequency as increase the well as change our mitigation strategies. If we find the vaults remain 14 15 dry after we've mitigated them, then we would lengthen 16 the frequency.

17 MEMBER BROWN: Okay. So you'll go both 18 ways?

MR. QUEEN: Right, we'll go both ways.

20 MEMBER BROWN: I think that's a little bit 21 counter to it's always six months. If you've got a 22 baseline of six months, then you'll adjust based on 23 results.

MR. QUEEN: That's correct.

MEMBER BROWN: Either higher or lower

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56 1 frequency. Okay. 2 MR. QUEEN: That's correct. And you're already in that MEMBER BROWN: 3 4 program? You're not waiting the way I read part of 5 the -- I think it was the inspection reports? Ιt implied that it would be executed or implemented prior 6 7 to entering the period for extended operation. But in 8 fact, you're doing this now, is that correct? 9 MR. OUEEN: Yes. We already have been doing an inspection program and we're starting now in 10 11 the spring with the mitigation program. 12 MEMBER BROWN: Okay. 13 QUEEN: So the inspection program MR. continues, it just becomes a commitment now and then 14 the remediation becomes a commitment with respect to 15 16 keeping the cables substantially dry. 17 MEMBER BROWN: Okay. I see. 18 MR. BARTON: In their Appendix A in 19 commitments for license renewal, I noticed that a lot of the programs are ongoing now and the dates that 20 21 they've provided for starting them are before license 22 renewal date. And that's different than a lot of 23 plants that say they're going to implement them on the date of license renewal. This plant's already 24 25 implemented a lot of those programs. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS

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57 1 CHAIR STETKAR: Yes. Well we've heard 2 that in some of the other meetings it would be prior 3 to going into a period of extended operation. But for 4 the next five years it'll be where they are, so that's 5 why I asked the question. 6 MR. QUEEN: Yes. 7 And the final bullet on here was the 8 testing bullet we referred to, which is we will 9 perform cable testing in accordance with the industry state-of-the-art methods, and then we'll follow those 10 methods. And as they change over the years, we will 11 12 revise our cable testing program to stay up with the 13 industry. CHAIR STETKAR: And I think I heard now 14 15 that the type of testing that you do on the cables is 16 just megger testing, is that correct? 17 MR. Megger testing, that's OUEEN: 18 correct. 19 Any other questions on medium voltage 20 cables? 21 MR. GALLAGHER: Okay. With that, we'll 22 get into the next topic with Fred Polaski. 23 MR. POLASKI: Thanks, Mike. Fred Polaski. We will talk about a topic of Boral and spent fuel 24 25 storage racks. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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58 1 What I'd like to do is describe the 2 phenomena that's of concern and interest right now. TMI experience and then provide 3 Discuss the our 4 analysis of the issue. 5 Slide 23. involves the formation 6 The issue of 7 blisters on the Boral neutron absorber material and 8 the potential for the blister to affect the 9 assumptions used in the criticality analysis for the 10 fuel storage racks. 11 The TMI fuel pool -- this is slide 24 --12 there two types of high density fuel storage racks. 13 The Region 1 racks have a water gap between the cells. 14 And this water gap thermalizes neutrons and increases the effectiveness 15 of the Boral absorber panels. 16 Region 1 racks are used for new fuel prior to the fuel 17 being inserted into the core and for temporary storage 18 of once burned fuel when it's removed during outage, 19 and for that fuel that has not yet met the burnup requirements to place it in the Region 2 racks. 20 21 The Region 2 racks do not have a water gap 22 and they're not affected by this issue. But they're 23 only used for discharged fuel that meets particular specific burnup requirements. Typically if its been 24 25 in the reactor for two or three cycles. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS

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1	There's about 1500 fuel storage locations
2	at TMI. About 13 percent of those are Region 1 type
3	racks. And currently, because we're between outages,
4	those racks are empty.
5	Slide 25 shows a closer picture of the
6	Region 1 racks. The way they are built, there are two
7	plates of Boral absorber material between each fuel
8	cell. The other way to describe it is there's a plate
9	of the Boral on all four sides of each cell. And the
10	plates are separated by a water gap that's sometimes
11	called a flux trap.
12	Each plate of the Boral material consists
13	of a core of aluminum and boron carbide powder with a
14	cell of aluminum cladding on each side.
15	These plates only .081 inches thick. So
16	they're very thin plates on each side.
17	On 26, these Boral plates are placed in a
18	pocket of stainless steel that forms the cell box wall
19	and then there's a sheathing area on the outside of it
20	for physical protection. And the sheathing area is
21	water filled because its vented by design.
22	I'll just point out, this drawing is not
23	to scale. This is just a picture to show you what the
24	issue is. And it's not really based on any specific
25	data from particular blisters, but just to demonstrate
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the issue.

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The blisters are created if the aluminum corrodes, and corroding the aluminum results in aluminum oxide and hydrogen gas which would be trapped inside the cladding.

If the blister is such that it doesn't deform the stainless steel pocket or the sheathing, then the water gap between the two cells is unchanged and there's no affect on the neutron thermalization.

The water chemistry program for the fuel 10 11 pool at TMI maintains boron concentration of the fuel 12 pool above 2500 ppm. And at this concentration there 13 will not be any corrosion or general corrosion of the Any corrosion that would occur would be 14 aluminum. localized and it would occur in locations of surface 15 16 imperfections where there were any contaminates from 17 the manufacturing process. So it would be very 18 localized and not general corrosion.

19MR. BARTON:Well, these racks -- I'm20sorry.

21 MEMBER SIEBER: Let me ask a question 22 about that. You have boron carbide encapsulated 23 between plates.

MR. POLASKI: Yes, sir.

MEMBER SIEBER: And the creation of the

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61 1 blister is the plate is leaking somehow and you're 2 getting water behind that. Does the boron carbide ever 3 settle down inside the plate so that you end up with a 4 gap where there is no --5 MR. POLASKI: The way they are formed is 6 that they are formed as one entity. So it's one 7 compressed sandwich, if you will. 8 MEMBER SIEBER: Right. 9 POLASKI: In a big sheet and then MR. they're cut. So around the edges the boron carbide is 10 11 exposed to water. And that's how the water can work 12 its way through the carbide to get in between the two 13 aluminum plates. MEMBER SIEBER: You're not aware of any 14 phenomenon where the boron carbide would be moved or 15 16 displaced, or anything like that? 17 MR. POLASKI: No. No. 18 MEMBER SIEBER: Okay. 19 MR. BARTON: Are the racks you're showing here the same as in the Unit 2 fuel pool, or is this 20 21 just Unit 1 racks? MR. POLASKI: This is just Unit 1 racks. 22 23 MR. BARTON: But what are the racks -you're going to use Unit 2 fuel racks sometime, right, 24 25 for storage or whatever? No? Never going to use it? **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701

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1	MR. QUEEN: No. We've reracked our pool
2	in Unit 1 so that
3	MR. BARTON: Okay. So you don't have to
4	use the racks in Unit 2? There aren't any racks in
5	Unit 2 anymore, are there?
6	MR. QUEEN: No, Unit 2
7	MR. BARTON: No, that's right. Forget it.
8	Forget it.
9	MR. POLASKI: Any other questions on that?
10	Okay.
11	MR. BARTON: Forgot about that.
12	MR. POLASKI: All right. On slide 27 this
13	depicts what could occur if the blisters are large
14	enough and deforms a stainless steel pocket. The
15	water gap dimension would then be reduced and this
16	would affect the thermalization of neutrons.
17	Like I said before, the blister is caused
18	by water intrusion into the boral plate. And what we
19	expect is that the blister would remain full of water
20	because the water is what causes the corrosion. So if
21	the blister is full of water, then there's really no
22	reduction in the amount of water there to attenuate
23	the neutrons. So the concern would only be if the
24	blister would be full of gas.
25	So when we do any analysis looking at this
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we assume that the blister is dry, no water in it, for conservative assumptions in looking at the impact of this.

If we go on to slide 28, the experience at TMI. TMI installed high density Boral fuel racks in 1992. The surveillance coupons were installed at that time, and they are representative of Boral in the racks.

9 During the first five cycles the coupons 10 were removed during every outage so that they were 11 located and surrounded by newly offloaded fuel. And 12 this was done to provide accelerated exposure to 13 neutrons.

The analysis of the Boral coupons were 14 performed in 1995, '97, '99, 2001 and 2008. 15 No 16 blistering was found during '95, '99 and '01. The 17 largest blister that was found was in 2008. There was 18 one blister found that was one inch in diameter and 19 measured .058 inches of thickness or height. And it determined to be water filled when 20 it was was 21 inspected.

The other thing is that when they did these examinations when they removed the coupon from the coupon rack, the Boral coupons are enclosed in a stainless steel sheath similar to what's on the racks.

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And those stainless steel sheaths were examined as part of the work and no issues were found with those. So there's no detected expansion of the stainless steel sheathing.

The coupons were tested and they showed no loss of boron in the Boral, no reduction in neutron absorption capacity in any of the coupons. And they did that using neutron attenuation tests.

9 And the results of this is consistent with 10 findings that EPRI has found in the study they've done 11 of this issue at several locations where there have 12 been blistering in these Boral racks.

MEMBER BROWN: Why is the stainless steel prototypical of the actual aluminum cladded?

MR. POLASKI: Well, the stainless steel is typical of the configuration in the rack where the Boral coupon, which consists of the Boral and the two aluminum plates is in between the stainless steel sheathing and the --

MEMBER BROWN: All right. All right.

21 MR. POLASKI: So the coupon is the 22 configuration -- the only difference between really 23 the coupon is it's only like $7\frac{1}{2}$ inches long where the Boral in the racks is 136 inches long. But they're 24 25 made out of the same material, same process, just the

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1	coupons are just smaller.
2	MEMBER BROWN: Got it.
3	MR. POLASKI: Okay. On slide 29, just to
4	summarize where we are for TMI.
5	We have observed blisters. There have
6	only been a very small number. You know, the largest
7	one was one inch in diameter.
8	The effect of this blistering is bounded
9	by uncertainties in the analysis. They're performed
10	${\tt K}_{\tt eff}$ considering or the existing margins that are
11	required for that.
12	MEMBER ABDEL-KHALIK: How are those
13	criticality calculations performed?
14	MR. POLASKI: I'm going to ask Mr. Stu
15	Getz to answer that question.
16	MR. GETZ: Stu Getz, Exelon.
17	The criticality evaluation, we did an
18	evaluation based on the original evaluation that was
19	done for the licensing report for when these racks
20	were first installed. And what we determined from
21	that is we used a manufacturing tolerance based on the
22	cell. And that created an effect, simulated the fact
23	that we would have a full sized blister, full width
24	and full length over the entire size of the Boral
25	panels on each Boral panel in the rack. And it
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1 simulates it being non-water filled because it 2 displaces the water in the flux trap. And that effect when added as a penalty to 3 4 the neutron multiplication factor that was obtained 5 for the rack design gave us an increase because of the 6 reduction in flux trap. 7 MEMBER ABDEL-KHALIK: So this didn't 8 involve when you're doing a criticality calculation? 9 MR. GETZ: No, it did not. 10 MEMBER ABDEL-KHALIK: You just went back 11 to--12 MR. GETZ: It did not. This was an 13 evaluation based on this grossly bounding full sized blister, 100 percent of every Boral panel. And we 14 15 ended up with a K_{eff} effect that was well within the existing margin. 16 17 MR. POLASKI: And the last thing is that at TMI our Boral coupon surveillance program is going 18 19 continue throughout the period of extended to 20 operation. 21 And slide 30 to discuss aging management program with respect to the fuel storage racks and the 22 23 Boral. 24 The first point, TMI water chemistry 25 manages loss of material program due to general **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

corrosion of the aluminum cladding of the Boral.

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And second, we will continue our Boral coupon surveillance program to continue throughout the period of extended operations. And we will perform evaluations to demonstrate that any effect on neutron multiplication factor is due to a postulated reduction water gap is within our design requirements. So we're going to continue the program we've been doing up until now. And any issues we find will be evaluated versus the design of the racks.

Any questions on the Boral and fuel racks? CHAIR STETKAR: Yes. The discussion you've been having it relates strictly to the Region 1 rack configuration where indeed you do have the--

MEMBER SIEBER: The flux trap.

MR. POLASKI: Yes. The flux trap.

CHAIR STETKAR: What additional concerns are there? I'm assuming -- is the design of the Boral sheaths and the plates different in Region 2 or is exactly the same? And if it's the same, what other concerns are there in the Region 2 where --

MR. POLASKI: I'm going to let Stu--

23 CHAIR STETKAR: -- make it more mechanical 24 interference, for example?

MR. POLASKI: Yes.

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68 1 MR. GETZ: The design of the rack and the sheathing is slightly different in Region 2. 2 3 In Region 1, as you can see, if there were 4 a blister that were to deform the sheathing, it 5 wouldn't have a mechanical interference effect on the fuel that would be inserted into the box. 6 7 In Region 2, that's a deformation of the 8 sheathing could have an affect on the amount of 9 clearance that's available. But at the TMI Region 2 racks the sheathing is a thicker of material than the 10 sheathing used on the Region 1 racks and it's more 11 12 resistent to any kind of deformation that might results from a blister. 13 The interior dimension of the box is 9 by 14 9 and the fuel assemblies are $8\frac{1}{2}$ by $8\frac{1}{2}$. So there's 15 currently about a quarter of an inch clearance all 16 around the -- it's an inserted bundle. 17 18 MEMBER ABDEL-KHALIK: How thick is the 19 water gap in --20 MR. GETZ: 1.697 inches is the analyzed 21 water gap dimension. 22 CHAIR STETKAR: Can you be more precise 23 than that? 24 MR. GETZ: Approximately. 25 MEMBER ABDEL-KHALIK: If the gap was a lot **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701

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1 thinner than that, then I'm not sure the case assuming of no water would be the most conservative. 2 If the 3 thickness of this flux trap is a lot thinner then what 4 you indicate --5 MR. GETZ: You mean if it were to be 6 reduced or, I'm not following. I'm sorry. 7 MEMBER ABDEL-KHALIK: I mean if the design 8 were such that this gap is a lot thinner than that--9 MR. GETZ: Oh, I see. 10 MEMBER ABDEL-KHALIK: -- then there are two competing effects. But in this case its thick 11 12 enough--13 MR. GETZ: Yes. MEMBER ABDEL-KHALIK: that it 14 _ _ is 15 primarily a thermalization issue? 16 MR. GETZ: That's correct. 17 MR. POLASKI: The other aspect of this, 18 too, that I think sort of puts it in perspective is 19 that all of this is done assuming no borated water. 20 Stu, am I correct? That's correct? 21 In these analyses. MR. GETZ: 22 MR. POLASKI: And with the borated -- the 23 level of boron that we maintain in the fuel pool that the K_{eff} is reduced to .75, or some number like that, 24 25 significantly less than .5. So we gain a whole lot of **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701

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margin.

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2	You know, you don't credit the boron in
3	the water for the analysis, but it is there and really
4	almost makes this a mute point. But irrespective of
5	that, we will continue the coupon surveillance program
6	and then keep examining them, make sure they're
7	working right.
8	Any other questions on that? Then that
9	completes the
10	MEMBER BROWN: I had a question.
11	CHAIR STETKAR: Are you done?
12	MR. GALLAGHER: Yes, Mr. Chairman, that
13	concludes our prepared presentation, but we're open to
14	any questions.
15	CHAIR STETKAR: And we'll probably have
16	some.
17	Charlie?
18	MEMBER BROWN: I will go ahead and go
19	ahead and go first.
20	Now under the fire protection area you all
21	had an exception to the fire protection. I guess the
22	GALL report says you're supposed to inspect those
23	every six months and you all do a Halon in 18 and CO_2
24	in 24. So after some roundabouts and after reading
25	six pages of discussion on the subject, see so I
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want you to tell me whether I understand it and really did, is that the exception was accepted, if you convolute the language, although it appears that you now do inspections from what I could read in this thing, you're now doing the exception -- you're doing on the Halon system every six months, every three to six months. And you're now checking the storage tank level pressure for the carbon dioxide weekly.

9 So why -- since you're inspecting the 10 Halon system every six months, why is that an 11 exception still? I guess I didn't understand if you're 12 really complying with the GALL periodicity.

13 MR. POLASKI: What we've committed to in application was inspections every 14 the 18 months 15 because the physical conditions of the equipment 16 indicates that there's no reason to have to commit to 17 every six months.

18 MEMBER BROWN: Okay. Well then if you go 19 back and look at your last three tests, 2006 -- 18 months apart, 12/06, 6/05 and 2/04 you had three 20 21 failures found or three problems found, whatever those 22 One was a damaged grill I think or something were. 23 like that. And then there was a fan motor failure and a fouled limit switch, which would have indicated the 24 25 wrong position. It would not have indicated a valve, I

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1	guess a fire water valve open. When it was really
2	open, it would have still indicated closed.
3	So I guess my question is when you find
4	multiple problems over that and that was just a
5	three year period, that sounds like something's not
6	working right or you're finding things every time you
7	go look, which would imply to me that you need to look
8	more frequently.
9	MR. QUEEN: Our approach
10	MR. GALLAGHER: Let's let Stu answer that
11	question. Stu?
12	MR. GETZ: Stu Getz of Exelon.
13	On those specific examples you're citing
14	those were non-age related examples. One of them, I
15	believe, was a mispositioned switch. One of them was
16	a damaged grill.
17	MEMBER BROWN: Yes, the misadjusted
18	switch. Yes.
19	MR. GETZ: Right. And I think your point
20	on the other one is if we're doing examinations of the
21	Halon supply every six months and that kind of thing,
22	why are we taking exception. That exception was taken
23	due to the GALL requirement of a full functional test
24	every six months, which we do at 18 month intervals, I
25	think, on the GALL.
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	73
1	MEMBER BROWN: Then I guess I didn't
2	understand that particular point.
3	I understand these are not age related.
4	MR. GETZ: Okay.
5	MEMBER BROWN: But they're still problems
6	that potentially compromise the operation of at least
7	part of the fire protection system.
8	MR. GALLAGHER: Right. And those
9	MEMBER BROWN: And you only do a
10	functional test every 18 months, so they would be
11	there and you wouldn't see them.
12	MR. GALLAGHER: Yes. There's other
13	inspections that are going to be done; operator
14	rounds, things like that where you identify
15	deficiencies and capture them in the Corrective Action
16	system. So, you know, that's how many things get
17	identified in the plant and are constantly looked at.
18	What we were talking about specifically,
19	like Stu was talking about with the exception, why was
20	it an exception and why based on our own operating
21	experience that the 18 month interval was sufficient
22	versus the six month interval. And that's not to say,
23	Mr. Brown, that you never find any problems in our
24	other inspection programs, and that's why we continue
25	to do those and capture them in the Corrective Action

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system.

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2 MEMBER BROWN: Well, it was implied that 3 you found these during the functional tests in each of these things; that's when it was found during the 18 4 5 interval functional tests. Not by other inspections, by people walking around and seeing a fan that's not 6 7 supposed to operate and not operating or a value 8 that's not supposed to have been moved, not moved 9 because it hasn't been moved and not indicating So that's a little different than -- so 10 anything. 11 that's why I asked the question because they weren't 12 due to anything else. They were literally due to 13 functional test performed, those found were as problems during the functional tests. 14

And from my background if I found problems during functional tests every time I did the test, then I kind of figured that I had to do it more frequently to make sure that I didn't have that failure already occur during the interval and then not know it.

21 MR. QUEEN: Our preventive maintenance 22 program actually drives that. If we find enough 23 repeat failures, we then will do evaluations on them 24 and then change surveillance frequencies based on that 25 to prevent reoccurrence so that the existing program

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for preventive maintenance and testing drives that type of reinspection --

MEMBER BROWN: Well, does it actually operate the value? Or, Ι mean, you say "surveillance." I mean, surveillance to me means eyeballs looking at something, not necessarily turning switch or initiating action and having а some something start.

9 MR. OUEEN: Yes. The surveillance would 10 identify the issues as well as operator rounds; 11 multiple ways of identifying. And then the Corrective 12 Action program identifies them and you bin them and say here's the failures I had, here's the number of 13 This component had X number failures. 14 components. And then our cause evaluations would look at that and 15 16 say do we need to change the component, do we need to 17 increase the frequency of inspection or change the 18 maintenance practice.

19 MEMBER BROWN: So you're going to fog that I guess I would probably defer to a 20 one right by me. 21 couple of people on this Committee that are far more 22 experienced in the commercial world than I am. I come 23 out of a different -- the Naval nuclear world and that's a totally different perspective. I would still 24 25 probably disagree with what you're telling me right

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1	now because of just the time at which they were found
2	and the fact that these were actual tests where they
3	found as opposed to some other PM and I'm not familiar
4	I don't know how those PMs or other things do,
5	whether they actually these components or not.
6	MR. QUEEN: Yes. I guess
7	MEMBER BROWN: So if nobody else is
8	protesting, I'll probably take it to the point where
9	I'll just wait and discuss it later with them. Okay.
10	
11	Thank you.
12	That was it, John.
13	MR. BARTON: This miscellaneous yard
14	structures and concrete foundations you've got listed
15	in here, condensate storage tank and a BWST. And I
16	looked for the aging management program for these
17	tanks and the table for the BWST aging management
18	program says but the program is external surface
19	monitoring program. My question is how does that
20	check the bottom of the tank or is there another
21	program that does inspection at least one time or
22	something of the tank bottom to assure there's no
23	deterioration of tank bottom?
24	MR. GALLAGHER: Yes. Tank inspections.
25	Mark, is that you?
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	77
1	MR. MILLER: Above ground, outdoor?
2	MR. GALLAGHER: The BWST.
3	MR. BARTON: Well, the BWST is outdoors, I
4	believe.
5	MR. MILLER: Yes. I am not familiar with
6	the
7	CHAIR STETKAR: If you're going to say
8	something, you have to come up to the mic.
9	MR. MILLER: I'm not familiar BWST.
10	CHAIR STETKAR: You still have to this
11	is all on the public record and you have to officially
12	tell us that.
13	MR. MILLER: I have to say I don't know?
14	Mark Miller, Exelon.
15	I don't know the answer to your question,
16	off the top of my head.
17	MR. QUEEN: This is a question concerning
18	the interior of the tank?
19	MR. BARTON: Yes. Just tank failures
20	happen in this industry usually on the bottom of the
21	tank. All right. Your tanks are both directly on
22	concrete. And they've got a moisture barrier around
23	the lip of the tank, I believe, right? How do you
24	know that there's no deterioration of the tank bottom
25	when the aging management program says what I'm going
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78 1 to do is external surface monitoring? Well, that 2 doesn't look at the bottom of the tank. So where is 3 your program for, you know, at least a one time 4 inspection of the bottom of the tank to assure there's no deterioration of the bottom of the tank over the 5 6 period of operating life or over your operating 7 period? 8 MR. QUEEN: Yes. I can talk to both to 9 both of the tanks, our external tanks. 10 MR. BARTON: The borated water storage 11 tank is the same way. 12 MR. OUEEN: Condensate storage tanks, we 13 do have an external and an internal inspection program for condensate storage tanks. They are inspected. 14 15 And that program looks at and examines the coatings in 16 those tanks. You know we coat the tanks in an interval that's needed based on the inspections. 17 18 The borated water storage tank we had a 19 one time internal inspection of that that went in with a robot, went down to the bottom, looked at the bottom 20 21 of the tank as well as the side walls of the tank 22 internally. It's a stainless steel tank. And we do 23 external inspections of it, but it was a one time internal inspection. 24 25 MR. BARTON: And you've done that? **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701

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79 1 MR. QUEEN: We've done that. That's 2 completed. MR. BARTON: 3 Okay. And you didn't find 4 anything wrong? 5 We did not find anything MR. QUEEN: 6 wrong. 7 MR. BARTON: Okay. Buried piping and tank 8 inspection program. They performed several 9 inspections of buried piping and you've already done that. At the time the application for the renewal was 10 11 submitted the buried diesel generator fuel oil tank 12 internal inspection program was not performed. Have 13 you performed that and what were your results? MR. OUEEN: The diesel tank, no. 14 That's 15 this outage. This upcoming outage. The underground--16 You're going to do it this MR. BARTON: 17 outage? MR. 18 OUEEN: That will be drained and 19 inspected internally. 20 MR. BARTON: Okay. Thank you. 21 CHAIR STETKAR: There's some discussion 22 about, I guess you have a common large -- I think it's 23 called an area intake tunnel, but an air intake plenum that supplies air to the control building, the aux 24 25 building somewhere else and in the plant. And **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701

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apparently there's been a history of water intrusion in there, that on an inspection report noted corrosion of -- if I can read my notes here -- conduits, cable supports, degradation boxes, conduit of fire protection piping.

What all is routed through that tunnel? Ι mean, obviously there are cables and pipes routed through that tunnel. What is in there and what are you doing to -- we talked about manways and trying to keep water out of cable manways. What sort of program do you have in place to address this issue, because it 12 wasn't clear?

MR. BENNETT: This is Pat Bennett.

do have inspections of the air 14 So we 15 intake tunnel, periodic inspections of the air intake tunnel. And when we do notice that there are -- if 16 there's a crack in the wall, if there's water coming 17 18 through the crack, we have repaired that. So when we 19 see a problem with water intrusion into the tunnel, it We have done that, we have done 20 does get repaired. 21 that in the past. And the past couple of years we have done work where we have seen water coming in and 22 23 have sealed the cracks in the air intake tunnel.

MR. BARTON: Was that a routine inspection 24 25 or a periodic inspection or --

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1	MR. BENNETT: That's a routine inspection.
2	Actually, we have inspections going down through
3	there for fire service inspections. So there's a
4	number of inspections that go through the air intake
5	tunnel and they have the ability to identify issues.
6	CHAIR STETKAR: By the way, you've
7	mentioned what I read specifically mentioned fire
8	water piping. Are there any in scope cables that are
9	routed through that tunnel?
10	MR. QUEEN: I think Ed knows that for
11	sure. I think the answer is yes, but
12	MS. SPAMER: Deb Spamer.
13	Yes, there have to be in scope cables in
14	there.
15	MR. QUEEN: There have to be?
16	MS. SPAMER: Yes, there have to be. Well,
17	the cables go out to the intake
18	MR. GALLAGHER: The answer is there are.
19	CHAIR STETKAR: There are? Okay.
20	MS. SPAMER: Yes.
21	CHAIR STETKAR: Thanks.
22	MEMBER ABDEL-KHALIK: Back to the
23	criticality calculations. What was the geometry for
24	that limiting case? How was that geometry modified,
25	that perturbed geometry that takes into account
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82 variations and dimensions? What does that geometry 1 look like? 2 MR. GETZ: Stu Getz, Exelon. 3 4 I think if I understand your question, 5 you're asking the basis of our evaluation --6 MEMBER ABDEL-KHALIK: No, I understand the 7 baseline geometry. 8 MR. GETZ: I understand. 9 MEMBER ABDEL-KHALIK: What is the limiting 10 geometry? 11 MR. GETZ: We have not done an analysis 12 of, if I understand your question, how biq а 13 deformation --MEMBER ABDEL-KHALIK: No, no, 14 no. Ι 15 understand exactly what you did. 16 MR. GETZ: All right. 17 MEMBER ABDEL-KHALIK: But what is the 18 geometry for that limiting calculation? Is it exactly 19 the same? You just changed the thickness of the 20 water, is that it? 21 MR. GETZ: We reduced the -- effectively 22 we reduced the flux trap/water gap by assuming the 23 full size blister on every Boral panel. MEMBER ABDEL-KHALIK: So you have a gas 24 25 layer on both sides and that effectively changed the **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

	83
1	thickness?
2	MR. GETZ: That's correct. If a blister
3	were to form on the panel that was gas filled, it
4	would effectively reduce the dimension of the water
5	gap. And our bounding example assumed a blister that
6	covers the entire surface.
7	MEMBER ABDEL-KHALIK: Yes, I understand.
8	MR. GETZ: Yes. And in so doing it
9	decreases the dimension of the water gap.
10	MEMBER ABDEL-KHALIK: All right. Thank
11	you.
12	MEMBER SHACK: One additional question.
13	As I understand it you only have the Alloy 600 nickel
14	alloy welds on the cold leg not on the hot leg, is
15	that right?
16	MR. POLASKI: I'm going to ask Gene
17	Navratil to answer that question.
18	MR. NAVRATIL: TMI is a B&W plant so we
19	have nickel alloy locations in multiple areas.
20	If the question is do we have Alloy 600
21	welds that fall under the MRP program, that's only on
22	the cold leg. The hot leg the Alloy 600 location has
23	a pressurizer surge line connection coming at the hot
24	leg because it's a carbon steel hot leg that has been
25	overlaid in 2003. So that's the only large bore hot
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leg temperature connection we have on the piping. And so that's been mitigated.

We are going to replace essentially the top half of the hot leg, which has small instrument connections for flow meters, vent lines, thermal welds. That whole upper half will eliminate the rest of the unmitigated Alloy 600 at hot leg temperature. And we will be --

9 MEMBER SHACK: But the attachment of the 10 hot leg to the vessel has no nickel?

11 MR. NAVRATIL: No, that's correct. At the 12 reactor vessel there are no connections. The Alloy 13 600 welds, the 82/182 welds are adjacent to the pump suction and discharge. Roughly two to three feet on 14 15 each side of the pump. That is a transition. There 16 is a forged stainless steel pipe that is welded to the 17 And that is stainless steel to stainless steel pump. 18 weld. And then about two to three feet away is a 19 carbon steel to stainless steel weld that's connected 20 with 82/182 material. So that's where those eight 21 welds are located. Basically one weld on the suction 22 and one weld on the discharge of each pump.

 23
 MEMBER SHACK: And the temperatures of

 24
 those?

MR. NAVRATIL: Cold leg temperature --

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1	help me?
2	MR. QUEEN: 555, five hundred and fifty-
3	five degrees. Hot leg 600 degrees.
4	CHAIR STETKAR: Again, could you identify
5	yourself, just so we have your name?
6	MR. NAVRATIL: Oh, excuse me. Gene
7	Navratil, Exelon.
8	CHAIR STETKAR: Great. Thank you.
9	Any other members have any other
10	questions? If not, thank you very much. It was a
11	very good presentation.
12	And we will take a break until 3:15.
13	(Whereupon, at 3:00 p.m. a recess until
14	3:15 p.m.)
15	CHAIR STETKAR: Before we hear from the
16	staff, I've been reminded that as I ran down the list
17	of our participants here I overlooked John Barton, who
18	is our consultant. And I didn't mean to do that,
19	John. I'm sorry I slighted you. You certainly
20	participate and we appreciate your input. But John
21	Barton is here and he's our consultant.
22	And with that, I will turn it over to Jay
23	Robinson, I guess, who will lead the staff's
24	presentation.
25	MR. ROBINSON: Thank you, Mr. Chairman.
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	86
1	Brian, did you want to make any comments
2	first?
3	MR. HOLIAN: Yes. This is Brian Holian,
4	Director of License Renewal.
5	Just prior to, and for people who weren't
6	here this morning, assisting Jay up there is Evelyn
7	Gettys, the Project Manager for Susquehanna and we
8	have Dr. Sam Li here as the side table, the Deputy in
9	the Division of License Renewal.
10	I have just two other quick comments.
11	One, I just wanted to comment, Exelon
12	commented on their years of experience and that during
13	their presentation, which I think was very good. The
14	Subcommittee also probably knows that we gain in the
15	license renewal reviews when you have a fleet approach
16	to license renewal. And, you know, they're well into
17	their number of plants that they've reviewed and have
18	learned from kind of the operating experience from our
19	reviews. And I think that was evident in their
20	presentation and even in our review as Jay will cover
21	with the types of issues we found and how they
22	responded.
23	There was one question of them earlier on.
24	We'll have one of our staff members in particular
25	talk about the Boral issue again on potential failure
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87 1 mechanisms or not. We'll pick that up during the 2 review. That's all. Jay? 3 4 MR. ROBINSON: Thank you, Brian. 5 Good afternoon, Mr. Chairman, Subcommittee 6 members. My name is Jay Robinson. I'm the Safety 7 Project Manager for Three Mile Island license renewal. 8 Today I will be discussing the safety evaluation 9 report with open items. Very briefly, this is the overview. 10 I'11 go into Section 2: The scoping and screen review. 11 12 Following that Glenn Meyer will present information on And then we'll 13 the license renewal inspections. discuss Section 3: Aging Management Program and 14 15 review results. And Section 4: Time-Limited aging 16 analyses. 17 3 Slide is overview which an was 18 information previously discussed by the applicant. I 19 don't see any reason to repeat that here, so we'll move on to slide 4. 20 21 The Safety Evaluation Report was issued in 22 March of 2009. There are no open items. There is one 23 confirmatory item which concerns dissolved oxygen. total there were 123 requests for 24 In 25 additional information issued and there are a total of **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

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Slide 5 just provides details on the audits that were conducted. You can see we did a scoping and screening methodology audit, followed by our aging management program audit and followed by our regional license renewal inspections.

7 Begin on Section 2, first looking at 8 Section 2.1 the scoping and screening methodology. 9 And based on its review of the application and the additional information submitted as a result of our 10 11 additional information, requests for the staff 12 determined that the applicant's methodology is consistent with the requirements of the applicable 13 regulations. 14

In addition to that in Section 2.2 for the plant-level scoping results based on the staff's review of the application and the RAIs, the staff concluded that the applicant identified the systems and structures that are within the scope of license renewal per the applicable regulations.

21 MR. BARTON: That was after the 120 RAIs 22 on scoping and screening? 23 MR. ROBINSON: That is correct. There

weren't a 120 on scoping and screening.

MR. BARTON: I'm exaggerating. I thought

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89 1 they could have done a better job of marking up 2 boundary drawings and stuff. I noticed there was an 3 awful lot of RAIs on the scoping drawing. MR. ROBINSON: On Section 2? 4 5 MR. BARTON: Yes. Right. 6 MR. ROBINSON: Yes. 7 Moving on to Section 2:3 the scoping and 8 screening results for the mechanical systems. In that 9 section the staff identified nine that systems 10 required the applicant to revise the application and add additional components into scope. 11 12 Examples of the component types omitted 13 included: The fuel tank for the standby diesel 14 engine for the emergency diesel generator air start 15 16 system air compressor. That's the reason why we 17 didn't say "fuel tank" because it was involved. Ι 18 wanted to make sure everyone understood the correct 19 one; 20 Lube oil lines, and the intake bar racks. 21 And these items were subsequently added to scope and 22 subject to an aging management review. 23 And for Section 2.3 based on its review of the the additional information 24 application and submitted as the result of the staff's RAIs, the staff 25 **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701

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concluded that the applicant identified the mechanical system components within the scope of license renewal per the regulations and also subject to an aging management review.

5 For Section 2.4 the scoping and screening 6 The staff identified one results for structures. 7 component that required the applicant to revise their 8 application and add the component into scope. This 9 was a structural steel platform associated with the dyke and flood control system. 10 This was located on 11 the inboard side of the dyke and it supported the 12 sluice gate and the associated operate.

And also with Section 2.4 based on a 13 review of the application and the additional 14 15 information submitted by the applicant, the staff concluded that there were no omissions of structures 16 17 or structural components from the scope of license 18 renewal per the regulations. And also no omissions 19 from aging management review per the appropriate 20 regulations.

Section 2.5 which is the scoping and screening results for the electrical systems and commodity groups. The station blackout recovery path, which was discussed in this section, includes the complete circuits within the scope of license renewal.

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This includes the complete circuits between the onsite circuits and up to and including the substation which includes the switchyard circuits and associated controls within the scope of license renewal.

I think in the applicant's presentation they showed you a drawing of the switchyard which depicts that.

In Section 2.5, again based on its review of the application and the requests for additional information, the staff concluded that there were no omissions of electrical systems and commodity groups from the scope of license renewal per the appropriate regulations and no omissions from aging management review.

The overall conclusion for Section 2.6 15 16 conclusion for scoping and screening. Based on its 17 reviews of the application, the onsite audit results and additional information submitted as a result of 18 19 the RAIs, the staff concluded that the applicant's scoping methodology 20 and screening the meets 21 requirements of 10 CFR 54.4 and 54.21(a)(1). And also 22 adequately identified that the applicant those 23 systems, structures and components within the scope of license renewal in accordance with 10 CFR 54.4(a) and 24 25 those structures and components subject to an AMR in

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92 1 accordance with 10 CFR 54.21(a)(1). And that concludes Section 2. Were there 2 any questions on Section 2? 3 4 CHAIR STETKAR: I would just like to 5 mention, I was pretty impressed with the thoroughness that the staff did on this one on the scoping and 6 screening. You did a good job, I think, in terms of 7 8 searching --9 MR. BARTON: As evidenced by the number of 10 RAIs. CHAIR STETKAR: Well, and the types of 11 12 questions that were asked. MR. BARTON: Yes, good questions. 13 It's one of the better CHAIR STETKAR: 14 15 jobs that I think we've seen. So I think you deserve 16 credit for that. 17 MR. ROBINSON: Well, thank you. Thank you 18 very much. I wasn't the Project Manager at the time. 19 Billy Rogers over there, Billy did that. 20 With that, I'll turn it over to Glenn 21 Meyer who will discuss the inspection results. 22 Good afternoon, Chairman MR. MEYER: 23 Stetkar, ACRS members. I was on the regional inspection team, I 24 25 was not the team leader. Michael Modes was the team **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

leader, but we had a conflict this week between ACRS presentations today and the inspection at Nine Mile during the outage of their commitment fulfillment. So we chose to split that up.

5 I will say in the scoping area, since it's 6 been brought up, it's interesting to compare 7 Susquehanna this morning and TMI this afternoon. 8 Susquehanna this morning was done quite a while ago 9 because of the delay. And what we've kind of evolved to is I joined the scoping audit and look at things 10 from a regional standpoint, and also the reviewer in 11 12 addition to Billy and his continuing effort, the reviewer is no longer contracted and so he's had an 13 in-house chance to get experienced and see the kinds 14 of issue that come up. So I think those factors have 15 16 tended to help the scoping.

And so I'll proceed.

Our inspection had two main objectives of looking at the scoping of non-safety system structures and components. We also sampled 19 of the aging management programs to evaluate their thoroughness.

22 scoping, Regarding we concluded that 23 non-safety systems, scoping of structures and components was generally accurate and they had used an 24 25 acceptable approach. We did review structural and

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spatial interactions as a part of that.

In the aging management programs we did pursue looking at the program procedures, the records, we did walkdowns of systems in the plant, we evaluated the operating experience that had gone into the proposed activities for the aging management programs.

8 The concerns regarding aging management 9 programs were minimal. There were a few issues that 10 were raised. None of them rose to the level of 11 needing any changes to the application and they 12 addressed the concerns onsite within the program's 13 procedures.

We did have one item of interest. The 14 team leader choose to pursue the operating experience 15 16 approach that Exelon used in the TMI application where 17 they did rely on some period. Typically they'll look 18 at a five year period. And they did use the EPRI 19 mechanical tools for three years of that five year 20 spent some time to look at how its period. So 21 organized and capturing the information applicable to 22 And sampled some of the information both at TMI TMI. 23 and in the tools to make sure that it was thorough. Our inspection concluded that the approach was a sound 24 25 one and had captured the right information.

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CHAIR STETKAR: Can I ask you a little bit about that? I personally am a big fan in terms of looking back at plant-specific operating experience. I think you learn an awful lot from that. And when I say "you," generically you, the applicant and the staff.

7 This is the first, I believe, license 8 renewal certainly that I've been involved in, and I've 9 been on the Committee only for a year and a half now, 10 where there seems to be reliance on that EPRI tools 11 document as a surrogate for a detailed enumeration of 12 actual plant-specific operating experience.

As you mentioned, the applicant I believe searched their plant-specific records, if I'm not incorrect, from the period of January 1, 2005 through November 30. 2006. So about two years. And the remaining three years of the five year period that they examined they referred back to the EPRI report.

19 I'm not familiar with that EPRI report. 20 So if someone could educate me quickly. Does that 21 EPRI report contain detailed information such that 22 it's an enumeration of events that have occurred at 23 each plant identified by plant or is it simply a 24 summary of industry experience?

MR. MEYER: I'm not certain I'm the right

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96 person to talk to the EPRI tools --1 2 CHAIR STETKAR: Okay. Okay. -- since this was our first 3 MR. MEYER: 4 experience at looking at them in detail. 5 CHAIR STETKAR: I'll turn to then someone from Exelon who may have some --6 7 MR. POLASKI: Yes. Fred Polaski with 8 Exelon. 9 Before Ι answer that question about mechanical tools, let me clarify a little bit on how 10 11 we do the operating experience review at TMI. And 12 there's really two parts to that. One is you do a review of plant operating 13 experience to determine if there's any aging effects 14 15 that are unique to your plant that hadn't previously 16 been identified. That was the review that we used the mechanical tools to do. 17 18 The other part of the review we do is an 19 operating experience review of the programs and how 20 well the programs have worked. When we review the 21 programs we looked back at the entire plant history. 22 We didn't limit that to five years. All right. Ι 23 mean, so there's information we looked at, you know, talking to plant program monitors going back beyond 24 25 the five identified with years and any issues **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS

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programs.

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So just to be clear about the two different parts and how we did that.

4 Now the part on the aging effects, what 5 the mechanical tools is its a document that was 6 initially generated over 12 years ago, 15 years ago by 7 the B&W Owners Group License Renewal Committee to 8 support the B&W plants. And this for Oconee and the 9 other B&W plants when they were early in the license And the reason for it was 10 renewal process. to 11 identify combinations for non-Class 1 equipment, 12 materials, environments and aging effects that needed 13 to be managed long term.

14 Subsequent to the B&W Owners Group having developed it, the BWR owners Group, the Boiling Water 15 16 Reactor Owners Group, the Westinghouse Owners Group 17 bought into that, had it updated and expanded to 18 include BWR environments, Westinghouse operating 19 experience. And had developed that once we 20 altogether, we turned it over to EPRI to maintain it. 21 It gets periodically updated every so many years.

22 The update to that does a review of the 23 industry operating experience by looking at significant NRC 24 events, generic correspondence, information from INPO, NEI information on issues that 25

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have gone on and updating that document with broadbased industry operating experience with respect to materials, environments, aging effects and what they are, what needs to be addressed is with managed aging going forward.

50 our position at TMI was that because 7 that had been updated through, I guess December of 8 2005 you mentioned or January 2005 that would have 9 included any aging effects that would have been 10 identified -- new aging effects identified at TMI.

11 You know, I've been working this for a while and a lot of discussions the way the GALL is 12 13 developed and the way the rule is we look at aging So anytime if we found a new aging effect 14 effects. for material environment combination, I'm sure that's 15 going to make a lot of news, it's going to be very 16 17 evident and will raise itself to a high level very 18 quickly because there'll be some new phenomena going 19 on that nobody had known about before.

So we believe that the search we did using the mechanical tools and then our own detailed search after the last update on the mechanical tools is more than adequate to identify any aging effects that would have been unique to TMI that hadn't been previously identified.

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MR. MEYER: Another thing that the tools do is compare their guidance to the GALL and whether its consistent so that it focuses--

4 CHAIR STETKAR: I understand that as a 5 generic industry type of comparison and clearinghouse. 6 I guess I'm still not -- again, I'm personally a big 7 proponent of looking at individual events, things that 8 occurred at your plant and understanding how they 9 relate to your plant rather than it being diluted 10 through an industry reporting and summarizing type of 11 process.

12 What types of -- I mean because I'm not 13 familiar with this process and I don't want to take too much time but I do want to understand it because 14 15 of my emphasis on operating experience. How do you report things and what things do you report? 16 What 17 type of screening process do you use when you suddenly 18 decide that you're going to send something to EPRI to 19 be included within this tools document?

20 MR. POLASKI: In the operating experience 21 process at TMI, any of the Exelon plants and I suspect 22 I could say this for any plant in the industry, we all 23 have our own internal operating experience where we 24 review events at the plant. We also review external 25 experience that raises itself to the level it's of

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industry interest, and we review that.

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From an internal viewpoint if we would have an event at a plant where it was -- the review of that indicated that we had some failure of a piece of equipment due to some new phenomena, that's going to raise itself to a very high level. It will be of very strong interest. It very well may have to be reported on a Part 21 and have generic implications.

9 And so I think what we're dealing with 10 is, for example, in boiling water reactors here 11 because I'm a lot more familiar with them than I am 12 with pressurized water reactors, but we know that in 13 boiling water reactors recirc piping and stainless steel is subject to intergranular stress corrosion 14 15 cracking. That's а very common phenomena, we 16 understand that. Carbon steel is not.

17 If we find that some plant would discover 18 that carbon steel was subject and has undergone IGSCC, 19 I'm sure that that kind of information, because this is a new thing for carbon steel that nobody had 20 21 previously identified, would very quickly raise itself 22 to a very high level. And I truly expect that the NRC 23 generic correspondence is going to come out very quickly on something like that. And that's the level 24 25 we're talking about when we're looking at aging

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effects that we need to deal with for license renewal.

And in the review, you know, more than 50 3 percent of the plants nobody has found any new aging effects yet.

5 CHAIR STETKAR: Well, except we have seen experience where plants have looked back at their own 6 7 operating experience and identified something unique 8 to their plant. It could be water -- you know, we talk about water intrusion, we talk about corrosion of 9 specific piping under specific soil conditions and 10 11 things like that. They don't rise to the surface of 12 the large industry generic issues that you're talking 13 about --

MR. POLASKI: Yes. Yes.

15 CHAIR STETKAR: -- and yet that it could 16 be something for that particular site that may dictate 17 -- and we've seen examples of this in our Committee 18 already; that may dictate the need for a unique 19 program for that site. It's a site-driven program. 20 And the only way that it's identified is to look 21 carefully at the site operating experience and say, 22 "Ah, we indeed have identified a problem here and we 23 need to address that with either a slightly different program or an enhancement to an existing program to 24 25 address our condition."

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102 1 Those are my concerns. I am interested, 2 but I'm not concerned certainly with the large things 3 that certainly come up to the industry's attention. 4 MR. POLASKI: I agree with your concern in 5 that area, but that's the kinds of issues that the 6 plant internal operating experience ongoing review 7 process that occurs on a routine basis would identify 8 at a plant. 9 I mean, it's things I've seen is where you 10 get some unique situation where you've got -- the 11 plant ends up with an environment/material combination 12 that isn't typical. 13 CHAIR STETKAR: Yes. POLASKI: So if you get into some 14 MR. 15 condition like that, that will get you into the 16 programs that you maybe otherwise wouldn't have gotten 17 into because of some unique combination of material 18 environments it's not typical. 19 I think Mike wants to something, too. 20 MR. GALLAGHER: Right. This is Mike 21 Gallagher of Exelon. 22 And Mr. Stetkar, I think that's exactly 23 what Fred started out at the beginning, is we actually did do a detailed operating review for programs for 24 25 just the point you're pointing out. Is there anything **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W.

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What we were trying to do as far as in 6 this AMR review is really, you know, we have to address all the aging effects that are in the GALL and 8 then we have identify are there any other ones out there. So we used this industry tool and then we did our own search. So we think we have all that basis 10 11 covered.

12 What I'm trying to do is CHAIR STETKAR: 13 to gain some confidence about the last part of that statement "all the bases covered." 14

> MR. GALLAGHER: Yes.

CHAIR STETKAR: Because the examples of 16 17 the operating experience that are documented in the 18 LRA and the SER, unless there's specific examples that 19 were provided in response to a request for additional information, all of those plant-specific examples date 20 21 from January 1, 2001 to November of 2006 which has led 22 me to somewhat uneasiness about that completeness of 23 the surge back through five to ten years, at least, of operating experience to understand that that had 24 25 someone been accounted for the process.

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1	MR. GALLAGHER: Okay.
2	MEMBER BONACA: I had a question on this,
3	if I could. In the programs you have an attribute
4	which is operating experience.
5	MR. POLASKI: Yes.
6	MEMBER BONACA: That attribute is very
7	plant-specific, right?
8	MR. POLASKI: Yes. The OE well, there's
9	two parts to the operating experience for programs.
10	One is industry operating experience and the other is
11	plant-specific. So we do review industry operating
12	experience with programs and plant-specific operating
13	experience with the programs.
14	MR. HOLIAN: This is Brian Holian, Division
15	License Renewal. I'd just like to comment on
16	additional comment on operating experience.
17	I hope part of it might just be in the
18	write up at TMI. I mean, I presume that that's the
19	case. Just a month ago we had Indian Point in here
20	for a review. And ever since the Inspector General
21	finding they particularly looked at operating
22	experience and the usefulness of that and criticized
23	us for maybe not going into as much depth on
24	independent looks to their condition reporting
25	database. So we have been concentrating on that.
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We've added additional internal guidance for our reviewers to go back. And on Indian Point in particular they picked up some of those containment concrete items that this Subcommittee looked at, which was specific to their plant and we looked at for is this a potential? Is this a new aging effect as Exelon stated?

8 I think the Boral issue that we're talking 9 about is a potential new aging effect that's out there. And, you know, it has besides just 10 the 11 blister, maybe a possibility for gaps in the substance 12 itself. It hasn't maybe exhibited itself yet, but 13 other substances have that are used in spent fuel 14 pool.

So our staff is to look at that, not to 15 look necessarily just at the last five years 16 or 17 whatever. And so I would propose that that's more of 18 documentation issue. а We've been trying to 19 concentrate on that and we'll try to make sure that's flushed out in the SERs. 20

CHAIR STETKAR: Yes. Thanks.

22 MR. MEYER: It may be a statement of the 23 obvious, but the review of program effectiveness for 24 reviews of operating experience is not applied to the 25 new program on the theory that --

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1	CHAIR STETKAR: Well, and that's indeed
2	one of the reasons not the program effectiveness,
3	but indeed some of the scope of the new especially
4	the new programs or the identification of a need of a
5	plant-specific new program in many cases can arise
6	from that review of the operating experience.
7	The effectiveness of the existing
8	programs, as the applicant mentioned, in many cases in
9	fact is tracked through the existing program process.
10	So, thanks.
11	MR. MEYER: Okay. I think we're up to
12	inspection conclusions. The inspection concluded that
13	the scoping of non-safety systems, structures and
14	components and the aging management programs are
15	acceptable. We concluded that the inspection results
16	support a conclusion of reasonable assurance that
17	aging effects will be managed and intended functions
18	will be maintained during the period of extended
19	operations.
20	Also, I'd like to touch briefly on current
21	performance at Three Mile Island. It's currently in
22	the licensee response column of the action matrix, the
23	lowest level of regulatory oversight. And that
24	position or categorization is based on all the
25	inspection findings being green and all the
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1	performance indicators currently being green.
2	And I think we have a slide. So that
3	shows the performance indicators.
4	And that ends my presentation.
5	MR. ROBINSON: Okay. Thanks, Glenn.
6	Now it's Jay Robinson from the Division of
7	License Renewal.
8	With that we'll move on to Section 3, the
9	aging management review results. Slide 16 just goes
10	through the applicable sections of the SER.
11	We'll move to slide 17 to discuss the
12	aging management programs. There were 38 aging
13	management programs, seven were new, 31 were existing,
14	21 were consistent with the GALL report, nine of those
15	had enhancements. There was plant-specific program.
16	Eleven had exceptions. And then six had both
17	enhancements and exceptions.
18	MEMBER SIEBER: Could you characterize the
19	exceptions? You know, is it because the licensee
20	chose a later version of things or for what reasons?
21	MR. ROBINSON: For the most part, yes, as
22	the applicant stated earlier. Different revisions of
23	EPRI reports. I think one that comes to mind might be
24	the water chemistry guidelines the subsequent revision
25	came out whereas the GALL cites another revision, for
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1	the most part.
2	MEMBER SIEBER: None that we could
3	consider downgrades, right?
4	MR. ROBINSON: Pardon me?
5	MEMBER SIEBER: No exception was taken
6	that we would consider as a downgrade?
7	MR. ROBINSON: Not that I'm aware of.
8	MEMBER SIEBER: Less frequent
9	surveillance, less corrective action?
10	MR. ROBINSON: No.
11	MEMBER SIEBER: Everything is enhanced?
12	MR. ROBINSON: Yes, that's to my
13	understanding.
14	MR. MEYER: The fuel tank sampling that I
15	mentioned earlier.
16	MEMBER SIEBER: That's buried? Right.
17	MR. MEYER: So they made the point that it
18	made little sense to dig it up to look at it. And so I
19	think they substituted a UT or there was they met
20	the requirement in another way.
21	CHAIR STETKAR: The Halon and CO_2
22	MEMBER SIEBER: Okay.
23	MR. MEYER: Longer, you know, longer
24	inspection intervals, but that's pretty standard that
25	everybody takes.
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MR. ROBINSON: Okay. We'll move on to slide 18, which is the groundwater sampling results. Groundwater sampling for pH, chloride and sulfate concentrations will be performed every five years during the period of extended operation. They did conduct previous samples in 2007 and 2005. And those samples indicated that the groundwater is considered nonaggressive for steel embedded in concrete.

I'll touch a little bit on an issue that 10 11 staff discovered concerning the reactor the head 12 closure studs. During the audit the staff identified the use of the Dow Corning G-N lubricate for reactor 13 14 head closure studs. This is composed of moly 15 disulfide which may promote stress corrosion cracking. 16 The staff issued an RAI on this and the applicant 17 enhance the program by selecting agreed to an 18 alternate stable lubricant that is compatible with the 19 material and the environment prior to the period of 20 extended operation. That is in commitment number 3. 21 They revised commitment 3.

22 MEMBER ABDEL-KHALIK: Has this lubricant 23 been used from day one?

24 MR. ROBINSON: I'm going to ask the 25 technical staff to answer that. He's coming.

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110 MR. SUN: Robert Sun, Division of License 1 2 Renewal. As far as I know, I believe that lubricant 3 4 has been used from day one. What happened was TMI had 5 initially stated that their program was consistent 6 with the GALL for this program element of preventive 7 actions. And while we were at the MP audit, you know, 8 we looked at a material spec sheet for the lubricant 9 and that turned out to include the 14 percent moly disulfide, which led to the RAI. 10 And we did look closely at the operating experience. They didn't have 11 12 any evidence of cracking from their inspections which 13 they do every outage. And it didn't commit to the enhancement. 14 15 MEMBER ABDEL-KHALIK: I think that was my next questions. These studs have been examined for 16 17 cracks, I quess, and they're examined every outage? 18 MR. MEYER: Every outage. 19 MEMBER ABDEL-KHALIK: Thank you. 20 MR. ROBINSON: Thanks, Robert. 21 And based on the applicant's response for 22 the staff's request for additional information, the 23 staff found that acceptable and that resolved their 24 concern. 25 I thought moly disulfide MEMBER SHACK: **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

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1	was gone a long time ago.						
2	MR. ROBINSON: I guess not.						
3	MR. BARTON: I thought people gave up on						
4	that a long time ago.						
5	MEMBER BONACA: Maybe they had a bit						
6	supply of it.						
7	MEMBER SHACK: That's right. A lifetime						
8	supply.						
9	MEMBER SIEBER: Don't sell your stock.						
10	MR. ROBINSON: Move on? Okay. To the						
11	next slide, which covers the reactor building liner,						
12	which the applicant discussed in detail during their						
13	presentation.						
14	We looked at the operating experience and						
15	that indicated corrosion at several locations due to						
16	moisture intrusion through the moisture barrier. The						
17	staff issued an RAI and the applicant committed to						
18	restore the liner to its nominal plate thickness by						
19	weld repair for the previously identified corroded						
20	areas where the thickness of the base metal is reduced						
21	by more than 10 percent of the nominal plate						
22	thickness. And they were committed to do that prior						
23	to the period of extended operation.						
24	And also the applicant performed an						
25	engineering evaluation and determined that the						
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112 1 intended function of the liner is currently being 2 maintained. The staff found the applicant's proposed 3 4 corrective actions acceptable regarding the liner. 5 slide discusses Now the next the inaccessible medium voltage cables not subject to 10 6 7 50.49 environmental qualification requirements. CFR 8 operating experience showed that inaccessible The 9 medium voltage cables and several manholes experienced water submergence for more than a few days. 10 11 During the staff's AMP audit the staff 12 found cables submerged underwater in two manholes. We 13 issued an RAI requesting the applicant provide a certification of the cables ability to be submerged or 14 an action plan to preclude cable degradation. And the 15

16 applicant is going to adjust their frequency of 17 inspections based on the inspection results in order 18 to keep the cables from significant moisture.

And water in the manholes is a generic current plant issue that's being addressed during the current period of operation through the reactor oversight process.

23 aging With regards to the management programs, based on the staff's audit and review and 24 25 the additional information that the applicant

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submitted as a result of the RAIs, the staff concluded that the effects of aging will be managed so that intended functions will maintained during the period of extended operations per 10 CFR 54.21(a)(3).

5 The next slide discusses reduction of neutron-absorbing capacity and loss of material due to 6 7 The applicant indicated that the general corrosion. 8 water chemistry program manages the loss of material 9 general corrosion. And that the Boral due to 10 surveillance program manages the reduction of neutronabsorbing capacity. 11

The staff did issue an RAI on this and the applicant did respond. In this particular case we're able to put that information in the SER that we issued in March. They do have a commitment to continue the Boral test coupon surveillance through the period of extended operation.

The staff did conclude that the programs adequately managed loss of material from general corrosion from Boral and also managed the reduction of neutron-absorption capacity aging effect for the period of extended operation.

And with that, I'd like to introduce Matt Yoder who will talk more specifically to Boral.

MEMBER ABDEL-KHALIK: Before we get to

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	114							
1	that, can we go back to slide 20.							
2	MR. ROBINSON: Yes. Slide 20?							
3	MEMBER ABDEL-KHALIK: I guess the							
4	indication is that all the corrosion is above the							
5	surface of the concrete. Is there any indication of							
6	corrosion below that level in inaccessible areas?							
7	MR. ROBINSON: Not that I'm aware of, but							
8	I'll have the technical staff who reviewed that area							
9	answer your question.							
10	MR. XI: Xuhan Xi, structural engineer of							
11	NRR.							
12	During the audit we reviewed operating							
13	experience. The corrosion we found is at 281 level,							
14	most is, and the other is at 279 a six inch at that							
15	depth. Yes. So basically it's behind the moisture							
16	barrier.							
17	MEMBER ABDEL-KHALIK: Who would you know							
18	that there's no corrosion in the cork region?							
19	MEMBER SIEBER: Take it out.							
20	MR. ROBINSON: My understanding is that the							
21	applicant inspected, I think, four to eight inches							
22	below							
23	MEMBER SIEBER: Right. That's right.							
24	MR. ROBINSON: the seal and which							
25	involved the cork area.							
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115 MEMBER ABDEL-KHALIK: So that's the extent 1 2 of the applicant's knowledge as far as the state of 3 the liner; it goes four to six inches below the 4 surface of the concrete? 5 MEMBER SIEBER: The corrosion --6 MEMBER ABDEL-KHALIK: Is that correct? 7 MR. BENNETT: This is Pat Bennett from 8 Exelon. 9 Sir, the corrosion, as I stated earlier, was found behind the moisture barrier and above the 10 11 moisture barrier. And we did a full visual inspection 12 when we removed the moisture barrier and found no 13 corrosion below the moisture barrier. MEMBER SIEBER: But the moisture barrier 14 15 is one inch, right? 16 MR. BENNETT: That's correct. 17 So it's from one inch MEMBER SIEBER: 18 below the surface to maybe a half an inch above, is 19 that right? 20 MR. BENNETT: That's correct, yes. 21 MEMBER SIEBER: But not in the cork area, 22 and you dug that out? 23 MR. BENNETT: As I said, we inspected four to eight inches below the moisture barrier elevation 24 25 and there was no corrosion. **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

	116						
1	MEMBER ABDEL-KHALIK: Okay. Thank you.						
2	MR. GALLAGHER: Sorry, one thing while						
3	there was a slight pause in the action.						
4	This is Mike Gallagher, Exelon.						
5	We did have one little correction on the						
6	reactor vessel stud inspection that you had asked a						
7	little bit ago. So, Steve, could you do that?						
8	MR. QUEEN: Yes. Steve Queen, Exelon.						
9	Just for completeness we inspect the studs						
10	each outage as a maintenance visual. We don't do NDE						
11	on them each outage. And the maintenance visual looks						
12	for boric acid, corrosion, any moisture and we don't						
13	find that.						
14	We also do NDE. We'll do UT on the studs.						
15	Divide them into three groupings over ten years. So						
16	about every outage to every other outage they get a						
17	UT, a third of them. So I didn't want to imply that						
18	we did NDE on them every outage. And we have not						
19	found any cracking and we haven't found any evidence						
20	during the visuals of any damage to the studs. But						
21	the visuals are maintenance visuals, they're not NDE						
22	VT1s, VT2s. They're not VT1s.						
23	MR. GALLAGHER: And Mike Gallagher.						
24	And it's primarily due to in addition to						
25	this material you have to have moisture. So there's -						
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- we have been successful at TMI in keeping the moisture out of that area.

MR. YODER: Okay. Matt Yoder from NRR.

117

I want to provide some of the staff perspectives on Boral as well as other neutrons or materials. And I'll keep this quick, but I think this is going to beneficial for the ACRS because it's a topic you're going to hear over and over again.

9 We had a presentation by the applicant today about blistering of Boral and how that could 10 11 impact the flux trap region in the Region 1 of the 12 spent fuel pool. And while the staff thinks that was 13 an excellent presentation and is fully aligned with that, there is another potential degradation mechanism 14 15 that the licensee's program also covers that wasn't 16 discussed today, and it's also a concern for the 17 And that would be the settlement out or the staff. 18 dissolution of that material within the panels. So --

MEMBER SIEBER: That was my question.

20 MR. YODER: That was why I wanted to 21 address it.

WE have not seen this in Boral in date. We have seen this with boroflex, of carburon and with some of the other materials.

So the staff position is regardless of the

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material whether it's Boral where we don't have history to date or it's one of the other materials where we do have some operating experience on, we want licensees to have surveillance programs in place such that if we do hit some time where Boral starts to degrade, we'll catch it early on and we'll be well aware of what's going on.

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8 So there's an interim staff guidance being 9 prepared on all neutron-absorbing materials. And I just basically wanted to throw it out to clarify what 10 11 heard earlier, I guess.

12 MEMBER SIEBER: Let me follow up with a 13 question just to clarify my memory. It seems to me Boral, that has boron, elemental boron in it. If it 14 15 captures a neutron, you get helium and something else, 16 which I forget what it is. Is it the helium gas that causes the blister? 17

18 MR. YODER: My understanding is that the 19 blisters in Boral are caused by water intrusion and then the corrosion of the aluminum material itself. 20

21 MEMBER SIEBER: Okay. As opposed to 22 helium? 23

MR. YODER: Correct.

MEMBER SIEBER: Okay.

MR. ROBINSON: Thank you.

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119 MEMBER ABDEL-KHALIK: How far above a fuel 1 2 bundle does the Boral plate extend? MR. GALLAGHER: Stu, can you answer that 3 4 question. 5 MR. GETZ: Stu Getz, Exelon. The Boral panels in the racks are 136 6 7 inches long. 8 MEMBER ABDEL-KHALIK: But they're the 9 shorter than the bundle? 10 MR. GETZ: They are shorter than the bundles by --11 12 MEMBER ABDEL-KHALIK: Six inches? 13 MR. GETZ: -- approximately six inches. That's correct. 14 15 MEMBER ABDEL-KHALIK: Okay. MR. ROBINSON: Okay. We'll move on to the 16 conclusion for Section 3: Aging management review 17 18 results. 19 Based on its review of the application and the additional information submitted by the applicant, 20 21 the staff concluded that aging effects will be managed so that the intended functions will be maintained 22 23 consistent with the current licensing basis for the period of extended operation. 24 25 And that concludes Section 3. We'll move **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

	120							
1	on to Section 4: Time-Limited aging analysis.							
2	The first slide just shows the various							
3	sections of Section 4. We're not going to go into							
4	each one. We'll just go into some of the more notable							
5	areas.							
6	The first one is Section 4.2: Neutron							
7	embrittlement of the reactor vessel and internals.							
8	I'm going to discuss the Charpy upper shell energy for							
9	beltline plates and forgings. Also for beltline welds							
10	and also pressurized thermal shock limits.							
11	In this next slide here you can limiting							
12	belt let's see here. The limiting material is the							
13	lower shell plate C3251-1, which has a 52 EFPY Charpy							
14	USE of 64, which is greater than the acceptance							
15	criteria of 50.							
16	Of the limiting beltline weld, which is							
17	the limiting matter, is the upper shelf to lower shelf							
18	circumferential weld WF-25 which has a 52 EFPY USE at							
19	$^{1}\!$							
20	analysis.							
21	And the results of the EMA were							
22	acceptable.							
23	Move on to the pressurized thermal shock							
24	limits.							
25	The referenced temperature pressurized							
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	121						
1	thermal shock units for the limiting beltline material						
2	and the limiting beltline weld are below the						
3	established screening criteria of 270 degrees and 300						
4	degrees respectively found in the regulations.						
5	Move on to Section 4.3: Metal fatigue of						
6	piping and components.						
7	A 60-year fatigue analysis were performed						
8	for the applicable high fatigue locations of NUREG/CF-						
9	6260. The initial analysis indicated that four						
10	locations had a CUF greater 1.0. And they were:						
11	The reactor vessel lower head instrument						
12	nozzle penetration weld;						
13	Reactor vessel outlet nozzle;						
14	The pressurizer surge line elbow, and;						
15	The makeup/high pressure injection nozzle.						
16	Further evaluation was performed by the						
17	applicant and the final results indicated that the						
18	locations have an EAF-adjusted CUF of less than 1.0						
19	And TMI will manage fatigue of Class 1						
20	components using the metal fatigue of reactor coolant						
21	pressure boundary aging management program.						
22	Move on to Section 4.3.2, which includes						
23	confirmatory item 4.3.2-1. This is similar to the						
24	item we discussed this morning for Susquehanna.						
25	The Fen values were calculated based on						
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assumed dissolved oxygen concentration data 0.05 ppm. And the staff questioned whether that number was bounding. The applicant indicated that it was bounding and their historical DO levels were less than .005. And they also indicated that they had

administrative controls in place to maintain data

8 The applicant initially submitted data 9 from 1985 to current and then the confirmatory item was mainly because we were looking for data from '74 10 to '79. And they did provide that information. 11 They 12 pulled up all the old logs and confirmed what they And the staff 13 maintained during that time period. agreed that that was acceptable and we're 14 in the 15 process of closing out that confirmatory item.

16 Move on to section 4.9, which is the 17 conclusion for the TLAAs.

18 Based the staff's review the on 19 application and the additional information submitted 20 from the RAIs, the staff concluded that the applicant 21 provided an adequate list of TLAAs and that they will 22 remain valid for the period of extended operation. 23 That they have been projected to the end of the period of extended operation. And that the aging effects 24 25 will be managed for the period of extended operation.

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before this level.

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1 CHAIR STETKAR: Jay, question. One of the 2 items in your list was environmental qualifications of 3 electrical equipment. And I noticed that, again, going back to the theme of operating experience that 4 5 there had been at least one or two situations where 6 the temperature in an area that contains the main 7 feedwater reg valve and the feedwater bypass reg valve 8 was out of spec. The ventilation system apparently 9 had problems and temperature got to about 154 degree, I read correctly, which is higher than it's 10 if 11 supposed to be in the area but apparently less than 12 the qualification temperature.

I was curious whether there had been more events because these events that were cited were within that January 1st through November 2006 period that I mentioned. I was curious whether there had been other events in that area as part one.

18 The other part is that the applicant 19 apparently did an evaluation that said well these are the 20 normally de-energized valves and temperature 21 didn't exceed the qualification limits, and therefore 22 everything's okay. And I was curious about the claim 23 that these are normally de-energized valves since the main feed reg valves are usually not normally de-24 25 energized.

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124 So I guess we have a little bit of time 1 2 here and I'd like to understand a little bit more about that particular location and whether: 3 4 1: Has there been any other history of 5 location because of ventilation heating up that 6 problems? Because it's normally a pretty warm 7 location, the main feedlines go through there. And whether or not the fact that the 8 9 applicant I'm not personally familiar with --10 environmental qualification process. So whether the 11 fact that the applicant said that these are normally 12 de-energized components has impact the any on 13 determination of the effects of that temperature? be able to 14 You may not answer that I'm kind of curious whether the --15 question. 16 MR. ROBINSON: The technical staff is 17 going to assist me on that one. 18 This is Duc Nguyen. I am the MR. NGUYEN: 19 auditor. 20 talk When about environment we 21 qualification, we do the pre-age shock cable. What we 22 mean we pre-age, that mean we cut the cable at the 23 shorter of period of time with the high temperature to qualify that cable for the 40 year. 24 25 And this particular cable, I believe, is **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. WASHINGTON, D.C. 20005-3701

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they are qualified for very high temperature. 200 something degrees Fahrenheit.

The normal environment for that is 150, I believe. And looking at the operating experience we found that the environment is higher than the typical environment. But this still below the environmental qualification.

So that mean that this cable still 9 qualifies for the 40 year and it does not effect the 10 qualified life. When the end of the 40 year life, 11 then you have to replace the cable or requalify the 12 cable. So we determined that.

And this is only a short period of time 13 because the ventilation equipment, they're not working 14 for the period of time, a shutdown hour. 15 So the 16 question then we say why doesn't it effect. And the 17 answer is they are qualified for 250 degrees and if we 18 are go below -- above 150 degrees for a few hours or a 19 few days, it doesn't effect the qualification. Therefore, the staff concludes that it doesn't effect 20 21 the qualify of the cable.

22 CHAIR STETKAR: Okay. I'll ask the 23 applicant. Has there been a history of problems with 24 ventilation in this area? I recognize the fact the 25 temperature may be -- I think the statement was made

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1	the nominal temperature, according to your EQ file						
2	ambient temperature for the area is 110 degrees						
3	Fahrenheit and that the apparently the cables are						
4	qualified for 198 degrees for a 40 year life, and						
5	we're talking about getting 20 more years out of them.						
6	MR. GALLAGHER: Yes. Mr. Stetkar, I'll						
7	have Steve Queen that question.						
8	This is Mike Gallagher, Exelon.						
9	Steve?						
10	MR. QUEEN: Yes. Steve Queen, Exelon.						
11	The area is warm, 110 degrees typically.						
12	We occasionally, not frequently, will have a						
13	ventilation problem that we'll have to repair but it's						
14	not typical that we'll temperatures above 150 degrees						
15	in that area, as was the case stated here.						
16	So the answer is no significant number of						
17	failures of the ventilation system in the area. We						
18	have not exceeded the EQ value when we have had						
19	ventilation issues.						
20	The energization issue is really around						
21	solenoids, I believe. So there's solenoids attached to						
22	the main reg valves, and that's you're correct.						
23	The reg valves aren't energized, they're air operated						
24	valves						
25	CHAIR STETKAR: Well, but they're normally						
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	127					
1	controlling so					
2	MR. QUEEN: That's correct.					
3	CHAIR STETKAR: They energized and de-					
4	energized.					
5	MR. QUEEN: Right.					
6	CHAIR STETKAR: They're not normally de-					
7	energized.					
8	MR. QUEEN: That's correct.					
9	CHAIR STETKAR: They're energized for a					
10	reasonable fraction of time when they have to move.					
11	All right. Thank you. I was looking more					
12	in terms of the history of the operating experience,					
13	again because this particular event was highlighted					
14	because it happened during that January 1, 2000 to					
15	November 2006 and I was curious if you went back					
16	another five or ten years whether there was a history					
17	of losses of ventilation.					
18	MR. QUEEN: No, we haven't had any					
19	significant loss of ventilation in those areas.					
20	CHAIR STETKAR: Thank you.					
21	MR. ROBINSON: Thank you.					
22	I think we're on the lost slide here which					
23	states the staff's conclusion regarding the					
24	application for TMI-1 will be provided in the final					
25	Safety Evaluation Report which is scheduled to be					
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	128						
1	issued in July of 2009.						
2	And that concludes my presentation.						
3	CHAIR STETKAR: Any other questions from						
4	MR. BARTON: Glenn, were you on this team,						
5	or you weren't the team leader but you were on the						
6	team?						
7	MR. MEYER: On the team, not the team						
8	leader.						
9	MR. BARTON: Okay. In your inspection						
10	report you noted as a result of general walk-through -						
11	- I'm coming back at you inspection of the site						
12	there were signs of degradation in various structures						
13	visited. Inspection was focused on structural issues,						
14	identified some weaknesses in the structural of aging						
15	management program.						
16	Well, you know, the applicant subsequently						
17	changed their program, amended its program to take						
18	care of those issues.						
19	Now, did you guys look at anything else on						
20	the structures and do you have any comment on what the						
21	rest of the site looked like?						
22	MR. MEYER: Structures. He does a walk-						
23	through of various structures, looking at conditions,						
24	making sure that things they've identified previously						
25	are evaluated, tracked and trended.						
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	129							
1	I think that TMI had some issues that were							
2	in their system. It might not have been, say, as new							
3	as Susquehanna that we talked about this morning. But							
4	I don't think it was outside the bounds of acceptable							
5	by any means.							
6	CHAIR STETKAR: Okay.							
7	MR. MEYER: And as to the rest of the							
8	plant I really couldn't make any comments. There was							
9	nothing noteworthy that we would say.							
10	CHAIR STETKAR: All right. Okay.							
11	MEMBER ABDEL-KHALIK: Have you taken any							
12	systems and looked at it in detail like you did with							
13	Susquehanna?							
14	MR. MEYER: In this inspection we chose							
15	not to do a system review. The operating experience							
16	was, in a sense, a substitute for that. It's another							
17	way of looking at the objectives. It varies.							
18	CHAIR STETKAR: Anybody else?							
19	Thank you very much.							
20	And we find ourselves about 20 minutes							
21	ahead of our schedule. What I'd like to do now is							
22	open up the bridge line so that Ms. Aamodt has an							
23	opportunity to make her statement that she's							
24	requested.							
25	So if we can are you there?							
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	130						
1	MS. AAMODT: I'm here.						
2	CHAIR STETKAR: Excellent. You are open						
3	and we can hear you.						
4	MS. AAMODT: Oh, good.						
5	CHAIR STETKAR: And you have the floor.						
6	MS. AAMODT: If there's some time if you						
7	can't hear me. I feel like I'm so far away from you						
8	that you can't hear me. But I know things work better						
9	with telephones than shouting.						
10	CHAIR STETKAR: So you have the floor.						
11	MS. AAMODT: Well, I thank you very much,						
12	Chairman Stetkar, for providing me this opportunity to						
13	express our concerns.						
14	I am an experimental psychologist. My						
15	husband is an engineer and physicist. And we worked						
16	as research scientists as members of the Technical						
17	Staff of the Bell Telephone Laboratories in Murray						
18	Hill, New Jersey before moving to Pennsylvania in						
19	1963. We lived in Chester County, 45 minutes						
20	southeast of TMI on a 300 acre site which we developed						
21	into a working farm using organic horticulture.						
22	We never left the consulting business and						
23	other things we were doing, but we did that on the						
24	side. We had lots of energy at that time.						
25	In September of 1979 at the invitation of						
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the NRC, our family became a party in the NRC hearing to decide whether or not TMI Unit 1 should be relicensed following the accident.

4 And after participating for nearly five 5 years, we first heard that residents who had symptoms 6 attributed to psychological stress lived in certain 7 neighborhoods. Now that belied a psychological origin 8 and thus, I went out and conducted a door-to-door 9 survey of three of those neighborhoods and uncovered a rate of death from cancer which was ten times the 10 expected the rate for those townships. 11

12 The TMI Public Health Fund expressed 13 interest in my study, came to my home, verified the data with their Pennsylvania Department of Health, the 14 15 population numbers and wrote to me to say this was 16 of cancer deaths with a clear indeed an excess 17 relationship to the TMI accident. Drs. Cobb, Cochran, 18 Morgan, Abrahamson and Woodwell were most intimately 19 involved with our work and they prevailed in getting underwrite a 20 the Health Fund to follow up by 21 researchers with Columbia University.

They found a post-accident rate of cancer incidence for the ten mile area in excess of what as expected. Particularly outstanding was the incidence of lung cancer, but the cause was not attributed to

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the accident because the researchers were informed that no member of the public received a radiation dose in excess of 1000 mrems. This study was under review and approval of the nuclear insurers.

5 Now in 1997, Dr. Steve Wing determined 6 that the rise in cancer incidence that was shown by 7 the Columbia Study among 60 civil divisions in the ten 8 mile correlated almost perfectly with area the 9 relative distribution of radiation, which was made by Dr. Beyea who developed that distribution with the 10 11 utility's consultant.

12 The relationship between increased cancer 13 rates across increasing levels of dose was most 14 consistent for lung cancer.

Dr. Wing's work was published in
 Environmental Health Perspectives IN 1997.

17 Now the lynch pin is that in 1994 and '94, 18 obtained blood samples from residents who we 19 complained of symptoms which were erythema, difficulty 20 breathing,, nausea, tingling over skin, metallic taste 21 and smell at the time of the accident and then a loss 22 of hair and graying of their hair. And one women experienced a complete loss of her kidney. 23

24There were 29 others who had lung25collapses and other kinds of problems that were so

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outstanding.

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2 There 28 people that tested were we 3 ranging in age from 16 to about 60 years and the 4 samples were analyzed by scientists at the Russian 5 Academy of Sciences. They found universal severe immune system suppression, increased levels of stable 6 7 and unstable chromosome aberration and a frequency of translocations obtained with the FISH method from 8 9 which they estimated average absorbed dose for the examined person of approximately 100 rems. 10 This work 11 Scientific Council of was published by the 12 Radiobiology of the Russian Academy of Sciences in March 1996. 13

Now earlier, within a few years after the 14 accident, the NRC commissioned a study to investigate 15 16 psychological systems alleged experienced by 17 residents. And they found that all subject had 18 significant lymphocyte depression. Repeated testing 19 of these subjects five years later showed that immune 20 depression persisted and the researcher system 21 proposed that the cause was radiation exposure which 22 the students had in common since a control group 23 living in Delaware and highly stressed by toxic identification of their 24 а waste dump in 25 neighborhood did not exhibit lymphocyte depression.

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This was an NRC study which was funded by the NRC and it was principally accomplished by Dr. Andrew Baum of the Uniformed Services University.

The number of residents who were severely 6 7 ionized radiation is, of course, exposed to not 8 limited to the approximately 450 residents of the 9 three neighborhoods west of TMI which I surveyed or 10 the several dozen subjects studied by the Russian 11 Academy of Sciences or the two dozen subjects 12 considered by Dr. Baum. Many other people complained of symptoms through various entities from the time of 13 Records of the identities of these 14 the accident. 15 people are held by a Census-taker for the CDC 16 Pennsylvania Department of Health Survey of the five mile area residents, a state representative who later 17 18 became Mayor of Harrisburg, several area doctors, and 19 most notably scientists who, upon finishing their 20 graduate courses at Columbia University, spent several 21 years immediately following the accident gathering These young scientists provided 22 this information. 23 findings Mile their to the Three Island Alert organization and to the NRC, and then published in 24 25 journals University where the of Kyoto one of

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researches is on the faculty.

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The surviving members of this cohort of exposed persons could be identified and tested for the presence of translocations by the FISH method. I would suggest using the services of the Russian Academy of Sciences who have this vast experience in conducting and interpreting these kinds of tests.

8 Now the and alarming most recent 9 information is that people who were living within 5 miles of TMI have been dying over the 20 years 10 11 following the accident at a significantly higher rate than the population of the three adjacent counties. 12 This is indicating the effects of continued immune 13 system suppression on this population of approximately 14 30,000 people. 15

16 This is a study done at the University of 17 Pittsburgh by Dr. Evelyn Talbot funded by the Health 18 Fund. There were significant elevations in male 19 deaths from cancer of the respiratory system, of the 20 bronchus trachea and lung from nonmalignant а 21 respiratory disease. And also elevations in all 22 malignant neoplasm breast cancers in men and leukemia 23 and from all external causes.

For females there were significant elevations in deaths from non-malignant respiratory

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Ten children under 18 years of age died due to cancers, which included cancers of the bronchus/lung, acute leukemia, Hodgkin's disease, lymphoma, ovary and brain.

9 This cohort was identified by CDC and PDoH 10 for the specific purpose of determining the 11 environmental status of the people living close to the 12 reactor.

13 view is re-licensing of the Our TMI reactor will expose already compromised people to an 14 unnecessary exposure to radioactivity which we believe 15 16 in contrary to the mandate of the NRC to protect human 17 health and safety. The NRC has admitted the release 18 of radioactivity to the environment in excess of 19 established limits as will result from the replacement 20 of the steam generators.

21 Many of these families have lived i the 22 TMI area for generations and are not able to move 23 away. I spoke with one such family on this recent 24 past 30th anniversary of the accident. They are 25 presently coping with the recovery of a daughter from

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the removal of a tumor the size of an orange that are "the mother died of a heart attack after unexplained suffering for many years of undiagnosed and leg problems." The father still develops rashes when he spends time outside. These are people who have symptoms of exposure during the TMI accident. And I interviewed them in 1984.

8 Now because the steam generators tubes 9 have been leaking these many years, people have been receiving more exposures. I do not see where this 10 impact on a community has been evaluated. 11 These 12 releases are of particulates of 240 as many as 13 different kinds of radionuclides according to Dr. The risk is similar to the NRC's analysis of Kocker. 14 15 exposure to radon. I am now quoting from your draft 16 statement on pages 8-27 and 28: "The particulates are 17 inhaled" and this your analysis of radon, I believe I 18 said that. "The particulates are inhaled and remain 19 lodged in the lungs, causing continued exposure." 20 This relevant of TMI residents from exposure 21 inhalation -this is my own words now -of 22 radioactive particulars has never been acknowledge or 23 considered. This is a chronic dose that is still occurring in these people. 24

Your report admits that recent monitoring

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of leafy vegetation, soils and sediment, surface water 2 radiological and fish show concentration of 3 contaminants. The REMP program found strontium 90 in more than one half of the small number of milk samples in nearly all food products. tested The pre-6 operational period which you use as the baseline So I find included the accident and cleanup period. 8 that an improper comparison. And assumptions of residual fallout due to weapons testing at this time is not a credible explanation. 10

11 I think that what you are saying is that 12 TMI area residents have experienced continual internal 13 exposure to radioactive particulates from fallout due to weapons testing and from nuclear power generation. 14

We believe that the law and conscience 15 16 conscience, require, your requires additional 17 assessment of the health status of the population. 18 Before any decision is made to replace the steam generators and re-license Unit 1, we are requesting 19 20 that the study of 5 mile residents be updated to the 21 present time. It stopped with 1999. And the data be 22 independent researchers made available to for а 23 consensus and а follow-up with FISH tests for translocations in the blood of families suffering 24 25 medical problems. In the meantime, Unit 1 should be

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139 1 shutdown. It would be the right thing for you to do. 2 As an alternative to re-licensing Unit 1, 3 the NRC acknowledges that "Conventional Hydroelectric Power" could play a role but the NRC staff did not 4 5 evaluate hydropower as an alternative to license 6 renewal. I would strongly suggest that the NRC do 7 that. 8 Thank you very much. 9 CHAIR STETKAR: Ms. Aamodt, thank you very And we will certainly 10 much for your comments. consider them during our Subcommittee deliberations 11 12 and during full Committee. 13 And, again, thank you very much for your input. 14 We will now close the bridge line so you 15 16 can continue to listen in until the meeting is 17 adjourned, but we won't be able to hear you anymore. 18 So thank you again. 19 MS. AAMODT: Thank you. Bye-bye. 20 CHAIR STETKAR: Bye. 21 Let's see. Staff is finished. 22 What I'd like to do before we close the 23 meeting is just to make sure that there are no further questions, either for the staff or for the applicant, 24 25 among any of our members. Anybody have anything? **NEAL R. GROSS** COURT REPORTERS AND TRANSCRIBERS 1323 RHODE ISLAND AVE., N.W. (202) 234-4433 WASHINGTON, D.C. 20005-3701 www.nealrgross.com

			140
1	Nothing?		
2		With that, we'll close the meeting.	
3		(Whereupon, at 4:27 p.m. the meeting	was
4	adjourned.)		
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Official Transcript of Proceedings

NUCLEAR REGULATORY COMMISSION

Title: Safeguards	Advisory	Committee	on	Reactor	
Subcommittee	Plant	License		Renewal	
Docket Numbe	er: (n/a)				
Location:	Rock	Rockville, Maryland			

Date: Wedensday, April 1, 2009

Work Order No.: NRC-2756

Pages 1-140

NEAL R. GROSS AND CO., INC. Court Reporters and Transcribers 1323 Rhode Island Avenue, N.W. Washington, D.C. 20005 Three Mile Island Generating Station - Unit 1 License Renewal Application

ACRS Subcommittee Presentation April 1, 2009.

Advisory Committee on Reactor Safeguards (ACRS) License Renewal Subcommittee Three Mile Island Nuclear Station, Unit - 1 (TMI-1)

Safety Evaluation Report (SER) with Open Items

April 1, 2009

Jay E. Robinson, Project Manager Office of Nuclear Reactor Regulation



Introduction

- Overview
- Section 2: Scoping and Screening Review
- License Renewal Inspections
- Section 3: Aging Management Program and Review Results
- Section 4: Time-Limited Aging Analyses (TLAAs)



Overview

- LRA Submitted by letter dated January 8, 2008
- Babcock & Wilcox (B & W) Pressurized Water Reactor (PWR), carbon steel-lined concrete (DRYAMB) containment
- 2568 MWth, 852 MWe
- Operating License DPR-050 expires April 19, 2014
- Located 10 miles southeast of Harrisburg, PA
- Unit 2 Shutdown in safe storage mode of Post Defueling Monitored Storage (PDMS)



Overview

- Safety Evaluation Report issued March, 2009
- 0 Open Items
- 1 Confirmatory Item
- 123 RAIs issued
- 43 Commitments



Overview

- Scoping and Screening Methodology Audit
 - May 19, 2008 May 22, 2008
- Aging Management Program (AMP) Audit
 - July 14, 2008 July 16, 2008
 - July 28, 2008 August 1, 2008
- Regional License Renewal Inspection
 - November 17, 2008 November 21, 2008
 - December 08, 2008 December 12, 2008



- Section 2.1 Scoping and Screening Methodology
 - Based on its review of the LRA and additional information submitted as a result of Requests for Additional Information (RAIs), the staff determined that the applicant's methodology is consistent with the requirements of 10 CFR 54.4 and 54.21(a)(1)
- Section 2.2 Plant-Level Scoping Results
 - Based on its review of the LRA and additional information submitted as the result of an RAI, the staff concluded the applicant identified the systems and structures within the scope of license renewal per 10 CFR 54.4(a)



- Section 2.3 Scoping and Screening Results: Mechanical Systems
 - The staff identified nine systems that required the applicant to revise their application to add additional components into scope
 - Examples of component types omitted included: Fuel tank for the standby diesel engine for the emergency diesel generator air start system air compressor, lube oil lines, and intake bar racks, which were subsequently added to scope and subject to an AMR
 - Based on its review of the LRA and additional information submitted as the result of RAIs, the staff concluded that the applicant identified the mechanical system components within the scope of license renewal per 10 CFR 54.4(a) and subject to an aging management review per 10 CFR 54.21(a)(1)



- Section 2.4 Scoping and Screening Results: Structures
 - The staff identified one component that required the applicant to revise their application to add the component into scope
 - Based on its review of the LRA and additional information submitted as the result of RAIs, the staff concluded that there were no omissions of structures or structural components from scope of license renewal per 10 CFR 54.4(a), and no omissions from AMR per 10 CFR 54.21(a)(1)



- Section 2.5 Scoping and Screening Results: Electrical Systems/Commodity Groups
 - Station blackout recovery path includes the complete circuits within the scope of license renewal
 - Based on its review of the LRA and additional information submitted as the result of an RAI, the staff concluded that there were no omissions of electrical systems/commodity groups from scope of license renewal per 10 CFR 54.4(a), and no omissions from AMR per 10 CFR 54.21(a)(1)



- Section 2.6 Conclusion for Scoping and Screening
 - Based on its review of the LRA, the onsite audit results, and additional information submitted as the result of RAIs, the staff concluded that:
 - The applicant's scoping and screening methodology meets the requirements of 10 CFR 54.4 and 54.21(a)(1), and
 - That the applicant adequately identified those SSCs within the scope of license renewal in accordance with 10 CFR 54.4(a), and those SCs subject to an AMR in accordance with 10 CFR 54.21(a)(1)



License Renewal Inspections Glenn Meyer Region I Inspection Team Member

- Inspection Objectives
 - Scoping of Non-Safety SSCs
 - 19 Aging Management Programs (AMPs)
- Scoping
 - Scoping of non-safety SSCs generally accurate and acceptable
 - Structural and spatial interactions reviewed



- Aging Management Programs
 - Reviewed AMP program procedures and records
 - Walked down systems in plant
 - Evaluated operating experience
 - Concerns Minimal; addressed onsite

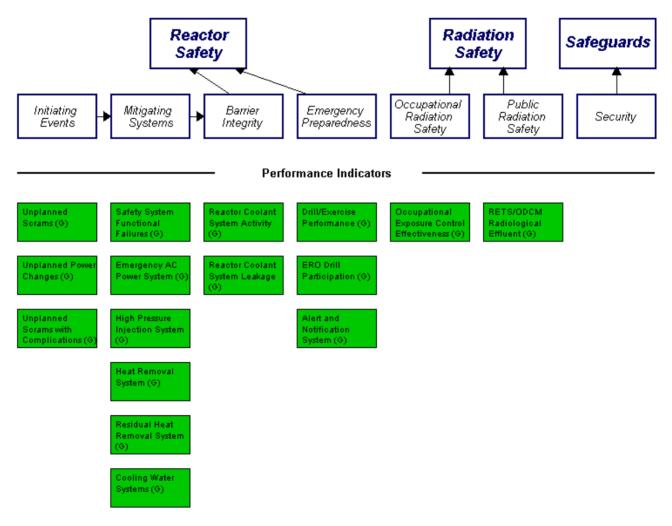


- Item of Interest
 - Operating Experience Approach
- Inspection Conclusions
 - Scoping of non-safety SSCs and aging management programs are acceptable
 - Inspection results support a conclusion of reasonable assurance that aging effects will be managed and intended functions will be maintained.



- Current Performance
 - Licensee Response Column of Action Matrix
 - All Findings Green
 - All Performance Indicators (PIs) Green





Last Modified: January 30, 2009

Nuclear

- Section 3.0 Aging Management Programs
- Section 3.1 Reactor Coolant System
- Section 3.2 Engineered Safety Features
- Section 3.3 Auxiliary Systems
- Section 3.4 Steam and Power Conversion System
- Section 3.5 Containments, Structures and Component Supports
- Section 3.6 Electrical Commodity Group



- Section 3.0.3 Aging Management Programs (AMPs)
 - 38 AMPs
 - 7 New Programs
 - 31 Existing Programs
 - 21 consistent with GALL Report
 - 9 with enhancements
 - 1 plant specific
 - 11 with exceptions
 - 6 with both enhancements and exceptions



Groundwater Sampling

- Groundwater sampling for pH, chloride, and sulfate concentrations will be performed every 5 years during the period of extended operation.
- TMI-1 Groundwater is non-aggressive

	Acceptance Criteria	2007	2005 (Three Samples taken)
рН	>5.5	7.4	7.8/7.8/7.7
Chlorides	<500 ppm	58 ppm	57.3/42.4/65.5 ppm
Sulfates	<1500 ppm	27 ppm	44.2/53.3/48.0 ppm
	•		



Reactor Head Closure Studs

- During AMP audit, staff identified use of Dow Corning G-N lubricant for reactor head closure studs
 - Composed of 14% Molybdenum Disulfide
 - Molybdenum Disulfide may promote stress corrosion cracking
- Staff issued RAI and applicant agreed to enhance program by selecting an alternate stable lubricant that is compatible with the fastener material and the environment prior to the period of extended operation
- Staff found applicant's response to the RAI acceptable and their concern resolved



Reactor Building Liner

- Staff identified that operating experience indicated corrosion at several locations due to moisture intrusion through the moisture barrier
- Staff issued RAI and applicant committed to restore the liner to its nominal plate thickness by weld repair for previously identified corroded areas where thickness of the base metal is reduced by more than 10% of the nominal plate thickness, prior to the period of extended operation
- Applicant performed engineering evaluation and determined the intended function of the liner is currently being maintained
- Based on its review, the staff found the applicant's proposed corrective actions acceptable



Inaccessible Medium Voltage Cables Not Subject to 10 CFR 50.49 Environmental Qualification Requirements

- TMI-1 operating experience shows that inaccessible medium-voltage cables in several manholes experienced water submergence for more than a few days
- During AMP audit staff found cables submerged under water in two manholes
- Staff issued RAI for submergence certification for cables or action plan to preclude cable degradation
- Applicant will adjust frequency of inspections based on inspection results in order to keep cables from significant moisture
- Water in manholes is a generic, current operating plant issue that is being addressed during the current period of operation through the reactor oversight process in accordance with the requirements of 10 CFR Part 50



- Section 3.0.3 Aging Management Programs (AMPs)
 - Based on it's audit and review and additional information submitted as the result of RAIs, the staff concluded that the effects of aging will be managed so that intended function(s) will be maintained during the period of extended operation, per 10 CFR 54.21(a)(3)



Reduction of Neutron-Absorbing Capacity and Loss of Material due to General Corrosion

- Water Chemistry Program
 - Loss of Material due to General Corrosion
- Boral Surveillance Program
 - Reduction of Neutron-Absorbing Capacity
- Staff issued RAI and applicant responded
- Commitment to continue Boral test coupon surveillance through period of extended operation
- Staff concluded that Water Chemistry Program will adequately manage loss of material from general corrosion of Boral, and the Boral Surveillance Program will adequately manage the reduction of neutron absorption capacity aging effect for the period of extended operation



- Section 3.7 Conclusion
 - Based on its review of the LRA and additional information submitted as the result of RAIs, the staff concluded that aging effects will be managed so that the intended functions will be maintained consistent with the CLB for the period of extended operation, per 10 CFR 54.21(a)(3)



- 4.1 Introduction
- 4.2 Neutron Embrittlement of the Reactor Vessel and Internals
- 4.3 Metal Fatigue of Piping and Components
- 4.4 Leak-Before-Break Analysis of Primary System Piping
- 4.5 Fuel Transfer Tube Bellows Design Cycles
- 4.6 Crane Load Cycle Limits
- 4.7 Loss of Prestress in Concrete Containment Tendons
- 4.8 Environmental Qualification of Electrical Equipment



- Section 4.2 Neutron Embrittlement of the Reactor Vessel and Internals
 - Charpy Upper-Shelf Energy for Beltline Plates and Forgings
 - Charpy Upper-Shelf Energy for Beltline Welds (Equivalent Margins Analysis)
 - Pressurized Thermal Shock Limits (RT_{PTS}) for Reactor Vessel Materials Due to Neutron Embrittlement



Section 4.2 – Charpy Upper-Shelf Energy for Beltline Plates, Forgings, and Welds

% CU	52 EFPY Fluence 1/4T Location, n/cm ²	Initial Charpy USE at 1/4T, (ft-Ibs)	52 EFPY Charpy USE at 1/4T, (ft-Ibs)	Acceptance Criterion per 10 CFR 50, App. G (ft-lb)
0. 11	1.153 X 10 ¹⁹	81	64	>50

Limiting Beltline Material for Plates & Forgings - Lower Shell Plate (C3251-1) Unit 1

Limiting Beltline Weld- US to LS Circ Weld * (WF-25) Unit 1

% CU	52 EFPY Fluence 1/4T Location, n/cm ²	Initial Charpy USE at 1/4T, (ft-Ibs)	52 EFPY Charpy USE at 1/4T, (ft-Ibs)	Acceptance Criterion per 10 CFR 50, App. G (ft-lb)
0. 34	1.119 X 10 ¹⁹	70	41.4	EMA

* The value for US to LS Circ Weld (WF-25) is the bounding value for beltline welds



Section 4: Time-Limited Aging Analysis

Section 4.2: Pressurized Thermal Shock Limits (RT_{PTS}) for Reactor Vessel Materials Due to Neutron Embrittlement

% CU	52 EFPY Fluence	Initial RT _{NDT}	RT _{PTS}	Acceptance Criterion per 10 CFR
%Ni	(n/cm²)	⁰F	⁰F	50.61, ºF
0.12 0.55	1.971E+19	+1	161.8	<270°F

Limiting Beltline Material for Plates & Forgings — Lower Shell Plate (C3307-1) Unit 1

Limiting Beltline Weld-NB to US Circ Weld (WF-70) Unit 1

% CU %Ni	52 EFPY Fluence (n/cm²)	Initial RT _{NDT} ⁰F	RT _{PTS} ⁰F	Acceptance Criterion per 10 CFR 50.61, ⁰ F
0.32 0.58	1.836E+19	-31.1	263.8	<300°F
		29		

Nuclear

- Section 4.3 Metal Fatigue of Piping and Components
 - 60-year fatigue analyses were performed for the applicable highfatigue locations of NUREG/CR-6260
 - Initial analysis indicated that 4 locations had a CUF >1.0:
 - Reactor Vessel Lower Head Instrument Nozzle
 Penetration Weld
 - Reactor Vessel Outlet Nozzle
 - Pressurizer Surge Line (elbow)
 - Makeup/High Pressure Injection Nozzle
 - Further evaluation performed and final results indicated that the locations have an EAF-adjusted CUF value < 1.0
 - TMI-1 will manage fatigue of Class 1 components using the Metal Fatigue of Reactor Coolant Pressure Boundary Aging Management Program



- Section 4.3.2 Evaluation of Reactor Water Environmental Effects on Fatigue Life of Piping and Components, GSI-190
 - Confirmatory Item 4.3.2-1
 - Fen values calculated based on assumed DO (dissolved oxygen) concentration data lower than 0.05 ppm
 - Staff questioned whether 0.05 ppm DO was bounding
 - Applicant indicated that 0.05 ppm was bounding since TMI-1 historically maintained its DO levels at less than 0.005 ppm, and administrative controls are in place to maintain it at or below this level
 - Applicant submitted additional information which staff found acceptable and is in process of closing out item and revising SER



- Section 4.9 Conclusion
 - Based on its review of the LRA and additional information submitted as the result of RAIs, the staff concluded that the applicant provided an adequate list of TLAAs, per 10 CFR 54.3 and that the:
 - TLAAs will remain valid for the period of extended operation, per 10 CFR 54.21(c)(1)(i)
 - TLAAs have been projected to the end of the period of extended operation, per 10 CFR 54.21(c)(1)(ii)
 - Aging effects will be managed for the period of extended operation, per 10 CFR 54.21(c)(1)(iii)





 The staff's conclusion regarding the LRA for TMI-1 will be provided in the Final SER scheduled to be issued in July, 2009





United States Nuclear Regulatory Commission

Protecting People and the Environment



Introductions

- Mike Gallagher
- Steve Queen
- Al Fulvio
- Pat Bennett
- Chris Wilson

VP, Exelon License Renewal TMI-1 Operations Director Manager, License Renewal TMI-1 Engineering Manager Licensing Lead



Agenda

- Introductions
- Site Description
- Operating History
- GALL Consistency, Commitments, and Confirmatory Item
- Topics of interest
 - Recent LR Industry Issues
 - Reactor Building Liner
 - Medium Voltage Cables
 - Fuel Storage Racks Containing Boral
- Questions and Close

Mike Gallagher Al Fulvio Steve Queen Al Fulvio

Al Fulvio Pat Bennett Steve Queen

Al Fulvio Mike Gallagher



Site Description and Operating History



Site Description

- TMI-1 is a Babcock and Wilcox (B&W) Pressurized Water Reactor located on Three Mile Island, which is situated in the Susquehanna River
- Also located on Three Mile Island is TMI-2, which is owned by First Energy Corporation
 - TMI-2 has been shut down since the 3/28/79 accident and is now in a safe storage mode called Post Defueling Monitored Storage (PDMS)



Site Description





Operating History

•	Commercial Ops	09/74
•	TMI-2 Accident	03/79
•	TMI-1 stays shutdown	03/79
•	TMI-1 Restart	10/85
•	1.3 percent power uprate to 2568 MWt	07/88
•	Sale of TMI-1 from GPU to AmerGen	12/99
•	Turbine Rotor replacements	11/01
•	Main and Aux Transformers replacement	11/01
•	New Reactor Head	11/03
•	LRA Submitted	01/08
•	Transfer license from AmerGen to Exelon	01/09
•	Scheduled installation of new S/Gs (1R18)	Fall 2009
•	Two consecutive breaker to breaker runs	2001-2005
•	Unit Capability Factor (2007 & 2008 average)	95.28%
•	Current License Expires	04/19/14



GALL Consistency Commitments Confirmatory Item



GALL Consistency and Commitments

- Total Aging Management Programs 38
 - Consistent with GALL 24
 - Exceptions to GALL 14
- License Renewal Commitments managed through the fleet wide Exelon Commitment tracking program which implements the guidance provided by the Nuclear Energy Institute (NEI) NEI 99-04, Revision 0, "Guidelines for Managing NRC Commitment Changes,"
- Total of 43 License Renewal Commitments
 - 38 Aging Management Programs
 - PWR Vessel Internals
 - Install new Steam Generators prior to PEO
 - Submit new Pressure-Temperature limit curves to the NRC prior to exceeding 29 EFPY and prior to PEO
 - Weld repair the Reactor Building liner prior to the PEO
 - Boral Test Coupon Surveillance for the fuel storage racks will continue through the PEO



Confirmatory Item

CI 4.3.2-1 concerns the bounding assumption of less than 0.050 ppm for reactor coolant dissolved oxygen used in fatigue calculations

- TMI-1 controls reactor coolant to less than 0.005 ppm through implementation of EPRI guidelines
- Exelon is submitting the information to the staff to close this issue



Topic of Interest

Recent LR Industry Issues



Recent LR Industry Issues

Fatigue

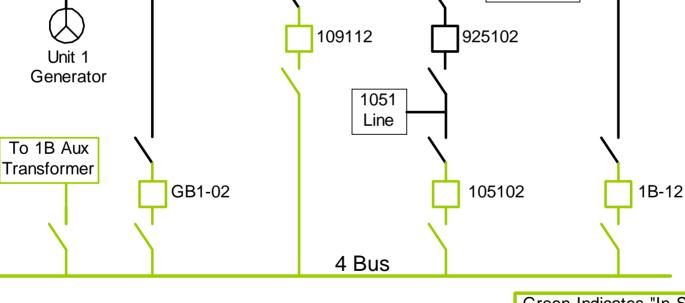
- Environmentally-Assisted Fatigue has been satisfactorily evaluated
- No simplified analysis methods were used

Station Blackout

 TMI-1 LRA boundary for SBO recovery path includes the switchyard circuit breakers



TMI-1 Switchyard 8 Bus GB1-12 109102 109202 1B-02 To 1A Aux Transformer 1091 1092 Line Line 500KV Substation 925102 109112 Unit 1 Generator



Green Indicates "In Scope"

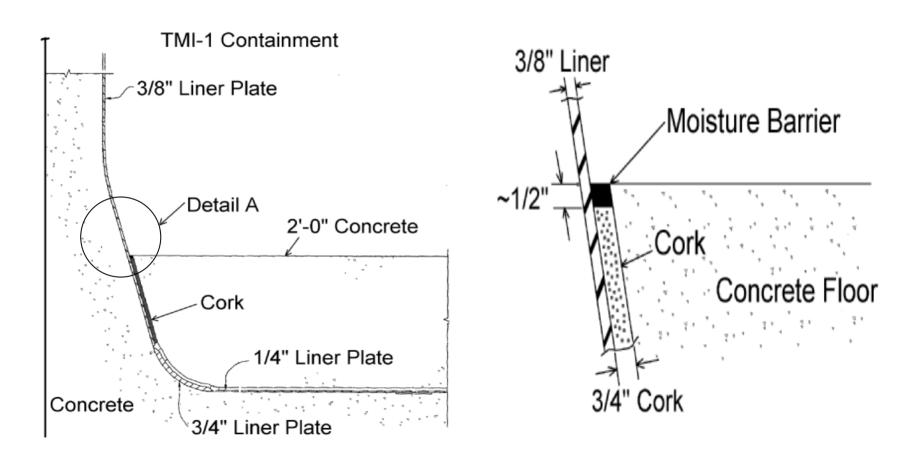


Topic of Interest Reactor Building Liner Corrosion



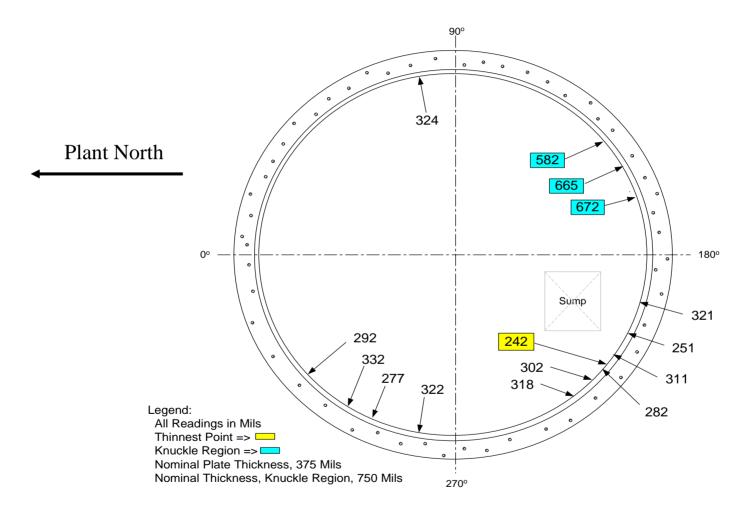
<u>Issue</u>

Past leakage and a degraded moisture barrier resulted in corrosion behind and just above the moisture barrier.





Areas of Corrosion at Moisture Barrier to Liner interface





Reactor Building Liner Corrosion

- Identified
 - Corrosion identified in 1990s and monitored and inspected per IWE Program
- Cause
 - Borated water leakage and degraded moisture barrier
- Mitigation
 - Corrected leaks and established Boric Acid Corrosion Control program
 - Inspected entire perimeter in Fall 2007
 - Measured thickness of corroded areas. Liner meets design requirements.
 - Removed old moisture barrier in 2007, cleaned, re-coated, and installed new improved moisture barrier
 - Inspect 100% of the moisture barrier every Refueling outage starting 2009
- Repair Plan
 - Weld repair prior to PEO (scheduled Fall 2009 with the Integrated Leak Rate Test)



Topic of Interest

Medium Voltage Cables



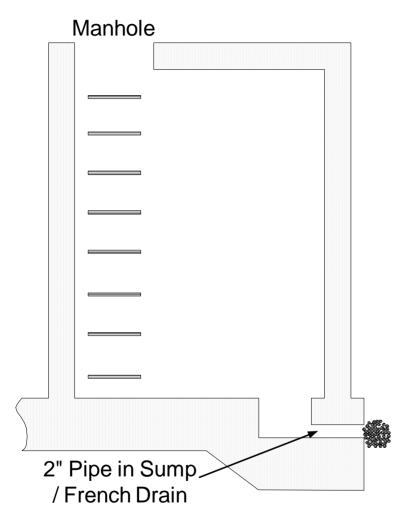
Medium Voltage Cables

<u>ISSUE</u>

- Periodic TMI-1 cable vault inspection results identified some cable vaults with repeat occurrences of rainwater accumulation and cable submergence
- 37 total TMI-1 cable vaults
- 8 cable vaults in scope for License Renewal Inaccessible Medium Voltage Cable aging management program
- There have been no failures of Medium Voltage Cables at TMI-1



Medium Voltage Cables



Typical Cable Vault

- Typical depth 8 to 15 feet
- Bottom of Cable Vault located 5 to 15 feet above water table
- Compartmentalized
- French drain
- Cables at varying elevations reflecting terrain & cable routes



Medium Voltage Cables

<u>ACTIONS</u>

- Implement semi-annual inspection
- Implement cable vault improvement initiative, including:
 - Prevent rainwater intrusion
 - Install lid gaskets
 - Improve grading/surrounding environment to prevent run-off into vaults
 - Restore/maintain French drains & drains between vaults
- Adjust frequency of inspection based on inspection results following remediation
- Perform Cable Tests prior to PEO and every 10 years per GALL

CONCLUSION

• This new Program will keep the medium voltage cables dry or infrequently submerged to effectively manage aging.



Topic of Interest

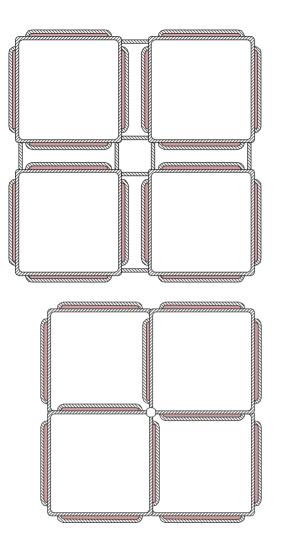
Fuel Storage Racks Containing Boral



lssue

The formation of blisters on Boral neutron absorber material has the potential to affect dimensional assumptions used in the criticality analysis of Region 1 type high-density spent fuel storage racks





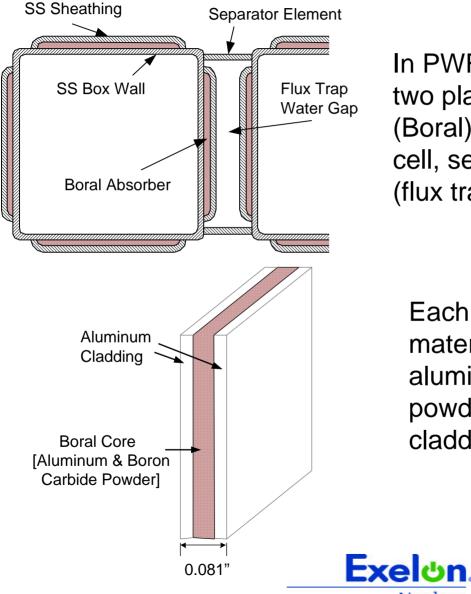
TMI-1 uses two types of high density storage racks:

Region 1 high-density storage racks have a water gap (flux trap) between storage cells

Region 2 high-density storage racks do not have a water gap (flux trap) between storage cells

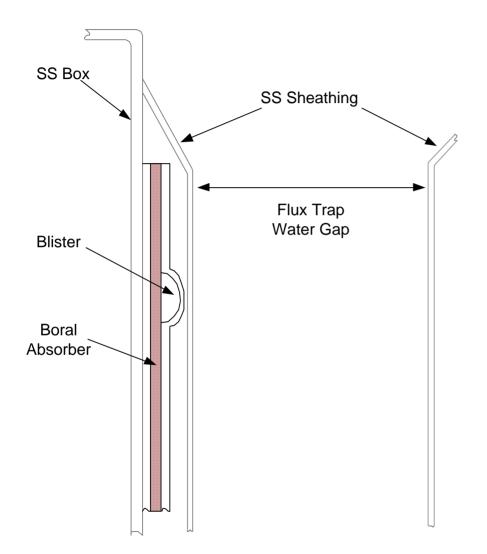


Nuclear



In PWR Region 1 storage racks, two plates of an absorber material (Boral) are located between each cell, separated by a water gap (flux trap)

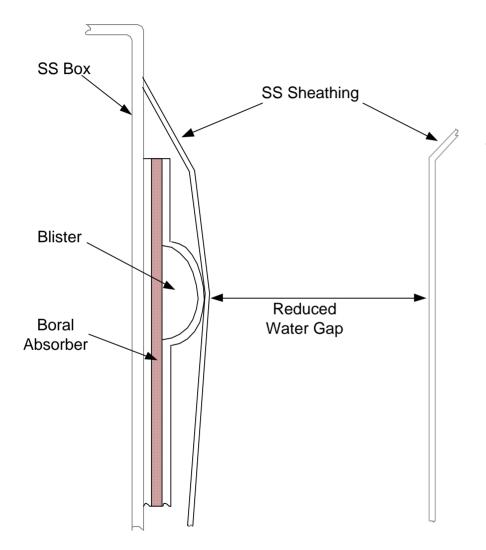
Each plate of Boral absorber material is comprised of an aluminum and boron carbide powder core with aluminum cladding on each side



The Boral absorber is contained within a pocket formed on each side of the rack cell by the stainless steel cell box wall and a stainless steel sheath

If a blister forms on the Boral but does not deform the sheathing, the analyzed flux trap water gap dimension is not affected





If a blister forms on the Boral absorber sufficient to locally deform the sheathing, the flux trap water gap dimension can be reduced at that location

The pocket containing the Boral panel is water filled. Although water intrusion into the Boral core is the cause of corrosion that can form a blister, it is conservative to assume the blister is not water filled



Background & Coupon Surveillance Results

- High-density fuel pool storage racks containing Boral panels were first installed at TMI-1 in 1992
- Boral coupon surveillance evaluations were performed in 1995, 1997, 1999, 2001, and 2008
- No blistering was found in coupons evaluated in 1995, 1999, or 2001
- 1997 coupon evaluation: seven small blisters found -
 - Diameter ~ 0.3", depths between 0.01" and 0.02"
- 2008 coupon evaluation: one blister found -
 - Diameter ~ 1.0", depth 0.058" and was water-filled
- Neutron attenuation tests show no loss of boron in the Boral and no reduction in neutron absorption capacity in any coupon, even at the location of the blister



Issue Summary

- Blisters have been observed on TMI-1 Boral surveillance coupons
- The potential effect of blistering is bounded by the uncertainties in the analysis and is well within existing margins to the regulatory requirement for k_{eff}
- The TMI-1 Boral coupon surveillance program will continue throughout the period of extended operation



Aging Management

- LRA credits the Water Chemistry program with aging management for loss of material due to general corrosion of the aluminum cladding of the Boral absorber
- Boral coupon surveillance program will continue throughout the period of extended operation
 - Evaluations will determine that any effect on neutron multiplication from a postulated reduction in the flux trap water gap is within the design requirement



Questions?



(202) 234-4433



United States Nuclear Regulatory Commission

Protecting People and the Environment

Advisory Committee on Reactor Safeguards (ACRS) License Renewal Subcommittee Three Mile Island Nuclear Station, Unit - 1 (TMI-1)

Safety Evaluation Report (SER) with Open Items

April 1, 2009

Jay E. Robinson, Project Manager Office of Nuclear Reactor Regulation





- Overview
- Section 2: Scoping and Screening Review
- License Renewal Inspections
- Section 3: Aging Management Program and Review Results
- Section 4: Time-Limited Aging Analyses (TLAAs)





- LRA Submitted by letter dated January 8, 2008
- Babcock & Wilcox (B & W) Pressurized Water Reactor (PWR), carbon steel-lined concrete (DRYAMB) containment
- -2568 MWth, 852 MWe
- Operating License DPR-050 expires April 19, 2014
- Located 10 miles southeast of Harrisburg, PA
- Unit 2 Shutdown in safe storage mode of Post Defueling Monitored Storage (PDMS)





- Safety Evaluation Report issued March, 2009
- 0 Open Items
- 1 Confirmatory Item
- 123 RAIs issued
- 43 Commitments





- Scoping and Screening Methodology Audit
 May 19, 2008 May 22, 2008
- Aging Management Program (AMP) Audit
 - July 14, 2008 July 16, 2008
 - July 28, 2008 August 1, 2008
- Regional License Renewal Inspection
 - November 17, 2008 November 21, 2008
 - December 08, 2008 December 12, 2008



- Section 2.1 Scoping and Screening Methodology
 - Based on its review of the LRA and additional information submitted as a result of Requests for Additional Information (RAIs), the staff determined that the applicant's methodology is consistent with the requirements of 10 CFR 54.4 and 54.21(a)(1)
- Section 2.2 Plant-Level Scoping Results
 - Based on its review of the LRA and additional information submitted as the result of an RAI, the staff concluded the applicant identified the systems and structures within the scope of license renewal per 10 CFR 54.4(a)



- Section 2.3 Scoping and Screening Results: Mechanical Systems
 - The staff identified nine systems that required the applicant to revise their application to add additional components into scope
 - Examples of component types omitted included: Fuel tank for the standby diesel engine for the emergency diesel generator air start system air compressor, lube oil lines, and intake bar racks, which were subsequently added to scope and subject to an AMR
 - Based on its review of the LRA and additional information submitted as the result of RAIs, the staff concluded that the applicant identified the mechanical system components within the scope of license renewal per 10 CFR 54.4(a) and subject to an aging management review per 10 CFR 54.21(a)(1)



- Section 2.4 Scoping and Screening Results: Structures
 - The staff identified one component that required the applicant to revise their application to add the component into scope
 - Based on its review of the LRA and additional information submitted as the result of RAIs, the staff concluded that there were no omissions of structures or structural components from scope of license renewal per 10 CFR 54.4(a), and no omissions from AMR per 10 CFR 54.21(a)(1)



- Section 2.5 Scoping and Screening Results: Electrical Systems/Commodity Groups
 - Station blackout recovery path includes the complete circuits within the scope of license renewal
 - Based on its review of the LRA and additional information submitted as the result of an RAI, the staff concluded that there were no omissions of electrical systems/commodity groups from scope of license renewal per 10 CFR 54.4(a), and no omissions from AMR per 10 CFR 54.21(a)(1)



- Section 2.6 Conclusion for Scoping and Screening
 - Based on its review of the LRA, the onsite audit results, and additional information submitted as the result of RAIs, the staff concluded that:
 - The applicant's scoping and screening methodology meets the requirements of 10 CFR 54.4 and 54.21(a)(1), and
 - That the applicant adequately identified those SSCs within the scope of license renewal in accordance with 10 CFR 54.4(a), and those SCs subject to an AMR in accordance with 10 CFR 54.21(a)(1)



License Renewal Inspections Glenn Meyer Region I Inspection Team Member

- Inspection Objectives
 - Scoping of Non-Safety SSCs
 - 19 Aging Management Programs (AMPs)
- Scoping
 - Scoping of non-safety SSCs generally accurate and acceptable
 - Structural and spatial interactions reviewed



- Aging Management Programs
 - Reviewed AMP program procedures and records
 - Walked down systems in plant
 - Evaluated operating experience
 - Concerns Minimal; addressed onsite



- Item of Interest
 - Operating Experience Approach
- Inspection Conclusions
 - Scoping of non-safety SSCs and aging management programs are acceptable
 - Inspection results support a conclusion of reasonable assurance that aging effects will be managed and intended functions will be maintained.

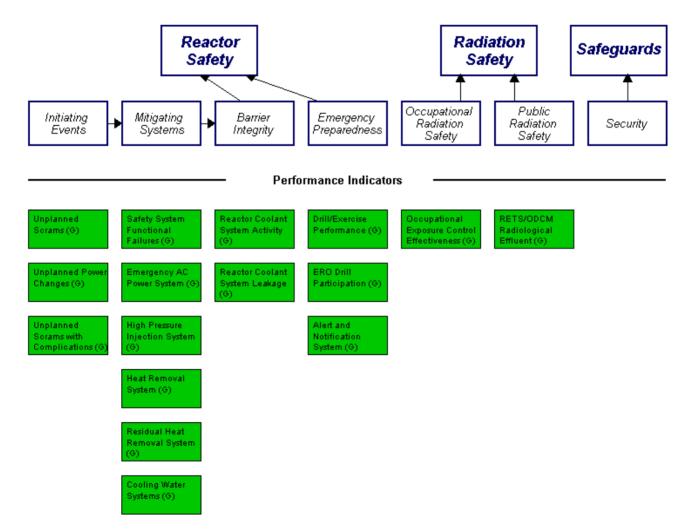


License Renewal Inspections

- Current Performance
 - Licensee Response Column of Action Matrix
 - All Findings Green
 - All Performance Indicators (PIs) Green



License Renewal Inspections



Last Modified: January 30, 2009



- Section 3.0 Aging Management Programs
- Section 3.1 Reactor Coolant System
- Section 3.2 Engineered Safety Features
- Section 3.3 Auxiliary Systems
- Section 3.4 Steam and Power Conversion System
- Section 3.5 Containments, Structures and Component Supports
- Section 3.6 Electrical Commodity Group



- Section 3.0.3 Aging Management Programs (AMPs)
 - 38 AMPs
 - 7 New Programs
 - 31 Existing Programs
 - 21 consistent with GALL Report
 - 9 with enhancements
 - 1 plant specific
 - 11 with exceptions
 - 6 with both enhancements and exceptions



Groundwater Sampling

- Groundwater sampling for pH, chloride, and sulfate concentrations will be performed every 5 years during the period of extended operation.
- TMI-1 Groundwater is non-aggressive

	Acceptance Criteria	2007	2005 (Three Samples taken)
рН	>5.5	7.4	7.8/7.8/7.7
Chlorides	<500 ppm	58 ppm	57.3/42.4/65.5 ppm
Sulfates	<1500 ppm	27 ppm	44.2/53.3/48.0 ppm



Reactor Head Closure Studs

- During AMP audit, staff identified use of Dow Corning G-N lubricant for reactor head closure studs
 - Composed of 14% Molybdenum Disulfide
 - Molybdenum Disulfide may promote stress corrosion cracking
- Staff issued RAI and applicant agreed to enhance program by selecting an alternate stable lubricant that is compatible with the fastener material and the environment prior to the period of extended operation
- Staff found applicant's response to the RAI acceptable and their concern resolved



Reactor Building Liner

- Staff identified that operating experience indicated corrosion at several locations due to moisture intrusion through the moisture barrier
- Staff issued RAI and applicant committed to restore the liner to its nominal plate thickness by weld repair for previously identified corroded areas where thickness of the base metal is reduced by more than 10% of the nominal plate thickness, prior to the period of extended operation
- Applicant performed engineering evaluation and determined the intended function of the liner is currently being maintained
- Based on its review, the staff found the applicant's proposed corrective actions acceptable



Inaccessible Medium Voltage Cables Not Subject to 10 CFR 50.49 Environmental Qualification Requirements

- TMI-1 operating experience shows that inaccessible mediumvoltage cables in several manholes experienced water submergence for more than a few days
- During AMP audit staff found cables submerged under water in two manholes
- Staff issued RAI for submergence certification for cables or action plan to preclude cable degradation
- Applicant will adjust frequency of inspections based on inspection results in order to keep cables from significant moisture
- Water in manholes is a generic, current operating plant issue that is being addressed during the current period of operation through the reactor oversight process in accordance with the requirements of 10 CFR Part 50



- Section 3.0.3 Aging Management Programs (AMPs)
 - Based on it's audit and review and additional information submitted as the result of RAIs, the staff concluded that the effects of aging will be managed so that intended function(s) will be maintained during the period of extended operation, per 10 CFR 54.21(a)(3)



Reduction of Neutron-Absorbing Capacity and Loss of Material due to General Corrosion

- Water Chemistry Program
 - Loss of Material due to General Corrosion
- Boral Surveillance Program
 - Reduction of Neutron-Absorbing Capacity
- Staff issued RAI and applicant responded
- Commitment to continue Boral test coupon surveillance through period of extended operation
- Staff concluded that Water Chemistry Program will adequately manage loss of material from general corrosion of Boral, and the Boral Surveillance Program will adequately manage the reduction of neutron absorption capacity aging effect for the period of extended operation



• Section 3.7 – Conclusion

 Based on its review of the LRA and additional information submitted as the result of RAIs, the staff concluded that aging effects will be managed so that the intended functions will be maintained consistent with the CLB for the period of extended operation, per 10 CFR 54.21(a)(3)



- 4.1 Introduction
- 4.2 Neutron Embrittlement of the Reactor Vessel and Internals
- 4.3 Metal Fatigue of Piping and Components
- 4.4 Leak-Before-Break Analysis of Primary System Piping
- 4.5 Fuel Transfer Tube Bellows Design Cycles
- 4.6 Crane Load Cycle Limits
- 4.7 Loss of Prestress in Concrete Containment Tendons
- 4.8 Environmental Qualification of Electrical Equipment



- Section 4.2 Neutron Embrittlement of the Reactor Vessel and Internals
 - Charpy Upper-Shelf Energy for Beltline Plates and Forgings
 - Charpy Upper-Shelf Energy for Beltline Welds (Equivalent Margins Analysis)
 - Pressurized Thermal Shock Limits (RT_{PTS}) for Reactor Vessel Materials Due to Neutron Embrittlement



Section 4.2 – Charpy Upper-Shelf Energy for Beltline Plates, Forgings, and Welds

Limiting Beltline Material for Plates & Forgings — Lower Shell Plate (C3251-1) Unit 1

% CU	52 EFPY Fluence	Initial Charpy	52 EFPY Charpy	Acceptance Criterion
	1/4T	USE at 1/4T,	USE at	per 10 CFR 50, App. G
	Location, n/cm ²	(ft-lbs)	1/4T, (ft-lbs)	(ft-lb)
0. 11	1.153 X 10 ¹⁹	81	64	>50

Limiting Beltline Weld— US to LS Circ Weld * (WF-25) Unit 1

% CU	52 EFPY Fluence	Initial Charpy	52 EFPY Charpy	Acceptance Criterion
	1/4T	USE at 1/4T,	USE at	per 10 CFR 50, App. G
	Location, n/cm ²	(ft-lbs)	1/4T, (ft-Ibs)	(ft-lb)
0. 34	1.119 X 10 ¹⁹	70	41.4	EMA

* The value for US to LS Circ Weld (WF-25) is the bounding value for beltline welds



Section 4.2: Pressurized Thermal Shock Limits (RT_{PTS}) for Reactor Vessel Materials Due to Neutron Embrittlement

Limiting Beltline Material for Plates & Forgings — Lower Shell Plate (C3307-1) Unit 1

% CU	52 EFPY Fluence	Initial RT _{NDT}	RT _{PTS}	Acceptance Criterion per
%Ni	(n/cm ²)	⁰F	⁰F	10 CFR 50.61, ⁰ F
0.12 0.55	1.971E+19	+1	161.8	<270°F

Limiting Beltline Weld—NB to US Circ Weld (WF-70) Unit 1

% CU	52 EFPY Fluence	Initial RT _{NDT}	RT _{PTS}	Acceptance Criterion per
%Ni	(n/cm ²)	⁰F	⁰F	10 CFR 50.61, ⁰ F
0.32 0.58	1.836E+19	-31.1	263.8	<300°F



- Section 4.3 Metal Fatigue of Piping and Components
 - 60-year fatigue analyses were performed for the applicable high-fatigue locations of NUREG/CR-6260
 - Initial analysis indicated that 4 locations had a CUF >1.0:
 - Reactor Vessel Lower Head Instrument Nozzle
 Penetration Weld
 - Reactor Vessel Outlet Nozzle
 - Pressurizer Surge Line (elbow)
 - Makeup/High Pressure Injection Nozzle
 - Further evaluation performed and final results indicated that the locations have an EAF-adjusted CUF value < 1.0
 - TMI-1 will manage fatigue of Class 1 components using the Metal Fatigue of Reactor Coolant Pressure Boundary Aging Management Program



- Section 4.3.2 Evaluation of Reactor Water Environmental Effects on Fatigue Life of Piping and Components, GSI-190
 - Confirmatory Item 4.3.2-1
 - Fen values calculated based on assumed DO (dissolved oxygen) concentration data lower than 0.05 ppm
 - Staff questioned whether 0.05 ppm DO was bounding
 - Applicant indicated that 0.05 ppm was bounding since TMI-1 historically maintained its DO levels at less than 0.005 ppm, and administrative controls are in place to maintain it at or below this level
 - Applicant submitted additional information which staff found acceptable and is in process of closing out item and revising SER



- Section 4.9 Conclusion
 - Based on its review of the LRA and additional information submitted as the result of RAIs, the staff concluded that the applicant provided an adequate list of TLAAs, per 10 CFR 54.3 and that the:
 - TLAAs will remain valid for the period of extended operation, per 10 CFR 54.21(c)(1)(i)
 - TLAAs have been projected to the end of the period of extended operation, per 10 CFR 54.21(c)(1)(ii)
 - Aging effects will be managed for the period of extended operation, per 10 CFR 54.21(c)(1)(iii)



Conclusion

 The staff's conclusion regarding the LRA for TMI-1 will be provided in the Final SER scheduled to be issued in July, 2009



United States Nuclear Regulatory Commission

Protecting People and the Environment

	1
1	UNITED STATES OF AMERICA
2	NUCLEAR REGULATORY COMMISSION
3	+ + + +
4	ADVISORY COMMITTEE ON REACTOR SAFEGUARDS
5	SUBCOMMITTEE ON PLANT LICENSE RENEWAL
6	+ + + +
7	WEDNESDAY, APRIL 1, 2009
8	+ + + +
9	ROCKVILLE, MD
10	The Subcommittee convened in Room T2B3 in
11	the Headquarters of the Nuclear Regulatory Commission,
12	Two White Flint North, 11545 Rockville Pike,
13	Rockville, Maryland, at 1:30 p.m., Dr John Stetkar,
14	Chair, presiding.
15	SUBCOMMITTEE MEMBERS PRESENT:
16	JOHN W. STETKAR, Chair
17	JOHN D. SIEBER
18	SAM ARMIJO
19	WILLIAM J. SHACK
20	MARIO V. BONACA
21	SAID ABDEL-KHALIK
22	CHARLES H. BROWN, JR.
23	HAROLD B. RAY
24	MICHAEL T. RYAN
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